1 A Comparative Study of Light Emitting Diodes based on All-Inorganic Perovskite 2 Nanoparticles (CsPbBr₃) Synthesized at Room Temperature and by Hot Injection Method

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9 Abstract: Perovskite nanoparticles (PeNPs) have been extensively studied for optoelectronic 10 applications due to their extremely high photoluminescence quantum yield, tunable bandgap, and exceptionally narrow emission spectra. Therefore, PeNPsare considered excellent 11 12 candidates for the development of high efficiency, low-cost, wide gamut and high purity color 13 displays. However, their synthesis typically involves multi-step cumbersome processes that might hinder its commercial development. In this work, we report green light-emitting diodes 14 (LEDs) prepared using all inorganic PeNPs CsPbBr₃ synthesized at room temperature (RT) and 15 16 compare their performance with those prepared by a traditional hot injection (HI) method.We provide insights into the morphology, optoelectronic properties of RT PeNPs via atomic force 17 18 and transmission electron microscopy and employing them in LEDs.

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20 Keywords: Perovskite, LED, CsPbBr₃, Hot injection, Room Temperature

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26 **TOC**:

We have synthesized perovskite nanoparticles (PeNPs) through two different procedures, e.g., hot injection (HI) and a room temperature synthesis (RT). The light-emitting diodes (LEDs) prepared using the two types of PeNPs show superior performance for HI PeNPs. The morphology and optoelectronic investigations revealed that the HI PeNPs are characterized by a lower thin film surface roughness, narrow size distribution, and a higher radiative yield that is responsible for the higher performance.

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- 1 Introduction
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All inorganic perovskite nanoparticles with the general formula $CsPbX_3$ (X = Cl⁻, Br⁻, l⁻) 3 have gained attention in the scientific community due to their outstanding optoelectronic 4 5 properties, such as the extremelyhigh photoluminescence quantum yield(as high as 90 %), narrowemission spectra(FWMH ≈ 12 - 42 nm),tunablebandgap depending on the particle size 6 and composition, low preparation cost, and abundance of precursor materials.¹⁻⁴Since 7 8 theiremergencein 2014, PeNPs have been considered an excellent candidate as primary 9 semiconductor in photodetectors,⁵ light-emittingelectrochemical cells,⁶photochemical conversion,⁷ solar cells,^{8,9} lasers,¹⁰ and light-emitting diodes.^{11–16} The particularly interesting 10 optoelectronic characteristics of PeNPs make this family of materials an exceptional alternative for 11 12 the development of unprecedented high quality full color displays.

In just two years of research, LEDs based on PeNPs synthesized by the HI method have 13 reached external quantum efficiencies (EOEs)beyond8%,¹⁷ which is an outstanding 14 achievement compared to other technologies. Nowadays, the cadmium-based quantum dots (Cd-15 QDs) LEDs, thathave been extensively investigated during the last two decades, show state of 16 art EQE ~20.5% for red LEDs.^{18,19}Nonetheless, there are some limiting factors that hinders its 17 industrial application for quotidian purposes. On one hand, Cd-QDs employ hazardous elements 18 such asCd theirsynthesis, on the other hand, requires relatively high temperature, controlled 19 atmosphere to avoid undesired oxidation reactions, use of expensive raw materials, and most 20 21 importantly, sophisticated core/shell structures in order to reach high PLOY.

