Research Article

# A Unified Method for the Recovery of Metals from Chalcogenides

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**ABSTRACT:** Metal chalcogenides are ubiquitous starting materials for the extraction of metals from both primary and secondary sources. In this study, it is shown that chalcogenide compounds are electrochemically active and can be solubilized from solid powders by electrochemical oxidation in a deep eutectic solvent. Importantly, the metal ions released into solution were unaffected by the type of chalcogenide present in the initial compound, maintaining the same speciation as would be obtained from dissolution of a chloride salt. Therefore, metals can be recovered by the same process from mixtures of chalcogenides. The chalcogenides form a mixture of oxyanions in the + IV and + VI oxidation states, which are separable via standard processes.

**KEYWORDS:** *Deep eutectic solvent, Chalcogenide, Selenium, Tellurium, Paint-casting*
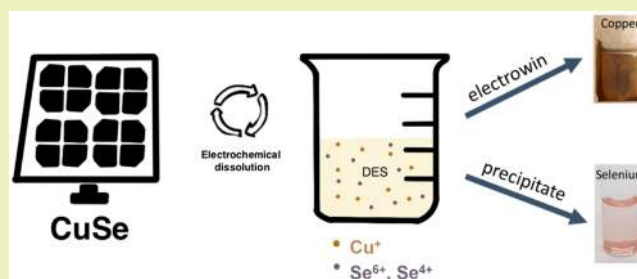
## INTRODUCTION

Metals are commonly found as chalcogenide compounds in the environment, and synthetic oxides, sulfides, selenides, and tellurides are used in applications such as semiconductors, solar cells, energy storage, sensors, glass manufacturing, pigments, corrosion resistance, and additives to improve machining characteristics.[1,2] The rarer chalcogenides, selenium and tellurium, are usually obtained as byproducts from anode slimes generated from the electrolytic copper,[3] silver, and gold refining processes.[4,5] In pyrometallurgical processing, the chalcogenides are often lost as volatile species during the roasting or leaching stage.[6,7] The availability of these elements is hence driven by demand for production of the metal component rather than demand for the elements themselves.[8] In recent years, the demand for these elements has increased due to the production of semiconductor materials such as CdTe and copper-indium-gallium-selenide materials.[6,9] Tellurium is also being explored as an alternative to current Li ion battery technologies.[10,11]

Current methods for recovering selenium and tellurium from anode slimes often involve a pyrometallurgical pretreatment of a soda roast, followed by leaching of the selenium species with either an acid or alkali leach.[12] High purity selenium is then obtained from these solutions by treatment with sulfur dioxide. Alternatively, an oxidative roast of the anode slime can be used, forming $SeO_2$ gas, which is then trapped and dissolved in water, before precipitation of elemental selenium with sulfur dioxide.[13] The recovery process for tellurium after removal of the selenium content involves a series of leaching, precipitation, and redissolution steps before it is finally electrowon from solution.[3,4,12]

Due to increased demand coupled with restricted availability, alternative and milder routes for the processing of metal chalcogenide minerals, or indeed the reprocessing of scrap metal chalcogenide products such as semiconductors, are therefore important. In the present work, we focus on the use of deep eutectic solvents (DESs) to electrochemically leach and recover selenium and tellurium from various metal compounds. DESs are a type of solvent formed from eutectic mixtures of a quaternary salt and hydrogen bond donor (HBD).[14] These solvents have low volatility, high thermal and chemical stability, with a relatively wide potential window, and the ability to be tailored to specific purposes through judicious choice of both quaternary ammonium salt and HBD.[15,16] Similarly to ionic liquids (ILs) and molten salts, DESs have the advantage of circumventing aqueous/oxide-hydroxide chemistry and can enable metal speciation and redox behavior that may otherwise be difficult in aqueous media, e.g., Au can be oxidized with iodine.[17,18] Selenium electrochemistry in DES is especially different to aqueous media,[19] and it is therefore likely that the electrochemistry of tellurium may also be equally complex, with the added possibility of the formation of chloride species.

