

Review Article Application of Iron Oxide Nanomaterials for the Removal of Heavy Metals

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In the 21st century water polluted by heavy metal is one of the environment problems. Various methods for removal of the heavy metal ions from the water have extensively been studied. Application of iron oxide nanaparticles based nanomaterials for removal of heavy metals is well-known adsorbents for remediation of water. Due to its important physiochemical property, inexpensive method and easy regeneration in the presence of external magnetic field make them more attractive toward water purification. Surface modification strategy of iron oxide nanoparticles is also used for the remediation of water increases the efficiency of iron oxide for the removal of the heavy metal ions from the aqueous system.

1. Introduction

Water is the most essential compound on the earth for the human activities. Proving clean water is the prime requirement of the human being for their better health. Water pollution is increasing worldwide due to rapid growth of industry, increase human population, and domestic and agricultural activities which leads to the life time threatening diseases [1]. Heavy metals pollution is becoming one of the most serious environment problems globally [2-5]. It is the most threat problem for population in dense countries particularly for China and India [6-10]. Its presence in low concentration of heavy metals in various water resources could be harmful to human health. The treatment of heavy metals is so important due to their persistence in the environment. In order to detoxify heavy metals, various techniques like photocatalytical oxidation, chemical coagulants, electrochemical, bioremediation, ion-exchange resins, reverse osmosis, and adsorption have been employed [11, 12]. Among these nano-based adsorbents are the more convenient technologies for removal of heavy metals from the aqueous system [13-16]. Application of iron oxide based nanomaterial is more attractive for removal of heavy metals

contamination from the water because of their important features like small size, high surface area, and magnetic property [17–22]. Magnetic property of iron oxide nanaparticles enables easy separation of adsorbents from the system and could be reused for further application. Reusability of iron oxide based nanomaterial leads to a decrease in the economic burden. Here in, we will provide detail account on iron oxides nanaparticles such as magnetite (Fe₃O₄), maghemite (γ -Fe₂O₃), and hematite (α -Fe₂O₃) based nanoadsorbents for removal of heavy metals from water/wastewater. We will put more emphasis on magnetite based nanoadsorbents.

2. Iron Oxide Nanoparticles

The synthesis of the above iron oxide nanoparticles is intensively developed not only for their fundamental scientific interest but their important application in various fields. Recently utilization of iron oxide based nanomaterials with novel property and functionality is widely studied due to their small size, high surface area, and magneti property [23, 24]. Synthesis of iron oxide nanoparticles has been extensively reviewed [23–26]. Iron oxide nanoparticles are synthesized

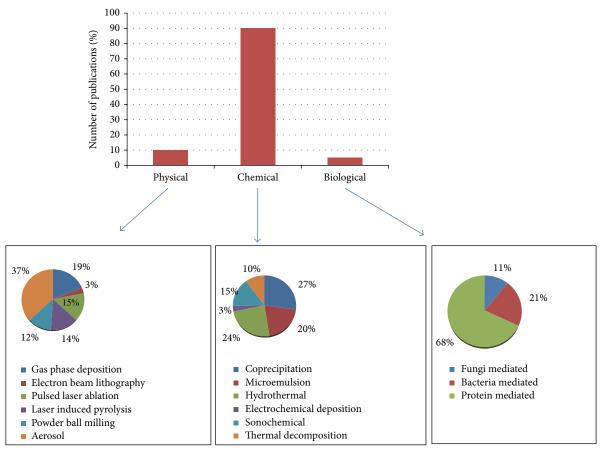


FIGURE 1: Synthesis of iron oxide nanoparticles by three different methods (adapted from [26]).

by three important methods such as physical, chemical, and biological as represented in the Figure 1. Chemical methods are well known and widely accepted methods for bulk production of iron oxide nanaparticles. There are many chemical methods such as chemical co-precipitation, thermal decomposition, sol-gel, electrochemical that have been reported in the literature which are shown in the Figure 1. Discussion of all synthetic methodologies in detail is the out of scope of this review. Concise overviews about synthetic methodology of IONPs are described here. Chemical coprecipitation method is a widely applicable method for synthesis of IONPs [27]. The chemical coprecipitation method involves the stoichiometric mixture of ferrous and ferric salts in ratio $2:1 (Fe^{3+}/Fe^{2+})$ in aqueous medium in the presence of base and absence of oxygen. Formation of Fe₃O₄ is shown in (1) which is complete at a pH between 8 and 14. In the presence of oxygen and acid magnetite nanoparticles are converted into magnetite nanoparticles. The main advantage of this approach is that it produces a large amount of material, with control over particle size (2–20 nm) and shape afforded by adjusting pH, ionic strength, and the concentration of solution. In the thermal decomposition method iron oleate can be performed from the decomposition of the iron precursor such as $Fe(Cup)_3$, $Fe(CO)_5$, and $Fe(acac)_3$ in the organic solvent and surfactants at high temperature. The main advantage of thermal decomposition method is that, it improves control over the size and

shape of iron oxides nanoparticles. The size and shape of iron oxides nanoparticles depend on the precursor and temperature [28, 29]. Hydrothermal involves iron precursors in water by applying high pressure and temperature. The reactions are carried out in the reactors or autoclaves. In hydrothermal condition, nanoparticles were formed by hydrolysis and oxidation followed by neutralization of mixed metal hydroxides. Ferromagnetic Fe₃O₄ NPs with diameter of 27 nm have been synthesized by a hydrothermal route in the presence of a surfactant sodium bis(2-ethylhexyl)sulfosuccinate [30]. Aqueous ferrofluid iron oxides nanoparticles synthesized by hydrothermal method using citric acid as reducing agent. The particles size are about 8 nm [31]. Surface modification of IONPs by polyethyleneimine was also prepared by hydrothermal method [32]. Others methods to prepare iron oxide nanoparticles are described in Table 1.

