

# Adaptive membrane for large lightweight space telescopes

Dimitry Gorinevsky<sup>\*a</sup> and T. Tupper Hyde<sup>1b</sup>,  
<sup>a</sup>Honeywell Laboratories, <sup>b</sup>Honeywell Space Systems

## ABSTRACT

Large, lightweight telescopes in space will enable future earth science, space science, and reconnaissance. The state of the art in space telescope is the Hubble Space Telescope launched in 1990 with its 2.4 m primary mirror. Missions within the decade such as the Next Generation Space Telescope will push this aperture diameter to over 6.5 m. But truly revolutionary observation in many wavelengths will require increasingly large and lightweight apertures. Although these telescopes of the future will have low areal mass density, the deployed aperture structures must capture and hold a surface figure to a fraction of a wavelength in the presence of thermal, slew, and vibration disturbances. Active control of surface figure is a key technology for the success of gossamer space structures. For structures with thousands of actuators distributed in the surface, the control hardware and computations should be distributed as well. This paper discusses how an efficient control of a membrane reflector shape can be achieved using embedded actuators distributed over the membrane surface. Advanced algorithms using only local information about errors and actuation for collocated and neighboring positions in each of the distributed computational elements allow achieving required control performance. Electrostatic actuators implemented on compliant plastic substrates, represent a highly attractive proposition thanks to their very low areal density. Control, sensing, and communication is distributed and integrated in the adaptive membrane to provide the imaging surface quality of a thick stiff mirror at an infinitesimal fraction of the mass. An adaptive membrane with built-in distributed actuators, sensors, and computational elements can be made scalable to a very large size.

**Keywords:** telescope, gossamer, large aperture, smart structure, control, distributed computing, wavefront control.

## 1. INTRODUCTION

To meet the future mission demands for large lightweight space apertures, gossamer structures will be required with ever decreasing areal densities [1,2]. At first these will be accomplished with “rigid” deployable systems, followed by larger, more flexible deployables, shell structures, inflatables, and membranes. The surface precision of these radio frequency (RF) and optical (IR/visible/UV) reflectors will remain at a fraction of the wavelength regardless of dimension of the aperture. To take advantage of the ability to collect low signals, one requires large areas; to get high resolution, one requires large aperture dimensions (or baselines for sparse aperture instruments). An example large RF aperture is the 5 meter diameter TDRSS mesh deployed antenna with a surface precision of half a millimeter and mass of 24 kg. In the optical, it is the 2.4 meter Hubble Space Telescope (HST) primary mirror with an effective surface precision (after corrective optics) of 20 nanometers and mass of about 400 kg. HST corrects only for piston, tip and tilt (3 actuators). In the next decade, the Next Generation Space Telescope (NGST) will be designed to use deployed panels and perhaps hundreds of actuators to control a mirror surface to about 50 nanometers across its 6+ meter diameter with an areal density of 15 kg/m<sup>2</sup>.

Future space apertures will be increasingly called upon to provide diffraction limited surface figures at ever increasing dimensions. Large, lightweight apertures of future space missions will not meet there figure precision passively upon deployment due to thermal effects, gravity unloading, materials uncertainty, and mechanical precision tolerances. Actuators can undo these effects and adapt the aperture figure to the desired shape. Future space apertures will have diameters of several tens of meters and very low areal weight. Many hundred thousands or millions of actuators will be needed to compensate for the main reflector figure error. The number of actuators required depends on the stiffness and stability of the passive structure and the figure precision required. Figure 1 shows an estimate of the number of actuators

---

\*[dimitry.gorinevsky@honeywell.com](mailto:dimitry.gorinevsky@honeywell.com); [gorinevsky@ieee.org](mailto:gorinevsky@ieee.org); phone (408)864-7569; e-fax (208)545-6408; Honeywell Laboratories, Cupertino, CA 95014

<sup>1</sup> Presently with NASA Goddard Space Flight Center

required versus aperture size and areal density based on the equations from [20]. The number of actuators required for a given RMS surface deflection goes as the inverse of the thickness. In other words, to reduce the mass of a given membrane reflector by two requires four times as many actuators. A result of [20] is that the material modulus does not enter the equation... a stiffer material just requires more actuator forces to move and results in more “print-through”. Plastic is as good as metal or glass in this regard, but weighs significantly less.

