

A Silica-Supported Iron Oxide Catalyst Capable of Activating Hydrogen Peroxide at Neutral pH Values

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Iron oxides catalyze the conversion of hydrogen peroxide (H_2O_2) into oxidants capable of transforming recalcitrant contaminants. Unfortunately, the process is relatively inefficient at circumneutral pH values because of competing reactions that decompose H_2O_2 without producing oxidants. Silica- and alumina-containing iron oxides prepared by sol-gel processing of aqueous solutions containing $Fe(ClO_4)_3$, $AlCl_3$, and tetraethyl orthosilicate efficiently catalyzed the decomposition of H_2O_2 into oxidants capable of transforming phenol at circumneutral pH values. Relative to hematite, goethite, and amorphous $FeOOH$, the silica-iron oxide catalyst exhibited a stoichiometric efficiency, defined as the number of moles of phenol transformed per mole of H_2O_2 consumed, which was 10–40 times higher than that of the iron oxides. The silica-alumina-iron oxide catalyst had a stoichiometric efficiency that was 50–80 times higher than that of the iron oxides. The significant enhancement in oxidant production is attributable to the interaction of Fe with Al and Si in the mixed oxides, which alters the surface redox processes, favoring the production of strong oxidants during H_2O_2 decomposition.

Introduction

The activation of hydrogen peroxide (H_2O_2) by iron minerals (e.g., hematite, goethite, iron-containing clays, and sands) and its application for contaminant oxidation has been intensively studied over the last two decades (1–6), and the process is being applied for in situ contaminant oxidation (5) as well as for wastewater treatment (6). The reaction offers significant advantages over Fenton's reagent (mixture of Fe^{2+} and H_2O_2) because it does not generate iron sludge and is not restricted to acidic conditions. Unfortunately, the process is relatively slow and inefficient at circumneutral pH values

because only a small fraction of the H_2O_2 is converted into oxidants that are capable of transforming recalcitrant contaminants (1, 7, 8). As a result, very large amounts of H_2O_2 are needed for in situ treatment or the water must be acidified prior ex situ treatment (6).

To overcome these limitations, heterogeneous iron-containing catalysts have been synthesized using silica supports to change the chemical environment of iron (9–12). For example, Chou et al. (10) developed a catalyst consisting of iron oxide on crushed brick. This composite catalyst oxidized more benzoic acid per mole of H_2O_2 consumed than goethite. However, the results of this study are difficult to interpret because the test solutions were unbuffered and pH decreased substantially during the experiments (from initial pH values of 3.2, 6.0, and 10.0 to 3.0, 4.3, and 5.8, respectively), and it is unclear how much of the enhanced efficiency was attributable to acidification of the solutions. In another study, iron oxide nanoparticles immobilized on alumina-coated mesoporous silica exhibited an ability to catalyze the transformation of a dye, Reactive Black 5, by H_2O_2 at pH 4.1 with an efficiency that was substantially greater than that of similar amounts of hematite and magnetite (9). Similar results have been reported for H_2O_2 activation by Fe- and Al-pillared clay catalysts (13–15). However, like the studies discussed above, most experiments were performed either under acidic conditions, at elevated temperatures, or in the presence of ultraviolet light.

While it appears that alumina and silica supports improve the performance of heterogeneous iron-containing catalysts, the mechanism through which this occurs is not well understood. Possible explanations for the higher efficiency of iron-silica catalysts include less efficient scavenging of hydroxyl radicals by silica relative to iron oxide surfaces (10) and more oxidant production due to the better dispersion of iron on the surface (9). In addition, alumina, as a Lewis acid, could facilitate the reduction of Fe(III) to Fe(II) by H_2O_2 , usually the rate-limiting step in the Fenton's reagent chain reaction and, thus, accelerate activation of H_2O_2 (9).

The objective of this study was to determine how the presence of silica and alumina in an iron-containing catalyst alters H_2O_2 activation and contaminant oxidation at neutral pH values. For this purpose, silica- and alumina-containing iron precipitates were prepared, characterized, and assessed for catalytic activity relative to iron oxides. Phenol was selected as a model target contaminant because it is not significantly adsorbed on any of the oxides in the catalysts and has a well-characterized reaction with hydroxyl radical. Understanding the role of alumina and silica on H_2O_2 activation may lead to the development of more efficient catalysts that could be used for ex situ treatment and provide a mean of harnessing the heterogeneous Fenton process using naturally occurring or modified minerals in the subsurface.

