



# A redox-flow battery with an alloxazine-based organic electrolyte

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**Accessibility** 

1	A redox flow battery with an alloxazine-based organic electrolyte
2	Kaixiang Lin <sup>1</sup> , Rafael Gómez-Bombarelli <sup>1</sup> , Eugene S. Beh <sup>1,2</sup> , Liuchuan Tong <sup>1</sup> , Qing
3	Chen <sup>2</sup> , Alvaro Valle <sup>3</sup> , Alán Aspuru-Guzik <sup>1</sup> , Roy G. Gordon <sup>1,2*</sup> , Michael J. Aziz <sup>2*</sup>
4	<sup>1</sup> Department of Chemistry and Chemical Biology, Harvard University, 12 Oxford
5	Street, Cambridge, Massachusetts 02138, USA
6	<sup>2</sup> Harvard John A. Paulson School of Engineering and Applied Sciences, 29 Oxford
7	Street, Cambridge, Massachusetts 02138, USA
8	<sup>3</sup> Harvard College, Cambridge, Massachusetts 02138, USA
9	*E-mail: RGG (gordon@chemistry.harvard.edu) and MJA (aziz@seas.harvard.edu)
10	
11	Redox flow batteries (RFBs) can store large amounts of electrical energy
12	from variable sources, such as solar and wind. Recently, redox-active organic
13	molecules in aqueous RFBs have drawn substantial attention due to their rapid
14	kinetics and low membrane crossover rates. Drawing inspiration from nature, here
15	we report a high-performance aqueous RFB utilizing an organic redox compound,

16 alloxazine, which is a tautomer of vitamin B<sub>2</sub>'s isoalloxazine backbone. It can be

17 synthesized in high yield at room temperature by single-step coupling of inexpensive

18 *o*-phenylenediamine derivatives and alloxan. The highly alkaline-soluble alloxazine

19 7/8-carboxylic acid (ACA) produces a RFB exhibiting open-circuit voltage

approaching 1.2 volts and current efficiency and capacity retention exceeding 99.7%

and 99.98% per cycle, respectively. Theoretical studies indicate that structural

22 modification of alloxazine with electron donating groups should allow further

increases in battery voltage. As an aza-aromatic molecule that undergoes reversible
 redox cycling in aqueous electrolyte, alloxazine represents a class of radical-free
 redox-active organics for use in large-scale energy storage.

26 Improved methods for storing electrical energy from intermittent renewable sources are needed to support the rapid deployment of photovoltaic (PV) and wind 27 power.<sup>1-3</sup> A promising approach for safe and cost-effective stationary energy storage uses 28 29 redox flow batteries (RFBs), in which the energy is stored in fluids held outside the power conversion electrochemical cell.<sup>4,5</sup> This permits the independent engineering of 30 31 energy (electrolyte volume and/or concentration) and power (cell area) capacities and 32 enables the attainment of the high energy-to-power ratios (i.e. long discharge durations at rated power) necessary to deliver energy from PV and wind when it is needed. Since the 33 34 invention of RFBs in the 1970s, the development efforts for its electrolyte materials - the core component of RFBs – have concentrated on single metal ions such as vanadium, 35 iron and chromium, where the battery voltages are fixed by the reduction potentials of 36 37 these ions, and their solubilities and stabilities are governed by the pH and composition of the supporting electrolyte.<sup>6,7</sup> However, their development has been impeded by one or 38 more shortcomings such as high electrolyte corrosivity, toxicity, cost, membrane cross-39 over rate, or sluggish reaction kinetics. 40

Contrary to the limited numbers of metal ions suitable for RFBs, organic
molecules display high chemical diversity, allowing optimization of electrolyte properties
such as higher solubility (by adding solubilizing groups), higher voltage (by varying the
electron donating properties of functional groups), and lower membrane cross-over rate
(by tuning the molecular size or net charge on the molecules). Recently, researchers have

46 demonstrated RFBs of much improved performance by rational design of organic-based electrolyte materials (summarized in Table 1).<sup>8-13</sup> For instance, Huskinson et al. utilized a 47 sulfonic-acid functionalized 9,10-anthraquinone, which showed fast kinetics and high 48 solubility in a supporting electrolyte of sulfuric acid; by pairing it up with cheap 49 bromine/hydrobromic acid, the team showed approximately a three-fold reduction of the 50 potential cost of electrolyte materials, compared with state-of-art all-vanadium RFBs.<sup>8,9</sup> 51 The toxicity and corrosivity of bromine, however, limit its use to industrial and utility 52 settings. By switching from acidic to alkaline supporting electrolyte, Lin et al. 53 54 demonstrated a less corrosive and non-toxic RFB using hydroxylated 9,10-anthraquinone and a food additive, ferrocyanide, targeted for residential and commercial usage.<sup>10</sup> To 55 56 reduce membrane cost while maintaining a low membrane crossover rate, Janoschka et 57 al. prepared polymeric methyl viologen and (2,2,6,6-tetramethylpiperidin-1-yl)oxidanyl (TEMPO) which showed almost no sign of membrane crossover when cheap dialysis 58 membranes were used in place of expensive cation-exchange membranes.<sup>11</sup> Despite these 59 great advances, each system still has potential for further improvement, such as replacing 60 toxic halogen species with high-performance organic molecules, increasing the ion 61 62 conductivity and energy density of alkaline systems, and reducing the high electrolyte viscosity associated with the dissolution of polymers at practical concentrations. To 63 accelerate the development of organic-based RFBs, more compounds with useful redox 64 65 potential, high solubility, and ease of synthesis are highly desired. Previous aqueous organic-based RFBs have utilized only three types of stable redox-active species: 1) 66 quinones, 2) TEMPO and 3) methyl viologen, as shown in Table 1. To date, tailored 67 68 improvements have been proven possible only in quinone systems.

