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# Continuous Flow Chemical Processing on a Microchip Using Microunit Operations and a Multiphase Flow Network

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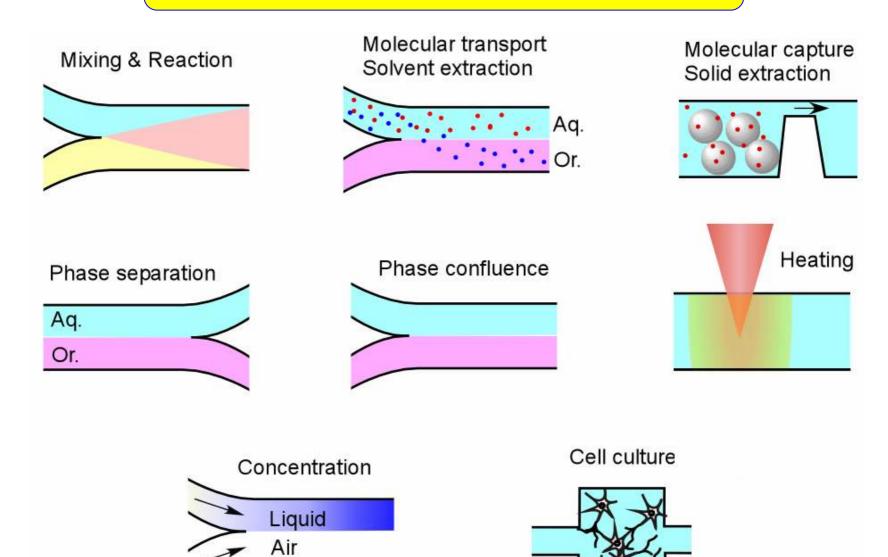
## How to realize "Chemical Processing" on a Chip?

- Micro unit operations (MUO)
- Multiphase flow network



Continuous Flow Chemical Processing (CFCP)

#### **Micro Unit Operation (MUO)**

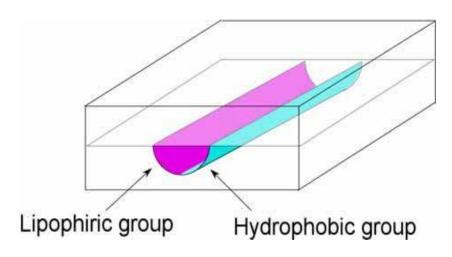


### Stabilization of Multiphase Flow Network Inside Microchannels

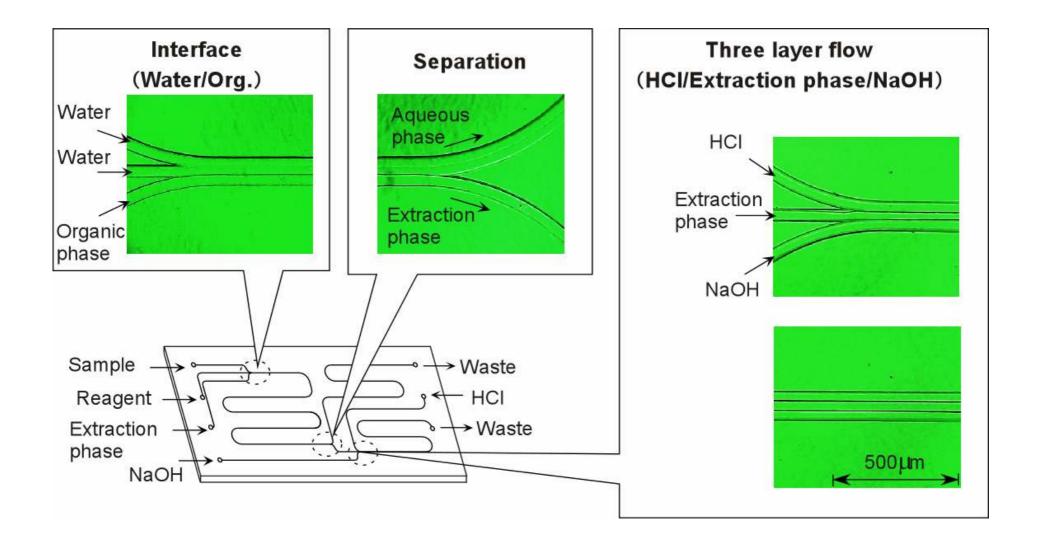
## **Guide structures** Organic solvent Aqueous solution Guide structures