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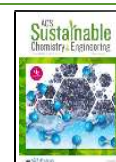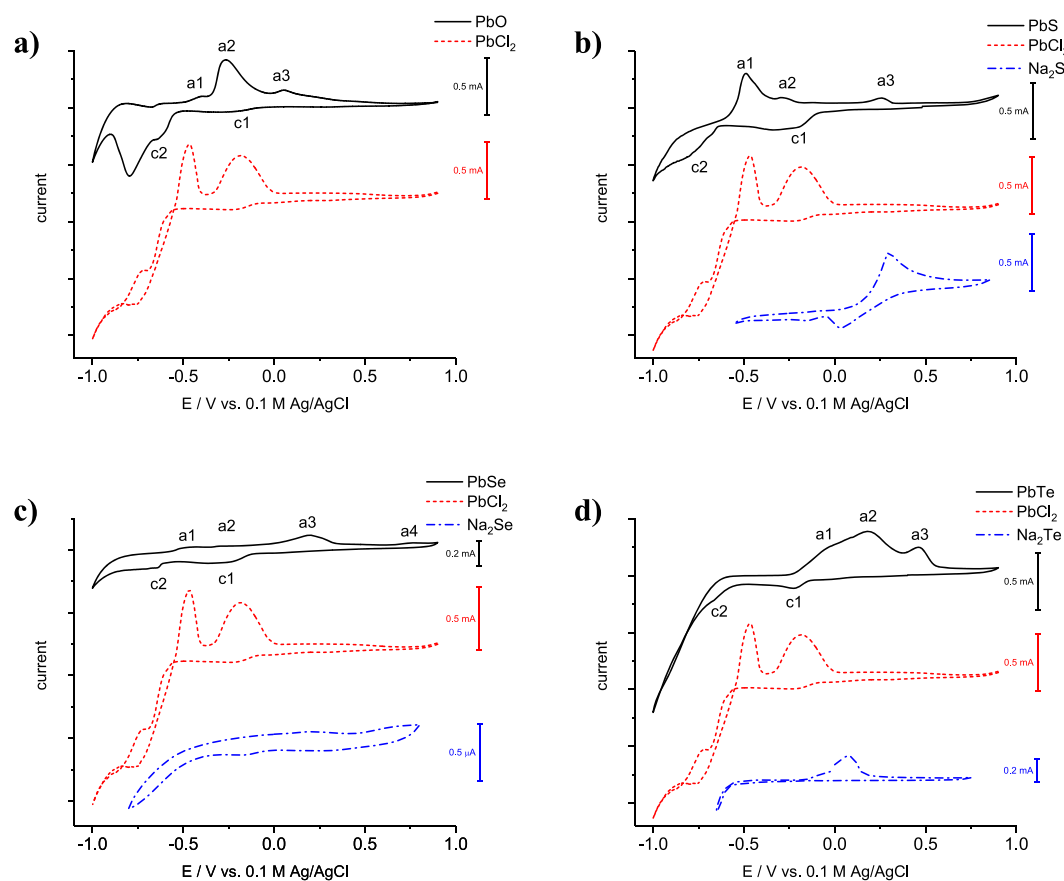
**Figure 1.** Paint-casted CVs of (a) PbO, (b) PbS, (c) PbSe, and (d) PbTe powders on a Pt flag working electrode in ChCl:2EG, referenced to 0.1 M Ag/AgCl reference electrode. All scans measured at 10 mV s$^{-1}$. Peak labels correspond to the Pb-chalcogenide CVs.

Choline chloride-based DESs have been previously applied to the electrodeposition of metal chalcogenide thermoelectric or semiconductor films via electrochemical reduction from solutions containing a mixture of the two elements. For example, bismuth telluride films were produced by Agapescu et al.[20] and Golgovici et al.[21] using DESs formed with oxalic acid or malonic acid, respectively. Other DESs made with either ethylene glycol or urea as the HBD component have been used to deposit films of lead selenide,[22] lead telluride,[23] copper telluride,[24] and zinc telluride.[25] During anodic dissolution, it has been shown that oxidation of metal sulfides can lead to the simple recovery of metals such as Pb, Fe, and Cu,[26−28] and this has recently been extended to oxides.[29]

The purpose of the current study is to extend our understanding of chalcogenide behavior to include selenium and tellurium. In the present work, we aim to investigate the anodic dissolution behavior of a series of metal chalcogenide compounds in a choline chloride-ethylene glycol DES, with a goal to recover the elements selectively. A preliminary electrochemical series has already been established for selected metals in this DES,[30] and we aim to extend it to the chalcogenide species observed here. Finally, we aim to identify (or predict) the final species formed by the metal cation and the oxidized chalcogenide moiety. These data will then be applied to developing the bulk anodic dissolution and recovery of the individual elements from solution.

### ■ EXPERIMENTAL SECTION

The DES used was made from heating and stirring a 1:2 molar ratio mixture of choline chloride (ChCl, 98% Sigma-Aldrich) and ethylene glycol (EG, 98% Sigma-Aldrich) together at 80 °C until a homogeneous liquid formed, as described in the literature.[31,32] All chemicals used for cyclic voltammetry, bulk dissolution, and UV−vis spectroscopy are listed in Table S1 in the Supporting Information. The balance used was a Mettler Toledo ME analytical balance, with 4 decimal place precision.

For paint-casting experiments, the working electrode was a platinum flag working electrode (area ca. $1.5 \times 1.5$ cm$^2$) bent at an angle of 90° that had been painted with a slurry of ca. 40 mg of material which had been ground to a paste with DES.[28] For the semiconductor materials, it was important to ensure that the particle size was as small as possible and only the minimum amount of paste necessary was used on the working electrode, otherwise the resistive current was high and resolution of the redox peaks was poor. Cyclic voltammetry (CV) was performed using an IVIUMnSTAT multi-channel potentiostat/galvanostat together with the corresponding Ivium software. The other electrodes were a platinum flag counter electrode, and a 0.1 mol dm$^{-3}$ Ag/AgCl in ChCl:2EG reference electrode. The paint-casted CVs were started from open circuit potential (OCP), with measurements made for scans in both initial cathodic and anodic directions. All CVs were measured at a scan rate of 10 mV s$^{-1}$. Formal electrode potentials were determined by taking an average of the oxidation and reduction potentials and referencing them to the $[\mathrm{Fe(CN)_6}]^{3-/4-}$ couple.[30,33] In cases where a large reduction overpotential was present, a zero current potential on the anodic sweep was taken instead to obtain a rough estimate of the electrode potential. Chronocoulometry measurements were carried out using the same electrode setup as for CVs with a potential of 1.2 V applied to the electrode for 1800 s.

