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Item Type	Article			
Authors	Lin, Che-Yu; Zhu, Xiaodan; Tsai, Shin-Hung; Tsai, Shiao-Po; Lei, Sidong; Li, Ming-yang; Shi, Yumeng; Li, Lain-Jong; Huang, Shyh-Jer; Wu, Wen-Fa; Yeh, Wen-Kuan; Su, Yan-Kuin; Wang, Kang L.; Lan, Yann-Wen			
Citation	Lin C-Y, Zhu X, Tsai S-H, Tsai S-P, Lei S, et al. (2017) Atomic-Monolayer Two-Dimensional Lateral Quasi-Heterojunction Bipolar Transistors with Resonant Tunneling Phenomenon. ACS Nano. Available: http://dx.doi.org/10.1021/acsnano.7b05012.			
Eprint version	Post-print			
DOI	10.1021/acsnano.7b05012			
Publisher	American Chemical Society (ACS)			
Journal	ACS Nano			
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Download date	09/08/2022 18:54:18			
Link to Item	http://hdl.handle.net/10754/625850			



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ACS Nano, Just Accepted Manuscript • DOI: 10.1021/acsnano.7b05012 • Publication Date (Web): 04 Oct 2017

Downloaded from http://pubs.acs.org on October 10, 2017

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Atomic-Monolayer Two-Dimensional Lateral Quasi-Heterojunction Bipolar Transistors with Resonant Tunneling Phenomenon

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Abstract—High-frequency operation with ultra-thin, lightweight and extremely flexible semiconducting electronics are highly desirable for the development of mobile devices, wearable electronic systems and defense technologies. In this work, the experimental observation of quasi-heterojunction bipolar transistors utilizing a monolayer of the lateral WSe₂-MoS₂ junctions as the conducting p-n channel is demonstrated. Both lateral n-p-n and p-n-p heterojunction bipolar transistors are fabricated to exhibit the output characteristics and current gain. A maximum common-emitter current gain of around 3 is obtained in our prototype two-dimensional quasi-heterojunction bipolar transistors. Interestingly, we also observe the negative differential resistance in the electrical characteristics. A potential mechanism is that the negative differential resistance is induced by resonant tunneling phenomenon due to the formation of quantum well under applying high bias voltages. Our results open the door to two-dimensional materials for high-frequency, high-speed, high-density and flexible electronics.

Keywords: 2D materials, heterojunction bipolar transistors, resonant tunneling phenomenon, lateral junction, atomic layered,

One of the major transistors is bipolar junction transistor (BJT) that is formed by connecting two opposite junction diodes and utilizes both electron and hole charge carriers. It is a three-terminal device represented separately by emitter \(\) base and collector, and is a critical component in many analog, digital, and sensor applications. BJTs are manufactured in two types, NPN and PNP, and the two complementary configuration transistors could be fabricated in the same circuit which could make the circuit design more flexible. The amplification of current is the basic function of a BJT.\(\) This allows BJTs to be used as amplifiers or switches, giving them wide applicability in consumer electronics, examples of applications including communication products, computers, audio-visual and sound equipment, and various instruments. The heterojunction bipolar transistor (HBT) is very similar to the BJT, but uses different semiconductor materials with different bandgaps for the emitter and base regions instead.\(2.3 \) Compared to BJT, HBT can be operated at very high frequencies, up to several hundred GHz. It is commonly used in radio-frequency (RF) systems such as RF power amplifiers in cellular phones.\(4.5 \) Traditional materials used for epitaxial layers of HBT include silicon/silicon-germanium alloys,\(6 \) aluminum gallium arsenide/gallium arsenide, and indium phosphide/indium gallium arsenide.

The advent of atomically thin two-dimensional (2D) crystals has sparked a paradigm shift in nanotechnology. 7,8 Since the last decade, we are capable of truly exploring and implementing device concepts at the ultimate physical thickness limit in addition to having at our disposal a myriad of 2D materials, each of which exhibits distinctive electronic and optical properties. There exist many 2D materials with energy bandgaps in the range between 1 and 2 eV. By carefully mixing and matching materials with different bandgap values, it can provide the potential barriers needed to limit the injection of holes from the base into the emitter region and thus enhance the operation frequency. Further, 2D materials are good candidates to replace traditional semiconductors for resonant tunneling diodes (RTDs) since that realizing the negative differential resistance (NDR) phenomenon in a resonant tunneling diode (RTD) at room temperature has been challenging due to carrier scattering related to interfacial imperfections. 10-12 This is unavoidable in the study of conductive semiconductor heterostructures using advanced epitaxial growth techniques. However, one of 2D material

