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An Under-Appreciated Source of Reproducibility Issues in Cross-Coupling: Solid-State Decomposition of Primary Sodium Alkoxides in Air

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ABSTRACT: The decomposition of primary sodium alkoxide salts under ambient storage conditions and the effects of this phenomenon on commonly employed transition-metal-catalyzed cross-coupling reactions are described. By utilizing NMR, IR, and Raman spectroscopy, along with a modified Karl Fischer analysis, the main inorganic degradants were characterized, and CO_2 in the air was found to be a critical reactant within the decomposition process. The effects of storage conditions on decomposition were evaluated, and the preliminary experiments to understand the kinetics of this process were performed.

Metal alkoxide salts are widely used bases in organic synthesis.[1] Sodium salts derived from primary alcohols (i.e., NaOMe and NaOEt) are among the simplest, most ubiquitous, and most commonly employed.[2] In particular, they find widespread use in Suzuki–Miyaura cross-couplings and related methods that constitute core synthetic technology in academia and industry (Figure 1A).[3] These alkoxide bases can be synthesized using classical procedures from the literature or purchased from essentially all major commercial vendors, either as solutions or in the solid state.

During the course of research on metal-catalyzed cross-coupling reactions in our research laboratories (Figure 1B), we experienced batch-to-batch reproducibility issues in reactions employing commercial lots of NaOMe or NaOEt.[4] After a systematic investigation, the issues of reproducibility were determined to originate from the alkoxide base, which prompted a detailed investigation to understand (1) the differences between these lots of free-flowing white or off-white powders, which appear similar across lots by visual inspection (Figure 1C and D) and (2) the consequences of these composition differences on cross-coupling reactivity. Though the air instability of these salts has been discussed in several literature accounts, it is commonly believed that the predominant degradant is NaOH from trace moisture in the air.[5] Herein, we show that decomposition of solid NaOMe and NaOEt in air is more pervasive and more complex than has been previously appreciated. As a consequence, it is likely that synthetic chemists unknowingly use degraded batches of these bases on a regular basis. We anticipate that the findings described below will directly impact alkoxide base screening in organic and organometallic reaction development and will allow rationalization of idiosyncratic sample-to-sample reactivity differences.
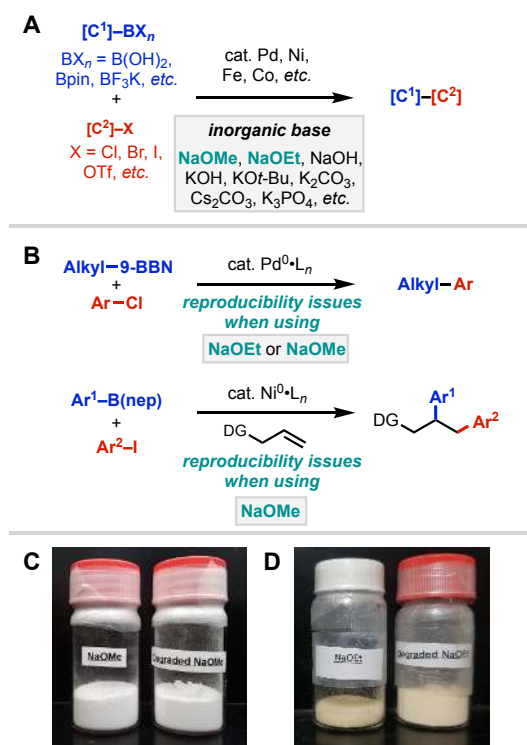

Figure 1. A) General depiction of Suzuki–Miyaura-type cross-coupling reactions that generally require inorganic base. B) Reactions of interest to our laboratories where reproducibility issues stemming from NaOMe/NaOEt were first identified. C) Comparison of NaOMe (left) and degraded NaOMe (right). D) Comparison of NaOEt (left) and degraded NaOEt (right).

The investigation of NaOMe began with a ^{13}C NMR study.[6] When using D_2O as the solvent, we attribute the peak from MeOD/MeOH to NaOMe. We were surprised to see that major species in one of the lots did not correspond to NaOMe/MeOH. By a comparison with reference standards, we were able to identify sodium formate and sodium carbonate as two inorganic impurities, where sodium formate is the major species (Figure 2). This commercially-obtained lot was actually a 4.5:1 ratio of sodium formate to methoxide/methanol by ^{1}H NMR in D_2O.[7] Comparison of different lots of sodium methoxide showed varied levels of sodium formate and sodium carbonate. For example, under a controlled dry aerobic environment for extended times, NaOMe was predominantly converted to sodium formate, suggesting the degradation of sodium methoxide is highly dependent on the storage conditions. Analogous results were observed with NaOEt (see SI).
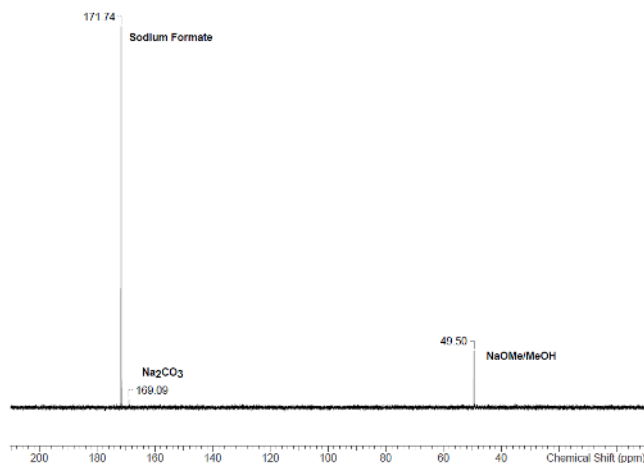

Figure 2. ^{13}C NMR of a commercially obtained lot of NaOMe used in initial Suzuki reaction indicating significant decomposition to HCO_2Na and Na_2CO_3.

Having established a means of assaying the level of degradation of NaOMe and NaOEt lots by NMR,[8] we then carried out a systematic study of how degradation state of the base impacts three model reactions: (a) a $Pd(0)$-catalyzed $C(sp^2)$–$C(sp^3)$ Suzuki–Miyaura cross-coupling related to an active pharmaceutical ingredient currently under investigation at Bristol Myers Squibb, (b) a $Ni(0)$-catalyzed amide-directed alkene 1,2-diarylation developed in the Engle lab,[9] and (c) a $Ni(0)$-catalyzed $C(sp^2)$–$C(sp^3)$ cross-coupling recently reported in the literature by the Watson lab.[10]

We first examined a $C(sp^2)$–$C(sp^3)$ Suzuki–Miyaura cross-coupling between an alkyl–9-BBN nucleophile[3b] and an electron-poor aryl chloride (Scheme 1). The degraded lot of NaOEt gave low yield when 1.5 or 3.0 equiv was used (Entries 1 and 2). An authentic commercial lot furnished the product in nearly quantitative yield when 1.5 equiv was used (Entry 3), but interestingly gave very low yield when 3.0 equiv was used (Entry 4). Comparison of Entries 2 and 4 shows that for a given base loading, degraded NaOEt can actually lead to higher yields than authentic material—a situation that may not be uncommon during reaction optimization. An authentic homemade lot performed similarly to the authentic commercial lot (Entry 5). Lastly, because NaOEt was not reproducible, we were able to obtain reliably high yield with K_3PO_4 (Entry 6).

**Scheme 1. $C(sp^2)$–$C(sp^3)$ Suzuki–Miyaura cross-coupling**
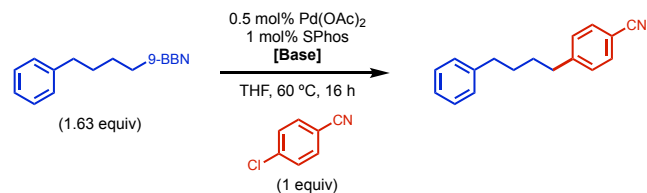
Entry	Comments[a]	Base (equiv)	Yield[b]
1	degraded, commercial	NaOEt (1.5)	51%
2	degraded, commercial	NaOEt (3.0)	58%[c]
3	authentic, commercial	NaOEt (1.5)	96% (95%)
4	authentic, commercial	NaOEt (3.0)	<5%[c]
5	authentic, homemade	NaOEt (1.5)	97% (95%)
6	—	K_3PO_4 (1.5)[d]	99% (96%)

[a]The 'degraded' sample contained <1% NaOEt by ^{1}H NMR analysis; the 'authentic' sample contained 99% NaOEt by ^{1}H NMR analysis (see SI). [b]^{1}H NMR yield with CH_2Br_2 as internal standard. Isolated yield in parentheses. Yields represent the average of two independent runs. [c]Yield reflects the results of a single run. [d]H_2O (5 equiv) as additive.

We then moved on to test an amide-directed nickel-catalyzed alkene 1,2-diarylation method employing an aryl iodide and an arylboronic ester coupling partner (Scheme 2), which in pilot studies showed promising reactivity with NaOMe as base.[9] A degraded commercial sample was tested at two time points, roughly 20 months apart while the sample was capped under air. Over time, further degradation was evident by ^{1}H NMR. Using these two different degradation states of the NaOMe sample, 76% and 43% isolated yields were obtained (Entries 1 and 2), illustrating how the inherent air instability of NaOMe can lead to reproducibility issues over time. Authentic commercial NaOMe gave modest yield (Entry 3), while homemade NaOMe was slightly lower yielding (Entry 4), potentially due to seemingly minor purity differences. We were unable to develop a reproducible, robust transformation with NaOMe, and ultimately found that reproducibly high yield could be obtained with solid NaOH as the base, as reported in the published protocol (Entry 5).

**Scheme 2. Nickel-catalyzed alkene 1,2-diarylation**
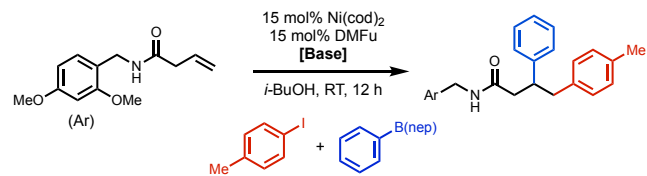
Entry	Comments[a]	Base (equiv)	Yield[b]
1	degraded, commercial (time #1)	NaOMe (2)	(76%)[c]
2	degraded, commercial (time #2)	NaOMe (2)	37% (47%)
3	authentic, commercial	NaOMe (2)	55% (57%)
4	authentic, homemade	NaOMe (2)	36% (37%)
5	—	NaOH (2)	91% (91%)[d]

[a]The 'degraded' samples at time #1 and time #2 refer to the same lot after 20 months of storage under air conditions with lid closed, which contained <35% NaOMe and <21% NaOMe, respectively, by ^{1}H NMR

analysis; the 'authentic' sample contained 99% NaOMe by ^{1}H NMR analysis. [b]^{1}H NMR yield with CH_2Br_2 as internal standard. Isolated yield in parentheses. Yields represent the average of two independent runs. [c]Yield reflects the result of a single run. [d]In Ref. 9, 83% yield was reported under these conditions (for a single run).

Finally, we tested a recently reported nickel-catalyzed benzylic pivalate / triaryl boroxine cross-coupling developed by the Watson lab using NaOMe as the base (Scheme 3).[10] The effects of base purity on reactivity were striking, with degraded material giving only 8% product yield (Entry 1), while authentic homemade and commercial samples recapitulated the high yield reported in the original report (Entries 2–4).