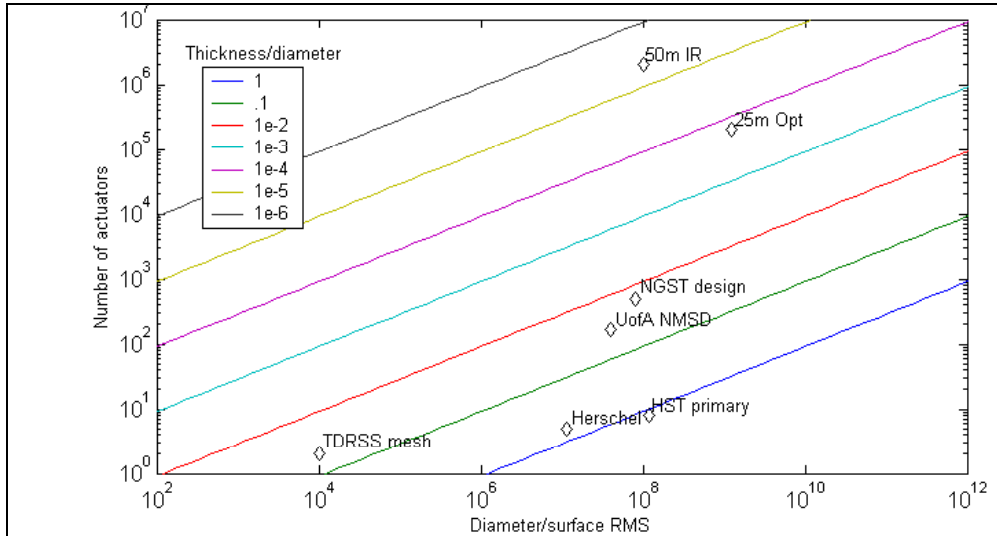


Figure 1: Number of actuators required to hold surface precision RMS for a given aperture size (which equates to angular resolution for the telescope). Lines of constant thickness ratio are plotted and can be used to estimate mass of the reflecting membrane. A large lightweight structure such as a 200 kg, 50 meter IR reflector would require millions of actuators.

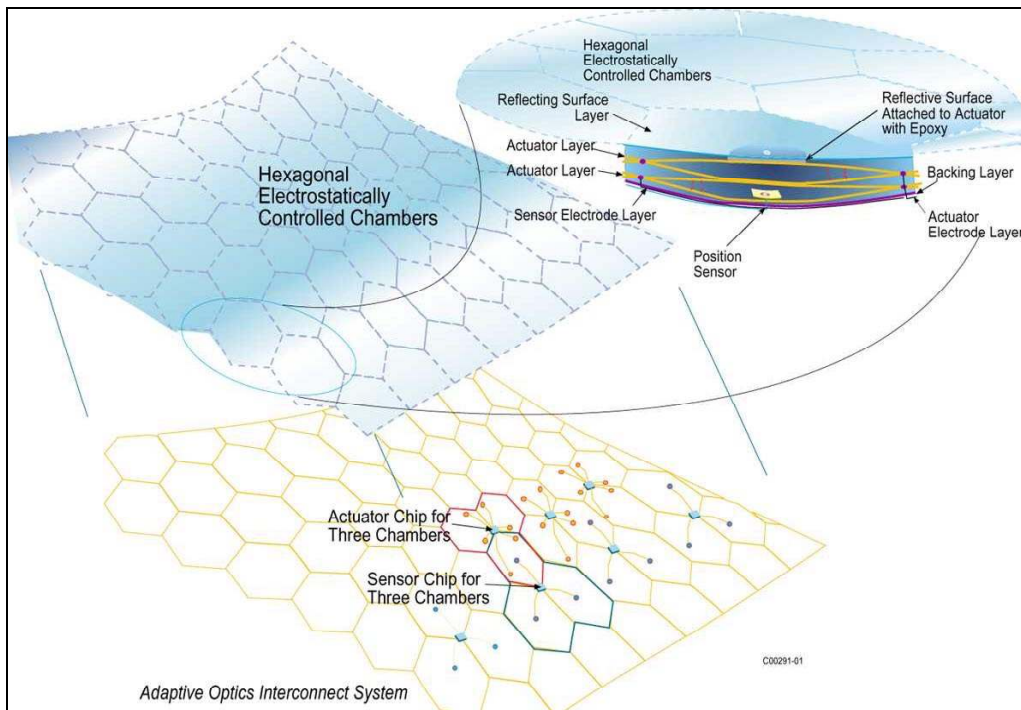


Figure 2. Multifunctional adaptive membrane concept.

Maintaining the figure despite deployment errors and thermal and other low-bandwidth disturbances inherent to such spacecraft operation requires closed-loop control. Control of very large number of actuators becomes possible by making the control computing physically distributed on the membrane substrate. The real-time control of each actuator will be localized using information from collocated and neighboring sensors and actuators only. Such membranes can be scaled

to a very large size with millions of actuators, each controlled independently of all but several neighbors.

Large lightweight apertures would be enabled by the multifunctional adaptive membrane technology. A multifunctional adaptive membrane envisioned in Figure 2 has built-in actuators, sensors, and controls. If produced in large quantities, the membrane can be made relatively inexpensively. It can be used as a subsystem when designing different missions. It can be used within lenticular inflatable space RF telescope antennas [3], mesh structures [4], and other spacecraft concepts [5]. This paper describes developments of the control and system technology for such membranes.