features 13-15 is no out-of-plane dangling bonds and pristine interfaces. It shows an appealing alternative to traditional semiconductors, and could effectively eliminate the interfacial imperfections which could break through the limit room of low temperature NDR performance. One of the 2D semiconductor materials is transition metal dichalcogenides (TMDs) which is very attractive because they can be atomically thin, ¹⁶ possess high conductivity, high thermal conductivity, high mechanical strength, transparency and so on. Several devices have already been demonstrated ¹⁷⁻¹⁹ due to their exceptional electronic and optical properties. If these TMD materials are in the monolayer form, they would be direct bandgap which are beneficial for optoelectronic devices. 20-23 When the MoS₂ and WSe₂ materials are stacked together, it would exhibit type II band alignment between the two kinds of materials, ²⁴⁻²⁶ where electrons in the WSe₂ conduction band transfer to the conduction band of MoS₂ and the excited holes in MoS₂ valence band transfer to the valence band of WSe₂. It indicates the MoS₂ exhibits an n-type behavior while the WSe₂ layer shows a p-type behavior. Recently, we have demonstrated a vertical hot electron transistor based on TMD semiconductor MoS₂ ¹³ which is a pioneer work of 2D electronics and its function is similar to a bipolar junction transistor. Lately, the lateral heterojunction (WSe₂-MoS₂) with an atomically sharp interface has been successfully grown and reported.²⁷ It is an ideal platform to study 2D-HBT in the advanced stage. In this work, we demonstrate a quasi-heterojunction bipolar transistor constructed solely of a monolayer of lateral WSe₂-MoS₂ heterojunctions. To the best of our knowledge, this is the creative demonstration of utilizing a monolayer lateral heterostructure material as the channel for the study of HBT in an n-p-n and p-n-p configuration. Furthermore, NDR behavior is observed, which is induced by resonant tunneling phenomenon due to the formation of quantum well under applying high bias voltages.

RESULTS AND DISCUSSION

For the synthesis of WSe₂-MoS₂ lateral heterostructure, a monolayer MoS₂ was grown using chemical vapor deposition (CVD) on top of sapphire substrates. The MoS₂ monolayer flakes are then etched into stripes of a few micrometers in width using O₂ plasma. Subsequent WSe₂ growth using CVD results in preferred growth in

the spaces between the MoS₂ ribbons to form triangular flakes. The detailed growth process of WSe₂-MoS₂ lateral heterostructure is reported in the previous work.²⁷ O₂ plasma is again used to define ribbons with alternating materials for ease of device fabrication. Fig. 1 shows the characterization of the lateral WSe₂-MoS₂ heterostructure in one of the ribbons. The atomic force microscope (AFM) image and the corresponding optical micrograph of the ribbon are locally shown in Fig. 1(a). While the AFM image clearly indicates a thickness of a monolayer lateral heterostructure to be about 0.8 nm (Fig. 1(b)), the optical micrograph faintly displays two colors in the ribbon, revealing the lateral 2D ribbon with two kinds of materials. Due to the different adhesion between AFM tip and 2D materials, the phase image of AFM can exhibit a clear contrast between WSe₂ and MoS₂ as shown in Fig. 1(c). The height profile of the lateral junction between two materials marked in (c), showing an ultra smooth interface in Fig. 1(d). Further, Raman spectrums for the MoS₂ and WSe₂ are also presented to confirm the monolayer material in Fig. 1(e) and Fig. 1(f), respectively. Fig. 2(a), 2(b) and 2(c) are the process flow of the device fabrication. Fig. 2(a) shows the top view in one of the patterned ribbons where two distinct colors are present to reveal MoS₂ (n-type) and WSe₂ (p-type). Other patterned ribbons are shown in SF1 in supporting information. We deposit the contact metals Ti/Au on the top of the MoS₂ material as shown in Fig. 2(b) and then the contacts metals Pd/Au are placed on top of WSe₂ layer. Metal contacts are defined using e-beam lithography and standard lift-off processes. Ti/Au is used for contacts to MoS₂ regions while Pd/Au is used for WSe₂ regions to ensure good contacts. Fig. 2(c) exhibits the optical micrograph of a complete lateral heterojunction bipolar transistor in one of our devices, showing an n-p-n-p lateral heterojunction. Fig. 2(d) shows a schematic plot of a heterojunction bipolar transistor in which yellow ribbons are the MoS₂ monolayers while red ribbon is the WSe₂ monolayer. Electrical characterization in this work is carried out at room temperature using a semiconductor parameter analyzer (Keithley 4200). In this particular study, a common-emitter configuration was employed during the electrical measurement.