Scheme 3. Nickel-catalyzed benzylic pivalate/boroxine cross-coupling
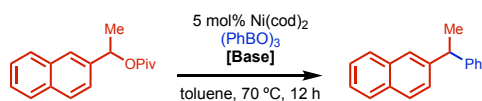
Entry	Comments[a]	Base (equiv)	Yield[b]
1	degraded, commercial	NaOMe (2)	8%
2	authentic, commercial	NaOMe (2)	92% (77%)
3	authentic, homemade	NaOMe (2)	92%
4	as reported in Ref. 10	NaOMe (2)	(89%)[c]

[a]The 'degraded' sample contained <6% NaOMe by ^{1}H NMR analysis; the 'authentic' sample contained 99% NaOMe by ^{1}H NMR analysis. [b]^{1}H NMR Yield with CH_2Br_2 as internal standard. Isolated yield in parentheses. Yields represent the average of two independent runs. [c]In Ref. 10, an enantioenriched electrophile was employed, and the reaction proceeded in a stereoinvertive fashion. In our experiments, a racemic electrophile was used.

With reactivity data corroborating the previously established NMR data, we investigated the degraded and pure lots of NaOMe by Raman spectroscopy in order to establish the identity of the full suite of degradants (Figure 3) and to set the stage for in situ monitoring of this process over time (vide infra).[11] This analysis provided additional evidence that high-quality and low-quality lots of NaOMe were vastly different in terms of composition. Comparison of the low-quality lot with reference standards also provides evidence for the presence of sodium formate and sodium carbonate.

The NMR and Raman techniques helped identify two inorganic impurities in NaOMe, but neither of these two techniques can identify NaOH, which was presumed to be present from the reaction of NaOMe with moisture in the air. A modified Karl Fischer analysis of the low-quality lot of NaOMe provided the combined percentage of sodium carbonate and sodium hydroxide impurities, but the method is not specific for either species (as sodium carbonate will react to form sodium hydroxide during the test). Although analysis of the low-quality material by this modified technique indicated significant degradation to either sodium carbonate, sodium hydroxide or a mixture of both, we were unable to specify the exact composition or presence of either material based on this test.
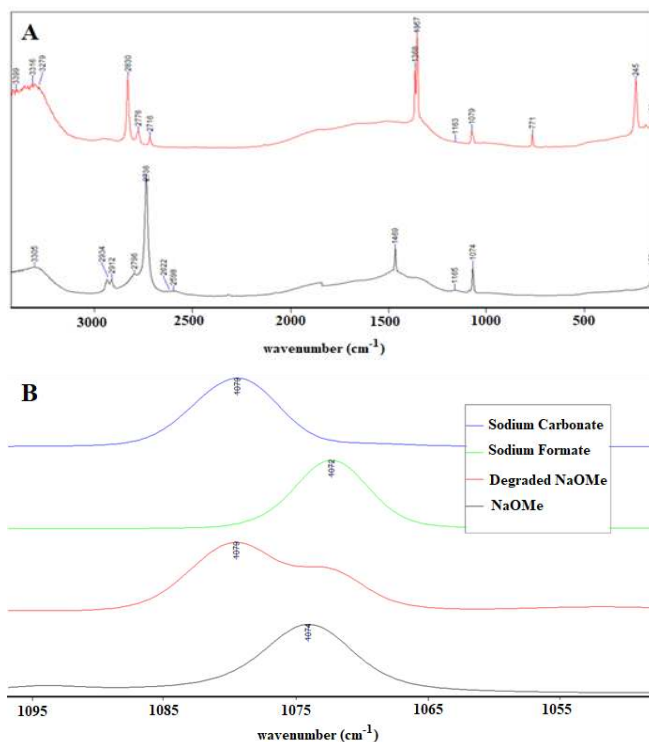

Figure 3. Raman of NaOMe and reference standards. A) Comparison of NaOMe (black) with commercially available, degraded NaOMe (red). B) Comparison of NaOMe (black) with commercially available, degraded NaOMe (red) along with standards of Na_2CO_3 (blue) and HCOONa (green), showing that commercially available, degraded NaOMe contains both Na_2CO_3 and HCO_2Na.

Having utilized the common spectroscopic techniques to investigate impurities, we still did not have a clear understanding of the composition of the degraded NaOMe. To provide further clarification, we performed a series of ^{23}Na solid-state NMR (ssNMR) studies.[12] According to the literature, NaOH,[13] NaOMe,[2c, 14] and HCO_2Na[15] exist as a single phase/polymorph with Z' =1 (one molecule in the asymmetric unit of the crystal structure). Each molecule in the asymmetric unit of the crystal structure will have a [23]Na atom that is represented by a quadrupolar powder pattern in ssNMR due to the quadrupolar nature of the [23]Na nucleus (spin > 1/2). In the case of Na_2CO_3,[16] there exists the possibility for multiple polymorphs or Z' >1 for one polymorph. To help explain how to interpret the data, representative simulated spectra using DMFit[17] for two inequivalent sodium species are shown in Figure 4. The entire signal represents the Na environment, and it is clear looking at the spectra that these two [23]Na resonances represent two different species.
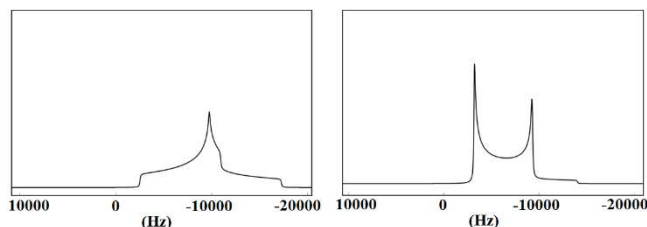
Figure 4. Representative spectral simulation (using DMFit) for ^{23}Na (Spin = 3/2) with a quadrupolar coupling constant (C_Q) of 4.5 MHz and quadrupolar asymmetry parameters, η of 1 (left) and 0 (right) under static conditions. These patterns represent the central transitions of spin 3/2 (^{23}Na), broadened by quadrupolar interaction to the second order, under magic angle spinning (MAS).

The stacked quadrupolar powder patterns clearly show different ^{23}Na environments for the degraded NaOMe and reference standards, which allows us to visually compare the spectra (Figure 5). Note that for the degraded NaOMe to be 100% pure, it would have to be an identical match to the NaOMe standard. Any difference between the spectra corresponds to an impurity present in the degraded lot. Two different degraded lots were analyzed for comparison. As they are inequivalent to each other, there are varying degrees of decomposition in the two different lots. Comparison of the degraded lots to the NaOMe standard show very different spectra, providing further evidence for the decomposition of NaOMe. The degraded spectra show some common features compared to the three inorganic impurity reference standards (Na$_2$CO$_3$, HCO$_2$Na, and NaOH), but it is not an exact match for any of them either, suggesting that the degraded NaOMe is a mixture of the three inorganic salts.
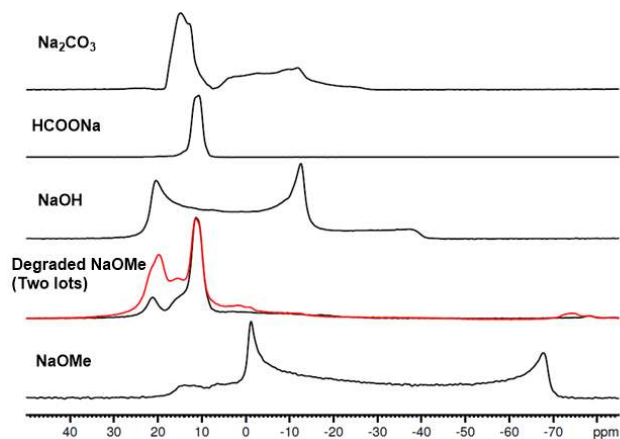

Figure 5. ^{23}Na NMR of NaOMe samples and reference standards. Authenic NaOMe (bottom) and two degraded NaOMe samples (second from bottom).

One of the benefits of utilizing ^{23}Na ssNMR is the ability to fit the spectral data in order to calculate the composition of the degraded NaOMe based to the standard spectra. Based on the NMR spectral fitting by DMFit, one lot of degraded NaOMe (black spectrum, Figure 5) can be fitted into four components[18] that are comprised of only two degradants (Na$_2$CO$_3$ and HCO$_2$Na) (Table 1). While the first component can be assigned to Na$_2$CO$_3$ or HCO$_2$Na, the next three match either Na$_2$CO$_3$ or HCO$_2$Na, providing further evidence

for the presence of these two inorganic salts as the two main degradation products. This analysis also suggests that contrary to the common belief that NaOH is formed when NaOMe is exposed to moisture in the air, NaOH is not present in the two degraded lots of NaOMe tested by ^{23}Na ssNMR. Further, if we assume that modified Karl Fischer analysis was only testing for Na$_2$CO$_3$, the Karl Fischer analysis showed 40% Na$_2$CO$_3$, which corresponds to the spectral fit data. Therefore, the degradation of NaOMe to Na$_2$CO$_3$ and HCO$_2$Na is supported in each of the analytical techniques enlisted: ^{1}H NMR, ^{13}C NMR, ^{23}Na ssNMR, Raman spectroscopy, and Karl Fischer.

Table 1. ^{23}Na MAS NMR spectral fitting results giving insights into the degraded NaOMe (Black spectrum in Figure 4). Fitting is completed using DMFit.

Component no.	%	Proposed degradant
1	12.52	Na$_2$CO$_3$ or HCO$_2$Na
2	20.37	Na$_2$CO$_3$
3	48.45	HCO$_2$Na
4	18.66	Na$_2$CO$_3$

Having established unambiguously that sodium alkoxide salts are capable of decomposing into a variety of other sodium salts in the solid state, we next sought to establish a general picture of the kinetics and mechanism of these processes. To this end, the decomposition of NaOMe under air was tracked as a model system (Figure 6). Upon holding a sample of authentic NaOMe in air for five days, a small peak for sodium formate began to appear by ^{1}H NMR in addition to a new major peak present in both the ^{1}H and ^{13}C NMR, which was identified as sodium methyl carbonate (SMC). Sodium methyl carbonate is formed from the reaction of sodium methoxide with carbon dioxide.[19] Reanalysis of the sample in D$_2$O after 18 hours resulted in nearly complete consumption of SMC by ^{1}H NMR. While no new impurities are observed by ^{1}H NMR (blue spectrum), ^{13}C NMR analysis indicates that this sample is cleanly converted from SMC to Na$_2$CO$_3$ (see SI). Interestingly, despite a clear difference in quality and state of decomposition, the fresh lot of NaOMe (red spectrum) and the decomposed sample (blue spectrum) are nearly identical by ^{1}H NMR analysis and are also indistinguishable visually (both are white, free-flowing solids).
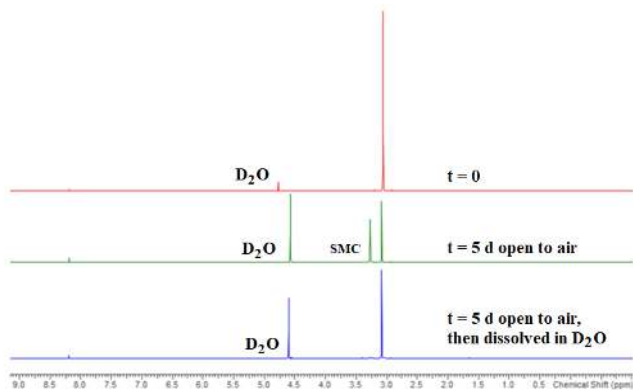
Figure 6. ^{1}H NMR degradation study. Initial spectra of $t = 0$ (red). Solid sample held for 5 d at room temperature open to air (green). Solid sample held under air at RT for 5 d, then dissolved in D_2O for 18 h at RT (blue).

