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Yang Yang, Harshad Mishra, Qiaozhen Zhang, Sami Hage-Ali, Tao Han, et al.. A Weak Form Nonlinear Model for Thermal Sensitivity of Love Wave Mode on Layered Structures. IEEE Transactions on Ultrasonics, Ferroelectrics and Frequency Control, Institute of Electrical and Electronics Engineers, 2020, 67 (6), pp.1275-1283. 10.1109/TUFFC.2020.2968007 . hal-02447088

HAL Id: hal-02447088 https://hal.archives-ouvertes.fr/hal-02447088

Submitted on 22 Jan 2020 $\,$

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A Weak Form Nonlinear Model for Thermal Sensitivity of Love Wave Mode on Layered Structures

Yang Yang, Harshad Mishra, *Student Member, IEEE*, Qiaozhen Zhang, Sami Hage-Ali, *Member, IEEE*, Tao Han^{*}, *Member, IEEE*, and Omar Elmazria^{*}, *Senior Member, IEEE*

Abstract- A precise theoretical model for the thermal sensitivity of Love wave mode is significant in the structure design, temperature compensation, and the prediction of thermal behavior. This paper proposes a weak form nonlinear model to calculate the thermal sensitivity of Love waves on arbitrary layered structures. The third-order material constants, as well as the thermal stress and strain tensors between the substrate, electrodes, and wave-guiding layer, are taken into account in the model. The 9×9 effective elastic matrix and the 3×9 effective piezoelectric matrix are imported into the nonlinear constitutive equations and boundary conditions using weak form expressions. A temperature-compensated Love wave mode resonator on a layered ZnO/IDT/quartz structure is obtained. The theoretical model is verified through the comparison of experimental and analytical results. The model is beneficial for the design of Love wave devices and sensors.

Index Terms— Love wave; third-order constants; frequency temperature characteristic; thermal sensitivity

I. INTRODUCTION

S Ingle-port Love wave mode sensors have the promising potential of being wireless sensing platforms for measuring physical or chemical parameters, such as gas and liquid sensing [1], [2]. Love waves are shear waves that propagate in a layered structure consisting of a substrate and a film layer. The film acts as a wave-guiding layer deposited on the substrate. The condition for the Love wave mode is that the shear velocity of the wave-guiding layer is smaller than that of the substrate. The substrate can be quartz, LiNbO₃, LiTaO₃ or other piezoelectric materials. On one hand, the sensitive film is deposited directly on the wave-guiding layer as an active sensing layer, which enhances the sensing areas and thus improves the sensitivity to surface disturbances. On the other hand, the interdigital transducer (IDT) and reflector

Manuscript received July 29, 2019. This research was supported by the National Key Research and Development Program of China (2016YFB0402700), National Natural Science Foundation of China (under grant No. U1837210, No.11774230 and No.61531008), Key Research and Development Program of Jiangsu Province (Grant No. BE2018008-5), and National Natural Science Youth Foundation of China (Grant No. 11904233). (**Corresponding author: Tao Han, Omar Elmazria.*)

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gratings are naturally protected by the insulating waveguiding layer [3]. However, the frequency fluctuation of the Love wave mode caused by the environmental temperature is a crucial factor affecting the measurement performance. In order to accurately predict the thermal behavior, design a new structure of Love wave mode devices, and optimize the temperature compensation, a precise theoretical model for the thermal sensitivity of Love wave mode attracts much attention.

Apart from the experimental studies on the thermal sensitivities of Love waves on quartz substrates [4]-[6], several theoretical models have been investigated. Jakoby et al. have numerically analyzed the rotated quartz cuts and guiding layer thicknesses for Love wave devices using the propagator matrix approach, and a zero temperature coefficient of frequency (TCF) Love wave device at 35 °C is obtained [7], [8]. Josse has derived the effective permittivity function of the film-substrate interface to study the frequencytemperature characteristics of Love wave devices without considering the internal stress of the substrate by the overlay. The frequency variation of 80 ppm is measured over a temperature range -30 °C to 40 °C, which is greater than the shift predicted by theoretical calculations [9]. The frequencytemperature characteristics of Love wave mode on quartz have been investigated using the numerical Campbell and Jones method [10], [11]. The frequency shift in the temperature range from 20 °C to 80 °C is 170 ppm, and the zero TCF is obtained at 25 °C [11]. A finite element analysis/ boundary element method (FEA/BEM) has been investigated for the thermal sensitivity based on a material coefficient perturbation according to Campbell & Jones approach [10], [12]. The experimental turnover temperature occurs 20 °C below the theoretical temperature [12]. It is not a general model for the analysis of thermal effects on surface acoustic waves [13].