The p-n junction consists of two semiconductor regions with opposite doping type, which is the basic property in both BJT and HBT. Regarding to the lateral p-n junction in 2D materials, an atomically sharp

interface between two materials can be seen in reference ²⁷ and the fundamental electrical characterization for the junctions is presented below. Fig. 3(a) shows the optical micrograph of one of our lateral (n-p-n) quasiheterojunction bipolar transistors. Fig. 3(b) shows the current-voltage characteristics for the n-p junction in which the curve in blue color is semi-logarithmic scale while the curve in black color shows the characteristic in the linear plot. It exhibits that current is low in the forward bias whereas current is abruptly increase in the reverse bias. This rectifying characteristic is displayed to support lateral n-p junction formation between MoS₂ and WSe₂. Since p-n junction is very sensitive to the light, the photo-response characteristic is shown in Fig. 3(c) for the p-n junction in dark and under illumination at different intensities. It indicates both the open-circuit voltage and short-circuit current increase with increasing light intensity, operating as a photovoltaic device in the p-n junction. Electrical characteristics in both Fig. 3(b) and 3(c) independently confirm the formation of the lateral p-n junction in our samples. The electrical bandgap of the MoS₂ and WSe₂ monolayers are about 2.34 eV and 2.46 eV, respectively.²⁸ The corresponding energy band diagram of the lateral heterojunction bipolar transistors is shown in Fig. 3(d). The energy between the bottom edge of the conduction band and the Fermi level in MoS₂ is about 0.216eV while the energy between the edge of the valence band and Fermi level in WSe₂ is about 0.035eV. Due to the differences in electron affinity and bandgap between monolayer MoS₂ and WSe₂, abrupt heterojunctions might also exist in our lateral heterojunction bipolar transistors. It may form the resonant tunneling of the two-dimensional electron gas or two-dimensional hole gas. By choosing different 2D materials, it is possible to have a larger band step resulting in a larger hole or electron barrier for the enhancement of the device performance.

Another device is shown in Fig. 4(a) and Fig. 6(a) to demonstrate the lateral n-p-n and p-n-p quasi-heterojunction bipolar transistors in a single ribbon flake, respectively. Fig. 4(b) shows the Gummel plot in the n-p-n quasi-heterojunction bipolar transistor which was used as a figure of merit when analyzing bipolar transistor. The collector and base currents are exhibited in log-scale as a function of V_{BE} at a fixed output voltage of V_{CE} =10V. This plot confirms that the input base current is directly amplified to the output collector

current. Fig. 4(c) shows the common-emitter output characteristics of the lateral n-p-n quasi-heterojunction bipolar transistor. The collector current is shown as a function of V_{CE} at different V_{BE} bias. When the lateral np-n quasi-heterojunction bipolar transistor is operating in the small bias, it would be in the saturation mode. In this mode, the base-emitter junction and base-collector junction are both in the forward bias and the current of the collector would not be controlled by the bias of the base-emitter junction. Moreover, when the V_{CE} is large enough, it would be in the forward active region in which the base-collector junction would transform to reverse bias and the current of the collector would keep almost constant. These two operating regions are shown in Fig. 4(c) and similar behavior in another device can be seen in SF1 in the supporting information. Furthermore, once the V_{BE} is increased, the collector current is increased due to lowering of the barrier between emitter and base. The common-emitter current gain ($\beta = I_C/I_B$) can be determined by taking the ratio of the collector current to the base current at a fixed V_{BE} . Fig. 4(d) shows the common-emitter current gain (β) as a function of V_{BE} at V_{CE}=10V. A maximum common-emitter current gain of around 3 with collect current density of $0.0126~\text{A/cm}^2$ in our devices is achieved and it is not much dependent of V_{BE} . We speculate that this is because the process is mainly dominated by the application of large collector voltages. The barrier for electrons in this condition is effectively low between base and emitter regions so that current gain is not much affected by the base voltage increased. It is noted that the collect current (I_C) slightly fluctuates at small V_{BE} (Fig. 4(c)). We attribute this to the interfacial band bending of the heterojunction in the resonant tunneling of the twodimensional electron gas or two-dimensional hole gas. Under this hypothesis, the electrons (holes) are free to move in two dimensions (x- and y-direction), but confined in the third (z-direction). It will lead to the energies separated and thus faintly affect the electrical transports behavior. Interestingly, when the base bias is much increased, the output characteristics of the lateral n-p-n quasi-heterojunction bipolar transistor present a negative differential resistance (NDR) phenomenon at positive bias region. We think this NDR behavior is dominated to resonant tunneling mechanism and a related schematic plot with fundamental principle and theoretical derivation is presented in SF2 in supporting information. When the size of the base channel width is

