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A Framework for Total Productivity Measurement of Industrial Construction Projects

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Complete List of Authors:	Ayele, Selam; University of Alberta, Dept. of Civil and Environmental Engineering Robinson Fayek, Aminah; University of Alberta, Dept. of Civil and Environmental Engineering
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1 **A Framework for Total Productivity Measurement of Industrial Construction Projects**

2 Selam Ayele¹ and Aminah Robinson Fayek, Ph.D., P.Eng.²

3 **Abstract**

4 Productivity measurement is a concern for both construction practitioners and researchers. In
5 construction, productivity can be measured at three levels: activity, project, and industry. At the
6 project level, previous studies focused on measuring the productivity of specific activities. In
7 addition, existing project-level productivity metrics do not consider the effect of all resources
8 used in a project. In order to effectively assess overall project performance, the productivity of
9 all project activities and resources used must be taken into account. This study presents a
10 framework that takes into consideration all resources used in a project and proposes a metric for
11 measuring the total productivity of construction projects. A focus group session with experts,
12 followed by questionnaire surveys, were used to assess the applicability of the framework. This
13 paper makes a contribution by providing researchers and practitioners with a framework and
14 tools for data collection and analysis of total construction project productivity.

15 **Keywords:** construction productivity, productivity measurement framework, total productivity
16 metric, focus group, industrial construction.

¹ Masters Student, Hole School of Construction Engineering, Professor, Dept. of Civil and Environmental Engineering, Univ. of Alberta, 7-203 Donadeo Innovation Centre for Engineering, Edmonton, AB, T6G 1H9, Canada. E-mail: ayele@ualberta.ca

² Tier 1 Canada Research Chair in Fuzzy Hybrid Decision Support Systems for Construction, NSERC Industrial Research Chair in Strategic Construction Modeling and Delivery, Ledcor Professor in Construction Engineering, Professor, Dept. of Civil and Environmental Engineering, Univ. of Alberta, 7-203 Donadeo Innovation Centre for Engineering, Edmonton, AB, T6G 1H9, Canada (corresponding author). E-mail: aminah.robinson@ualberta.ca

17 **1 Introduction**

18 The construction industry is responsible for a significant portion of the gross domestic product in
19 any industrialized nation (Huang et al. 2009; Vogl and Abdel-Wahab 2015). In 2016, the
20 construction industry was responsible for approximately seven percent of Canada's total gross
21 domestic product (GDP) (Statistics Canada 2017). Consequently, the levels of productivity and
22 profitability observed in the construction industry have a major impact on the nation's economy
23 (Vogl and Abdel-Wahab 2015). Due to the importance of the industry on Canada's economic
24 health, improving and managing construction productivity has received significant attention by
25 both practitioners and researchers during the last three decades (Huang et al. 2009; Thomas et al.
26 1990; Yi and Chan 2014; Yun et al. 2015).

27 Productivity may be conceptualized as the relationship between the output of the production
28 process and the corresponding inputs that are required to generate that output. Typically,
29 productivity is measured as a ratio of output to input or vice versa. For productivity measures
30 that are expressed as a form of output-to-input ratios, higher numbers indicate better
31 performance, however, in regard to input-to-output ratios, lower value represent better
32 performance (CII 2013). The topic of productivity measurement extends from activity level to
33 industry level measures and can be categorized into two classes: single-factor productivity (SFP)
34 and multi-factor (or total-factor) productivity (MFP) (CII 2013). SFP compares the output to one
35 specific input factor, such as labour or capital, while MFP compares the output to all relevant
36 input factors. At the project level, productivity models utilizing measurements similar to MFP
37 have been implemented; however, these models do not account for all available inputs, due to the
38 difficulty and complexity of quantifying some inputs such as energy and capital (Thomas et al.
39 1990; Nasir et al. 2013). Previous methods in construction productivity studies have focused on

40 SFP, such as labour productivity, to assess the productivity level of construction projects (Yi and
41 Chan 2014; Huang et al. 2009; Liao et al. 2012). Recent studies concerning project-level
42 productivity have concentrated on aggregating labour productivity values of specific activities
43 (Liao et al. 2012; Bröchner and Olofsson 2012; Yun et al. 2015).

44 Construction projects involve integration of different trades, stakeholders, activities, and
45 resources in order to attain the project objective. By considering the joint impact of all resources
46 used in a project, a meaningful measure of productivity can be achieved. Therefore, this paper
47 proposes a framework for total productivity measurement, which considers tangible inputs used
48 in a construction project, as well as the components required for quantification of the resource
49 input categories. The total productivity measurement framework provides researchers and
50 practitioners with a standard approach for data collection and analysis to measure the total
51 productivity of industrial construction projects.

52 The paper is organized as follows. In section 2, a literature review is provided to examine
53 productivity measurement and existing productivity metrics. Section 3 discusses the developed
54 framework, which shows the metric and the list of input components. Section 4 outlines the
55 verification of the proposed measurement approach and the developed framework. Finally,
56 conclusions and avenues for future research are presented in Section 5.

57 **2 Overview of productivity measurement in construction**

58 The definition of productivity varies based on the application area, level of measurement,
59 availability of data, and the objective of measurement (Crawford and Vogl 2006; Pekuri et al.
60 2011; Bröchner and Olofsson 2012). Pekuri et al. (2011) described productivity as a concept that
61 is commonly used in theoretical and applied discussions, despite it being ambiguous and lacking

62 a consistent definition. Table 1 shows sample productivity definitions adopted by different
 63 studies. According to Thomas et al. (1990), there are two major reasons for misconceptions
 64 about productivity measurement in the construction industry, the first of which involves the
 65 perception about what productivity is, while the second concerns the use of industrial
 66 engineering productivity measurement techniques in construction contexts.

67 Table 1: Definitions of productivity

Definition	Source
Productivity as the output potential of a production process, based on input resource. Measurement shows the impact of input on output.	Crawford & Vogl (2007)
Relationship between output per unit of effort employed to produce that output.	Thomas et al. (1990)
Productivity as a ratio of output produced to input used per unit of time.	Chau and Walker (1988)
Productivity as representing the efficient use of various factors of production.	Lowe (1987)
Productivity as indicating ability to use input resources to generate products and goods.	Phusavat (2013)
Productivity as a ratio of output to input for a given process.	CII (2013)
Productivity as a measure of the efficiency with which the economy turns inputs, such as labour and capital, into output.	Vogl and Abdel-Wahab (2015)
Productivity as a relationship between the output produced by a system and quantities of input resources utilized to produce that output.	Pekuri et al. (2011)
Productivity as a ratio of the output produced to the factors of production.	Vrat et al. (1998)

68
 69 In general, productivity can be defined as a ratio of outputs to inputs, showing effectiveness and
 70 efficiency in utilization of resources. The most commonly used categorization of a production
 71 system in the construction industry involves three main levels: task or activity, project, and
 72 industry (Davis 2007; Huang et al. 2009; CII 2013; Thomas et al. 1990).