Materials and Methods

Materials. All chemicals were reagent grade and were used without further purification. Phenol and ferric perchlorate were obtained from Aldrich. Ferric nitrate and aluminum chloride were obtained from Fisher. Tetraethyl orthosilicate (TEOS) was obtained from Alfa Aesar. All solutions were prepared using 18 M Ω Milli-Q water from a Millipore system.

Hematite was synthesized by aging freshly made ferrihydrite in a strongly alkaline solution at 90 °C for 48 h (16). The identity of hematite was verified by X-ray diffraction. Commercial goethite and amorphous $FeOOH$ were obtained from Fluka and Aldrich, respectively.

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FeSi-ox and FeAlSi-ox Synthesis. Precipitates containing iron, silicon, and aluminum were synthesized by a sol–gel process. Specifically, 100 mL of 1 M ethanol, 1 M TEOS, and either a 0.2 M $\text{Fe}(\text{ClO}_4)_3 \cdot 9\text{H}_2\text{O}$ (FeSi-ox synthesis) or 0.2 M $\text{Fe}(\text{ClO}_4)_3 \cdot 9\text{H}_2\text{O}$ and 0.2 M AlCl_3 (FeAlSi-ox synthesis) aqueous solution were stirred and heated at 80 °C for 2 h in a 250 mL Pyrex flask. To initiate precipitation, 100 mL of 1.5 M ammonium hydroxide and 50 mL of water were added dropwise simultaneously (over about 15 min). After stirring at 80 °C for 2 h, the mixture was transferred to a 500 mL beaker and then dried at 110 °C for 24 h. The resulting particles were then washed three times with deionized water and dried at 110 °C for another 24 h.

Characterization. The surface area of the solids was determined using N_2 physisorption in a Micromeritics 2000 system using the 5 point BET (Brunauer–Emmett–Teller) method. X-ray diffraction (XRD) analysis was performed with $\text{Cu K}\alpha$ radiation using a Panalytical 2000 diffractometer. The morphology of FeSi-ox and FeAlSi-ox was determined using a FEI Tecnai 12 transmission electron microscope (TEM) at 100 kV and a Hitachi S-5000 scanning electron microscope (SEM) at 10 kV. The distribution of elements on the surface was determined using a LEO 439 scanning electron microscope coupled with a Princeton Gamma-Tech energy dispersive X-ray spectrometer (SEM-EDX). The composition of the catalysts was measured by first dissolving particles in a concentrated solution of HCl and then measuring Fe and Al in the liquid phase using atomic absorption spectrophotometry.

Oxidation of Phenol. All oxidation experiments were carried out at room temperature (20 ± 2 °C) in the dark in 50 mL of reaction solution. All reactors were open to the atmosphere. The initial concentration of phenol was 0.5 mM. The initial solution pH was adjusted using 1 M NaOH or 0.5 M H_2SO_4 . The pH of solutions was buffered with 1 mM piperazine- $\text{N,N}'$ -bis(ethanesulfonic acid) (PIPES) for pH 7 or 1 mM borate for pH 8–9. Solutions with initial pH values of 5.5 were unbuffered. The pH was measured throughout each experiment, and the average pH value was calculated. The difference between the initial and final pH never exceeded 1.5 units in the experiments with pure iron oxides and 1 unit in the case of FeSi-ox and FeAlSi-ox.

The reactions were initiated by adding an aliquot of H_2O_2 stock solution to a pH-adjusted solution containing phenol and catalyst. In some experiments, 200 mM of *tert*-butanol (*t*-BuOH) was added as a hydroxyl radical scavenger. Samples were withdrawn at predetermined time intervals, filtered immediately through a 0.22 μm nylon filter, and analyzed for phenol and H_2O_2 . Experiments were carried out at least in triplicate, and average values and standard deviations are presented.