Bulk electrodissolution and electrowinning of the metal chalcogenides were carried out at 1.5 V for 24 h at room temperature using a benchtop power supply, with an iridium oxide-coated titanium mesh as the anode in a cell similar to that previously described.[27] For bulk

dissolution, a second iridium oxide-coated titanium mesh was used as the cathode. For electrowinning, a nickel plate (ca. 4 cm² exposed to solution) was used as the cathode. A slurry was made by grinding the metal chalcogenide together with a small amount of DES, which was then filled into the anode sample chamber, resulting in a sample area exposed to solution of ca. 4 cm². UV−vis measurements of these solutions were then recorded using an UV5Bio (Mettler Toledo) UV−vis spectrometer between 190 and 1000 nm, with cuvette thickness determined based on concentration. High performance liquid chromatography (HPLC) measurements were carried out at the University of Aberdeen, using a 1100 Agilent HPLC coupled to an Agilent Technology ICP-MS 7900. The column was a Hamilton PRPX 100, and the internal standard was 10 ng L$^{-1}$ $^{89}$Y. The isotopes monitored (dwell time) were: $^{77}$Se (0.1s), $^{78}$Se (0.1s), $^{125}$Te (0.1s), $^{126}$Te (0.1s), $^{89}$Y (0.1s). The DES samples obtained from bulk electrodissolution were diluted in milli-Q water, and the buffer solutions were 10 mM ammonium citrate, 2% methanol, pH = 7 (selenium) or 10 mM ammonium phosphate, pH = 10 (tellurium). Standard solutions for calibration were prepared from sodium selenate ($SeO_4^{2-}$, Se$^{+VI}$), sodium selenite ($SeO_3^{2-}$, Se$^{+IV}$), sodium tellurite ($TeO_3^{2-}$, Te$^{+IV}$), and sodium tellurate ($TeO_4^{2-}$, Te$^{+VI}$). A Hitachi S-3600N Environmental Scanning Electron Microscope (SEM) with Oxford INCA 350 energy-dispersive X-ray spectroscopy (EDX) software was used to analyze the electrowon material for elemental composition.

## ■ RESULTS AND DISCUSSION

**Lead Chalcogenides as Model Systems.** From previous work,[26,27] it was seen that anodic dissolution of metal sulfide minerals proceeded via oxidation of the chalcogenide, with high oxidation states seen for the resulting sulfur species. Oxidation of metal oxides led to the suspected formation of superoxide which enabled the metal to be solubilized.[29] Here, we investigate the electrochemical behavior of selenide and telluride, using Pb-chalcogenide compounds as model systems. The advantages of using lead are that Pb$^{II}$ is unlikely to be oxidized further to the unstable Pb$^{IV}$ within the potential window of ChCl:2EG, the redox potential of the Pb$^{II/0}$ couple is likely to be sufficiently cathodic to the oxidation of the chalcogenide species, and the electrochemical behavior of lead is well-characterized.[28] To differentiate the redox processes associated with the chalcogenides from that of lead alone, CVs of the lead-free chalcogenide compounds were also measured (Na$_2$S, Na$_2$Se, and Na$_2$Te), along with a chalcogenide-free Pb$^{II}$ compound (PbCl$_2$). The oxidation of chloride would take place alongside the anodic decomposition of the solvent and is not observed within the electrochemical window of the DES.

The paint-casted CVs of PbO, PbS, PbSe and PbTe on a Pt-flag electrode in ChCl:2EG are shown in Figure 1, overlaid with paint-casted films of PbCl$_2$ and the corresponding sodium chalcogenide compounds. From the CV of PbCl$_2$, the redox couple for Pb$^{II/0}$ can be identified at −0.55 V, followed by the oxidation of a Pb−Pt alloy at ca. −0.30 V.[28,34,35] A small cathodic process at ca. −0.2 V can be assigned to under-potential deposition of lead. All other redox potentials can therefore be assumed as related to the chalcogenide species present.

