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Amphiphilic superabsorbent cellulose nanofibril
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Ultra-light (1.7 to 8.1 mg cm⁻³) and ultra-porous (99.5 to 99.9%) aerogels have been assembled from cellulose nanofibrils (CNFs) that were defibrillated from rice straw cellulose at 96.8% yield. The as-prepared aerogels, amphiphilic super-absorbents, absorbing 210 and 375 times water and chloroform, respectively, are far superior to any previously reported cellulose aerogel. Vapor deposition with triethoxyl(octyl) silane turned the amphiphilic aerogel more hydrophobic and oleophilic, capable of absorbing 139–356 times non-polar hydrocarbons, polar aprotic solvents and oils, surpassing all previously reported polymeric, cellulosic and carbonaceous aerogels by 2 to nearly 20 times. These aerogels are excellent amphiphilic super-absorbents for selective oil removal and recovery.

Organic pollutants from industrial wastewater and oil spills are of increasing environmental and ecological concern and have been remediated by various approaches including applying booms, skimmers, absorbents, *in situ* burning, hydrocarbon-degrading microorganisms, dispersants and solidifiers.^{1–4} Removing pollutants by low cost and highly absorbent materials is easy to implement and attractive as it does not generate by-products that may cause further concerns. Among the numerous oil absorbents, most inorganic absorbents, such as expanded perlite,⁵ inorganic minerals,⁶ clays,⁷ as well as polyacrylonitrile based activated carbon fibers,⁸ polypropylene nonwovens,^{5,9} and microporous polydivinylbenzene and porphyrin based sponges,^{10–12} have low absorption capacities, typically less than 20 times by weight. These absorbents also suffer from drawbacks such as insufficient buoyancy of the inorganics and very slow biodegradability of the synthetics.

Lignocellulosic materials are attractive because of their high absorption capacities as well as renewability and biodegradability. Cotton fibers¹³ and chopped rice straw¹⁴ were made hydrophobic by acylation to demonstrate 20–30 g per g oil absorption capacities; while the naturally waxy hollow milkweed floss¹⁵ and kapok fibers¹⁶ showed higher *ca.* 50 g per g absorption capacity. Nanocellulose aerogels from freeze-drying of aqueous nanocellulose suspensions^{17,18} were modified to be hydrophobic and oleophilic with TiO₂ coating^{19,20} or vapor phase silanization,²¹ serving as absorbents^{19–21} for linear and cyclic alkanes and chloroform at up to 40 g per g absorption capacities,^{20,21} however, no higher than absorbents from previously mentioned natural fibers.

With the advent of carbon- and bio-based nanofiber fabrication and controlled assembly,^{22–26} super lightweight carbon-based aerogels, super hydrophobic and oleophilic absorbents including those from carbon nanotubes (CNTs),²⁷ graphene,^{28–30} CNT-graphene composite,³¹ carbonized bacterial cellulose (BC)³² or carbonaceous nanofibers,³³ have been reported to show much higher solvent and oil absorbency ranging from 100–913 g per g, more than one order of magnitude higher than other absorbents. These carbon-based aerogels require complicated and energy-consuming processes to fabricate, and thus are expensive.

Although nanocellulose aerogels have been made hydrophobic to absorb oils,^{17,20,21} their oil absorbency was low (around 40 g per g) and densities were high (over 10 mg cm⁻³). Considering the nano-scale lateral dimensions of nanocellulose, the potential to generate porous structures with ultra-low density (less than 5 mg cm⁻³) and exceptionally high porosity (over 99%), thus absorbency, is ample and could be further exploited. Furthermore, with both hydrophilic hydroxyls and hydrophobic pyranose rings, cellulose chains are amphiphilic.^{34,35} However, the amphiphilic nature of CNFs and assembled CNF aerogels are yet to be explored. Amphiphilicity of CNF aerogels would allow the uptake of both polar and nonpolar liquids, in contrast to the hydrophobic carbon-based aerogels and the hydrophilic inorganic oxide aerogels.

