1D Hierarchical MnCo₂O₄ Nanowire@MnO₂ Sheet Core–shell Arrays on Graphite Paper as Superior Electrode for Asymmetric Supercapacitor

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Asymmetric supercapacitor

1 Abstract

2 Heterostructured metal oxides core-shell architectures have attracted considerable attention owing to their superior electrochemical performance in supercapacitors 3 4 compared to a single structure. Here, we report a simple and effective synthesis of hierarchical MnCo₂O₄ nanowire@MnO₂ sheet core-shell nanostructures anchored on 5 graphite paper for use in supercapacitors. The proposed electrode exhibites a specific 6 capacitance of 2262 F g⁻¹ at 1 A g⁻¹. In addition, good rate capability and excellent 7 cycling performance are observed. An asymmetric supercapacitor with operating 8 potential at 1.6 V is demonstrated using MnCo₂O₄@MnO₂ as cathode and 9 graphene/nickel foam (NF) as anode. The MnCo₂O₄@MnO₂//graphene/NF 10 asymmetric device shows a high energy density of 85.7 Wh kg⁻¹ at a power density of 11 800 W kg⁻¹ while maintaining a high energy density of 34.7 Wh kg⁻¹ at 24 kW kg⁻¹. 12 Moreover, the device demonstrates a long-term cycling stability of 81.6% retention of 13 its initial specific capacitance. 14

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16 Introduction

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Many studies have focused on the development of high-performance electrochemical 18 energy storage devices to address the increasing energy demand and environmental 19 deterioration.^[1] Supercapacitors, a promising device for electrochemical energy 20 storage, have attracted significant research attention in recent years because of their 21 overall advantages over electrostatic capacitors and batteries in terms of their high 22 power density, long lifespan, rapid charge/discharge rates, safe operation, and 23 environmental friendliness.^[2] On the other hand, the relative energy density of 24 carbonaceous compound-based electrodes have hindered their applications in real 25

energy devices.^[3] Alternative pseudocapacitor materials, including conducting 1 polymers and transition metal oxides, have showed higher energy densities.^[4] In 2 particular, conducting polymers have a high energy density but low cycling stability.^[5] 3 4 In the search for high performance electrode materials available for supercapacitors, binary metal oxides have shown great promise as an alternative for supercapacitor 5 electrodes because of the advantages of achievable mixed valences, and high 6 electrical conductivity relative to single component oxides,^[6] such as NiCo₂O₄,^[7] 7 MnCo₂O₄,^[8] CuCo₂O₄,^[9] ZnMn₂O₄,^[10] and CoMoO₄.^[11] MnCo₂O₄, in particular, has 8 9 attracted considerable interest in supercapacitor applications owing to its high availability, low-cost and environmental friendliness.^[8] More significantly, MnCo₂O₄ 10 has demonstrated excellent capacitive behaviour and high rate capability in 11 12 supercapacitors because cobalt has a higher oxidation potential, while manganese can assume multiple oxidation states and bring in higher rate capacity.^[8] For example, Xu 13 et al. synthesized porous MnCo₂O₄ nanowires as a pseudocapacitor electrode in a 2 M 14 KOH aqueous solution, which exhibited a discharge capacitance of 1342 F g^{-1} at 1 A 15 g⁻¹.^[12] Xia et al. produced Co_xMn_{3-x}O₄ nanorods and hollow octahedrons composites 16 from a simple hydrothermal method that displayed a capacitance of 266.8 F g^{-1} at 5 17 mV s⁻¹ with good cycling performance (80.2 % remaining after 1000 cycles) for 18 supercapacitor applications.^[13] Wu et al. reported flower-like CoMn₂O₄ microsphere 19 architectures that showed a specific capacitance of 188 F g^{-1} at 1 A g^{-1} in a 1M 20 Na₂SO₄ solution with good cycling stability by retaining 93% of its original 21 capacitance after 1000 cycles.^[14] 22

Lightweight, low-cost, flexible supercapacitors with the capability of rapidly storing a high energy density is an increasing trend towards portable electronics that is effectively levelling the cyclic features of renewable energy sources. Currently,

1 commercial supercapacitors have suffered from drawbacks, such as (1) they can be 2 oxidized under ambient conditions, (2) have poor bend-ability, and (3) heavy weight of the conductive substrates (nickel foam or copper foam), which have severely 3 4 limited the energy density of the overall electrode. In contrast, graphite paper is not only highly conductive, but is also lightweight, low-cost, bendable, and inert under 5 ambient conditions. In addition, it can be woven to form wearable cloths,^[15] which is 6 attractive as an electrode material for flexible supercapacitors. In addition, active 7 electrochemical materials, such as NiCo₂O₄,^[7] NiCoAl-LDH/NiCo-carbonate 8 hydroxide^[15] and MnO_x/CNT/RGO,^[3a] have shown enhanced energy and power 9 densities after been grown directly on graphite paper, resulting in not only good 10 mechanical adhesion and electrical connection, but also avoiding the use of polymer 11 12 binders or conductive additives.

13

Recently, nanomaterials, particularly one-dimention core-shell heterostructures, have 14 15 proven to be an effective strategy for utilizing active materials in supercapacitors due to the following advantages: Core-shell structure provides more active sites for 16 17 desirable electron transport pathways not only at the active materials surface but also throughout the bulk. The open-network and free interspaces among these nanowire 18 arrays can be efficiently utilized, which shorten ion diffusion paths and improve the 19 utilization rate of electrode materials.^[16] In addition, the synergistic combination of 20 the virtues of the individual components for rich Faradaic redox reactions. For 21 example, Zou et al. reported mesoporous NiCo₂O₄@MnO₂ core-shell nanowire arrays 22 as an electrode showing a specific capacitance of 112 F g^{-1} at 1 mA cm⁻².^[16] Huang 23 et al. reported core-shell ellipsoidal MnCo₂O₄ showing a large initial charge capacity 24 of 1433.3 mAhg⁻¹ at 0.1 A g⁻¹.^[17] Zhang et al. synthesized a hierarchical 25

ZnCo₂O₄@MnO₂ core-shell nanotube array electrode exhibiting a high areal
capacitances of 2.38 F cm⁻² at 6 mA cm⁻².^[18] On the other hand, there have been few
studies of the electrochemical capacitance of hierarchical heterostructured MnCo₂O₄
nanowires@MnO₂ nanosheets (MnCo₂O₄@MnO₂) core-shell architectures, even
though the individual capacitive properties of both have been investigated extensively.