## 2. SYSTEM-LEVEL DESIGN OF THE ACTIVE MEMBRANE

The system design of a multifunctional membrane follows from the required control functionality. The first task of the active surface control is to initially figure the aperture after deployment. Once this initial “capture” of the figure is accomplished, the bandwidth of the surface control depends on the time dependence of the disturbance sources. Design of distributed decentralized control architecture satisfying the above requirements is discussed later in this paper. The key conceptual hardware approaches to the membrane design including actuators, sensors, and computing infrastructure are discussed in the first subsection of this section. Choosing the specific design trades for the membrane follows from the control requirement specifications, which are discussed in the second subsection.

### 2.1 Hardware Concept

#### *Membrane substrate*

For space telescope primary mirrors over 20 meters in diameter, it is hard to imagine any structure other than a plastic based membrane. There are several polyimide membranes from Dupont and SRS that are space qualified and can hold an optical surface quality [6]. The choice of thickness of the membrane is driven by several factors including folding-packing, tensioning, thermal environment and life. But by far, the most influential factor in the surface quality under active control is the number and spacing of actuators. A large number of actuators reduces the force that any one actuator must place on the membrane surface and therefore reduced “print-through” or local deformations due to a single actuator. Of course, the penalty of large numbers of actuators is the cost, mass, and control complexity. It is exactly these three issues that are addressed by the adaptive membrane concept described in this paper.

#### *Actuators*

Honeywell developed the unique polymer electrostatic actuator technology under several DARPA contracts. This technology could provide an actuator force of  $1 \text{ N/cm}^2$  over  $100 \text{ }\mu\text{m}$  displacement with an actuator cell size of 1-3 cm, and thickness of folded membrane of 100-200  $\mu\text{m}$ . The areal density of such membrane would be less than  $0.2 \text{ kg/m}^2$ . As demonstrated in [7,8,9,10], an electrostatic mechanism is very adequate for building large 2-D and 3-D arrays of low-weight, low-power actuators. An electrostatic actuator is essentially a capacitor. The actuating elements are the electrodes and the dielectric layer. The power consumption of one actuator node in a static condition is very small.

While electrostatic actuation is generally known as a high-voltage/low-displacement mechanism, Honeywell actuators have large strokes (hundreds of microns) and work with low voltages (between 50 and 150 V). The enabler is a rolling contact, which allows spatial separation of the maximum force and maximum displacement. The force responsible for the movement is produced at the tip of the rolling contact while the maximum displacement is obtained at a different location, which could be the free end of a flap or the center of a buckled diaphragm. Valves, pumps, and muscle-like structures based on rolling contact electrostatic actuators were demonstrated, all of them using plastic substrates such as a Kapton film [8,9]. More detail about applicability of these actuators to control of reflector membranes can be found in [10].

#### *Figure error measurement issues*

An imaging system with a membrane reflector must provide a measurement of the figure error for use as a feedback signal in the figure control loop. Traditionally, telescopes with adaptive optics use wavefront-sensing methods to control a deformable secondary mirror and correct for the atmospheric distortions. These distortions have low spatial and high dynamical frequency. In contrast, space imaging requires shaping of the primary mirror figure under temperature and mechanical disturbances that have high spatial and low dynamical frequency. The envisioned adaptive membrane will

have local deformation sensors in each cell of the membrane and a centralized wavefront sensor. These sensors have their own inaccuracies, and the overall synthetic measurement will be obtained by fusing diverse sensor data. As local sensors, capacitive sensors, strain gauges, or fiber-optic curvature sensors can be used. As central sensors of the figure error, a Twyman-Green interferometer or a Shack-Hartmann sensor on the secondary mirror can be employed.

### **Computing**

The computational architecture of the adaptive membrane has to be designed such that it is scalable to support millions of the actuators. This can hardly be achieved with a centralized computer because of a need to provide control signals and control power to millions of actuators simultaneously. A scalable concept of the computing and control infrastructure for the active membrane is illustrated in Figure 2. There are simple computational elements distributed over the membrane, one for each cell or cluster of cells. Each element has relatively low computing power and communicates directly with its nearest neighbors only. At the same time, the sheer number of such elements creates significant distributed computing power. The central processor (or processor cluster) of the telescope will have a high-speed connection to the central sensor(s) of the figure error. It can also communicate with the distributed computing elements. With direct connection to the elements on the reflector rim only, such communication will be performed through the mesh network of distributed neighbor-to-neighbor connections and will have low bandwidth. The computing power and communication constraints define partitioning for the computing algorithms discussed in the next section. .

## **2.2 Control specifications**

The main top-level specification requirement in the control system design is given by the disturbance rejection bandwidth. An active membrane surface of a large reflector can be considered as a multidimensional system with two spatial dimensions and a time dimension. The control specification requirements for the membrane have to characterize the spatial as well as dynamical disturbance rejection capability (bandwidth).