less than or equal to the electrons of the deBroglie wavelength λ_d , the channel will be confined to form discrete energy states, which is called quantum confined effect. The wavelength of an electron (λ_d) is related to its energy (E) described by 29

$$\lambda_d = \frac{h}{p} = \frac{h}{\sqrt{2m^*E}} \approx \frac{h}{\sqrt{2m^*k_BT}} \tag{1}$$

where h is the Planck constant, p is the momentum, m^* is the effective-mass of an electron in a semiconductor, k_B is the Boltzmann constant, T is the test temperature. In our n-p-n quasi-heterojunction bipolar transistors case, the estimated deBroglie wavelength of the WSe₂ is around 13 nm with an effective mass (m^*) of $0.33m_0^{30}$ at room temperature. It means that when the region of the WSe₂ layer is close or less to deBroglie wavelength, the quantum well would be formed. This situation may be happened at relatively large V_{BE} and V_{CE} applied in our devices. The increasing V_{BE} would decrease the base energy band so that the base region would form the well ³¹ which is relative to the emitter and collector. The widths of depletion layer between base and collector regions are gradually increased to narrow the base region as we steadily increase bias voltage in V_{CE} , leading to the quantum confinement in the base region of WSe₂ layer. To estimate the depletion width between base and collector regions, the width of the quasi-heterojunction depletion layer W_D is defined below: ³²

$$W_D = \sqrt{\frac{2N_D \varepsilon_1 \varepsilon_2 (V_{bi} - V_F)}{qN_A (\varepsilon_1 N_D + \varepsilon_2 N_A)}} \tag{2}$$

where the N_D is the donor impurity concentration of MoS₂, the N_A is the acceptor impurity concentration of WSe₂, ε_I is the dielectric constant of the narrow bandgap material MoS₂, ε_2 is the dielectric constant of the wide bandgap material WSe₂, V_{bi} is built-in potential, V_F is the forward voltage of the base and collector junction. In our case, the width of the WSe₂ is about 1.3 µm determined from device image (see Fig. 2(a)) and the depletion layer between base and emitter regions can be neglected because of the large forward bias applied. Assuming that N_D is 2×10^9 cm⁻² (this is close to the value in reference ³³) at 0.8 nm (film thickness in Fig. 1(b)) and V_{bi} is about 0.8 V, 34 $V_F = -4.47 \text{ V}$, N_A is 2.2×10^{12} cm⁻², 35 ε_I is $7\varepsilon_0$, 36 ε_2 is $4.5\varepsilon_0$, 37 the estimated depletion layer is

around 1.2964µm which is comparable with the base width of the WSe₂. Consequently, the base width is potentially lesser than deBroglie wavelength and form the quantum states.

From our observations shown in Fig 5(a), the larger base and collector bias applied indeed result in the quantum resonant tunneling behavior. This is because the larger base bias would let the well deeper while the larger collector bias would provide the depletion region larger, as shown in Fig. 5(b), so that the base width will be comparable or less than de Broglie wavelength. Under this condition, it is capable to form the discrete energy and generate the quantum confinement effect in room temperature. The lateral n-p and p-n junction between MoS₂ and WSe₂ in n-p-n quasi-heterojunction bipolar transistors act as both tunnel barriers. Once the energy in the emitter region is higher than the energy in the quantum well (base region), we can observe the resonant tunneling behavior. Fig. 5(c) shows the confined state in the middle region (WSe₂) is getting close to align with the source Fermi level in the left region (MoS₂) when collector current approach to current peak maximum at certain large amount of V_{CE} applied. When the V_{CE} is further increased, this confined state is moving away from the source Fermi level, exhibiting current decreased as seen in Fig. 5(d). With further increase of the V_{CE}, the collector current will increase because the next confined state is moving close to the source Fermi level. displaying current increased again as shown in Fig. 5(e). This behavior is repeatable and reproducible. Another device that exhibits the similar NDR behavior is shown in SF3 in supporting information. The detailed estimation of energy states and Fermi level tuning for the resonant tunneling phenomenon in a n-p-n lateral quasi-heterojunction bipolar transistor is also presented in SF4 in supporting information. With comparison between estimation of energy states and experimental observation, some of resonant peaks are not evident or missing, it is due to the fact that thermal broadening and fluctuations exist in room temperature. In addition, we also note that when the V_{BE} is increased at relatively large bias, the current of the collector would not increase like common bipolar junction transistors. We think that it might be due to the more base bias the deeper well which lead to the smaller resonant energies ³⁸.

