Research article

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2D molybdenum carbide (Mo₂C)/fluorine mica (FM) saturable absorber for passively mode-locked erbium-doped all-fiber laser

https://doi.org/10.1515/nanoph-2020-0019 Received January 12, 2020; revised February 15, 2020; accepted February 16, 2020

Abstract: As a new member of saturable absorber (SA), molvbdenum carbide (Mo₂C) has some excellent optical properties. Herein, we report a new type of Mo₂C/ fluorine mica (FM) SA device. Uniform and compact Mo₂C films were deposited on the FM by magnetron sputtering method. In order to increase the laser damage threshold, an additional protective layer of silicon oxide was deposited on the Mo₂C. The FM is a single-layer structure of 20 µm, and its high elasticity makes it not easy to fracture. The transmission rate of FM is as high as 90% at near infrared wavelength. FM has better heat dissipation and softening temperature than organic composite materials, so it can withstand higher laser power without being damaged. In this work, Mo₂C/FM SA was cut into small pieces and inserted into erbium-doped fiber laser to achieve mode-locked operation. The pulse duration and average output power of the laser pulses were 313 fs and 64.74 mW, respectively. In addition, a 12th-order sub-picosecond harmonic mode-locking was generated. The maximum repetition rate was 321.6 MHz and the shortest pulse duration was 338 fs. The experimental results show that Mo₂C/FM SA is a broadband nonlinear optical mode-locker with excellent performance.

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Keywords: molybdenum carbide; mode-locking laser; magnetron-sputtering deposition (MSD) method.

1 Introduction

As an important branch of modern optics, nonlinear optics mainly studies the optical nonlinear phenomenon and its application. Nonlinear optics is of great significance in the development of laser technology, spectroscopy, and material structure analysis [1, 2]. The emergence of laser characterized by a high degree monochromaticity, high intensity, and high directionality has also made nonlinear optics one of the fastest-growing scientific fields in recent decades [3, 4]. Nonlinear optical processing is closely related to the development of ultrashort pulse laser technology [5, 6]. Among them, saturable absorption plays a key role as a nonlinear optical phenomenon to obtaining ultrashort pulses. The range of time resolved measurements is therefore extended to femtoseconds [7, 8].

One of the effective technologies to realize ultrashort pulse is mode-locking technology based on saturable absorbers (SAs) [9-13]. SAs rely on the nonlinear optical response of a saturated absorbing material. The optical absorption of the SA decreases with the increase in incident light intensity [14, 15]. The ultrashort laser pulses with high peak power can be generated by mode-locking or Q-switching, depending on the nonlinear optical response of the SA [16]. SA-based fiber lasers have the advantages of compact structure, good mechanical stability, high reliability, good beam quality, high scalability, easy implementation, and low cost [17, 18]. In recent years, fiber lasers have been widely used in industrial laser micromachining [19], ultrafast information processing [20], and molecular spectroscopy [21]. Until now, the commercial semiconductor saturable absorption mirror still has some defects, such as limited working bandwidth, expensive fabrication cost and, complex process. Therefore, people have been

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concerned about the saturated absorption characteristics of low dimensional nanomaterials, in order to develop a broadband SA with high performance and high cost performance for ultrashort pulse.

For this reason, many kinds of materials have been studied, such as graphene [22–24], transition metal dichalcogenides (e.g. MOS_2 , WS_2) [25–27], black phosphorus [28–31], carbon nanotubes [32, 33], topological insulators (TIs) [34, 35], perovskite [36–38], and other nonlinear materials [39–42], which proves that these materials have good saturated absorption properties or application prospects. However, the development of nonlinear optical properties of new materials still has far-reaching significance.

In recent years, Mxenes, as a new class of twodimensional (2D) materials, has attracted great interest among researchers in the development of new ultrafast photonics applications. As one of Mxenes, transition metal carbides (TMCs) have been proven to have excellent physical and chemical properties, such as high hardness, high melting point, and high stability, which can be used in energy storage and catalysis [43–47]. The band structure and electronic density of state of 2D TMCs have been studied extensively by using the density functional theory method [48]. The 2D TMCs have ultrahigh conductivity, similar to graphene, because of the incorporation of carbon atoms into the metal lattice and are normally metallic with a high electron density near the Fermi level [12, 49]. Considering the recent progress on the synthesis of large size and highly crystalline Mo₂C [47], it is nontrivial to integrate such material onto optical fiber with improved fabrication approach and further explore the nonlinear absorption properties as well as the application for ultrafast lasers. In 2018, Tuo et al. reported mode-locked erbium (Er)-doped or Yb-doped fiber lasers, using the Mo₂C nanocrystal as an SA [50]. It was been proved that Mo₂C has the advantages of excellent saturable absorption properties, low saturation intensity, and tunable modulation depth (MD). However, the pulse width of the laser is too wide and the power is low. Therefore, it is necessary to explore more possibility of Mo₂C material in mode-locked laser.

