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Comparative studies of ultrasound and membrane emulsification for the production of stable Perfluorocarbon-in-water nanoemulsions

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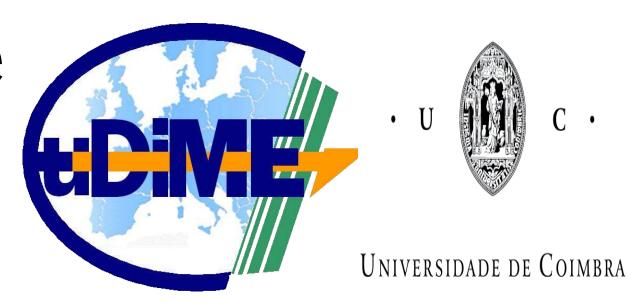


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Comparative studies of ultrasound and membrane emulsification for the production of stable Perfluorocarbon-in-water nanoemulsions



Ultrasound Emulsification unit (500 W)

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Introduction

- Low-molecular weight perfluorocarbons (PFCs) are usually chemically and biologically inert, clear, colorless liquids, presenting a high affinity for many gases, which turn them particularly suitable in various biomedical applications involving gas capture, transport and release.
- The use of PFC-in-Water emulsions as blood substitutes and for O₂/NO therapeutics, have still problems related to low emulsion stabilities, wider size distributions and reduced shelf-lives [1].
- In a comparative study, PFC-in-Water nanoemulsions were produced by the traditional ultrasound emulsification method and the low energy-intensive membrane emulsification method [2] by using Nadir UC 500 regenerated cellulose membrane.

Objective

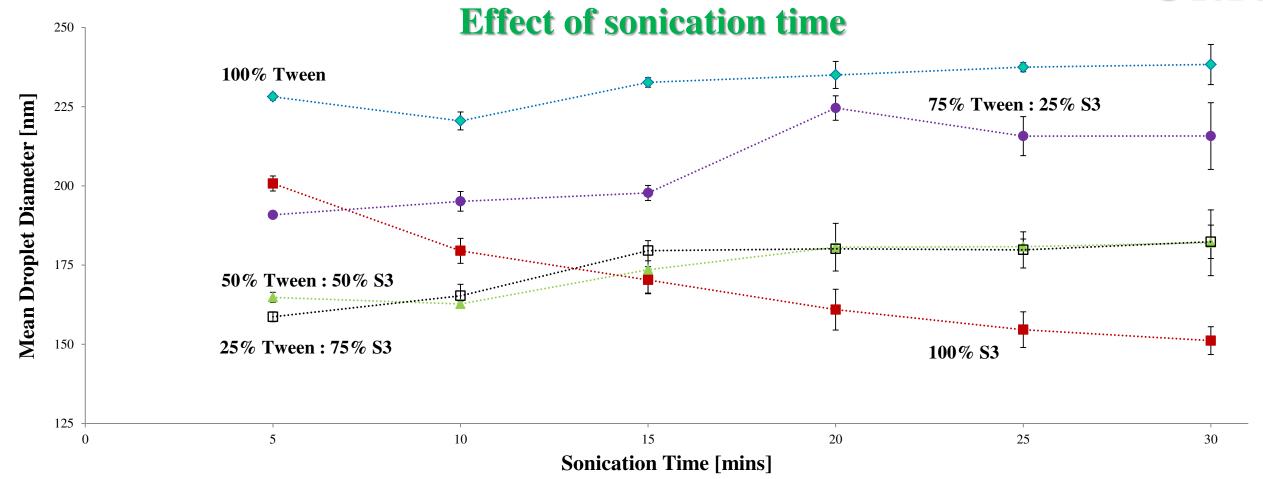
The main objective of this work is to produce monodisperse perfluorocarbon (PFC) nanoemulsions presenting larger surface-to-volume ratios, enhanced stabilities and more efficient gas capture/delivery properties.