73 Activity-level productivity measures are the most commonly used productivity measure in the
 74 construction industry; it measures performance of individual construction activities, such as
 75 concrete placing, steel erection, etc. In contrast, project-level productivity measures consider the
 76 performance related to a collection of activities required for the construction of a particular
 77 facility. Industry-level productivity measures represent an overall assessment of the state of
 78 productivity in the industry sector. Table 2 gives a summary of several productivity measurement
 79 approaches in the construction industry at different levels of analysis. To reiterate, the focus of
 80 this study is on project-level construction productivity.

81 Table 2. Summary of productivity metrics at different levels of assessment

Level	Measurement Method	Productivity Measurement Approach	Source
	Labour productivity	Ratio of gross output or value added to labour input.	Crawford & Vogl (2006)
		Use of index approach to measure gross output (or value added) and labour input.	
	Capital productivity	Use of output per labour hour or output per labour cost in constant dollars.	Vereen et al. (2016)
		Use of index approach to measure gross output (or value added) and capital input.	OECD (2001)
Industry	Total factor productivity	Multi-factor productivity, which takes labour, capital, and material as its inputs.	Crawford & Vogl (2006)
		Uses a ratio of gross output to capital services (e.g., equipment).	Vereen et al. (2016)
	KLEMS	Uses ratio of total output to inputs (costs of labour, materials, energy, and capital).	Thomas et al. (1990); CII (2013)
		Uses the quantity index ratio of gross output to combined inputs, which are represented by the change in quantities of labour, capital, energy, material, and service.	OECD (2001)

Project	Labour productivity	Measures the productivity of building projects by measuring the total manpower in man-days as an input and the completed gross floor area as output. Produces project-level productivity data by considering all the task elements, using a ratio of total worker hours and total equivalent work unit (EWU). Quantity-based approach that measures construction productivity as actual work hours per installed quantity. Cost-based approach that uses cost of construction activities per work hours.	Lim (1996) Ellis and Lee (2006) Yun et. a. (2015)
		Uses engineering productivity, which is calculated as a ratio of direct engineering work-hours to issues, for construction quantities.	Liao et. al. (2012)
		Measures construction labour productivity as a ratio of actual work hours to installed quantity.	Yi and Chan (2014)
	Partial factor productivity (Labour and equipment)	Productivity is measured as a ratio of physical output (units) to a combination of labour and equipment input in monetary terms. Uses a ratio of physical output (units) to labour, together with fixed capital in dollar form, as an input value.	Thomas et. al. (1990), CII (2013) Goodrum and Haas (2002)
	Multi-factor productivity	Similar to TFP, integrates labour, material, and equipment as an input. Multifactor productivity with labour, circulating capital, and fixed capital as an input.	Thomas et. al. (1990) Goodrum and Haas (2002)
Activity	Labour productivity	Labour cost or work hours per physical output (units). Labour productivity is measured as a ratio of actual direct work hours per install quantity or quantity issued for construction (IFC) quantity. Labour productivity as a ratio of installed quantities to working hours.	Thomas et al. (1990) CII (2013) Chang and Woo (2017)

82 **2.1 Project-level productivity**

83 A project may be defined as a collection of activities that are required for construction of a
84 facility with a specific resource requirement and finite amount of work. Since it involves various
85 activities, measurement of productivity at the project level has higher degree of complexity than
86 activity-level productivity (Huang et al. 2009). In the past, different studies were conducted to
87 develop project-level productivity metrics, which provide an estimate of the productivity of a
88 project based on activity data (Ellis and Lee 2006; Liao et al. 2012; Yun et al. 2015).

89 Based on their previous studies, the Construction Industry Institute (CII) (2013) categorized
 90 prevalent metrics at the project level as output-to-input ratio and input-to-output ratio, depending
 91 on the expression that relates input and output. The category of output-to-input ratio includes
 92 factor productivity, partial factor productivity, and labour productivity. Factor productivity is
 93 expressed as a ratio of physical output in units to input, which combine labour, material, and
 94 equipment to create a dollar value; partial factor productivity can thus be estimated by removing
 95 one of the input resources from factor productivity. According to CII (2013), partial factor
 96 productivity measures are mainly used for a specific type of conceptual estimate to measure
 97 construction productivity.

98 For construction project-specific models, Thomas et al. (1990) identified a productivity metric,
 99 indicated in Eq. 1, which divides the physical output in units by the total cost of labour,
 100 equipment, and material. This model can be utilized by design professionals to provide
 101 information regarding the productivity of projects (Thomas et al. 1990).

$$(1) \text{ factor productivity} = \frac{\text{physical output (units)}}{\text{labor(\$)} + \text{material(\$)} + \text{equipment (\$)}}$$

102 Goodrum and Haas (2002) later modified productivity metric (Eq.1) by specifying equipment
 103 cost as fixed capital and material cost as a circulating capital, as is shown in Eq. 2.

$$(2) \text{ factor productivity} = \frac{\text{physical output (units)}}{\text{labor(\$)} + \text{circulating capital(\$)} + \text{fixed capital (\$)}}$$

104 In an effort to account for the impact of all activities involved in construction projects, Ellis and
 105 Lee (2006) developed a project-level productivity measurement method that uses activity data
 106 from transportation projects, as shown in Eq. 3. The following metric expresses input in terms of
 107 the total worker hours of all crew members involved in the production of output, while the output

108 is defined in terms of total equivalent work units (EWU). EWU is a converted value of the daily
109 installed work quantities that are measured in different units. However, this approach sums up all
110 the construction crafts without considering the variation of installed quantities, which is the
111 common characteristic for activities in construction projects.

$$(3) \quad PLP = \frac{\text{total worker hours}}{\text{total EWU}}$$

112 Based on existing data from CII and the Construction Owner's Association of Alberta (COAA),
113 Yun et al. (2015) compared Alberta capital projects with U.S. capital projects by developing
114 high-level project productivity metrics using a quantity-based approach and a cost-based
115 approach. For the quantity-based approach, where construction productivity is measured based
116 on actual work hours per installed quantity, the productivity of major construction disciplines is
117 aggregated to develop a value for project-level construction productivity. These disciplines
118 include concrete structures, steel, piping, equipment, electrical, and instrumentation. Cost-based
119 approaches use the equation shown below (Eq. 4) as a general metric to calculate the
120 productivity of construction activities. The output component of the metric uses any one of the
121 following costs for construction activities: total constructed cost, total constructed cost minus
122 equipment cost, or construction phase cost (Yun et al. 2015). Construction phase cost includes
123 the cost of all activities, starting from initiation of the project to mechanical completion. The
124 total construction cost is the sum of procurement phase and construction phase costs, the latter of
125 which comprises both direct and indirect costs. Total construction cost includes costs related to
126 the following project components: field labour, materials, equipment, supervision,
127 subcontractors, administration, tools, and field office expenses.