The perturbation theory is a mathematical method for finding approximate solution to a problem. It is widely used in various areas including the study for the thermal behavior of surface acoustic waves [14]. Sinha and Tiersten have presented the perturbation theory to calculate the temperaturevelocity characteristics for surface acoustic wave resonators [15]. Ballandras *et al.* have extended the perturbation theory to take into account the influence of metallization on the thermal sensitivity of Rayleigh wave for periodic grooves and metal strip gratings [16]. The thermal stress and strain distributions among the substrate, layer, and electrodes are dependent on temperatures. In a layered structure, the thermal expansion of the substrate, the layer, and electrodes is different. The thermal stress and strain induced by the temperature are important and non-negligible in the calculation of the thermal sensitivity. In addition, because of the anisotropy of some substrates and layers, the thermal expansions are also anisotropic. Therefore, the boundary conditions for the calculation of surface acoustic waves are complicated and need to be considered with the thermal stress and strain tensors arising from the differential thermal expansion among the substrate, the layer, and electrodes in layered structures.

The purpose of this paper is to develop a weak form nonlinear model for computing the thermal sensitivity of the Love wave mode on the quartz substrates accurately. This model presented in the paper combines the perturbation theory and the finite element method (FEM) for the thermal sensitivity of the Love wave mode. The FEM solver is utilized to accurately model the thermal stress and strain tensors of the film, substrate, and electrodes, as well as the interfaces between them. The nonlinear constitutive equations and boundary conditions are modified using weak form expressions with the combination of the contribution of thermal stress and strain tensors, as well as the influence of the third-order material constants of the substrate, electrodes, and layers. The thermal properties of Love wave mode on the quartz substrate are studied to verify the model. The calculations of frequency-temperature characteristics match well with the experiment results. By optimizing the thickness of the wave-guiding layer, a temperature-compensated Love wave resonator with an enhanced electromechanical coupling factor is obtained, with the relative frequency shift less than 50 ppm in the temperature range of 25 °C to 60 °C. This model improves the prediction accuracy of the frequencytemperature characteristics and is beneficial for the design of temperature-compensated Love wave devices.

The remaining of the paper is organized as follows: In section II, the weak form nonlinear model is analyzed for the temperature behavior of Love wave mode. In section III, the accuracy of the model is verified by experiments. Conclusions are discussed in section IV.

II. MODEL ANALYSIS

The three-dimensional model of a layered wave-guiding layer/IDT/quartz structure is established, as shown in Fig. 1. The symbol x is the propagation direction, and y is the aperture direction. The perfectly matched layer is applied to the bottom of a quartz substrate to reduce the wave reflection at the bottom and the model size. The thermal field, solid mechanical field, and static electric field are added into the model. The mesh is dynamically adaptive to the material deformation.

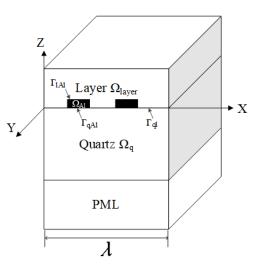


Fig. 1. The three-dimensional layered Love wave structure on quartz.

The thermal sensitivity analysis is based on the weak form expressions in a Lagrange description, as shown in Fig. 2. Firstly, the model is set in a natural state with no deformation at the reference temperature Θ_0 . Then, a thermal biasing field at the given temperature Θ is applied in an intermediate state, resulting in the thermal expansion [17]. The thermal stresses and strains mainly concentrate on the interfaces between the electrode, wave-guiding layer, and substrate according to the results of the stationary analysis. Finally, the thermal stress and strain tensors of the structure are superimposed in the final state. The displacement distribution and resonance frequency of the Love wave mode are obtained based on the modal analysis.

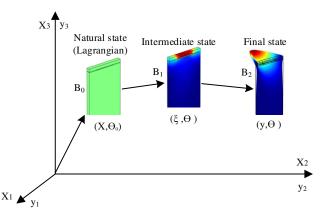


Fig. 2. The schematic diagram of the thermal deformation in Lagrange description.

In the model, the fundamental elastic, piezoelectric, and dielectric constants are replaced by the effective material constants dependent on the thermal biasing field. The third-order material constants are imported into effective material constants. At a given temperature Θ , because of the different thermal expansion coefficients of the wave-guiding layer, electrode, and substrate, the thermal strain tensors of mesh nodes are diverse from each other. The boundary conditions of interface surfaces are complicated, which increases the

difficulty in calculating the thermal sensitivity by solving the nonlinear piezoelectric constitutive equations.