Consider

$$\operatorname{Fe}^{+2} + 2\operatorname{Fe}^{+3} + 8\operatorname{OH}^{-} \longrightarrow \operatorname{Fe}_{3}\operatorname{O}_{4}.$$
 (1)

To understand the behavior of colloidal ferrofluid particles and improve their application carefully studied related to their fluid stability are necessary. Iron oxide nanoparticles are easily subject to aggregation in aqueous system and biological system. IONPs exhibit the hydrophilic surface due to presence of hydroxyl groups. There is hydrophilic interaction between particles and these particles form the

Name of method	Preparation method	Advantage	References
Microemulsion	Iron salt and base solution are mixed together which disperse in oil phase by adding surfactant	Diversity of iron oxide nanoparticles is prepared by varying the nature and concentration surfactant and reaction condition	[45-47]
Polyols method	Iron salt solvent dissolves in the polyols solvent. The suspension is stirred and heats up to boiling point of solvent. Polyols act as reducing as well as stabilizer	Control of particle growth and prevention of interparticle aggregation and obtaining well-defined shape and control size of particles	[48–50]
Sonolysis	Organometallic precursors decomposed by sonolysis	High magnetization and crystallinity achievement	[51-53]
Gas-aerosol	Ferric salts and a reducing agent in organic solvent are sprayed into a series of reactors and aerosol solute condenses and evaporation of solvent	Different size and shape of particles were prepared by using different iron precursors	[54–56]
Sol-gel	Hydroxylation and condensation of molecular precursors in solution are known as "sol," while evaporation of solvent to form three-dimensional network of nanoparticles is called "gel"	Control of particles size and stability of particles in sol-gel matrix	[57]
Electrochemical decomposition	Iron oxide nanoparticles produce by oxidation of iron electrode in aqueous solution	Particles size control by adjusting current density	[58-60]

TABLE 1: Various chemical methods for synthesis of iron oxide nanoparticles.

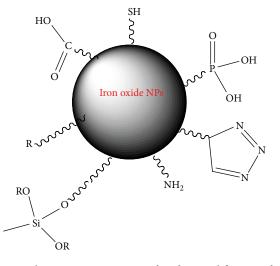


FIGURE 2: Schematic representation of surface modification of iron oxide nanoparticles.

agglomerate and resulted in large clusters. For stability among nanoparticles there is balance between attractive and repulsive force acting between nanoparticles [24]. To overcome this problem, there is requirement of electronic and steric stability of IONPs. Presence of hydroxyl groups on the surface of IONPs provides a versatile synthetic tool to attach different functionalities. Surface modification methodologies of IONPs improved the stability and provide novel proprieties to materials. The stabilization of the iron oxide particles is so important to produce magnetic colloidal "ferrofluids." These ferrofluids are stable against aqueous, biological medium and magnetic field. Modified magnetic nanoparticles have numerous applications in biomedical such as drug delivery, magnetic resonance imaging, hyperthermia, cellular labeling,

protein separation, and remediation of environment. There are different methodologies that have been reported for fabrication of INOPs as represented in Figure 2. Attachment of alkoxysilane to the surface of IONPs using different silane coupling agents is the most common surface modification technique. Organosilane is an attractive reagent for surface modification of nanoparticles because of an easy commercial availability, a simple synthetic method to immobilize on the surface of nanoparticles, and providing variety of functionality. Si-OR group of silane react with surface hydroxyl group of IONPs [33–35]. It is the hydrolysis and condensation reaction. By using trialkoxy silane functional group help to introduce various functionality such as amine, azide, aldehyde, thio, halide, hydroxyl, and acid on the surface of IONPs. Silane coupling agent further provides versatile tools to attach small organic molecules, polymers, and biomolecules to the surface. INOPs surface modifies by PEG using APS [36]. Molecular weight of PEG more than 1000 gm/mL formed the stable nanoparticles. Magnetic nanoparticles are coated with silane-PEG. Oleic acid on the surface of IONPs replaced by biocompatible silane PEG polymer for magnetic resonance imaging of murine tumors [37]. Ahangaran et al. reported the surface modification of magnetic nanaparticles by coating of silica. The hydrophilic nature of nanoparticles easily aggregate. Vinyltriethoxysilane acts as a coupling agent which provides hydrophobicity to the surface and decrease the agglomerations [38]. Immobilization of cyanoethyl triethoxysilane on the surface of Fe₃O₄. Cyano group on the surface stabilizes the magnetite nanoparticles and also improves the cellular labeling and the cell targeting [39]. Click chemistry is also an important method to modify INOPs. Click reaction such as azide-alkyne, thio-ene, thio-yne, and diels-alder is used for modification of the surface of magnetic nanoparticles. Oligonucleotides immobilized on the surface of SPINOs. There is azide-alkyne copper that mediates click reaction between oligonuclotides bearing alkyne with using alkyne

NHS-ester reagent and azide functional group on the surface of SPINOs. These nanoparticles can easily cross the HeLa cell membranes without using transfection agents as compared to their Au analogues [40]. Surface of SPINOs modifies by copolymers of poly(glycidyl methacrylate-co-poly(ethylene glycol) methyl ether methacrylate using atom transfer-free radical polymerization (ATRP) and introduces folic acid (FA) via azide-alkyne click reaction and they stabilize in the water so as to prolong in vivo circulation time [41]. SPIONs-P(GMA-co-PEGMA)-FA prepared by combination of ATRP and click chemistry can potentially be a good candidate for enhancing the targeting efficiency of cancer cells [42]. SPIONs-loaded cisplatin an anticancer drug conjugated to amphiphilic poly(ε -caprolactone)-*b*-poly-(propargyl methacrylate-click-mercaptosuccinic acid-co-poly-(ethylene glycol) methyl ether methacrylate) (PCL-b-P-(PMA-click-MSA-co-PEGMA) was synthesized by a combination of ROP, RAFT polymerization and thiol-yne click chemistry [43]. These are potential drug delivery systems of cisplatin for bladder cancer therapy. Hyper branch polyethylene glycol attached to surface of magnetic nanoparticles by using thioene click reaction is useful for active targeting anticancer agents [44].