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In the present study, a new electrode design strategy was exploited to fabricate 7 integrated, binder-free and lightweight hierarchical MnCo₂O₄@MnO₂ core-shell 8 9 arrays anchored on functionized graphite paper as cathode electrode in supercapacitor. MnO₂ nanosheets were coated onto needle-like MnCo₂O₄ nanowire arrays as a 10 backbone on a flexible graphite paper support. The resulting hierarchical self-11 12 supported MnCo₂O₄@MnO₂ core-shell arrays electrode delivered a high specific capacitance of 2262 F g^{-1} and 1103 F g^{-1} at current densities of 1 A g^{-1} and 20 A g^{-1} , 13 respectively, which are superior to those of the MnCo₂O₄ electrode at the same 14 15 current density. Moreover, the MnCo₂O₄@MnO₂ electrode also demonstrated good cycling stability and showed an 87.1 % initial capacitance retention after 5000 cycles 16 at 10 A g⁻¹. An asymmetric supercapacitor (ASC) fabricated with MnCo₂O₄@MnO₂ 17 and graphene/NF exhibited a cell voltage of 1.6 V with a specific capacitance of 241 18 F g^{-1} at current density of 1 A g^{-1} , and maintained a high specific capacitance of 98 F 19 g^{-1} at high current density of 30 A g^{-1} . Moreover, The ASC device delivered a high 20 energy density of 85.7 Wh kg⁻¹ at a power density of 800 W kg⁻¹. In addition, the 21 22 ASC device showed good stability towards long-term charge-discharge tests (81.6% 23 retention after 8000 cycles). The present MnCo₂O₄@MnO₂ heterostructure with remarkable electrochemical properties makes it a potential electrode material for the 24 25 next generation high energy density supercapacitors.

2 **Experimental**

3 *Preparation of functionalized graphite paper*

4 All chemicals were used as purchased. The graphite paper was cleaned several times with acetone, ethanol and deionized water, and dried at room temperature. According 5 to previous reports,^[19] graphite paper was functionalized via an electrochemical 6 corrosion method in a solution of 2 M H₂SO₄. A typical three-electrode configuration 7 measurement was conducted with graphite paper as the working electrode, platinum 8 9 sheet as the counter electrode and saturated calomel electrode (SCE: Hg/Hg₂Cl₂) as 10 the reference electrode. A constant voltage of 2.2 V was maintained for 20 min during the corrosion process. Subsequently, the functionalized graphite paper was obtained 11

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13 Synthesis of hierarchical structure of MnCo₂O₄ nanowire arrays

Hierarchical structure MnCo₂O₄@MnO₂ nanowires were synthesized by combining a 14 15 hydrothermal reaction and a thermal annealing process. In a typical synthesis procedure, Mn(NO₃)₂·4H₂O (2 mmol), Co(NO₃)₂·6H₂O (4 mmol), urea (24 mmol), 16 17 and ammonium fluoride (10 mmol) were dissolved in deionized water (70 mL) with vigorous magnetic stirring. After stirring for 1 h, the as-obtained solution was 18 19 transferred to a 100 mL Teflon container, and a piece of the functional graphite paper 20 substrate was then immersed into the reaction solution. The autoclave was sealed and 21 maintained at 120 °C for 5 h in an electric oven. After cooling naturally to room 22 temperature, the products on the graphite paper were carefully washed several times 23 with deionized water and absolute ethanol with ultrasonication, and then dried overnight at 60 $^{\circ}$ C. Subsequently, the samples were calcined at 300 $^{\circ}$ C for 2 h at a 24

ramping rate of 2 °C min⁻¹ to transform the MnCo₂O₄ precursor to hierarchical
 structured MnCo₂O₄ nanowires.

3

4 Synthesis of hierarchical structure of MnCo₂O₄@MnO₂ core–shell arrays

The MnCo₂O₄@MnO₂ core-shell structure was synthesised by a direct redox reaction 5 between the carbon and KMnO₄. During thermal annealing, the MnCo₂O₄ precursor 6 7 was transformed to a MnCo₂O₄ nanowire, whereas carbon layer was coated on the 8 surface of the MnCo₂O₄ nanowire from the evaporation of graphite paper. Carbon layer anchored to the surface of the MnCo₂O₄ nanowire works as a reducing agent to 9 10 reduce the KMnO₄ to MnO₂ nanosheets coated on the surface of the MnCo₂O₄ nanowire. In the process, the MnCo₂O₄ nanowire coated with carbon on graphite 11 12 paper was dispersed in 35 mL of a 0.02 M KMnO₄ solution and underwent a hydrothermal process at 120°C for 2 h. After cooling naturally to room temperature, 13 the products on the graphite paper were washed carefully with deionized water and 14 15 absolute ethanol with ultrasonication and then dried at 50 °C for 10 h. For comparison, samples of MnCo₂O₄ nanowires grown on functionalized graphite paper were 16 obtained under the same conditions without adding KMnO₄. In order to decrease the 17 uncertainty of the mass of the electrode, we prepared an active material on 18 functionlazed graphite paper with the size of 2×4 cm². Then, the total mass loadings 19 of MnCo₂O₄ and MnCo₂O₄@MnO₂ on the graphite paper were 6.52 and 15.49 mg, 20 21 respectively.

22

23 Materials characterization

The chemical composition and crystallite phase of the as-synthesized products were
characterized by X-ray diffraction (XRD, D8–Discovery, Brucker) analysis using Cu

1 K α radiation (λ =1.54 Å) at an accelerating voltage and current of 40 kV and 200 mA, respectively. The XRD patterns were obtained over the range, $10 \sim 80^{\circ}(2\theta)$, at a 2 scanning speed of 0.2° /s. The microstructure and morphology were examined by 3 4 scanning electron microscopy (SEM, Hitachi S-4800) and high resolution transmission electron microscopy (HR-TEM, JEOL, JEM-2010F). The valence state 5 of the prepared samples was determined by X-ray photoelectron spectroscopy (XPS, 6 VG Scientifics ESCALAB250), which was calibrated to the carbon peak C 1s at 7 284.6 eV. 8

9

10 *Electrochemical measurement*

The electrochemical performance was measured on an IVIUM electrochemical 11 12 workstation system (Ivium, nState) using a three-electrode mode in a 6 M KOH 13 solution. The reference electrode and counter electrode were SCE and platinum, respectively. Heterostructured MnCo₂O₄@MnO₂ core-shell array electrode materials 14 15 or pristine MnCo₂O₄ electrode materials supported on the graphite paper were used directly as the working electrode. The electrochemical tests of the ASC device were 16 17 performed on a two-electrode cell with MnCo₂O₄@MnO₂ electrode as positive electrode and graphene/NF as negative electrode in a 6 M KOH aqueous electrolyte 18 19 solution. The CV curves were measured in the potential range between 0 and 0.5 V at different scan rates from 2 to 50 mV s⁻¹. The galvanostatic charge/discharge processes 20 were performed by cycling the potential from 0 to 0.4 V at a range of current densities 21 (1, 2, 3, 4, 5, 8, 10, and 20 A g^{-1}). The cycling stability was evaluated by a 22 charge/discharge process at a current density of 10 A g⁻¹ for more than 5000 cycles 23 over the voltage range, 0 to 0.4 V. The EIS data was collected over the frequency 24

range of 100 KHz to 0.01 Hz by applying an AC voltage with a 5 mV perturbation at
the open circuit potential.