In the astronomical community, the spatial bandwidth constraints are most often encountered and understood with regard to adaptive optics systems design. The ultimate spatial bandwidth constraint is given by the spatial Nyquist frequency that corresponds to the spatial disturbances with wavelength of twice the actuator spacing. The spatial disturbances with wavelengths shorter than the Nyquist cannot possibly be controlled. If the spatial response of the actuator is broad and spans multiple cells, then the spatial bandwidth might be further reduced compared to the Nyquist frequency [11]. The response shape is an important characteristic influencing the spatial disturbance controllability. Too narrow a response can lead to spatial frequency impostoring effect that is well studied in the usual time-domain sampled-time systems theory [12]. Choosing actuator and membrane parameters to achieve proper response width is an important part of the system design trades. For large ground or space telescopes the need for high spatial bandwidth and, thus, dense actuator spacing is defined by a few factors. One of them is that the telescope ultimately should provide a high quality image at an imaging sensor that has a resolution of several megapixels. Hence, a few millions of actuators might be needed to compensate for the figure errors and provide the required resolution. Another requirement is compensating the spatial disturbances to provide sufficiently high quality of the wavefront and hence high Strehl number for the instrument.

The disturbances of the reflector figure include the initial deployment errors of the figure, dimpling, and surface roughness for the membrane. These are purely spatial disturbances with zero bandwidth in time. Thermal deformations of the surface shape will have very low bandwidth defined by the orbit time for low Earth orbit telescope or by the typical rates of the major attitude changes of the spacecraft. Other time-varying disturbances will include micro-gravity, gravity gradients, and solar pressure. The high-bandwidth disturbances might include jitter caused by working reaction wheels of spacecraft attitude control system. The orbit and sun shading might be benign enough to allow only periodic re-figuring without any significant loss of mission time. In earth orbit, or where significant attitude slewing is required, the figure control will be required to be active during use of the aperture. Thermal time constants would be on the orbital time scale, slew acceleration induced disturbance have time constants based on vehicle agility, and spacecraft bus vibration disturbances are at many frequencies up to hundreds of Hz.

The membrane would compensate only for the disturbances with low dynamical bandwidth. Active compensation of the vibrations is hardly practical and they have to be dealt with by designing the membrane to provide a sufficient passive damping. A primary reflector with the controllable membrane will be an active optics system with low-bandwidth, slow compensation of the figure errors. This is similar to the design of the active main mirror for the NGST and differs from the adaptive optics systems that must have high dynamical bandwidth.

Spatial disturbances with low spatial frequency are controllable based on the actuator spacing and actuator response shape. However, the figure error corresponding to these disturbances can be very large because error amplitude accumulates for the large mirror size. Because of the membrane actuator range limitations these large disturbances can be uncontrollable. Thus, the reflector based on the active membrane has to have both fine control provided by the embedded actuators and a separate coarse control with much lower spatial resolution and larger control authority. The specific coarse control approach depends on the overall design of the reflector. One approach might be to have actuators that move membrane with respect to a backup structure. Another approach might be given by active compensation on the secondary optics providing wavefront conjugation for the large disturbances, e.g., a holographic optical correction. The discussed concept of the spatial control bandwidth allocation is illustrated in Figure 3. The membrane actuators with the limited control authority provide disturbance compensation for the medium spatial frequencies, up to the Nyquist frequency. The coarse spatial control compensates for the low frequency disturbances. The spatial disturbances above the Nyquist frequency remain uncompensated. Space qualified membrane materials today have surface deformations less than 10 nanometers on lengths scales of 1 millimeter or less [6].

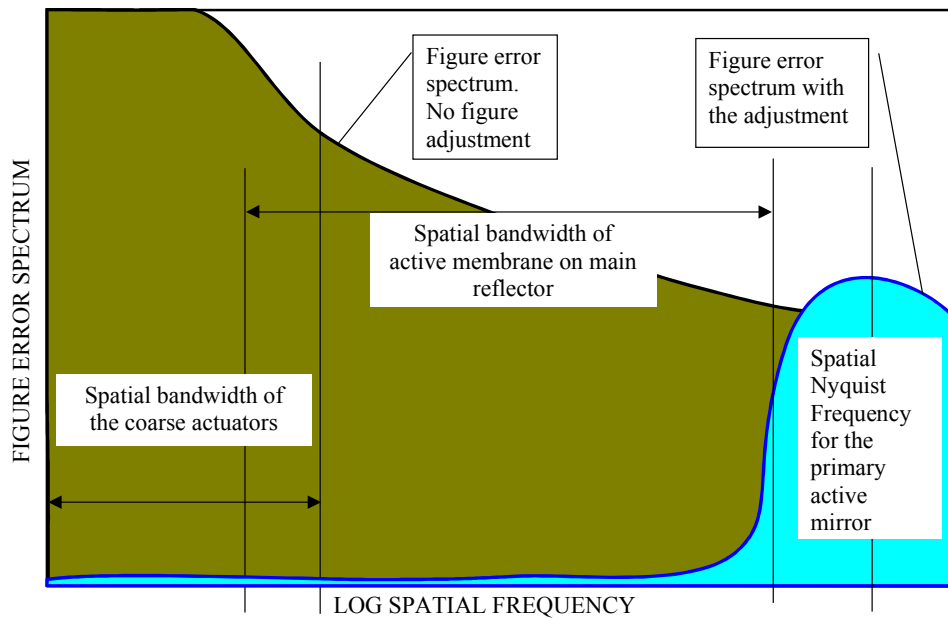


Figure 3. Spatial control bandwidth allocation concept.