Interface

#### **Surface modification**



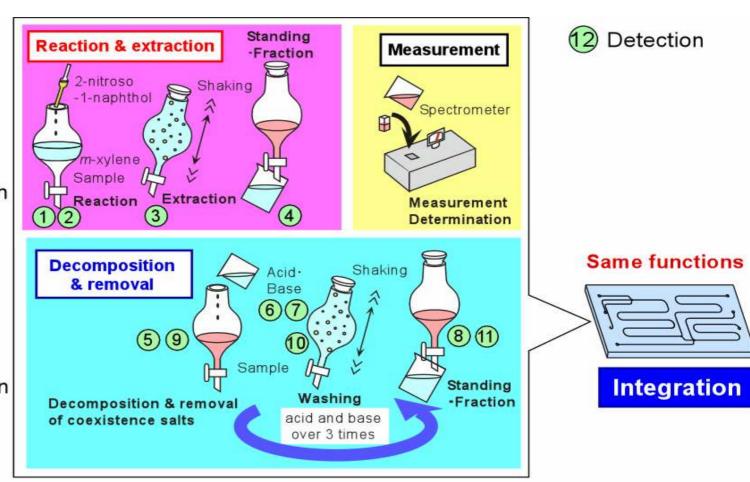
#### **Multiphase Flow Network**



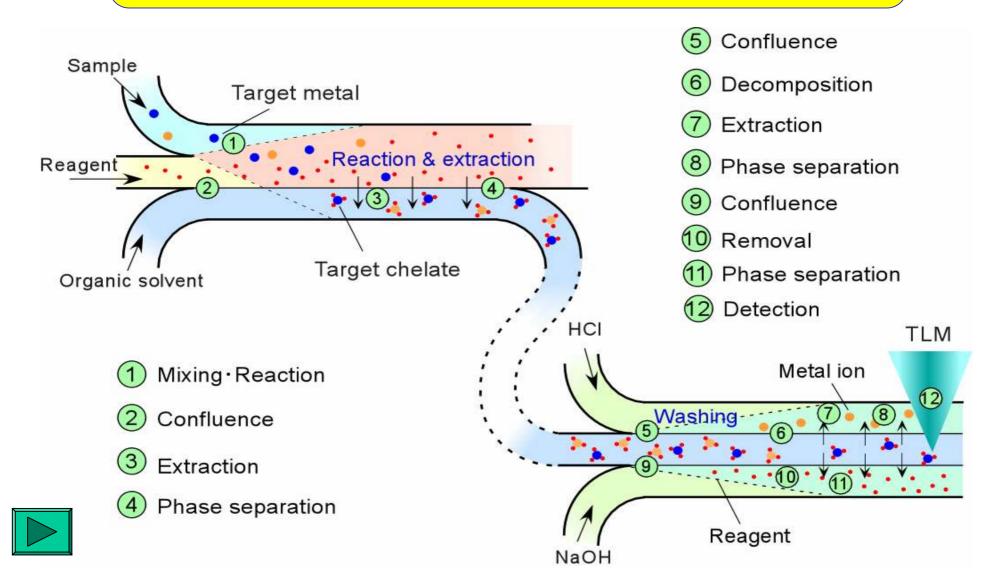
#### Example of Co wet analysis using CFCP

#### **Procedures of Co Wet Analysis**

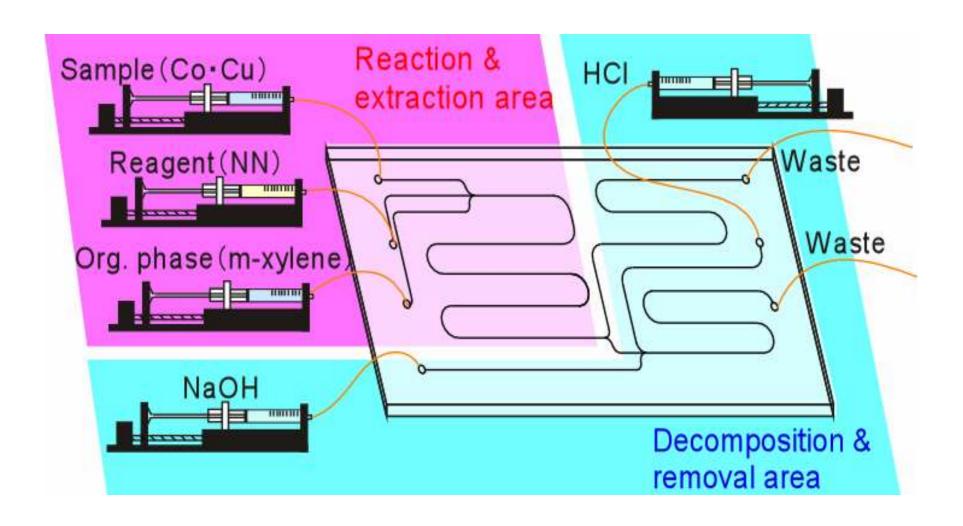
- 1 Mixing · Reaction
- 2 Confluence
- 3 Extraction
- 4 Phase separation
- (5) Confluence
- 6 Decomposition
- 7 Extraction
- 8 Phase separation
- 9 Confluence
- 10 Removal
- 11) Phase separation