3

4 Results and discussion

5

Fig. 1 presents the fabrication process for the hierarchical MnCo₂O₄@MnO₂ core-6 7 shell arrays on graphite paper as supercapacitor electrode materials. First, graphite paper was functionalized with oxygen functional groups, such as carbonyl, hydroxyl 8 9 and carboxylic (step 1). The MnCo₂O₄ precursor ((Co, Mn)OOH is shown in the Fig. 10 S1) nanowires were grown on functionalized graphite paper via a hydrothermal process (step 2). During the thermal annealing process, the (Co, Mn)OOH nanowires 11 12 were transformed to MnCo₂O₄ nanowires, whereas carbon layer was coated on the 13 surface of the MnCo₂O₄ nanowires (step 3). Finally, MnCo₂O₄@MnO₂ arrays were obtained by growing MnO₂ nanosheets onto the surface of the MnCo₂O₄ nanowires 14 15 via a second hydrothermal method. In a previous report, the growth of a MnO₂ shell on active core materials was achieved by the impregnation of a glucose aqueous 16 17 solution and subsequent post-annealing in Ar gas to produce an amorphous carbon layer on the active material surface, which acted as the carbon precursor for reduction 18 19 of KMnO₄ to MnO₂ by a chemical reaction between KMnO₄ and graphitic carbon $(4MnO_4^- + 3C + H_2O = 4MnO_2 + CO_3^{2-} + 2HCO_3^-)$.^[20] In the present study, the 20 growth of a MnO₂ shell on the active materials was achieved by utilizing the graphite 21 paper as the carbon source, in which a thin layer of carbon was coated on the surface 22 23 of the MnCo₂O₄ nanowires during the thermal annealing process of the graphite paper. The porous MnO₂ nanosheets were then grown directly on the surface of the 24 MnCo₂O₄ nanowires arrays by dispersing MnCo₂O₄ nanowires arrays in 35 mL of a 25

0.02 M KMnO₄ solution and underwent a hydrothermal process at 120°C for 2 h, 1 forming high surface area heterostructured core-shell nanostructures, making them 2 fully available for the efficient Faradiac redox reaction. To verify the role of carbon 3 layer for reduction of KMnO₄ to MnO₂ on the surface of MnCo₂O₄ nanowires arrays, 4 MnCo₂O₄ nanowires arrays grown on Ni foam were put in 35 mL of a 0.02 M KMnO₄ 5 solution and underwent the same hydrothermal process. Fig. S2 (Supplementary 6 7 Information) shows the SEM images of the (Co, Mn)OOH (Fig. S2a-b), MnCo₂O₄ 8 nanowires arrays (Fig. S2c-d) and MnCo₂O₄ nanowires arrays after second hydrothermal growth in KMnO₄ solution on Ni foam (Fig. S2e-f). Results showed 9 10 clearly that MnO₂ shell did not form on the surface of the MnCo₂O₄ nanowires arrays, confirming the importance of the carbon layer for reduction of KMnO₄ to MnO₂ on 11 12 the surface of MnCo₂O₄ nanowires arrays.

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The crystal phase of the MnCo₂O₄@MnO₂ structure was analysed by XRD, as shown in Fig. 2a. All the diffraction peaks of the MnCo₂O₄ nanowires were indexed to the JCPDS card no. 1-1130. Moreover, the characteristic peaks located at 21.8°, 28.0°, 35.1°, 36.8°, and 42.1° 2θ were assigned to the (101), (201), (301), (210), and (002) planes of the MnO₂ (JCPDS card no. 39-375), respectively, confirming the existence of the MnCo₂O₄@MnO₂ heterostructure by this approach. The detailed microstructures of the MnCo₂O₄@MnO₂ arrays were examined by TEM.

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Fig. 2b and c shows the XPS spectrum of the $MnCo_2O_4@MnO_2$ core-shell structure, which were calibrated with reference to the C 1s peak at 284.6 eV. The Mn 2p XPS spectrum revealed three kinds of manganese species that were assigned to species containing Mn^{2+} , Mn^{3+} and Mn^{4+} ions (Fig. 2b). In particular, the fitting peaks at

binding energies of 641.5 and 653.4 eV were ascribed to Mn²⁺, whereas the peaks at 1 643.5 and 654.5 eV were assigned to Mn³⁺.^[21] Moreover, the Mn 2p spectrum was 2 best fitted to two major peaks at binding energies of 654.4 and 642.6 eV with a spin-3 energy separation of 11.8 eV, which was assigned to Mn^{4+,[22]} Similarly, the Co 2p 4 emission spectrum (Fig. 2c) was best fitted with two spin-orbit doublets, which could 5 be observed at 780.5 and 795.8 eV, respectively, demonstrating the presence of both 6 Co²⁺ and Co³⁺ species.^[23] In addition, the synthetic effects of the MnO₂ shell and 7 $MnCo_2O_4$ core provide not only richer redox couples, $Mn^{4+}/Mn^{3+}/Mn^{2+}$ and Co^{3+}/Co^{2+} . 8 9 but also many electroactive sites in the MnCo₂O₄@MnO₂ structures, which is beneficial to the long-term cycling stability and high rate capacity of the 10 MnCo₂O₄@MnO₂ electrode. 11