22 Soon after the first report of organic-inorganic hybrid PeNPs by Perez-Prieto and coworkers,²⁰Kovalenko and coworkers synthesized,¹ for the first time, all-inorganic PeNPs via a 23 hot injection method - a method that requires high temperature. However, a more recent low 24 temperature compatible synthesis is reported in 2016.²¹The new methodology exploits a 25 supersaturated recrystallization method, which transfers the Cs^+ , Pb^{2+} and the X⁻ ions dissolved 26 in DMF to a non-polar solvent (toluene) at room temperature. Surprisingly, these PeNPs also 27 28 presented PLQY values above 90%. This new method simplifies significantly the synthesis of the semiconductor nanocrystals without the need of high temperatures or controlled 29 atmosphere. Despite the relative simplicity of the synthetic method and outstanding optical 30 properties of the nanocrystals, their application in an optoelectronic device is not yet reported. 31

A crucial parameter to be taken into account towards the preparation of high efficiencyLEDsbased on PeNPs is the careful removalof excess organic solvents and surfactants present in the crude solution whichare essential for a proper nucleation and controlled crystallization.Therefore,great attention must be paid on the purification process of the nanoparticles, which wouldotherwise decrease the PLQY or evenlead to PeNPsaggregation and subsequent precipitation.Swarnkarand coworkers recently developed a purification methodusing 1 methylacetate (MeOAc), an antisolvent that removes the excessnon-volatile solvents and 2 reagentswithout inducing agglomeration.⁸Li and coworkersdemonstrated the preparation of 3 LEDs with high efficiency from solution-processed CsPbBr₃ nanoparticlesthrough balancing 4 surface passivation and carrier injection via ligand density control using hexane/ethyl acetate 5 mixed solvent.¹⁵ Despite the growing research progress in PeNPs, the stability of colloidal 6 solutions and stable device lifetime are yet to be demonstrated.

In this work, we reportfor the first time the preparation ofgreen LEDs using CsPbBr₃
PeNPssynthesized at RT as a light-emitting material, which could be an important step forward
from the industrial point of view, taking into account the simplicity of the synthetic method. We
note that the RT PeNPs demonstrate an inferior performance due to relatively poorer size
distribution, and perhaps due to the fact that no further purification was applied to it, compared
to the HI PeNPs, where a solvent purification led to improved NP morphology.

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14 Results and Discussion

15 Green light-emitting CsPbBr₃ PeNPshave been prepared throughtwo different methods (see experimental section for further details). We use the HI method, previously reported in literature 16 17 to yield suitable PeNPs for the preparation of LEDs to compare the optoelectronic properties of RT PeNPs. Both methodologies produced CsPbBr₃ NPs with cubic structure as determined by 18 19 X-ray diffraction, see Figure S1 in the Supporting Information. Figure 1 shows the absorbance andphotoluminescence (PL) spectra measured for the PeNPs prepared through the two different 20 approaches. The RT nanoparticles exhibit a PLQY of 49 % (solution) and 15 % (film), whose 21 emission maximum(λ_{em}^{max}) is centered at 509 nm and the PL spectrumshows a FWHM of 29 22 23 nm; whereas, theHI PeNPs showed a PLQY of 60% (solution) and 20 % (film) and the emission 24 peak is centered at 514 nm (FWHM 28 nm). In both cases, the PL spectra are situated within the green spectral region with a slight bathochromic shift of 5 nm for the PeNPs synthesized 25 through the HI method. This red-shiftbetween the PL emission peaks of the two PeNPsis due to 26 the purification performed on HIPeNPsas proposed by Li et. al.¹⁵ In fact, we note a similar red-27 shift for HI PeNPs before and after purification (see Figure S2). 28

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3 Figure 1. Absorbance (dashed line) and PL (solid line) spectra of the green light-emitting CsPbBr₃PeNPs synthesized (a) at RT and (b) by the HI method. The PL spectra were measured using the $\lambda_{exc} = 440$ nm for both nanoparticles. 4 5 The insets show the solutions under white light and under UV light. (c) Transient PL decay curves for the RT (red) 6 and HI (blue) PeNPs.