Storage of NaOMe in a CO_2-rich environment did lead to the appearance of SMC, but extended hold times of this sample in D_2O result in decomposition to sodium bicarbonate rather than sodium carbonate, as indicated by ^{13}C NMR.[20] Once again, this decomposed sample is indistinguishable from a pure lot of NaOMe visually and by ^{1}H NMR. These results suggest that the storage conditions of the sodium methoxide can greatly impact the amount and type of degradation products observed. It is postulated that a CO_2-rich environment would result in rapid and complete conversion of NaOMe into SMC, whereupon introduction of D_2O would result in $NaDCO_3$ production. Alternatively, under air, only partial decomposition of NaOMe would take place, followed by either (1) methoxide-promoted demethylation of SMC, or (2) hydrolysis and methoxide-promoted deprotonation of $NaDCO_3$ (Figure 7). Either way, the rate of decomposition of sodium methoxide with atmospheric levels of CO_2 (currently around 412 ppm) is remarkable.
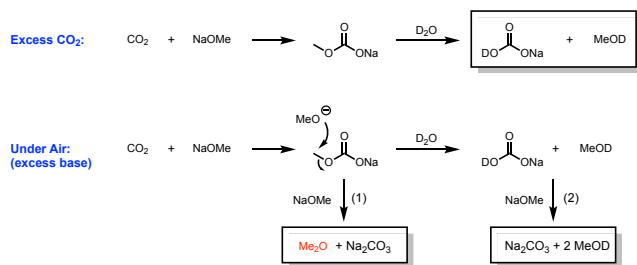

Figure 7. Postulated decomposition pathways for NaOMe under CO_2 or air atmosphere.

Although it is infeasible to quantitatively track each inorganic degradant arising from NaOMe over time, we nevertheless wanted to have an idea of how long NaOMe is stable under various conditions. When monitoring NaOMe left open to the air by Raman spectroscopy over time, changes in the spectra are observed in a matter of hours, indicating that decomposition begins almost immediately (Figure 8). Further experiments show that both the rate and pathway of degradation are influenced by the atmospheric conditions and surface area exposed. Raman sampling of material near the air–solid interface show decomposition occurring; in contrast, sampling

of material well below the interface shows non-degraded material until such time that air has penetrated deeper into the sample. After leaving the sample exposed to air, mixing it, and reanalyzing it, the data showed that degradation was more progressed on the surface. However, we found that under a dry nitrogen environment, there was no detection of degradation over several days. Therefore, we suggest storing these sodium alkoxides salts under an inert atmosphere.

Having a better understanding of the degradation of NaOMe, we performed a similar series of experiments on various lots of sodium ethoxide, which is similarly unstable and decomposes into sodium acetate (NaOAc) and HCO_2Na.[21] Preliminary experiments with a representative tertiary sodium alkoxide salt, NaO*t*-Bu, revealed solid-state decomposition, as tracked by Raman spectroscopy.[21] Though full characterization of the major degradant(s) of NaO*t*-Bu is outside of the scope of the present study, the plausible pathway would again involve initial reaction with CO_2 to yield sodium *tert*-butyl carbonate. We briefly evaluated alkoxide bases containing other metal cations, namely KOMe and LiOMe, which did not show decomposition over two days when exposed to air. This unique decomposition appears to be particularly facile with sodium alkoxides under normal handling conditions for reasons that remain unclear at this time.
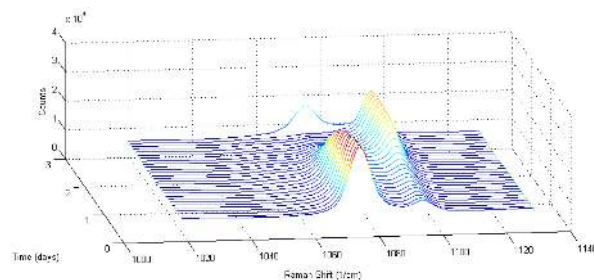

Figure 8. Degradation of NaOMe over time by Raman Spectroscopy. Continual scanning of the solid-air interface of the vial over 3 d. Final scan was well below the solid-air interface of the vial, demonstrating no decomposition occurred below the surface.

In summary, we have described the decomposition of solid samples of NaOMe and NaOEt to various inorganic salts under air, a phenomenon that surprisingly does not appear to be accompanied by any change to physical appearance. By enlisting a batter of analytical techniques, we were able to identify principal degradants and obtain a preliminary understanding of the kinetics of the process at the solid–air interface. The pervasive nature of decomposition—even within "new" commercial lots—has widespread implications for methodology that employs sodium alkoxide bases, particularly given the unreliability of visual quality checks. As we have experienced firsthand in both academic and industrial research settings, reaction reproducibility can be heavily impacted by the batch-to-batch quality differences of these bases as well as the temporal instability of a given sample. We anticipate that the analytical methods described herein will serve as important quality tests that can be routinely used by organic chemists working with these chemicals. Moreover, by systematically studying this decomposition process and its impact on cross-coupling reactivity, we hope to draw attention to the extra precautions that should be kept in mind when employing solid NaOMe and NaOEt.

ASSOCIATED CONTENT

Supporting Information

Detailed experimental procedures, spectroscopic data, and compound characterization. This material is available free of charge via the Internet at http://pubs.acs.org.

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(4) In our experience even 'new' commercial bottles can show evidence of significant degradation depending on the lot and supplier, likely due to upstream handling under non-inert conditions, followed by prolonged storage.

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(6) Once received in our respective labs, the lots of NaOMe and NaOEt (later found to be significantly degraded) had been stored in a dry desiccator. However, no additional protection from laboratory air was taken during storage.

(7) It is important to note that this particular sample of degraded sodium methoxide was originally synthesized by a commercial vendor approximately 4 years prior to these studies. It has been stored in a dry desiccator upon being receiving, but the previous history regarding how many times it was exposed to air is unknown.

(8) See Supporting Information for ^{1}H NMR spectrum.

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(11) We did not utilize IR spectroscopy since the sample would need to be in contact with the probe or benchtop unit ATR diamond window. We did use IR spectroscopy for sodium ethoxide due to the fluorescence of these samples but did not perform a time study. While this would be possible, the amount of sample studied would be small and the relative amount of sample exposed to the air would be very high, so decomposition is likely to proceed very quickly and would not be representative of storage in a bottle. The Raman non-contact sampling allowed us to more closely replicate a bottle storage environment.

(12) For recent examples utilizing ^{23}Na ssNMR, see: (a) Vallee, C.; Saubanere, M.; Sanz-Camacho, P.; Biecher, Y.; Fraisse, B.; Suard, E.; Rousse, G.; Carlier, D.; Berthelot, R. Alkali-Glass Behavior in Honeycomb-Type Layered $Li_{3-x}Na_xNi_2SbO_6$ Solid Solution. *Inorg. Chem.* **2019**, *58*, 11546–11552. (b) Anjali, K.; Ajithkumar, T. G.; Joy, P. A. Raman and ^{23}Na Solid-State NMR Studies on the Lead-Free Ferroelectrics $Bi_{0.5}(Na_{1-x}K_x)_{0.5}TiO_3$ in the Morphotropic Phase Boundary Region. *Mat. Res. Bull.* **2019**, *118*, 110506 – 110513. (c) Gouget, G.; Duttine, M.; Durand, E.; Villesuzanne, A.; Rodriguez, V.; Adamietz, F.; Le Mercier, T.; Braida, M.-D.; Demourgues, A. Isolating the Two Room-Temperature Polymorphs of $NaNbO_3$: Structural Features, Optical Band Gap, and Reactivity. *ACS Appl. Electron. Mater.* **2019**, *1*, 513–522. (d) Ohashi, R.; Michal, C. A.; Hamad, W. Y.; Nguyen, T.-D.; Mizuno, M.; MacLachlan, M. J. Solid-State ^{23}Na NMR Spectroscopy Studies of Ordered and Disordered Cellulose Nanocrystal Films. *Solid State Nucl.* **2019**, *97*, 31–39. (e) Tian, M.; Buchard, A.; Wells, S. A.; Fang, Y.; Torrente-Murciano, L.; Nearchou, A.; Dong, Z.; White, T. J.; Sartbaeva, A.; Ting, V. P. Mechanism of CO_2 Capture in Nanostructured Sodium Amide Encapsulated in Porous Silica. *Surf. Coat. Technol.* **2018**, *350*, 227–233. (f) Haffner, A.; Hatz, A.-K.; Moudrakovski, I.; Lotsch, B. V.; Johrendt, D. Fast Sodium-Ion Conductivity in Supertetrahedral Phosphidosilicates. *Angew. Chem. Int. Ed.* **2018**, *57*, 6155–6160. (g) Hummel, T.; Mos-Hummel, A.; Merkulova, A.; Strobele, M.; Krishnamurthy, A.; Kroeker, S.; Meyer, H.-J. Lithium and Sodium Ion Distributions in $A_{2-x}[W_6I_{14}]$ Structures. *Inorg. Chem.* **2018**, *57*, 2570–2576.

(13) (a) Jacobs, H.; Metzner, U. Ungewöhnliche H-Brückenbindungen in Natriumhydroxidmonohydrat: Röntgen- und Neutronenbeugung an $NaOH·H_2O$ bzw. $NaOD·D_2O$. *Anorg. Allg. Chem.* **1991**, *597*, 97–106. (b) Hemily, P. W. Structures Cristallines des Hydrates de la Soude. I. Structure Cristalline de $NaOH. 4H_2O$. *Acta. Cryst.* **1957**, *10*, 37–44. (c) Hemily, P. W. Structures Cristallines des Hydrates de la Soude. II. Structures Pseudo-Homométriques de $NaOH. 4H_2O$. *Acta. Cryst.* **1957**, *10*, 45–47. (d) Wunderlich, J. A. Structures Cristallines des Hydrates de la Soude. III. La Structure Cristalline de $NaOH. H_2O$. *Acta. Cryst.* **1957**, *10*, 462–463. (e) Hemily, P. W.; Wunderlich, J. A. Structures Cristallines des Hydrates de la Soude. IV. Études Cristallographiques de Neuf Phases du Système $NaOH/H_2O$. *Acta. Cryst.* **1957**, *10*, 454–456.

(14) Weiss, E. Z. Die Kristallstruktur des Natriummethylats. *Anorg. Allg. Chem.* **1964**, *332*, 197–203.

(15) Zachariasen, W. H. The Crystal Structure of Sodium Formate, $NaHCO_2$. *J. Am. Chem. Soc.* **1940**, *62*, 1011–1013.

(16) (a) Haper, J. P. Crystal Structure of Sodium Carbonate Monohydrate, $Na_2CO_3 \cdot H_2O$. *Z. Krist-Cryst Mater.* **1936**, *95*, 266–273. (b) Dickens, B.; Mauer, F. A.; Brown. W. E. A refinement of the crystal structure of $Na_2CO_3 \cdot H_2O$. *J. Res. Nat. Bur. Stand., Sect. A.* **1970**, *74A*, 319–324.

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(18) Na_2CO_3 seems to have two or more components, whereas HCOONa seems to have one or two components. The multiple components in Na_2CO_3 are either from multiple polymorphs or from Z' =2 of one polymorph, and those of HCOONa are from multiple polymorphs.

(19) (a) Brillon, D.; Suavé. G. A New Preparation of Difunctionalized Enamines from Thioamides Using Silver (I) Carbonate. *J. Org. Chem.* **1990**, *55*, 2246–2249. (b) Hurst, T. E.; Deichert, J. A.; Kapeniak, L.; Lee, R.; Harris, J.; Jessop, P. G.; Snieckus. V. Sodium Methyl Carbonate as an Effective C1 Synthon. Synthesis of Carboxylic Acids, Benzophenones, and Unsymmetrical Ketones. *Org. Lett.* **2019**, *21*, 3882–3885.

(20) See Supporting Information for ^{1}H NMR Spectrum.

(21) See Supporting Information for studies on the degradation of NaOEt and NaO*t*-Bu.