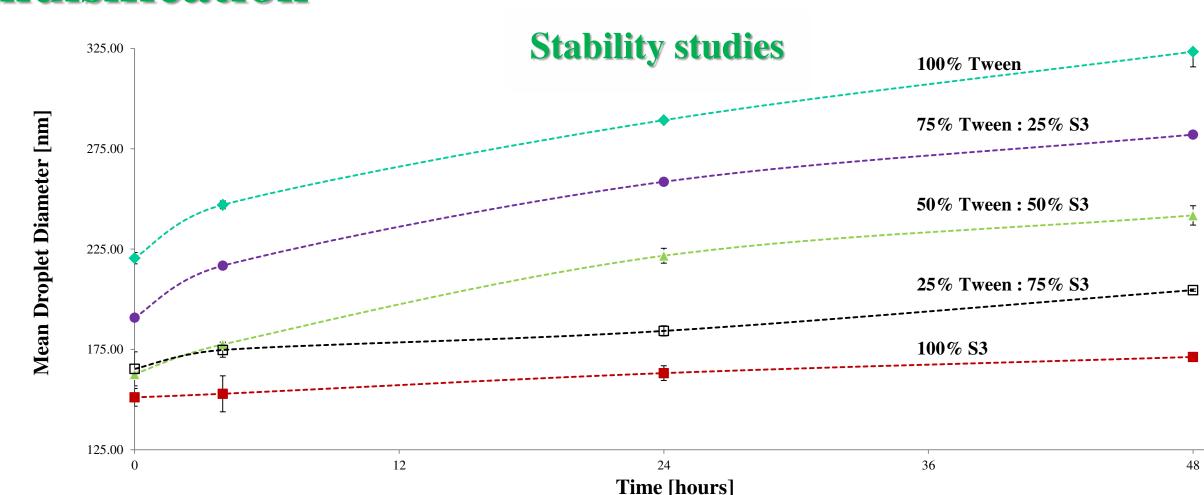
Experimental Set-up Power, Pulse & Time Control System Temperature Control System Pressure Gauge On-off valve Membrane module Needle Valve Cavitation Water Bath Pressure Gauge Cooling Tower Jacketed Vessel

Results

Ultrasound Emulsification

Membrane Emulsification unit



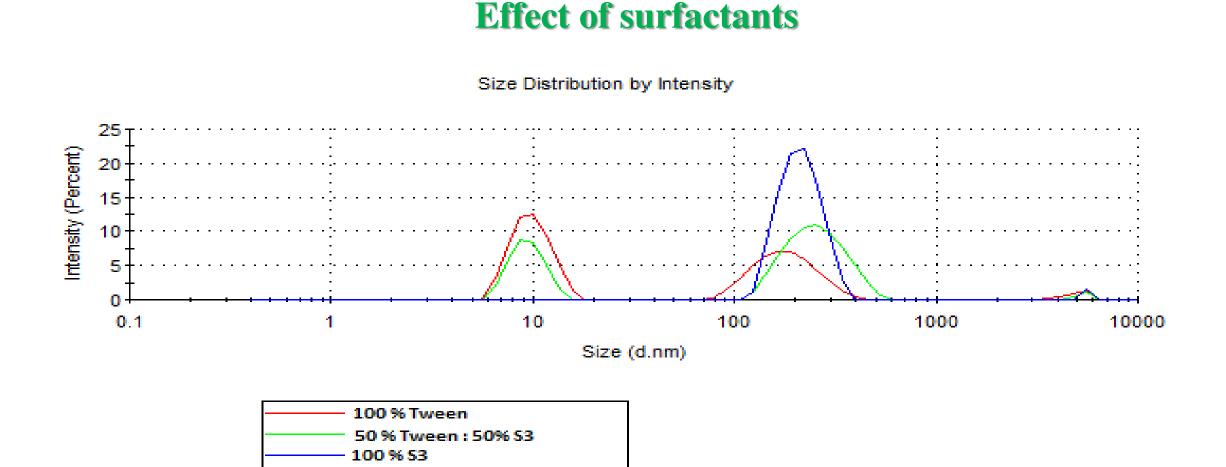


Effect of continuous phase cross-flow velocity 've'

Surfactants used: Tween 80 and perfluorooctyl phosphocholine 'S3'

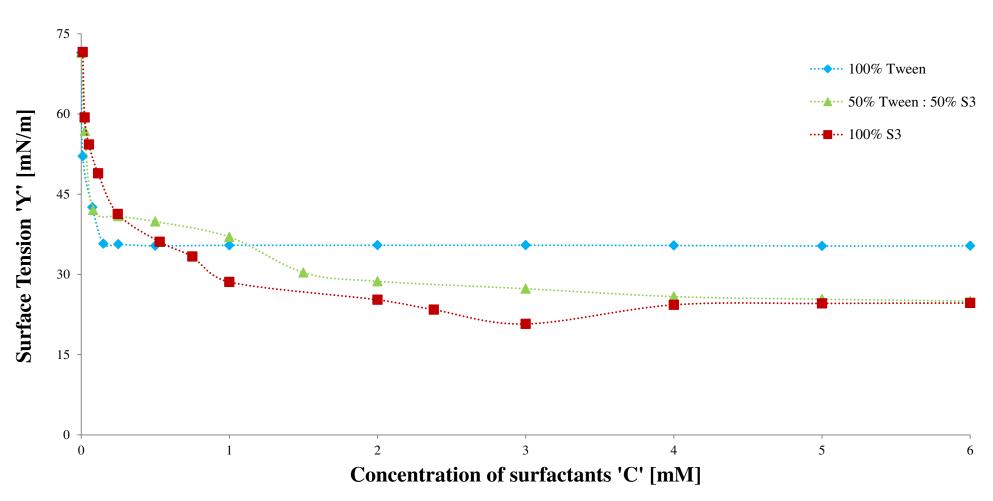
10000 ···· Peak 1■... Peak 2 ···▲··· Peak 3 $V_c = 0.17 \text{ m/s}$ $V_c = 0.26 \text{ m/s}$ $V_c = 0.34 \text{ m/s}$ 0.25 0.20 0.30 0.40 Wall shear stress ' τ ' [Pa] Dispersed phase flowrate 'Qd' = 55 ml/min, emulsifier is Tween 80 and