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† Electronic supplementary information (ESI) available: CNF isolation and aerogel characterization, pictures and SEM images, BET isotherm and pore distribution, mechanical properties, silanization, comparison with other carbon and bio-based aerogels, cyclic absorption and video clips showing the aerogel “fly” due to static electricity, and removal of Sudan IV dyed chloroform from the bottom of water. See DOI: 10.1039/c4ta00743c

Additionally, the ample surface hydroxyls allow modification to tune the amphiphilicity toward greater hydrophobicity. Chemical vapor deposition of organosilane has been demonstrated a facile process for tuning the hydrophobicity of hydrophilic surfaces.^{20,21,36}

Herein, we report a facile and greener route to optimize the pore sizes and volumes of 3D interconnected ultra-porous aerogels by controlled assembly of cellulose nanofibrils (CNFs) from rice straw cellulose. The as-prepared aerogels have densities as low as 1.7 mg cm^{-3} and porosities up to 99.9%. The CNF aerogels are amphiphilic, absorbing 210 and 375 times water and chloroform, respectively, far superior to any previously reported cellulose aerogel.^{20,37,38} Further modification with triethoxyl(octyl) silane turns some hydrophilic portions of the amphiphilic aerogel hydrophobic and oleophilic, capable of absorbing 139–356 times non-polar hydrocarbons, polar aprotic solvents and oils, surpassing all previously reported polymeric, cellulosic and carbonaceous aerogels by 2 to nearly 20 times.

Cellulose, isolated from rice straw at 36% yield,³⁹ was defibrillated by coupled TEMPO (2,2,6,6-tetramethylpiperidine-1-oxyl) oxidation and mechanical blending to 1–2 nm wide and up to 1 μm long CNFs (Fig. 1a) at 96.8% yield (description in the ESI†).⁴⁰ Dilute aqueous CNF suspensions (0.1 to 0.6 wt%) were frozen at -20°C for 15 h then slowly freeze-dried (-50°C , 0.05 mbar, 2 days) to produce xCNF aerogels (Fig. S1, ESI†), where x designates the CNF concentration. These CNF aerogels have ultra-low densities from 1.7 to 8.1 mg cm^{-3} and ultra-high porosities from 99.5 to 99.9%, increasing and decreasing with increasing CNF concentrations, respectively, at high linearity with R^2 of 0.9922 (Fig. 1b). All aerogels retain the cellulose I β crystalline structure with the characteristic XRD peaks at

$2\theta = 14.7^\circ$, 16.8° and 22.7° and 61.5% crystallinity (Fig. 1c). The 1.7 mg cm^{-3} density of the 0.1 CNF aerogel is significantly lower than those reported ($5\text{--}10 \text{ mg cm}^{-3}$) for cellulose aerogels^{48,41} and, most remarkably, even lower than aerogels fabricated from silica ($2\text{--}3 \text{ mg cm}^{-3}$),⁴² CNT (4 mg cm^{-3}),⁴³ and graphene (2.1 mg cm^{-3}).²⁸ A tubular shaped 0.2 CNF aerogel with 1.2 cm diameter and 2.8 cm length weighs only 8.3 mg (Fig. S2†) and can be supported by a dandelion without deforming the fluffy seed heads (Fig. 1d) as well as “fly” toward a plastic tube by static electricity (Movie S1†).