In order to accurately solve the thermal sensitivity of surface acoustic waves on the layered structure in a thermal field, the weak form partial differential equation (PDE) in finite element analysis modifies the nonlinear constitutive equations flexibly using numerical integration of the original form PDE. The mesh nodes are integrated by weak form equations in the solution domain, which reduces the maximum order of the spatial derivatives with the advantage of the fewer continuity boundary condition requirements compared to the original form piezoelectric PDE. The weak form nonlinear piezoelectric constitutive equations are defined as follows:

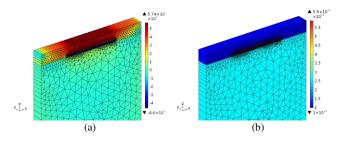
$$\begin{cases}
\iiint_{\Omega} \sum_{i=1}^{9} \left(\sum_{j=1}^{9} G_{ij}^{\delta} \nabla u_{j}^{\delta} + \sum_{k=1}^{3} R_{ik}^{\delta} \nabla \varphi_{k}^{\delta}\right) v d\Omega = \iiint_{\Omega} \left(T^{\delta} - \overline{T}^{\delta}\right) v d\Omega \\
\iiint_{\Omega} \sum_{i=1}^{3} \left(\sum_{j=1}^{9} R_{ij}^{\delta} \nabla u_{j}^{\delta} - \sum_{k=1}^{3} N_{ik}^{\delta} \nabla \varphi_{k}^{\delta}\right) v d\Omega = \iiint_{\Omega} D^{\delta} v d\Omega
\end{cases} \tag{1}$$

where G_{ij} , R_{ik} , N_{ij} are the effective elastic constant, effective piezoelectric constant, and effective dielectric constant in Lagrange coordinate, respectively. Ω denotes the solution domain of the substrate and wave-guiding layer. δ represents the mesh node in the solution domain. u_i^{δ} , φ_k^{δ} , T^{δ} , \overline{T}^{δ} and D^{δ} are the displacement, electric potential, the second Piola-Kirchhoff stress tensor, initial stress tensor, and electric displacement of the node, respectively. v is the test function utilizing the Lagrange multiplier.

The effective piezoelectric constants of metal electrodes are set to zero due to non-piezoelectric property. Therefore, the weak form expressions are defined as follows:

$$\begin{cases} \iiint \sum_{i=1}^{9} \sum_{j=1}^{9} G_{ij}^{\delta} \nabla u_{j}^{\delta} v d\Omega = \iiint _{\Omega} \left(T^{\delta} - \overline{T}^{\delta} \right) v d\Omega \\ \iiint \sum_{\alpha} \sum_{i=1}^{3} \sum_{k=1}^{3} N_{ik}^{\delta} \nabla \varphi_{k}^{\delta} v d\Omega = \iiint _{\Omega} D^{\delta} v d\Omega \end{cases}$$
(2)

Fig. 3 presents the thermal strain and stress distributions in the meshes. The thermal strains mostly distribute in the electrode. Simultaneously, the thermal stresses primarily distribute in the wave-guiding layer and electrode. The stress and strain distributions of all mesh nodes are integrated using Lagrange interpolation in the solution domain.



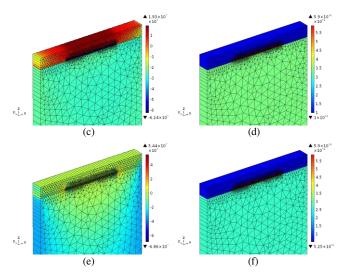


Fig. 3. The thermal stress and strain distributions in the x direction (a and b). The thermal stress and strain distributions in the y direction (c and d). The thermal stress and strain distributions in the z direction (e and f).

The effective material constants under a thermal biasing field are defined by:

$$G^{\delta}_{L\gamma M\alpha} = c^{0}_{L\gamma M\alpha} + c^{1}_{L\gamma M\alpha} \Delta \Theta + c^{0}_{L\gamma M\alpha AB} S^{\delta}_{AB} + c^{0}_{LKM\alpha} w^{\delta}_{\gamma,K} + c^{0}_{L\gamma KM} w^{\delta}_{\alpha,K}$$

$$R^{\delta}_{ij} = e^{0}_{ij} + e^{1}_{ij} \Delta \Theta + e^{0}_{ijk} S^{\delta}_{k} + e^{0}_{ij} w^{\delta}$$

$$N^{\delta}_{ii} = \varepsilon^{0}_{ii} + \varepsilon^{1}_{ii} \Delta \Theta + \varepsilon^{0}_{iik} E^{\delta}_{k}$$
(3)

where $\Delta \Theta = \Theta - \Theta_0$, $c^0_{L\gamma M\alpha}$, e^0_{ij} , ε^0_{ij} , $c^0_{L\gamma M\alpha AB}$, e^0_{ijk} , and ε^0_{ijk} are the fundamental elastic constants, piezoelectric constants, dielectric constants, the third-order elastic, the third-order piezoelectric, and dielectric constants, respectively. $c_{L\gamma M\alpha}^1$, e_{ij}^1 , and ε_{ii}^{1} are the first-order temperature derivatives of the fundamental elastic constants, piezoelectric constants, and dielectric constants, respectively. S_k^{δ} , w^{δ} , and E_k^{δ} are the thermal strain, displacement gradient, and initial electrical field of each mesh node in the calculation domain, which are multiplied by the third-order constants and fundamental constants as nonlinear dynamic increments caused by the thermal field. Therefore, each node has its own effective material constants. It is noteworthy that the thermal stress and strain tensors of each mesh node in the substrate, wave-guiding layer and electrodes are calculated using the stationary analysis at a given temperature Θ .