$$(4) \quad \text{project productivity metric} = \frac{\text{cost for construction activities}}{\text{work hours}}$$

128 Lim (1996) studied the productivity of building projects by measuring construction productivity
 129 as a ratio of built-up construction per man-day by proposing two separate metrics for completed
 130 and ongoing projects, as shown in Eq. 5 and Eq. 6 respectively.

$$(5) \quad \text{building productivity} = \frac{\text{gross floor area}}{\text{total manpower}}$$

$$(6) \quad \text{monthly building productivity} \\ = \frac{\text{monthly progress payment certified}}{\text{total contract sum}} \times \frac{\text{gross floor area}}{\text{monthly manpower}}$$

131 Total manpower is equal to the total number of site workers expressed in terms of man-days (one
 132 man-day equals one man working for eight hours). Gross floor area indicates the completed floor
 133 area in m², and the ratio of monthly progress payment certified to total contract sum shows the
 134 percentage of building completed within a month.

135 The CII Benchmarking and Metrics (BM&M) program developed the Engineering Productivity
 136 Metrics System (EPMS), which uses quantity-based measures in order to quantify productivity in
 137 construction projects (Liao et al. 2012). The metric consists of four major levels. In the EPMS
 138 structure, Level I consists of a project-level metric, which is an aggregated value. The next level,
 139 Level II, entails a discipline metric, which is grouped into six disciplines that are related to
 140 construction activity: concrete, steel, electrical, piping, instrumentation, and equipment. The
 141 discipline level further comprises sub-categories (Level III) and elements (Level IV) for each
 142 category. For instance, the concrete major category in the Level II has three subcategories (Level
 143 III), “foundations”, “slab”, and “concrete structures”, which are further divided into different
 144 element-level metrics (Level IV). Since the metric considered in EPMS is a ratio of engineering
 145 work hour per engineering quantities, the values for Level II, Level III and Level IV can easily

146 be aggregated. However, for the discipline level (Level II), generalizing the metric to the project
147 level (Level I) cannot be done, since it is measured using different units. In order to address this
148 problem, Liao et al. (2012) developed a standardization approach to aggregate discipline-level
149 metrics with different measurement units using data collected from CII member companies; this
150 data was then used to calculate a project-level engineering productivity metric (PEPM).

151 The PEPM was developed by comparing three approaches for aggregating discipline-level
152 categories, and then selecting the most effective method that satisfies the CII Productivity
153 Metrics (PM) team requirements of “comprehensibility, homogeneity, and trending ability”. The
154 three approaches that were analyzed for include the earned-value method, the max-min method,
155 and the z-score method (Liao et al. 2012). The earned-value method uses the ratio of total work
156 hours over the predicted work hours for each of the six disciplines to quantify the productivity at
157 Level I. The maximum-minimum method applies two procedures, which aggregate the
158 disciplines to get the value for project-level productivity. The initial step is standardization,
159 which is done by subtracting the minimum productivity value at discipline level, while the
160 second step involves dividing the value resulting from step one by the range of the metrics,
161 which is can be calculated by subtracting the minimum productivity value from the maximum
162 productivity value. The third approach, the z-score method, applies a statistical method to
163 transform the engineering productivity metric for every discipline into dimensionless measures
164 suitable for aggregation. After comparing the results of the proposed methods, the z-score
165 method was selected, as it satisfies the requirements listed by the productivity metrics team. Z-
166 score has meaning only if it is calculated for observations that are part of a normal distribution.

167 Construction project processes involve many concurrent and interrelated activities. The metrics
168 employed for assessing project productivity give attention to selected activities, while the

169 success of a project depends on the performance of all activities. In general, past methods have
170 focused on evaluating productivity using labour input, and limited attention has been given to the
171 development of a metric that accounts for all resources used in a project. Moreover, there is no
172 clear standard for assigning what must be included as an input. Multi-factor productivity
173 measurement techniques are not implemented due to the difficulty in getting a proper estimate
174 for quantifying the influence of all the activities and required inputs.

175 **3 Total productivity measurement framework**

176 Measuring total productivity in construction projects has challenges, which stem from the
177 complexity in determining the components of an appropriate metric. This study proposes a
178 framework to measure the total productivity of construction projects. The framework consists of
179 a metric, its components, the basis for quantifying each component, and the data required for
180 measurement, with a specific focus on industrial construction projects from an owner's
181 perspective.

182 **3.1 Total productivity metric**

183 In order to propose a metric that can capture the effect of all resource inputs used in a
184 construction project, a review of productivity studies involving different levels of the production
185 system (industry, project, and activity) was conducted. As shown in Table 2, one difference
186 between the measurement methods is the methodology adopted to quantify the elements of the
187 metrics. At any level of productivity measurement, output is expressed either in physical quantity
188 or in dollar value. For project-level productivity measurement, output is expressed in terms of
189 functional units. Another component of productivity measurement is input, which refers to the
190 values representing the resources required to undertake and complete a construction process or
191 activity. The type and number of input values used in the measurement depends on whether the

192 metric is for single-factor or multi-factor productivity. For multi-factor productivity
193 measurements, the dollar value is used to quantify each input. Chau and Walker (1988)
194 categorize inputs as being either tangible or intangible. Tangible inputs include resources such as
195 labour, material, energy, and capital. Intangible inputs are factors that affect productivity, such as
196 material quality, organizational effort, and advancement in technology.

197 In the development of productivity metrics for input and output data expressed in monetary
198 terms, the values should be adjusted for inflation, which is commonly done with the use of
199 deflators that remove the effects of price changes over time (Crawford and Vogl 2006). In
200 examining the effect of equipment technology in partial factor productivity, Goodrum and Haas
201 (2002) used the census construction index from the US Department of Commerce to adjust for
202 the effect of inflation. Goodrum et al. (2009) considered the change in labour and material cost
203 using the consumer price index (CPI) provided by the US Bureau of Labor Statistics in studying
204 partial factor productivity measures in different periods of time.