69 Gaining inspiration from naturally occurring flavin cofactors, here we report a novel alloxazine-based aqueous organic RFB. Alloxazines can be synthesized via a 70 simple and high-yielding coupling reaction between *o*-phenylenediamine derivatives and 71 alloxan in acetic acid and boric acid at room temperature and atmospheric pressure 72 (Table 2).<sup>14–16</sup> Functionalization of alloxazine with a carboxylic acid group renders the 73 alloxazine molecule highly soluble in alkaline solution – up to 2 M in pH 14 KOH, which 74 corresponds to a charge density of 108 Ah/L. By pairing it up with ferri/ferrocyanide as 75 the positive electrolyte, we built a high-performance RFB characterized by an open-76 77 circuit voltage approaching 1.2 V and current efficiency and capacity retention exceeding 99.7% and 99.98% per cycle, respectively. Enabled by a high-throughput computational 78 study, a relationship between different alloxazine functional groups and their effects on 79 reduction potential was established and exploited to guide the design of future alloxazine-80 based electrolyte materials. For instance, by replacing the carboxylic acid group with 81 another alkaline-soluble hydroxyl group, the battery voltage can be further raised by 82 almost 10%. 83

#### 84 Rational Design of Electrolyte Material

Designing an appropriate organic molecule as electrolyte material starts from identifying redox-active cores followed by functionalization of the core structure to achieve a practical reduction potential and solubility. We observed that riboflavin 5' phosphate (FMN), a highly water-soluble compound derived from vitamin  $B_2$ , undergoes two-electron reduction *via* a flavin semiquinone radical intermediate on its isoalloxazine backbone (Supplementary Fig. 1).<sup>17,18</sup> In alkaline solution, it exhibited high reversibility and a low reduction potential of -0.53 V vs. SHE (Fig. 1a). Further exploration of its

92 isoalloxazine motif led to the discovery that lumichrome, an alloxazine derivative that 93 differs from isoalloxazine by its diazabutadiene double bond configuration, exhibited a much lower reduction potential of -0.70 V vs. SHE (Fig. 1b). Alloxazine had previously 94 95 been studied in the solid state as an anode material for non-aqueous lithium and sodium ion batteries.<sup>19</sup> However, the low solubility of alloxazine in a wide range of solvents 96 presents a challenge for solution-phase applications. To increase its solubility in aqueous 97 solution, we functionalized the alloxazine core with an alkali-soluble carboxylic acid 98 group by coupling *o*-phenylenediamine-4-carboxylic acid (a.k.a. 3,4-diaminobenzoic acid) 99 100 with alloxan to afford an isomeric mixture of alloxazine 7/8-carboxylic acid (ACA) in almost 100% yield (Supplementary Fig. 2). The reduction potential of ACA from CV 101 measurement is -0.62 V vs. SHE (Fig. 1c). The larger separation between its oxidation 102 103 and reduction peaks than those of FMN and lumichrome is likely due to slower kinetics. 104 From our rotating disk electrode (RDE) measurement, the reduction rate constant was measured to be  $1.2\pm0.2 \times 10^{-5}$  cm s<sup>-1</sup> (Supplementary Fig. 3). Nevertheless, this value is 105 still an order of magnitude higher than that of the slower side of all-vanadium RFBs.<sup>6</sup> 106

Besides the large shift in reduction potential moving from isoalloxazine to 107 108 alloxazine, we also observed a significant increase in chemical stability in alkaline 109 conditions. Whereas cyclic voltammetry (CV) measurement of 0.5 M FMN in an alkaline solution revealed an almost 70% decrease in reduction signal within 2 weeks, an ACA 110 111 solution at the same concentration showed almost no sign of degradation (Supplementary Fig. 4). Quantification of ACA stability was achieved by proton nuclear magnetic 112 resonance (<sup>1</sup>H NMR) analysis of a 0.5 M solution of ACA maintained at pH 14 over the 113 course of six weeks. The decomposition of ACA, assuming first-order kinetics ( $R^2 =$ 114

0.991), had a rate constant of 1.39 × 10<sup>-3</sup> day<sup>-1</sup>, equivalent to a solution half-life of 500
days (Supplementary Fig. 5). This combination of lower reduction potential (-0.62 V vs.
-0.53 V) and higher chemical stability (500 days vs. 10 days half-life of FMN at pH 14),
made ACA a much better candidate for an electrolyte material.

119

#### **Electrochemical Full-cell Study**

120 To demonstrate ACA in a full cell, we paired ACA with ferri/ferrocyanide (Fig. 1c and d). The battery was assembled using 0.5 M ACA (1.5 mmol) as the negative 121 electrolyte and 0.4 M ferrocyanide (4.5 mmol) + 40 mM ferricyanide (0.46 mmol) as the 122 positive electrolyte. Both solutions were adjusted to pH 14 by KOH. Excess quantities of 123 ferrocyanide and ferricyanide were used to ensure the negative terminal remained the 124 capacity-limiting side for the purpose of evaluating its electrochemical stability during 125 126 cycling. The resulting alkaline aqueous RFB showed an open-circuit voltage (OCV) approaching 1.2 V. The OCV versus state-of-charge (SOC) monotonically increased from 127 10% to 90% SOC (Fig 2a). Polarization studies conducted at room temperature showed a 128 peak power density of 0.35 W cm<sup>-2</sup> at a current density of 0.58 A cm<sup>-2</sup>. The linearity of 129 the polarization curves allows us to derive a polarization area-specific resistance (ASR), 130 which is 1.03  $\Omega$  cm<sup>2</sup> at 50% SOC. About 70% of this cell ASR is contributed by the 131 membrane (Supplementary Fig. 6), similar to our previous observation.<sup>10</sup> Note that ACA 132 redox kinetics does not show up as a significant kinetic overvoltage loss (i.e. a non-133 linearity at the low overvoltage region) in the polarization curve, likely owing to the large 134 surface area provided by the porous carbon electrodes. The electrochemical stability of 135 136 ACA was evaluated based on an extended charge-discharge study over 400 cycles (Fig. 2c). The current efficiency exceeded 99.7% at 0.1 A cm<sup>-2</sup>, which is indicative of 137