The effective elastic and piezoelectric constants have lower symmetry than fundamental constants due to the third-order nonlinear components. Therefore, the effective elastic constant is a 9×9 matrix $G_{9\times9}$, and the effective piezoelectric constant is a 3×9 matrix $R_{3\times9}$ [18]. However, the general dimensions of the elastic matrix and piezoelectric matrix in the FEM piezoelectric coupling module are 6×6 and 3×6, which do not meet the requirements for the effective elastic matrix and effective piezoelectric matrix. In this model, the dimensions of the effective elastic and piezoelectric matrixes with nonlinear terms are defined flexibly using weak form expressions. The effective elastic matrix, the effective piezoelectric matrix, and the rules employed to compress indexes for the effective elastic matrix are elucidated in the appendix.

The thermal expansion effect with geometric nonlinearity is added into the model based on the coupling of the thermal field and solid mechanical field. The interfaces among the substrate, layer, and electrodes are defined as follows:

$$\Gamma_{qAl} = \Omega_q \bigcap \Omega_{Al} \tag{4}$$

$$\Gamma_{ql} = \Omega_q \bigcap \Omega_{layer} \tag{5}$$

$$\Gamma_{lal} = \Omega_{layer} \bigcap \Omega_{lal} \tag{6}$$

The stress-free boundary condition is applied at the top surface of the wave-guiding layer. Continuous boundary conditions are applied to the displacements and stresses at the interfaces of the substrate, electrode, and wave-guiding layer as follows:

$$T_{\Gamma_{qAl}}(z-) = T_{\Gamma_{qAl}}(z+) \quad u_{\Gamma_{qAl}}(z-) = u_{\Gamma_{qAl}}(z+)$$
(7)

$$T_{\Gamma_{al}}(z-) = T_{\Gamma_{al}}(z+) \quad u_{\Gamma_{al}}(z-) = u_{\Gamma_{al}}(z+)$$
(8)

$$T_{\Gamma_{LAI}}(z-) = T_{\Gamma_{LAI}}(z+) \quad u_{\Gamma_{LAI}}(z-) = u_{\Gamma_{LAI}}(z+)$$
(9)

$$T_{\Gamma_{IAI}}(x-) = T_{\Gamma_{IAI}}(x+) \quad u_{\Gamma_{IAI}}(x-) = u_{\Gamma_{IAI}}(x+)$$
(10)

The wave propagation is solved based on the simultaneous solution of the nonlinear piezoelectric constitutive equations and the motion equation. The weak form equation is integrated by parts to convert a body integration to a surface integration over a solution domain Ω . The interface boundary conditions are imported into the weak form equations as follows:

$$\iiint_{\Omega_{q}} \rho \omega^{2} u v d\Omega = \iint_{\Gamma_{q u}} T_{\Gamma} v d\Gamma + \iint_{\Gamma_{q d}} T_{\Gamma} v d\Gamma - \iiint_{\Omega_{q}} (\nabla \overline{T}^{\delta} + G_{ij}^{\delta} \nabla u_{j}^{\delta} + R_{ik}^{\delta} \nabla \varphi_{k}^{\delta}) v d\Omega$$

$$\iiint_{\Omega_{kuyer}} \rho \omega^{2} u v d\Omega = \iint_{\Gamma_{kd}} T_{\Gamma} v d\Gamma + \iint_{\Gamma_{q d}} T_{\Gamma} v d\Gamma - \iiint_{\Omega_{kuyer}} (\nabla \overline{T}^{\delta} + G_{ij}^{\delta} \nabla u_{j}^{\delta} + R_{ik}^{\delta} \nabla \varphi_{k}^{\delta}) v d\Omega (11)$$

$$\iiint_{\Omega_{A}} \rho \omega^{2} u v d\Omega = \iint_{\Gamma_{q d}} T_{\Gamma} v d\Gamma + \iint_{\Gamma_{kd}} T_{\Gamma} v d\Gamma - \iiint_{\Omega_{A}} (\nabla \overline{T}^{\delta} + G_{ij}^{\delta} \nabla u_{j}^{\delta}) v d\Omega$$

where ρ and ω are the density and angular frequency. T_{Γ} is the surface stress, which is continuous across the interface of different materials. Γ is the surface area of the domain Ω . Therefore, boundary conditions of the substrate, electrode, and layer are specified in the weak form equations. In the same way, the weak form electrical boundary conditions are imported as follows:

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$$\begin{cases} 0 = -\iint_{\Gamma_{q,M}} \sigma_{\Gamma} v d\Gamma - \iint_{\Gamma_{ql}} \sigma_{\Gamma} v d\Gamma + \iiint_{\Omega_{q}} (R_{ij}^{\delta} \nabla u_{j}^{\delta} - N_{ik}^{\delta} \nabla \varphi_{k}^{\delta}) v d\Omega \\ 0 = -\iint_{\Gamma_{kM}} \sigma_{\Gamma} v d\Gamma - \iint_{\Gamma_{ql}} \sigma_{\Gamma} v d\Gamma + \iiint_{\Omega_{kover}} (R_{ij}^{\delta} \nabla u_{j}^{\delta} - N_{ik}^{\delta} \nabla \varphi_{k}^{\delta}) v d\Omega \\ 0 = -\iint_{\Gamma_{q,M}} \sigma_{\Gamma} v d\Gamma - \iint_{\Gamma_{kM}} \sigma_{\Gamma} v d\Gamma + \iiint_{\Omega_{kl}} N_{ik}^{\delta} \nabla \varphi_{k}^{\delta} v d\Omega \end{cases}$$
(12)

where σ_{Γ} is the surface electric charge at the interfaces. Descriptions of the key modeling steps are given as follows:

1. Defining the material properties, including the effective elastic constants (9×9 matrix), effective piezoelectric constants (3×9 matrix) and effective dielectric constants, which are

functions of the temperature. The environmental temperature and thermal expansion coefficients are also set.

2. Defining the weak form PDEs for piezoelectric and elastic materials, including the stress and strain tensors $(1\times9 \text{ vector})$ in Lagrange coordinate.

3. Updating the thermal stress and strain tensors resulting from the stationary analysis at the given temperature.

4. Using the modal analysis, the relative frequency shift caused by temperature is calculated.

III. EXPERIMENTAL RESULTS AND DISCUSSION

In the following part, 25°C is set as the reference temperature. The fundamental material constants, the third-order material constants and temperature coefficients of quartz, ZnO, SiO₂ and aluminum are taken from the references [19]-[25].

A. SiO₂/35.2°YX+90°-cut quartz

The frequency-temperature characteristic of the Love wave mode at the resonance frequency on SiO₂/35.2°YX+90°-cut quartz structure is shown in Fig. 4. SiO₂ works as a waveguiding layer. The wavelength is 48.4 µm. The thickness of the aluminum electrode is 150 nm, and the metallization ratio is 0.5. SiO₂ thickness is 1 µm. The experimental data are taken from [9]. In this section, the FEM Campbell model, referred to the FEM model using the temperature coefficients of quartz according to the Campbell method [10], [26], is also calculated for comparison. This model considers the variation of material constants with temperature and the impact of the thermal expansion on the propagation of surface acoustic waves. It is seen that the simulation results of the weak form nonlinear model are more consistent with the experimental data than that of the FEM Campbell model. The first-order TCF of Love wave mode is 0.47 ppm/°C, and the turnover temperature is 0 °C. Although the relative frequency shift is less than 100 ppm in a temperature range from -40 °C to 40 °C, the frequency shift increases rapidly over the room temperature. When the temperature increases from 50 °C to 100 °C, the relative frequency shift decreases from -100 ppm to -600 ppm. When the SiO₂ thickness is $3.158 \ \mu m$, the frequency-temperature dependence of the resonance frequency is shown in Fig. 5. The turnover temperature rises to 60 °C. The computed turnover temperature of FEM Campbell model is 20 °C below the experimental turnover temperature. The theoretical data of the weak form model match well with the experimental results. However, the electromechanical coupling coefficient K^2 is only 0.07% due to the nonpiezoelectricity of the SiO₂ layer.

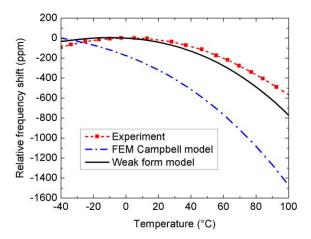


Fig. 4. Comparison of theoretical and experimental frequency-temperature characteristics of Love wave on $SiO_2/35.2^{\circ}$ YX+90°-cut quartz. The SiO_2 thickness is 1 μ m.

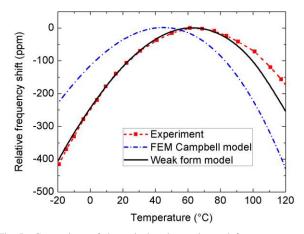


Fig. 5. Comparison of theoretical and experimental frequency-temperature characteristics of Love wave on $SiO_2/35.2^{\circ}$ YX+90°-cut quartz. SiO_2 thickness is 3.158 μ m.

