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Cobalt-containing BEA zeolite for catalytic combustion of toluene

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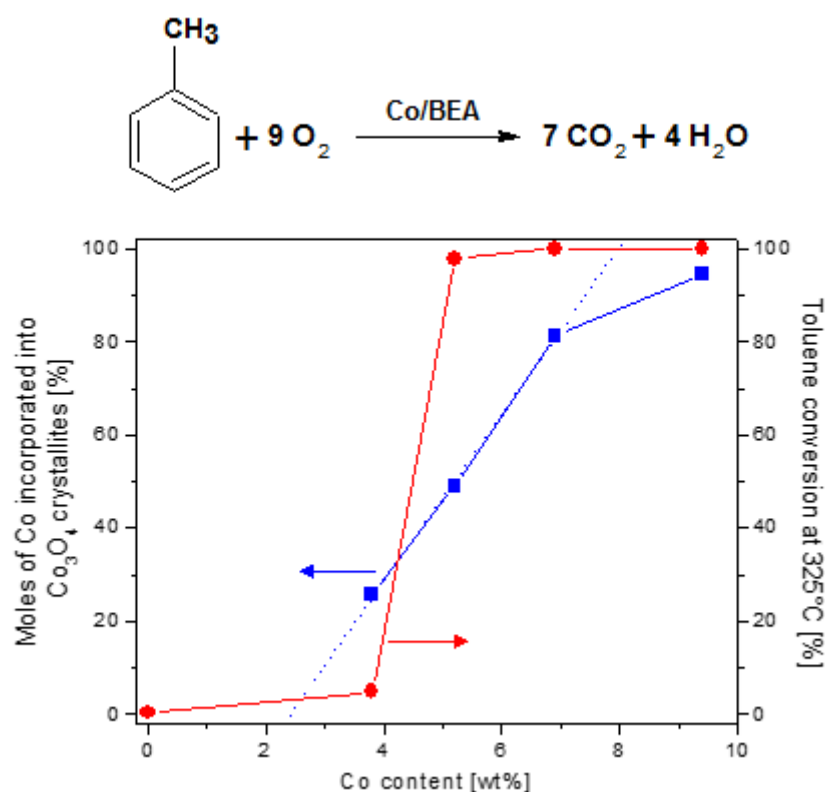
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GRAPHICAL ABSTRACT

**Highlights**

- Controlled amounts of cobalt were homogeneously introduced in BEA structure.
- Various forms of Co species were identified in Co-containing BEA structure.
- After saturation of framework sites Co formed oxide clusters and crystallites.
- The presence of Lewis acid sites resulted in enhanced selectivity to CO and benzene.
- The highest activity showed Co-containing SiBEA with dominant contribution of Co_3O_4 .

Abstract

Co-containing HAlBEA zeolite was obtained by conventional wet impregnation of HAlBEA zeolite with an aqueous $\text{Co}(\text{NO}_3)_2 \cdot 6 \text{H}_2\text{O}$ solution, whereas Co-containing SiBEA zeolites were prepared by a two-step post-synthesis method. This approach consists of, in the first

step, dealumination of parent BEA zeolite to obtain an aluminum-free SiBEA support and then, in the subsequent step, contact of the obtained material with an aqueous solution of cobalt nitrate. As shown by X-ray diffraction and low-temperature N₂ adsorption, the dealumination of BEA zeolite and introduction of cobalt ions did not involve destruction of zeolite structure, and only insignificant blocking of pore system was observed after introduction of high amounts of cobalt. Nevertheless, clear changes in acidity were found by FTIR of pre-adsorbed pyridine after dealumination of parent BEA zeolite and introduction of cobalt ions. The presence of Lewis acid sites resulted in enhanced selectivity to CO and benzene formed as by-products in the toluene combustion. Therefore, SiBEA zeolite was chosen as a support for an introduction of various amounts of Co into the zeolite structure (the intended Co contents of 3.0 - 9.0 wt %). Depending on the amount of the introduced Co, cobalt was incorporated into the framework of BEA zeolite as isolated mononuclear Co(II) species, small Co(II) oxide clusters and/or Co₃O₄ crystallites distributed in the whole zeolite structure. The chemical environment and dispersion of cobalt species were studied by transmission electron microscopy (TEM), FTIR of pre-adsorbed NO, UV-vis diffuse reflectance spectroscopy and X-ray photoelectron spectroscopy (XPS). Temperature-programmed reduction of hydrogen (H₂-TPR) was also performed to determine reducibility of the Co-containing SiBEA zeolites. It was confirmed that siliceous SiBEA zeolite was the excellent support of Co₃O₄, which was in turn recognized as the main active phase in the total oxidation of toluene. The best catalytic performance was achieved over the catalysts containing at least 0.05 mmol of Co in the form of Co₃O₄ per 1 g of SiBEA zeolite.

Keywords: BEA zeolite, Co₃O₄, volatile organic compounds, toluene, catalytic total oxidation

1. Introduction

Growing emission level of volatile organic compounds (VOCs), related to the development of human civilization, causes many environmental and human hazards including the formation of ground-level ozone and urban aerosol precursors, the appearance of odor and the negative health effects for animals and humans (such as cancer, throat irritation, respiratory issues or memory impairment) [1-4]. Therefore, strict regulations for reducing VOCs concentration in the environment have been established in many countries. Furthermore, great efforts have been made to find an effective, economically feasible method for the abatement of VOCs evolved from anthropogenic sources.

The catalytic total oxidation of organic pollutants, which is more selective (only CO₂, H₂O and other less harmful products are formed) and can be performed at much lower temperatures ($T < 500^{\circ}\text{C}$ results in energy saving and excluded formation of NO_x during the combustion in air) than thermal oxidation, is considered as one of the most promising technologies to treat waste gas streams with relatively low concentration of unusable VOCs [5-8]. Noble metal-based materials (e.g. Pt [9-15] and Pd [16-21] dispersed on various supports, such as Al₂O₃ [6, 9-10, 12, 14, 17, 19-20], ZrO₂ [6, 19] or TiO₂ [16-18]), are usually studied in a role of catalysts of the VOCs combustion. They exhibit very high catalytic activity at relatively low temperatures, but are expensive and prone to deactivation by sintering or poisoning. Alternatively, supported or unsupported transition and rare earth metal oxides can be used. Such catalysts are void of disadvantages typical of precious metal-containing systems. However, significantly lower activities in the VOCs combustion are achieved in their presence. The most commonly studied metal oxide catalysts include Co- [5, 22-25], Cu- [5, 22, 26], Mn- [5, 22, 25], Ce- [5, 12, 16, 26], and Fe-containing materials [21, 22]. It has been found that a suitable chosen support with controlled porosity favors high dispersion of active phase and enhanced activity in the total oxidation of VOCs [27-28]. From this point of view, zeolites can be expected as interesting supports of metal oxide species for

the abatement of relatively small organic molecules, which can enter and migrate through channels present in the structure of these materials [13-15, 21-22, 29-30].

Beta (BEA) zeolite, produced in commercial scale as a high-silica zeolite, has a three-dimensional structure with three perpendicular 12-ring channel systems characteristic of the three ordered polytypes (A, B and C) [31-34]. It possesses pores larger than those of ZSM-5 with 12-membered ring openings (0.75 by 0.57 nm for linear and 0.65 by 0.56 nm for tortuous channels). BEA zeolite was tested as a support of catalytically active phases [35-39], including the total oxidation of VOCs [13-15, 20-21, 40]. In the latter case, a majority of research was done for noble-metal systems. Nevertheless, MnO_2 was also used as transition metal oxide deposited on BEA zeolite for the toluene combustion [22]. The MnO_2/BEA zeolite catalyst was significantly more active than unsupported and ZSM-5-supported MnO_2 , but exhibited higher T_{50} (temperature of 50 % substrate conversion) than $\text{MnO}_2/\text{clinoptilolite}$. Among precious metals, Pt showed higher activity than Pd [13-15, 20-21, 40]. O'Malley and Hodnett showed that reactivity of VOCs in the total oxidation reaction on Pt/BEA zeolite was strongly depended on the strength of the weakest C-H bond in the volatile organic compounds structure [40]. The reaction proceeds by initial rupture of such bond followed by subsequent steps that may involve free radical transformations. The stability of noble metal deposited on BEA zeolite in the VOCs combustion can be enhanced by using of partially dealuminated support, addition of co-promoters (e.g. Fe) or formation of hierarchical micro-mesoporous system [15, 21]. Nevertheless, these catalysts are still characterized by relatively low stability.