205 Project-level productivity measurement for construction projects should include an analysis of all
206 activities and the total output or completed work. Based on a review of the literature, this study
207 proposes Eq. 7 as a metric to measure the total productivity in construction projects. Tangible
208 output in the metric refers to physical units of project output (e.g., km of highway or m of
209 pipeline). Tangible inputs include labour, material, capital, energy, and other expenses quantified
210 as a dollar value.

$$(7) \quad \text{total productivity} = \frac{\text{tangible output (physical units)}}{\text{tangible inputs (\$)}}$$

211 After proposing a metric for quantifying the total productivity of a construction project, a list of
212 components to be included as part of each input resource category was established. Input

213 resources are quantified in the following categories: labour, equipment, energy, material, and
214 other expenses. Cost elements associated with each input resource category were grouped into
215 different phases of the construction process. According to the Project Management Institute
216 (PMI) (2000) Project Management Body of Knowledge guide, a construction project can be
217 broken into five phases: initiation, planning, executing, controlling, and closing. The phases
218 consist of overlapping activities that are linked with each other by the produced outputs or
219 deliverables. The initiation phase serves as a foundational step in starting the project, during
220 which time the necessary information for detailed project planning is gathered. In the planning
221 phase, the course of action most closely in line with the project objective is selected. The other
222 project management processes involve assigning resources and monitoring project progress until
223 the final acceptance phase or closing stage of the project (PMI 2000). CII (1997) also identifies
224 various project delivery phases, depending on the area of practice and implementation,
225 suggesting that the main reason for the division of the project phase is for provision of better
226 management control mechanisms. In an effort to determine an engineering productivity
227 measurement approach, Chang et al. (2001) adopted a project phase delivery process developed
228 by the CII Benchmarking and Metrics (BM&M) Committee. According to Chang et al. (2001),
229 project phases can be delineated into five categories: pre-project planning, detailed design,
230 procurement (material management), construction, and start-up and commissioning. For this
231 study, the project lifecycle is grouped into five common project phases, similar to other
232 classifications for industrial construction projects such as that proposed by Choi et al. (2016):
233 initiation, planning & design, procurement, construction, and commissioning and start-up.

234 Determining major participants and associated costs in each phase provides a basis for
 235 identifying each input component for the productivity metric. Table 3 shows a list of major
 236 participants and typical cost elements in each phase of construction projects.

237 Table 3: Major participants and cost elements at different phases of a construction project

Initiation phase	
Major participants	Owner personnel (project board), owner project manager, owner administration staff, alliance/partners, financial analyst, owner legal staff, public relations personnel, planning consultants
Typical cost elements	Owner personnel fees, consultant fees and expenses, administrative costs, project manager fees, Land purchasing costs, environmental permit costs, legal fees, office consumables (standard office supplies, paper products, etc.)
Planning and design phase	
Major participants	Owner project manager, administration staff, alliance/partners, planning consultant, design consultants (architect, structural engineer, mechanical engineer, electrical engineer, etc.), constructability expert, cost consultant, geotechnical consultant, environmental consultant, value engineering expert, constructability expert, procurement personnel
Typical cost elements	Owner project manager fees, administration staff cost, consultant fees and expenses, permit costs, project manager fees, construction manager fees, constructability expert fees, value engineering expert fees, cost consultant fees, geotechnical consultant fees, procurement personnel, environmental consultant fee, planning consultant fee, licensor costs, office consumables (standard office supplies, paper products, etc.), communications and utilities costs (telephone costs, postage, etc.), vehicle allowances and transportation costs
Procurement phase	
Major participants	Owner project management personnel, contractor project manager, procurement personnel, expediting personnel, alliance/partners
Typical cost elements	Owner project management personnel fees, project manager fees, construction manager fees, procurement personnel fees, expediting personnel fees, office material costs, transportation costs, material costs
Construction phase	
Major participants	Owner project manager, administration staff, design consultants, contractor project manager, construction manager, project engineer, safety coordinator, QA/QC manager, project controls manager, construction superintendent, foremen, craft labour, subcontractor, constructability experts, procurement staff
Typical cost elements	Owner project management expenses, administration staff fees, design consultant fees, contractor project manager fees, project engineer fees, safety coordinator fees, QA/QC manager fees, project controls manager fees, construction superintendent fees, foremen fees, craft labour fee, subcontractors fee, construction equipment, tools and supplies, material cost, inspection and quality control costs, scaffolding costs, construction permits and warranties costs, site development costs, temporary facilities and services costs, office consumables (standard office supplies, paper products, etc.), mobilization and demobilization costs
Commissioning and start-up phase	

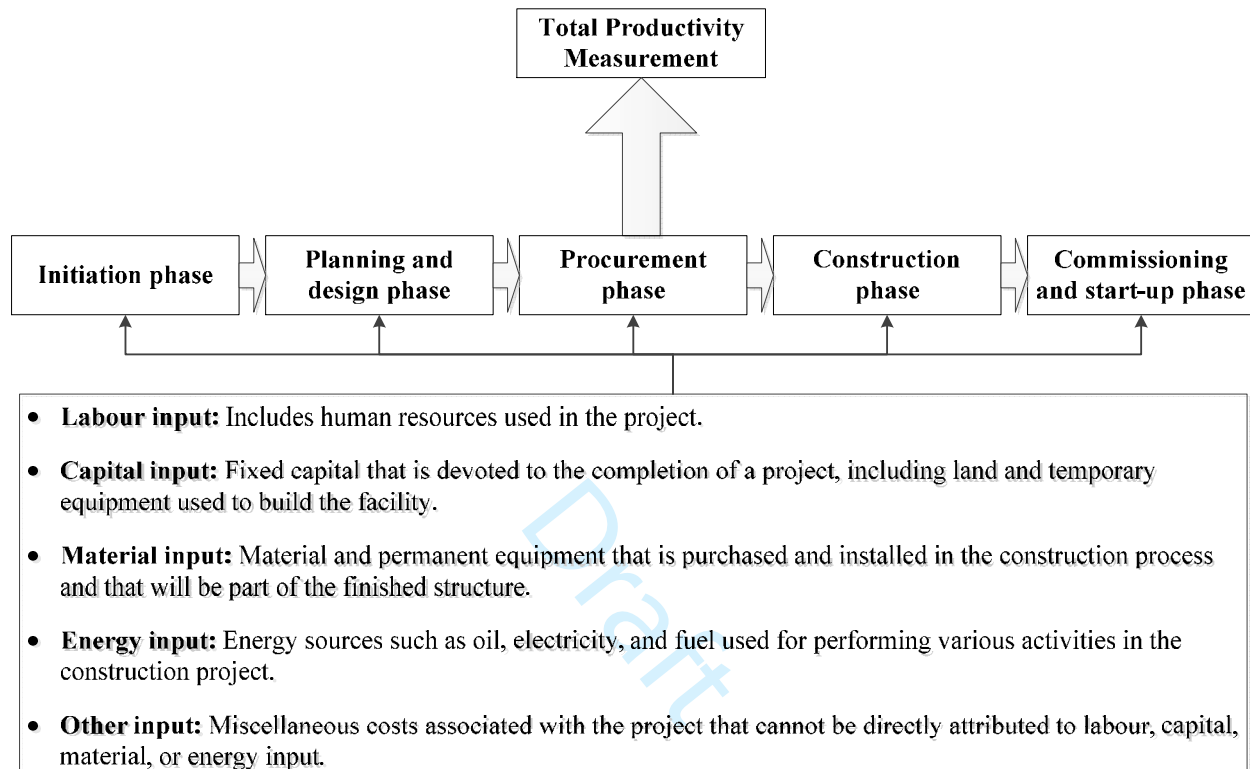
Major participants	Owner project management personnel, design consultants, construction contractor, training consultants, equipment vendors, inspection consultant, start-up manager, supplier representative, maintenance representative, safety coordinator, alliance/partners
Typical cost elements	Owner project management personnel expenses, project manager/construction manager fees, consultant fee and expenses, operator training expenses, office material costs, vendor fees