negligible side reactions during cell cycling and a low crossover rate through the 138 membrane. The round-trip energy efficiency in this cycling experiment averaged around 139 63%. The battery exhibited a remarkably high capacity retention rate of more than 91%140 141 over 400 cycles, or a capacity loss rate of 0.023% per cycle. To further analyze capacity 142 retention, we compared the total charge from the cell before and after cycling using 143 chronoamperometry to charge and discharge the cell at constant voltage (Supplementary Fig. 7). From this result, the measured capacity retention from 400 cycles was 95%, i.e. 144 the loss rate was 0.013% per cycle. We believe the discrepancy between this 145 146 measurement and the capacity retention observed during constant-current cycling was due to an increase of system resistance (which we infer from decreasing energy 147 efficiency with cycle number); this effect moved the charging and discharging curves 148 149 closer to the cutoff voltages, resulting in less complete charging and discharging with increasing cycle count (Supplementary Fig. 8). We expect further cell development, 150 including variations in pH, membrane and sealing method, to lead to further improvement 151 152 of capacity retention. By increasing the concentration of ACA to 1 M, we increased the electrolyte charge density by almost two-fold (Supplementary Fig. 9a). Together with 153 154 adjusted cell compression and higher ACA concentration, we were able to improve round-trip energy efficiency to 74%, while retaining the same level of current efficiency 155 (99.7%) and capacity retention per cycle (99.95%) (Supplementary Fig. 9b). 156

157

#### **Theoretical Modeling and Screening**

One useful feature of organic electrolyte materials is the ability to optimize their properties through chemical modification, a process that can be accelerated by virtual testing with computational methods.<sup>8,20</sup> We assayed the chemical landscape around the

alloxazine backbone by computing the properties of derivatives bearing one to four
copies of each of seven functional groups. Selected examples of alloxazine derivatives
subjected to the theoretical modeling are shown in Table 3 (a complete table of the rest of
the studied alloxazine derivatives can be found in supplementary table 1).

Figure 3 shows the variation in predicted standard reduction potential  $(E^0)$  within 165 166 the alloxazine class. The additive effect of electron donating and electron withdrawing 167 groups is observed as they lower and raise the reduction potential, respectively, across a range of 400 mV. Hydroxyl, methyl and methoxy substituents afford the largest increases 168 169 in cell potential. We prepared 7/8-hydroxyalloxazine and 7,8-dimethylalloxazine via the 170 aforementioned *o*-phenylenediamine-alloxan coupling chemistry (Table 2, Supplementary Fig. 10 and 11). CV of these two compounds showed values below 171 172 -0.73 V (~110 mV lower than ACA), potentially raising the battery voltage by another

173 10% (Fig 3c and d).

174 In addition to tuning its reduction potential, modification of alloxazine with appropriate functional groups could also improve its chemical stability. Alloxazines 175 undergo ring-opening reaction in aqueous solvent via addition of water to the amidic 176 177 carbonyls followed by continuing hydrolysis to redox-inactive species (Supplementary Fig. 12).<sup>21</sup> Increases in pH catalyze the hydrolysis process, as observed in the FMN 178 stability study and informed by literature.<sup>22,23</sup> Nevertheless, the low  $pK_a$  values at the 179 amide nitrogen (8.4 and 11.4 for lumichrome<sup>24</sup>) result in the accumulation of two 180 negative charges in the imidic conjugate system at high pH values; this process ultimately 181 hinders the hydrolysis reaction by lowering the electrophilicity of the carbonyl groups.<sup>25</sup> 182 Since the redox center and the center of electrophilic reactivity are separate in alloxazines, 183

184 design strategies are available to decrease chemical reactivity, such as tuning the electrophilicity of alloxazines via different functional groups. We evaluated all the 185 screened alloxazines based on their predicted equilibrium constant,  $K_{hyd}$ , for the 186 reversible hydration of the carbonyl groups (Fig. 3b), with lower value of  $K_{hyd}$ 187 corresponding to less electrophilic carbonyls. We found that the same electron-donating 188 189 groups that contribute toward the desired reduction potential values also have a protecting effect against hydrolysis, as is the case with amides in general (i.e. hydrolysis rate of 190 amides in basic medium has a linear dependence in  $K_{hvd}$ ).<sup>26</sup> For instance, hydroxyl 191 192 derivatives lower  $K_{hyd}$  by as much as two orders of magnitude, thereby shifting the equilibrium toward the redox-active "de-hydrated" form. 193

#### 194 Conclusions

195 By drawing inspiration from vitamin B<sub>2</sub>, we introduced a novel family of organic 196 molecules for RFB applications. The alloxazine redox-center exhibits sufficiently high 197 electrochemical and chemical stability, and sufficiently low reduction potential, to be exploited as a negative electrolyte material in an alkaline RFB. Synthesis of a 198 199 functionalized alloxazine redox-active center was carried out via a very simple coupling 200 chemistry utilizing only *o*-phenylenediamine derivatives, alloxan, acetic acid and boric acid, without employing high temperature or pressure. We paired alloxazine 7/8-201 202 carboxylic acid with ferri/ferrocyanide to demonstrate a high-performance alloxazinepowered RFB. The current efficiency exceeded 99.7% while its capacity retention over 203 400 charge-discharge cycles was shown to be  $\sim 95\%$  cumulatively, or 99.98% per cycle. 204 205 With a better understanding of the alloxazine system enabled by theoretical modeling, we have designed and characterized another two alloxazine-derived molecules promising 206

- almost 10% further increase in battery voltage. The introduction of aza-aromatic redox-
- 208 active species opens up a new direction in designing organic electrolyte and delivers a
- 209 promising pathway to accelerate development of aqueous organic RFBs.