The CV of PbO shows two reduction peaks (**c1**, **c2**) and a series of oxidation peaks (**a1-a3**), which can be assigned to **c1** underpotential deposition of Pb, **c2** bulk deposition of Pb, **a1** oxidation of Pb, and **a2** oxidation of a Pb−Pt alloy. The smaller current associated with **a1** in the CV of PbO when compared to PbCl$_2$ is due to different amounts of lead being reduced onto the different electrode surfaces. However, the anodic peak **a3** at ca. + 0.06 V is not present on the PbCl$_2$ scan. A redox

process at similar potentials has also been observed during the paint-casting of other metal oxides and has been identified as potentially being oxidation of oxide to the superoxide.[29]

The PbS system was used as the initial demonstration for the paint-casting technique.[28] The same Pb-related redox processes are observed in the voltammetry as for PbCl$_2$. In this system, there is an additional process **a3** (at ca. + 0.25 V) that is only observed during the first scan. Comparison to the CV of Na$_2$S shows that this can be attributed to the oxidation of S$^{2-}$ to elemental sulfur or sulfate,[26] which then forms a passivation layer toward further oxidation of sulfide. The formation of elemental sulfur is known to be a dominant sulfidic reaction product in aqueous electrolytic processes, producing similar problematic effects.[36,37] The presence of chloride is known to help mitigate formation of passivating sulfur or polysulfide layers in aqueous systems[38,39] but does not completely prevent them from forming. In a DES, the high chloride concentration not only enables bulk dissolution of PbS but also enables recovery of pure Pb on the cell cathode, as was observed for PbO.[29]