7 The Stokes shift observed in Figure 1(a) and Figure 1(b) for both types of PeNPsis also very similar, being ≈ 105 meV (21 nm) and ≈ 118 meV (24 nm) for the RT and HI, 8 respectively.CdSe/CdS, CdSe/CdPbS and CdSe/CdZnS quantum dots typically show Stoke shift 9 values of ≈ 400 meV, which are significantly larger than those observed for PeNPs.²²The smaller 10 Stokes shifts observed here imply that the PL of the PeNPs arises from the direct exciton 11 recombination process, which is in good agreement with previous reports.^{23,24}Theabsorbance 12 13 onsetof the PeNPs prepared at RT starts 525 nm while that observed for theHI PeNPsstarts at 14 531 nm. From the absorbance spectrum, it is possible to estimate the optical bandgap of the two types of PeNPs by using the Tauc plot, see Figure S3. The calculated bandgap match closely, 15 e.g., 2.40 eV and 2.37eV for RT and HI method, respectively, as shown in Figure S3.²⁵ These 16 results are in a good agreement with previous reports that have been used as a reference to this 17 work.^{11,21} Figure 1(c) show the transient PL decay for both types of PeNPs(in solution). 18 Although a distinction between slow and fast decay that is typically ascribed to non-radiative 19 20 and radiative processes, respectively, is hard to make a quantitative analysis of the two shows larger non-radiative lifetime for HI PeNPs. As recently reported by Tress a longer non radiative 21 lifetime (or a higher radiative yield) leads to higher internal quantum efficiency (IQE).²⁶ 22

23 Figures 2(a) and 2(b) show the high-resolution transmission electron microscopy images 24 (HR-TEM) of the RT and HI PeNPs, respectively. The bothPeNPs show size distribution with values below 20 nm and well-defined crystalline planes for both types of 25 26 nanoparticles. However, we clearly observe that the geometry for the two types of PeNPs studied 27 is significantly different, being more rectangular for the RT nanocrystals and more square for 28 the nanocrystals synthesized through the HI method. The PL spectra of the PeNPswere 29 transformed into the corresponding chromaticity indexes and plotted in the CIE 1931 color 30 space chromaticity diagram. As shown in Figure 2(c), the red dot (0.057,0.642) and the blue dot (0.068,0.696) represent those chromaticity indexes corresponding to the PL spectra of the RT 31

- 1 and HI PeNPs, respectively; the proximity of the CIE values to the curve edge indicates the pure
- 2 color nature of the emitted light.



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Figure 2. HR-TEM images of the (a) RT and (b) HI PeNPs nanocrystals. White rectangle in (b) encircles defective
NPs. (c) Chromaticity indexes corresponding to the PL spectra for the RT (red) and HI (blue) PeNPs plotted in the
CIE 1931 diagram; and (d) PL in solution (slid lines) using hexane as solvent and the EL spectra (dashed lines) of the
PeNPs synthesized at RT and by HI method.

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9 Figure 2(d) shows the PL spectra (in solution) and the electroluminescence (EL) spectra of a 10 complete device (8V) for the PeNPs synthesized at RT and by HI method. A small red-shift 11 between PL of NPs in solution and EL from PeNPs layers is evident for both kinds of NPs. The 12 red-shift in the spectra (for EL) could be explained by the so-called Stark effect, e.g., the red-13 shift in presence of high electric field. Also the fact that recombination of hot electrons, which 14 are present due to the applied bias, is not the same as in the case of PL, radiative recombination 15 in a steady-state, and may lead to such a spectral shift.²⁷







5 In order to determine the surface coverage and surface roughness of the films, we recorded 6 topography of as deposited films using atomic force microscopy (AFM) on relatively large area 7 (10 μ m × 10 μ m). The root mean square roughness calculated for PEDOT was 2.8 nm, which 8 reduced to 1.2 nm when a thin layer of Poly-TPD is deposited on top suggesting formation of a smoother film (Figure 3(b)). The HI PeNPs showed a smaller r.m.s. roughness value (5.3 nm) 9 10 compared to RT PeNPs (7.3 nm) suggesting that the former leads to a smooth film formation probably due to a narrow size distribution and smaller particle size. A lower surface roughness 11 12 and narrow size distribution are prerequisites to high performing devices. Furthermore, the RT 13 method leads to formation of small clusters with the film which might hinder the device 14 performance.