#### 210 Methods

211 Chemical synthesis and characterization 3,4-diaminophenol was purchased from Aurum Pharmatech and 212 used as received. All other chemicals were purchased from Sigma Aldrich and used as received. 213 Alloxazines were prepared following previously reported methods.<sup>14–16</sup> In general, *o*-phenylenediamine (5 214 mmol) was added to 45 mL acetic acid followed by alloxan (5.5 mmol) and boric acid (5.5 mmol). The 215 reaction mixture was stirred at room temperature and atmospheric pressure under nitrogen. The reaction 216 times for various alloxazine derivatives are summarized in Table 2. After reaction, the product was 217 collected by vacuum filtration, washed with acetic acid, water, and diethyl ether, and air dried overnight. 218 The products were analyzed by <sup>1</sup>H NMR and used for chemical and electrochemical measurement without 219 further purification. <sup>1</sup>H NMR spectra were recorded using Varian INOVA 500 (500 MHz) NMR 220 spectrometers at 23 °C. Proton chemical shifts are expressed in parts per million (ppm,  $\delta$  scale) and are 221 referenced to residual protium in the NMR solvent (D<sub>2</sub>O,  $\delta$  4.80 ppm and (CD<sub>3</sub>)<sub>2</sub>SO,  $\delta$  2.50 ppm). The 222 isomeric ratio between major and minor product during the preparation of ACA and 7/8-hydroxyalloxazine 223 was estimated based on their peak integration ratio (highlighted in Supplementary Fig. 2 and 10). 224 Stability test by <sup>1</sup>H NMR In a nitrogen-filled glove bag, a sample of ACA (0.5 M) was dissolved in a 225 solution of 40% wt. KOD in D<sub>2</sub>O (used as received from Sigma-Aldrich) which was then adjusted to pH 14 226 with the appropriate amount of  $D_2O$ . The sample was sealed inside a J. Young tube and analyzed by <sup>1</sup>H 227 NMR. Analyses of the same sample were performed after 14, 21, 28, and 42 days. Between analyses, the J. 228 Young tube was returned to the glove bag where it was kept in the dark. The proportion of ACA that had 229 decomposed was determined by integrating the peaks at 6.48 ppm and comparing it to the peaks at 6.60 230 ppm and 6.86 ppm, which come from the starting material. From this data, the rate constant of ACA 231 decomposition was calculated assuming first-order kinetics (Supplementary Fig. 4). 232 Solubility measurement by UV-Vis spectroscopy Saturated solution of ACA was prepared by addition of 233 ACA to a pH 14 solution until precipitate formed. KOH was added if necessary to maintain the solution pH. 234 Aliquots of the supernatant were diluted with a pH 14 KOH solution and its absorbance measured using 235 UV-Vis spectrophotometry (Ocean Optics FLAME-S-UV-VIS; cuvettes are made out of polystyrene with a

path length of 1 cm). Readings were interpolated based on a standard calibration curve prepared by

237 measuring the absorbance of known concentrations of ACA (Supplementary Fig. 13).

238 Electrochemical analysis Three-electrode cyclic voltammetry tests (CV) were performed using a glassy 239 carbon working electrode, a Ag/AgCl reference electrode (pre-soaked in 3 M NaCl solution) and a 240 platinum counter electrode. For the full cell measurements, cell hardware from Fuel Cell Tech. (Albuquerque, NM) was used to assemble a zero-gap flow cell configuration, similar to previous reports.<sup>27</sup> 241 POCO graphite flow plates with serpentine flow fields were used for both sides. A 5 cm<sup>2</sup> geometric surface 242 243 area electrode comprised a stack of two or three sheets of Sigracet SGL 10AA porous carbon paper, 244 pretreated by baking in air at 400 °C for 24 h. A sheet of Nafion 212 membrane, pretreated in DI water 245 overnight, served as the ion-selective membrane. The rest of the space between the plates was gasketed by 246 either Kalrez or Teflon sheets. The electrolytes were fed into the cell through PFA tubing, at a rate of 60 247 mL/min controlled by Cole-Parmer Masterflex L/S peristaltic pumps. All electrochemical tests were 248 performed using a Gamry Reference 3000 potentiostat.

249 Rotating disk electrode (RDE) measurement RDE experiments were conducted using a BASi RDE

250 (RDE-2) instrument equipped with a glassy carbon working electrode, a Ag/AgCl reference electrode (pre-

soaked in 3 M NaCl solution) and a platinum counter electrode. The electrode was rotated at a specific

speed while the voltage was linearly swept from -0.70 V to -1.20 V versus Ag/AgCl. The reduction rate

253 constant of ACA was calculated from the Tafel equation using the following parameters: n = 2; Faraday's

254 constant  $F = 96,485 \text{ C mol}^{-1}$ ; electrode area  $A = 0.0707 \text{ cm}^2$ , ACA concentration  $C = 2 \times 10^{-6} \text{ mol cm}^{-3}$ ;

kinematic viscosity  $v = 0.01 \text{ cm}^2 \text{ s}^{-1}$  (Supplementary Fig. 3). The experiment was performed three times.

**Electrolyte preparation** For SOC, polarization and 400-cycle charge-discharge studies, the positive

electrolyte was prepared by dissolving ferrocyanide (1.9 g, 4.5 mmol) and ferricyanide (0.15 g, 0.46 mmol)

in 1 M KOH solution (11.25 mL) to afford 0.4 molar electron concentration and 2.7 molar K<sup>+</sup> ion solution

259 (11 Ah/L charge density). The negative electrolyte was prepared by dissolving ACA (0.39 g, 1.5 mmol) in

- 260 2.5 M KOH solution (adjusted to final volume of 3 mL) to afford 1 molar electron concentration and 2
- 261 molar K<sup>+</sup> ion solution (27 Ah/L charge density). For high concentration ACA cycling experiment, the
- positive electrolyte was prepared by dissolving ferrocyanide (3.8 g, 9 mmol) and ferricyanide (0.3 g, 0.91

- 263 mmol) in 1 M KOH solution (22.5 mL) to afford 0.4 molar electron concentration and 2.7 molar K<sup>+</sup> ion
- solution (11 Ah/L charge density). The negative electrolyte was prepared by dissolving ACA (0.78 g, 3
- 265 mmol) in 4 M KOH solution (adjusted to final volume of 3 mL) to afford 2 molar electron concentration
- and 4 molar  $K^+$  ion solution (54 Ah/L charge density).