On the other hand, cobalt-containing materials have been found to be very efficient catalysts of the total oxidation of VOCs [5, 41-44]. Co_3O_4 was recognized to be the active phase, which after dispersion on the appropriate support brings about excellent catalytic performance. Therefore, we have decided to prepare series of Co-containing zeolite materials

with cobalt introduced in the BEA zeolite by two-step post-synthesis method, developed earlier by Dzwigaj et al. for incorporation of vanadium in BEA zeolite [45-48], and investigate the influence of the cobalt state and acidity of zeolite support on the catalytic performance of the synthesized materials in the combustion of toluene. In the presented work, we demonstrate the collected catalytic results combined with the physicochemical characterization of samples, which defines their composition (X-ray fluorescence, XRF), structure (XRD, TEM), porosity (nitrogen adsorption), acidity (FTIR of adsorbed pyridine), reducibility (temperature-programmed reduction) and transition metal state (XPS, UV-vis-DR and FTIR of adsorbed NO).

2. Experimental

2.1. Materials

HAIBEA zeolite was prepared by calcination of parent tetraethylammonium BEA zeolite (TEABEA) with atomic Si/Al ratio of 14 at 550 °C for 15 h in air, ion exchange of the as-obtained material with NH_4NO_3 solution of $1 \cdot 10^{-1} \text{ mol} \cdot \text{L}^{-1}$ at 70 °C for 3 h and then calcination at 500 °C for 3 h in air. Co-loaded HAIBEA zeolite was prepared by wet impregnation of HAIBEA zeolite with an aqueous solution of $\text{Co}(\text{NO}_3)_2 \cdot 6 \text{H}_2\text{O}$ ($11.1 \cdot 10^{-3} \text{ mol} \cdot \text{L}^{-1}$) at room temperature and $\text{pH} = 3.5$. The cobalt containing catalyst, obtained after calcination at 500 °C for 3 h in air, was labeled HAIBEA_{Co}7.0.

For preparation of Co-containing SiBEA zeolites, TEABEA zeolite was dealuminated by a treatment with nitric acid solution ($13 \text{ mol} \cdot \text{L}^{-1}$) at 80 °C for 4 h, washed several times with distilled water and dried at 95 °C overnight. Then, the obtained material was contacted with an aqueous solution of cobalt nitrate (1 g of zeolite in 200 mL of solution) and stirred at 25 °C for 24 h. The concentration of the $\text{Co}(\text{NO}_3)_2$ solution varied from $5.1 \cdot 10^{-3}$ to $15.3 \cdot 10^{-3} \text{ mol} \cdot \text{L}^{-1}$. Subsequently, the suspension was transferred to an evaporator and stirred under vacuum

of a water pump at 60 °C for 2 h until water was evaporated. The samples calcined at 500 °C for 3 h in air were labeled SiBEACo3.0, SiBEACo5.0, SiBEACo7.0 and SiBEACo9.0.

2.2. Characterization

Chemical analysis of all samples was performed by XRF using a Thermo Scientific ARL Quant'x spectrometer. Powder X-ray diffraction (XRD) patterns were recorded using a Bruker D2 Phaser diffractometer with CuK α radiation ($\lambda = 1.54056 \text{ \AA}$). The diffractograms were collected in the 2θ range of 3-70 ° with a scanning rate of 0.02 °. All samples were examined in a powder form.

Textural properties of the materials were determined by low-temperature adsorption of nitrogen at -196°C using a Micromeritics ASAP 2020 sorptometer. Before the measurements, samples were outgassed at 250 °C for 5 h under vacuum.

Cobalt speciation and acidity were investigated by FTIR spectroscopy based on adsorption of NO and pyridine used as probe molecules. The samples were activated in the form of self-supporting wafers for 1 h at 450 °C prior to the adsorption of probe molecules at the following temperatures: -100 °C for NO (Linde Gas Polska, 99.95 % purified directly before use by freeze-and-thaw) and 170 °C for pyridine (POCH Gliwice, analytical grade). For NO adsorption the IR cell was cooled down to ca. -100 °C using liquid nitrogen bath and measuring the temperature inside the cell. The spectra were recorded with a PerkinElmer Frontier spectrometer equipped with a DTGS detector and working with the spectral resolution of 2 cm⁻¹. All spectra presented in this work were normalized to the standard 10 mg pellet (density of 3.2 mg cm⁻²) and the accuracy of normalization was verified by comparing the overtones for all samples. The concentrations of Lewis (LAS) and Brønsted (BAS) acid sites were calculated using previously reported absorption coefficients [49] - $\epsilon(\text{LAS and Py-Co}) = 0.165 \text{ cm}^2 \mu\text{mol}^{-1}$ and $\epsilon(\text{BAS}) = 0.044 \text{ cm}^2 \mu\text{mol}^{-1}$ - and the intensities

of the corresponding pyridine maxima after pyridine desorption at 170 °C to ensure complete removal of weakly adsorbed species.

Temperature-programmed reduction with hydrogen (H₂-TPR) was carried using purified mixture of N₂/H₂ (95/5 vol. %, Air Liquide) served as a simultaneous carrier and reducing gas at a total flow rate of 40 mL · min⁻¹. Before an experiment, a catalyst sample (40 mg) was preheated in a dry He stream at 350 °C for 30 min. After that, the sample was cooled down to room temperature and the TPR experiment was initialized. The sample was heated at a rate of 10 °C · min⁻¹ to the final temperature of 900 °C. The H₂ consumption was measured by a thermal conductivity detector against NiO (99.999 %, Aldrich) used for calibration of H₂ consumption.

UV-Vis diffuse reflectance spectra were collected using a Thermo Scientific Evolution 220 spectrometer in the range of 200-1000 nm with resolution of 1 nm collecting 60 scans per minute. Samples were diluted to about 4 % by weight in KBr (analytical grade).

Transmission electron microscopy (TEM) was performed on a JEOL JEM 2011 microscope of the Plateforme de l'Institut des Matériaux de Paris (Sorbonne Université, UPMC Univ Paris 06), operating at 200 kV, equipped with X-ray energy dispersive spectroscopy (XEDS) for chemical analysis. Samples were prepared by dispersing the powder ultrasonically in ethanol and depositing a drop on the carbon film of a copper grid.

X-ray photoelectron spectroscopy (XPS) measurements were conducted using a Prevac photoelectron spectrometer equipped with a monochromatized aluminium source AlK α (E = 1486.6 eV) and a hemispherical VG SCIENTA R3000 analyzer. Samples were introduced through a load lock into an ultrahigh vacuum analytical chamber with the base pressure of 5 · 10⁻⁹ mbar. To compensate the charge on the surface of nonconductive samples, a low energy electron flood gun (FS40A-PS) was used. The scale of the binding energy value

was adjusted by reference of the Si 2p peak at 103.0 eV. The spectra were fitted with Casa XPS software.

