

A general method to determine twinning elements

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The fundamental theory of crystal twinning has been long established, leading to a significant advance in understanding the nature of this physical phenomenon. However, there remains a substantial gap between the elaborate theory and the practical determination of twinning elements. This paper proposes a direct and simple method – valid for any crystal structure and based on the minimum shear criterion – to calculate various twinning elements from the experimentally determined twinning plane for Type I twins or the twinning direction for Type II twins. Without additional efforts, it is generally applicable to identify and predict possible twinning modes occurring in a variety of crystalline solids. Therefore, the present method is a promising tool to characterize twinning elements, especially for those materials with complex crystal structure.

1. Introduction

Crystal twins are commonly observed during solidification, deformation, solid-state phase transformation and recrystallization in a variety of crystalline solids with low stacking fault energy. Often, these features occur on the nanometre to micrometre scale, and they represent a particularly symmetric kind of grain boundary, giving rise to a much lower level of interfacial energy than general grain boundaries. As an underlying mechanism for microstructural changes, crystal twinning has acquired great importance in fields such as metallography, mineralogy, crystallography and physics.

Early efforts to define crystal twins were based on the study of deformation twinning. By convention, a deformation twin is a region of a crystal that has undergone a homogeneous shape deformation (simple shear) in such a way that the resulting structure is identical to that of the parent (matrix), but differently oriented. A twinning mode is fully characterized by six elements: (1) K_1 – the twinning or composition plane that is the invariant (unrotated and undistorted) plane of the simple shear; (2) η_1 – the twinning direction or the direction of shear lying in K_1 ; (3) K_2 – the reciprocal or conjugate twinning plane, the second undistorted but rotated plane of the simple shear; (4) η_2 – the reciprocal or conjugate twinning direction lying in K_2 ; (5) P – the plane of shear that is perpendicular to K_1 and K_2 and intersects K_1 and K_2 in the directions η_1 and η_2 , respectively; (6) γ – the magnitude of shear. Moreover, the orientation relationship between two twin-related crystals can be specified by simple crystallographic operations: a reflection across K_1 or a 180° rotation about the direction normal to K_1 ; or a 180° rotation about η_1 or a reflection across the plane normal to η_1 . According to the rationality of the Miller indices of K_1 , K_2 , η_1 and η_2 with respect to the parent lattice, crystal

twins are usually classified into three categories: Type I twin (K_1 and η_2 are rational), Type II twin (K_2 and η_1 are rational) and compound twin (K_1 , K_2 , η_1 and η_2 are all rational).

The classical definition and description of deformation twinning have been further extended to describe other twinning processes associated with phase transformation and recrystallization. Notably, the concept of transformation twinning is widely adopted for the elucidation of structural changes during martensitic transformation. Although the formation of twinned martensitic variants is driven by a deformation from the parent phase and may not have any relation to the simple shear deformation defined by the twinning shear, the detwinning process can be well predicted by these elements, especially for the newly developed ferromagnetic shape memory alloys (Gaitzsch *et al.*, 2009; Wang *et al.*, 2006; Li *et al.*, 2010). In such a case, the twinned martensitic variants always form regular arrays of alternate lamellae with fixed thickness and the twin boundaries are highly glissile, where the detwinning shear determines the shape memory performance.

For many years, constant attempts have been made to determine twinning elements of crystalline materials from the knowledge of crystal structure, because of their importance for insight into possible twinning modes and resultant orientation relationships of twinned crystals in the context of microstructural manipulation. A systematic theory was developed by Kiho (1954, 1958) and Jaswon & Dove (1956, 1957, 1960) based on the minimum shear criterion, and later completed by Bilby & Crocker (1965) and Bevis & Crocker (1968, 1969). It provides the general expressions – valid for all crystal structures – to predict the twinning elements for both Type I and Type II twins with a known twinning shear. However, in a practical determination of unknown twins, it is

only feasible to resolve the possible twinning plane K_1 for Type I twins or the twinning direction η_1 for Type II twins by means of transmission electron microscopy (TEM) or scanning electron microscopy/electron backscatter diffraction (SEM/EBSD). In other words, with the given general expressions, one always suffers from insufficient information to derive the unknown twinning elements, especially the twinning shear. As a common practice, laborious geometrical examination of the lattice correspondence of the stacking planes parallel to the twinning plane has to be conducted. Such a process becomes particularly difficult when the twinning plane and the shear plane are irrational and the crystal structure is complicated. Hence, there exists a substantial gap between the elaborate theory and the practical determination.