Besides, the lateral p-n-p quasi-heterojunction bipolar transistor is also present in the same flake of the ribbon as shown in Fig. 6(a). The similar results for Gummel plot, output characteristics and common-emitter current gain are displayed in Fig. 6(b), 6(c) and 6(d), respectively. We note that the output characteristic is not saturated even if the collector voltages are applied to 10V. Furthermore, the common-emitter current gain (β) is about 2 with collect current density of 0.004 A/cm² and it is slightly dependent on base voltage applied. We attribute this discrepancy between n-p-n and p-n-p transistor to the fact that the barrier for holes transport in the p-n-p case is steeper than the barrier for electrons in the n-p-n case, as seen in Fig. 3(d). Additionally, we speculate that current gain can be greatly improved by reducing or doping the base region since it is about 1.3 um in the base width of our devices, which is too long to be effectively traversed by minority carriers ³⁹. Lastly our device performance and properties (the measured current gain, collect current density and thickness) is compared with that of Si based transistors and other materials, which is summarized in Table 1. The advantages in our transistors are the demonstration of ultra-thin transistor for the way to scale devices down in the future. Further, the concept of these lateral transistors can guide into the development of thin film silicon-on-insulator technology for device application. However, the disadvantages in our current devices are low current gain and low current density, which are needed to improve for practical application. If the base width is narrower than the diffusion length (which has been estimated to be about 1 µm²⁷) and the doping in the emitter region could be increased for more carriers to traverse, we believe high current gain 2D lateral heterojunction bipolar transistor could be realized in the future.

CONCLUSION

We have demonstrated quasi-heterojunction bipolar transistors using a monolayer of the lateral heterojunction transition metal dichalcogenide materials, namely WSe₂-MoS₂. Two types of the lateral quasi-heterojunction bipolar transistor, n-p-n and p-n-p, are meticulously fabricated and studied in the same piece of a flake in order to compare the device performance between them. From the result of electrical characteristics, the maximum common-emitter current gain achieved is around 3 in our prototype two-dimensional quasi-

heterojunction bipolar transistors. Furthermore, we also observe that the negative differential resistance (NDR) in our devices. The NDR behavior is caused by resonant tunneling phenomenon due to the formation of quantum well under applying high bias voltages in the base region and collector region. The results are fascinating and promising for the future development of electronics based on the concept of quasi-heterojunction bipolar transistor using a monolayer 2D lateral heterojunctions.

METHODS / EXPERIMENTAL

MoS₂-WSe₂ synthesis. The 2D lateral WSe₂-MoS₂ heterojunction was synthesized on c-plane sapphire substrates by chemical vapor deposition (CVD). We synthesized this type of the device by two-step growth. Firstly, the WSe₂ growth proceeds from WSe₂ seeds, followed by van der Waals epitaxy at the higher growth temperature (925°C). Secondly, to avoid the alloy reaction, we performed the MoS₂ monolayer growth at 755°C in a separate furnace by MoO₃ and S precursors.

Raman spectra measurement. Raman spectrums were taken by a Horiba HR800 system with laser excitation wavelength of 532 nm.

AFM and electrical characterization of devices. All AFM-based methods employed the Dimension Icon scanning probe microscope (Bruker Nano, Inc.) in ambient conditions using SiN probes (ScanAsyst-Air, calibrated spring constants of 0.3–0.5 N m⁻¹ and nominal tip radius of 2~5 nm). Cantilever spring constants were calibrated using the Sader method. Topographic characterization was carried out in the PeakForce Tapping mode. Electrical properties of fabricated devices were measured with a semiconductor parameter analyser (Keithley 4200) at room temperature.