2.3. Catalytic activity

The zeolite materials were tested as catalysts in the total oxidation of toluene. 0.1 g of a catalyst, comminuted and sieved to a particle size of 160 - 315 μm , was placed in a central position of quartz flow microreactor on a quartz wool plug and outgassed, prior to a catalytic run, at 500 °C for 30 min in flowing air (100 mL \cdot min⁻¹). Then, the reactor was cooled down to 200 °C and toluene dosing started by passing air through a saturator (kept at -7.5 °C) to achieve the toluene vapor concentration of 1000 ppm in the reaction mixture. The catalytic tests were carried out at 200, 250, 275, 300, 325, 350, 400, 450 and 500 °C. The reactor was kept at each temperature (reached at a heating rate of 10 °C \cdot min⁻¹) for 80 min with three 25-minute lasting analyses of reaction products conducted using a Bruker 450-GC gas chromatograph equipped with three columns (Molecular Sieve 5A for separation of O₂, N₂ and CO, Porapak S for separation of CH₄, CO₂ and H₂O, and Chromosorb WAW-DMCS for separation of aromatic compounds), a thermal conductivity detector, two flame ionization detectors as well as a methaniser. Each catalytic test was repeated two times for checking reproducibility.

3. Results and discussion

3.1. Effect of zeolite acidity

Two different BEA zeolites were used as supports of Co-containing active phase – protonated zeolite (HAIBEA) with the Si/Al molar ratio of 14 and dealuminated one (SiBEA) with the Si/Al molar ratio > 1500. As shown in Fig. 1, the XRD patterns of both supports exhibit the presence of diffraction lines typical of the polymorphic BEA zeolite structure [50].

After the introduction of comparable amount of cobalt (6.7 - 6.9 wt %) into both BEA zeolite supports (cf. Table 1), apart from the reflections attributed to the zeolite structure, the (311), (511) and (440) diffraction lines corresponding to the Co_3O_4 phase appear at 36.8° , 59.4° and 65.3° , respectively. The Co_3O_4 crystallite size of 17 - 20 nm, estimated using the Scherrer equation (based on the (311) peak broadening), is similar for both studied Co-containing zeolite materials. The high background and a slight decrease in the intensity of diffraction lines, identified for the Co-rich samples, could be explained by fluorescence effect produced by copper X-rays.

Porosity of the materials was studied by nitrogen adsorption. The collected results are presented in Fig. 2 and Table 1. The N_2 adsorption isotherms for HAIBEA and SiBEA have a shape categorized to type I - type IV, characteristic of micro-mesoporous materials, according to the IUPAC classification. It should be noted that after dealumination additional mesopores appeared in the zeolite structure. On the other hand, the introduction of Co-containing species resulted in a partial blocking of pore system. For both Co-containing BEA zeolites lower surface areas (determined by BET (S_{BET}), Langmuir (S_{Langmuir}) and t-plot models), micropore volumes (V_{micro} determined by t-plot method), mesopore volumes (V_{meso} determined by BJH method applying the desorption branches of the isotherms) and total pore volumes (V_{total} determined by single point method) are observed compared these determined for the parent supports. The HAIBEA_{Co7.0} and SiBEA_{Co7.0} materials are characterized by similar surface area and pore volume. Therefore, taking into account the above mentioned results of chemical analysis and calculation of Co_3O_4 crystallite size, it should be expected that in both catalysts very similar dispersion of Co_3O_4 species was achieved.

Adsorption of pyridine was performed to test the acidity of the samples. The determined concentrations of acid sites are given in Table 1. Only the HAIBEA-based materials contain Brønsted acid sites (the absorption band at 1545 cm^{-1}). For these zeolites also Lewis acid sites

originating from framework and extra-framework Al are present, manifested by the IR maximum at 1455 cm^{-1} . Dealumination of BEA zeolite results in a complete disappearance of both types of acid sites. The cobalt-containing SiBEA samples have neither Brønsted nor Al-type Lewis acidity. The IR maxima observed at 1449 cm^{-1} for these materials are characteristic of pyridine bonded to accessible cobalt ions. The number of such cobalt ions, able to bond pyridine, is practically constant when the amount of Co is higher than 5 wt % (Table 1).

The catalytic activity of the HAIBEA and SiBEA zeolites before and after modification with 7 wt % of Co was examined in the toluene combustion. The collected results are shown in Fig. 3. The main products of the studied reaction were CO_2 and H_2O . However, the formation of CO and small amounts of benzene was also detected. The Co-free zeolite samples are rather poorly active and start to catalyze the toluene transformation above $325\text{ }^\circ\text{C}$. Significantly higher toluene conversions are achieved in the presence of the HAIBEA sample, but it should be noted that this material is less selective in the total oxidation of the selected aromatic hydrocarbon. Some amounts of CO, which appeared above $400\text{ }^\circ\text{C}$ for HAIBEA, are probably due to the presence in this sample of iron impurities evidenced in HAIBEA zeolite structure in our earlier report [51], responsible for partial oxidation of toluene into CO. Higher quantities of benzene are also formed in this case. The catalytic performance of zeolite support changes drastically after the introduction of Co. Both studied samples – HAIBEA_{Co7.0} and SiBEA_{Co7.0} – exhibit very similar activity and selectivity profiles. The reaction begins at about $300\text{ }^\circ\text{C}$ (conversions of 1.7 - 2.0 %), but a further increase in the reaction temperature to $325\text{ }^\circ\text{C}$ causes that the total conversion of toluene is achieved. The traces of CO (yield below 0.1%) and benzene (yield below 0.4%) are produced only in the case of the HAIBEA_{Co7.0} catalyst. Taking into account the collected results it should be concluded that the elimination of acid sites seems to be a good solution for improving the

reaction selectivity to CO₂ and H₂O. Therefore, the further studies were performed for the series of SiBEA zeolites containing various Co contents.

3.2. Effect of cobalt content

The applied two-step post-synthesis procedure allowed to obtain the SiBEA-based zeolite samples with the Co contents ranging from 3.8 to 9.4 wt %, which are close to the intended ones (cf. Table 1). Furthermore, the introduction of high amounts of Co into zeolite structure did not destroy the zeolite structure being still crystalline as is shown in the XRD patterns presented in Fig. 1. The decreasing intensities of diffraction lines observed for the Co-containing BEA zeolite samples should be attributed to the above discussed fluorescence effect. The reflections related to the Co₃O₄ phase become more pronounced at the raising Co content. On the other hand, the appearance of the spinel crystallites results in a partial blocking of pore system, mainly mesopores are affected (Table 1 and Fig. 2). However, even for the sample with the highest Co content, the decrease in the textural parameters (surface area and pore volume) is not higher than 30% compared to the unmodified SiBEA support. This observation can suggest that the Co₃O₄ nanoparticles are formed in the voids between the zeolite grains, especially at higher the Co loadings.

TEM observations of the Co-loaded SiBEA zeolites pointed out the presence of two kinds of Co species detected by XEDS. As shown in Fig. 4A for SiBEACo5.0, the extra-framework Co species consisting of oxide with particle size around 20 nm and the framework Co species are identified. The extra-framework Co species were attributed by HRTEM to Co₃O₄ oxide (Fig. 4B). Inter-reticular distance of 4.6 Å measured on the HRTEM micrograph corresponds to the [111] plans of Co₃O₄. The presence of the framework Co species was demonstrated by combining HRTEM and XEDS (Fig. 4C). Indeed, we observe Co signature in the XEDS spectra on zeolite grains with no nanoparticle observable. This can be explained by Co species

present in the zeolite framework. Similar results were collected for the SiBEA samples with other Co contents, and more extra-framework Co species with higher particle size (even > 50 nm for CoSiBEACo9.0) appear at increasing Co loading.