In this paper, we present a complete method to find all twinning elements for the three classical types of twins, based on the assumption that a simple minimum shear operation transforms the lattice points of a crystal into their counterpart twin positions. The initial inputs are simply the crystal structure and the experimentally determined K_1 (Type I) or η_1 (Type II). As a general method applicable to any crystal structure, it may facilitate future characterization studies of crystal twinning.

2. Methodology

2.1. Determination of twinning mode

For a twinned crystal, the crystallographic orientations of the twin and its parent can be experimentally determined with SEM/EBSD or TEM. In the case of SEM/EBSD examination, the orientation of a crystal with respect to the macroscopic sample coordinate system is usually characterized in terms of three Euler angles. The misorientation between the twin and the parent is then calculated from their Euler angles, and expressed by a set of rotation angles and the corresponding rotation axes (Cong *et al.*, 2006, 2007). According to the definition of twin relationships mentioned above, there exists at least one 180° rotation. If the Miller indices of the plane normal to the 180° rotation axis are rational, the twinning mode belongs to Type I and the plane is the twinning plane K_1 . If the Miller indices of the 180° rotation axis are irrational, the twinning mode refers to Type II and the direction of the rotation axis is the twinning direction η_1 . Since a compound twin has two 180° rotations with rational K_1, K_2, η_1 and η_2 , the plane normal to the 180° rotation axis that offers the minimum shear should be the twinning plane K_1 .

In contrast to the SEM/EBSD examination, the TEM determination process involves examining the spot diffraction

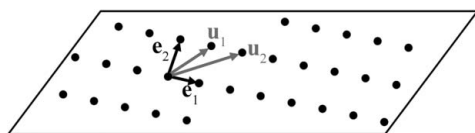


Figure 1
Lattice plane K_1 with basis vectors \mathbf{u}_1 and \mathbf{u}_2 and reduced basis vectors \mathbf{e}_1 and \mathbf{e}_2 .

image (Nishida *et al.*, 2008). For Type I and compound twins, the diffraction image – obtained on condition that the incident beam is parallel to the K_1 plane – consists of two sets of reflections that are in mirror symmetry to each other with respect to the K_1 reflection. Thus, the K_1 plane can be identified. For Type II twins, the diffraction image – obtained with the incident beam along the η_1 direction – contains a single visible pattern, *i.e.* the reflections from two twin-related crystals overlap each other. The η_1 direction could also be determined.

Based on the above experimental identification, the other twinning elements to define a twinning mode can be further derived with the method outlined below.

2.2. Determination of twinning elements

2.2.1. Type I and compound twins. According to the classical definition, a Type I or compound twin is related to its parent by a reflection across the twinning plane K_1 , where the K_1 plane is a rational lattice plane with relatively small Miller indices. With this condition as starting point, the possible twinning direction η_1 and the magnitude of twinning shear γ can be deduced in conformity with the minimum shear criterion, *i.e.* the twinning shear that moves all parent lattice points to their correct twin positions appears to be the smallest in magnitude. Hereafter, our calculations are conducted in the direct primitive lattice of the parent crystal. For the coordinate transformations between the primitive lattice basis and the conventional Bravais lattice basis, we refer to *International Tables for Crystallography* (Hahn, 1996).

At first, let us choose two basis vectors \mathbf{u}_1 and \mathbf{u}_2 in the twinning plane K_1 and transform them into the reduced vectors \mathbf{e}_1 and \mathbf{e}_2 , as shown schematically in Fig. 1. The reduced basis vectors \mathbf{e}_1 and \mathbf{e}_2 must be the two shortest translations and the most orthogonal to each other among all possible basis vectors in the plane K_1 . Note that such a reduced basis is useful for determining the nearest lattice point(s) to a given point (not necessarily lattice site) in the plane K_1 . The procedures to find the basis vectors \mathbf{u}_1 and \mathbf{u}_2 and to reduce them to \mathbf{e}_1 and \mathbf{e}_2 are detailed in Appendix A and Appendix C, respectively.