#### 267 Computational studies

268 Libraries considered. We have analyzed all the possible substitutions for each functional group on all the 269 possible sites of the alloxazine core. The functional groups assessed are carboxylic acid, fluoro, hydroxyl, 270 methoxy, methyl, phosphonic acid and sulfonic acid. Substitution on the alloxazine amide nitrogens were 271 not considered as they destabilize alloxazines under alkaline condition. A total of 105 backbones were 272 analyzed. Initial conformations were generated that used a random-distance matrix approach at the mmff94 273 level of theory. Geometries were further refined using DFT and single-point calculations were performed 274 using larger basis sets and solvent corrections. The following methods were tested for obtaining 275 equilibrium geometries and total energies: PM7, PM7 + implicit COSMO solvation, PBE/6-31G\*, 276 B3LYP/6-31G\*. In addition, single point calculations were performed at both B3LYP/6-311+G(d,p) and 277 B3LYP/6-311+G(d,p) combined with CPCM implicit solvation. Their relative performance is compared in 278 the supplementary information file. For both target properties we obtained the smallest error using 279 B3LYP/6-311+G(d,p) CPCM. Reduction potentials were predicted from the energy difference between the 280 reduced and oxidized forms of alloxazines, assuming a two-electron two-proton process. Prior to 281 conducting predictions, we assessed the performance of various quantum chemical methods to calculate the 282 two-proton two-electron redox potential of alloxazine and isoalloxazine rings at pH = 7.4 using a 283 calibration scheme analogous to the one reported for quinones. The calibration dataset was composed of 23 experimentally-reported molecules, with  $E_{pH=7}^{0}$  ranging between -380 meV and -80 meV versus RHE.<sup>28</sup> 284 285 Our results suggest that quick semiempirical methods and gas-phase DFT calculations afford results with 286 mean errors around 20 meV. DFT calculations in implicit solvent with a larger basis set reduce the average 287 error to under 10 meV. The performance of various methods is reported in Supplementary Table 2. We then 288 corrected  $E^0$  values to pH = 14.0. Pourbaix diagrams were estimated combining experimental and predicted  $pK_a$  values ( $pK_a^{ox} = 8.3, 11.4; pK_a^{red} = 6.7, 10.0$ ). The shift from pH = 7.4 to pH = 14.0 for alloxazines is 289

- thus estimated at -320 meV. To calculate hydration equilibrium, we used an experimental dataset from the
- 291 literature including aldehydes, ketones, esters and amides and mapped theoretical reaction energies at 0 K
- 292 to experimentally-determined hydration equilibrium constants in water.<sup>29</sup>. The calibration dataset was
- 293 composed of 41 experimentally-reported molecules, with  $\log K_{hyd}$  ranging between -15 and 5. DFT
- 294 calculations in implicit solvent result in mean errors close to 1 log unit. The performance of various
- 295 methods is reported in Supplementary Table 2.

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#### 368 Author Contributions

- 369 K.L., R.G.G. and M.J.A. formulated the project. K.L., and L.T. synthesized the
- 370 compounds. K.L., E.S.B. and L.T. collected and analyzed the NMR data. K.L., Q.C.,
- E.S.B. and A.V. collected and analyzed the electrochemical data. K.L. and A.V.
- measured solubility. R.G.B. and A.A.-G. performed theoretical analysis. K.L., R.G.G.
- and M.J.A. wrote the paper, and all authors contributed to revising the paper.

#### 374 Additional Information

- 375 Supplementary information is available online. Reprints and permissions information is
- available online at <u>www.nature.com/reprints</u>. Correspondence and requests for materials
- should be addressed to R.G.G and M.J.A.

#### 378 Competing interests

The authors declare no competing financial interests.



380

**Figure 1** | Cyclic Voltammogram and Cell Schematic. a and b, Molecular structures

and cyclic voltammogram of 2 mM riboflavin 5' phosphate (FMN) and lumichrome,

respectively, scanned at 10 mV/s and 100 mV/s on glassy carbon electrode. c, Cyclic

voltammogram of 2 mM alloxazine 7/8-carboxylic acid (ACA) (red curve) and

ferrocyanide (gold curve) scanned at 100 mV/s on glassy carbon electrode; arrows

indicate scan direction. **d**, Schematic of cell in discharge mode. Grey arrow indicate flow

direction of electrons and white arrows indicate electrolyte solution flow. Blue arrow

indicates migration of cations across the membrane. Essential components of

electrochemical cells are labeled with color-coded lines and text.



391 Figure 2 | Cell Performance (a) Cell open-circuit voltage (OCV) vs. state-of-charge 392 (SOC). All potentials were taken when the cell voltage stabilized to within  $\pm 1 \text{ mV}$ . 100% 393 SOC was reached by a potentiostatic hold at 1.5 V until the current decreased to below 394 5 mA/cm<sup>2</sup>. (b) Cell voltage & power density vs. current density at 20 °C, at 10%, 50%, 395 and ~100% SOC. Electrolyte composition: 0.5 M ACA and 0.4 M ferrocyanide + 40 mM 396 ferricyanide were used in negative electrolyte and positive electrolyte, respectively. (c) 397 Capacity retention, current efficiency and energy efficiency values over 400 cycles at 0.1 398  $A/cm^2$ . The normalized discharging capacity is evaluated based on the capacity of the 399 first discharge cycle. (Inset: Representative voltage vs. time curves during 400 charge-400 discharge cycles at 0.1 A/cm<sup>2</sup>, recorded between the  $1^{st}$  and  $5^{th}$  cycles.) 401



- 410 molecules with the given number of substituted sites. The bottom and top of the bar are
  411 the first and third quartiles, and the band inside the box is the median. The lines
  412 extending vertically from the boxes indicate the maximum and minimum of the range. (c)
  - and (d) Molecular structures and cyclic voltammogram of 1 mM 7/8-hydroxyalloxazine
    and 7,8-dimethoxyalloxazine, respectively, scanned at 100 mV/s on glassy carbon
  - 415 electrode.