All CNF aerogels are highly porous. The 0.2 CNF aerogel contains heterogeneously shaped pores with widely varied sizes from one to few hundred micrometers and encased in smooth thin walls of assembled CNFs (Fig. 1e) with traces of fibrils (Fig. 1f). The pores become less heterogeneous in shape and size as the CNF concentration increases from 0.1 to 0.6% (Fig. S3†). The pores in the 0.6 CNF aerogel appear more honey comb shaped and smaller (Fig. 1g and h). Irrespective of CNF concentrations, pores in all aerogels appear isotropic along both cross and longitudinal sections and mostly interconnected (Fig. S4†). The 0.2 CNF aerogel has a $10.9 \text{ m}^2 \text{ g}^{-1}$ Brunauer–Emmett–Teller (BET) specific surface and a $0.025 \text{ cm}^3 \text{ g}^{-1}$ cumulative pore volume between 17 and 3000 \AA pore sizes, indicating macroporous or nonporous structure (Fig. S5†) of the assembled CNFs in the thin walls.

The ultra-light weight and highly porous CNF aerogels remain intact when compressed to 0.8 strain (Fig. 1i), impressively ductile and superior to the typically brittle silica aerogels that easily shatter under pressure. The compressive stress-strain curves of all three aerogels show three stages: a linear elastic region at low strain, a non-linear plastic deformation plateau beyond the yield point at medium strain, then a dramatic stress increase at high strain. The Young's modulus and yield strain increase with increased aerogel densities, showing better elastic properties of those with smaller pores or more closely spaced pore walls (Table S1†). The Young's modulus and maximum compressive stress at $\varepsilon = 0.8$ for the 0.6 CNF aerogel are 54.5 and 25.3 kPa, respectively (Table S1†), relatively low due to their ultralow densities and high porosities. Normalized by its density (8.1 mg cm^{-3}), the specific compressive modulus of the 0.6 CNF aerogel is $6.7 \text{ MPa cm}^3 \text{ g}^{-1}$, much higher than aerogels from clay ($0.25 \text{ MPa cm}^3 \text{ g}^{-1}$ at 40 mg cm^{-3} density),⁴⁴ cellulose nanowhisker (below $2 \text{ MPa cm}^3 \text{ g}^{-1}$ at 10 mg cm^{-3} density) and cellulose nanowhisker–clay composite (below $6 \text{ MPa cm}^3 \text{ g}^{-1}$ at 69 mg cm^{-3} density).⁴⁵ The higher specific compressive modulus of the CNF aerogel indicates much stronger inter-CNF hydrogen bonding and entanglements from their much smaller lateral dimension (2 nm vs. 26 nm for nanowhiskers) and higher aspect ratio (hundreds to approaching 1000 vs. 85 for nanowhiskers).⁴⁵ However, an aerogel with much higher mechanical performance (a specific compressive modulus of $333 \text{ MPa cm}^3 \text{ g}^{-1}$) has been reported from chemically crosslinked graphene oxide aerogel, suggesting crosslinking could potentially improve the mechanical properties of aerogels.⁴⁶ The less dense 0.2 CNF aerogel shows only 15% and 7.5% shape recovery at 0.4 and 0.8 strains, respectively (Fig. S6†), in contrast to the nearly complete shape recovery of