In order to identify the nature of the surface species, the FTIR spectra of adsorbed NO were recorded for all cobalt-containing SiBEA zeolites. Fig. 5 shows the spectra recorded for the samples after NO adsorption and subsequent desorption at -100 °C. For all the samples the same bands appear. Two pairs of bands, characteristic of $\text{Co}^{2+}(\text{NO})_2$ dinitrosyls are present, the ones with maxima at $1813 + 1895 \text{ cm}^{-1}$ are formed on isolated framework Co(II) species, while the second pair with maxima at $1885 + 1796 \text{ cm}^{-1}$ are formed on the small Co(II) oxide clusters. In neither sample NO is bonded to the Co(III) species that is explicable considering poor interaction between the applied probes molecule and the surface of Co_3O_4 crystallites. Therefore, taking into account the similar intensities of the measured bands for all the Co-containing BEA samples, it should be concluded that the SiBEA framework is saturated by isolated and clustered Co(II) species already for SiBEACo3.0. The further addition of cobalt results in its aggregation and the formation of Co_3O_4 crystallites.

UV-Vis diffuse reflectance spectroscopy provides some additional information on the chemical environment of cobalt species. The recorded spectra of the SiBEA zeolite and the samples containing various amounts of Co are presented in Fig. 6. For all the studied Co-modified materials, the absorption band related to charge transfer transition between oxygen and cobalt in pseudo-tetrahedral and/or octahedral Co(II) is observed at about 305 nm. Moreover, the bands attributed to isolated pseudo-tetrahedral Co(II) (band at ~650 nm) and octahedral Co(II) (band at ~510 nm) can be distinguished, as previously reported for Co-containing BEA [52]. They are difficult for identification due to significant increase in the intensities of bands corresponding to the presence of increasing amounts of Co_3O_4 . The band at 415 nm can be assigned to octahedrally coordinated Co(III) in the well-ordered spinel

species, whereas the broad band above 700 nm to the electronic ligand-field ${}^4A_2(F) \rightarrow {}^4T_1(P)$ transition in pseudo-tetrahedral Co(II) species. Very similar UV-vis-DR spectra were collected for Co_3O_4 crystallites dispersed on the surface of mesoporous silicas (MCM-41 and SBA-15) [53].

The surface composition of the SiBEA series was studied by X-ray photoelectron spectroscopy. The obtained results show that Si, Co and O are the main elements present on the surface of the samples. Moreover, traces of C and Al are detected. Fig. 7 demonstrates the Co 2p spectra. The Co $2p_{3/2}$ peak was deconvoluted into two components (with binding energies shown in Table 2), which are attributed to the presence of Co^{3+} and Co^{2+} species, respectively. The introduction of higher amounts of cobalt results in a gradual shift of the Co^{3+} component to lower values of binding energy. Additionally, the spin-orbit splitting (Co $2p_{1/2-3/2}$) becomes smaller with raising Co loading and reaches finally the value of 15.5 eV for the SiBEACo9.0 sample. These effects confirm the appearance of Co(III) species incorporated into the Co_3O_4 phase and are in good agreement with the above discussed results of XRD and UV-vis diffuse reflectance measurements.

The analysis of the chemical composition determined by XPS (Table 2) brings a surprising conclusion. Keeping in mind the bulk composition measured by XRF, someone could expect that the content of Co measured by XPS should increase from SiBEACo3.0 to SiBEACo9.0. However, all the studied samples exhibit similar amounts of Co (2.4 - 3.7 at. %) and the Co^{3+}/Co^{2+} molar ratio (Table 2). It means that cobalt introduced into the SiBEA zeolite support during the post-synthesis preparation was mainly incorporated into the framework of zeolite as Co(II) species and formed Co_3O_4 nanocrystallites in zeolite channels and interparticle voids. The appearance of Co_3O_4 nanocrystallites involves the reduced porosity revealed by the N_2 adsorption measurements.

In order to estimate reducibility of the Co-loaded SiBEA catalysts, H₂-TPR measurements were conducted. The collected H₂-TPR profiles are shown in Fig. 8. In all cases a low temperature reduction peak located at 370-390 °C with shoulders and a second high temperature reduction peak ca. 715-740 °C appear. The reduction process starts at relatively low temperature, depending on the Co content. This temperature is the highest for the SiBEACo3.0 sample (about 260 °C) and shifts to lower values after the addition of higher amounts of Co (finally to about 220 °C for SiBEACo9.0). The increasing Co content results also in the enhanced intensities of low temperature reduction peak. Both position and complex nature of this maximum, with shoulders, suggest that the observed phenomena corresponds to the reduction of Co₃O₄ particles. As it has been described in the literature, Co₃O₄ is reduced at similar temperature range as found in the case of the studied samples and its reduction process proceeds in two crucial steps: (i) Co₃O₄ to CoO, and (ii) CoO to Co [54,55]. In the low temperature range no reduction of isolated pseudo-tetrahedral Co(II) species present in the framework of BEA zeolite should be expected because of significantly higher temperatures are needed to reduce such species as has been reported by Chalupka et al. [52]. Our TPR results are in agreement with this literature data. The high temperature peaks, which can be assigned to reduction of CoO to Co, appears above 700 °C. Therefore, the determined low temperature reduction effect can be used to calculate the contribution of Co present in relatively easily reducible form (mainly Co₃O₄) according to the following equation:

% of Co present in Co₃O₄ form

$$= \frac{\frac{3}{4} \text{ of } H_2 \text{ amount consumed in TPR } \left[\frac{\text{mmol}}{g_{\text{catalyst}}} \right]}{\text{content of Co determined by XRF } \left[\frac{\text{mmol}}{g_{\text{catalyst}}} \right]} \cdot 100\%$$

The obtained results are shown in the inset in Fig. 8. Obviously, the increase in the amount of added Co causes that the spinel phase becomes the preferable form of Co introduction. Furthermore, extrapolation of the illustrated curve to $y = 0$ suggests that the formation of Co₃O₄ should be expected from the content of Co somewhat higher than 3 wt %. Below this

value Co could be incorporated by the applied post-synthesis method exclusively in the form of isolated mononuclear Co(II) framework species.

Finally, the SiBEA-based materials with the various Co contents were tested as catalysts in the total oxidation of toluene. The toluene conversions achieved over the studied catalysts are illustrated in Fig. 9. As has been discussed previously, for the Co-containing SiBEA zeolites very high selectivity to CO₂ are observed. No CO and very small traces of benzene (yield below 1 %), produced only at temperatures lower than 325 °C, are formed. We can find a clear effect of the Co content on the catalytic activity, which is more pronounced in the results of catalytic tests performed isothermally at 320 °C for 24 h (Fig. 10). Higher Co content gives higher toluene conversions. At the beginning of the reaction at 320 °C, conversion of 1.8 % is achieved over SiBEACo3.0, 19.1 % for SiBEACo5.0, 82.0 % for SiBEACo7.0 and 85.6 % for SiBEACo9.0. On the other hand, as confirmed by these isothermal runs, the synthesized zeolite catalysts show high stability without noticeable deactivation in the toluene combustion during a 1 day period. Obviously, the content of Co₃O₄, which was recognized as the main active phase in the studied materials, influences the catalytic activity (Fig. 11). The catalytic performance is significantly enhanced up to the loading of about 0.05 mmol of Co in the form of Co₃O₄ per 1 g of BEA zeolite. This effect is clearly demonstrated by turnover frequency (TOF) calculated as a number of moles of toluene consumed per second related to a number of moles of Co in a sample (Fig. 11). However, it should be kept in mind that the determined values of TOF are underestimated, especially in the catalysts with the higher Co contents, due to the presence of 3D spinel crystallites and relatively low dispersion of active phase. A similar inconvenience in the determination of TOF parameter was earlier reported by Papaefthimiou et al. [56] for γ -Al₂O₃-supported Co-containing catalysts in the total oxidation of benzene, butanol and ethyl acetate.