#### 417 **Table 1 | High Performance Organic-based Aqueous Redox Flow Batteries.** This

table focuses primarily on comparing molecular structures of redox-active organic

419 molecules and evaluating their electrochemical stability based on capacity retention.

Positive Electrolyte	Negative Electrolyte	No. of Cycles (Condition)	Capacity Retention per Cycle (%) <sup>a</sup>	Energy Density (Wh/L)	Voltage (V)	Year of Publication	Merit (limitation)	
bromine/	HO <sub>3</sub> S HO <sub>3</sub> S HO <sub>3</sub> S HO <sub>3</sub> S H	10	99	16	0.86	2014 <sup>8</sup>	Low cost and high performance	
hydrobromic acid	anthraquinone-2,7- disulfonic acid	750	99.84	16		2014 <sup>9</sup>	(toxic bromine)	
ferrocyanide	он но 2,6-dihydroxy- anthraquinone	100	99.1	6.8	1.2	2015 <sup>10</sup>	Non-toxic and less corrosive electrolyte (reduced ion conductivity w.r.t. proton)	
		100	~ 99.75 <sup>b</sup>	10	1.15	2015 <sup>11</sup>	Cheap dialysis membrane (high	
TEMPO polymer	ci Nt ci ci Nt viologen polymer	10,000 (non-flow cell)	> 99.99	10	1.15	2015	electrolyte viscosity)	
OH N		100 (low conc.)	> 99.99	8.4	1.25	2015 <sup>13</sup>	Low cost all- organic electrolyte (low current density)	
6 4-hvdroxy-TEMPO	methyl viologen	100 (high conc.)	99.89	0.4				

420 <sup>a</sup>Capacity retention per cycle was derived from total capacity retention divided by total number of charge-

421 discharge cycles.

422 <sup>b</sup> The capacity retention value was estimated based on the capacity retention vs. cycle number graph in

figure 4 from reference 11.

### 424 Table 2 | Reaction Scheme and Summary of Alloxazine Synthesis from Literature.

- 425 Alloxazines with different functional groups (-R) can be prepared by coupling *o*-
- 426 phenylenediamine derivatives with alloxane in the presence of acetic acid and boric acid.

R NH <sub>2</sub> +	O NH acetic	c acid		
o-phenylenediamine	alloxane		alle	oxazines
o-phenylenediamine	alloxazines	Reaction Time (h)	Yield (%)	Reference
NH <sub>2</sub>			87	Chen et al. <sup>14</sup>
NH <sub>2</sub>	alloxazine	2	95	Gonzalo <i>et</i> <i>al</i> . <sup>15</sup>
H <sub>3</sub> C H <sub>3</sub> C NH <sub>2</sub> NH <sub>2</sub>	$H_3C$ H	2	95	Chen et al. <sup>14</sup>
			100	Linden <i>et al.</i> <sup>16</sup>
NH <sub>2</sub>	alloxazine 7/8-carboxylic acid (ACA)	3	95	This work
HO NH <sub>2</sub> NH <sub>2</sub>		3	86	This work
	//8-hydroxyalloxazine			
	H <sub>3</sub> C N N N H <sub>3</sub> C NH		89	Chen et al. <sup>14</sup>
<sup>n</sup> 30,0 NH <sub>2</sub>	7,8-dimethoxyalloxazine		94	This work

#### Table 3 | Theoretical Calculation and Substitution Patterns of Alloxazines. Predicted 428

standard reduction potential ( $E^{\circ}$ ) and logarithmic hydration equilibrium constant ( $\log K_{hyd}$ ) 429

for alloxazines with hydroxyl functional group(s). 430



431	nyaroxyialed anovazines							
432	No		Positio	n (-OH)		B3LYP 6-311+G** CPCM		
422	110.	6	7	8	9	$\mathbf{E}^{\mathbf{o}}\left(\mathbf{V}\right)$	logK <sub>hyd</sub>	
433				1	Substitue	ent		
434	1	Η	Н	Н	-OH	-0.69	-8.4	
405	2	Н	Н	-OH	Н	-0.72	-8.7	
435	3	Н	-OH	Н	Н	-0.68	-8.5	
436	4	-OH	Н	Н	Н	-0.77	-8.3	
				2 \$	Substitue	ents		
437	5	-OH	-OH	Н	Н	-0.75	-8.4	
438	6	-OH	Н	-OH	Н	-0.71	-8.6	
150	7	-OH	Н	Н	-OH	-0.77	-8.2	
439	8	Н	-OH	-OH	Н	-0.76	-9.3	
440	9	Η	-OH	Н	-OH	-0.68	-8.4	
440	10	Н	Н	-OH	-OH	-0.73	-8.7	
441	3 Substituents							
4.4.2	11	-OH	-OH	-OH	Н	-0.81	-8.9	
442	12	-OH	-OH	Н	-OH	-0.74	-8.3	
443	13	-OH	Н	-OH	-OH	-0.82	-8.7	
	14	Н	-OH	-OH	-OH	-0.74	-8.9	
444				4 \$	Substitue	nts		
	15	-OH	-OH	-OH	-OH	-0.80	-8.9	

allovazines

A redox flow battery with an alloxazine-based organic electrolyte

Kaixiang Lin<sup>1</sup>, Rafael Gómez-Bombarelli<sup>1</sup>, Eugene S. Beh<sup>1,2</sup>, Liuchuan Tong<sup>1</sup>, Qing Chen<sup>2</sup>, Alvaro Valle<sup>3</sup>, Alán Aspuru-Guzik<sup>1</sup>, Roy G. Gordon<sup>1,2\*</sup>, Michael J. Aziz<sup>2\*</sup>

<sup>1</sup>Department of Chemistry and Chemical Biology, Harvard University, 12 Oxford Street, Cambridge, Massachusetts 02138, USA.

<sup>2</sup>Harvard John A. Paulson School of Engineering and Applied Sciences, 29 Oxford Street, Cambridge, Massachusetts 02138, USA.