3. Arsenic Removal by Using Iron Oxide Nanaparticles and Their Nanomaterials

Water contamination by arsenic salt is one of the big environmental pollution. It causes life time diseases such as cancer, neurological disorder, nausea, hyperkeratosis, muscular weakness, and many others [74]. Arsenic contamination in drinking water has been found domestically which can be led to numerous diseases. It was reported by world health organization in 2006 that around 45-57 million people in Bangladesh and 13 million people in United States have been exposed to unsafe arsenic contaminated water [75]. As per guide lines of USEPA, maximum contaminant level of arsenic in the drinking water should be 0.010 ppm [76]. It is therefore necessary to have an effective method to remove arsenic from the natural water and waste water. Iron oxides nanoparticles have shown prominent result for decontamination of arsenic from the water [77–79]. So they could become cost-effective materials for decontamination of arsenic from the water. Magnetite, hematite, and maghemite nanoparticles are synthesized by various chemical methods to remove As(III) and As(V) from water as presented in Table 2. The small size and high surface area of magnetite nanoparticles make them and ideal adsorbent. Heavy metals in the solution easily diffuse on the active surface of Fe₃O₄ nanoparticles. Surface area of magnetic nanoparticles plays a significant role in the adsorption process. The high surface nanoparticles can easily undergo aggregation in the solution which could decrease their efficiency so it is important to modify the surface of IONPs for improving their activity. Surface of iron oxides nanoparticles can be modified by the attachment with suitable functional groups such as carboxylic acids, phosphoric acid, silanol, thio, and amine as well as small organic molecules, biomolecules,

polymer, and other metal nanoparticles as represented in Figure 2. Feng et al. synthesized supermagnetic ascorbic acidcoated Fe₃O₄ by hydrothermal method. These nanocomposites have a diameter less than 10 nm and surface area about 179 m²/g. The ascorbic acid-coated Fe_3O_4 shows super paramagnetic property at room temperature and saturation magnetization approaches 40 emug⁻¹ and they are employed as an adsorbent to remove arsenic from the waste water. The maximum adsorption capacity of As(V) and As(III) is 16.56 mg/g, and 46.06 mg/g, respectively, as followed by Langmuir isotherm [80]. Formation of Fe₂O₃ nanoparticles in the matrix of cellulose has been reported by one pot chemical co-precipitation method [81]. The surface area of these nanocomposites is $113 \text{ m}^2/\text{g}$. They are demonstrated for the removal of arsenic from aqueous solution. They showed excellent adsorption capacity to remove As(III) and As(V) 23.16, 32.11, 9.64, and 3.25 mg/g followed by Langmuir and Freundlich isotherm, respectively. β -Cyclodextrin (CM β CD)-monodisperse magnetite nanoparticles with average nanoparticles size 10 nm are prepared by thermal decomposition and postgrafting methodology [82]. These CMCD-Fe₃O₄ are used to remediate of As(III), As(V), 2-naphthol, and naphthalene. Fe $_2O_3$ chestnut-like amorphous-core/ γ phase shell hierarchical nanostructure that showed the strong adsorption of As(V). It adsorbed $143.12 \text{ m}^2/\text{g}$ of As(V) [83]. There are numerous applications of magnetic nanomaterial to remove arsenic salts from water that are summarized in Table 3.

4. Removal of Copper and Chromium and Chromium Metal

Copper has enormous application in the industry. It is used in the electroplating, paint and pigment industry, electrical, and fertilizer. Due to wide range of application of copper can be accumulated in the environment which makes water more pollute. Surface modification of magnetite nanoparticles is by ligand 1; 6hexadiamine has been reported [84]. This is useful for removal of Cu(II) from aqueous system. Magnetic nanoparticles bearing amine group on their surface were able to remove 98% copper from polluted river and tap water. The equilibrium is achieved within five minutes and kinetics followed the pseudosecond order mechanism. The maximum adsorption capacity was 25.77 mg/g at pH 6 and 298 K. Amine functional group also immobilized on the surface of silica coated magnetic nanoparticles by 3-aminopropyltriethoxysilan using sol-gel method. The adsorption capacity of magnetic nanoparticles that exhibit amine group is 22.4 mg/g [85]. In the above case magnetic nanoparticles having amine functionality on the surface lead to an increase in adsorption capacity which increases with pH. At lower pH, amine group undergoes protonation which decreases adsorption efficiency; however, at higher pH strong complexation takes place between Cu⁺² and free amine group. Banerjee and Chen reported Fe₃O₄-gum-arabic nanocomposite for removal of Cu(II). Gum arabic attach to surface of Fe₃O₄ via coupling between surface hydroxyl group

Name of IONPs	Method of synthesis	Size (nm)	BET surface area m ² /g	Sorption capacity of As (III) mg/g	Sorption capacity of As (V) mg/g	References
γ-Fe ₂ O ₃	Chemical coprecipitation	7–12	168.73	67.02 (30°C)	95.37 (350°C)	[61]
Fe ₃ O ₄	Chemical coprecipitation	17	_	8.2^{a} and 5.68^{b}	6.71 ^a and 4.78 ^b	[62]
α-Fe ₂ O ₃	Chemical coprecipitation	12	_	1.25^{a} and 20^{b}	4.6^{a} and 4.9^{b}	[62]
α -Fe ₂ O ₃	Solvent thermal	5	162	95	47	[63]
γ -Fe ₂ O ₃	Wet chemical	4	100	_	45	[64]
Magnetite (55.8%) and Maghemite (44.2%)	Iron wires	34	12	2.9	3.05	[65]

TABLE 2: Application of iron oxides nanaparticles for removal of arsenic according to the Langmuir isotherm.

^a1 h contact time, ^b24 h contact time.

TABLE 3: Overview of various iron oxide nanomaterials for removal of arsenic.