Analytical Methods. Filtered samples were acidified to pH 2 and analyzed for phenol by high-performance liquid chromatography (HPLC) using a Waters Alliance HPLC system equipped with a 4.6 mm \times 150 mm Waters Symmetry C18 5 μm column. A mobile phase consisting of 50% methanol and 50% water (pH 2) was used at a flow rate of 0.8 mL/min. Phenol was detected with UV absorbance detection at 270 nm. Prior to HPLC analysis, an excess amount of methanol (i.e., 50 μL) was added to 1 mL filtered aliquots to quench any additional oxidation reactions involving residual H_2O_2 . H_2O_2 was analyzed spectrophotometrically by the titanium sulfate method (17). Total dissolved iron was quantified using the 1,10-phenanthroline method after adding hydroxylamine hydrochloride to the filtered samples (18).

Results

Catalyst Properties. SEM and TEM images, along with XRD spectra of FeAlSi-ox (Figure 1) and FeSi-ox (Figure SI 1 of the Supporting Information) show that these materials are

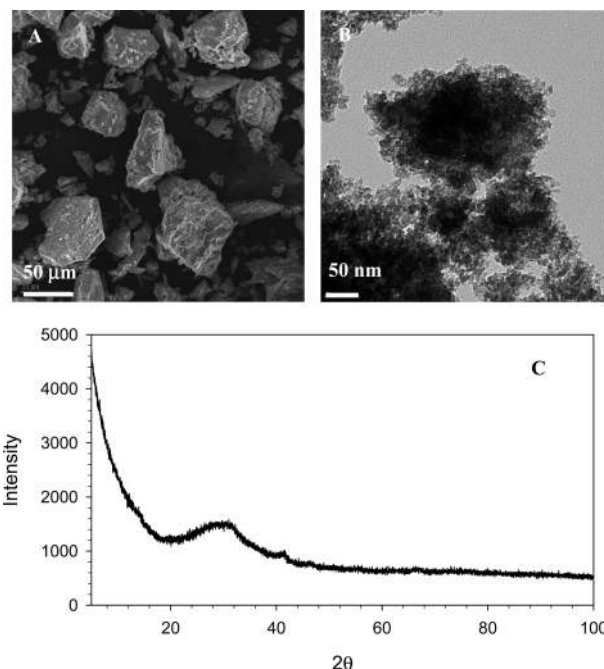


FIGURE 1. FeAlSi-ox obtained by sol–gel processing of an aqueous mixture of $\text{Fe}(\text{ClO}_4)_3$, $\text{Al}(\text{NO}_3)_3$, and TEOS: (A) SEM, (B) TEM, and (C) XRD.

TABLE 1. Properties of Different Fe-Containing Materials

type of material	BET surface area (m^2/g)	Fe content (wt %)	Al content (wt %)
hematite	35.9	70 ^a	—
goethite	13	35 ^b	—
amorphous FeOOH	165.8	62.9 ^a	—
FeSi-ox	521	12.3	—
FeAlSi-ox	423	10.9	4.95

^a Theoretical value. ^b Value reported by the manufacturer.

amorphous xerogels, a typical product from sol–gel processing (19). The iron and aluminum content and BET surface areas of these materials are listed in Table 1.

Catalytic Performance toward H_2O_2 Decomposition and Phenol Oxidation. The oxidation of phenol catalyzed by FeAlSi-ox (4.9 wt % Al, 10.9 wt % Fe) is a pH-dependent process, with a reaction rate that decreases with increasing pH. After 8 h, over 90% of the phenol was transformed at pH 5.3, 30–35% at pH 6.9, and 23–25% at pH 8.5 (Figure 2). The concentration of phenol decreased by less than 15% in the presence of 200 mM *t*-BuOH at all three pH values (Figure 2). Control experiments (data not shown) showed that adsorption accounted for less than 3% of the total phenol loss and thus can be neglected compared to losses due to oxidation. A gradual increase of total dissolved iron [Fe_{TOT}] was observed during the experiments conducted in the absence of *t*-BuOH (inset of Figure 2).

While *t*-BuOH decreased phenol loss at all pH values, H_2O_2 decomposition was retarded by *t*-BuOH only at pH 5.3 (Figure 3). At pH 5.3, approximately 30% of the initial H_2O_2 was decomposed over 8 h in the *t*-BuOH-free system, while less than 5% of the H_2O_2 decomposed in the presence of 200 mM *t*-BuOH.