Application of the paint-casting technique to PbSe yields a poorly resolved voltammogram on the first sweep, for both selenium- and lead-related couples. On subsequent scans, the Pb$^{II/0}$ couple at **a1/c2** increases in current as more of the higher conducting lead nuclei remain on the surface. After repeated cycling of the paint-casted films, an (electro)-chemically resistant gray layer was present on the Pt flag electrode (Figure S1 in the Supporting Information), and linear sweep anodic etching of this film showed oxidation around +0.6 V, a similar potential to that of **a4** in the CV of PbSe. This film is likely to be the gray allotrope of selenium. Therefore, by comparing this CV to that of Na$_2$Se and to literature data of selenium deposits in ChCl:2EG,[22] the anodic process **a3** can be assigned to oxidation of Se$^{II-}$ to Se$^0$. During further scans, where elemental selenium is present at the electrode surface, the products of its reduction must be accounted for. From these CV data alone, it is unknown whether H$_2$Se, HSe$^-$, or "free" Se$^{II-}$ is generated in solution. However, a good estimate can be made based on aqueous standard potentials for oxidation of these species to elemental selenium (Se$^0$/H$_2$Se = −0.400 V, Se$^0$/HSe$^-$ = −0.510 V, Se$^0$/Se$^{II-}$ = −0.920 V).[40] Coupled with a characteristic smell generated during cycling, the most likely redox couple is that of Se$^0$/H$_2$Se.
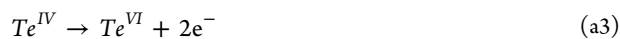
A more complex case is that of PbTe; on the first sweep, two cathodic processes (**c1** and **c2**) are present, both of which are present for the other Pb-chalcogenide compounds, i.e., reduction of Pb$^{II}$ to Pb metal. However, none of the three anodic processes (**a1-a3**) are at potentials where oxidation of elemental lead is expected to take place, based on the behavior of the other lead compounds. Given the more metallic character of Te compared to the other chalcogenides, a PbTe alloy may form at the electrode surface,[23,41] making an assignment of **a1** to oxidation of that alloy reasonable. Processes **a2** and **a3** are likely to be related to oxidation of tellurium species. The exact speciation of these tellurium complexes are unknown, however it is likely that the ions form O-coordinated complexes, as will be discussed later. Assuming that the E-pH diagram of Pb−Te−H$_2$O systems are a valid tool to predict behavior in DES media, the dissolution electrochemistry could potentially be assigned to the following equations
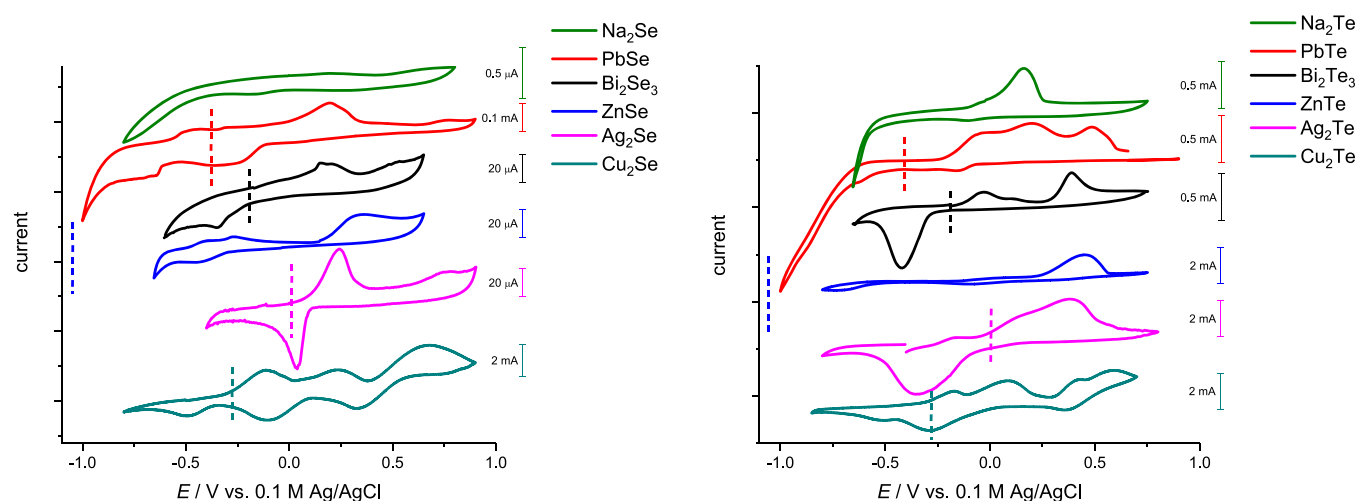
**Figure 2.** Paint-casted CVs of different selenide (left) and telluride (right) compounds on a Pt flag working electrode in ChCl:2EG, referenced to 0.1 M Ag/AgCl reference electrode. All scans measured at 10 mV s$^{-1}$. Dashed lines represent formal oxidation potentials for the nonchalcogenide elements present.
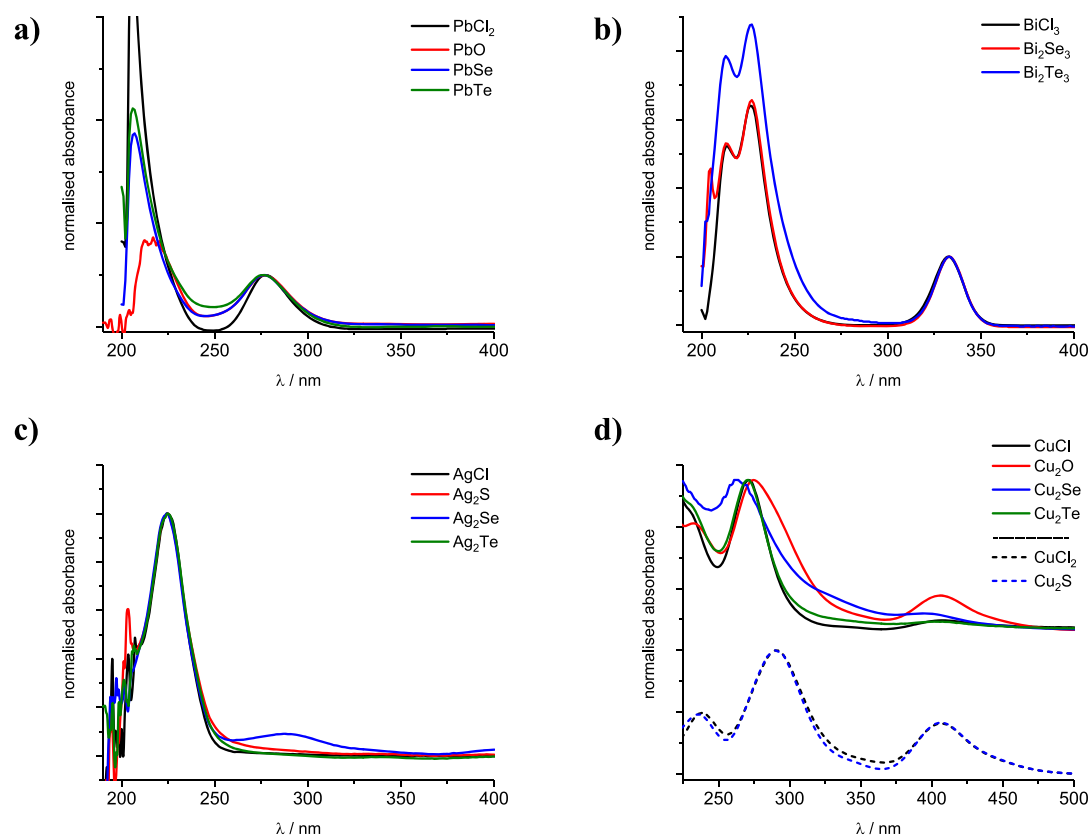


**Figure 3.** Normalized UV−vis spectra of electrodissolved metal chalcogenides in ChCl:2EG where the metal is (a) lead, (b) bismuth, (c) silver, and (d) copper. Reference solutions made from chemical dissolution of the relevant chloride salt. Note the two references for copper, as two oxidation states are accessible in the DES.

$$PbTe \rightarrow Pb^{2+} + Te^0 + 2e^- \qquad (a1)$$

$$Te^0 \rightarrow Te^{IV} + 4e^- \qquad (a2)$$

$$Te^{IV} \rightarrow Te^{VI} + 2e^- \qquad (a3)$$

However, a complicating factor for the assignment of process **a3** to the Te$^{VI/IV}$ couple is that it does not appear in the Na$_2$Te system. It also does not appear in the PbCl$_2$ system, so it is unlikely to be the Pb$^{IV/II}$ couple. In this particular instance,

processes **a2** and **a3** might be part of the same oxidation process, but with the formation of a passivating layer of TeO$_2$, as in aqueous systems, oxidation to form the Te$^{IV}$ solution species is thermodynamically unfavorable.[40,42] Processes **c1** and **c2** are once again likely related to reduction of Pb$^{II}$ to Pb$^0$.