1 We employed both kinds of nanocrystals an absorber material forLEDs, see experimental 2 section. Figure 4(a)depicts energy level diagram of the materials employedfor the complete 3 devices, while Figure 4(b) and Figure 4(c)shows a photograph of the green LED at 8 V prepared 4 at RT and by HI, respectively.EL spectra at different applied voltage are depicted in Figure 5 S4.All the devices were prepared using ITO as the substrate, a thin layer of PEDOT:PSS as a hole transport material on top of the ITO, then a poly-TPD layer as an electron blocking layer, 6 7 followed by the deposition of thePeNPsand aTPBi layer as an electron transport material. Tofinally complete the devices, the thermal evaporation of aluminum electrodes was carried out. 8



Figure 4.(a) Energy diagram of the materials employed for the preparation of the PeNPs-LEDs. Bright green LEDs
 driven at 8 Volts, using PeNPs prepared at (b) RT and (c) by HI method.

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12 The performances of the LEDs prepared with both PeNPswas studied. Figure 5shows the 13 electro-optical response of the LEDs prepared with the RT and HI PeNPs, respectively. Figure 5(a) shows the current density of both kinds of PeNPs. Devices prepared with PeNPs synthesized 14 through the HI method show lower current at low applied voltages. At voltages between 8 and 9 15 Volts both devices exhibit similar current densities. However, at voltages beyond 9 V, the HI 16 particles show higher current density values. These variations probably arisefrom the different 17 synthesis procedures (the HI involves high temperature synthesis and a subsequent purification 18 that yield a high quality PeNPs), see the experimental section. Figure 5(b) reveals significant 19 20 variations of the current efficiency values depending on the PeNPsemployed. The higher PLQY and the lower currents contributeto the observed higher efficiency for HI LEDs. The maximum 21 current efficiency value was observed was 0.7 Cd·A⁻¹, which correspond to those devices 22 prepared from the HI method particles. The data plotted in Figure 5(c) show that the maximum 23 luminance values range from 303.2 Cd·m⁻² for HI and 2.66 Cd·m⁻² for RT PeNPs, respectively. 24

Consequently, the maximum EQE values range from 0.31 % for the HI and 0.01% for the
 RTPeNPs. It is worth highlighting that all the devices show turn-on voltages at around 4 Volts
 regardless of the type of PeNPs employed and all the devices were measured from 4 to 10 V.

4 The clear difference in EQE of both kinds of nanoparticles, see Figure 5(d), where HI PeNPs 5 exhibit a superior performance, can be attributed to several factors. The first concerns the 6 synthesis process, the PeNPs synthesized by the HI method provide PeNPs with higher quality 7 than those prepared at RT.Different factors could contribute to this result, on the one hand HI 8 PeNPs presented a narrower size distribution, see Figure 2(a) and Figure 2(b), avoiding that 9 small variations in the bandgap act as traps reducing the performance of the LEDs.On the other 10 hand, the rectangular shape of PeNPs prepared at RT probably arises from the merging of 11 different NPs nd defects at the boundary between the original particles can be formed, see for 12 example the NP encircled by a white rectangle in Figure 2(b). The higher radiative yield of 13 theHIPeNPs (a ratio between non-radiative and radiative recombination) is another reason for their high performance (see the Figure 1(c)). The lowerPLQY or the particles synthesized at RT 14 15 compared to the ones prepared through the HI method also points to a higher degree of lattice defects for the RT PeNPs. Moreover, the purification method also introduces differences 16 17 between both systems, being the second factor affecting the lower performance of devices 18 prepared with RT nanoparticles. In a single synthesis exploiting the HI method, it is possible to 19 prepare a larger amount of material and apply some purification processes to remove excess 20 organic solvents, which is not possible with the synthesis at room temperature since the amount 21 of material obtained after each synthesis is relatively small. Finally the lower roughness of HI 22 PeNPs also favor the higher performance of this kind of nanoparticles.