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SEM and TEM were used to examine the structure and morphology of the as-prepared 13 materials. As shown in a low-magnification SEM image in Fig. 3a and b, the (Co, 14 15 Mn)OOH nanowires with a needle-like shape were grown densely on the graphite paper surfaces. A close observation of the nanowire showed that the individual (Co, 16 Mn)OOH nanowires have a mean diameter of approximately 50 nm and a length of up 17 to several microns (Fig. 3c). After calcination at 300°C for 2 h in air (Fig. 3d-f), 18 wiregrass-like MnCo₂O₄ nanowires preserved the original morphology with a similar 19 length and dimensions. Fig. 3g shows that the as-prepared MnCo₂O₄@MnO₂ arrays 20 were grown uniformly over surface of the graphite paper with a mean diameter of 21 22 approximately 135 nm and lengths of around several microns. High-magnification 23 SEM showed that highly dense MnO₂ nanosheets were grown uniformly over the surfaces of the MnCo₂O₄ nanowires backbone and closely connected to each other to 24 form a continuous open-network structure (Fig. 3h and i). The existence of graphite 25

paper supporter was verified by the Fig. S3. Such a design has several advantages: (1)
the nanosheets allow for a short diffusion length of ions and maintain the structural
integrity of the core during the charge/discharge process; (2) the 1D nanowires serve
as both the backbone and electron superhighway for charge transport; and (3) the
interconnected open-network core–shell features leading to huge exposed surface
areas between the electrode and electrolyte lead to the efficient utilization of electrode
materials, thus contributing to a high specific capacitance;^[24]

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9 Fig. 4 presents TEM images of the MnCo₂O₄@MnO₂ structure. The surfaces of the 10 MnCo₂O₄ nanowires were covered uniformly by thin interconnected sheet-like subunits with a thickness of approximately several nanometres, as confirmed by the 11 12 TEM images in Fig. 4a. Fig. 4b shows that MnCo₂O₄ nanowire possesses a porous structure with wormhole-like nanopores, which were attributed to nanopores 13 generated as H₂O and gases were released from the decomposition of precursors by 14 15 thermal annealing. Significantly, the nanopores structure can allow the efficient diffusion of electrolyte ions. Moreover, within such unique hierarchical core-shell 16 17 nanowires, the open and free interspaces among these MnCo₂O₄ nanowires arrays can be utilized efficiently, which will allow easier access of the electrolyte ions to the 18 19 surface of the active materials and improve the utilization rate of the electrode 20 materials. Therefore, a high electrochemical performance resulting from a 21 $MnCo_2O_4@MnO_2$ structure is expected. Furthermore, the selected area electron diffraction (SAED) pattern of the MnO₂ nanosheets confirmed the single-crystalline 22 23 nature (Fig. 4c), which corresponds to the planes of ramsdellite-type MnO₂ (JCPDS 24 39-375), as shown in the XRD data. The HRTEM image of the MnCo₂O₄ core (Fig. 4d) showed that the d-spacing of 0.204 nm corresponds to the distance of the (400) 25

plane of the MnCo₂O₄ nanowire crystal, whereas the MnO₂ nanosheet showed a lattice spacing of 0.225 nm, which corresponds to the (311) interplanar spacing of MnO₂. Energy-dispersive X-ray spectroscopy (EDS) of the individual sample further revealed O, Co and Mn distributed uniformly over the structure (Fig. 4e). The corresponding EDS element maps showed that Co was located mostly in the inner areas of the core–shell architecture, whereas Mn and O were distributed in the entire regions, confirming the hierarchical core–shell structure of MnCo₂O₄@MnO₂.

8

9 To demonstrate the electrochemical superiority of the proposed heterostructured 10 MnCo₂O₄@MnO₂ electrode, electrochemical studies of the electrode were conducted in a three-electrode configuration using a 6 M KOH solution as the electrolyte with Pt 11 12 and Hg/HgO as the counter and reference electrodes, respectively. Fig. 5a shows the comparison of CV curves of MnCo₂O₄, MnCo₂O₄@MnO₂ to the background signal 13 from the graphite paper over a potential window between 0 and 0.5 V at a scan rate of 14 10 mV s⁻¹. The typical curve exhibited obvious pseudocapacitance features with one 15 pair of well-defined redox peaks, suggesting that the capacitance characteristics are 16 17 controlled by a reversible Faradaic redox reaction, which is very different from that of carbon with a rectangular CV curve. It should be noted that the graphite paper has 18 19 negligible contribution to the capacitance of the whole electrode (about 7.84 % for 20 MnCo₂O₄ samples and 5.29 % for MnCo₂O₄@MnO₂ samples). The CV integrated area of the MnCo₂O₄@MnO₂ electrode was apparently larger than that of the 21 MnCo₂O₄, indicating that the MnCo₂O₄@MnO₂ electrode has a significantly larger 22 23 specific capacitance than the unitary MnCo₂O₄ electrode. The CV curves of the MnCo₂O₄ nanowires (Fig. 5b) revealed an anodic peak at approximately 0.24 V and 24 the cathodic peak at 0.14 V, which were assigned to oxidation on Co^{2+}/Co^{3+} and 25

reduction on Mn³⁺/Mn⁴⁺ through the possible electrochemical reactions reported 1 2 earlier.^[25] The CV curves of the MnCo₂O₄@MnO₂ electrode (Fig. 5c) revealed a pair of redox reaction peaks at 0.35 V and 0.2 V, which resulted mainly from redox 3 4 reactions related to M-O/M-O-ON, where M represents Co or Mn ions and N represents H or K ions.^[16, 26] A similar shift of the redox reaction peaks to lower and 5 higher potential ends was reported in ZnCo₂O₄@MnO₂ core-shell structure.^[18] 6 Compared to the CV curves of MnCo₂O₄, the area integrated within the CV curve of 7 MnCo₂O₄@MnO₂ electrode was higher than that of the MnCo₂O₄ electrode, 8 9 suggesting a much higher pseudocapacitance. It is noteworthy to point out that variations in redox peak positions of these two samples, which can be ascribed to the 10 difference in the polarization behaviour and the Ohmic resistance of the electrodes 11 during the CV tests.^[27] Interestingly, the shape retention of the CV curves, even at a 12 high scan rate of 50 mV s^{-1} with only a slight shift in the redox peaks due to electrode 13 polarization, indicated that the MnCo₂O₄@MnO₂ electrode is in favour of fast redox 14 reactions and possesses better reversibility.^[28] An almost linear relationship for the 15 MnCo₂O₄ and MnCo₂O₄@MnO₂ electrodes was observed between the cathodic peak 16 current density and the square root of the applied scan rate, as shown in Fig. 5d, 17 indicating that the electrochemical reactions in the electrodes are controlled by the 18 diffusion process of OH⁻ ion and surface redox reactions taking place in the charge 19 20 storage process. Specifically, the apparent diffusion coefficient (D) of OH⁻ ion is calculated in prepared materials employing Randles–Sevcik equation,^[29] 21