The catalytic performance of the FeAlSi-ox catalyst was compared to the alumina-free analog, FeSi-ox (12.3 wt % Fe) at pH 6.9. The alumina-free catalyst resulted in faster H_2O_2 decomposition and phenol transformation (Figure 4).

The rate of H_2O_2 decomposition and transformation of phenol catalyzed by iron oxides was also investigated over

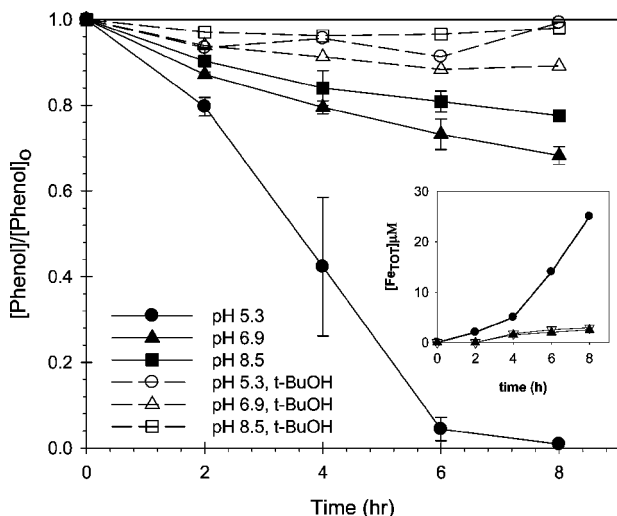


FIGURE 2. Effect of pH on phenol loss in the FeAlSi-ox/H₂O₂ system in the absence (solid lines) and presence (dashed lines) of *t*-BuOH; [phenol]₀ = 0.5 mM; [H₂O₂] = 50 mM; [FeAlSi-ox] = 3 g/L; and [*t*-BuOH] = 200 mM. [Fe_{TOT}] as a function of time (inset): (●) pH 5.3; (▽) pH 6.9; (▲) pH 8.5. For the purpose of clarity, error bars were eliminated from the data in the inset. In all cases, pH decreased by less than 1 unit during the reaction.

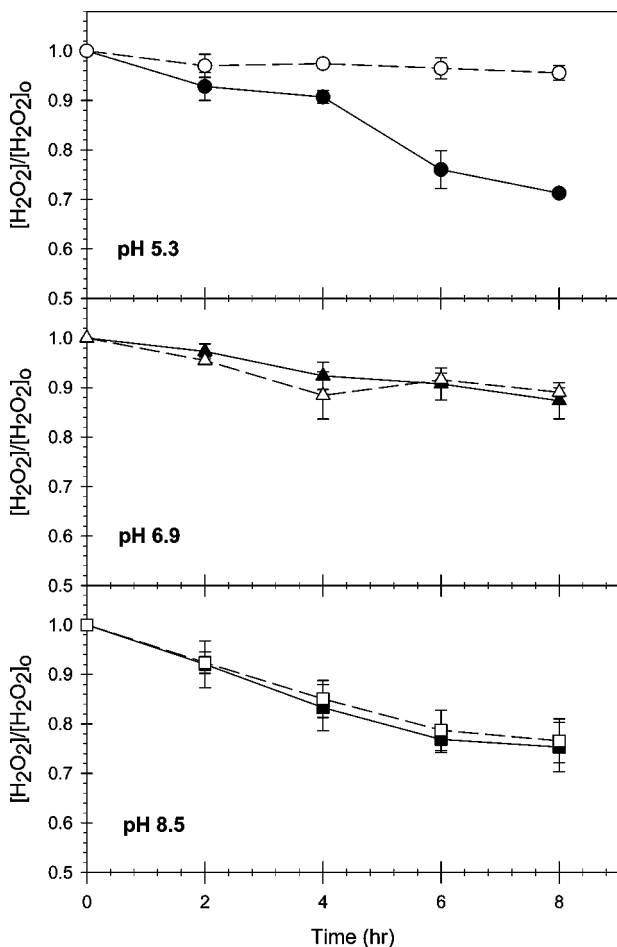


FIGURE 3. H₂O₂ loss in the FeAlSi-ox/H₂O₂ system in the absence (solid lines) and presence (dashed lines) of *t*-BuOH; [phenol]₀ = 0.5 mM; [H₂O₂] = 50 mM; [FeAlSi-ox] = 3 g/L; and [*t*-BuOH] = 200 mM.