B. ZnO/ST+90°-cut quartz

Compared to the SiO_2 wave-guiding layer, a ZnO thin film has the advantages of piezoelectric property and lower acoustic velocity. The velocity of shear wave in the ZnO thin film is 2578 m/s, slower than the quartz substrate's. Thus, a ZnO film is employed as a wave-guiding layer to confine the Love wave energy near the surface.

The shear-horizontal (SH) wave mode at the resonance frequency on ST+90°-cut quartz has a positive first-order TCF around +30 ppm/°C, as shown in Fig. 6. The results of weak form model are consistent with the experimental data. Fig. 7 depicts the measured S₁₁ of the Al/ST+90°-cut quartz resonator. It can be seen that the resonance frequency is 483.48 MHz at the room temperature. There is an obvious resonance frequency shift when the temperature increases from 25 °C to 60 °C. The resonance frequency increases to 483.99 MHz at 60 °C, confirming the positive TCF value of ST+90°-cut quartz. Thus, to achieve a zero TCF structure, the negative TCF of the ZnO layer is compensated by the positive TCF value of the ST+90°-cut quartz. Fig. 8 illustrates the electromechanical coupling coefficient K^2 and the first-order TCF for the Love wave mode as a function of the normalized ZnO film thickness on the ZnO/ST+90°-cut quartz structure. The wavelength (λ) is 10 µm. It is found that K^2 increases to the maximum value of 0.29% at h_{ZnO}=0.03 λ and then decreases. The first-order TCF decreases with the growth of ZnO thickness due to the negative temperature coefficients of ZnO elastic constants. The zero TCF is obtained when ZnO thickness is 0.05 λ , and K^2 is 0.25%. The phase velocity decreases from 4870 m/s to 3660 m/s with the increase of ZnO thickness from 0.02 λ to 0.1 λ .

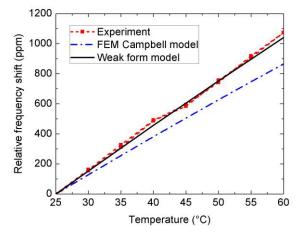


Fig. 6. Theoretical and experimental frequency-temperature characteristics of SH wave on ST+90°-cut quartz. The Al electrode thickness is 100 nm.

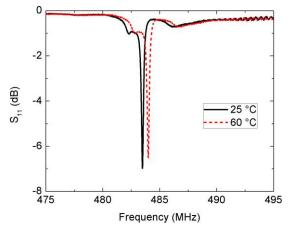


Fig. 7. The measured S_{11} of the Al electrodes/ST+90°-cut quartz resonator.

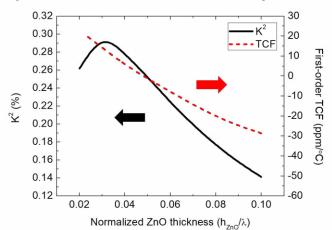


Fig. 8. The electromechanical coupling coefficient and phase velocity of Love wave mode on ZnO/ST90°-cut quartz as a function of the normalized ZnO thickness, h_{AI} =0.01 λ , r=0.5.

When the ZnO thickness is 0.05λ , the thermal strains of the interfaces in ZnO/ST+90°-cut quartz structure are illustrated in Fig. 9. The symbol x is the propagation direction, and y is the aperture direction. The thermal strain at the interface of layers is determined by the thermal expansions of surrounding materials. At the reference temperature of 25 °C, the thermal strains of all nodes are zero. Due to the anisotropy of quartz, the thermal strains in the x, y, z directions are different. The thermal strains of the interfaces increase with the temperature increasing or decreasing far away from 25 °C, which affects the nonlinear components in the effective constants. In addition, the thermal strains of the interface Γ_{qAl} are all larger than those of interface Γ_{lAl} and interface $\Gamma_{ql},$ because the thermal expansion coefficients of the quartz ($\alpha_{11}=13.71\times10^{-1}$ ⁶/°C, $\alpha_{33}=7.48\times10^{-6}$ /°C) and the Al electrode ($\alpha_{11}=18\times10^{-6}$ /°C) are larger than that of ZnO thin film ($\alpha_{11}=4\times10^{-6}/^{\circ}C$, $\alpha_{33}=2.1\times10^{-6}$ (°C) [19], [20]. The thermal expansion coefficients of quartz, Al, and ZnO are on the same order of magnitude, and none of them are negligible. The thermal strain of the interface Γ_{qAl} in y direction is the maximum at a fixed temperature.

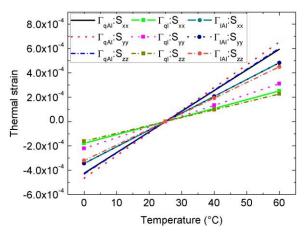


Fig. 9. Thermal strains of interfaces versus the temperature on ZnO/ST+90°-cut quartz. $h_{ZnO}=0.05\lambda$, $h_{Ai}=0.01\lambda$, r=0.5.