22
$$I_p = 2.69 \times 10^5 \times n^{\frac{3}{2}} \times A \times \sqrt{D} \times Co \times \sqrt{v}$$
 (1)

23
$$D(MnCo_2O_4 @ MnO_2)/D(MnCo_2O_4) = [(I_p / \sqrt{v})(MnCo_2O_4 @ MnO_2)/(I_p / \sqrt{v})(MnCo_2O_4)]^2$$

$$25 = (12.6946/11.5785)^2 = 1.202$$
(2)

where I_p is the peak current, n is the number of electrons involved in the reaction, A is the surface area of the electrode, D is the diffusion coefficient of the electrode material, Co is the proton concentration and v is the scanning rate. The diffusion coefficient of the MnCo₂O₄@MnO₂ composite electrode (D_{MnCo2O4@MnO2}) was 1.202 time larger than that of the MnCo₂O₄ electrode (D_{MnCo2O4}, confirming the faster diffusion of OH⁻ and protons, and the decrease in electrode polarization in the host materials for higher electrochemical behaviour.^[30]

8

Fig. 6a shows the galvanostatic discharge/charge (GCD) curves for the MnCo₂O₄ and 9 $MnCo_2O_4@MnO_2$ electrodes at the same current density of 1 A g⁻¹. As expected, the 10 MnCo₂O₄@MnO₂ electrode showed a much longer discharging time than that of the 11 12 MnCo₂O₄ electrode. This means that the MnCo₂O₄@MnO₂ electrode material exhibits 13 a higher specific capacitance than the MnCo₂O₄ electrode material. The GCD curves (Fig. S4, Supplementary Information) of the MnCo₂O₄ electrode at different current 14 densities from 1 to 20 A g^{-1} show a deviation from the typical triangular shape of the 15 16 EDLCs indicating the Faradaic characteristics of charge storage. The shoulders in the charge-discharge graphs at 0.3 V during charging and 0.2 V during discharging 17 indicate the redox reactions, which are consistent with the CV curves. For the 18 MnCo₂O₄ electrode, specific capacitances of 1575, 1442, 1299, 1228, 1171, 1036, 19 923,776, and 685 F g^{-1} at current densities of 1, 2, 3, 4, 5, 8, 10, 15, and 20 A g^{-1} 20 21 were obtained. The MnCo₂O₄@MnO₂ electrode delivered a high pseudocapacitance of 2262, 1906, 1734, 1604, 1503, 1374, 1278, 1181, and 1103 A g⁻¹ at current densities 22 of 1, 2, 3, 4, 5, 8, 10, 15, and 20 A g^{-1} , respectively. The GCD curves (Fig. 6b) of the 23 MnCo₂O₄@MnO₂ electrode showed a similar shape to that of the MnCo₂O₄ electrode 24 but with a slightly elevated discharge/charge plateau, which is consistent with the CV 25

1	curves. Remarkably, the capacitance of the $MnCo_2O_4@MnO_2$ electrode outperforms
2	than that of the MnCo ₂ O ₄ electrode at various discharge/charge rates (Fig. 6c). The
3	specific capacitance retention was 48.8 $\%$ for the $MnCo_2O_4@MnO_2$ electrode
4	compared to 43.5 % for the $MnCo_2O_4$ electrode when the current density was
5	increased from 1 to 20 A g^{-1} , which indicates the efficient utilization of the
6	underlying $MnCo_2O_4$ nanowires despite being covered by the MnO_2 nanosheets.
7	Furthermore, the specific capacitance of the $MnCo_2O_4@MnO_2$ electrode was much
8	higher than those previously reported for directly-grown pseudocapacitive materials,
9	such as MnCo ₂ O ₄ nanowires (1342 F g ⁻¹ at 1 A g ⁻¹), ^[12] MnCo ₂ O ₄ nanowire@reduced
10	graphene oxide (334 F g ⁻¹ at 1 A g ⁻¹), ^[30a] Mn–Ni–Co ternary oxide nanowires (638 F
11	g^{-1} at 1 A g^{-1} , ^[31] carbon-modified MnO ₂ nanosheet (638 F g^{-1} at 0.25 mA cm ⁻²), ^[32]
12	and MnO ₂ nanosheet@graphene (267 F g^{-1} at 0.2 A g^{-1}) ^[1] . On the other hand, the
13	present $MnCo_2O_4@MnO_2$ heterostructured nanowires showed higher capacitance than
14	other core-shell nanostructures, such as CuCo ₂ O ₄ nanowire@MnO ₂ nanoflake (327 F
15	g^{-1} at 1.25 F g^{-1}), ^[33] ZnO@Co ₃ O ₄ core-shell nanowires (857.7 F g^{-1} at 1 A g^{-1}) ^[34] ,
16	hierarchical CuO nanotube@MnO ₂ nanosheet (276 F g^{-1} at 0.6 F g^{-1}), ^[22] Ni ₃ S ₂
17	nanorod@Ni(OH) ₂ nanosheet (1037.5 F g^{-1} at 5.1 F g^{-1}), ^[35] and NiCo ₂ O ₄ @NiS
18	nanoplate (926 F g^{-1} at 6.15 F g^{-1}), ^[36] etc. Such high pseudocapacitor at large current
19	densities highlights the great advantages of the present core-shell architecture. The
20	superior electrochemical properties of the proposed $MnCo_2O_4@MnO_2$ electrode are
21	explained as follow: (1) core-shell structure provides more active sites for efficient
22	electrolyte ion transportation not only on the surface of active materials but also
23	throughout the bulk; (2) the open-network and free interspaces among these nanowire
24	arrays can be efficiently utilized, which facilitate the electrolyte ions access the
25	surface of active materials more easily and improve the utilization rate of electrode

materials;^[16] (3) the enhanced electrochemical performance could be attributed to the synergistic effects of two different components;^[27b] (4) 1D nanowire core serves as an efficient backbone for charge transport^[24], while 2D shell provides a high surface area for short diffusion paths of ions and maintains the structural integrity of the core during the charge/discharge process; (5) cobalt has a higher oxidation potential, while manganese has multiple oxidation states leading to higher rate capacity.^[8]