**Other Chalcogenide Systems and Formal Redox Potentials.** The electrochemical behavior of a series of metal chalcogenide compounds is shown in Figure 2. The dashed lines represent where the electrode potentials should be
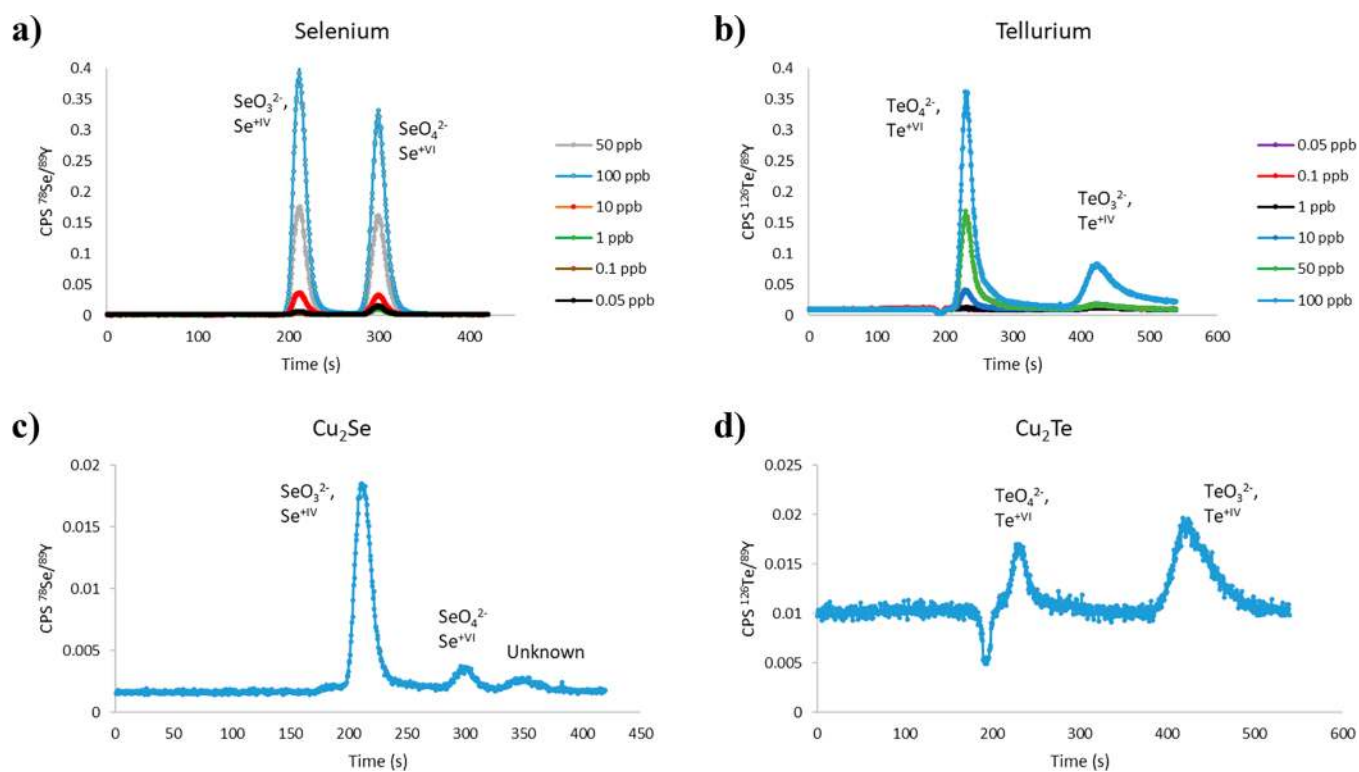
**Figure 4.** HPLC traces showing the selenium and tellurium species detected in the standard solutions (a and b), and in solutions of anodically dissolved (c) $Cu_2Se$ and (d) $Cu_2Te$ in ChCl:2EG.

for the metal oxidation and reduction couples in isolation from the chalcogenides.[30] From these two graphs, it can be seen that the more chlorophilic metals, copper, silver, and bismuth, are unaffected by the presence of chalcogenide during the recording of CVs. For lead and zinc, which are known to retain similar formal electrode potentials in both DES and aqueous media, the electrochemistry is more greatly influenced by the presence of the chalcogenide.