ACKNOWLEDGMENT

This work was supported by the National Science Council, Taiwan under contract No. MOST 105-2112-M-492-003-MY3. This work was also in part supported by the National Nano Device Laboratories and Core facilities at

UCLA. We would like to acknowledge the collaboration of this research with King Abdul-Aziz City for Science and Technologies (CEGN).

AUTHOR CONTRIBUTIONS

YannWen Lan, Xiaodan Zhu, Shin-Hung Tsai, Shiao-Po Tsai and Sidong Lei fabricated the devices and carried out OM, AFM, Raman measurements and the electrical characterization. Ming-Yang Li, Yumeng Shi and Lain-Jong Li synthesized the 2D heterostructures. Yann-Wen Lan ,Wen-Fa Wu, Wen-Kuan Yeh, Kang L.Wang, Shyh-Jer Huang and Yan-Kuin Su supervised the study. Che-Yu Lin and Yann-Wen Lan analysed the data and wrote the paper with significant inputs from all authors. All authors have read and approved the manuscript. All authors discussed the results and commented on the manuscript.

COMPETING INTERESTS

The authors declare no competing financial interests.

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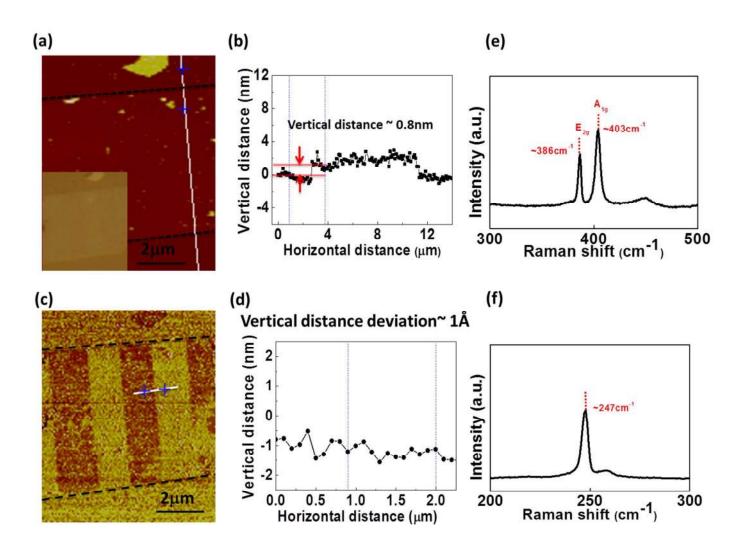


Figure 1. Characterization of the 2D lateral WSe₂-MoS₂ heterostructure. (a) AFM image of a lateral WSe₂-MoS₂ heterostructure ribbon. Inset shows the corresponding optical micrograph. (b) The height profile of the 2D lateral heterostructure marked in (a), showing a thickness of about 0.8nm. (c) Phase image of AFM. The phase image shows clear contrast between WSe₂ and MoS₂. (d) The height profile of the lateral junction between two materials marked in (c), showing an ultra smooth interface. (e) Raman spectra for the MoS₂ of the lateral WSe₂-MoS₂ heterostructure. (f) Raman spectra for the WSe₂ of the lateral WSe₂-MoS₂ heterostructure.