Adsorbents	BET surface area (m^2/g)	Adsorption capacity (mg/g)		References	
Ausorbents	DET sufface area (III /g)	As (III)	As (V)		
Magnetite-silica	163.54	_	170	[66]	
$MnFe_2O_4$	138	93.8	90.4	[67]	
CoFe ₂ O ₄	101	100.3	73.8	[67]	
Magnetic-graphene	148	13.10	5.83	[68]	
Fe ₃ O ₄ -BC cellulose		_	36.9	[69]	
Mesoporous Fe ₂ O ₃ @C	877	29.4	17.9	[70]	
Magnetic binary oxide nanoparticles	123.8	23.25	_	[71]	
Fe ₃ O ₄ wheat saw		3.9	8.06	[72]	
MI/CNTs	662.1	8.13	9.74	[73]	

of nanoparticles and carboxylic acid group of GA. The average diameter of particles are in range of 13-67 nm and 5.1 wt% of arabic gum was immobilized. The adsorption rate is so fast and equilibrium was achieved within 2 min. It showed that chemical adsorption takes place and strong complexation between Cu(II) and amine group of arabic gum. The zeta potential value increased with decrease in pH of solution due to protonation of hydroxyl group of nanoparticles and carboxylic acid and amine of GA. The effect of pH on adsorption is also investigated at pH < 2 no adsorption took place. At pH 2-6 adsorption increases with increase in pH. The adsorption capacity of magnetic nanoparticles and GA-MNP is 17.6 and 38.5 mg/g, respectively, which is followed Langmuir isotherm. GA-MNP regenerated by using acid solution. The GA-MNP exhibits good reusability. The adsorption capacity of GA-MNP was 28.12, 27.64, and 27.18 mg/g in first, second, and third adsorption-desorption cycles, respectively [86]. Chitosan coated maghemite nanoparticles were modified with a biodegradable and ecofriendly reagent α -ketoglutaric acid and demonstrated for removal of Cu(II) from water [87]. These magnetic based nanoadsorbents were also characterized by XRD, FT-TR, TEM, VSM, and EDS. The particles size of CCMNPs bearing α -ketoglutaric acid is about 30 nm. In FT-IR spectra characteristic peak around 589 cm^{-1} indicates successful coating of γ -Fe₂O₃. Another characteristic peak of magnetic CCMNPs around 1644 cm⁻¹ shows vibration of primary amine which disappears after

immobilization of α -ketoglutaric acid and new peak around 1618 cm⁻¹ is the vibration peak of secondary amine that also confirmed coating of α -ketoglutaric acid to magnetic CCMNPs. The other bands are 1402 cm⁻¹ and 1718 cm⁻¹ of C-H stretching vibration of CH₂ from α -ketoglutaric acid and amide functional group, respectively. y-Fe₂O₃ confirmed from XRD pattern. XRD becomes broader and lower indicating that KA modifies uniformly CCMNPs. The saturation magnetization of KA-CCMNPs is 33.5 emu/g which showed that they are super magnetic in nature and very susceptible to the external magnetic field. The adsorption data showed following Langmuir isotherm and maximum capacity of Cu(II) removal were 96.15 mg/g. Chitosan supported on the surface of magnetite nanoparticles. First chitosan carboxymethylated was prepared after that it was covalently attached to the Fe₃O₄ nanoparticles surface. They were employed for removal of Cu(II). The maximum adsorption capacity is 21.5 mg/g which followed Langmuir equation. The effect of pH and temperature was also demonstrated. The adsorption capacity increases with increase in pH [88]. Magnetic composite microspheres bearing of Fe₃O₄ nanoparticles and polyacrylic acid-chitosan were prepared by chemical coprecipitation method as an efficient adsorbent for removal of Cu(II) [89]. The CS/PPA-Fe₃O₄ microspheres have been exhibited higher adsorption capacity than CS-Fe₃O₄ microspheres. The Fe₃O₄-polyvinyl acetate-iminodiacetic acid contains EDTA and was also useful adsorbent for removal

of Cu(II) [90]. Carboxymethyl-β-cyclodextrin modified with magnetite nanoparticles (CM β CD-Fe₃O₄) are the efficient magnetic adsorbents for the detoxification of copper ions from the water. CM β CD grafted on the surface of magnetic nanoparticles by carbodiimide method. The high efficiency of this magnetic adsorbent is due to presence of multiple hydroxy and carboxyl groups. The adsorption of Cu(II) onto $CM\beta CD$ -MNPs was found to be dependent on pH and temperature [91]. Magnetic-grapheme nanocomposites are reported by one pot thermal decomposition method. It is an efficient nanomaterial for removal of Cr(VI) from the waste water at low pH that it removed Cr(VI). The large saturation magnetization (96.3 emu/g) of the synthesized nanoparticles allows fast separation of the adsorbent. Recycling process is more energetically and economically sustainable. The significantly reduced treatment time required to remove the Cr(VI) and the applicability in treating the solutions with low pH makes magnetic-graphene adsorbent promising for the efficient removal of heavy metals [92]. Montmorillonite supported Fe₃O₄ nanoparticles exhibited good adsorption capacity than Fe₃O₄ for removal of Cr(VI) [93]. The high efficiency is due to montmorillonite possessed porosity which provides better dispersion of magnetite nanaparticles inside and less aggregation. The Magnetic nanaparticles supported on organ peel pith by using redox precipitation method. These nanaparticles have the $20 \times 80 \text{ nm}$ tubular shapes and octahedral crystals around 20-40 nm. It showed higher adsorption capacity than unmodified magnetic nanaparticles towards the removal of Cr(VI) [94]. Magnetite-polypyrrole composite microspheres have been synthesized using Fe₃O₄ microspheres as a chemical template under sonication. Fe_3O_4/PPy have a strong adsorption capacity for Cr(VI) with a maximum adsorption capacity of about 209.2 mg/g [95].