$[C^1]–BX_n$ + $[C^2]–X$

cat. M^n

NaOR

$[C^1]–[C^2]$

reproducible results
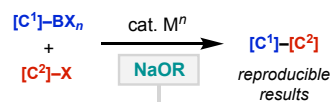
•^1H and ^{13}C NMR • ^{23}Na SS-NMR
• Karl Fischer titration • IR • Raman

visual purity analysis ✗   *spectroscopic purity analysis* ✓

$[C^1]–BX_n$ + $[C^2]–X$

cat. M^n

NaOR

$[C^1]–[C^2]$

reproducible results

Supporting Information

An Under-Appreciated Source of Reproducibility Issues in Cross-Coupling: Solid-State Decomposition of Primary Sodium Alkoxides in Air

Robert Wethman[†], Joseph Derosa[‡], Van T. Tran[‡], Taeho Kang[‡], Omar Apolinar[‡], Anuji Abraham[§], Roman Kleinmans[‡], Steven R. Wisniewski[†*], John R. Coombs[†*], Keary M. Engle[‡*]

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[‡] Department of Chemistry, Scripps Research, 10550 North Torrey Pines Road, La Jolla, California 92037, United States

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Scheme S1. Pd-catalyzed Suzuki–Miyaura cross-couplings of aryl chlorides.
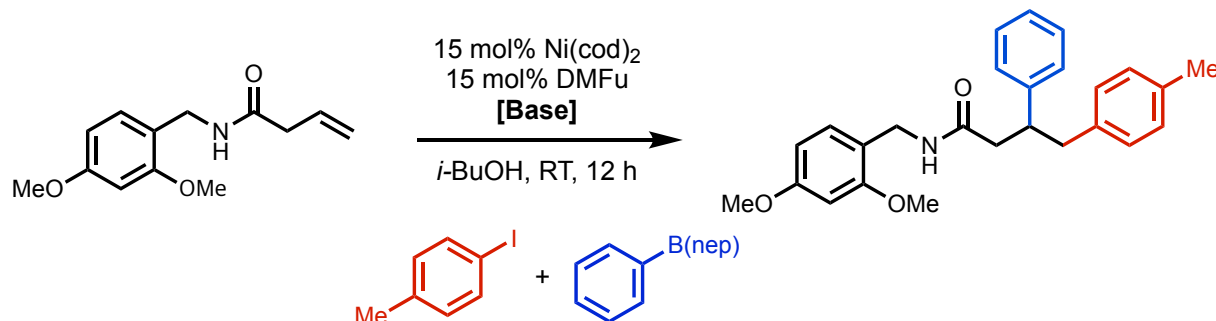
4-(4-phenylbutyl)benzonitrile: To an oven-dried 8-mL scintillation vial equipped with a Teflon-coated magnetic stir bar were added 4-phenyl-1-butene (128 µL, 0.85 mmol, 1.7 equiv) and THF (0.35 mL). The vial was capped, evacuated and backfilled with N_2. Next, 9-borabicyclo[3.3.1]nonane (9-BBN, 0.5 M in THF, 1.63 mL, 0.815 mmol, 1.63 equiv) was added slowly, and the reaction was allowed to stir for 3 h at room temperature. After this time, 4-chlorobenzonitrile (68.8 mg, 0.5 mmol, 1.0 equiv), SPhos (2.1 mg, 0.005 mmol, 1 mol%), Pd(OAc)$_2$ (0.56 mg, 0.0025 mmol, 0.5 mol%), and NaOEt (51.0 mg, 0.75 mmol, 1.5 equiv) purchased from Acros were added, and the reaction was allowed to stir for 16 h at 60 °C. The reaction mixture was cooled to room temperature, quenched with H_2O (5 mL) and extracted with EtOAc (5 × 3 mL). The combined organic layers were concentrated and purified by flash column chromatography (100% hexanes to 10:1 hexanes:EtOAc) to give product as a white solid (run 1: 112 mg, 95%; run 2: 111 mg, 94%). ^{1}H NMR (600 MHz, CDCl$_3$): δ 7.57–7.53 (m, 2H), 7.30–7.22 (m, 4H), 7.21–7.13 (m, 3H), 2.73–2.60 (m, 4H), 1.71–1.62 (m, 4H); ^{13}C NMR (150 MHz, CDCl$_3$): δ 148.19, 142.13, 132.14, 129.19, 128.37, 128.34, 125.82, 119.15, 109.60, 35.94, 35.67, 30.89, 30.46; HRMS-ESI (m/z) [M + H]$^+$ calcd for C$_{17}$H$_{18}$N, 236.1439; found 236.1444.
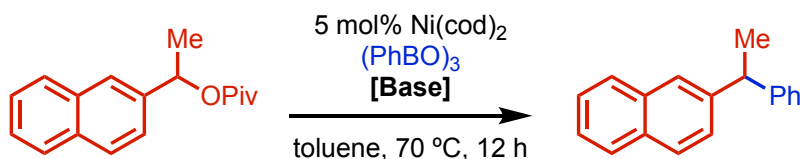
Scheme S2. Ni-catalyzed cross-couplings of benzyl pivalates.

2-(1-phenylethyl)naphthalene: Title compound was prepared according to a literature procedure.[1a] In an argon-atmosphere glovebox, Ni(cod)$_2$ (2.8 mg, 0.01 mmol, 5 mol%) and NaOMe (21.6 mg, 0.4 mmol, 2.0 equiv) purchased from Oakwood were weighed into a 1-dram (4 mL) vial equipped with a Teflon-coated magnetic stir bar. 1-(Naphthalen-2-yl)ethyl pivalate (51.3 mg, 0.2 mmol, 1.0 equiv), triphenylboroxin (51.8 mg, 0.167 mmol, 0.83 equiv), and toluene (0.5 mL, 0.4 M) were subsequently added. The vial was sealed with a septum cap, removed from the glovebox, and allowed to stir for 3 h at 70 °C. After this time, the reaction mixture was diluted with EtOAc (1 mL) and filtered through a plug of silica gel rinsing with EtOAc (5 mL). The filtrate was concentrated and purified by PTLC (100% hexanes) to give product as a colorless oil (run 1: 34.6 mg, 75%; run 2: 36.8 mg, 79%). ^{1}H NMR (600 MHz, CDCl$_3$) δ 7.79 (td, *J* = 7.3, 6.5, 1.4 Hz, 2H), 7.73 (d, *J* = 8.5 Hz, 1H), 7.70 (d, *J* = 1.8 Hz, 1H), 7.43 (dddd, *J* = 19.1, 8.2, 6.7,

1.4 Hz, 2H), 7.32–7.24 (m, 6H), 7.21–7.17 (m, 1H), 4.31 (q, *J* = 7.2 Hz, 1H), 1.73 (d, *J* = 7.2 Hz, 3H). ^{13}C NMR (150 MHz, CDCl$_3$) δ 146.28, 143.83, 133.58, 132.16, 128.46, 128.01, 127.82, 127.79, 127.63, 126.90, 126.16, 126.00, 125.43, 125.41, 44.91, 21.83. Characterization data match those reported in the literature.[1]

Scheme S3. Ni-catalyzed 1,2-diarylation of alkenyl amides.

N-(2,4-dimethoxybenzyl)-3-phenyl-4-(p-tolyl)butanamide: Title compound was prepared according to a literature procedure.[2] To an oven-dried 8-mL scintillation vial equipped with a Teflon-coated magnetic stir bar were added the alkene substrate (47.1 mg, 0.2 mmol, 1 equiv), 4-iodotoluene (65.4 mg, 0.3 mmol, 1.5 equiv), phenylboronic acid neopentylglycol ester (57.0 mg, 0.3 mmol, 1.5 equiv), and dimethyl fumarate (4.3 mg, 0.03 mmol, 15 mol%). The vial was then equipped with a septum cap, which was pierced by a 20-gauge needle and introduced into an argon-filled glovebox antechamber. Once transferred inside the glovebox, Ni(cod)$_2$ (8.3 mg, 0.03 mmol, 15 mol%), NaOMe (21.6 mg, 0.4 mmol, 2.0 equiv) purchased from Oakwood, and anhydrous isobutanol (1 mL) were added. The vial was sealed with a screw-top septum cap, removed from the glovebox and left to stir at room temperature for 12 h. After this time, the reaction mixture was diluted with of aq. NaHCO$_3$ (15 mL) and extracted with EtOAc (5 × 10 mL). The combined organic layers were concentrated and purified by PTLC (3:1 hexane:EtOAc) to give product as a white solid (run 1: 49.3 mg, 61%; run 2: 43.4 mg, 54%). ^{1}H NMR (600 MHz, CDCl$_3$) δ 7.26–7.15 (m, 3H), 7.16–7.11 (m, 2H), 7.01 (d, *J* = 7.8 Hz, 2H), 6.93 (dd, *J* = 8.0, 4.7 Hz, 3H), 6.43–6.35 (m, 2H), 5.64 (t, *J* = 5.8 Hz, 1H), 4.24 (d, *J* = 5.8 Hz, 2H), 3.81 (s, 3H), 3.75 (s, 3H), 3.46–3.39 (m, 1H), 2.91 (qd, *J* = 13.6, 7.4 Hz, 2H), 2.62–2.37 (m, 2H), 2.29 (s, 3H); ^{13}C NMR (150 MHz, CDCl$_3$) δ 171.05, 160.34, 158.34, 143.69, 136.52, 135.42, 130.24, 129.12, 128.80, 128.34, 127.59, 126.39, 118.81, 103.86, 98.45, 55.41, 55.25, 44.46, 43.08, 42.25, 38.65, 21.01; Characterization data match those reported in the literature.[2]

[1] a) Zhou, Q.; Srinivas, H. D.; Dasgupta, S.; Watson, M. P. Nickel-Catalyzed Cross-Couplings of Benzylic Pivalates with Arylboroxines: Stereospecific Formation of Diarylalkanes and Triarylmethanes. *J. Am. Chem. Soc.* **2013**, *135*, 3307–3310; b) López-Pérez, A.; Adrio, J.; Carretero, J. C. Palladium-Catalyzed Cross-Coupling Reaction of Secondary Benzylic Bromides with Grignard Reagents. *Org. Lett.* **2009**, *11*, 5514–5517.

[2] Derosa, J.; Kleinmans, R.; Tran, V. T.; Karunananda, M. K.; Wisniewski, S. R.; Eastgate, M. D.; Engle, K. M. Nickel-Catalyzed 1,2-Diarylation of Simple Alkenyl Amides. *J. Am. Chem. Soc.* **2018**, *140*, 17878–17883.