238

239 For the purpose of this study, the input for the productivity metric is divided into five categories:
 240 labour, material, capital, energy, and other expenses over the project lifecycle. The components
 241 of each input category were developed using the cost components and major participants list
 242 (Table 3) and a set of definitions shown on Figure 1.

243 The tangible output, expressed in physical units, indicates the amount of work done in the
 244 construction process. Depending on the project type, the output unit can be customized to indicate the
 245 total completed quantity of work. Assessing tangible output in physical units can be done at project
 246 completion. In order to assess tangible output during project construction, the output of activities that
 247 are completed must be aggregated, which is challenging due to different units of measurement.
 248 Several approaches have been proposed in the literature for aggregating activity-level outputs to a
 249 project-level output. Ellis and Lee (2006) defined output in terms of total equivalent work units
 250 (EWU), where EWU is a converted value of daily installed quantities, measured in different units,
 251 that accounts for the work hours involved in each activity. Yun et al. (2015) adopted the z-score
 252 method implemented by the CII (Liao et al. 2012) to aggregate discipline-level productivity to
 253 project-level productivity. Other methods proposed for measuring output of construction projects
 254 include: usable area of the constructed facility (Bröchner and Olofsson 2012), built-up construction
 255 per person-day (Lim 1996), and an equivalent unit of measurement of output based on the level of
 256 effort required to complete each activity (Keane and Caletka 2008). In this study, tangible output is
 257 defined at project completion or as equivalent work units during project construction.

258 After proposing the metric and developing the list of components required for measuring
 259 productivity, a focus group discussion was held with industry experts to assess the completeness
 260 and viability of the measurement framework.



261
 262

Figure 1. Total productivity measurement framework components

263 3.2 Measurement framework development and evaluation

264 Focus group discussions are a qualitative research technique designed to explore individual
 265 perspectives regarding a particular topic and collect multiple perspectives simultaneous
 266 (Albanesi 2014). For the purpose of this study, focus group discussions were used to assess the
 267 feasibility of the measurement framework and to determine all the input categories and their
 268 components required for measuring total productivity. After identifying the list of components
 269 for each input category, an in-depth semi-structured focus group discussion was held with
 270 industry experts. Individuals with expert-level experience working in heavy industrial

271 construction were approached to participate in the study session. Four experts comprising
272 managing directors and senior managers representing company owners participated in the study,
273 and they held the following positions: vice-president, general manager, manager, and director.
274 Participants had over 20 years of experience, mostly in the heavy industrial construction sector.

275 The discussion was first initiated by giving an overview of the research and the aim of the focus
276 group discussion. Each participant was asked a series of questions related to their perspective on
277 the utilized approach, input categories, and challenges associated with the approach. In addition,
278 a semi-structured questionnaire was provided in the discussion session. The questionnaire had
279 three sections. The first section covered general demographic information, including total years
280 of experience, and current occupation. In the second section, participants were provided with
281 open-ended questions to assess their agreement on the following items: the metric, method of
282 quantifying output and inputs, categorization of inputs, and difficulties that may be encountered
283 using the proposed measurement approach. The third section asked participants to evaluate
284 whether the listed components belonged in the input category and in the identified project phase.
285 A sample is shown in Table 4 for indirect labour input category.

286

287 Table 4. Sample semi-structured questionnaire for indirect labour input category

Place a check mark in the box only if the component belongs to both the project phase and the input category under which it is classified.

	Initiation Phase	Planning & Design Phase	Procurement Phase	Construction Phase	Commissioning and Start-Up Phase
Indirect Labour	<input type="checkbox"/> Public relations	<input type="checkbox"/> Owner's project manager	<input type="checkbox"/> Procurement manager	<input type="checkbox"/> Owner project staff	<input type="checkbox"/> Subcontractor staff
	<input type="checkbox"/> Financial analysts	<input type="checkbox"/> Administrative staff	<input type="checkbox"/> Design consultants <input type="checkbox"/>	<input type="checkbox"/> Project manager	<input type="checkbox"/> Safety engineer
	<input type="checkbox"/> Owner legal staff	<input type="checkbox"/> Procurement personnel	Legal staff <input type="checkbox"/>	<input type="checkbox"/> Construction manager	<input type="checkbox"/> Quality assurance/Quality control
	<u>Additional suggestions</u>	<input type="checkbox"/> Alliance/partners' representative	Alliance/partners' representative <u>Additional suggestions</u>	<input type="checkbox"/> Constructability consultant	<input type="checkbox"/> Equipment vendors
		<u>Additional suggestions</u>		<input type="checkbox"/> Accounting staff	<u>Additional suggestions</u>
			<u>Additional suggestions</u>		

288 To analyze the data collected through the focus group session, “framework analysis”, a five-step
 289 qualitative data analysis process proposed by Srivastava and Thomson (2009) was implemented.
 290 This approach involves the systematic process of arranging key information gathered from focus
 291 group discussions into themes. The steps involved are familiarization, identifying a thematic
 292 framework, indexing, charting, and interpretation. Familiarization refers to the stage where the
 293 researcher gets accustomed to the data collected (focus group data or notes). During the second
 294 stage, emerging themes are identified from the recorded notes and issues that are raised in the
 295 discussion. After identifying the themes, the data are labelled to correspond to a particular theme.