The average thermal stresses of the interfaces are illustrated in Fig. 10. At the reference temperature 25 °C, the thermal stresses are zero. They increase with the temperature changes far away from 25 °C. It is found that the thermal stresses mainly concentrate on the surface of the metal electrode, especially on the interface between the electrode and quartz in the aperture direction. The thermal stress in the aperture directions. Moreover, the thermal stress on the interface Γ_{qAl} between the quartz and electrode in y direction is twice that on the interface Γ_{IAl} between the ZnO layer and electrode in the aperture direction.

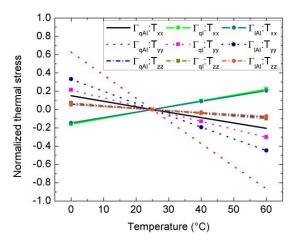


Fig. 10. Thermal stress of interfaces on ZnO/ST+90°-cut quartz. h_{ZnO} =0.05 λ , h_{Al} =0.01 λ , r=0.5.

Based on the simulation results of the model, one-port Love wave mode resonators on the ZnO/ST+90°-cut quartz structure have been fabricated. Realizations are done using conventional ultraviolet (UV) lithography and lift-off technique. The wavelength of the fabricated device is 10 μ m. The thickness of the aluminum electrode is 100 nm, and the metallization ratio is 0.5. The number of IDT pairs is 100, and the number of reflective gratings is 200 on both sides of the IDTs. The aperture length of the resonator is 566 μ m. Subsequently, a ZnO layer of 500 nm was deposited, and patterned by a maskless lithography process and lift-off. The ZnO film was obtained by radio-frequency (RF) sputtering of a 4 inch oxygen rich target at 150 W with 3×10⁻³ mbar and 8 cm³/min flow rate of both argon (Ar) and oxygen (O₂).

As shown in Fig. 11, the calculated thermal sensitivity of the Love wave model at the resonance frequency is consistent with the experimental result. The solid line represents the simulation data, and the dotted lines indicates the increasing and decreasing temperatures for the two experimental curves. The arrows indicate the temperature up and down. A stable frequency-temperature characteristic is obtained with the first-order TCF -1.26 ppm/°C. The relative frequency shift is less than 50 ppm in a temperature range from 25 °C to 60 °C. The measured S₁₁ parameters of the Love wave device at the room temperature and at 60 °C are shown in Fig. 12. The resonance frequency is 409.68 MHz at the room temperature. It can be seen that there is little shift of the resonance frequency when the temperature increases from 25 °C to 60 °C, confirming the near zero TCF of the achieved structure.

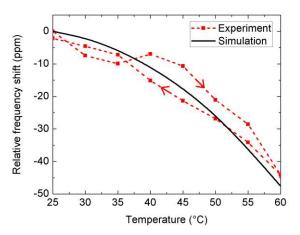


Fig. 11. The simulation and experimental frequency temperature curves of Love wave mode on $ZnO/ST+90^{\circ}$ -cut quartz with ZnO thickness 500 nm.

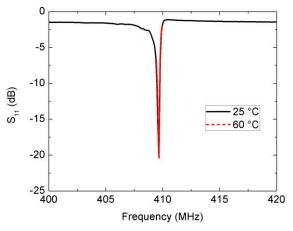


Fig. 12. The measured S₁₁ of the ZnO/ST+90°-cut quartz resonator.

multi-layered structure of ZnO/(IDT+SiO₂)/-А 52°YX+90°-cut quartz with embedded electrodes is considered for temperature compensation to design a Love wave device with a wider range of thermal stability. Considering that the SH wave resonator on -52°YX+90°-cut quartz reduces the frequency temperature fluctuation to a half of the ST-cut quartz [27], this cut provides the possibility of achieving a better temperature stability for Love wave devices. Amorphous SiO₂ is filled between the electrodes, and the upper surface of SiO₂ is polished to keep flat. The ZnO is deposited on the polished flat SiO₂ layer. Temperature compensation is obtained with an optimized combination of ZnO and SiO₂ layers. The wavelength (λ) is 10 µm. ZnO thicknesses is 0.024λ . SiO₂ and aluminum electrode thicknesses are both 0.03λ . The metallization ratio is 0.5. The calculated frequency temperature curve of the resonance frequency is shown in Fig. 13. The relative frequency shift is less than 20 ppm over a wide temperature range of -40 °C-60 °C. Its temperature stability is superior to that of the ZnO/ST+90°-cut quartz. The enhanced of thermal stability could be explained by the positive temperature coefficients of added SiO₂ layer. However, the reflective coefficient of this structure is 0.00051. It is smaller than that of ZnO/ST+90°-cut quartz (0.055).