<u>^{1}H NMR and IR spectra of degraded NaOMe and NaOEt lots</u>

^{1}H NMR of Degraded NaOMe Lot in D$_2$O (see Figure 2 for ^{13}C NMR):
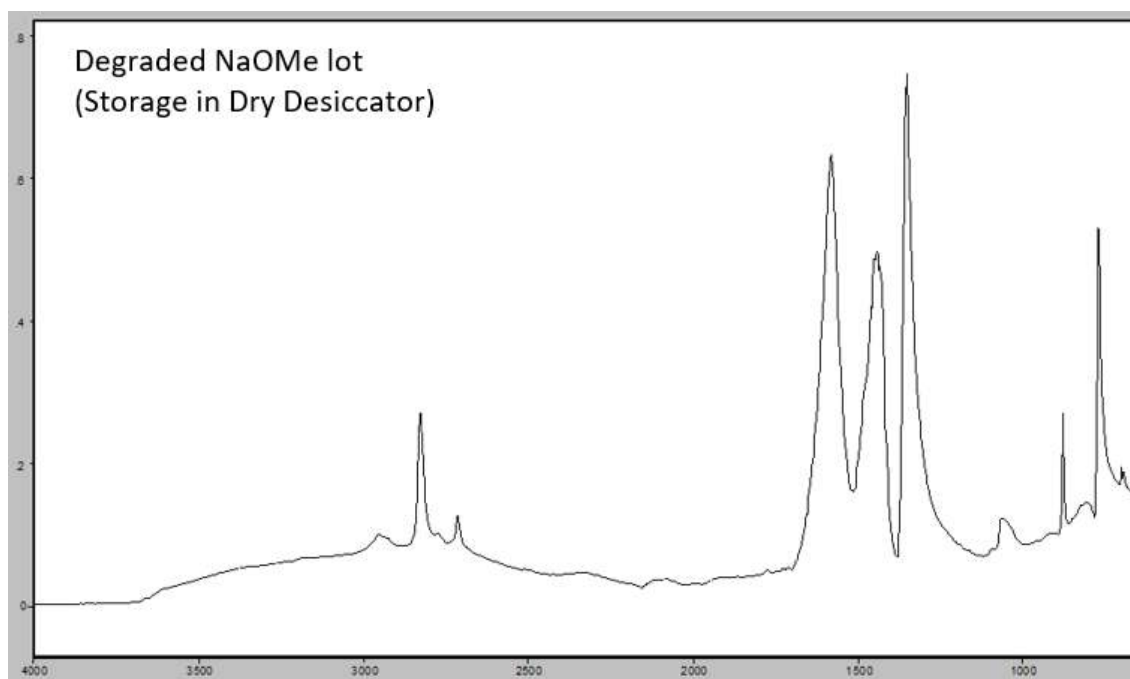
The analyzed sample of NaOMe had been stored for an indefinite timeframe in a dry desiccator upon receiving the lot, but the history regarding how many times the lot was exposed to the atmosphere is unknown. The lot was sampled for ^{1}H NMR analysis in D$_2$O at room temperature. By comparison with reference standards, the sample was found to be a mixture of sodium formate and MeOH/NaOMe (ratio = 4.5:1.0 HCOONa:MeOH/NaOMe. However, Na$_2$CO$_3$ is also observed by ^{13}C NMR (see Figure 2).
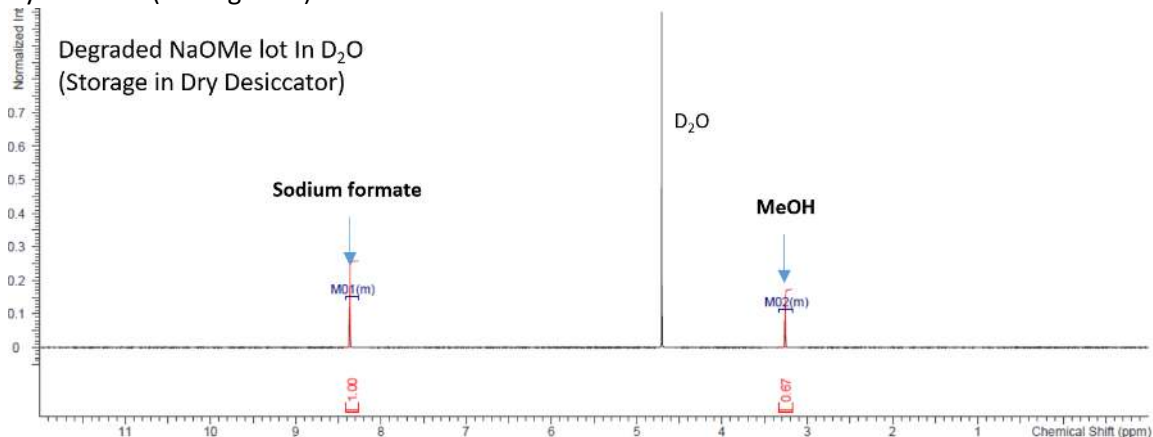
IR Spectrum of Degraded NaOMe Lot:

Instrument: A2 Technologies FTIR-ATR 650-4000 cm^{-1},128 scans , 8 cm^{-1} resolution

FTIR procedure: Place solid sample on ATR window and close sample press

<u>^{1}H NMR and ^{13}C NMR of Degraded NaOEt Lot in D_2O</u>

The analyzed sample of NaOEt had been stored for an indefinite timeframe in a dry desiccator upon receiving the lot, but the history regarding how many times the lot was exposed to the atmosphere is unknown. The lot was sampled for ^{1}H NMR analysis in D_2O at room temperature. By comparison with reference standards, the sample was found to be a mixture of sodium acetate and sodium formate (ratio = 2.4:1.0 NaOAc:HCOONa). Additionally, Na_2CO_3 is also observed by ^{13}C NMR. No NaOEt is observable by ^{1}H or ^{13}C NMR. The presence of NaOAc, HCOONa, and Na_2CO_3 as the main impurities in this sample is consistent with ssNMR studies (vide infra). Sodium formate may possibly be generated from NaOMe present in the lot if the vendor manufactured NaOEt using ethanol denatured with methanol.
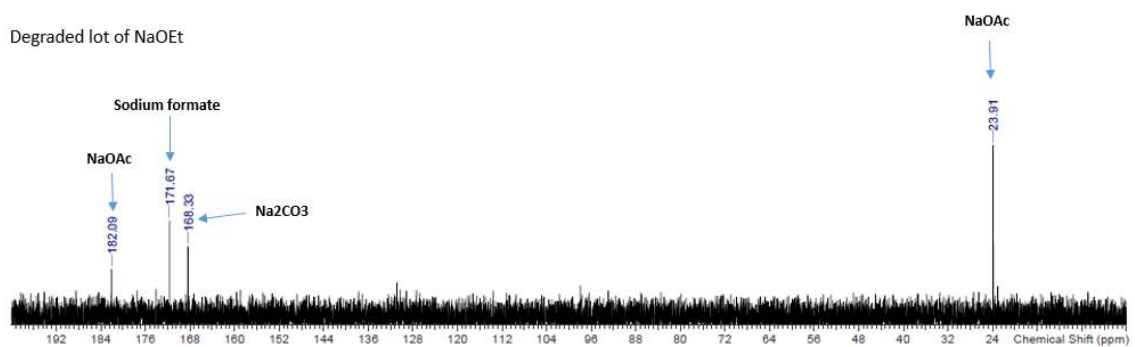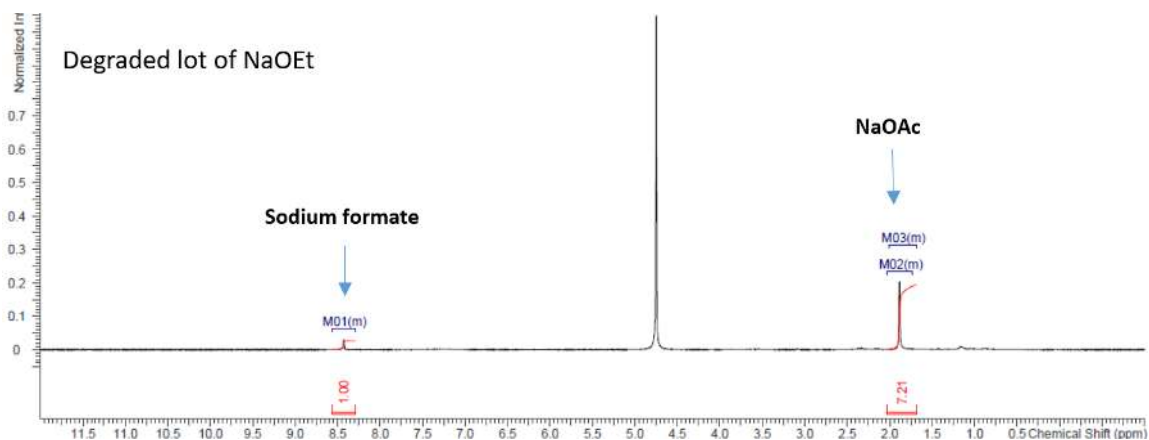
Degraded and New NaOEt Lots (Raman spectroscopy)

Red = New lot of NaOEt
Gray = Degraded lot of NaOEt
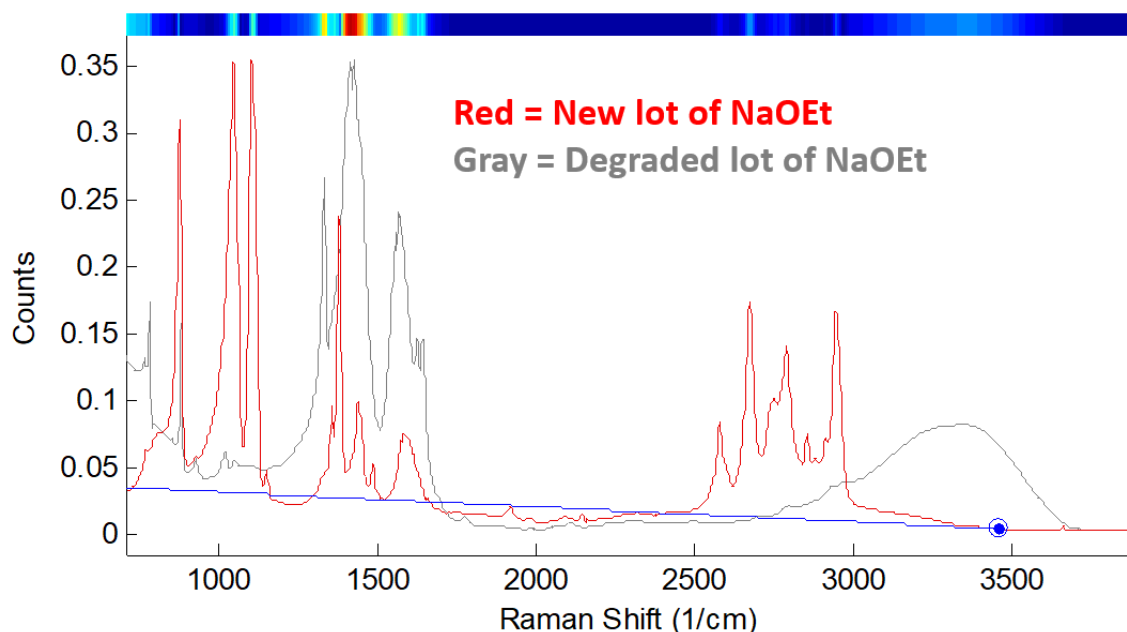
Karl Fischer analysis

Karl Fisher Coulometric Titrator: A Mitsubishi Moisture Meter, Model CA-100, or equivalent. Preparations

Note: The weights and volumes given are the recommended amounts for routine quantitative analysis. Alternative amounts may be used, provided that the final concentrations remain the same.

Procedure:
Titration: Make sure that the Karl Fisher titration vessel contains fresh reagents. Allow the system to equilibrate and come to a ready state. Perform the standard injections. Fill a 10 mL syringe, with a 18 gauge 1.5 inch needle attached, with ~ 5 mL of Glacial Acetic Acid, and inject the acetic acid into the titration vessel. Allow the system to equilibrate and return to a ready state. Perform the sample injections.

Standard Solutions: Fill a clean 3 mL syringe with an 18-gauge 1.5 inch needle attached with ~ 0.5 mL of Aquamicron Check Solution P. Place the syringe and contents on the pan of an analytical balance and tare the balance. Press the start key on the titrator and inject the solution into the titration chamber. Place the empty syringe on the pan of the balance and enter the weigh into the titrator as a positive number. Perform in triplicate.

Sample Solutions: Fill a clean 3 mL syringe with an 18-gauge 1.5 inch needle attached with ~ 1.0 mL of sample, re-cap the needle. Place the syringe and contents on the pan of an analytical balance and tare the balance. Press the start key on the titrator and inject the solution into the titration chamber. Place

the empty syringe on the pan of the balance and enter the weigh into the titrator as a positive number. Perform in duplicate.

Reproducibility: The (w/w) percent water for the standard should be 0.31 to 0.34 % with an RSD of > 2.0 % for three injections. The mean alkali hydroxide and carbonate calculated as hydroxide for the sample should be < 0.2% with an RSD of > 20 %.

Alkali Metal Hydroxide and Carbonate Calculations
Weight of NaOH = $WH_2O \times 40.00 \div 18.02$
Alkali OH^- and Alkali CO_3^{2-} expressed as NaOH (% w/w) = WNaOH ÷ Wsamp × 100

ssNMR experimental information for NaOMe and NaOEt

Solid-state NMR experimental:
^{23}Na Solid-state NMR (SSNMR) experiments were performed on a Bruker NEO spectrometer operating at 105.67 MHz for ^{23}Na and 399.50 MHz for ^1H NMR. A Revolution HX probe was used to acquire the ^{23}Na work. Each sample was packed into a 4 mm zirconia rotor just prior to analysis using Teflon® sample spacers. Magic angle spinning speeds were 10 and 12 kHz to identify spinning sidebands from the isotropic shifts. All spectra were acquired using a one pulse sequence with a 10 s recycle delay, 720 scans, 3996 data points, ~20 ms acquisition time, and for ~2 hours at 10 kHz MAS. ^{23}Na chemical shifts are reported relative to Sodium dodecyl sulfate (SDS) at 0 ppm with an accuracy of ±0.4 ppm. Data collection was done at a nominal temperature of 280 K.