### 2.3 Control algorithms design issues

The usual approach to control in active and adaptive optics is based on the centralized computations. The adaptive optics algorithms require that the error array at each step be multiplied by an inverse of the actuator influence matrix. This approach cannot be used for a large-scale active/adaptive optical system. Straightforward matrix multiplication, much less matrix inversion, is infeasible for the matrices with sizes of a few millions by a few millions. We use an alternative approach that heavily relies on the special structure of these matrices. The main enabling assumption is that the actuator influence functions have the same shape for all actuators and differ only by the shift of their centers. Moreover, the influence functions are localized in the spatial neighborhoods of the respective actuators. Such system can be modeled as a linear spatially invariant system and the error feedback control can be designed as localized distributed control. This means control for each actuator can be computed by using information from the respective cell and nearest neighbors only [13]. Such control algorithms are ideally suited for parallel execution in the distributed embedded processors of the cells using only neighbor-to-neighbor data passing. Some of the techniques for designing and analyzing such control are touched upon in the next section.

One issue that is very important when designing the distributed embedded control system is health management. The integrated active membrane in a space telescope will likely be never serviced over its lifetime. Thus the telescope performance should deteriorate gracefully with the failure of the distributed membrane cells. A scenario where 2-3% of

the nodes have failed is realistic for a long duration mission. This would mean 20,000-30,000 failed cells out of 1 million. The acute fault causes can include mechanical damage caused by micrometeorites and ionizing radiation damage of the circuits in the embedded electronics. The faults might include sensor faults, actuator faults, power supply system (e.g., power line) faults, loss of communication links between neighbors, and failure of computing nodes. These faults have to be accommodated by re-routing communication around the failed links and nodes and reconfiguring control. The reconfiguration of control logic (control mode change) might allow recovering lost data from a ‘dead’ cell by interpolating the data from the neighboring cells.

### 3. DISTRIBUTED LOCALIZED CONTROL – ANALYSIS

An active membrane with embedded actuators, sensors, and computational elements represents an array control system. In such system variables, measurement, and control change in time and depend on spatial coordinates. Multidimensional signal processing for large sensor arrays has well-established theory and applications, especially in imaging. Yet, applied approaches to distributed localized control of large distributed actuator and sensor arrays are less well known and belong to the cutting edge of current control technology. Some of our earlier work in control of arrays with hundreds of actuators and developed analysis tools can be found in [14-17].

#### 3.1 Issues and approaches

The distributed localized control techniques are applicable to a broad variety of adaptive membrane designs using different actuation and sensing principles. For the sake of analysis, the entire membrane surface is subdivided into identical cells, each containing one or more sensors and actuators. Each cell has a control module computing control as a weighted sum of past control and sensor measurement errors for it and several neighboring cells. Such real-time distributed localized control calculations are straightforward and can be realized in simple control module hardware.

Design and analysis of such a controller goes beyond standard control technology. Modeling, analysis, and control design for the membrane system are based on multidimensional systems theory [18]. Spatially distributed systems can be analyzed by modal decomposition such that the time dynamics of each mode is handled separately. For array systems, where identical multifunctional cells make a regular spatial grid, a modal decomposition is given by a spatial Fourier expansion [13]. This leads to spatial frequency analysis somewhat related to the frequency domain analysis used in standard control problems [19]. The multidimensional frequency analysis is applicable to very large array systems without any increase in complexity. Such analysis allows rigorous computation and allocation of spatial and dynamical bandwidth of the control system [14-17]. Recognizing spatial bandwidth limitations is related to the practice of discarding higher order spatial modes that are poorly controllable. The modal control, however, requires centralized computations with access to all measurements and actuator commands. The distributed array control is designed using only spatially localized information from near neighbor nodes in the array [14-17].

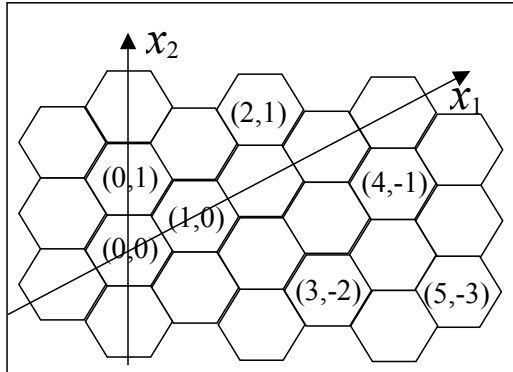


Figure 4. Spatial coordinates for the membrane.