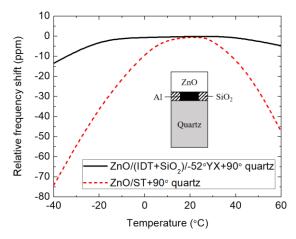


Fig. 13. The frequency temperature curve on ZnO/(IDT+SiO_2)/-52°YX+90°-cut quartz.

IV. CONCLUSION

The weak form nonlinear model is developed to accurately compute the thermal sensitivity of the Love wave mode on the quartz substrates. The third-order material constants, thermal strains, and stresses are taken into account with the coupling of thermal and mechanical fields. The temperature behavior of the Love wave device is calculated. The effect of ZnO thickness on the frequency-temperature characteristics of Love wave mode is studied for temperature compensation. The analytical results of weak form model are in good agreement with the experimental data. The results contribute to designing the Love wave resonators as wireless sensors with a wide and stable operating temperature range.

APPENDIX

Table I lists the rule used to compress indexes for the effective elastic matrix.

TABLE I. INDEX ABBREVIATION RULE [18]

11→1	22→2	33→3
23→4	31→5	12→6
32→7	13→8	21→9

The rotated $YX+90^{\circ}$ -cut quartz is adopted as the substrate in this model. The effective elastic matrix of rotated $YX+90^{\circ}$ cut quartz is defined as follows:

	G_{11}	G_{12}	G_{13}	0	G_{15}	0	0	G_{18}	$egin{array}{c} 0 \\ 0 \\ 0 \\ G_{49} \\ 0 \\ G_{69} \\ G \\ G \end{array}$
	G_{12}	G_{11}	G_{13}	0	G_{25}	0	0	G_{28}	0
	G_{13}	G_{13}	G_{33}	0	G_{35}	0	0	G_{38}	0
	0	0	0	G_{44}	0	$G_{ m 46}$	$G_{ m 47}$	0	G_{49}
G =	G_{15}	G_{25}	G_{35}	0	G_{55}	0	0	G_{58}	0
	0	0	0	$G_{ m 46}$	0	G_{66}	$G_{\scriptscriptstyle 67}$	0	G_{69}
	0	0	0	G_{47}	0	G_{67}	G_{77}	0	G_{79}
	G_{18}	G_{28}	G_{38}	0	G_{58}	0	0	G_{88}	0
	0	0	0	$G_{ m 49}$	0	$G_{\scriptscriptstyle 69}$	G_{79}	0	G_{99}

The effective piezoelectric matrix of rotated YX+90°-cut quartz is defined as follows:

$$R = \begin{bmatrix} 0 & 0 & 0 & R_{14} & 0 & R_{16} & R_{17} & 0 & R_{19} \\ R_{21} & R_{22} & R_{23} & 0 & R_{25} & 0 & 0 & R_{28} & 0 \\ 0 & 0 & 0 & R_{34} & 0 & R_{36} & R_{37} & 0 & R_{39} \end{bmatrix}$$

The effective elastic matrix of ZnO wave-guiding layer is defined as follows:

$$\begin{bmatrix} G_{11} & G_{12} & G_{13} & 0 & 0 & 0 & 0 & 0 & 0 \\ G_{12} & G_{11} & G_{13} & 0 & 0 & 0 & 0 & 0 & 0 \\ G_{13} & G_{13} & G_{33} & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & G_{44} & 0 & 0 & G_{47} & 0 & 0 \\ 0 & 0 & 0 & 0 & G_{44} & 0 & 0 & G_{58} & 0 \\ 0 & 0 & 0 & 0 & G_{66} & 0 & 0 & G_{69} \\ 0 & 0 & 0 & 0 & G_{58} & 0 & 0 & G_{44} & 0 \\ 0 & 0 & 0 & 0 & G_{58} & 0 & 0 & G_{44} & 0 \\ 0 & 0 & 0 & 0 & 0 & G_{58} & 0 & 0 & G_{44} & 0 \\ 0 & 0 & 0 & 0 & 0 & G_{69} & 0 & 0 & G_{66} \end{bmatrix}$$

The effective elastic matrix of aluminum electrode is defined as follows:

$\int G_{11}$	G_{12}	G_{12}	0	0	0	0	0	0]
G_{12}	G_{11}	G_{12}	0	0	0	0	0	0
G_{12}	G_{12}	G_{11}	0	0	0	0	0	0
0	0	0	G_{66}	0	0	G_{66}	0	0
0	0	0	0	G_{66}	0	0	G_{66}	0
0	0	0	0	0	G_{66}	0	0	G_{66}
0	0	0	G_{66}	0	0	G_{66}	0	0
0	0	0	0	G_{66}	0	0	G_{66}	0
0	0	0	0	0	G_{66}	0	0	G_{66}

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