Additional NaOEt ssNMR experimental results:
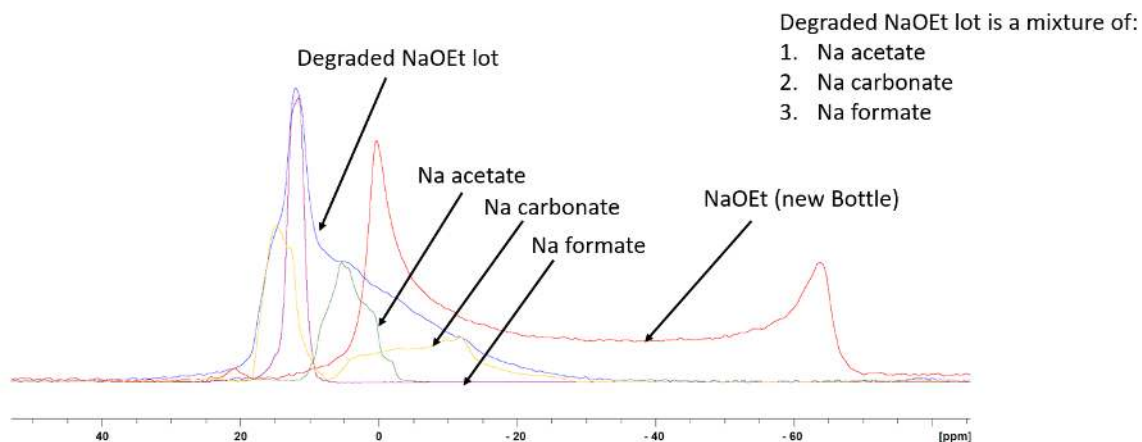
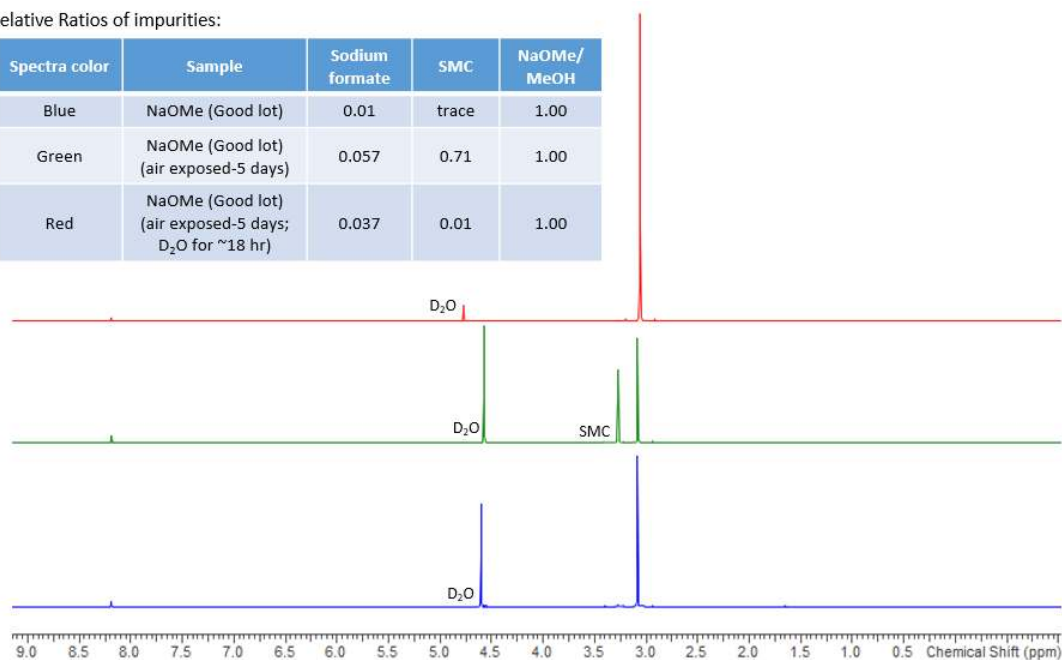## Pure NaOMe degradation studies in Air (^1H and ^{13}C NMR)

Experimental
A previously unopened lot of commercially available NaOMe was used for all ^1H and ^{13}C NMR degradation studies. A 20 mL scintillation vial was filled with NaOMe to roughly 50% capacity by volume. The vial was allowed to sit on the benchtop uncapped and without agitation under standard laboratory conditions (typically 50% humidity and 22 ^oC; no additional precautions were taken to ensure constant humidity and temperature levels) for 5 days. Subsequently, an NMR

sample was taken from the batch and diluted into ~0.5 mL D_2O until complete dissolution was observed. The vial was sampled for ^1H NMR analysis within 5 minutes of dissolution. The NMR sample was then held overnight and analyzed by ^{13}C NMR after no less than 10 hours, and for ^1H NMR after ~18 hours.

NaOMe Decomposition Studies Under Air- ^1H NMR:

Relative Ratios of impurities:

Spectra color	Sample	Sodium formate	SMC	NaOMe/MeOH
Blue	NaOMe (Good lot)	0.01	trace	1.00
Green	NaOMe (Good lot) (air exposed-5 days)	0.057	0.71	1.00
Red	NaOMe (Good lot) (air exposed-5 days; D_2O for ~18 hr)	0.037	0.01	1.00

NaOMe Decomposition Under Air- ^{13}C NMR:

NaOMe Stability in Air (5 days)- 13C NMR
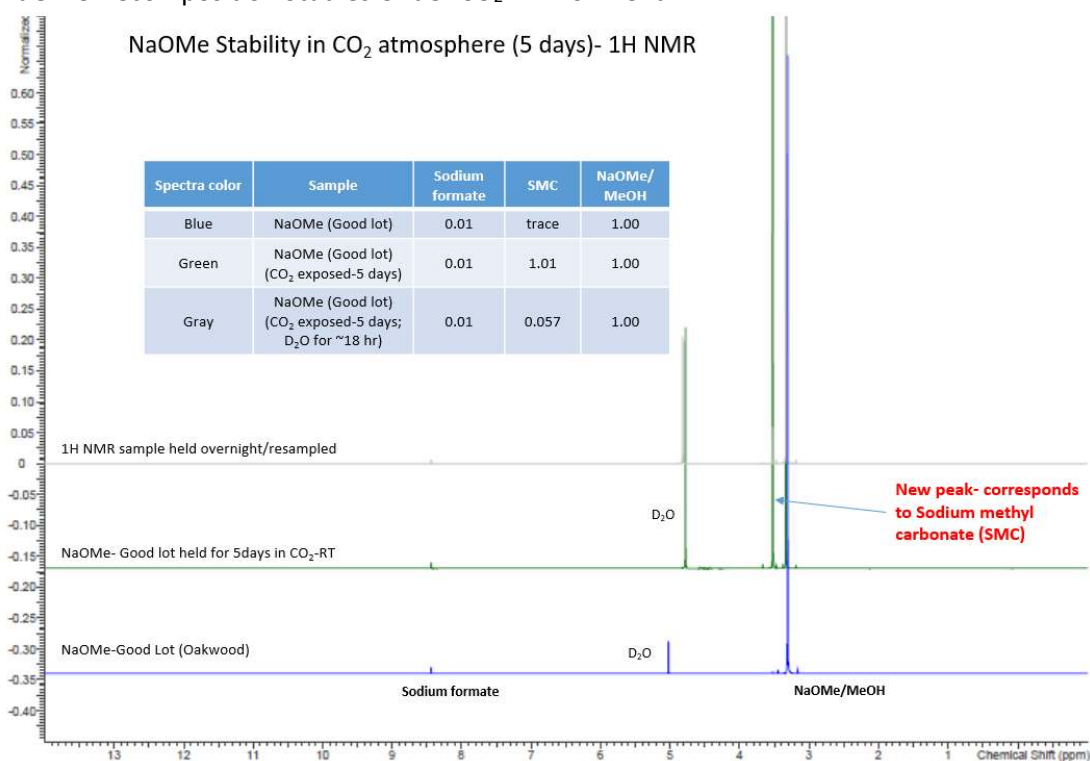(Sample held in D_2O for no less than 10 hours)
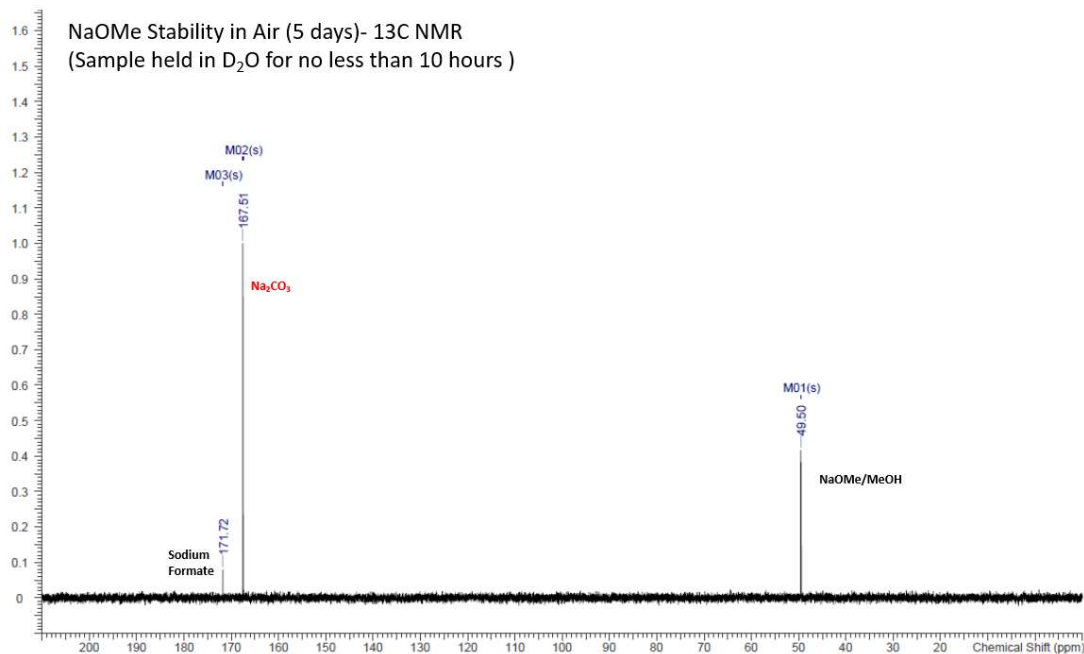
Pure NaOMe degradation studies in CO_2-rich environment (^1H and ^{13}C NMR)
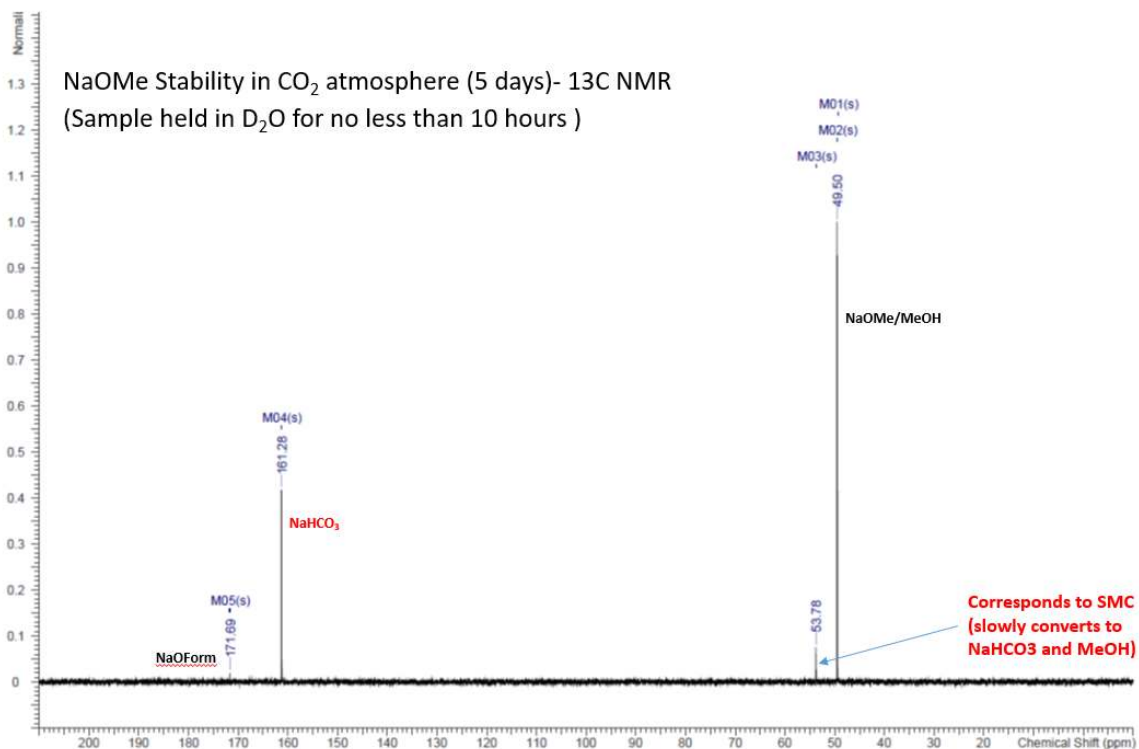
Experimental:

A previously unopened lot of commercially available NaOMe was used for all ^1H and ^{13}C NMR degradation studies. A 20 mL scintillation vial was filled with NaOMe to roughly 50% capacity by volume. Subsequently, the vial was placed in a bag filled with dry ice and allowed to sit uncapped and without agitation under standard laboratory temperature for 5 days.   Dry ice was continuously resupplied to the bag to maintain a CO_2-rich environment. Subsequently, an NMR sample was taken from the batch and diluted into ~0.5 mL D_2O until complete dissolution was observed. Sampled for ^1H NMR analysis within 5 minutes of dissolution. The NMR sample was then held overnight and sampled for ^{13}C NMR after no less than 10 hours, and for ^1H NMR after ~18 hours.

NaOMe Decomposition Studies Under CO_2 Environment- ^1H NMR:

NaOMe Stability in CO_2 atmosphere (5 days)- 1H NMR

Spectra color	Sample	Sodium formate	SMC	NaOMe/ MeOH
Blue	NaOMe (Good lot)	0.01	trace	1.00
Green	NaOMe (Good lot) (CO_2 exposed-5 days)	0.01	1.01	1.00
Gray	NaOMe (Good lot) (CO_2 exposed-5 days; D_2O for ~18 hr)	0.01	0.057	1.00

1H NMR sample held overnight/resampled

D_2O

New peak- corresponds to Sodium methyl carbonate (SMC)

NaOMe- Good lot held for 5days in CO_2-RT

NaOMe-Good Lot (Oakwood)

D_2O

Sodium formate

NaOMe/MeOH

Chemical Shift (ppm)

NaOMe Decomposition Under CO_2 Environment- ^{13}C NMR:

NaOMe Stability in CO_2 atmosphere (5 days)- 13C NMR
(Sample held in D_2O for no less than 10 hours)

Preparation of Sodium Methyl Carbonate (SMC) and additional NMR Studies

Sodium methyl carbonate was prepared using a slightly modified literature procedure.[3] To a 250 mL Chemglass reactor equipped with an overhead stirrer was charged sodium methoxide (25wt%, 100mL, 437 mmol). The mixture was cooled to 0 °C under nitrogen atmosphere. Pellets of CO_2 were charged at a rate such that the internal temperature did not exceed 10 °C (Roughly 5.0 equivalents of CO_2 were charged in total over about 30 minutes). A white solid precipitate was immediately observed upon the initial addition of CO_2 pellets. Throughout the course of the CO_2 charge, additional methanol (200 mL) was charged due to formation of a thick slurry. This mixture was allowed to stir at 0 °C for 10 minutes, and then filtered on fritted glass. The solids were washed with methanol (100 mL), followed by MTBE (100 mL). The resulting white solid was dried under vacuum at room temperature overnight (Yield = 28g, 65%).

^{1}H NMR of the dry cake after being dissolved in D_2O for approximately 5 minutes shows the peak of interest at 3.50 ppm, along with methanol at ~3.3 ppm (ratio = 0.75:1.0 SMC:MeOH). Analysis of the same NMR sample after an additional 10 minutes in D_2O shows the same two peaks in a 0.20:1.0 ratio of SMC:MeOH, indicating that hydrolysis of SMC in D_2O is occurring to form $NaHCO_3$

[3] Hurst, T. E.; Deichert, J. A.; Kapeniak, L.; Lee, R.; Harris, J.; Jessop, P. G.; Snieckus, V. Sodium Methyl Carbonate as an Effective C1 Synthon. Synthesis of Carboxylic Acids, Benzophenones, and Unsymmetrical Ketones. *Org. Lett.* **2019**, *21*, 3882–3885.

and MeOH. To support this, ^{13}C NMR of this sample shows a two minor singlets at 53.75 and 160.69 ppm (consistent with SMC), along with a singlet at 161.0 ppm (consistent with $NaHCO_3$) and a singlet at 49.50 ppm (consistent with MeOH).[4] Decomposition of SMC is likely occurring under aqueous conditions according to the following equation:
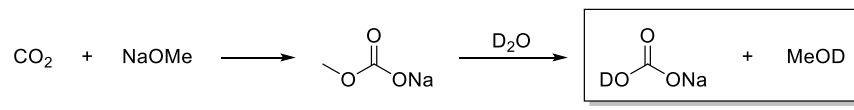
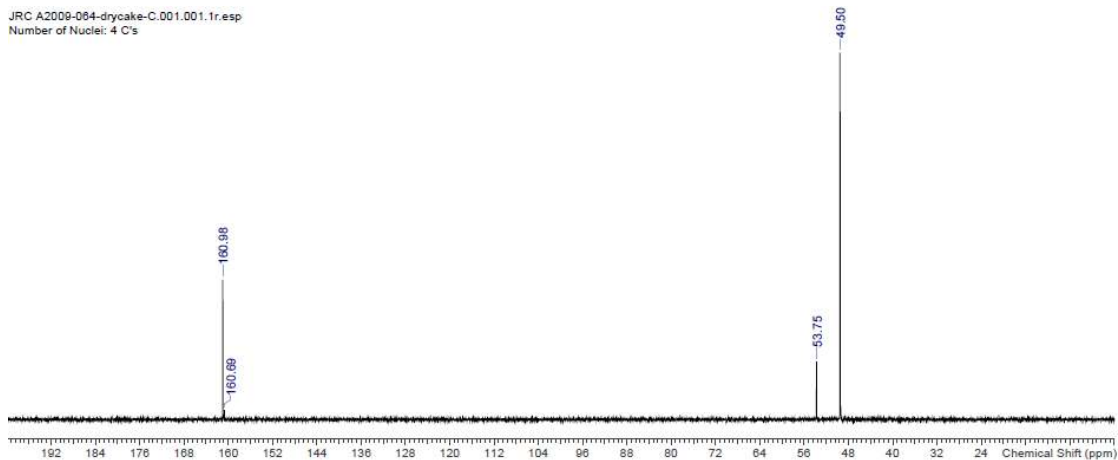^1H NMR of SMC after ~5 minutes in D_2O at room temperature:
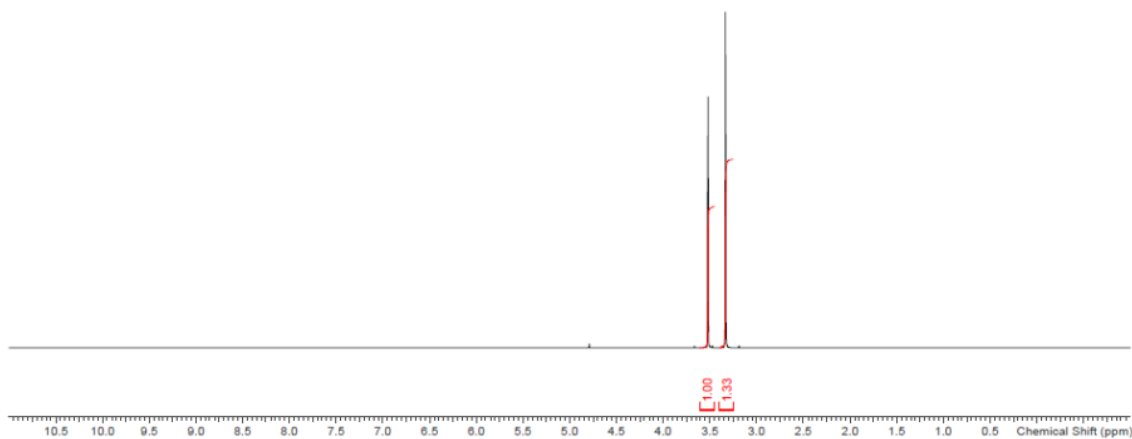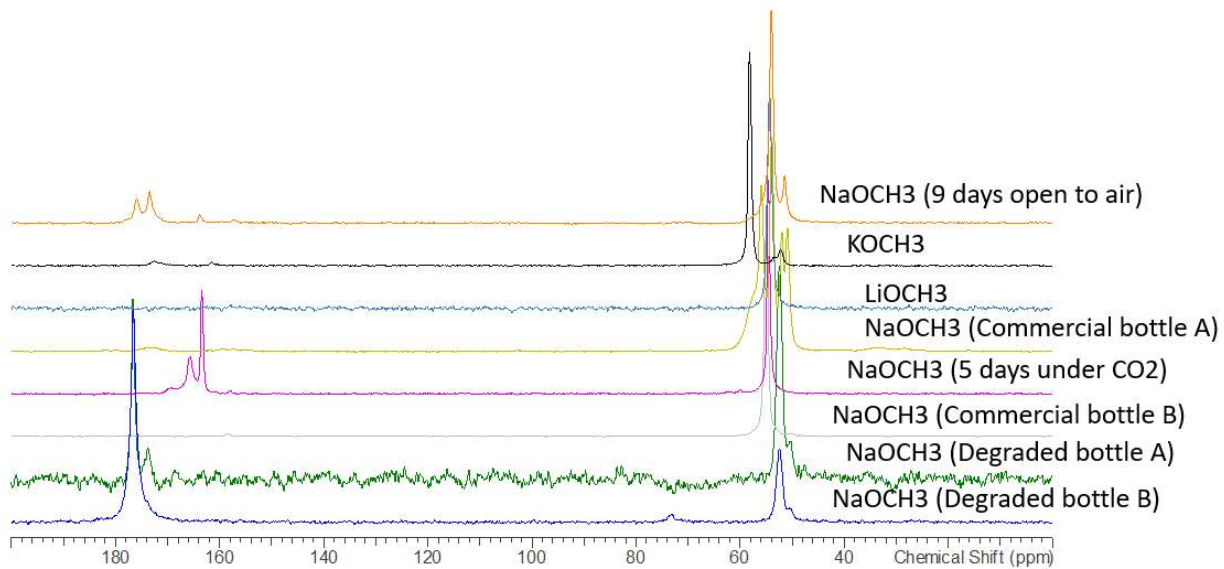