Consider a hexagonal layout of the cells on the membrane surface and introduce two skewed coordinates  $x_1, x_2$  as shown in Figure 4. The cells can be indexed by a couple of integer values corresponding to coordinates of the cell center as illustrated in Figure 4 for a few cells. Setting aside the issue of the figure error measurement, assume that the value of the figure error  $y(t; x_1, x_2)$  is available at each cell at each point in the integer sampled time  $t$ . The time  $t$  corresponds to the sampling cycle of the embedded digital controller that are assumed to be synchronized. Let  $u(t; x_1, x_2)$  be actuator command at time  $t$  for the cell  $(x_1, x_2)$ . Assuming that the controlled actuator response is sufficiently slow such that no vibrations of the membrane are excited, the model of the controlled distributed system can be presented in the form

$$y(t; x_1, x_2) = \sum_{k,l} H(x_1 - k, x_2 - l) \sum_{\tau \geq 0} h(t - \tau) u(\tau; k, l), \quad (1)$$

where  $H(t, x_1, x_2)$  is the spatial pulse response function that describes the shape of the membrane surface deformation if one of the actuators is pulsed (bumped). The time pulse response  $h(t, x_1, x_2)$  in (1) describes the actuators dynamics that are considered to be the same for all actuators. The model (1) is sufficiently comprehensive and allows describing most of high-resolution active and adaptive optics systems.

The control design and analysis for the system (1) is facilitated by introducing the multidimensional transfer functions

$$G(\lambda_1, \lambda_2) = \sum_{k,l} H(k,l) \lambda_1^{-k} \lambda_2^{-l}; \quad g(z) = \sum_{\tau \geq 0} h(\tau) z^{-\tau}, \quad (2)$$

where  $z$  is the usual operational variable for the discrete Laplace transform ( $z$ -transform) and  $g(z)$  is the transfer function of the actuators, as usual  $z^{-1}$  can be considered as a unit delay operator. In a similar way,  $\lambda_1$  and  $\lambda_2$  are spatial Laplace variables corresponding to the operators of unit shift along the axes  $x_1$  and  $x_2$ . Unlike the time dependencies, the spatial dependencies in the system are non-causal and the theory of two sided Laplace transform (or  $z$ - transform) must be used. The spatial transfer function  $G(\lambda_1, \lambda_2)$  of the actuators is non-causal.

The multidimensional model of the system (1) can be, thus, presented in the form

$$y = G(\lambda_1, \lambda_2)g(z)u \quad (3)$$

Many of familiar concepts of control design and analysis can be extended to the multidimensional control systems. One key concept is control robustness to modeling error – both in description of dynamical and spatial response of the system. For rigorous analysis of the robustness to models of both dynamical and spatial response of the system, we use a multidimensional extension [14] of structured singular value analysis ( $\mu$ -analysis) [19]. This analysis is extended to allow for description of the boundary effects on the edges of the array. The robustness analysis is also used in the distributed localized control design to take into account the unmodeled flexible dynamics of the membrane.

### 3.2 Example

To illustrate the multidimensional control design and analysis, consider a one-dimensional model of a flexible space reflector with a distributed active control of the shape. The reflector here is modeled as a thin beam with a bending stiffness  $C$  and free ends. The beam is subject to a longitudinal tension  $T$ . An array of actuators is uniformly spaced along the beam (Figure 5). Each actuator produces a controlled localized bending moment. The bending changes an incidence angle on the reflector surface – beam slope – in the vicinity of the actuator (see Figure 6). It is assumed that there is one incidence angle measurement per actuator. The feedback control goal is to compensate for the initial error in the reflector surface orientation by controlling the actuators.

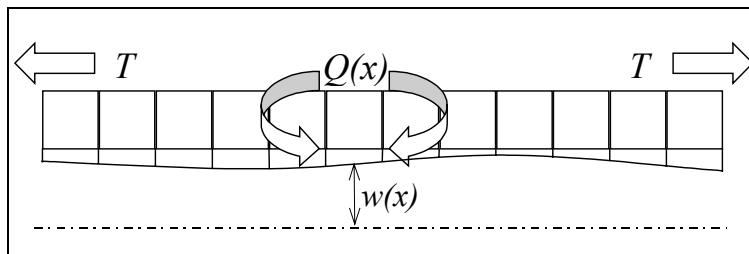


Figure 5: Schematics of a flexible reflector model

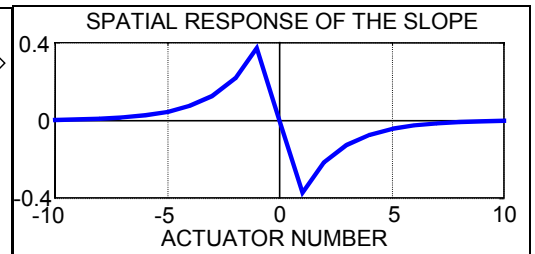


Figure 6: Spatial pulse response of the reflector slope

slope

The beam deflection is  $w(x)$ , where  $x$  is the coordinate along the beam. The deflection can be modeled as static. In reality a reflector beam with active shape control might have some structural damping, but would still experience structural vibrations under action of the changing control moment. To reduce the impact of the high-frequency vibrations observable through the sensor measurements, the sensor signal is assumed to pass through a first-order low-pass filter. The overall model follows and includes the filtering and dynamical uncertainty. This model has the form