pH values ranging from 5.5 to 8.8. After 8 h, approximately 20–35% of the initial H₂O₂ was decomposed in the hematite/H₂O₂ system, whereas all of the H₂O₂ was decomposed in the

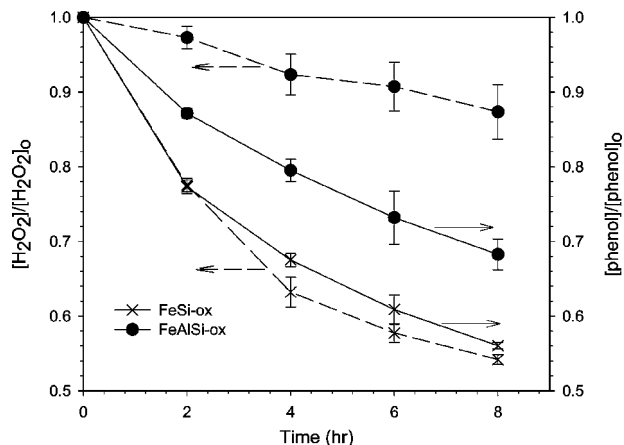


FIGURE 4. Phenol and H₂O₂ loss in the FeSi-ox/H₂O₂ and FeAlSi-ox/H₂O₂ systems; [phenol]₀ = 0.5 mM; [H₂O₂] = 50 mM; [FeAlSi-ox] = [FeSi-ox] = 3 g/L; and pH 6.9. The pH decreased by less than 0.3 units during the reaction.

presence of amorphous FeOOH and commercial goethite (Figure SI 2 of the Supporting Information). However, phenol transformation catalyzed by iron oxides was very low: less than 1% phenol loss was observed for amorphous FeOOH and commercial goethite. For hematite, the concentration of phenol decreased by approximately 5–7% mainly due to surface adsorption.

The stoichiometric efficiency, defined as the amount of phenol decomposed per mole of H₂O₂ consumed [i.e., (Δ[phenol])/(Δ[H₂O₂]) × 100%] was used to compare the performance of the catalysts. For each experiment, we calculated the stoichiometric efficiency after 25% of the phenol was transformed to ensure that the comparisons were valid. This is necessary because the products of phenol transformation (e.g., hydroquinone) could react with oxidants and decrease the apparent efficiency. Conversely, measuring the stoichiometric efficiency early in the reaction (i.e., when less than 10% of the phenol was transformed) could result in reduced precision due to difficulties in detecting small losses of phenol. In the iron oxide/H₂O₂ systems, phenol loss was always less than 25%, and in these cases, Δ[phenol] values at the end of the experiments were used to determine stoichiometric efficiency. The stoichiometric efficiency of the FeAlSi-ox catalyst was 3 to 4 times greater than that of the FeSi-ox catalyst and approximately 50–80 times greater than that of the iron oxides over the pH range studied (Figure 5).

Discussion

Activation of H₂O₂ by Iron Oxides. The decomposition of H₂O₂ by pure iron oxides (e.g., goethite and hematite) has been studied over a wide pH range. Under acidic conditions, the process appears to be controlled by redox cycling of surface and dissolved iron (i.e., Fe[II]/Fe[III]), the latter resulting from dissolution of iron oxides (20, 21). At circumneutral pH values, the contribution of dissolved iron to H₂O₂ activation should be minimal because Fe(III) is sparingly soluble (22). Therefore, the decomposition of H₂O₂ under circumneutral pH conditions is likely a surface-catalyzed process.

It has been suggested that the surface-initiated H₂O₂ decomposition proceeds through a chain reaction that is analogous to the Fe³⁺-initiated decomposition of H₂O₂ that was initially described by Haber and Weiss under acidic conditions (23–25). The oxidation of organic contaminants during H₂O₂ decomposition has been attributed to hydroxyl radical (·OH) production from the reaction of H₂O₂ with reduced surface iron (i.e., ≡Fe^{II}) (Scheme 1 and Reaction 2 in Table 2).