It must be noted that the devices stability is still a question as both the LEDs starts to degrade at an applied bias 8 V see Figure S5, as also evident from a sudden drop in EQE (Figure 5(d)). However, the stability of these devices is in the scope of our future works and will be explained in details in our upcoming reports.

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Figure 5. Analysis of the QD-LED performance: (a) current density curves (*J/V*), (b) current efficiency, (c)
 luminance and (d) EQE.

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5 CONCLUSIONS

6 In summary, we have synthesized the perovskite nanoparticles (PeNPs) through two 7 differentprocedures, e.g., hot injection (HI) and a room temperature synthesis (RT). The light-8 emitting diodes (LEDs) prepared using the twotypes of PeNPsshowsuperior performancefor HI 9 PeNPs.The morphology and optoelectronic investigations revealed that the HI PeNPs are 10 characterized by a lower thin film surface roughness, narrow size distribution, and a higher radiative yield that is responsible for the higher performance. Although the LED EQE efficiency 11 12 of the RT PeNPs is lower, their facile and large scale compatible offer potential for mass 13 production. A further improvement in the performance using RT PeNPscould be made via a 14 control over particle size distribution and their further purification.

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16 Experimental Section

All the materials employed in this work were used as received from the commercial suppliersand were used directly without further purification. Those precursors and solvents employed for

the PeNPs synthesis were purchased from Sigma Aldrich. Oleic acid (90 %), Oleylamine (\geq 98 1 %) 1-Octadecene (90 %), Hexane (≥ 97 %), Toluene (99.8 %) Methyl acetate (99.5 %), N,N-2 Dimethylformamide (99.8%), Cesium bromide (99.999%), Cesium carbonate (99.995%). 3 4 Lead(II) Bromide were purchased from TCI. The pre-patterned ITO substrates (20x20 mm) 5 were purchased from Thin Film Devices (TFD), PEDOT:PSS (Al4083) from HeraeusClevios 6 and, Poly[N,N'-bis(4-butylphenyl)-N,N'-bisphenylbenzidine] (poly-TPD) (M_n 100,000-7 150,000) from Ossila and 2,2',2"-(1,3,5-Benzinetriyl)-tris(1-phenyl-1-H-benzimidazole) (TPBi) 8 were acquired from Sigma Aldrich.

9 Hot Injection Method

Preparation of Cs-oleate: Cs₂CO₃ (0.814g) was loaded into 100 mL 3-neck flask along with
octadecene (40mL, Sigma-Aldrich, 90%) and oleic acid (2.5 mL, OA, Sigma-Aldrich, 90%),
dried for 1h at 120 °C, and then heated under N₂ to 150 °C until all Cs₂CO₃ reacted with OA.
Since Cs-oleate precipitates out of ODE at roomtemperature, it has to be pre-heated to 100 °C
before injection.

Synthesis of CsPbBr₃ NCs: ODE (10 mL) and PbBr₂ (0.138g) were loaded into 50 mL 3-neck flask and dried under vacuum for 1h at 120 °C. Dried oleylamine (1.0 mL, OLA) and dried OA (1.0 mL) were injected at 120 °C under N₂. After complete solubilization of a PbBr₂ salt, the temperature was raised to 180 °C and Cs-oleate solution (0.8 mL, 0.125 M in ODE, prepared as described above) was quickly injected and, 5s later, the reaction mixture was cooled by the icewater bath.¹

21 Purification of CsPbBr₃ NCs: The crude solution was cooled down with water bath and 22 aggregated NCs were separated by centrifuging and removing as many solvents as possible 23 involved in the synthesis process. Thereafter, after discarding the 24 supernatant, the PeNPs were dispersed in hexane to only apply the purification process with 25 MeOAc in the ratio of (1:3). ThePeNPswere centrifuged for 10 min at 4,700 r.p.m. After that, 26 they were dispersed again in hexane and stored at low temperature for 48h to precipitate Pb-27 oleate and Cs-oleate which solidify and precipitate at low temperatures. After this 28 period the PeNPs were separated to the precipitated material. The solutions stored in the fridge are 29 stables for months.