**Speciation of Dissolved Elements in Electrolysis Solutions.** The speciation of the metal ions in the solutions produced from anodic dissolution of chalcogenide compounds in ChCl:2EG was determined using UV−vis spectroscopy, with the spectra shown in Figure 3. It can be seen that the type of chalcogenide present has minimal effect on the speciation of the metal cation and that the metal cations retain the same speciation in solution as that obtained from the dissolution of the corresponding chloride salts, i.e., forming the expected $[MCl_2]^-$ and $[MCl_4]^{x-}$ complexes.[43] This shows that the anodic oxidation only involves the chalcogenide moiety and does not change the metal oxidation state. Only in the case of copper, where two oxidation states are easily accessible within the potential window of the solvent, does a variation in speciation appear, i.e., the solution produced from $Cu_2S$ forms $Cu^{II}$ species in solution, whereas $Cu^I$ species are present in the solutions of $Cu_2Se$ and $Cu_2Te$. It is not clear whether this effect is linked to the chalcogenide or to the lower stability of the $Cu^I$ state in DES and its potential to be oxidized further by the presence of dissolved oxygen in the DES.

For the chalcogenide species, UV−vis is a less useful technique as the anticipated species are unlikely to have chromophores. While they are not directly comparable to DES media, aqueous Pourbaix diagrams can be used as an indication of which species might be present under the particular

potential and pH conditions employed. In oxidizing regimes with a pH of 7 (the approximate pH of ChCl:2EG),[44] the chalcogenide species most likely to be present will therefore be $SO_4^{2-}$, $SeO_3^{2-}$, $SeO_4^{2-}$, $HTeO_3^-$, and $HTeO_4^-$.[40] Oxidation of oxide is thought to proceed via a superoxide intermediate in DES media.[29] HPLC measurements carried out on solutions of copper(I) selenide and copper(I) telluride show that selenium and tellurium are present as a combination of selenite/selenate and tellurite/tellurate species, most likely coordinated to oxygen-donor ligands (see Figure 4).

Although the exact coordinating ligands in the chalcogenide species remain unknown, from these data, it can reasonably be assumed that the metal remains free from chalcogenide coordination in solution. These coordinating ligands could be identified via X-ray absorption techniques, such as extended X-ray absorption fine structure (EXAFS) spectroscopy, which permits identification of coordinating atom type and number, and chalcogenide-ligand path lengths. This has the implication that any electrowinning/cementation processes for recovery of specific metals from a mixed element solution should proceed by similar rates and mechanisms, no matter the chalcogenide present in the starting compound. Recovery of selenium and tellurium may however prove more challenging, as they are anticipated to form very stable high oxidation state O-coordinated complexes.

**Recovery of Metals and Chalcogenides.** The electrowinning of copper was carried out from the different copper chalcogenide systems, as it was previously demonstrated that copper could be recovered from anodic dissolution solutions of copper sulfides.[26] The sulfur was determined to be present in solution in the form of sulfate, as determined by the aqueous $BaCl_2$ spot test. Copper could also be directly recovered during anodic dissolution of copper oxide at the cathode of iridium

oxide-coated Ti mesh.[29] In the present work, nickel plates were used as cathodes in solutions of bulk dissolved CuS, $Cu_2S$, $Cu_2Se$, CuSe, $Cu_2Te$, the colors and electrodeposits of which are shown in Figure 5. For all cases, copper is electrowon
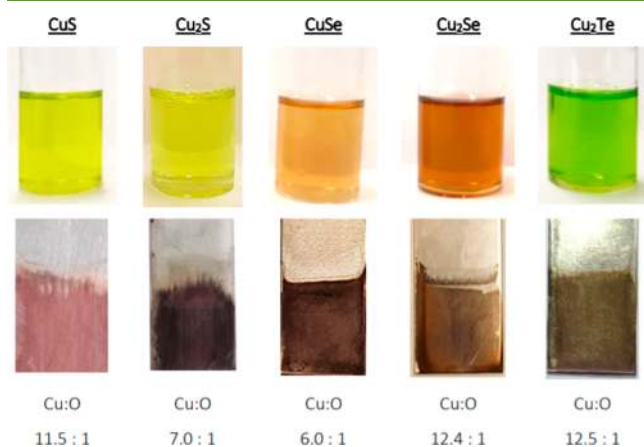


**Figure 5.** Solutions obtained after electrochemical dissolution of CuS, $Cu_2S$, CuSe, $Cu_2Se$, and $Cu_2Te$ (top), and the corresponding electrowon deposits (bottom). The Cu:O ratios were obtained from EDX measurements.

regardless of the initial oxidation state of the copper or the type of chalcogenide present, presenting a universal method of recovery from a range of starting materials. The EDX values for each of the copper coatings are shown as a Cu:O ratio, and a high copper purity was obtained. There were no traces of S, Se or Te in the respective deposits, which is in agreement with the speciation data that indicated the chalcogenide is present in solution as a stable species with a high oxidation state. The recovery of the chalcogenides in their elemental states would require an inefficient 6 or 8 electron process, along with a substantial applied potential to overcome the generation of any solid oxides. This approach can also be carried out for other metals.[45]