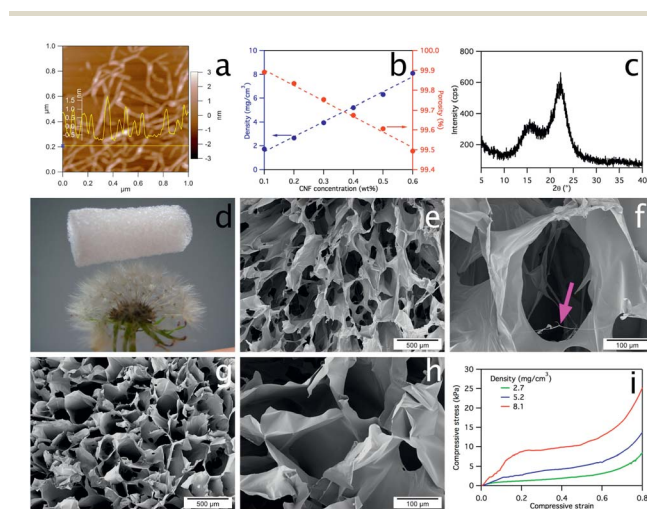


Fig. 1 (a) AFM height image and profile of TEMPO oxidized and mechanically blended CNFs; (b) aerogel density and porosity as a function of CNF concentration; (c) XRD of 0.2 CNF aerogel, showing characteristic cellulose I β peaks at $2\theta = 14.7^\circ$, 16.8° and 22.7° ; (d) photograph of a 0.2 CNF aerogel on top of a dandelion; (e–h) SEM images of 0.2 CNF (e and f) and 0.6 CNF (g and h) aerogel pore structures at cross-sections, the arrow in (f) indicates thin fibers across the pores; (i) compressive stress–strain (σ – ε) curves of 0.2, 0.4 and 0.6 CNF aerogels at 2.7, 5.2, and 8.1 mg cm^{-3} densities, respectively.

CNT–graphene composite aerogels³¹ and carbonaceous nanofiber aerogels.^{32,33} In air and under ambient conditions, the densest CNF aerogels have higher specific compressive modulus than clay and cellulose nanowhisker aerogels, but inferior compressive elasticity to those of CNT–graphene aerogels.

These highly porous CNF aerogels have superior water absorption capacities ranging from 116–210 mL g⁻¹ (or g per g), highest for the 0.3 CNF aerogel (4.0 mg cm⁻³ density) (Fig. 2a). Remarkably, even with over 100 times their own weights, all water-saturated aerogels retain the same dimensions as in their dry state, showing the absorbed water to be primarily within the macropores. The calculated water absorption capacities based on constant volume are significantly higher than the measured values for aerogels with densities below 4.0 mg cm⁻³ (Fig. 2a) and are attributed to the inability of the less dense aerogels to hold water when removed from water. The calculated water absorption values are deemed appropriate for all CNF aerogels while immersed in water and close to the measured values for those with densities at and higher than 4.0 mg cm⁻³. The proportions of measured to calculated absorbency are 25, 46, 83, 91, 91 and 94% for aerogels with increasing densities of 1.7, 2.7, 4.0, 5.2, 6.3 and 8.1 mg cm⁻³, respectively. Denser aerogels have thicker pore walls and smaller pores, more capable of holding the absorbed water when removed from water. In aerogels denser than 4.0 mg cm⁻³, *ca.* 91–94%, pores are filled with water, leaving only a few percent of pore volume to be inaccessible to water.

Irrespective of their densities or ability to hold the absorbed water in air, the absorbed water could be easily squeezed out by hand and the squeezed aerogel reabsorbs similar or even more water after several squeezing–absorption cycles, showing excellent wet resiliency and repetitive cyclic water absorption–desorption behavior (Fig. 2b). More interestingly, the CNF aerogels also show superior absorption toward saline (0.9% NaCl). The 0.3 CNF aerogel absorbed 194 and 210 g per g of water and

saline, respectively, again showing no volume or shape change. The 8% higher absorption of saline than water, even taking its slightly higher density (1.0046 g cm⁻³) into account, is possibly due to ionization of the carboxyls in saline. Most significantly, the superior 210 g per g saline absorption of CNF aerogels far exceeds the most superabsorbent polymers, *e.g.*, 50 g per g of acrylic-based superabsorbent.⁴⁷ Anionic acrylic-based gels achieve super-absorbencies by swelling from electrostatic repulsion among the anionic moieties and the osmotic pressure inside the gel. In contrast, CNF aerogels absorb water primarily through capillary action and physical containment in the ultra-high volume of pores framed by the strongly hydrogen bonded assembled CNFs, thus less affected by the presence of electrolytes. After four squeezing–absorption cycles, the absorbed saline drop to 156 g per g (Fig. 2b), possibly due to decreased osmotic pressure from increased sodium ion association with CNF surface carboxylates. Upon washing with copious amount of water to remove the bound sodium ions, this aerogel absorbs 199 g per g saline, almost fully recovers its absorbency.