The toluene conversion over the developed materials is lower compared to those achieved in the presence of noble metal-containing BEA zeolites, previously described in the literature [13-15, 20]. The Pt-loaded BEA zeolites showed T_{50} even below 200 °C under conditions similar to those used in the present work. The application of transition metal-based active phase usually results in significantly lower catalytic activity. Nevertheless, the Co-modified BEA samples, studied here in the toluene combustion, appeared to be very promising among other transition metal-containing zeolite catalysts. Their activity is noticeably higher compared to Cu-, Fe- and Mn-containing zeolites (Y, ZSM-5 and clinoptilolite) which gave the similar conversion of toluene at higher temperatures (even in the presence of higher amount of catalyst and lower content of toluene in the feed) [30,57].

The good dispersion of the Co_3O_4 spinel crystallites in the SiBEA zeolite provides easy reducibility of this phase, which provides lattice oxygen for the oxidation of aromatic hydrocarbon molecules. The reduced oxide phase is subsequently re-oxidized by molecular O_2 . The Mars-van Krevelen mechanism was previously confirmed for the combustion of toluene over the Co_3O_4 -pillared clays [41].

4. Conclusions

The applied two-step post-synthesis procedure allowed us to effectively dealuminate the BEA zeolite and introduce the desirable amounts of Co without a noticeable destruction of the zeolite structure. However, dealumination resulted in the complete disappearance of Brønsted and Lewis acid sites. Dealuminated BEA zeolite appeared a more effective support of Co-containing active phase due to higher selectivity to the products of total oxidation of toluene. On the other hand, isolated mononuclear Co(II) species, dominating in the samples with the low cobalt content, were less active in the studied process than Co(II) oxide clusters and Co_3O_4 crystallites formed at the higher Co loadings. Co_3O_4 spinel was identified as the main

active phase in the toluene combustion which proceeded according the Mars-van Krevelen mechanism. It was proven that the BEA zeolite support provided a suitable surface and pore system for high dispersion of active phase and accessibility of reactant molecules.

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Figure captions:

Fig. 1. X-ray diffraction patterns collected for calcined HAIBEA and SiBEA before and after deposition of Co.

Fig. 2. N₂ adsorption-desorption isotherms collected for calcined HAIBEA and SiBEA before and after deposition of Co.

Fig. 3. Conversion of toluene (A) as well as yields of CO₂ (B) and CO (C) achieved over HAlBEA and SiBEA and these zeolites doped with 7 wt % of Co.

Fig. 4. HRTEM and XEDS of SiBEACo5.0 performed at room temperature.

Fig. 5. IR spectra of NO adsorbed at -100 °C on Co-containing SiBEA samples.

Fig. 6. UV-vis diffuse reflectance spectra of SiBEA before and after introduction of various amounts of Co.

Fig. 7. Co 2p XPS spectra and surface composition of Co-containing SiBEA samples.

Fig. 8. H₂-TPR profiles of of Co-containing SiBEA samples (as inset the molar % of Co existing in Co₃O₄ phase determined from the H₂ consumption of low temperature reduction peak).

Fig. 9. Conversion of toluene achieved over SiBEA before and after introduction of various amounts of Co.

Fig. 10. Changes in toluene conversion observed with time-on-stream at 320 °C over the Co-loaded SiBEA samples.

Fig. 11. Influence of Co₃O₄ content on the catalytic activity of the Co-loaded SiBEA samples at 320 °C.

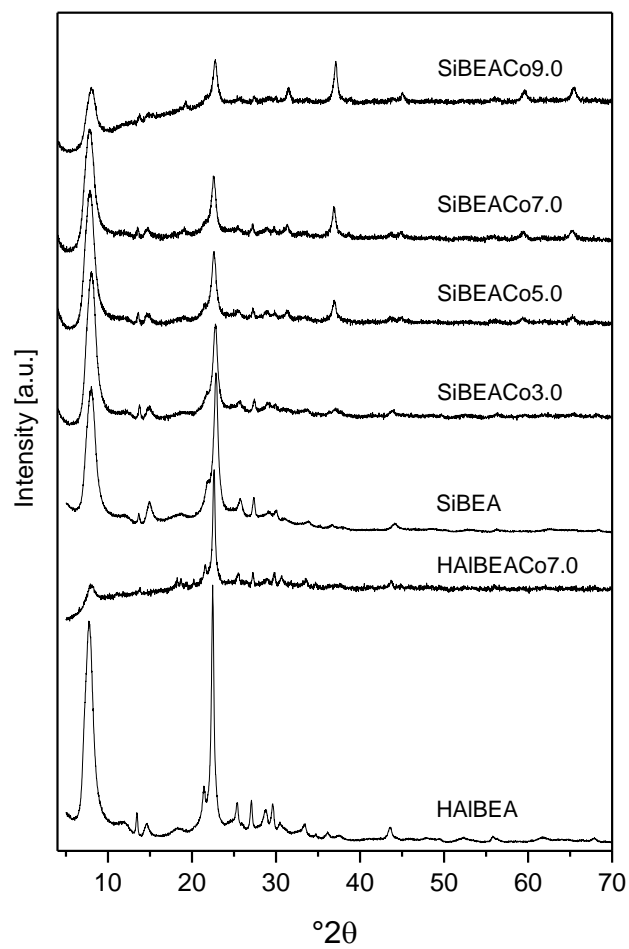


Figure 1. Rokicińska et al.