Now, we show how to determine the twinning shear vector \mathbf{t} by use of the reduced basis \mathbf{e}_1 and \mathbf{e}_2 . Let Plane 0 represent the twinning (invariant) plane K_1 that separates the twin lattice (above Plane 0) from that of the parent (below Plane 0), as shown schematically in Fig. 2. Since the nearest neighbor plane (Plane -1) of the parent lattice and its counterpart (Plane 1) for the twin lattice are parallel and in mirror symmetry with respect to the invariant plane K_1 , the perpendicular projection of Plane -1 onto Plane 1 allows us to identify the possible twinning shear vector. Here, we select a parent lattice vector \mathbf{OA} that ends at the lattice point A on Plane -1 , and denote by A' the endpoint of the projection of vector \mathbf{OA} on Plane 1. Obviously, the vector \mathbf{t} that joins A' – a twin lattice point – to its nearest parent lattice point N on Plane 1 defines the twinning direction η_1 and ensures the smallest magnitude of shear. The procedures for determining the vectors \mathbf{OA} and \mathbf{t} are described in Appendix B.

for Type I twins or the twinning direction η_1 for Type II twins and the crystal structure as input. As a first step, it determines a reduced basis of the invariant lattice plane that serves as the mirror plane (in the direct space for Type I twins and in the reciprocal space for Type II twins) between the parent and twin lattices. Then, a lattice vector – with its origin at the invariant lattice plane and its end at the nearest neighbor lattice plane of the same set – is selected from the parent lattice and projected onto the counterpart lattice plane of the twin lattice. Among the vectors that join the endpoint of the projected lattice vector to the surrounding parent lattice points forming the reduced basis, the shortest vector defines the twinning direction and the twinning shear. Finally, the other twinning elements can be easily calculated using the vector product operations. The present method, as it stands, is highly significant for facilitating the study of twinning in a variety of crystalline materials.

APPENDIX A

Determination of base vectors \mathbf{u}_1 and \mathbf{u}_2 on a lattice plane

In crystallography, a lattice plane P with a given Bravais lattice is usually described by the Miller indices (hkl) , *i.e.* a set of three integers with the greatest common divisor $\text{gcd}(h, k, l) = \pm 1$. Assume $|\text{gcd}(h, k)| = d$; then $\text{gcd}(d, l) = \pm 1$. If an arbitrary lattice vector \mathbf{u} with the Miller indices $[uvw]$ lies in the plane P , it has

$$hu + kv + lw = 0 \quad \text{or} \quad hu + kv = -lw, \quad (4)$$

where u, v and w are integers. Since $|\text{gcd}(h, k)| = d$, the following relation holds:

$$(h/d)u + (k/d)v = -l(w/d). \quad (5)$$

Let $h/d = h', k/d = k'$ and $w/d = w'$; then h', k' and w' are also integers. Equation (5) can be written as

$$h'u + k'v = -lw'. \quad (6)$$

As $\text{gcd}(h', k') = \pm 1$, one can find two integers u_0 and v_0 that satisfy the following relation according to Bézout's theorem:

$$h'u_0 + k'v_0 = \pm 1. \quad (7)$$

Multiplying both sides of equation (7) by $(\mp lw')$, we obtain

$$h'(\mp lw')u_0 + k'(\mp lw')v_0 = -lw'. \quad (8)$$

Let $(\mp lw')u_0 = u$ and $(\mp lw')v_0 = v$; then equation (8) becomes

$$h'u + k'v = -lw'. \quad (9)$$

Subtracting equation (9) from equation (6), we have

$$h'(u - u) + k'(v - v) = 0. \quad (10)$$

Since $\text{gcd}(h', k') = \pm 1$, there exists an integer α such that

$$u - u'' = -\alpha k', \quad v - v'' = \alpha h'. \quad (11)$$

Rearranging equation (11), we obtain

$$\begin{aligned} u &= u - \lambda k' = \mp lw'u_0 - \alpha k/d, \\ v &= v + \lambda h' = \mp lw'v_0 + \alpha h/d, \\ w &= w'd. \end{aligned} \quad (12)$$

By definition, the basis vectors are a set of linearly independent vectors such that each vector in the space is a linear combination of the vectors from the set. Therefore, equation (12) proves that the vector $(\mp lw'u_0 - \alpha k/d, \mp lw'v_0 + \alpha h/d, w'd)$ constitutes the basis vectors of the plane (hkl) . Setting $\alpha = 1$ and $w' = 0$, and $\alpha = 0$ and $w' = 1$, respectively, we obtain two basis vectors:

$$\mathbf{u}_1 = (-k/d, h/d, 0), \quad \mathbf{u}_2 = (\mp lu_0, \mp lv_0, d), \quad (13)$$

where u_0 and v_0 are the Bézout coefficients of equation (7). With the Euclidean algorithm, u_0 and v_0 can be easily calculated.