The fully water saturated CNF aerogel demonstrates outstanding wet strength under water, withstanding over 0.8 compressive strain and recovering completely once the load is released (Fig. 2c and d). The compressive stress–strain hysteresis of water saturated 0.2 CNF aerogels shows a linear elastic region at $\epsilon < 0.2$, followed by densification regions at $\epsilon > 0.2$. At $\epsilon = 0.8$, the maximum wet stress of fully water saturated 0.2 CNF is 1.19 kPa, much lower than 8.47 kPa in air. This wet stress is lower than the 12.1 kPa for carbon nanofiber aerogels at the same strain, owing to the lower density (2.7 mg cm⁻³) of the 0.2 CNF aerogel *vs.* 10.6 mg cm⁻³ for the carbon aerogel and their different structures.³³ The unloading curves return to zero at $\epsilon = 0$ at all three strains, showing complete shape recovery even at high strains. Most impressively, cyclic compression of the 0.2 CNF hydrogel at $\epsilon = 0.6$ shows complete recovery at up to 100 cycles (Fig. 2e), indicating that the assembled CNF macroporous structures are strong to withstand cyclic compression under water. Most strikingly, the CNF aerogel remains at the same size after 100 cycles, whereas the carbon nanofiber aerogels showed 11.5% reduction in thickness after 100 cycles.³³ The excellent wet size retention of the CNF aerogel could be attributed to its superior hydrophilicity and water absorbency.

With three hydrophilic hydroxyls surrounding each hydrophobic pyranose, each anhydroglucose or cellulose is amphiphilic and should exhibit affinity towards both polar and non-polar liquids. Indeed, the 0.3 CNF aerogel absorbed 144 g per g or 197 mL g⁻¹ decane, confirming dual polar and non-polar absorbing characteristics, or amphiphilicity. The absorption of decane is 6% lower than that of water (210 mL g⁻¹), filling 78% and 83% of the pores, respectively, based on the calculated 253 mL g⁻¹ pore volume for the 0.3 CNF aerogel. The 0.3 CNF aerogel also absorbs 192 mL g⁻¹ non-polar chloroform or 76% of its total pore volume, comparable to the non-polar decane. In essence, CNF aerogels demonstrate exceptional amphiphilic characteristics with 83% and 78% of total pores could be accessed and filled by polar and nonpolar liquids, respectively. This slightly higher absorption of the highly polar water than the non-polar decane and chloroform suggests this

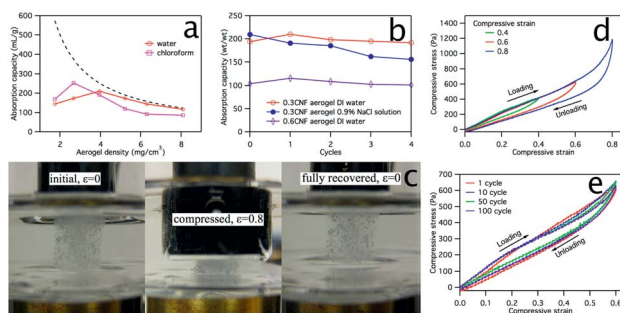


Fig. 2 Water saturated CNF aerogels: (a) water and chloroform absorption capacity as a function of CNF density, dashed line represents calculated values from $(\text{porosity}/\rho_{\text{aerogel}})$ at constant volumes; (b) cyclic water and 0.9% NaCl absorption of 0.3 CNF (4.0 mg cm⁻³) and 0.6 CNF aerogels (8.1 mg cm⁻³); (c) photographs of 0.2 CNF aerogel (2.7 mg cm⁻³) compression tested under water, showing initial at $\epsilon = 0$, compressed at $\epsilon = 0.8$ and fully recovered at $\epsilon = 0$ again; (d) compressive stress–strain hysteresis of the 0.2 CNF aerogel under water at $\epsilon = 0.4, 0.6$, and 0.8 ; (e) cyclic compressive stress–strain hysteresis of the 0.2 CNF aerogel under water at $\epsilon = 0.6$.

amphiphilic CNF aerogel to be slightly more hydrophilic than oleophilic, consistent with the presence of the more polar C6 carboxyl groups in addition to the C2 and C3 hydroxyls on the CNF surfaces.