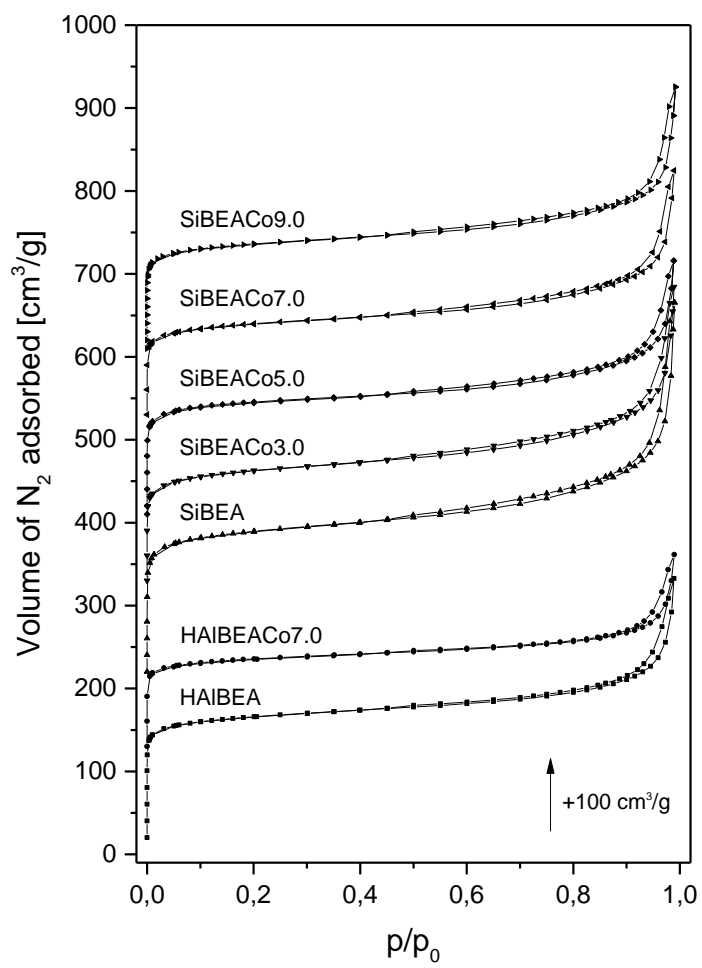


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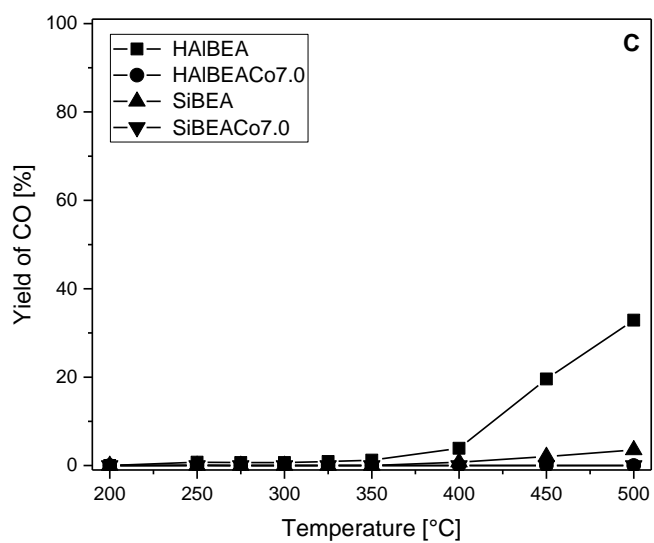
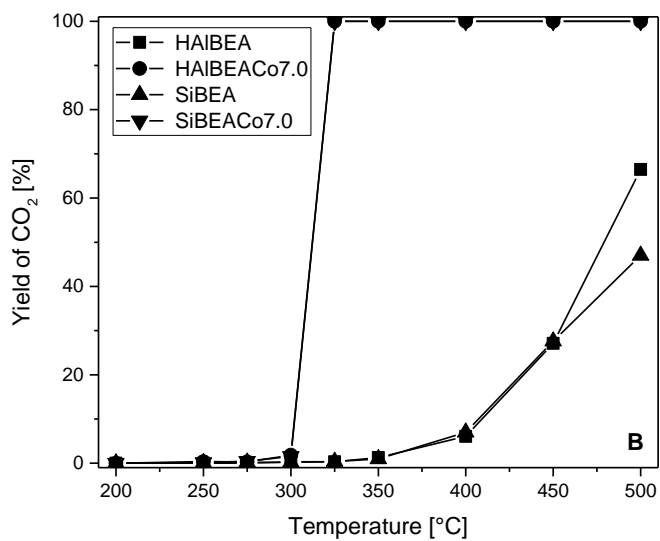
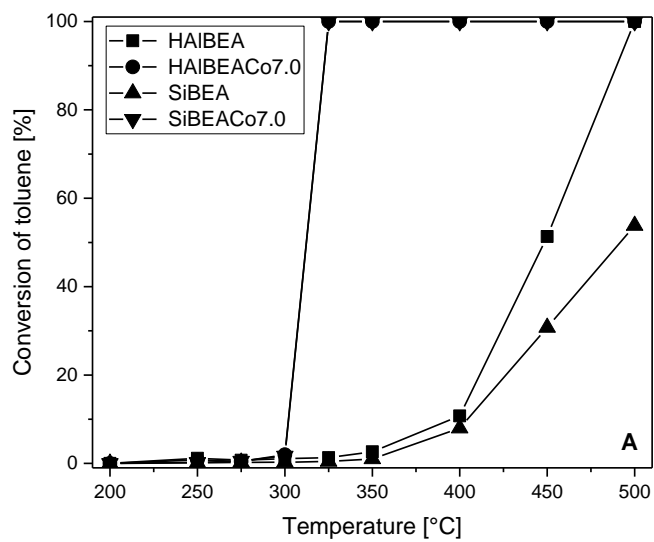
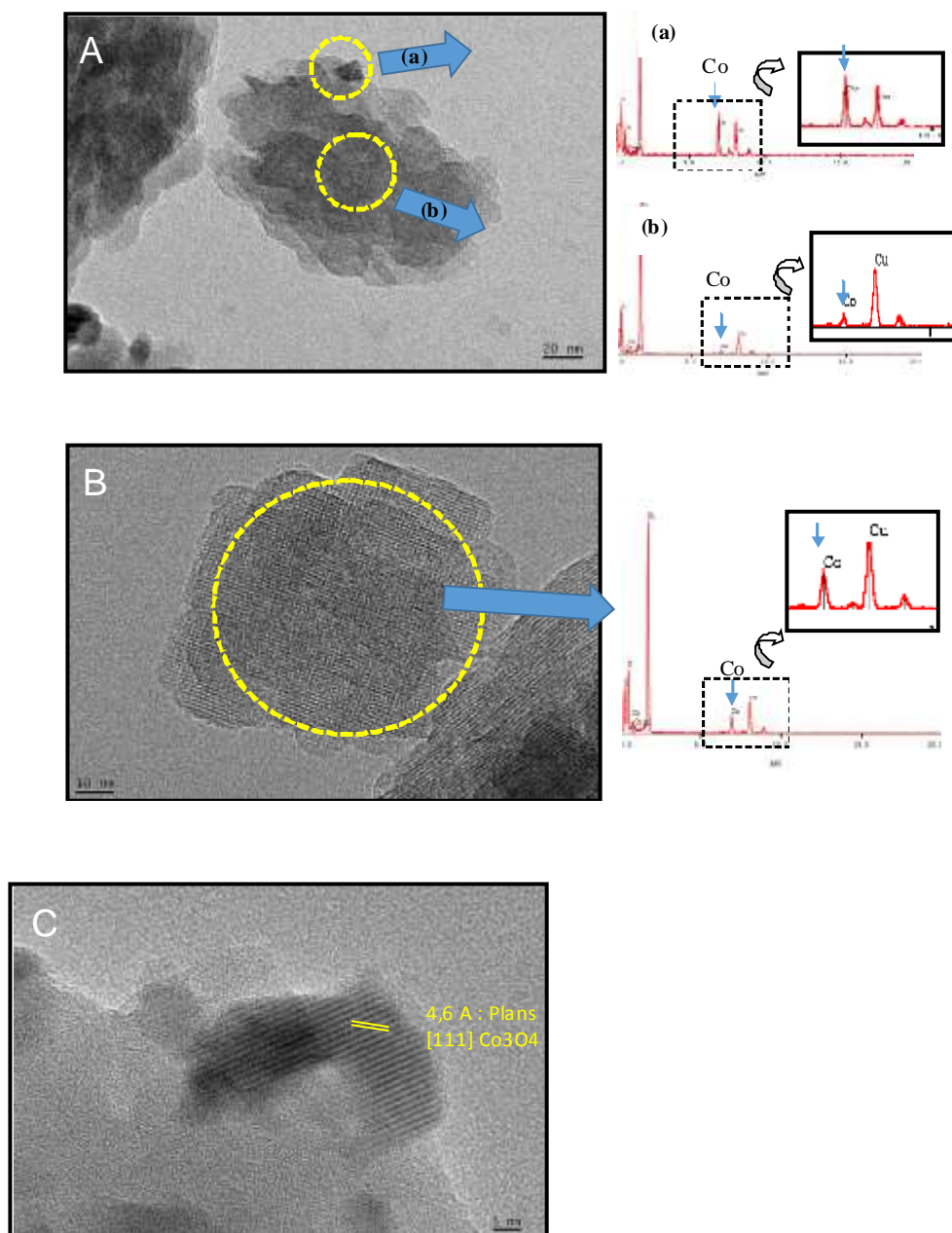


Figure 3. Rokicińska et al.