Chalcogenides can be detected in aqueous systems by various chemical means, including via the addition of hydrazine, thiourea, hydriodic acid, acidic iron(II) sulfate solution, or aqueous $BaCl_2$ solution.[46] In this work, the iron(II) sulfate with phosphoric acid test was employed, as it results in the formation of the same elemental chalcogenide precipitates in DES media as it does in aqueous media. The results of these tests can be seen for $Ag_2Se/Ag_2Te$ and ZnSe/ZnTe in Figure 6. These were selected because of the colorless
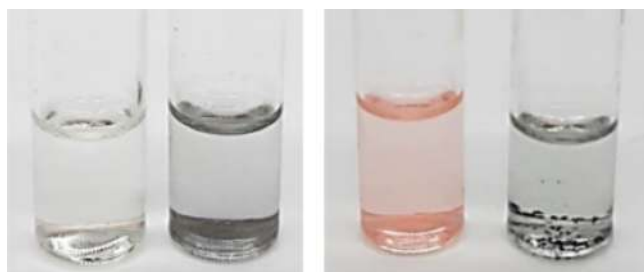


**Figure 6.** Spot test results for detecting selenium and tellurium in solutions obtained by electrochemical dissolution at 1.5 V for 24 h in ChCl:2EG, using the iron sulfate in phosphoric acid test. Left: $Ag_2Se$ and $Ag_2Te$. Right: ZnSe and ZnTe.

nature of the metal chloride complexes $[AgCl_2]^-$ and $[ZnCl_4]^{2-}$, which allows the results of the precipitation test to be seen more clearly. For both telluride systems, a black precipitate of elemental tellurium formed. A positive result for selenium was only observed for the ZnSe solution with the precipitation of the red allotrope of selenium. No precipitate was observed from the $Ag_2Se$ solution, but this may be due to a much lower concentration of selenium ions in solution. EDX analysis confirmed the presence of Se or Te in the precipitates.

If the oxidation of the chalcogenide controls dissolution, then it may be expected that all sulfides should oxidize at the same rate. It has, however, been shown that there is a correlation between the anodic dissolution charge (a measure of the dissolution rate) and the band gap of the sulfide or oxide.[27,29] This would seem logical, as it defines the energy required to remove an electron from the conduction band. Figure 7 shows the oxidative charge obtained from
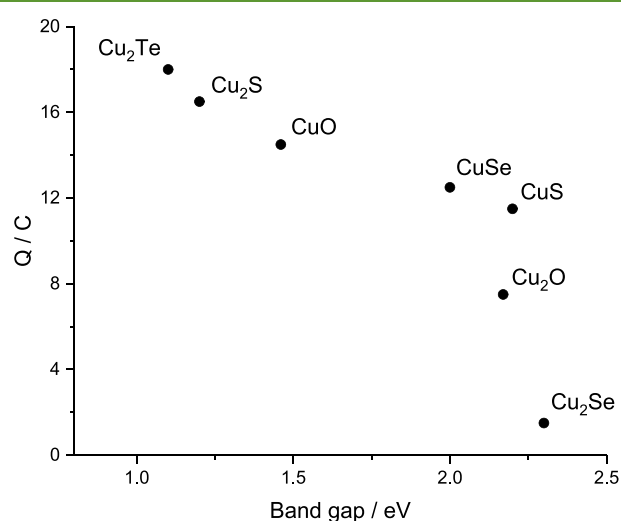


**Figure 7.** Graph of total charge passed during chronocoulometry vs literature direct band gap data.[47−52] Chronocoulometry was carried out at a constant potential of 1.2 V for 1800 s.

chronocoulometry experiments with copper chalcogenides plotted vs the direct band gap values. As the band gap increases and the material is more electrically resistive, the rate of dissolution decreases exponentially, i.e., an Arrhenius-type correlation as would reasonably be expected. However, there is no direct correlation within the series with respect to chalcogenide type or oxidation state of the metal component showing that process kinetics are controlled by the band structure of the chalcogenide.

## ■ CONCLUSIONS

This study has shown that a wide variety of metal chalcogenides can be solubilized through electrochemical oxidation of a solid that has been cast as a paste on an electrode using a deep eutectic solvent. It was shown that all metal compounds dissolved through the oxidation of the chalcogenide. The redox chemistry of the chalcogenide appears to be similar to that observed in aqueous solutions with the chalcogenide forming oxo-complexes of the + IV and + VI oxidation state through reaction with traces of oxygen and/or water. All of the metals studied were released into solution as halide complexes of the form $[MCl_2]^-$ or $[MCl_4]^{x-}$. This is important as it shows that the chalcogenide is not associated

with the metal when it dissolves. The oxo-chalcogenide complexes formed do not appear to be electroactive at the pH and over the potential range studied, hence the metal can be electrodeposited in a pure form without contamination from the chalcogenide. Although recovery of the chalcogenide from the solution was not a major part of this study, it was shown that for selenium and tellurium, this could be recovered using standard aqueous chemical methods. The rate of metal chalcogenide dissolution was shown to be related to the band gap of the material.

## ASSOCIATED CONTENT

### Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acssuschemeng.0c09120.

A figure showing the voltammetry of the gray substance deposited at the counter electrode during dissolution of PbSe, and a table of the chemicals used (PDF)

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### Notes

The authors declare no competing financial interest.

## ACKNOWLEDGMENTS

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