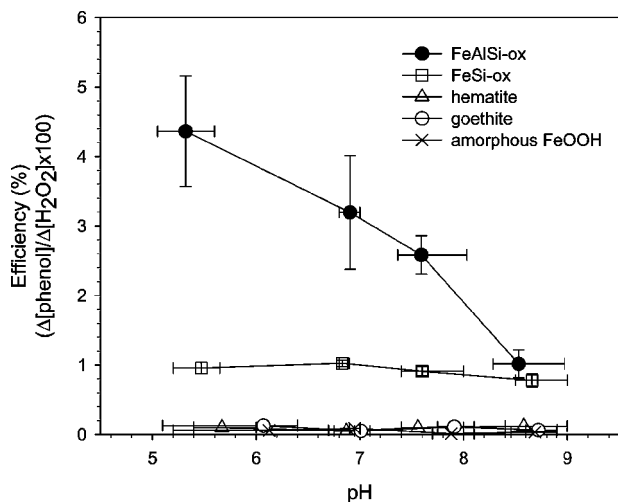
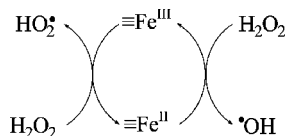


FIGURE 5. Stoichiometric efficiency ($\Delta[\text{phenol}]/\Delta[\text{H}_2\text{O}_2] \times 100\%$) as function of pH. Data collected when $\Delta[\text{phenol}] = 23\text{--}27\%$ $[\text{phenol}]_0$, $[\text{Phenol}]_0 = 0.5 \text{ mM}$; $[\text{H}_2\text{O}_2]_0 = 50 \text{ mM}$; $[\text{oxide}] = 3 \text{ g/L}$.

SCHEME 1. Haber–Weiss Mechanism

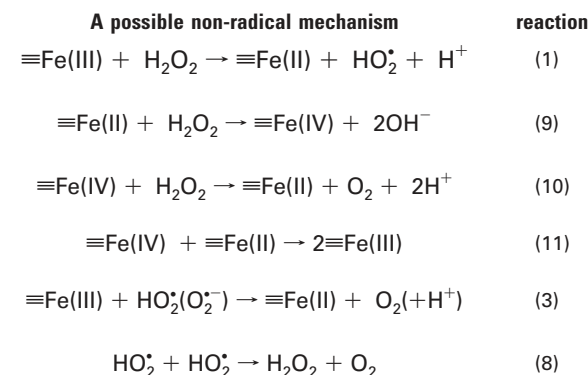
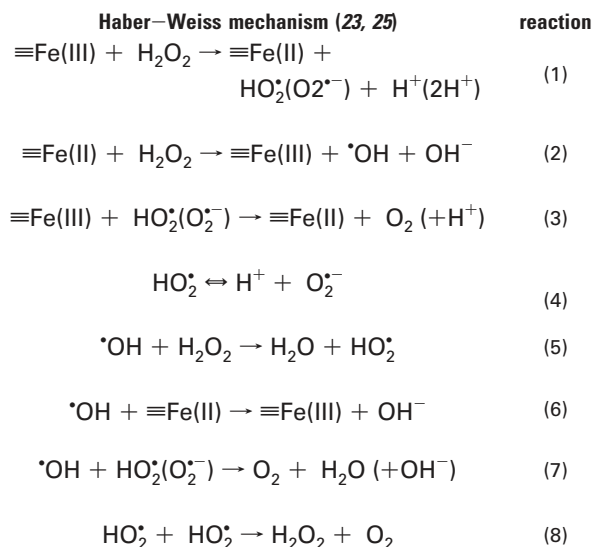