Membrane Emulsification



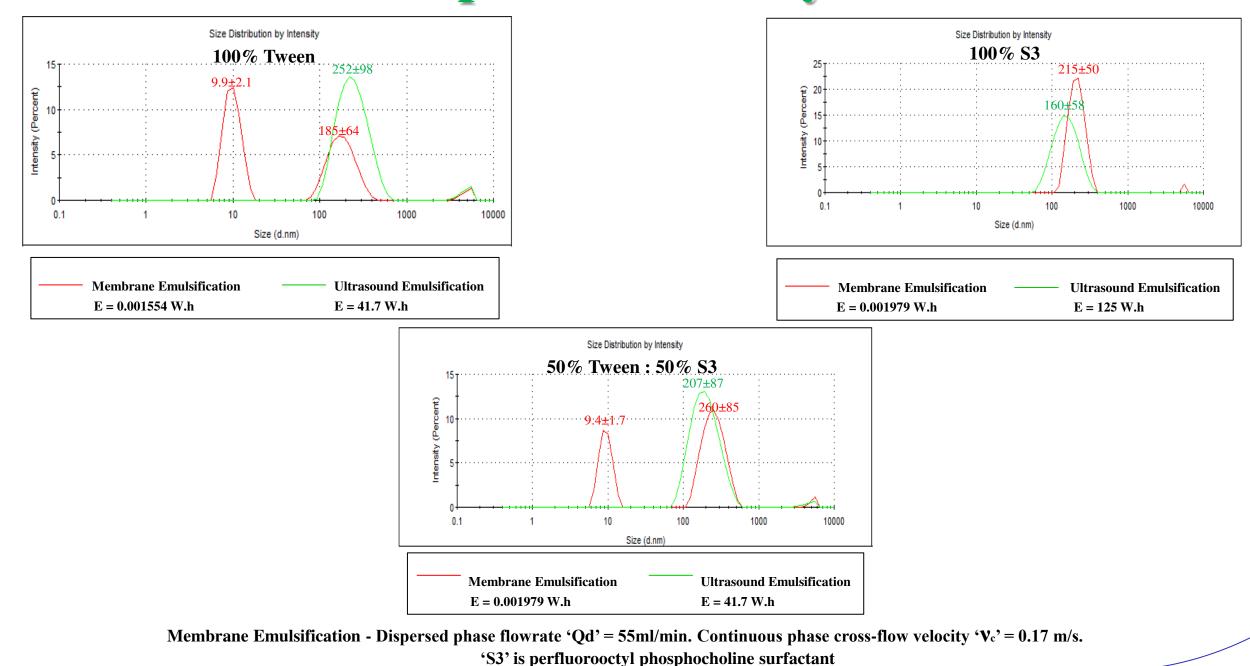
Surface Tension Measurement

'Vc' is the cross-flow velocity of the continuous phase



Since perfluorooctyl phosphocholine 'S3' is a fluorinated surfactant, it has lower surface tension compared to Tween 80. Interestingly, by using the mixture of S1 and S3 (50/50%), low surface tension values can also be achieved leading to reduced cost of operation.

Comparative Analysis



Conclusions

- In each case, the concentration of surfactants used to prepare emulsions- 100% Tween, 100% S3 and 50%Tween: 50%S3, are above their critical micellar concentration (c.m.c.).
- With mixture of surfactants, process is cost-effective and emulsions are quite stable.
- energy-intensive membrane emulsification produces narrower distribution of emulsions. However, it needs further screening of membranes and operating parameters.

References

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- [2] E. Piacentini, E. Drioli, L. Giorno, Membrane Emulsification technology: Twenty-five years of inventions and research through patent survey. J. of Membr. Sci., 468 (2014) 410–422

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