Aerogels with varied densities or porosities absorbed 128–375 g per g chloroform (or 86–253 mL g⁻¹), *i.e.*, 251 g per g (179 mL g⁻¹), 375 g per g (253 mL g⁻¹), 284 g per g (192 mL g⁻¹), 177 g per g (120 mL g⁻¹), 136 g per g (92 mL g⁻¹), and 128 g per g (86 mL g⁻¹) for 0.1, 0.2, 0.3, 0.4, 0.5 and 0.6 CNF aerogels, respectively (Fig. 2a), filling *ca.* 30, 67, 76, 63, 58 and 70% of their pore volumes. Chloroform absorption peaked at 375 g per g for the less dense 0.2 CNF aerogel whereas peak water absorption was observed on the 0.3 CNF aerogel. In fact, the aerogel with 4 mg cm⁻³ density absorbs water and chloroform similarly (*ca.* 200 mL g⁻¹). As noted earlier, less dense aerogels (<4 mg cm⁻³) may not retain all the absorbed liquids.

To gain absorption selectivity toward non-polar liquids from the highly polar water, the 0.2 CNF aerogel was modified by exposure to triethoxyl(octyl) silane vapor at 120 °C for 12 h under vacuum to reduce its surface hydrophilicity (Fig. S7†) without altering its pore structure and surfaces (Fig. S8†). Energy dispersive X-ray spectroscopy (EDS) of organosilane vapor deposited aerogel shows a small Si K α peak at 1.74 keV at a 0.2 at%, confirming the presence of Si (Fig. 3a). The silane-modified 0.2 CNF aerogel shows uniformly Si covered surfaces (Fig. 3b and c) and becomes completely non-wettable by water as shown by water droplet beading up and staying afloat on the water surface (Fig. 3d and e). This is in contrast to the original aerogel that is instantaneously wetted by water, rapidly water-

absorbing and completely submerges under water surface (Fig. S9†). The hydrophobic silane-modified CNF aerogel rapidly absorbs Sudan IV red dyed decane spread on water, completely removing it within two minutes and leaving clear water (Fig. 3f). Besides, the aerogel demonstrated apparent absorption selectivity toward organic solvent than water by selectively removing chloroform from the bottom of water (Fig. 3g, Movie S2†). The ability to rapidly and completely absorb a hydrocarbon from water demonstrates the excellent oil removal capability of the silane-modified CNF aerogel. Yet, when forced under water, the silane-modified aerogel could still absorb 11.4 g per g water, significantly less than the 173.6 g per g of unmodified aerogel.

Furthermore, this silane-modified 0.2 CNF aerogel exhibits excellent absorption capacities, ranging from 139 to 356 g per g, toward a wide range of non-polar liquids, including various aliphatic (hexane, octane, decane, hexadecane), cyclic (cyclohexane) and aromatic (toluene) hydrocarbons and oils (pump, soybean) (Fig. 4a). The volume based absorption capacities of the silane-modified 0.2 CNF aerogel toward all non-polar liquids are similar, around 280 mL g⁻¹ (Fig. 4b), *ca.* 76% of the calculated pore volume for the 0.2 CNF aerogel (Fig. 4a and b), indicating similar hydrophobic interaction with all non-polar liquids. The 24% unfilled pores are thought to be either inaccessible to the liquids and/or occupied by trapped air. When submerged under decane in a vacuum, bubbles are observed releasing from the aerogel, indicating some trapped air to impede liquid to get in. However, the absorption capacity under vacuum decreases by *ca.* 10%, possibly due to the overall volume contraction (around 6%). The hydrophobic silane-modified 0.2 CNF aerogel also exhibits descent absorption capacity toward polar aprotic solvents, *i.e.*, acetone at 187 g