The application of the iron oxide/ H_2O_2 systems for oxidation of contaminants has been limited by the extremely low stoichiometric efficiency of oxidant production at neutral pH values (refs 1, 7 and Figure 5). The low efficiency is often attributed to the generation of $\cdot\text{OH}$ in areas on the oxide surface that are inaccessible to the contaminants (e.g., $\cdot\text{OH}$ is scavenged by the iron oxide surface) (1). Alternatively, the activation of H_2O_2 by iron oxides could produce oxidants such as high-valent iron species (i.e., $\equiv\text{Fe}[\text{IV}]$) (26). While little is known about the exact structure and reactivity of such surface-bound oxidants, solution phase $\text{Fe}[\text{IV}]$ species are less reactive than $\cdot\text{OH}$ and do not react with aromatic compounds to an appreciable extent (27). Some investigators also have suggested that the decomposition of H_2O_2 on the surface of iron oxides may proceed mainly through a non-radical mechanism that converts H_2O_2 directly into O_2 and H_2O by a series of $2e^-$ transfer reactions (e.g., by the presence of oxygen vacancies on the surface (28) or the cycling of $\equiv\text{Fe}[\text{IV}]/\equiv\text{Fe}[\text{III}]$ as proposed in Scheme 2 and Reactions 9–11 in Table 2). The principal net reaction in these pathways is the conversion of H_2O_2 into H_2O and O_2 without the production of $\cdot\text{OH}$.

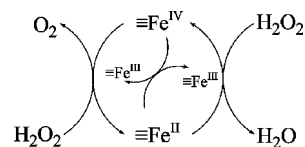
Efficiency Enhancement with FeAlSi-ox and FeSi-ox. The stoichiometric efficiency of FeSi-ox and FeAlSi-ox is much higher than that of iron oxides (Figure 5). In the FeAlSi-ox/ H_2O_2 system, the rate of phenol transformation decreases dramatically with increasing pH (Figure 2), while the rate of H_2O_2 loss only varies by about 15% with a minimum at pH 6.9 (Figure 3). The decreased rate of phenol loss at higher pH values appears to be attributable to a decrease in the production of oxidants capable of reacting with phenol. The oxidation of phenol in this system is most likely due to $\cdot\text{OH}$ because upon addition of *t*-BuOH phenol transformation rate decreased significantly (Figure 2).

As mentioned previously, Fe(III) is sparingly soluble at circumneutral pH values. The concentration of soluble Fe(III) is expected to range from 0.001 to $0.1 \mu\text{M}$ over pH values ranging from 5.5 to 9, assuming that the system is at

TABLE 2. Mechanism of Surface-initiated H_2O_2 Decomposition



SCHEME 2. Non-Radical Mechanism



equilibrium with 2-line ferrihydrite (22). As the reaction proceeded, however, the concentration of dissolved iron increased to $20 \pm 10 \mu\text{M}$ at pH 5.3 and $2 \pm 1 \mu\text{M}$ at pH 6.9–8.5 (inset of Figure 2). This dissolution of Fe(III) was attributable to the interaction of surface iron and intermediate oxidation products of phenol (e.g., hydroquinones, organic acids) that enhance iron solubility via complexation and reductive dissolution (20). This hypothesis was supported by the fact that iron leaching and phenol oxidation were not observed upon addition of *t*-BuOH as little intermediates were formed.

In a previous study (21), the activation of H_2O_2 by dissolved iron was observed at $[\text{Fe}(\text{III})]$ as low as $0.42 \mu\text{M}$. Consequently, to determine whether the higher stoichiometric efficiency of FeAlSi-ox/ H_2O_2 system was due to better H_2O_2 activation by the FeAlSi-ox surface or to activation of H_2O_2 by dissolved iron, we investigated the proportions of homogeneous and heterogeneous reaction using filtration to isolate the solution-phase reaction (Figure SI 3 of the Supporting Information). Following filtration, at pH 6.9 and 8.5, the phenol concen-

tration decreased by less than 3% during a 16-h period, indicating that dissolved iron is unimportant to phenol transformation compared to surface-catalyzed reactions. At pH 5.3, the phenol concentration decreased significantly after filtration (Figure SI 4 of the Supporting Information), albeit less than in the presence of FeAlSi-ox. Phenol transformation at this pH value therefore was attributable to the production of oxidants from the homogeneous and surface-catalyzed reactions.