<sup>3</sup>Harvard College, Cambridge, Massachusetts 02138, USA

\*Correspondence to: RGG (gordon@chemistry.harvard.edu) and MJA (aziz@seas.harvard.edu)



**Supplementary Figure 1.** (a) Biosynthesis of riboflavin 5' phosphate (FMN) from riboflavin (vitamin  $B_2$ ). (b) Stepwise reduction of FMN into hydroflavin.<sup>18</sup>



Supplementary Figure 2. (a) Synthetic scheme of alloxazine 7/8-carboxylic acid. (b) <sup>1</sup>H NMR (500 MHz, DMSO-d<sub>6</sub>) spectrum of alloxazine 7/8-carboxylic acid. Major isomer:  $\delta$  12.02 (s, 1H), 11.79 (s, 1H), 8.29 (d, *J* = 1.9 Hz, 1H), 8.18 (d, *J* = 8.8 Hz, 1H), 8.09 (dd, *J* = 1.9, 8.8 Hz, 1H). Minor isomer:  $\delta$  12.06 (s, 1H), 11.80 (s, 1H), 8.55 (d, *J* = 2.0 Hz, 1H), 8.25 (dd, *J* = 2.0, 8.8 Hz, 1H), 7.90 (d, *J* = 8.8 Hz, 1H). Solvent peaks are labeled with asterisks. Final yield: 95%.



**Supplementary Figure 3.** (a) Plot of potential versus current density at different rotation rates of the RDE. The solution is 2 mM ACA in 1 M aqueous KOH, using a rotating disk electrode (RDE) of glassy carbon. Rotation rates are indicated. (b) Koutecký-Levich plot  $(i^{-1} \text{ versus } \omega^{-1/2})$  of 2 mM ACA in 1 M aqueous KOH. The current response,  $i^{-1}$ , is shown for six different ACA reduction overpotentials  $\eta$ . (c) Fit of RDE experimental data to the Tafel equation constructed using the current response in the absence of mass transport limitations at low ACA reduction potentials;  $i_k$  is the current extrapolated from the zero-intercept of the fitted lines in (b) (i.e. at infinite rotation rate). The line of best fit has the equation y = 310x + 63, from which  $\alpha = 0.47(4)$  and  $k_0 = 1.2(2) \times 10^{-5}$  cm s<sup>-1</sup> were calculated. Data are averaged over three runs; the numbers reported in parentheses indicate the standard deviation in the last reported digit.



**Supplementary Figure 4. (a)** Cyclic voltammogram of 1/1000<sup>th</sup> dilution of riboflavin 5' phosphate (FMN) at pH 12.5 before (solid line) and after (dotted line) 14 days, scanned at 100 mV/s on a glassy carbon electrode. (b) and (c) Cyclic voltammogram of 1/1000<sup>th</sup> dilution of riboflavin 5' phosphate (FMN) and alloxazine 7/8-carboxylic acid (ACA), respectively, at pH 14 before (solid line) and after (dotted line) 14 days, scanned at 100 mV/s on a glassy carbon electrode.



**Supplementary Figure 5.** <sup>1</sup>H NMR study of ACA stability in solution. (a) <sup>1</sup>H NMR spectra of a sample of 0.5 M ACA at pH 14 after various time points. The proportion of ACA that had decomposed was determined by comparing the area of the doublet that emerges at 6.43 ppm to the sum of the areas of the doublets at 6.55 ppm and 6.81 ppm, which come from the starting material. The peaks of interest are marked with a star. (b) Graphical depiction of the percentage of ACA remaining in the sample as a function of time (orange trace, left axis), as well as the same data replotted assuming first-order kinetics (pink trace, right axis). The gray dashed line represents the least-squares linear fit to the data in the pink trace.



**Supplementary Figure 6.** Electrochemical impedance spectroscopy (EIS) of the ACAferrocyanide cell discussed in **Fig. 3a and 3b**. The EIS data were captured at 50% SOC. A high-frequency ASR ( $r_{HF}$ ) was taken at ~80 kHz to be 0.76  $\Omega$  cm<sup>2</sup>. This comprises the membrane ionic resistance, the electrode electronic resistances, and the contact resistances, but not the electrolyte resistances. As the sum of the cell contact resistance and the electrode electronic resistance was previously measured in a dry-cell (a setup identical to the flow cell, but without the membrane and the flowing electrolyte) to be ~0.02  $\Omega$ cm<sup>2</sup>, the membrane resistance, by subtraction, is thus ~0.74  $\Omega$ cm<sup>2</sup>.



**Supplementary Figure 7.** Chronoamperometric (constant voltage) charging and discharging of ACA before (solid line) and after (dotted line) the 400 cyclic charge-discharge study. Black dashed line indicates zero current. Integration of the curves gives a 95% discharge capacity retention after 400 cycles.



**Supplementary Figure 8.** Charging and discharge profiles of ACA at cycle no. 10, 110, 210 and 380 in the 400-cycle charge-discharge study. Black dashed lines indicate the voltage cutoffs. Black arrows represent the shifting directions of the curves during the course of the cycling study.



**Supplementary Figure 9.** (a) Representative voltage vs. time curves of the 1<sup>st</sup> chargedischarge cycle at 0.1 A/cm<sup>2</sup> for 0.5 M ACA (dotted line) and 1 M ACA (solid line) vs. 0.4 M ferrocyanide + 40 mM ferricyanide. (b) Capacity retention (97.5%), current efficiency (99.7%) and energy efficiency (74%) values measured over 50 chargedischarge cycles of the 1 M ACA negative electrolyte at 0.1 A/cm<sup>2</sup>. Normalized discharging capacity is evaluated based on the capacity of the first discharge cycle.



Supplementary Figure 10. (a) Synthetic scheme for 7/8-hydroxyalloxazine. (b) <sup>1</sup>H NMR (500 MHz, DMSO-d<sub>6</sub>) spectrum of 7/8-hydroxyalloxazine. Major isomer:  $\delta$  12.02 (s, 1H), 11.79 (s, 1H), 8.29 (d, *J* = 1.9 Hz, 1H), 8.18 (d, *J* = 8.8 Hz, 1H), 8.09 (dd, *J* = 1.9, 8.8 Hz, 1H). Minor isomer:  $\delta$  12.06 (s, 1H), 11.80 (s, 1H), 8.55 (d, *J* = 2.0 Hz, 1H), 8.25 (dd, *J* = 2.0, 8.8 Hz, 1H), 7.90 (d, *J* = 8.8 Hz, 1H). Solvent peaks are labeled with asterisks. Final yield: 86%.