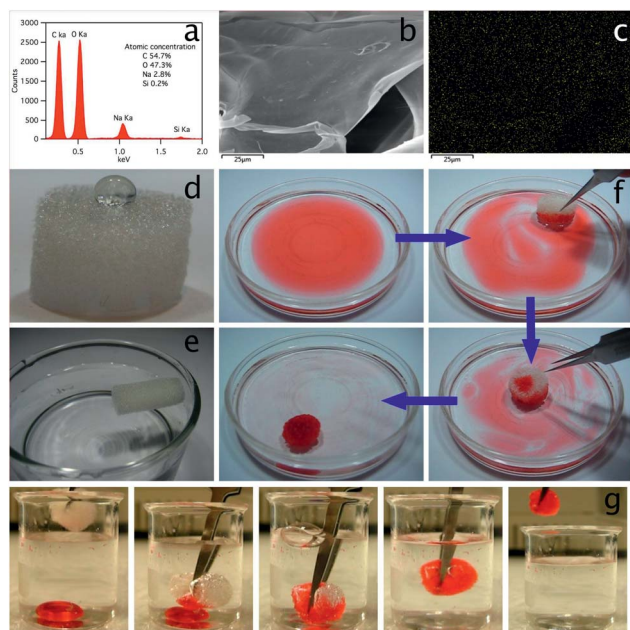


Fig. 3 Triethoxyl(octyl) silane modified 0.2 CNF aerogel: (a) EDS spectrum; (b) SEM image; (c) silicon mapping; (d) photograph of a water droplet on top; (e) photograph of the aerogel floating on water surface without absorption; sequential snapshots of removing (f) a layer of Sudan IV dyed decane on top of water and (g) Sudan IV dyed chloroform at the bottom of water.

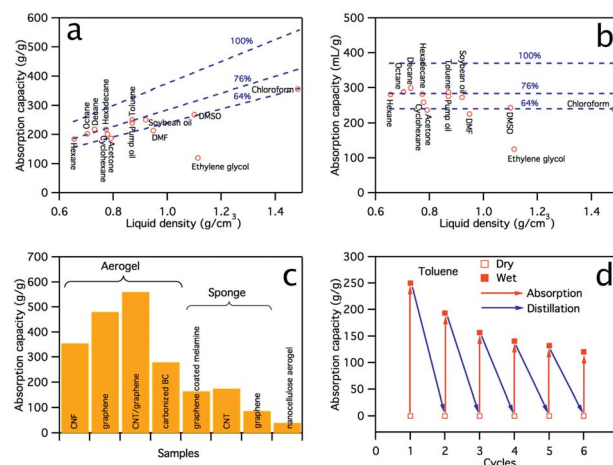


Fig. 4 Absorption capacity of silane-modified 0.2 CNF aerogels: (a) mass based (g liquid per g of aerogel); (b) volume based (mL liquid per g of aerogel) with dashed lines representing 100%, 76% and 64% absorption capacities calculated from (porosity \times $\rho_{\text{liquid}}/\rho_{\text{aerogel}}$) in (a) and (porosity/ ρ_{aerogel}) in (b); (c) chloroform absorption capacity in comparison with graphene aerogel,²⁸ CNT–graphene aerogel,³¹ carbonized bacterial cellulose (BC) aerogel,³² graphene coated melamine sponge,²⁹ CNT sponge,²⁷ graphene sponge,³⁰ activated carbon (AC) coated sponge,⁴⁸ nanocellulose aerogel,²⁰ and (d) cyclic absorption and distillation of toluene.

per g (236 mL g⁻¹), DMF at 214 g per g (226 mL g⁻¹) and DMSO at 268 g per g (244 mL g⁻¹). The absorption capacities towards all polar aprotic solvents are around 64% of the calculated pore volume, slightly lower than the 76% toward non-polar hydrocarbons, again consist with the increased hydrophobicity of the silane-modified aerogels. The much lower absorption capacity toward polar ethylene glycol (139 g per g or 125 mL g⁻¹) is ascribed mostly to the hydrophobicity of silane-modified aerogel and high viscosity of the liquid.