7

The electrochemical stability of the MnCo₂O₄@MnO₂ electrode was examined by 8 9 cycling processes. As shown in Fig. 6d, the cycling stability was enhanced largely in the core-shell heterostructure. The overall capacitance loss for MnCo₂O₄ was 10 approximately 19.9 % after 5000 cycles, whereas it was only 12.9 % after 5000 cycles 11 12 for the MnCo₂O₄@MnO₂ electrode. Therefore, the proposed heterostructured nanowire arrays electrode have potential excellent electrochemical stability for long 13 cycle life applications at high current densities. Such intriguing capacitive behaviour 14 15 was attributed to the unique 1D hierarchical core-shell nanowires arrays configuration and the synergistic pseudocapacitive contributions from the MnCo₂O₄ nanowires core 16 and the ultrathin MnO₂ sheets shell. Fig. 6e presents the GCD curves of the as-17 fabricated MnCo₂O₄@MnO₂ electrode for the last 6 cycles. Even after a long period 18 19 of the 5000 GCD tests, the results showed that the as-fabricated electrode maintained 20 good electrochemical reversibility with approximately 98.7 % Coulombic efficiency 21 and remained undistorted and essentially symmetrical. Fig. 6f shows the CV curves of the MnCo₂O₄@MnO₂ electrode before and after 5000 cycles at 5 mV s⁻¹. A slight 22 23 decrease in the integrated area of the CV curves of the two electrodes indicates the long-term stability of MnCo₂O₄@MnO₂ electrode. 24

1 To further evaluate the electrochemical behaviour, EIS was carried out to reveal the 2 kinetics of the MnCo₂O₄@MnO₂ electrode. EIS was performed over the frequency range, 100 kHz to 0.01 Hz. Fig. S5 presents the Nyquist plots of the MnCo₂O₄ and 3 4 MnCo₂O₄@MnO₂ electrodes at the open circuit potential. All the Nyquist plots show typical electrochemical capacitor behaviour with a semicircle in the high frequency 5 region, which indicates charge transfer resistance between the electrolyte and the 6 7 electrode interface. The inset of Fig. 5 clearly showed that the MnCo₂O₄@MnO₂ electrode has a lower equivalent series resistance (R_s) of 0.30 Ω compared to that of 8 9 the MnCo₂O₄ electrode (0.48 Ω). Moreover, the MnCo₂O₄@MnO₂ electrode also showed a smaller charge transfer resistance, R_{ct} , of 3.71 Ω , than that of the MnCo₂O₄ 10 electrode (5.52 Ω), which suggests a lower internal resistance and charge transfer 11 12 resistance of the MnCo₂O₄@MnO₂ electrode. That is important for high electrochemical activity for energy storage.^[37] 13

14

15 To evaluate the feasibility of such MnCo₂O₄@MnO₂ core–shell electrode, an ASC device is assembled by using MnCo₂O₄@MnO₂ as a positive electrode materials and 16 graphene coating on the porous nickel foam (graphene/NF) as the negative electrode. 17 Significantly, the optimal mass ratio of positive and negative electrodes was fixed to 18 19 0.32, which is based on the charge balance between the two electrodes (Fig. S6, 20 Supporting Information). А series of CV measurements of MnCo₂O₄@MnO₂//graphene/NF ASC device in different voltage windows at 50 mV 21 s^{-1} were carried out to estimate the best operating potential (Fig. 7a). With an increase 22 23 of the operating potential to 1.6 V, a slight hump can be observed, indicating some irreversible reactions happen when potential window higher than 1.6V.^[38] CV curves 24 of the ASC device at different scan rates ranging from 5 to 50 mV s^{-1} were given in 25

1 Fig. 7b. The consistent CV curves of ASC device at various scan rates exhibit a 2 combination of both pseudocapacitive and electric double-layer types of capacitance. Galvanostatic charge/discharge curves showed nonlinear lines, indicating the 3 4 pseudocapacitacne behaviour of the electrode materials (Fig. 7c). The specific capacitance was calculated to be approximately 241, 204, 197, 185, 174, 156, 5 145,126,114, and 98 F g⁻¹ at current densities of 1, 2, 3, 4, 5, 8, 10, 15, 20, and 30 A 6 g^{-1} , respectively (based on the total mass of the active material in the positive and 7 negative electrodes), showing a good rate capability (Fig. 7d). The Nyquist plot of the 8 9 MnCo₂O₄@MnO₂//graphene/NF ASC device was shown in Fig. S7. The equivalent 10 series resistance of the ASC device is around 1.02 Ω , with a slight charge transfer resistance of 0.74 Ω . The results indicate an good ion transport properties of the 11 12 MnCo₂O₄@MnO₂ core-shell electrode.

13

Schematic diagram of the ASC device was illustrated using the MnCo₂O₄@MnO₂ on 14 15 the graphite paper electrode as the cathode and the graphene on Ni foam as the anode in a 6 M KOH, and a piece of cellulose paper was used as the separator (Fig. 8a). 16 17 Long term cycling stability is also a critical parameter for practical application of supercapacitors. The cycling was performed using charge/discharge test at current 18 density of 10 A g⁻¹ up to 8000 cycles (Fig. 8b). The MnCo₂O₄@MnO₂//graphene/NF 19 20 ASC device shows an outstanding cycling stability and demonstrates 81.6% of the 21 specific capacitance retention (comparing with the second cycle). Moreover, The charge/discharge curves of the initial 10 cycles were shown in the inset of Fig. 8b, 22 23 from which the discharge curve is almost identical with its corresponding charge counterpart (Fig. S8), implying that an excellent electrochemical reversibility and 24 25 Coulombic efficiency of the device. To further illustrate the energy and power