Room Temperature Method: To synthesized the CsPbBr₃, was necessary PbBr₂ (0.4 mmol)
and CsBr (0.4 mmol) dissolved in DMF (10 mL). When the precursors were totally solved, OA
(1.0 mL) and OLA (0.5 mL) are added to stabilize the precursor solution. Then, 1.0 mL of the
precursor solution was added drop by drop into toluene (10 mL) under vigorous stirring. Strong
green emission was observed immediately after the injection.²¹ The solutions stored in the fridge
are stables for months.

Purification of CsPbX₃ NCs:After the synthesis of the PeNPs, each solution was centrifuged during 10 min at 4,700 r.p.m. The supernatantwas discarded and the solid wasdispersed in hexane. After that, all the material was placed in the same flask which was kept at low temperatures for 48 h. The precipitated material was removed and the final solution was concentrated to 10 mg·ml⁻¹.

6 Preparation of the NPs-based light-emitting diodes: The ITO substrates were introduced in a 7 soap solution and sonicated for 30 min. Then the substrates were firstly rinsed with Mili-Q 8 water and secondly with ethanol. Next, the ITO substrates were introduced in a mixture of 9 solvents consisting of isopropanol: acetone (1:1 v/v) and sonicated for 30 min. After that, the substrates were rinsed with ethanol and dried with compressed air. Then, the substrates were 10 introduced in a UV-O₃ cleaner for 30 min and the PEDOT:PSS solution was spun-cast at 3,000 11 r.p.m. during 60 s and treated at 150 °C for 30 min in air, to yield a thin layer (20 nm). Next, a 12 poly-TPD layer (20 nm) was deposited by spin-casting (10 mg·ml⁻¹in chlorobenzene) at 3,000 13 r.p.m. for 60 s and subsequently annealed at 150 °C for 30 min in air. After that, the PeNPs 14 solutions (10 mg \cdot ml⁻¹) in hexane were spun-cast at 2,000 r.p.m. during 20 s. Finally, a 20 nm of 15 TPBi and a 100 nm aluminum top electrode was thermally evaporated at a rate of 0.5 $\text{\AA}\cdot\text{s}^{-1}$ and 16 1.5-2 $\text{Å} \cdot \text{s}^{-1}$ respectively; the active areas were encapsulated with adhesivetape and after that 17 with a UV photo-curable epoxy resin from Lighting Enterprises (ELC4908-30) and a cover 18 19 glass.

20 Characterization equipment: The absorbance spectra were registered with a UV/VIS Varian 21 Cary 300 BIO spectrophotometer and for the PL spectra fluorometer from Horiba Fluorolog 3-22 11were used. The performance of the LEDs (J/V curves, EL spectra, current efficiency, luminance and EOE) was quantified with an external quantum efficiency measurement system 23 24 C9920-12 from Hamamatsu, based on an integrating sphere connected to a PMA-12 Photonic multi-channel detector through an optical fiber and using a Keithley 2400 as a current/voltage 25 26 source meter. The photoluminescence quantum yield was measured with an absolute PL Quantum Yield measurement system with monochromatic light source C9920-02, -03 from 27 Hamamatsu, connected to an integrating sphere. The high resolution transmission electronic 28 microscopy (HR-TEM) images of the QDs were registered with a JEOL 2100 microscope. Time-29 30 resolvedemissionmeasurements were done with the technique of time correlated single photon 31 counting (TCSPC) in an IBH-5000U apparatus. Samples were excited with a 464 nm NanoLED 32 with a FWHM of 1.4 ns and a repetition rate of 100 kHz. Atomic force microscopy (Concept 33 Scientific Instrument) was employed to probe surface roughness of the deposited films.

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