The original 0.2 CNF aerogels absorbed similar amount of chloroform and decane (375 and 195 g per g, respectively) as the silane-modified (356, and 219 g per g, respectively), consistent with the amphiphilic nature of the unmodified aerogels. Silanization converts some hydrophilic surfaces to hydrophobic, slightly improved decane absorption. Most significantly, partial hydrophilicity-to-hydrophobicity conversion causes silane-modified CNF aerogels to become non-wettable by water and not water-absorbing, affording excellent preferential absorption of non-polar liquids over water.

In general, the absorption capacities of the silane-modified 0.2 CNF aerogel toward non-polar hydrocarbons and oils are from ca. 200 g per g to 350 g per g, *i.e.*, one order of magnitude higher than previously reported values for cellulose aerogels (20–40 times),²⁰ and at least 2–3 times greater than CNT sponge (80–180 times),²⁷ carbonaceous aerogels (40–120 times),³³ graphene sponges (54–165 times),²⁹ mesoporous graphene (up to 66 times)⁴⁹ and activated carbon coated sponges (27–86 times).⁴⁸ It should also be noted that these CNF aerogels derived from rice straw cellulose absorbed 240 g per g of pump oil, far superior to acetylated rice straw (17–24 g per g of machine oil).¹⁴ The absorption capacity of the CNF aerogel toward chloroform was further compared with other superabsorbents, showing much higher absorbency than all aerogels except for graphene²⁸ and CNT–graphene³¹ aerogels (Fig. 4c). The reported graphene-based aerogels require complicated, costly and energy-intensive processes (Table S2†). In contrast, these rice straw CNF aerogels are derived from abundant under-utilized agricultural crop by-product *via* aqueous processing with considerably less chemical and energy input, making them particularly attractive materials for oil removal.

In all cases, the absorbed liquids could be easily distilled for collection and recovery (Fig. 4d and S10†). Upon six absorption–distillation cycles and solvent evaporation, these aerogels appear slightly smaller in dimension and have lower absorption capacities for octane (125 g per g), cyclohexane (116 g per g) and toluene (120 g per g) or 61, 57 and 48% of their initial absorption capacities, respectively. The substantial retention of hydrocarbon absorbent capacities after six absorption–distillation cycles indicates very good recyclability of these CNF aerogels for oil absorption.

In summary, novel ultra lightweight (as low as 1.7 mg cm⁻³), highly porous (as high as 99.9%) CNF aerogels have been successfully fabricated from rice straw cellulose. The 1–2 nm wide and micrometer long CNFs derived from coupled TEMPO oxidation and mechanical blending assemble into monolithic forms of porous structures through facile freezing (–20 °C) and freeze-drying (–50 °C, 0.05 mbar, 2 days) processes. These CNF

aerogels show superior wet compressibility and complete shape recovery in water up to 100 cycles. These CNF aerogels are amphiphilic, showing superior absorbency towards both water (210 g per g) and non-polar chloroform (375 g per g). These CNF aerogels also exhibit extraordinary absorption of over 200 times toward saline solution (0.9 wt% NaCl), far exceeding acrylic-based superabsorbents. The hydrophobicity of CNF aerogels could be further enhanced *via* simple chemical vapor deposition of (triethoxyl(octyl) silane) to absorb 139–356 times organic solvents or oils by weight, far superior than all absorbents derived from natural organic, inorganic or synthetic polymers and approaching the best performing CNT and graphene aerogels.

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