296 In the charting step, the collected data labelled in the previous stage are arranged in the themes.
297 The final stage involves analysis of the key points identified in each theme. The framework
298 analysis method was chosen because it has been well-established in social science research
299 projects for the analysis of semi-structured interviews and textual data including documents,
300 such as meeting minutes, diaries, and field notes from observations (Albanesi 2014; Leavy and
301 Phillips 2014). The method provides clear steps to follow and offers structured output for
302 qualitative data. Based on the analysis, the following themes emerged from the responses of the
303 participants on the semi-structured questionnaire and through the discussion session: proposed
304 total productivity metric; method of quantifying input and output; project phase classification;
305 and categorization of tangible inputs.

306 **3.2.1 Proposed total productivity metric**

307 The total productivity metric is expressed as a ratio of total tangible output to total tangible input.
308 The participants involved in the research study agreed on the appropriateness of the developed
309 metric, and that it properly captures the total productivity of construction projects by measuring
310 the effectiveness in utilization of resource. Studies link efficiency to the notion of “doing things
311 right”, which indicates consumption of available resource at a satisfactory level (Yi and Chan
312 2014; Sundqvist et al. 2014). Effectiveness, on the other hand, is expressed as “doing the right
313 things”, where the focus is on producing an output in accordance with specified requirements
314 (Pekuri et al. 2011; Sundqvist et al. 2014). Productivity can thus be seen as a combined measure
315 of effectiveness and efficiency (Pekuri et al. 2011; Roghanian et al. 2012). One participant
316 pointed out that the commonly adopted procedure for capturing capital effectiveness and
317 efficiency in their company is by breaking the project elements into different activities and
318 assessing the cost required to complete an activity.

319 **3.2.2 *Quantifying input and output***

320 All participants agreed with the method proposed for quantifying both the input and output
321 values. The participants indicated that measuring the input of resources in terms of dollar value
322 and output as a physical unit is a good approach for future benchmarking purposes and for
323 comparing the productivity of a wide variety of projects.

324 **3.2.3 *Project phase classification***

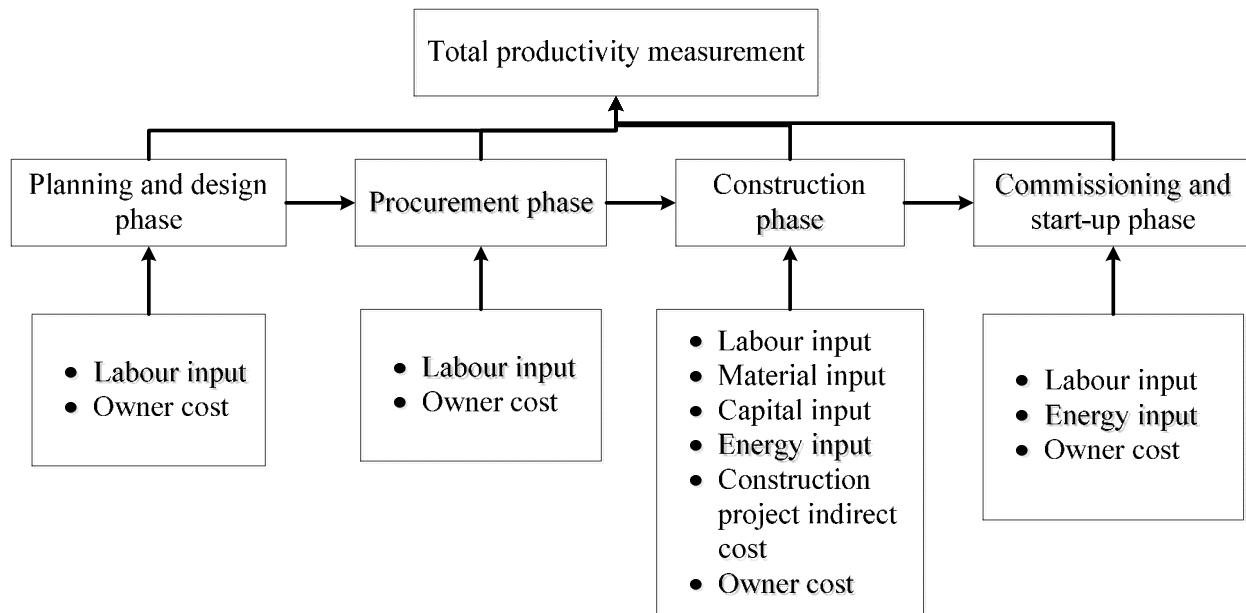
325 Understanding the phases involved in the project lifecycle is valuable for successfully guiding a
326 project from its initiation stage to completion. The participants expressed that in the construction
327 industry, there are different ways to describe the different construction phases. The participants
328 agreed with the project phase classification adopted in this study, which involves the following
329 five steps: initiation, planning and design, procurement, construction, and commissioning and
330 start-up. The participants mentioned that for companies involved in heavy industrial construction
331 sector, measurement of project performance should be done after the investment decision and
332 should not include any of the cost elements associated with the initiation phase of the project.

333 **3.2.4 *Categorization of tangible inputs***

334 Participants agreed that the categorization of tangible inputs into labour, capital, material, and
335 energy in the metric is consistent with standard construction industry practices for classifying
336 project inputs. However, the participants suggested a modification related to the other expense
337 input category. According to the participants, the commonly adopted cost categories in heavy
338 industrial construction include owner's costs, engineering costs, procurement costs, and
339 construction costs. Input categories suggested in this research, including labour, material, capital,
340 and energy, can be derived from the commonly adopted cost classifications. However, other
341 expense input components cannot be consistently interpreted by framework users. In order to

342 address this problem, participants suggested the creation of a separate input category, which
343 considers indirect cost input components and owner costs. As a result of this modification, the
344 other expense input category components were re-allocated to construction project indirect input
345 and owner cost input, as described in sections V and VI below.

346 Furthermore, it was indicated that having a common approach for collecting input data would aid
347 in the development of a standardized data collection approach for use by companies. Companies
348 can also customize the framework to fit the project, depending on their sector of involvement in
349 the construction industry. One participant mentioned that their company had previously
350 implemented a similar approach to compare projects. In order to compare projects, all associated
351 costs are listed, and the cost elements that are not common to all the projects can be removed to
352 facilitate comparison of cost data among projects. Therefore, based on the participant's
353 suggestion, the initial framework shown on Figure 1 was later modified as shown in Figure 2. In
354 the modified framework, consideration of input quantification for total productivity measurement
355 starts at the planning and design stage. In addition, the other expense input is further grouped
356 into construction project indirect and owner costs. A description and list of components for each
357 input category are provided below in Sections I to VI.