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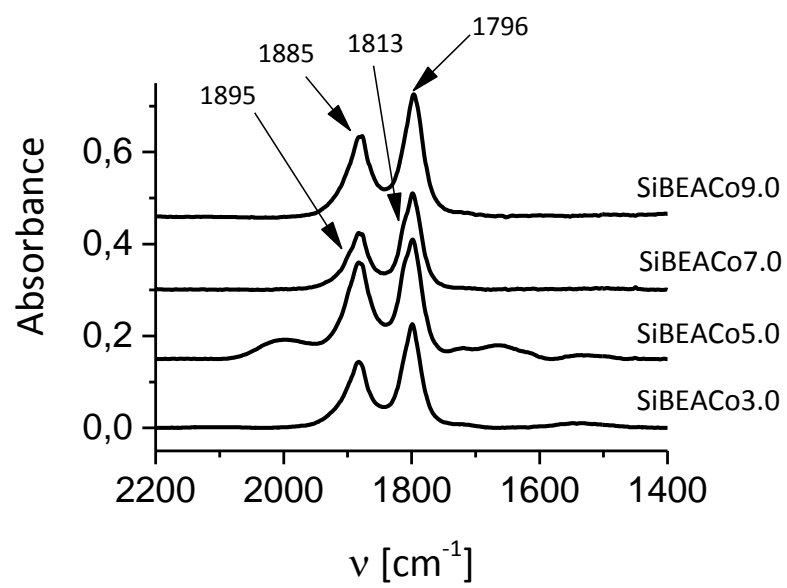


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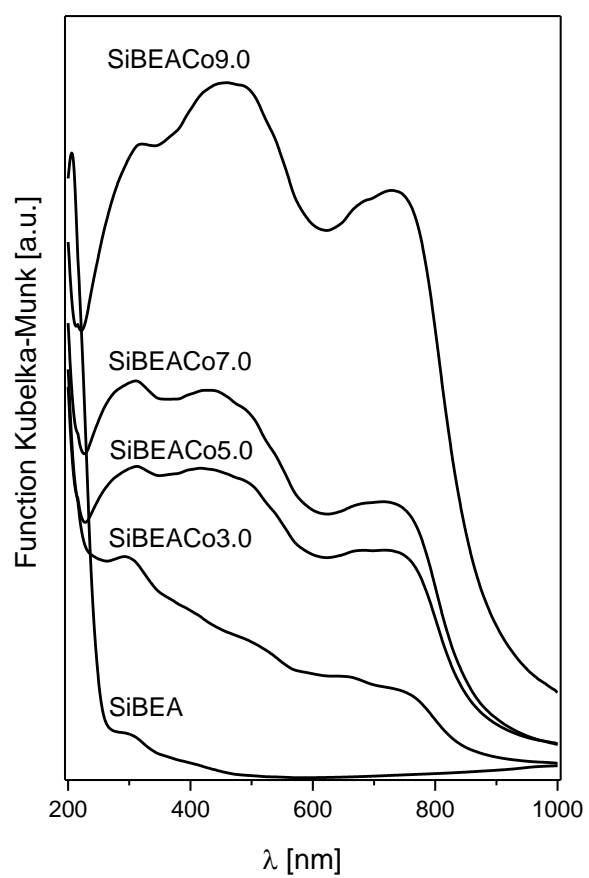


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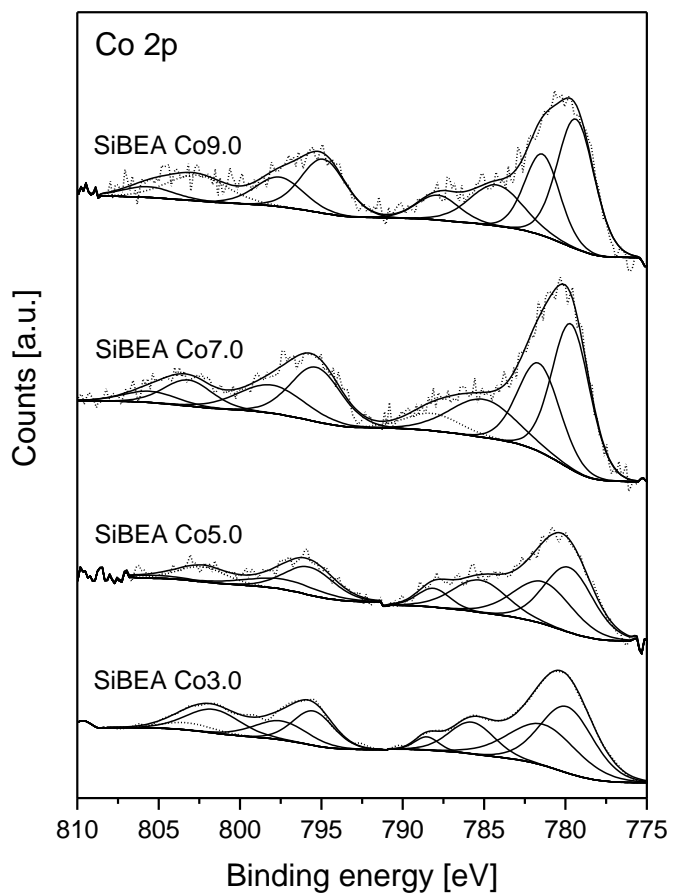


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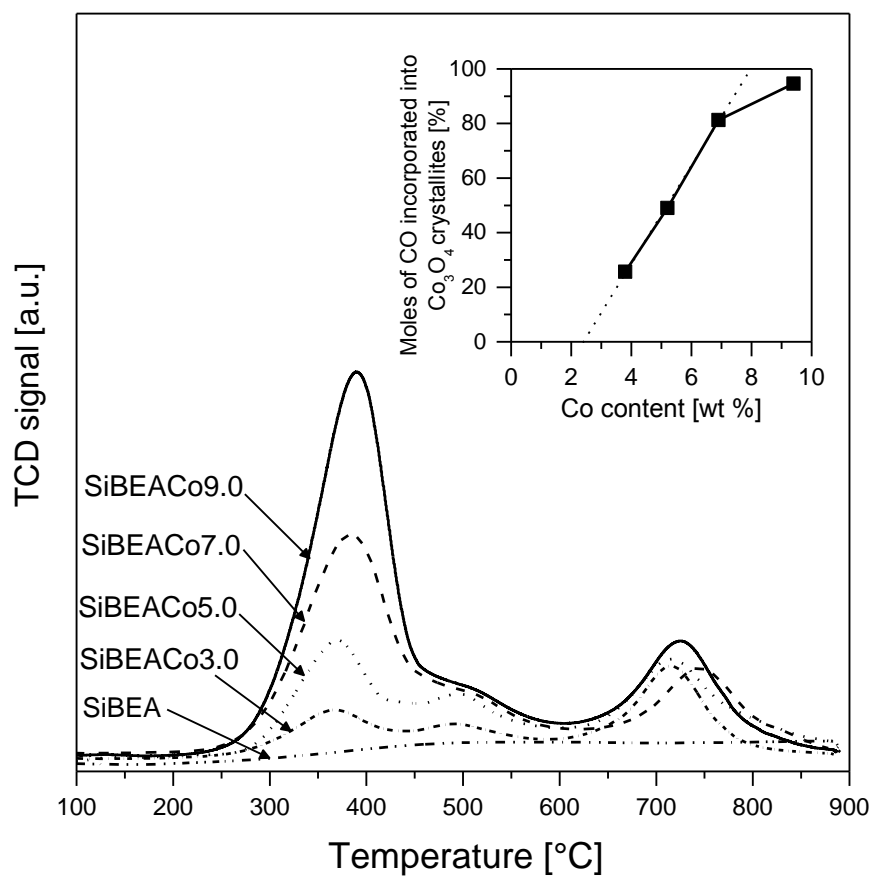