$$y = P(\lambda)g(z)u, \quad P(\lambda) = -\frac{1}{2} \cdot \frac{\lambda^{-1} - \lambda}{\lambda^{-1} - (2 + \theta) + \lambda}; \quad g(z) = \frac{z^{-1}}{1 - az^{-1}}, \quad (4)$$

where  $P(\lambda)$  is a spatial response operator defined by (4) with pulse response (Green function) in Figure 6;  $a$  is a dynamical exponential filtering factor. In the simulations, it was assumed that  $a=0.8$  (filter time constant is 4-5 samples), and  $\theta=T/C=0.3$  (moderate tension in the beam).

The controller for the system (3)—(4) was designed using a loopshaping technique similar to one discussed in [17]. The general form of the feedback controller is

$$(1 - z^{-1})u = -c(z^{-1})K(\lambda)y - S(\lambda)z^{-1}u, \quad (5)$$

$$c(z^{-1}) = k_p(1 - z^{-1}) + k_I, \quad (6)$$

where  $K(\lambda)$  and  $S(\lambda)$  are spatial operators and  $c(z^{-1})$  is a dynamical PI feedback controller in velocity form. Non-causal spatial FIR operators  $K(\lambda)$  and  $S(\lambda)$  are designed such that the information from three closest neighbors on each side only is used for control of each actuator. The operator  $K(\lambda)$  is chosen to equalize the loop gain across the controllable spatial frequencies while the operator  $S(\lambda)$  is chosen to prevent large control action for the uncontrollable frequencies. These operators were designed based on the spatial operator  $P(\lambda)$  in the plant (3). Such design allows for localized feedback control computations to be implemented in distributed control elements. In simulations below the following operators were used

$$\begin{aligned} K(\lambda) &= 0.0972\lambda^3 - 0.3110\lambda^2 + 1.4595\lambda^1 + 0 - 1.4595\lambda + 0.3110\lambda^2 - 0.0972\lambda^3 \\ S(\lambda) &= 0.1148\lambda^3 + 0.1636\lambda^2 - 0.3336\lambda^1 + 0.6196 - 0.3336\lambda + 0.1636\lambda^2 + 0.1148\lambda^3 \end{aligned} \quad (7)$$

The PI dynamical feedback controller gains are  $k_p=0.15$ ,  $k_I=0.07$ , such that a good quality of the transient process and disturbance rejection is achieved while the required degree of robustness is maintained.

An example of the closed-loop response with the controller (5)—(7) in compensation of random initial error is shown in Figure 7. Despite the fact that the actuator response has vanishing gain at small spatial frequencies, almost 80% of the initial error is canceled after first 10 control samples. These results show that a distributed localized controller can provide an excellent performance of the reflector shape error compensation.