5. Removal of Other Heavy Metals

Fe₃O₄ nanoadsorbents have been demonstrated for the removal of Pb(II) ions from aqueous solution using a batch-adsorption technique. The effect of temperature, pH, and coexisting ions on the adsorption of Pb(II) has been studied in detail. Adsorption equilibrium was achieved within 30 min. The amount of Pb(II) adsorbed increases with increasing temperature that indicates endothermic adsorption as well as there is no effect of coexisting cation on the adsorption. The adsorption equilibrium data followed the Langmuir and Freundlich adsorption isotherm models. The thermodynamics of Pb(II) adsorption onto the Fe₃O₄ nanoadsorbents suggest that the adsorption was spontaneous, endothermic, and physical in nature. The maximum adsorption capacity of Pb is 36 mg/g [96]. Maghemite $(\gamma - Fe_2O_3)$ nanoparticles for the selective removal of toxic heavy metals from electroplating wastewater. The maghemite nanoparticles of 60 nm were synthesized using a co-precipitation process. It was characterized by XRD and EDX. The adsorption of Pb(II) attained equilibrium within 15 min. The adsorption of Pb(II) increases with increase in the pH [97]. MNPs-Ca-alginate coated with Phanerochaete chrysosporium adsorbed about 90% of Pb(II) after repeated five cycles [98] and reactive blue-19 dye on the surface of magnetic nanaparticles also an efficient adsorbent for decontamination of Pb(II) [99]. Water soluble magnetite nanoparticles prepared by hydrothermal method with high solubility and stability showed high affinity for Pb(II) and Cr(VI) than water insoluble magnetite nanoparticles [100]. This water soluble magnetic nanoparticles have the capacity to remove 90% of Pb(II) in 2 min. The high value of saturation magnetization (83.4 emu/g) can easily remove from the aqueous system. Flower- and hollow-like nest morphology of α -Fe₂O₃ nanoparticles was prepared by template-free solvent thermal method and glycerol mediated microwaveassisted methods [101, 102]. They were useful for removal of As(V) and Cr(V) from the water. The maximum adsorption capacity of 51 and 30 mg/g for the As(V) and Cr(V) on flower-like magnetic adsorbent, respectively, while 75.3 and 58.5 mg/g for the As(V) and Cr(V) on hollow nest-like magnetic adsorbent. Maghemite nanotubes were synthesized by microwave irradiation method. It was used as nanoadsorbent to detoxify heavy metals such as Cu(II), Zn(II), and Pb(II). The BET surface area was found to be $321.638 \text{ m}^2/\text{g}$ and magnetic saturation was emu/g. From the Langmuir isotherms, the maximum adsorption capacities of tubular maghemite adsorbents towards Cu(II), Pb(II), and Zn(II) were 111.11, 71.42, and 84.95 mg/g, respectively. The kinetic data of adsorption of heavy metal ions on the synthesized nanoadsorbents were followed by a pseudosecond-order equation indicating their chemical adsorption [103]. Multiwall carbon nanotube-magnetite nanocomposites based magnetic nanoadsorbent were prepared. Thiol functional group was anchored on the surface of CNTs/Fe₃O₄ using 3mercaptopropyltriethoxysilane [104]. The BET surface area of these adsorbent is $97.16 \text{ m}^2/\text{g}$. The maximum Langmuir adsorption capacity for removal of Pb and Hg(II) is 65.40 and 65.52 mg/g, respectively. Surface of Fe₃O₄ modified with 2-mercaptobenzthiazole is an efficient adsorbent for removal of toxic metal Hg(II) than unmodified magnetic nanoparticles. Unmodified nanaparticles are able to remove 43.47% of 50 ng/mL of Hg(II) from polluted water while modification with MBT improved the removal efficiency up to 98.6% in the same concentration within 4 min. There is no considerable effect on adsorption efficiency by variation of pH and electrolyte NaCl concentration [105]. Amine functionalize magnetite nanaparticles are useful adsorbent for decontamination of heavy metals such as lead, copper, and cadmium. AF-Fe₃O₄ prepared by hydrothermal method in which iron salt FeCl₃·6H₂O was added to ethylene glycol followed by sodium acetate and ethanediamine and sealed in teflon lined stainless-steel autoclave heat at 200°C temperature for 8 h. The morphology of AF-Fe₃O₄ was investigated by transmission electron microscopy. The mesoporous morphology has been observed in TEM picture. The pore volume and BET surface are 0.1833 cm³/g and 25.94 m²/g, respectively ray diffraction pattern proved that it is magnetite phase structure. The zeta-potential value decreased with increase of pH. The adsorption rate of AF-Fe₃O₄ follows pseudosecond-order kinetic model. The equilibrium was achieved within 120 min at pH 7. According to Langmuir

isotherm, the maximum adsorption capacity for Pb(II), Cd(II), and Cu(II) is 369, 446.4, and 523 mg/g, respectively. AF-Fe₃O₄ adsorbent is endothermic and spontaneous [106]. The surface functionalization of magnetic nanoparticles by copolymer of acrylic acid and crotonic acid which further modify with 3-aminopropyltroethoxysilane are the efficient adsorbent to detoxification of heavy metals such as Cu, Pb, Zn, and Cd(II) from the aqueous solution. The maximum adsorption capacities of these metals are 126.9, 166.1, 43.4, and 29.6 mg/g, respectively [107]. Humic acid coated magnetite nanaparticles were prepared by coprecipitation method. The saturation magnetization of 79.6 emu/g of Fe₃O₄-HA enables easy separation from the water at low magnetic field within a few minutes. The equilibrium reached in less than 15 min and Langmuir isotherm with maximum adsorption capacity was from 46.3 to 97.7 mg/g. They are stable in tap and natural water and acidic/basic solutions ranging from 0.1 M HCl to 2 M NaOH with leaching of Fe < 3.7% and humic acid < 5.3%. Fe₃O₄-HA was able to remove more than 99% of Hg and Pb(II) and 95% of Cu(II) and Cd(II) in natural and tap water [108]. Surface modifications of Fe₃O₄ with succinic acid, ethylenediamine, and 2,3-dimercaptosuccinic acid have been reported [109]. The TEM image of the above mentioned acid and thiol functional group supported to surface of Fe₃O₄ demonstrated formation of spherical nanaparticles with average sizes of carboxylic acid and thiol group are 10 nm and 6 nm, respectively, while amine functionalization shows the well-define and discrete morphology with mesoporous in nature. The average size of amine functionalize to magnetic nanoparticles is 40 nm and an average diameter is about of 6 nm. From the IR-spectra a strong vibration peak at 588 cm⁻¹ in all three functionalized groups of magnetic nanoparticles assigned to stretching vibration of Fe-O. The band at 1690 and 1700 cm⁻¹ is due to carbonyl stretching vibration of succinic acid (SA) and 2,3-dimercaptosuccinic acid (DMSA) which shifted at lower value at 1620 and 1660 cm⁻¹ after being supported to magnetic nanoparticles and the same observation was also reported in the case of -NH₂ bending frequency in the spectra of ethylenediamine and amine-Fe₃O₄ spectra which confirms the immobilization of SA, DMSA, and EDA on the surface of magnetic nanoparticles. The pH of zero point charge of carboxyl-MNP and amine-MNP were found near about 4.5 and 4.7. The value of zeta potential of all three adsorbents is decreased with increase in pH; thus surface of carboxyl MNP and amine MNP have positive surface charge at pH $\,$ < $\,$ pH_{pzc} and negative with $pH > pH_{pz}$. The surface of thiol-MNP has negative surface charge in the range of pH 2-12. The mean hydrodynamic diameters were about 25 nm, 90 nm, and 17 nm for carboxyl, amine, and thiol MNP measured by DLS which indicated presence of hydrated organic layers. The carboxyl, amine and thiol groups are tightly bound on the surface of Fe₃O₄ which provide high stability in aqueous stability to magnetite nanoparticles. The saturation magnetization of carboxyl, thiol and amine MNP are found to be 59.5, 43.2, and 64.3 emu/g, respectively. Such strong magnetic property enables to separate of three adsorbents easily from the solution. These three adsorbents are demonstrated for