In this paper, Mo₂C films were prepared by magnetron sputtering method (MSD) with fluorine mica (FM) sheet as the substrate and the quality of the films was examined by material characterization. Furthermore, the potential of Mo₂C thin films to produce mode-locked laser pulses was explored in the fiber laser. In order to further improve the damage threshold of SA and effectively avoid material oxidation and falling off, silicon oxide (SiO₂) was sputtered on Mo₂C film as a protective layer. A very stable femtosecond mode-locked soliton pulse is obtained by inserting Mo₂C/FM into Er-doped fiber laser. In addition, high repetition frequency harmonic mode-locking (HML) is also generated by adjusting the polarization controller and pump power. The experimental results show that Mo₂C/FM has good nonlinear absorption characteristics and can be used to realize fundamental soliton and high frequency harmonic femtosecond pulse laser.

2 Fabrication and characterization of Mo₂C

In order to prepare high-performance Mo₂C SA, we selected monolayer FM as the substrate of the material. FM is a kind of material with good light transmittance and high intensity laser resistance. The SA device based on FM can resist strong laser damage and achieve high modulation ability. First, concentrated sulfuric acid and concentrated hydrochloric acid are used for hydrophilic treatment of mica to enhance the adhesion of the film on the mica surface. The mica sheet was washed repeatedly by alcohol and deionized water, and then the treated mica sheet was dried in a drying oven at 40°C. The FM and Mo₂C target with a purity of 99.99% are put into a sputtering chamber of a magnetron sputtering system. The vacuum of the chamber is pumped to a vacuum degree of 6.8×10^{-4} pa by a mechanical pump and a molecular pump. In order to ensure the uniformity of the formation of the Mo₂C film, the FM was rotated at a speed of 30 r/min. The Mo₂C/ FM films were placed in the super clean box after sputtering. The Mo₂C target was removed and chamber was washed repeatedly with acetone, alcohol, and other reagents. After that, the SiO₂ target with purity of 99.99% is mounted, and the Mo₂C/FM prepared before is sputtered under the same vacuum, pressure, power, and rotation speed for 1 min. Finally, the Mo₂C/FM SA for mode locked fiber laser was obtained. Thereafter, the Mo₂C films were characterized by Raman spectrum, transmission electron microscopy (TEM), atomic force microscope (AFM), and scanning electron microscopy (SEM). We measured the Raman spectrum of the Mo₂C material by using a 532-nm laser. As shown in Figure 1A, there are two typical peaks, which are located at 1351⁻¹ cm and 1593⁻¹ cm, respectively, corresponding to the D and G bands of carbon. The D peak usually indicates the vibration of the SP³ hybridized carbon atom, which represents amorphous carbon and disordered carbon. And the G peak can represent the degree of graphitization, which is related to the existence of the SP² carbon structure. Figure 1B shows a low- and



Figure 1: Characterization of Mo₂C film.

(A) Raman spectrum. (B) Low- and high-magnification HRTEM images of Mo₂C materials. (C) AFM images and height profiles showing the thickness of the 2D Mo₂C film. (D) SEM images of the Mo₂C. (E, F) element mapping of C and Mo.

high-magnification high-resolution TEM (HRTEM) image of the Mo_2C materials. The inset is an image showing lattice fringes with an interplanar spacing of 0.23 nm corresponding to the Mo_2C (101) planes. In addition, the thickness of the prepared Mo_2C film sample was approximately 9 nm as seen from the AFM image and the height profile of Figure 1C. The field emission SEM image of Mo_2C film is shown in Figure 1D. It can be seen from the figure that the Mo_2C film has excellent surface uniformity. Figure 1E and F show the element mapping of Mo₂C, which is detected to contain molybdenum and carbon.