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Figure 2. Modified total productivity measurement framework

360 *I. Labour Input*

361 Labour input shows effort provided by the workforce in the production system. Due to the nature
 362 of work involved in the construction industry, labour input constitutes 33–50% of the total
 363 project contract amount (Hanna et al. 2008). According to the focus group participants,
 364 determining the category of direct and indirect labour depends on various factors, such as type of
 365 organization, company strategy and project stage. For the purpose of this research, labour input
 366 represents the cost of human resource input utilized in the project. Based on the discussion in the
 367 focus group, Table 5 shows the major direct and indirect labour input components that are
 368 considered in calculating project total productivity.

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Table 5. Labour input components

Project phase	Direct labour input
Planning and design	Owner project staff, planning consultants, constructability consultants, design consultants, cost consultants, value engineering experts, environmental consultants
Procurement	Owner project staff, procurement personnel, expediting personnel
Construction	Direct craft labour, foreman, heavy equipment operators
Commissioning and start-up	Owner project staff, design consultants, facility operators, commissioning consultants
Project phase	Indirect labour input
Planning and design	Owner project manager, administrative staff, legal staff, accounting staff procurement personnel, alliance/partner representative
Procurement	Owner project manager, project manager, accounting staff, administrative staff, procurement manager, design consultants, legal staff, alliance/partner representative
Construction	Owner project manager, owner project staff, project manager, construction manager, discipline engineer, site engineer, design consultants, project engineer, project control personnel, constructability consultant, accounting staff, administrative staff, procurement staff, material control personnel, workface planner, general foreman, superintendent, safety personnel
Commissioning and start-up	QA/QC personnel, field survey/layout crew(s), subcontract specialists, field clerical staff, legal staff, security, janitorial staff Owner project manager, project manager, document controller, administrative staff, subcontractor specialists, safety engineer, QA/QC personnel, equipment vendors, start-up manager

373 **II. Material Input**

374 Material input category includes any physical material constructed to be part of the finished
375 structure. All focus group participants unanimously agreed on a classification of material input
376 that includes material that are purchased and installed in the construction process, as shown in
377 Table 6.

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Table 6. Material input categories

Project phase	Material category	Examples
Construction	Civil structural components	Materials included in substructure and superstructure work such as excavation, concreting.
	Interior and exterior parts (excluding structural parts)	Includes interior partitions, finishes, and furnishings
	Piping	Underground and aboveground systems, pipe, fittings, valves, and pipe supports.
	Mechanical components	Permanent equipment and mechanical parts of the built facility
	Electrical components	Conduits, cables, fixtures, and transformers
	Fittings and fixtures	
	Fire protection	
	Heating, ventilation, and air conditioning (HVAC)	
	Miscellaneous	External site works

382 **III. Energy Input**

383 Construction processes are energy-intensive endeavours. According to Sharrard et al. (2007), in
384 construction projects, energy can be consumed as electricity, natural gas, gasoline, and diesel.
385 Energy input is considered as a significant part of multifactor productivity measures at industry
386 level (OECD 2001). However, measuring the effect of energy input on project-level productivity
387 has not been addressed by previous research. This study proposes the definition of energy input
388 in construction projects as the cost of oil, fuel, and electricity required during construction and
389 commissioning and start-up phases.

390 Focus group participants agreed with the appropriateness of the proposed energy input category,
391 however, they noted that energy is not tracked as a separate input component in their company.
392 Instead, energy is considered as an overhead cost. It was indicated that the extraction of energy
393 consumption data might be useful for companies, depending on the nature of the project, and it
394 can be used to track carbon efficiency and use in the project. Participants suggested that energy

395 consumption analysis for total productivity measurement should be performed only at the
396 construction and commissioning and start-up phases of the project since energy consumption
397 values for other phases of the project will be insignificant.

398 ***IV. Capital Input***

399 The meaning of capital varies across different disciplines. In the context of economics, capital
400 input includes any tool that is used to produce goods and services (Goodrum and Haas 2002). In
401 productivity measurement studies, capital is restricted to equipment and land that has been used
402 in the production system; here, intangible assets such as organizational effort, software
403 development, and advertisement costs are excluded from the capital input calculation (Huang et.
404 al. 2009). Goodrum and Haas (2002) categorized capital input into fixed and circulating capital.
405 Fixed capital includes buildings and equipment used in the production process, while circulating
406 capital refers to the available funds required for purchasing raw materials. In this study, capital
407 input denotes fixed capital allocated to the completion of a project, and it refers to the temporary
408 equipment used to build the facility. Temporary equipment costs include direct (rental or
409 ownership, tires, and filters) and indirect costs (maintenance, depreciation, and insurance).

410 ***V. Construction Project Indirect Input***

411 The cost of construction projects can be divided into direct and indirect costs. Becker et. al.
412 (2012), in collaboration with CII, developed an indirect construction cost characterization
413 framework, which can be implemented by owners and contractors to improve cost component
414 accounting for construction projects. Becker et al. (2012) defines indirect construction cost
415 (IDCC) as “project expenses incurred by the primary construction company in providing
416 supportive functions and shared general resources, which are (1) typical for proper execution of
417 field construction operations, (2) are not accurately or feasibly identifiable with a single direct

418 cost object, and (3) do not become incorporated into a component of the final physical
 419 improvements delivered to the owner". Based on Becker et al. (2012) this research adopts the
 420 following list of construction project indirect input cost components shown on Table 7.

421 Table 7. Construction project indirect input cost components

Phase	Cost components
Construction	Temporary roads and parking, temporary office and services, temporary field facilities, temporary housing and camps, temporary structures, temporary utilities for trades, temporary water supply services, subcontractor facilities, mobilization and demobilization costs, communications and computers, safety and first aid, material testing costs, construction consumables

422 **VI. Owner Cost Input**

423 In estimating cost for capital projects involved in heavy industrial construction, there are distinct
 424 cost component related to project owners, excluding financing costs (EIA 2016). According to
 425 Energy Information Administration (EIA) (2016), capital project cost estimate can be grouped as
 426 follows: civil and structural costs; mechanical equipment supply and installation; electrical,
 427 instrumentation, and control; project indirect costs; and owners costs. The owner cost input
 428 category includes expenses incurred by the owner to bring the project to a commercially operable
 429 status. Table 8 shows the components associated with owner cost that cannot be directly
 430 attributed to labour input, material input, capital input, energy input, and construction project
 431 indirect input costs.