removal of heavy metals such as Cr(III), Ni(II), Co(II), Cu(II), Cd(II), Pb(II) and As(III). The removal efficiency increases with increase in the case that all three adsorbents are due to strong complexation that takes place between surface of adsorbents and metals ions and weak electrostatic interaction with surface. The adsorption capacities of all three adsorbents are increased with increasing of the concentration of adsorbents which proved that increase of more active sites on the surface. The removal adsorption of thiol-MNP is higher than carboxyl and amine. It can be explained on the basis of Pearson's hard soft acid base theory. The thiol is the soft Lewis base so that more interaction with soft Lewis acid such heavy metal ions. The removal efficiency decreases in the case of As(III) after increase in the pH because of As(III) hydrolyzed to $As(OH)_4^{-}$. The adsorption kinetic experiment was performed with amine-MNP which suggested that most of adsorption achieved within less than 15 minutes and pseudoequilibrium at 60 min. The adsorption takes place in two stages, a very fast and other very slow. The desorption experiment was performed using 10 mL 0.1 M HCl. All heavy metals were removed over to 85%. The removal efficiency gradually decreases after repeating three times. About 80% recovery could be achieved after three recycles. Surface of Fe_3O_4 with carboxy methyl- β cyclodextrin (CM β CD) base magnetic nanoadsorbent selectively removes heavy metals such as of Pb(II), Cd(II), and Ni(II). The adsorption capacity of Pb(II), Cd(II), and Ni(II), 64.5, 27.7, and 13.2 mg/g, respectively [110]. Shellac is an natural biodegradable resin bearing hydroxyl and carboxyl group attached to Fe₃O₄ and demonstrated to remove Cd(II). The maximum adsorption capacity for removal of Cd(II) is 18.80 mg/g [111]. Superparamagnetic iron oxide nanaparticles surface was modified with dimercaptosuccinic acid (DMSA). They are demonstrated for removal of toxic metals such as a Hg, Ag, Pb, Cd, and Tl. The ligand DMSA effectively binds to metals. DMSA-Fe₃O₄ exhibited a capacity 227 mg/g of mercury which is a 30-fold larger value than conventional resin based sorbents (GT-73) [112]. The chemical affinity, capacity, kinetics, and stability of these adsorbents were compared with GT-73, activated carbon, and nonporous silica in ground water, river water, sea water, human blood, and plasma. The MNPs-DMSA were efficiently removed 99 wt% of 1 mg/L Pb within a minute. However other adsorbents such as GT-73 and chelex-100 took 120 and 10 min times to remove 96% of Pb.1, 6-Hexanediamine immobilized on the surface of Fe₃O₄. They are able to remove 98% of Pb(II) from the industrial water and tap water. The maximum adsorption capacity of Pb(II) is 40.10 mg/g by MNPs-NH₂ [113]. Magnetic nanoparticles were synthesized by three different methods such as coprecipitation, coprecipitation surface decoration, and polyol method [114]. The average particles sizes of all three methods are 8, 12, and 35 nm. These three are the important adsorbents for the removal of heavy metals such Ni(II), Cd(II), Cr(II), and Cu(II) from the waste water. The maximum adsorption capacities to detoxify heavy metals are 5.15, 7.45, and 35.46 mg/g, respectively. Fe₃O₄-NH₂/PEI-EDTA with an average diameter of 60 nm could be removed from multicomponent heavy metals such as Cu(II), Cd(II), and Pb(II). At pH near about 98% Pb(II) were