In addition, in order to obtain the optical properties of the Mo₂C/FM SA, ultraviolet-visible-infrared supercontinuous light sources are used to measure the transmittance. The measurement range is 1000–2000 nm, as shown in Figure 2A. At the 1550 nm wavelength, the transmittance of SA is about 75.68%. The open aperture Z-scan measurements were employed to investigate the nonlinear optical





(A) Measured linear transmittance of Mo_2C material. (B) The position-dependent nonlinear transmittance of the Mo_2C film measured by Z-scan method. (C) Nonlinear transmission of Mo_2C /FM SA.

response of Mo₂C film with a wavelength of 1550 nm. As shown in Figure 2B, the normalized transmittance gradually increased when the Mo₂C thin film drew near to the focus of the beam, indicating that the absorption of Mo₂C became saturated with the increase in the incident pump intensity. Finally, the nonlinear optical absorption characteristics of SA were measured by a self-made modelocked fiber laser with a center wavelength of 1550 nm (pulse width of 600 fs and fundamental frequency of 32 MHz). The laser is divided into two beams by the 50:50 coupler, and the two beams are used for power-dependent transmission measurement of SA and for reference. respectively. The measured results are fitted by the function $T = 1 - \Delta T^* \exp(-I/I_{sat}) - T_{rs}$. Here, T is the transmission rate, *I* is the incident intensity, ΔT is the MD, I_{sat} is the saturation intensity, and T_{ns} is the non-saturable loss (NL). The nonlinear saturated absorption curve is shown in Figure 2C, in which the MD, NL, and I_{sat} are 10.45%, 15.3%, and 143.3 MW/cm², respectively. It can be seen that Mo₂C/FM SA exhibits significant nonlinear properties.

3 Experimental setup of the fiber laser

We constructed an all-fiber Er-doped fiber laser to research the optical performance of the Mo_2C/FM SA device. The experimental schematic diagram of the mode-locked fiber laser is shown in Figure 3. The total ring cavity length of the fiber laser was 7.6 m. It contained 0.5 m Er-doped gain fiber with a group velocity dispersion of -10.55 ps/(nm · km) and 7.1 m standard single mode fiber (SMF28) with a group velocity dispersion of 17 ps/ (nm · km) at communication band (C-band). Therefore, the amount of net dispersion in the cavity was probably



Figure 3: Schematic diagram of passively mode-locked erbium-doped fiber (EDF) laser system.

-0.147 ps². A wavelength of 976 nm laser diode with a maximum output power of 700 mW was transmitted through a 980/1550 nm wavelength division multiplexer coupler. In order to ensure that the laser transmits unidirectionally in the ring cavity, a polarization independent isolator was employed in the cavity. By adjusting the polarization controller (PC) to change the birefringence of the fiber, the polarization state of the laser in the cavity can be adjusted. A 50:50 optical fiber coupler was used for output the laser emission. The Mo₂C/FM was sandwiched between the two fiber ferrules. By adjusting the pump power and PC, mode-locking operation was realized. The optical spectrum analyzer (Yokogawa AQ6370D) and a radiofrequency (RF) analyzer (Rohde & Schwarz FSV 13) were used to monitor and collect data in the frequency domain. In the time domain, a 1G digital oscilloscope (ROHDE & SCHWARZRTO1014) with a home-made 5G photodetector requipped and an optical autocorrelator (APE Pulse check) were used to monitor and measure the pulse sequence.

4 Results and discussion

4.1 Mode-locking

In this experiment, self-started soliton mode-locking was obtained by increasing the pump power and adjusting the polarization state using PC. The optical spectrum of mode-locked laser was observed at 1558.03 nm and 3-dB spectral width is 13.75 nm as shown in Figure 4A. Figure 4B shows the auto-correlation trace of the soliton mode-locked fiber laser. The measured autocorrelation trace of the pulse is fitted with the Sech² function, and the pulse duration is estimated to be 313 fs. The timebandwidth product is 0.532, which is larger than the transformation limit of Fourier transform. This implied that the mode-locked pulses have chirp. The time trace of oscilloscope is shown in Figure 4C, the 37.3 ns pulse interval corresponds to the total cavity length of 7.6 m. The frequency spectrum of the output pulse is measured in order to further monitor the stability of the mode-locking laser. The signal-to-noise ratio (SNR) of the fundamental frequency was shown to be 79 dB, as shown in Figure 4D. Furthermore, the dependence between the output power of the mode-locked and the pump power is measured as shown Figure 4E. The output power increased linearly to 64.74 mW and the slope efficiency is 10% when the pump power is increased to 700 mW. During the experiment, the mode-locking operation was always stable when the



Figure 4: Typical mode-locked fiber laser characteristics. (A) Typical mode-locked optical spectrum. (B) The corresponding autocorrelation trace. (C) Pulse trains of oscilloscope. (D) Radiofrequency spectrum. (E) Relationship between output power and pump power. (F) The output spectra measured every 2 h showing long-term stability of the mode-locking state.