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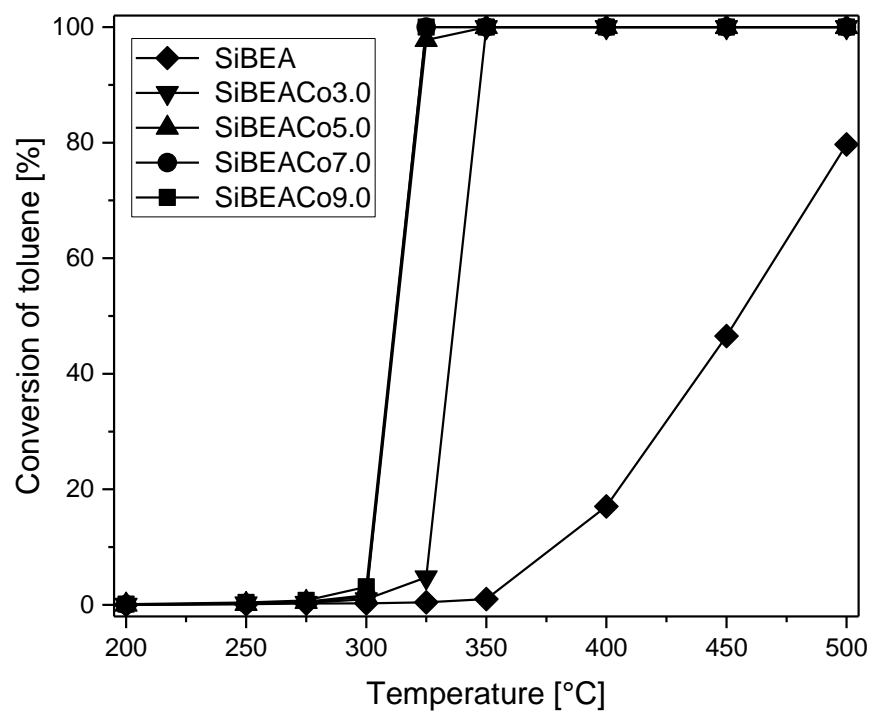


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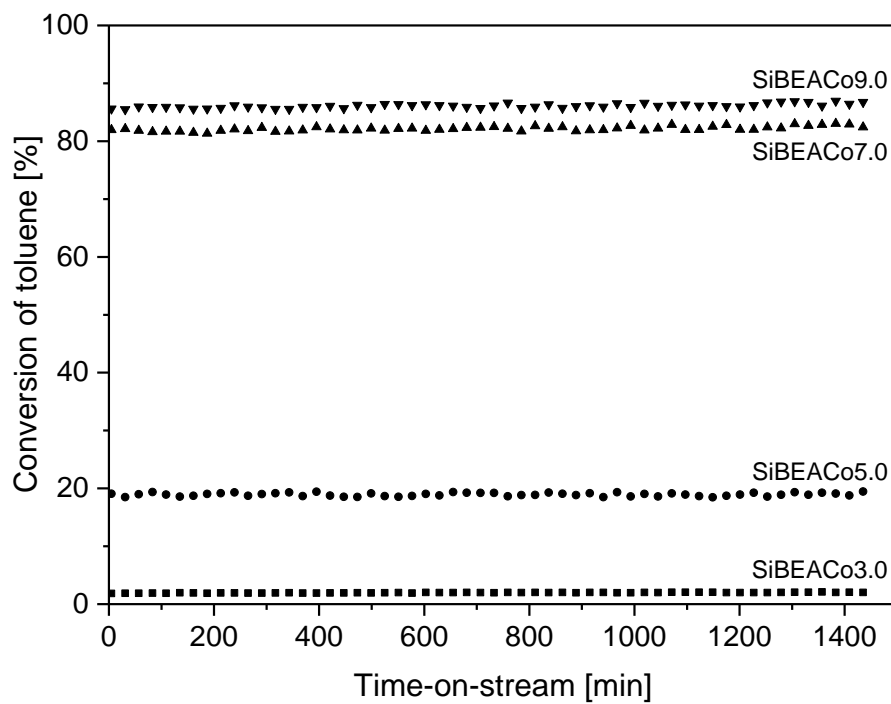


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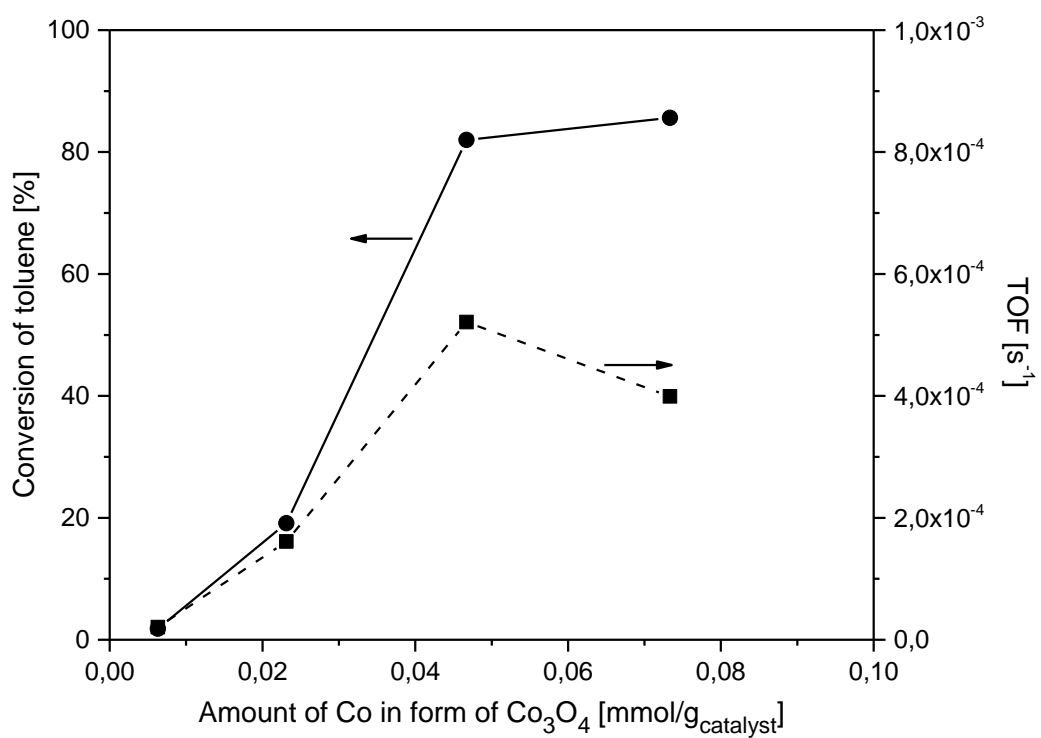


Figure 11. Rokicińska et al.

Table 1. Composition, textural properties and acidity of the studied BEA zeolite-based materials.

Sample	Co content [wt %]	Textural parameters						Acidity	
		S_{BET} [m ² /g]	S_{Langmuir} [m ² /g]	t-plot external surface area [m ² /g]	V_{total} [cm ³ /g]	V_{micro} [cm ³ /g]	V_{meso} [cm ³ /g]	PyH ⁺ 1545 cm ⁻¹ [μmol/g]	PyL 1445 - 1455 cm ⁻¹ [μmol/g]
HAIBEA	-	642	691	58	0.515	0.230	0.202	282	228
HAIBEACo7.0	6.7	526	567	42	0.405	0.191	0.151	165	143
SiBEA	-	724	798	88	0.720	0.251	0.273	0	0
SiBEACo3.0	3.8	616	695	80	0.595	0.213	0.257	0	162
SiBEACo5.0	5.2	558	613	57	0.489	0.198	0.208	0	238
SiBEACo7.0	6.9	533	586	63	0.502	0.186	0.209	0	186
SiBEACo9.0	9.4	516	580	64	0.503	0.180	0.193	0	238

Table 2. Surface composition and XPS parameters of SiBEA zeolites.

Sample	Contribution [at.%]			Co ³⁺ /Co ²⁺ molar ratio	Binding energy [eV] Co 2p _{3/2}		Co 2p _{1/2-3/2} [eV]
	O	Si	Co		Co ³⁺	Co ²⁺	
SiBEA	65.15	34.85	0	-	-	-	
SiBEACo3.0	63.52	34.02	2.46	1.71	779.9	781.4	16.0
SiBEACo5.0	64.03	33.58	2.40	1.77	779.8	781.4	15.9
SiBEACo7.0	63.08	33.26	3.67	1.71	779.7	781.5	15.7
SiBEACo9.0	57.60	39.94	2.45	1.86	779.4	781.4	15.5