removed from the aqueous mixture [115]. Poly2-aminoethyl methacrylate hydrochloride polymer chain on Fe₃O₄ was followed by the transformation of pendant amino groups into dithiocarbamate (DTC) groups. This polymer-brush-based DTC-functionalized magnetic nanoadsorbent exhibits high chelating affinity toward Hg(II) and is able to remove complete mercury from the water. The author has also compared the capacity and efficiency of this adsorbent for removal of Hg(II) with its monolayer analogue that was prepared from direct transformation of amino groups of 3-aminopropyl triethoxysilane (APTEs) functionalize Fe₃O₄ to DTC functional group and other parameters such as adsorption thermodynamic, kinetics, and Langmuir and Freundlich isotherm which were also evaluated. The high surface functional group on Fe₃O₄-polyAEMA-DTC make it high efficiency adsorbent as compared to their monolayer analogues [116]. A novel CD/MWCNT-iron oxide composite was prepared by plasma-induced technique. They showed the high magnetic property and good dispersity in layer and also increased the adsorption capacity to detoxify the Zn(II) [117]. Hierarchical MnO_2 -cated with magnetic nanocomposite (Fe₃O₄/MnO₂) was synthesized by hydrothermal process which showed the flower-like morphology. They are employed to remove heavy metal ions from the water. The high surface area and high magnetic saturation make them has good adsorption ability. The removal efficiency of Fe₃O₄/MnO₂ was compared with unmodified Fe₃O₄ nanoparticles for heavy metals such Cd(II), Cu(II), Pb(II), and Zn(II). According to Langmuir equilibrium sorption model, maximum adsorption capacity of Cd(II) was 53.2 mg/g. Fe₃O₄/MnO₂ retained over 80% of its adsorption capacity under various solution conditions that are typically encountered in natural waters. In presence of external magnetic field it was easily recovered and reused through consecutive adsorptiondesorption experiments [118]. Near about 100% heavy metals were removed using Fe₃O₄-Zno magnetic semiconductor nanoparticles [119]. MnFe₂O₄@Mn-Co oxide based magnetic adsorbents have the maximum adsorption capacity to remove Pb(II), Cu(II), and Cd(II) were 481.2, 386.2, and 345.5 mg/g, respectively [120]. Polyacrylic acid covalently supported on the surface of Fe₃O₄ which further functionalize with amine group using diethylenetriamine. They are demonstrated for removal of Cu(II) and Cr(VI). The Langmuir isotherms for maximum adsorption capacity for both are 12.43 mg/g and 11.24 mg/g, respectively [121]. IONPs prepared by co-precipitation method followed by modification with 3-aminopropyltriethoxy silane and acrylic chloride which further grafted with polyacrylic acid. It is useful to removal of heavy metal such as Cd(II), Pb(II), Ni(II), and Cu(II) [122]. Magnetite nanorods with average diameter 60 nm were prepared by pulsed current electrochemical method. The implication of this nanorod for removal of heavy metals such as Fe(II), Zn(II), Cu(II), Pb(II), Ni(II), and Cd. The Langmuir maximum adsorptions of these metals are 127, 107.27, 79.10, 112.86, 95.42, and 88.38 mg/g, respectively [123].

6. Silica Based Magnetic Adsorbent for Removal of Heavy Metals

Silica coated magnetic nanoadsorbents provide stability and increase adsorption efficiency. Silica-modified magnetite NPs

functionalized with cetylpyridinium bromide complexation with 8-hydroxy quinoline used for detection of heavy metal ions such as Cd(II), Co(II), Cu(II), Mn(II), Ni(II), and Pb(II) from the water samples; however, detection limit of Cd(II), Co(II), Cu(II), Mn(II), Ni(II), and Pb(II) are 2.3, 9.5, 4.7, 15.3, 9.1, and 7.4, respectively in ng/L [124]. The porous magnetic spheres are prepared using Stöber and hydrothermal process and useful nanoadsorbent for detoxification of Ni(II) [125]. Wang et al. reported a novel amino functionalized Fe₃O₄@SiO₂ prepared by co-precipitation method [126] and characterized by XRD, VSM, TGA, zeta potential, and XPS. Amine functional group introduced by using silvlation reagent 3-aminopropyltromethoxy silane. The BET surface area of Fe₃O₄, Fe₃O₄@SiO₂, and Fe₃O₄@SiO₂-NH₂ is 114, 318.5, and 216.2, respectively. The absorption peak at 565 cm⁻¹ of Fe–O vibration. The adsorption bands at 1220, 1094, 804, and 471 cm⁻¹ are the starching and deformation vibration of SiO_2 which indicate coating of SiO₂ on magnetic nanoparticles. It was further confirmed by others that observed absorption bands are 3361, 1572, 1498, and 692 cm⁻¹ of stretching and bending vibration of amino group. XRD pattern at 30.4°, 35.6°, 43.3°, 57.3°, and 62.8° resulted in cubic spinel structure of Fe₃O₄ as well as same pattern also observed for Fe3O4@SiO2 and Fe3O4@SiO2-NH₂ showed stability of magnetic particles after coating SiO₂ layer The particles size of Fe₃O₄, Fe₃O₄@SiO₂, and Fe₃O₄@SiO₂-NH₂ were 12.1, 13, and 13.4 nm calculated by using Scherrer equation respectively. The TEM image of three nanoparticles displayed core-shell structure with average particle sizes are 13.4, 16.6, and 18.4 nm, respectively. The saturation magnetization for Fe₃O₄, Fe₃O₄@SiO₂ and Fe₃O₄@SiO₂-NH₂ 68, 36.2 and 34 emu/g, respectively, which indicate that all three nanaparticles are in superparamagnetic. Surface composition was measured by XPS in which result showed that $Fe_{2p3/2}$, Si_{2p2} , and N_{1s} are 2.73, 20.37 and 3.23 for $Fe_3O_4@SiO_2-NH_2$. The zeta potential was performed to measure surface charge. The values of zeta potential of Fe₃O₄@SiO₂ and Fe₃O₄@SiO₂-NH₂ were increased that indicated the stability of nanaparticles. The isoelectric point (IEP) of Fe₃O₄@SiO₂ and Fe₃O₄@SiO₂-NH₂ is 1.4 and 6 which showed the successful coating of silica layer and amine group on magnetite nanoparticles. The adsorption obeyed Langmuir isotherm equation. The adsorption capacities to remove heavy metals such as Cu(II), Pb(II), and Cd(II) at 25°C are 0.47, 0.37, and 0.20 mmol/g, respectively. The adsorption capacity increased with increasing temperature indicating endothermic nature of adsorption process. There is no drastic change on the adsorption of Cu(II) in the presence of humic acid but slightly decreased in adsorption capacity of Cu(II) in the presence of Na, K, and Mg because of competitive binding of these metals to adsorbent surface. Fe3O4@SiO2-NH2 exhibited good adsorption capacity after regeneration in the presence of acid. Fe₃O₄@SiO₂ prepared by using silica source Na₂SiO₃ and then modified with thiol group [127]. These showed high adsorption efficiency. They are able to remove 148.8 mg/g of mercury at pH 6.5 calculated from Langmuir isotherm equation. After recycling they showed 110 mg/g adsorption

TABLE 4: Pore diameter, pore volume, BET surface area, and adsorption capacity of SH-mSi@Fe₃O₄.