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Table 8. Owner cost input components

Project phase	Owner cost input components
Planning and design	Office equipment and consumables, environmental costs, site analysis and site surveying, legal expenses, permit costs, advertising costs, bidding costs, personnel training costs, travel expenses
Procurement	Office equipment and consumables, advertising, travel expenses
Construction	Office equipment and consumables, insurance, taxes and duties, site development outside of project boundaries, safety program, contingency, legal services, escalation, personnel training costs, environmental and mitigation costs, permits (construction-related), travel expenses, transportation expenses
Commissioning and start-up	Office equipment and consumables, handover costs, operating costs, staff training and preparation of necessary documents for operation, clean-up costs, travel expenses

437 **4 Verification of total productivity measurement framework**

438 After the focus group discussion about the feasibility and components of the measurement
 439 framework, a questionnaire was distributed to owner companies that attended the focus group
 440 discussion session to verify the modified measurement framework within their respective
 441 organizations. The main objective of the questionnaire was to gather further insight about the
 442 metric and list of input components. The first part of the questionnaire was used to evaluate the
 443 feasibility of the proposed metric. The second part of the questionnaire gives a list of input
 444 components in each category and evaluates whether the respondent agrees that the listed input
 445 component belongs on the specified phase and input category.

446 The questionnaire was distributed within owner organizations through the participants who were
 447 involved in the focus group. Four completed questionnaires were received back from the
 448 companies. The respondents had between 11 and 20 years of experience, mostly in the heavy
 449 industrial construction sector. The respondents held the following positions: senior engineer,
 450 technical lead, engineer technologist, and field engineer technologist.

451 The focus group participants had 20 years or more of construction industry experience, while the
452 experts who completed the questionnaire had between 11 and 20 years of construction industry
453 experience. Despite the different levels of experience and positions within their respective
454 organizations, the survey results were similar to the results of focus group discussion, and all the
455 respondents agreed with the proposed metric. Furthermore, it was pointed out that even though
456 the list of input components might be used as a basis for data collection, the metric may face
457 challenges related to accurate cost tracking and allocation of the measurement components.
458 Based on the literature review, responses from the focus group discussion, and responses from
459 the survey questionnaire a final list of categories and productivity metric components were
460 compiled, as is shown in Table 9. The presented list of input components can be used to calculate
461 the total productivity of construction projects. Since the number of participants in the focus
462 group and the number of respondents to the questionnaire is small, the use of actual project data
463 to refine the list of input components and to verify the framework in practice is an area for future
464 research.

Table 9. List of input components for measuring total productivity in construction project

	Planning and design phase	Procurement phase	Construction phase	Commissioning and start-up
Direct labour	Owner project staff, planning consultants, constructability consultants, design consultants, cost consultants, value engineering experts, environmental consultants	Owner project staff, procurement personnel, expediting personnel	Direct craft labour, foreman, heavy equipment operators	Owner project staff, design consultants, facility operators, commissioning consultants
Indirect	Owners project manager, administrative staff, legal staff, accounting staff, procurement personnel, alliance/partner representative	Owners project manager, project manager, accounting staff, administrative staff, procurement manager, design consultants, legal staff, alliance/partners representative	Owners project manager, owner project staff, project manager, construction manager discipline engineer, site engineer, design consultants, project engineer, project control constructability consultant, accounting staff, administrative staff, procurement staff, material control, workface planner, general foreman, superintendent, safety personnel, QA/QC personnel, field survey/layout crew(s), subcontract specialists, field clerical staff, legal staff, security, janitorial staff	Owners project manager, project manager, document controller, administrative staff, subcontractor specialists, safety engineer, QA/QC personnel, equipment vendors, start-up manager
Material input			Civil structural components, interior and exterior parts (excluding structural parts), piping, mechanical components, electrical components, fittings and fixtures, fire protection, heating, ventilation, air conditioning (HVAC), miscellaneous	
Capital input			Direct and indirect equipment costs	

Energy input			Oil, fuel, and electricity	Oil, fuel, and electricity
Construction project indirect input			Temporary roads and parking, temporary office and services, temporary field facilities, temporary housing and camps, temporary structures, temporary utilities for trades, temporary water supply services, subcontractor facilities, mobilization and demobilization costs, communications resources and computers, safety and first aid, material testing costs, construction consumables	
Owner cost input	Office equipment and consumables, environmental costs, site analysis and site surveying, legal expenses, permit costs, advertising costs, bidding costs, personnel training costs, travel expenses	Office equipment and consumables, advertising, travel expenses	Office equipment and consumables, insurance, taxes and duties, site development outside of project boundaries, safety programs, contingency, legal services, escalation, personnel training costs, environmental and mitigation costs, permit costs (construction-related), travel expenses, transportation expenses	Office equipment and consumables, handover costs, operating costs, staff training and document preparation for operation, clean-up costs, travel expenses

458 **5 Conclusions and future research**

459 Productivity measurement is a major concern for both construction practitioners and researchers.
460 Previous studies undertaken in assessing construction productivity have developed metrics for
461 measuring the productivity of specific activities, and many have focused on labour productivity.
462 Few studies exist that propose a method to account for the overall impact of all tangible input
463 resources used in construction projects on total productivity. In addition, there is lack of standard
464 measurement mechanisms to assess the total productivity of construction projects. This paper
465 explores productivity measurement at different levels and develops a framework for measuring
466 total productivity of construction projects. The framework consists of a total productivity metric,
467 a categorization and itemization of input components, and an approach for measuring each
468 element in the total productivity metric, thus contributing to the standardization of total
469 productivity measurement. This framework provides practitioners with a means to assess the
470 total productivity of construction projects. Furthermore, the framework helps researchers in
471 determining the basic components of productivity measurement for future data collection and
472 analysis.

473 The study was undertaken with a small number of experts both at the formulation and
474 verification stages of the research. Future research will further refine the developed framework
475 and extend its verification in different construction sectors with additional experts from the
476 construction industry. The framework will also be validated in practice by collecting data from
477 projects and analysing such data to derive the total productivity of construction projects. Because
478 the framework is new, it can be used to collect actual data in real time on future projects, which
479 will more accurately reflect its applicability, rather than historical data, which may not match the
480 newly developed metric. Future research can also compare the results obtained using the

481 framework with results obtained from existing methods for measuring total productivity. With
482 the application of the framework on various project types and industry sectors, a standard data
483 collection tool for measuring total productivity will be developed and used for future
484 benchmarking purposes. Additionally, in order to effectively benchmark projects over time, the
485 framework will be expanded to consider inflation and changes in the quality of the output. The
486 use of inflation indices in productivity measurement is to account for the change in value of price
487 from the reference period to the analysis period, which is essential in analyzing productivity by
488 removing the effect of price change over time. Common inflation indices for construction output
489 will be considered, such as the construction price indices used by Statistics Canada (e.g., new
490 housing, non-residential buildings, construction union wage rate index). These indices will be
491 used to develop an approach to convert a current year output measure to a real output, which will
492 allow year-to-year changes in output, adjusting for the change in the quality of the built facility.
493 Finally, different methods of measuring tangible output during project construction will be tested
494 so that the framework can be used for benchmarking throughout the construction process.

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