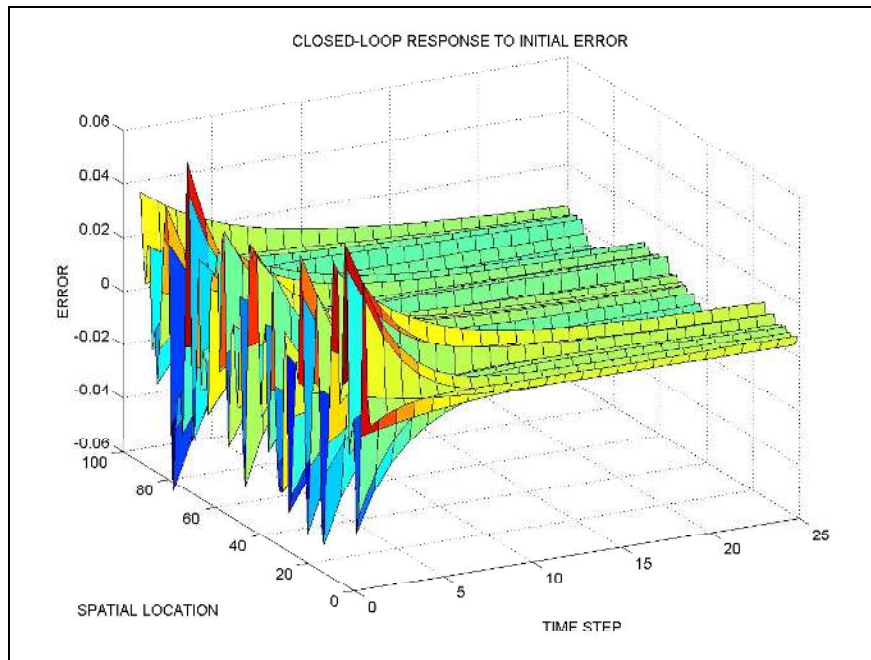


Figure 7: Closed-loop response in compensation of initial error

## CONCLUSIONS



Effective surface precision control of future lightweight membrane space reflectors will require large numbers of actuators distributed over the membrane. A multifunctional adaptive membrane concept is presented which meets these needs by embedding large numbers of actuators in the membrane. With distributed localized control, effective surface precision is maintained without massive complexity in the control computations. Instead, the computations are performed in parallel in many simple embedded computing elements physically distributed over the membrane surface. Only knowledge from local and a few nearest neighbors is required for the computations.

## REFERENCES

1. Chmielewski, A.B., Moore, C., Howard, R. "The gossamer initiative," *IEEE Aerospace Conference*, Big Sky, MT, March 2000.
2. Montgomery E.E., "Variance of ultralightweight space telescope technology development priorities with increasing total aperture goals," *1999 Ultra Lightweight Space Optics Workshop*, Napa Valley, CA, March 1999
3. Chmielewski, A.B., Noca, M.A., Ulvestad, J. "ARISE antenna," *IEEE Aerospace Conf.*, Big Sky, MT, March 2000.
4. Njoku, E., Wilson, W., Yueh, S., Freeland, R., Helms, R., et al. "Large deployable-mesh antenna system for ocean salinity and soil moisture sensing," *IEEE Aerospace Conf.*, Big Sky, MT, March 2000.
5. Lake, M.S., Peterson, L.D., Mikulas, M.M., et al "Structural concepts and mechanics issues for ultra-large optical systems," *1999 Ultra Lightweight Space Optics Workshop*, Napa Valley, CA, March 1999
6. Angel, R., Burge, J., Hege, K., Kenworthy, M.A. and Woolf, N., "Stretched membrane with electrostatic curvature (SMEC): A new technology for ultra-lightweight space telescopes," *UV, Optical, and IR Space Telescopes and Instruments, Proc. SPIE*, 4013, 2000.
7. Cabuz, C., Cabuz, E.I., Ohnstein, T.R., Neus, J., Maboudian, R. "Factors enhancing the reliability of touch-mode electrostatic actuators," *Sensors and Actuators*, Vol. 79, 2000, pp. 245-250.
8. Cabuz, C., Cabuz, E.I., Rolfer, T., Herb, W., Zook, D. "Mesoscopic sampler based on 3-D array of electrostatically activated diaphragms," *10<sup>th</sup> Int. Conf. on Solid-State Sensors and Actuators, Transducers'99*, June 1999, Sendai, Japan
9. Horning, R., Johnson, B. "Polymer-based MEMS actuators for biomimetics", *Neurotechnology for Biomimetic Robots*, 14-16 May, 2000
10. Gorinevsky, D., Hyde, T., Cabuz, C., "Distributed shape control of lightweight space reflector structure," *IEEE Conf. on Decision and Control*, Orlando, FL, Dec. 2001.
11. Gorinevsky, D., Heaven, M., and Vyse, B. "Performance analysis of cross-directional process control," *IEEE Tr. on Control Systems Technology*, vol. 8, no. 4, July 2000, pp. 589—600.
12. A.V. Oppenheim, R.W. Schaffer, and J.R. Buck, *Discrete-Time Signal Processing*, Prentice Hall, 1999
13. Bamieh, B., Paganini, F., and Dahleh, M. "Distributed control of spatially-invariant systems," *IEEE Trans. on Automatic Control*, 2002.
14. Gorinevsky, D., and Stein G., "Structured uncertainty analysis of robust stability for multidimensional array systems," *IEEE Tr. on Automatic Control*, to appear.
15. Stewart, G., Gorinevsky, D., and Dumont, G. "Design of a practical robust controller for a sampled distributed parameter system," *37th IEEE Conf. on Decision and Control*, Tampa, FL, Dec. 1998.
16. Stewart, G.E., Gorinevsky, D., and Dumont, G.A., "H<sub>2</sub> loopshaping controller design for spatially distributed systems," *IEEE Conference on Decision and Control*, Phoenix, AZ, December 1999
17. Stewart, G.E., Gorinevsky, D., and Dumont, G.A., "Spatial loopshaping: A case study on cross-directional profile control," *American Control Conf.*, pp. 3098—3103, San Diego, CA, June 1999.
18. N.K. Bose, *Applied Multidimensional Systems Theory*, Van Nostrand Reinhold, 1982.
19. K. Zhou, Doyle, J., and Glover, K., *Robust and Optimal Control*, Prentice Hall, 1999
20. Burge, J. and Cuerden, B. "Design considerations for active membrane mirrors", *1999 Ultra Lightweight Space Optics Workshop*, Napa Valley, CA, March 1999