1 properties of the present devices, Ragone plot was plotted derived from 2 charge/discharge data as shown in the Fig. 8c. The MnCo₂O₄@MnO₂//graphene/NF ASC device showed a maximum energy density of 85.7 Wh kg⁻¹ at a power density of 3 800 W kg⁻¹, while it maintained a high energy density of 34.7 Wh kg⁻¹ at a power 4 density of 24 kW kg⁻¹. The results showed a much enhanced energy density at high 5 6 power density as compared with previously reported ASC devices such as a-Co(OH)₂@Co₃O₄//AC (13.5 Wh kg⁻¹ at 145 W kg⁻¹),^[39] CoMoO₄@3Dgraphene//AC 7 (21.1 Wh kg⁻¹ at 300 W kg⁻¹),^[40] NiCo₂O₄@MnO₂//AC (35 Wh kg⁻¹ at 163W kg⁻¹),^[16] 8 NiCo₂O₄-rGO//AC (23.3 Wh kg⁻¹ at 324.9 W kg⁻¹),^[41] (MnNiCo) oxide//C (29 Wh 9 kg^{-1} at 188 W kg^{-1} ,^[31] Ni_xCo_{3-x} oxide//AC (37.4 Wh kg^{-1} at 163 W kg^{-1} ,^[38] 10 W kg⁻¹),^[42] (54 Wh kg^{-1} 392 11 Ni(OH)₂@MnO₂@rGO//rGO at graphene@MnO₂/graphene (25.2Wh kg⁻¹ at 100 W kg⁻¹).^[43] Obviously, the 12 exceptional energy density property of MnCo₂O₄@MnO₂//graphene/NF ASC device 13 might be related to the advantageous merit of core-shell structure. It is noted that the 14 15 interconnected MnO₂ nanosheets building blocks grown on MnCo₂O₄ nanowire arrays give rise to a highly porous morphology, which provides more active sites for 16 17 efficient electrolyte ion access not only at the active materials surface but also throughout the bulk. To further demonstrate the potential application of the present 18 ASC device, two devices were connected in series to power a red light-emittingdiode 19 20 (Fig. 8d).

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21

23 Conclusions

1 In summary, 1D hierarchical MnCo₂O₄ nanowire@MnO₂ nanosheet core-shell 2 nanowire arrays were fabricated using a facile and cost-effective strategy for supercapacitor applications. The results showed that this heterostructured electrode 3 displays a high specific capacitance of 2262 F g^{-1} at a discharge current density of 1 4 A g^{-1} (~ 0.4 fold increase in specific capacitance with respect to the pristine 5 MnCo₂O₄ nanowire arrays). In addition, this 1D hierarchical heterostructured 6 electrode exhibited good long-term cycling stability at a high charge-discharge 7 current density of 10 A g^{-1} (~ 87.1 % of its initial specific capacitance was retained 8 9 after 5000 cycles), which were better than those of the pure MnCo₂O₄ nanowire arrays. The improved performence indicates a desired structure derived from a synergistic 10 contribution from the MnCo₂O₄ nanowire core and MnO₂ nanosheet shell. An ASC 11 12 device based on MnCo₂O₄@MnO₂//graphene/NF configuration was demonstrated to 13 deliver high specific energy densities at various power densities. The asymmetric supercapacitor showed a high energy density of 85.7 Wh kg⁻¹ at a power density of 14 800 W kg⁻¹ and 34.7 Wh kg⁻¹ at a high power density of 24 kW kg⁻¹. Moreover, the 15 ASC device exhibited an outstanding cycling life of 81.6% of its initial specific 16 17 capacitance after 8000 cycling.

18

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1 Figure captions

2 Fig. 1 Schematic diagram for the synthesis and morphology of the MnCo₂O₄@MnO₂ core-shell structure. Step (1): the surface functional groups (e.g., carbonyl, -hydroxyl, 3 carboxylic, etc) modification of graphite paper by electrochemical process. Step (2): 4 synthesis of the (Co, Mn)OOH on the graphite substrate by a hydrothermal method. 5 6 Step (3): phase transformation of (Co, Mn)OOH to MnCo₂O₄ nanowires onto the 7 graphite substrate and the formation of a carbon coating on the surface of the MnCo₂O₄ nanowires during the thermal annealing process. Step (4): grafting of the 8 MnCo₂O₄ nanowires 9 MnO_2 nanosheet to backbone by the second 10 hydrothermal method.

Fig. 2 (a) XRD of the MnCo₂O₄@MnO₂ core–shell arrays on graphite paper. XPS
spectra of the MnCo₂O₄@MnO₂ nanowires, (b) Mn 2p region, (c) Co 2p region.

Fig. 3 SEM images of (a-c) (Co, Mn)OOH. (d-f) MnCo₂O₄ nanowire arrays. (g-i)
MnCo₂O₄@MnO₂ core–shell arrays.

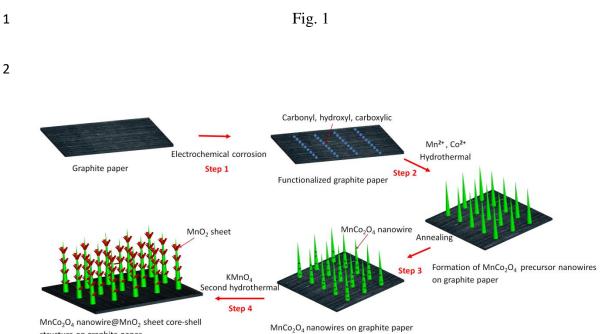
Fig. 4 (a and b)TEM images of hierarchical mesoporous MnCo₂O₄@MnO₂ core-shell.
(c) SAED pattern of the MnO₂ shell. (d) HRTEM image of MnCo₂O₄ core. (e)
Elemental mapping images of O, Co, and Mn.

Fig. 5 (a) Comparison of CV curves of the $MnCo_2O_4$ nanowire and $MnCo_2O_4@MnO_2$ electrodes and graphite paper at a current density of 10 mV s⁻¹. (b and c) CV curves of the $MnCo_2O_4$ and $MnCo_2O_4@MnO_2$ electrodes at different scan rates. (d) Linear relationship between the cathodic peak current and the square root of the scan rate.

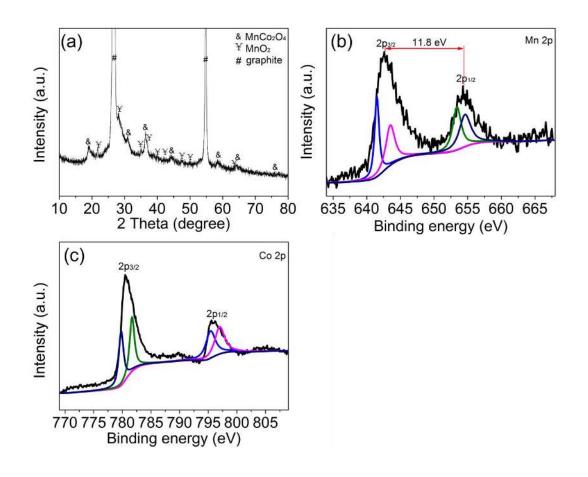
Fig. 6 (a) Comparison of the CD curves of the $MnCo_2O_4$ and $MnCo_2O_4@MnO_2$ electrodes at a current density of 1 A g^{-1} . (b) Charge and discharge curves of the MnCo₂O₄@MnO₂ electrode at different current densities. (c) Specific capacitances of
the as-synthesized electrode materials at different current densities. (d) Cycling
performance of the MnCo₂O₄ and MnCo₂O₄@MnO₂ electrodes at 10 A g⁻¹. (e)
Charge-discharge curves of the last 6 cycles of the MnCo₂O₄@MnO₂ electrode. (f)
CV curves of the MnCo₂O₄@MnO₂ electrode measured before and after 5000 cycles
charge-discharge test at 5 mV s⁻¹.