pump power was gradually increased from the self-start threshold (100 mW) to the pump maximum output power (700 mW). If the pump power is further increased, the output power can be increased again. However, due to the limitation of the maximum power of the pump source, the output power cannot be further improved. The results

indicate that the Mo₂C/FM SA has the advantage of a high optical damage threshold. To further illustrate the stability of the mode-locking, the laser is continuously operated for 12 h without interruption. The spectra were recorded every 2 h, as shown in Figure 4F. It can be found that the spectrum does not degrade during the test time. In Table 1,

Materials	SA type	MD	NL	λ	τ(fs)	Average power	Ref.
MoS,	Langmuir-Blodgett	5.9	13.4	1557	581	9.6 mW	[9]
Graphene	Chemical vapor deposition	6.2-66.5	-	1565	756	40 mW	[22]
WSe,	Polymethyl methacrylate-Microfiber	54.5	-	1556	477	-	[27]
WS,	Taper	0.5	65.0	1563	563	2.8 mW	[26]
BP	Mechanical exfoliation	8.1	-	1571	946	-	[29]
TI	Polyol method	98		1564	1570	-	[35]
Perovskite	Precursor solutions	27.8	-	1555	661	-	[38]
Mo ₂ C	FM-MSD film	10.45	15.3	1558	313	64.74 mW	Our work

Table 1: Output performance comparison of 1.55 µm mode-locked fiber lasers using various 2D-material-based SAs.



Figure 5: Typical mode-locking pulse output characteristics. (A) Optical spectra. (B) Autocorrelation traces. (C–E) Oscilloscope trace of the 4th HML, 8th HML, and 12th HML. (F) RF spectra.

we compared the nonlinear parameters of typical SAs and corresponding laser properties. The MD of Mo₂C/FM SA is lower than that of graphene and Ti, but higher than that of most other SAs. It is important that the pulse width and output power of Mo₂C/FM SA are much better than those of other SA lasers, suggesting that Mo₂C/FM SA has excellent ultrafast photonics properties.

In order to verify the cause of the mode-locking operation, we intentionally removed the SA from the laser cavity. Mode-locking cannot be observed any longer by adjusting the PC and pump power over a wide range. However, the mode-locking operation can be realized again as soon as the Mo₂C/FM SA was inserted into the laser cavity. Therefore, it can be inferred that the mode-locking operation is caused by the SA rather than other components.

4.2 Harmonic mode-locking

In the same fiber laser cavity, HML can be obtained by increasing pump power and adjusting the PC. After that, as the pump power is gradually increased, different orders of HML states can be obtained. In this experiment, the highest pulse repetition rate of HML that can be measured is 321.6 MHz, which corresponds to the 12th harmonic of fundamental repetition frequency. As shown in Figure 5A, the 3-dB bandwidth of the harmonic modelocked spectrum is 17.68 nm, and the central wavelength is 1554.69 nm. Figure 5B shows the auto-correlation trace of the 12th HML output with a full width half maximum of 520 fs. The trace is fitted by a Sech² function and the estimated pulse duration is 338 fs. By changing the power and adjusting the polarization state slightly, the laser can realize the continuous tunable frequency output from the 2nd harmonic to the 12th harmonic. The pulse sequences of the 4th, 8th, and 12th harmonic detected by the oscilloscope are shown in Figure 5C–E, the pulse has relatively uniform intensity and time interval. The RF spectrum in Figure 5F shows that the SNR determined by the pulse sequence is 68 dB. The fundamental peak was located at 321.6 MHz (pump power = 700 mW), which corresponds to the 12th HML state. At this time, the maximum average output power is 68.01 mW. In summary, it can be determined that the fiber laser at this time is operating in HML state. If a higher output power pump power is used, a higher order than the 12th HML state may be output. This provides many possibilities for the application of Mo₂C SA mode-locked laser, which can be used as potential light source for optical frequency comb and optical imaging.

5 Conclusions

To sum up, we prepared homogeneous and dense Mo₂C film on FM substrate by MSD technology. The surface morphology and nonlinear optical properties were studied. Mo₂C/FM film has the advantages of uniform surface distribution, small NL value, and high damage threshold. Mo₂C/FM SA is embedded in an Er-doped fiber laser with a ring cavity structure, which achieves stable fundamental mode-locking and high repetition frequency HML, respectively. For soliton mode-locked pulse, the output power and the pulse duration are 64.74 mW/313 fs at 1.5 µm regime, respectively. The maximum output power and the maximum repetition rate of the 12th harmonic mode locking are 68.01 mW and 321.6 MHz, respectively. Our experimental results show that Mo₂C/FM film has great practical value in ultrafast photonics and optoelectronics.

Acknowledgments: This work is supported by the Fundamental Research Funds for the Central Universities (2019TS117).

Conflicts of interest: There are no conflicts of interest to declare.

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