capacity. Mesoporous silica nanoparticles based material such as MCM-41, MCM-48, and SBA-15 are one of the most important advanced materials. They have important features such as high surface area, definite pore size, and pore volume that make them ideal candidates for the remediation of water. Functionalization of such materials improved their physical and chemical properties and enhanced their adsorption capacity particularly for removal of pollutants. Multifunction microspheres with large pore sized mesoporous silica nanoparticles that contain Fe₃O₄ have been synthesized by sol-gel method using CTAB as surfactant [128]. They also modified amine functional group with using APTMS. Here CTAB first dissolved in water which resulted in Fe₃O₄@SiO₂@meso-SiO₂-R₁ while CTAB added directly to Fe₃O₄@SiO₂ called Fe₃O₄@SiO₂@meso-SiO₂-R₂. The surface area, pore volume, and pore size of Fe₃O₄@SiO₂@meso-SiO₂-R₁ bearing amine functional group are $365 \text{ (m}^2/\text{g})$, $0.51 \text{ (cm}^3/\text{g})$, and 9.9 (nm), respectively. However Fe₃O₄@SiO₂@meso-SiO₂-R₂ contains amine functional group has surface area, pore volume, and pore size of 474 (m^2/g) , 0.64 (cm^3/g) , and 2.1 (nm), respectively. The maximum adsorption capacity of Fe₃O₄@SiO₂@meso-SiO₂-R₁-NH₂ to remove Pb(II), Cd(II), and Cu(II) is 880, 492.4, and 628.3 mg/g. Fe₃O₄@SiO₂@meso-SiO₂-R₂-NH₂ show maximum adsorption capacity, 289.7, 154.2, and 196.5 mg/g for Pb(II), Cd(II), and Cu(II). Fe₃O₄@SiO₂@meso-SiO₂-R₁-NH₂ showed higher adsorption capacity than Fe₃O₄@SiO₂@meso-SiO₂-R₂-NH₂ due to more amine group grated to Fe₃O₄@SiO₂@meso-SiO₂-R₁-NH₂ and other explanation parameter of maximum adsorption mechanism are Langmuir and Freundlich isotherm equation. Basis on value of correlation coefficients (R^2) fitted in Langmuir isotherm equation for Pb(II), Cu(II), and Cd(II) is 0.990, 0.996, and 0.990, respectively; however according to Freundlich isotherm equation correlation coefficients (R^2) value for Pb(II), Cu(II), and Cd(II) are 0.898, 0.922, and 0.940, respectively. The Langmuir experimental data are most suitable and proved that those active sites are distributed in homogeneous fashion to Fe₃O₄@SiO₂@meso-SiO₂-R₁-NH₂ microspheres that showed good adsorption capacity after recycling five times. Thiol functionalized magnetic mesoporous silica nanoparticles are prepared and demonstrated for the heavy metals such as Hg and Pb [129]. The pore diameter, BET surface area, and pore volume and maximum adsorption capacity as fitted with Langmuir isotherm are summarized in Table 4. The removal efficiency and effect of pH have also been investigated. The binding efficiency with meso-SiO₂@Fe₃O₄-SH is Ag(I) \approx Hg(II) > Pb(II) > Cu(II). The increase in pH enhanced the adsorption capacity also. They were employed for the

removal of heavy metals from the natural water resources. The removal efficiency of heavy metals such as Pb, Ag, and Hg is more than 95% while for copper not more than 80%. Low efficiency of copper is due to weak bind to thiol group. It is stable in various natural water in extreme acidic and basic condition. The saturation magnetization of $SiO_2@Fe_3O_4$ -SH is 38.4 emu/g. The super paramagnetism nature of help to remove adsorbent in the presence of external magnetic field. The removal efficiency was tested with Hg(II). The result showed that more than 90% of Hg(II) is removed after repeated six times magnetic γ -Fe₂O₃ nanoparticles embedded on the ordered mesoporous carbon (CMK-3) with high surface area which is applicable as magnetic adsorbent to remove toxic chromium(VI) [130].

7. Conclusion

Application of iron oxide nanoparticles based novel magnetic materials for removal of heavy metals from the aqueous systems developed as high efficient and cost-effective nanoadsorbent. Surface modification approach enhanced their stability and efficiency in the water. Magnetic nanoparticles possess an important magnetic property which helps to remove easily in the presence of magnetic field. The reuse of magnetic nanoadsorbent will decrease economic burden. Magnetic nanoadsorbent technology for water remediation is the more convenient and appropriate for removing and separating heavy metals. Before their bulk application health effect and fate into environment of magnetic base nanomaterial should be addressed.

Abbreviations

AF:	Amine functionalize
AEMA:	Aminoethyl methacrylate
APS:	3-Aminopropyltriethoxy silane
APTMS:	Aminotrimethoxysilane
ATRP:	Atom transfer radical polymerization
CNTs:	Carbon nanotubes
$CM\beta CD$:	Carboxymethyl-β-cyclodextrin
CTAB:	Cetrimethyl ammonium bromide
CS:	Chitosan
CCMNPs:	Chitosan-coated magnetic nanoparticles
DMSA:	Dimercaptosuc cinicacid
DTC:	dithiocarbamate,
EDA:	ethylenediamine,
EDTA:	Ethylenediaminetetraacetic
FA:	Foli acid

GMA:	Glycidyl methyl acrylate
GA:	Gum arabic
HA:	Humic acid
INOPs:	Iron oxide nanaparticles
KA:	Ketoglutaric acid
MNP:	Magnetic nanoparticle
MNPs:	Magnetic nanaparticles
MBT:	2-Mercaptobenzothiazole
MSA:	Mercaptosuccinic
NHS:	N-Hydroxy succinimide
PAA:	Polyacrylic acid
PCL:	Polycaprolactone
PEG:	Polyethylene glycol
PEGMA:	Polyethylene glycol methacrylate
PEI:	Polyethylenimine
PMA:	Polymethacrylate
PPy:	Polypyrrol
SA:	Succinic acid
SPI-NOs:	Super paramagnetic iron oxides
	nanoparticles
USEPA:	United States Environment Protection
	Agency.

Conflict of Interests

The authors declare that there is no conflict of interests regarding the publication of this paper.

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