Fig. 7 (a and b) CV curves of the MnCo₂O₄@MnO₂//graphene/NF-ASC device at
different voltage windows and different scan rates, respectively. (c and d) CD curves
and specific capacitances of the ASC device at different current densities.

Fig. 8 (a) Schematic illustration of the ASC device configuration. (b) Cycling stability
of the MnCo₂O₄@MnO₂//graphene/NF-ASC device. (c) Ragone plot of the energy
density and power density at different current densities of the ASC device. (d) A
circuit diagram showing that two ASC devices connected in series can light up an red
LED indicator.

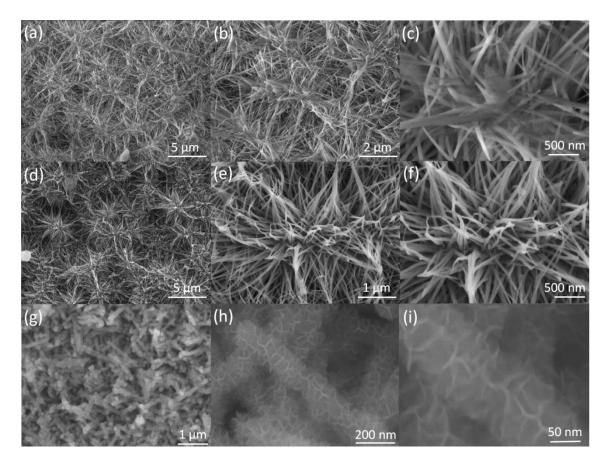


- 3 structure on graphite paper









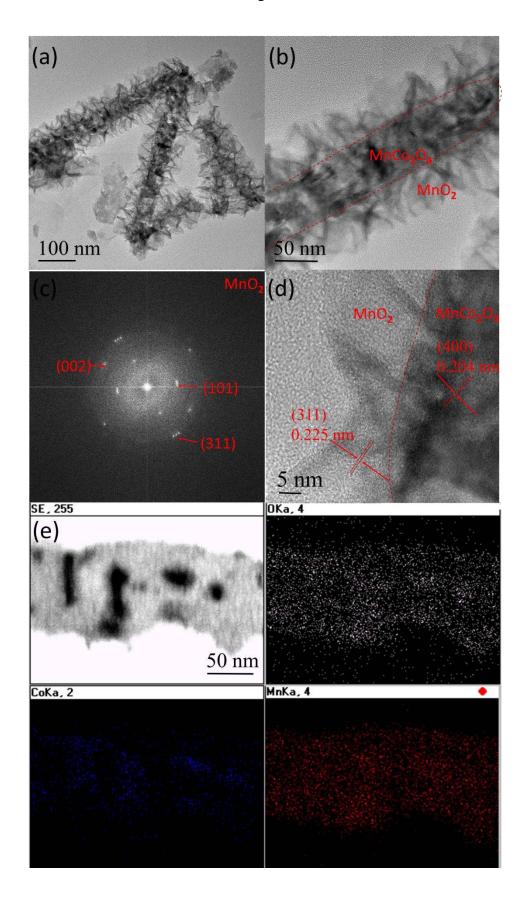
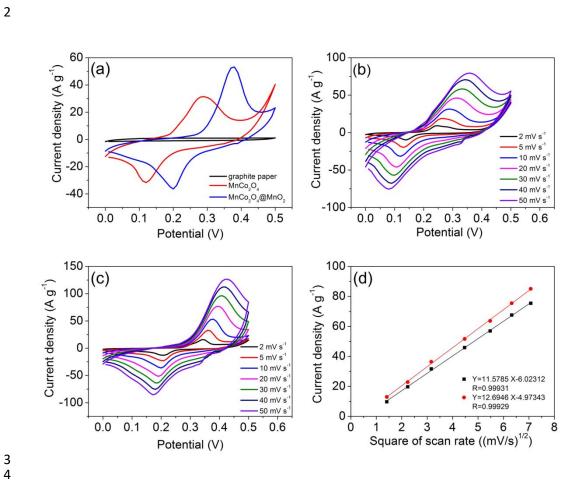
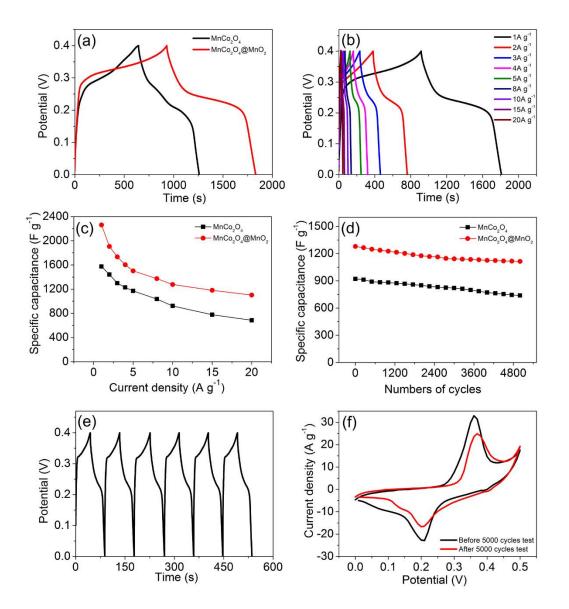


Fig. 5











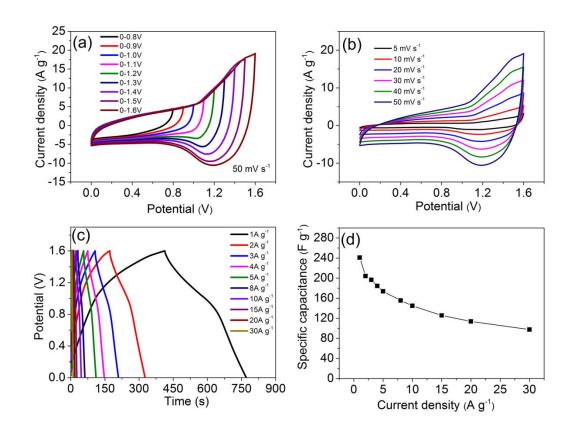


Fig. 8