**Supplementary Figure 11. (a)** Synthetic scheme of 7,8-dimethoxyalloxazine. (b) <sup>1</sup>H NMR (500 MHz, DMSO-d<sub>6</sub>) spectrum of 7,8-dimethoxyalloxazine  $\delta$  12.02 (s, 1H), 11.79 (s, 1H), 8.29 (d, J = 1.9 Hz, 1H), 8.18 (d, J = 8.8 Hz, 1H), 8.09 (dd, J = 1.9, 8.8 Hz, 1H). Solvent peaks are labeled with asterisks. Final yield: 94%.



**Supplementary Figure 12.** Deprotonation, hydration and ring-opening reactions of lumichrome (7,8-dimethylalloxazine).<sup>20</sup>



Supplementary Figure 13. (a) UV-Vis spectra of ACA at different concentration. (b) Standard calibration curve of ACA absorbance at  $\lambda = 287$  nm vs. concentration. This calibration curve was interpolated to determine the concentration of ACA in diluted aliquots of a saturated solution, from which the saturation concentration of ACA was calculated.

**Supplementary Table 1.** Substitution patterns and predicted standard reduction potential  $(E^{\circ})$  and logarithmic hydration equilibrium constant  $(\log K_{hyd})$  for alloxazines.



alloxazine derivatives

Position				B3LYP 6-311+G** CPCM											
6	7	8	9	$E^{o}(V)$	logK <sub>hyd</sub>	$\mathbf{E}^{\mathbf{o}}\left(\mathbf{V}\right)$	logK <sub>hyd</sub>	<b>E</b> <sup>0</sup> ( <b>V</b> )	logK <sub>hyd</sub>	$E^{o}(V)$	logK <sub>hyd</sub>	<b>E</b> <sup>0</sup> ( <b>V</b> )	logK <sub>hyd</sub>	<b>E</b> <sup>0</sup> ( <b>V</b> )	logK <sub>hyd</sub>
1 substituent		$R = -PO_3H_2$		$R = -SO_3H$		R = -COOH		R = -F		$R = -OCH_3$		$R = -CH_3$			
Η	Η	Η	R	-0.62	-9.4	-0.67	-7.7	-0.53	-6.1	-0.63	-8.1	-0.54	-8.3	-0.67	-8.5
Η	Η	R	Η	-0.57	-8.0	-0.52	-7.9	-0.56	-7.9	-0.66	-8.2	-0.71	-8.2	-0.68	-8.6
Η	R	Η	Η	-0.59	-7.2	-0.57	-7.7	-0.60	-8.2	-0.64	-8.3	-0.70	-8.6	-0.67	-8.6
R	Η	Η	Η	-0.59	-7.9	-0.63	-8.1	-0.59	-10.0	-0.63	-8.2	-0.57	-8.3	-0.67	-8.5
2	subst	ituen	nts												
R	R	Н	Η	-0.52	-9.0	-0.47	-9.4	-0.56	-8.2	-0.63	-8.0	-0.61	-7.7	-0.68	-8.6
R	Η	R	Η	-0.64	-7.7	-0.54	-7.8	-0.49	-10.4	-0.64	-8.1	-0.63	-8.9	-0.70	-8.8
R	Η	Η	R	-0.63	-7.3	-0.63	-7.4	-0.45	-7.8	-0.61	-7.9	-0.49	-8.1	-0.69	-8.6
Η	R	R	Η	-0.55	-7.3	-0.50	-7.2	-0.57	-7.9	-0.65	-8.0	-0.76	-8.3	-0.70	-8.7
Η	R	Н	R	-0.56	-7.5	-0.62	-7.1	-0.48	-7.8	-0.61	-7.9	-0.58	-9.2	-0.69	-8.7
Η	Η	R	R	-0.55	-8.0	-0.47	-7.0	-0.56	-7.7	-0.62	7.9	-0.66	-8.9	-0.69	-8.6
3	subst	ituen	nts												
R	R	R	Η	-0.60	-7.4	-0.41	-6.9	-0.44	-7.9	-0.63	-7.9	-0.64	-8.1	-0.71	-8.6
R	R	Η	R	-0.61	-7.1	-0.40	-7.1	-0.43	-7.4	-0.59	-7.8	-0.51	-8.2	-0.70	-8.7
R	Η	R	R	-0.57	-8.2	-0.38	-6.1	-0.47	-10.1	-0.62	-7.8	-0.58	-8.8	-0.71	-8.9
Η	R	R	R	-0.56	-6.8	-0.43	-6.7	-0.51	-7.4	-0.63	-7.9	-0.64	-8.9	-0.72	-8.8
4	subst	ituen	nts												
R	R	R	R	-0.52	-9.7	-0.35	-6.3	-0.43	-7.8	-0.61	-7.7	-0.62	-8.7	-0.77	-8.8

Mothod		$E^{0}(\mathbf{V})$	logK <sub>hyd</sub>			
Method	R <sup>2</sup>	<b>R<sup>2</sup> Mean Error (meV)</b>		Mean Error (log units)		
PM7	0.86	23	0.79	1.5		
PM7 COSMO	0.90	24	0.88	1.3		
PBE 6-31G*	0.90	24	0.88	1.2		
B3LYP 6-31G*	0.87	27	0.89	1.1		
B3LYP 6-311+G**	0.89	25	0.85	1.2		
B3LYP 6-311+G** CPCM	0.97	8	0.90	1.0		

**Supplementary Table 2.** Predicted error in standard reduction potential ( $E^0$ ) values for (iso)alloxazine molecules at pH = 7.4 and in logarithmic hydration equilibrium constant (logK<sub>hyd</sub>) values.