Role of Silica and Alumina. SiO₂ and Al₂O₃ do not catalyze the decomposition of H₂O₂ at circumneutral pH values (less than 1% of the initial H₂O₂ was lost in the presence of either SiO₂ or Al₂O₃). Therefore, the significant enhancement in H₂O₂ activation by FeSi-ox and FeAlSi-ox at circumneutral pH values relative to pure iron oxides is attributable to the interaction of iron with alumina and silica in the mixed catalyst. There are several possible explanations for this phenomenon. First, the dispersion of the iron oxide phase within the silica and alumina matrix might prevent the iron from aggregating into clusters, resulting in changes in the number and properties of the reactive surface sites. These structural differences can alter the relative proximity of reactive sites, which in turn may affect the reactions between the surface and the reactant (i.e., H₂O₂). The role of steric position of reactive sites on redox processes has been speculated to be important in the reduction of carbon tetrachloride by Fe(II) associated with goethite, where the steric position of the latter can enhance multiple electron transfer reactions (29). In a similar way, iron dispersion within the silica and alumina matrix might favor the radical mechanism (series of 1e⁻ transfer steps) over the non-radical mechanisms (2e⁻ transfer step), leading to more •OH production during the decomposition of H₂O₂.

The higher efficacy of FeAlSi-ox and FeSi-ox compared with iron oxides may also arise from the difference in electronic properties of iron because silica, alumina, and iron oxides exhibit different points of zero charge (pzc) values. The pzc of SiO₂ (i.e., 2–5) is much lower than that of iron oxides and alumina (i.e., 7.5–9) (30). At circumneutral pH values, it is expected that the surface of FeSi-ox and FeAlSi-ox will be negatively charged because SiO₂ is the predominant component in these materials (see the Energy Dispersive X-ray spectra data, Figure SI 5 of the Supporting Information), whereas iron oxide surfaces will be positively charged or will have a much less negative charge. In addition to altering the electronic properties of reactive sites, the negative surface charge of FeAlSi-ox may also affect the sorption of H₂O₂ on the surface, which was suggested to be the rate-limiting step in H₂O₂ decomposition (2). While the mechanism and kinetics of H₂O₂ interactions with surfaces have not been well studied, H₂O₂ forms strong hydrogen bonds with the oxygen in siloxane bridges, Si–O–Si (31). It is possible that such interactions with the silica-containing catalyst may alter the reactions of H₂O₂ with iron on the catalyst surface.

It is interesting to note that although the decomposition of phenol and H₂O₂ occurred at a faster rate when catalyzed by FeSi-ox, a higher stoichiometric efficiency was obtained with FeAlSi-ox. The mechanism through which alumina alters the efficiency is unclear. Lim et al. (9) postulated that alumina facilitates the reduction of Fe(III) by H₂O₂ because alumina, a Lewis acid, can attract electron density from iron and thus raise the oxidation potential of the Fe(III) center. This explanation seems unlikely because the reactions were slower for the Al-containing catalyst (i.e., FeAlSi-ox). On the basis of the iron content and surface area (Table 1), we hypothesize that faster reactions observed with FeSi-ox are related to its higher surface and iron content. However, this cannot explain the higher H₂O₂ utilization efficiency of the FeAlSi-ox catalyst. Additional

research is needed to characterize the role that Al plays in the catalyst.

Environmental Implications. The silica- and alumina-containing iron oxide catalyst has the potential to be more effective in the oxidative treatment of industrial waste and contaminated water at circumneutral pH values than iron oxides studied previously for this application. While over 90% of the H₂O₂ that was lost in the presence of the catalyst does not produce oxidants capable of transforming aromatic compounds, the absence of a pH adjustment step, minimal waste production, and low potential for production of toxic byproducts may provide advantages over other approaches. Additional research is needed to further enhance the efficiency of the catalyst and assess the scaling up of the treatment systems employing the catalyst.

This study also has important implications for the design and operation of in situ remediation systems that use H₂O₂ for oxidation of contaminants. Previous studies on the mechanism of H₂O₂ reduction by pure iron oxides indicated that iron oxides can activate H₂O₂ into species capable of oxidizing contaminants. Researchers studying pure iron oxides suggested that iron-containing minerals in the subsurface could be exploited to activate H₂O₂ for in situ remediation. The present study suggests that iron oxides associated with alumina and silica may behave differently from pure iron oxides. The activity of iron associated with aluminosilicates and silica-containing minerals may help to explain differences in the production of oxidants observed during H₂O₂ decomposition in soils (24). Additional research on the stoichiometric efficiency of aquifer materials may lead to better predictions of the efficacy of H₂O₂-based in situ remediation systems.

Acknowledgments

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Supporting Information Available

Figures SI 1–SI 5. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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