^1H NMR of SMC after additional 10 minutes in D_2O at room temperature:
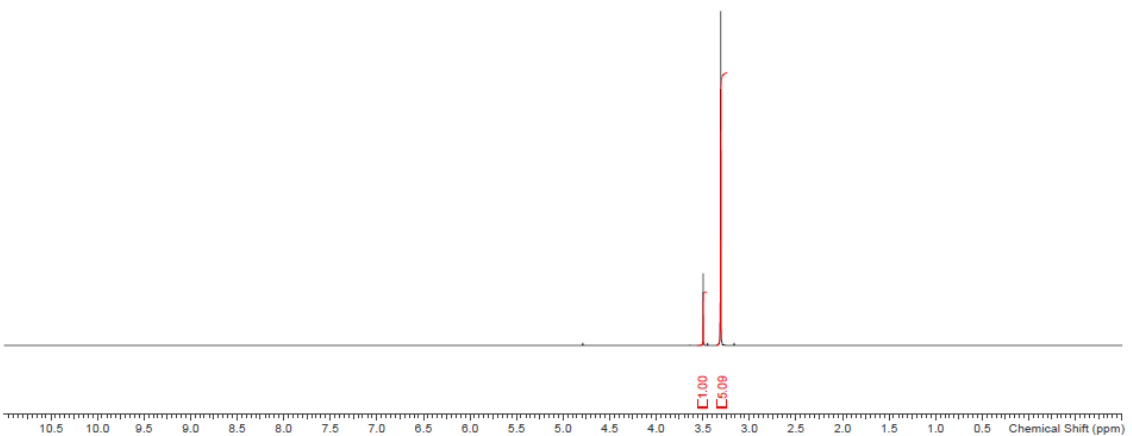
[4] Gottlieb, H. E.; Kotlyar, V.; Nudelman, A. NMR Chemical Shifts of Common Laboratory Solvents as Trace Impurities. *J. Org. Chem.* **1997**, *62*, 7512–7515.
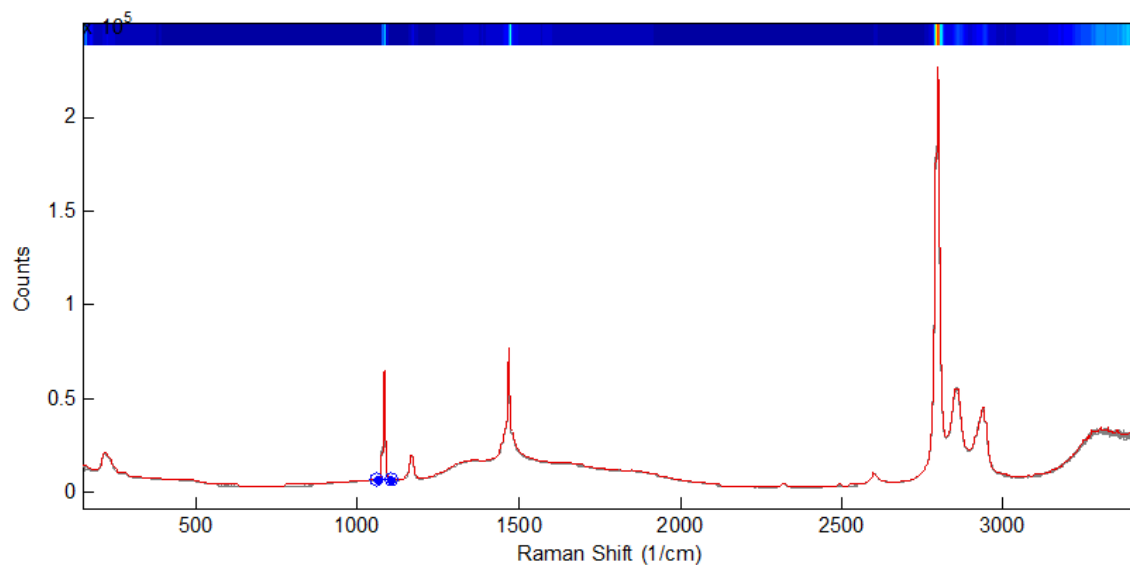
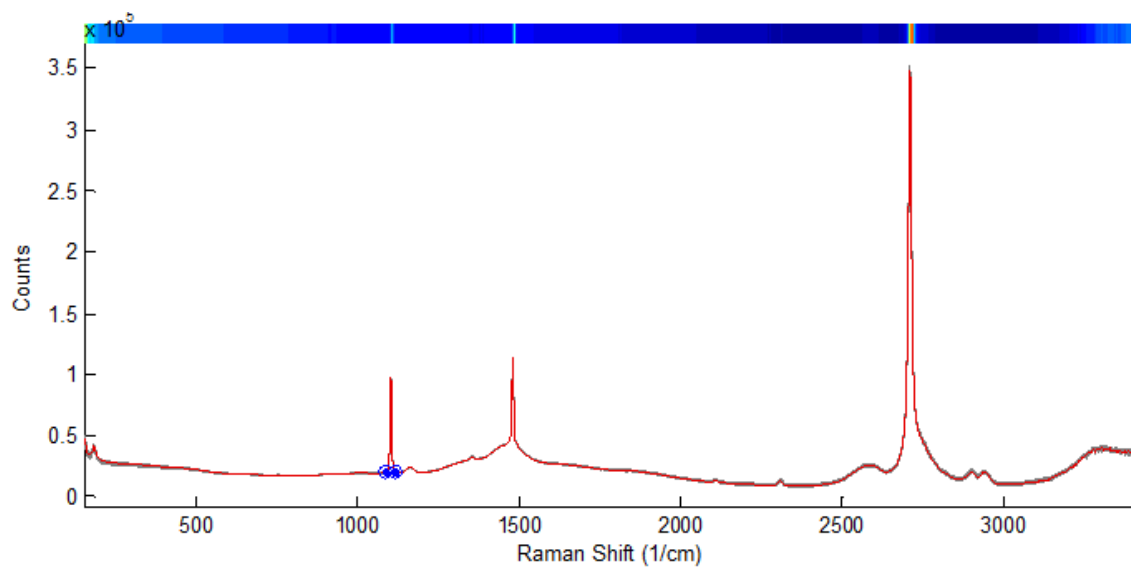^{13}C NMR of SMC after holding in D$_2$O at room temperature:

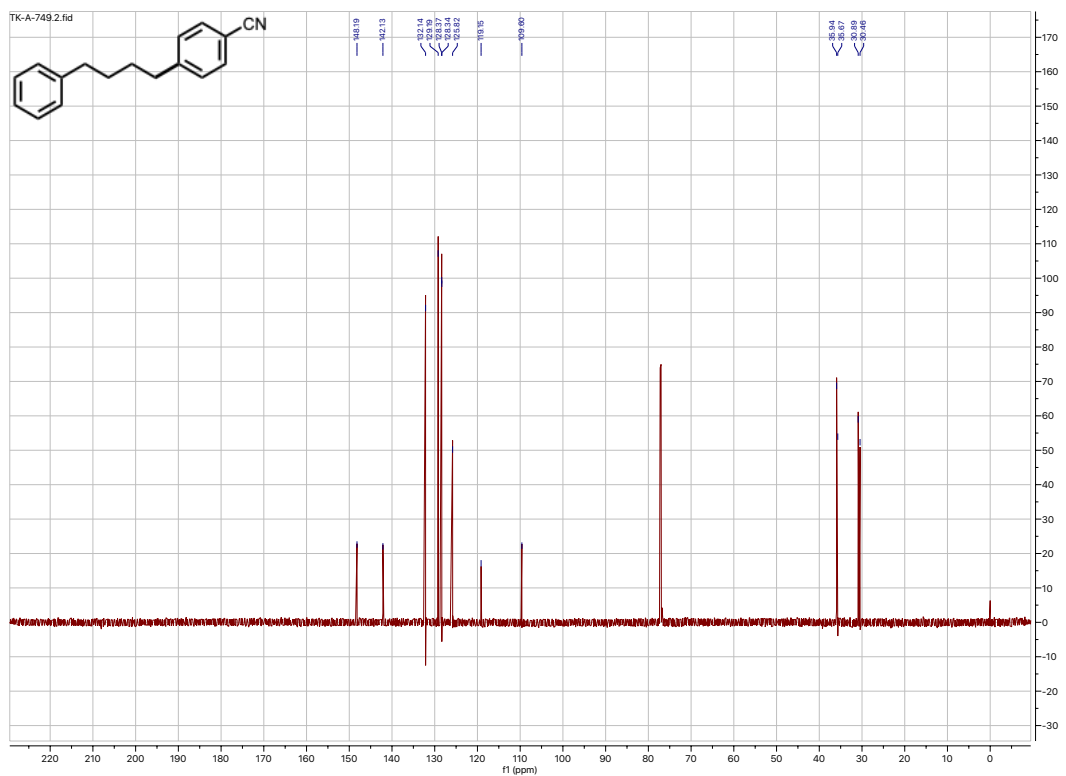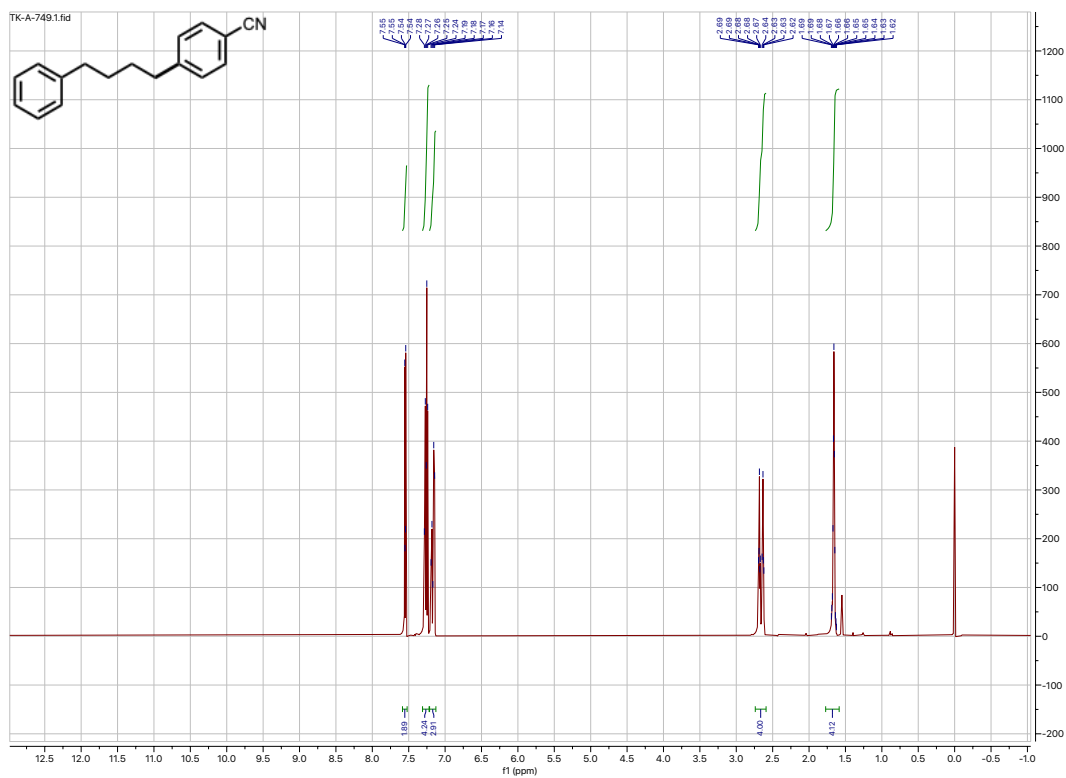^{13}C NMR study of various lots of NaOMe, KOMe, and LiOMe:

Decomposition study: LiOMe exposed to air for 2.5 days (380 spectra overlayed)

Decomposition study: KOMe exposed to air for 2 days (300 spectra overlayed)

^{1}H and ^{13}C NMR of 4-(4-phenylbutyl)benzonitrile

Supporting Info.pdf (1.42 MiB)