APPENDIX B

Determination of lattice vector \mathbf{OA} and shear vector \mathbf{t}

B1. Lattice vector \mathbf{OA}

According to the fundamental law of the reciprocal lattice (Authier, 2001), for an arbitrary vector \mathbf{OA} with its origin O at the zeroth plane of a family of lattice planes (hkl) , if it intersects the n th plane at the point with coordinates (x, y, z) , the following relation holds:

$$hx + ky + lz = n. \quad (14)$$

Let \mathbf{OA} be the lattice vector with the Miller indices $[-2u - 2v - 2w]$ and K_1 the invariant plane with the Miller indices (hkl) , as shown in Fig. 2. Then, we have

$$-2uh - 2vk - 2wl = -2 \quad \text{or} \quad uh + vk + wl = 1. \quad (15)$$

The Bézout coefficients u_0, v_0 and w_0 of equation (15) can be calculated with the Euclidean algorithm, and hence the lattice vector \mathbf{OA} .

B2. Shear vector \mathbf{t}

Consider a lattice vector \mathbf{OA} with its origin at O on Plane 1 and its end at A on Plane -1 , as shown in Fig. 4.

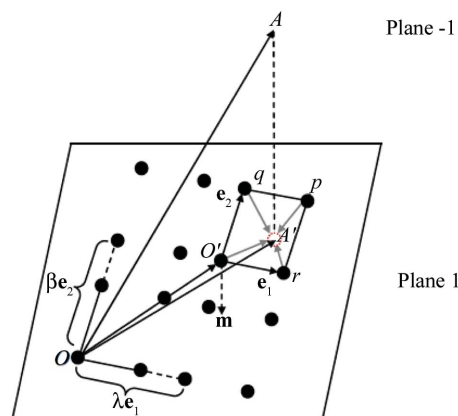


Figure 4 Perpendicular projection A' of a lattice point A of Plane -1 onto Plane 1. The shortest vector joining A' to the nearest lattice point is denoted as the shear vector.

Let A' be the perpendicular projection of the lattice point A on Plane 1. The shear vector \mathbf{t} is defined as the shortest vector among all vectors that connect A' with the surrounding lattice points on Plane 1. Introducing the reduced basis \mathbf{e}_1 and \mathbf{e}_2 , we can derive from Fig. 4 that

$$\begin{aligned} \mathbf{OA}' &= \mathbf{OA} + (\mathbf{OA} \cdot \mathbf{m}), \\ \mathbf{O}'\mathbf{A}' &= \mathbf{OO}' - (\lambda\mathbf{e}_1 + \beta\mathbf{e}_2), \\ \mathbf{qA}' &= \mathbf{O}'\mathbf{A}' - \mathbf{e}_2, \\ \mathbf{pA}' &= \mathbf{O}'\mathbf{A}' - (\mathbf{e}_1 + \mathbf{e}_2), \\ \mathbf{rA}' &= \mathbf{O}'\mathbf{A}' - \mathbf{e}_1, \end{aligned} \quad (16)$$

where \mathbf{m} is the unit vector of the plane normal. By comparing the lengths of $\mathbf{O}'\mathbf{A}'$, \mathbf{qA}' , \mathbf{pA}' and \mathbf{rA}' , the shortest vector \mathbf{t} can be easily found.

APPENDIX C

Transformation of basis vectors \mathbf{u}_1 and \mathbf{u}_2 into the reduced basis \mathbf{e}_1 and \mathbf{e}_2

To find the closest lattice point to the projection A' and thus the minimum shear of the twinning, it is essential to establish a reduced basis, *i.e.* the two shortest lattice vectors that are most orthogonal to each other (Zuo *et al.*, 1995). With the basis vectors \mathbf{u}_1 and \mathbf{u}_2 determined according to Appendix A as input, the reduced basis \mathbf{e}_1 and \mathbf{e}_2 can be derived using an iterative procedure, as described below.

Let \mathbf{e}_1 be the shorter vector between the two base vectors, *i.e.* $|\mathbf{e}_1| \leq |\mathbf{e}_2|$. Then, the new base vectors are derived from

$$\mathbf{e}'_1 = \mathbf{e}_1, \quad \mathbf{e}'_2 = \mathbf{e}_2 - \varepsilon\mathbf{e}_1. \quad (17)$$

To render the two vectors orthogonal to each other, this yields

$$\varepsilon = \frac{\mathbf{e}_1 \cdot \mathbf{e}_2}{\mathbf{e}_1 \cdot \mathbf{e}_1}. \quad (18)$$

If $\varepsilon \leq 0.5$, \mathbf{e}'_1 and \mathbf{e}'_2 deliver the reduced basis vectors. Otherwise, ε is rounded into the nearest integer and the above procedure is repeated until $\varepsilon \leq 0.5$.

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