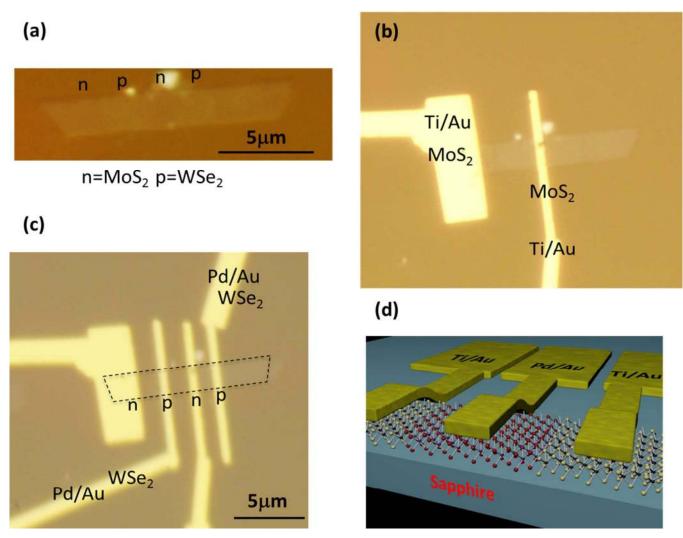


Figure 2. Device fabrication of two-dimensional lateral quasi-heterojunction bipolar transistors. (a) The optical micrograph of a lateral heterostructure ribbon where n-type material is MoS₂ and p-type material is WSe₂. (b) The optical micrograph of the metal Ti/Au depositing on the top of MoS₂ in the lateral heterostructure ribbon. (c) The optical micrograph of the lateral quasi-heterojunction bipolar transistor, showing an n-p-n-p lateral heterojunction. Black dashed box marks the position of the lateral hetero-structure ribbon. (d) Schematic plot of a 2D quasi-heterojunction bipolar transistor. The yellow ribbons are MoS₂ monolayers and the red ribbon is WSe₂ monolayer. Ti/Au metal layers are designed to deposit on MoS₂ while Pd/Au contacts with WSe₂.

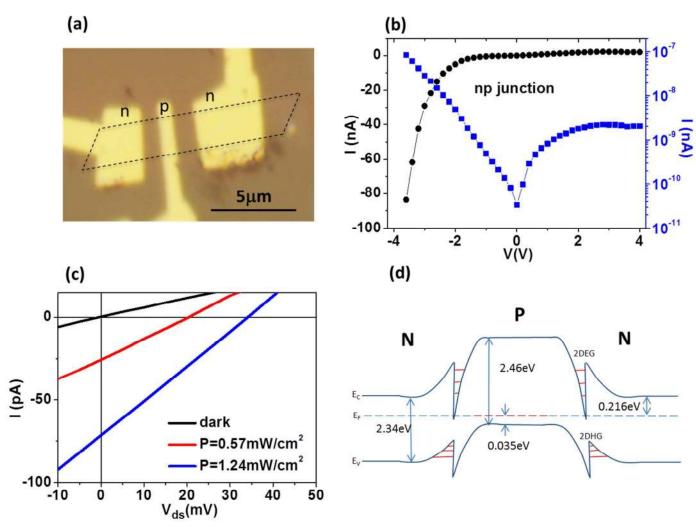


Figure 3. Electrical characterization of one of our n-p-n two-dimensional lateral structure. (a) The optical micrograph of a lateral n-p-n quasi-heterojunction bipolar transistor. (b) The I-V curve for the n-p junction. (c) The photo-response of the p-n junction in dark and under illumination at different intensities. (d) Band diagram of the n-p-n lateral quasi-heterojunction bipolar transistor. The electrical bandgap of the MoS₂ monolayer is about 2.34 eV while the bandgap of the WSe₂ is around 2.46 eV.

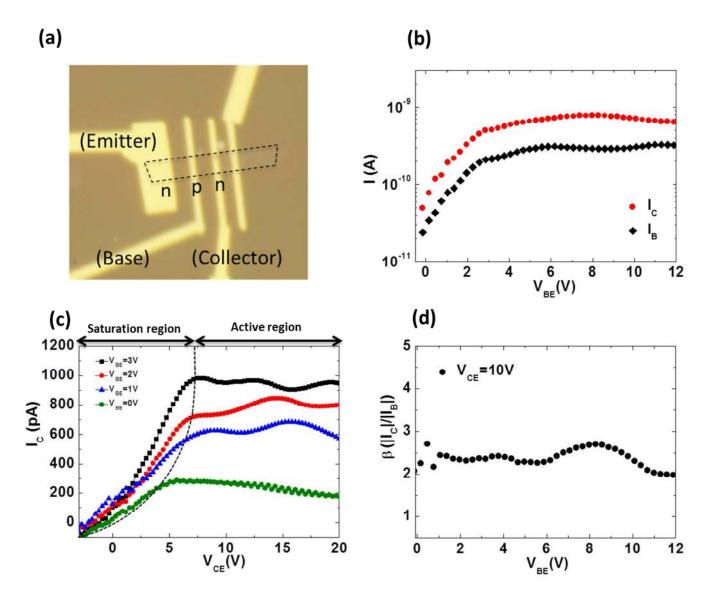


Figure 4. Electrical characterization of an n-p-n lateral quasi-heterojunction bipolar transistor. (a) The optical micrograph of the n-p-n lateral quasi-heterojunction bipolar transistor. (b) Gummel plot for the measured n-p-n quasi-heterojunction bipolar transistor biased in the common-emitter configuration. The collector and base currents are shown as a function of V_{BE} at a fixed output voltage of V_{CE} =+10V. (c) The output characteristics of the lateral n-p-n quasi-heterojunction bipolar transistor at different V_{BE} values. (d) Common-emitter current gain (β) as a function of V_{BE} at V_{CE} =10V.

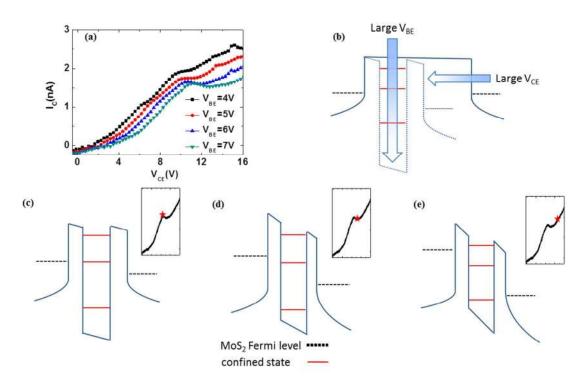


Figure 5. Electrical characterization of an n-p-n lateral quasi-heterojunction bipolar transistor in large base and collector bias and the corresponding schematic energy band diagram. (a) The output characteristics of the lateral n-p-n quasi-heterojunction bipolar transistor at relatively large V_{BE} values. (b) The formation of confined state by increasing base and collector bias voltages, illustrating the deeper well by the base voltages and the decrease of the base length by the collector voltages. (c), (d) and (e) Relation between energy confined states and source Fermi level in MoS_2 and their corresponding output characteristics for the three cases of V_{CE} voltages applied respectively.

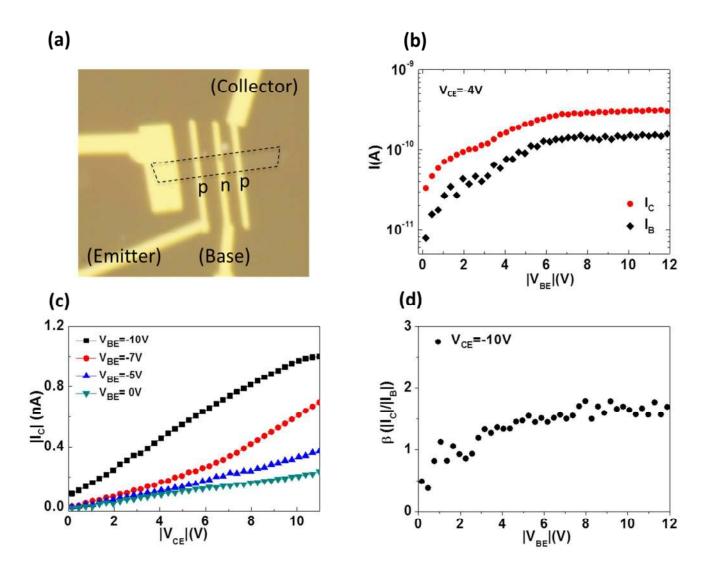


Figure 6. Electrical characterization of a p-n-p lateral quasi-heterojunction bipolar transistor. (a) The optical micrograph of the p-n-p lateral quasi-heterojunction bipolar transistor. (b) Gummel plot for the measured p-n-p quasi-heterojunction bipolar transistor biased in the common-emitter configuration. The collector and base currents are shown as a function of V_{BE} at a fixed output voltage of V_{CE} = -4V. (c) The output characteristics of the lateral p-n-p quasi-heterojunction bipolar transistor at different V_{BE} values. (d) Common-emitter current gain (β) as a function of V_{BE} at V_{CE} = -10V.

Table 1. The comparison of device performance and properties between this work and devices made from other materials.

Ref.	Material	Type	Current gain	Current density(A/cm²) at room temperature	Thickness	Structure
[40]	SiC BJT	NPN	9	102.91	3250 nm	vertical
[41]	SiC BJT	NPN	40	333	17.5µm	vertical
[42]	Si BJT SiGe HBT(Ge:0~15%) SiGe HBT(Ge:0~25%)	NPN	70 415 440	Not applicable	~300nm	vertical
[43]	Si BJT Si BJT SiGe HBT(Ge:10%)	NPN PNP PNP	16 7 45	4.4 3.3 20.3	~400nm ~400nm ~450nm	vertical
[44]	Al _{0.05} GaN/GaN HBT	NPN	18	1000	8.25µm	lateral
This work	MoS ₂ /WSe ₂ HBT	NPN PNP	3 2	0.0126 0.004	0.8 nm	lateral

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