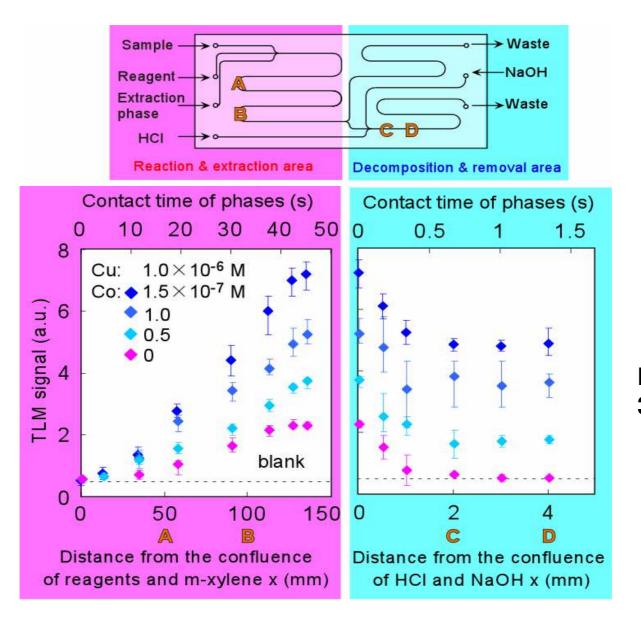
## Combination of Micro Unit Operations required for Co Wet Analysis



#### Microchip and Experimental Setup

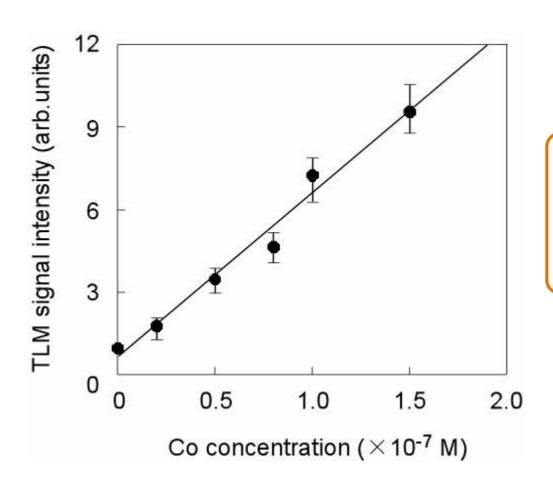


#### Co: Analyte Cu: Interfering



Flow velocity: 3mm/s

#### **Calibration Curve**



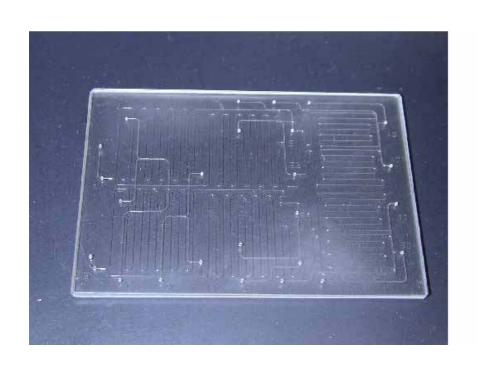
Limit of detection:  $0.11 \times 10^{-7} \text{ M}$ 

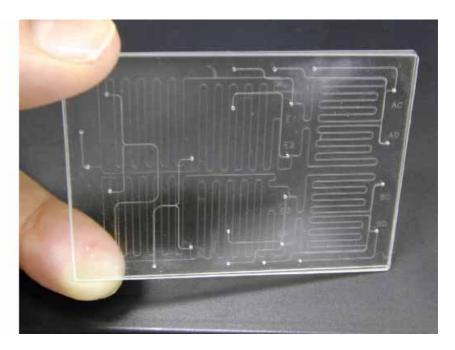
Absolute amounts

of detection: 0.08 zmol

3D CFCP (Ex. Fe & Co analysis)

#### Microchip With a 3-D Channel Network



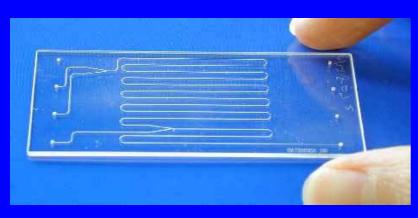




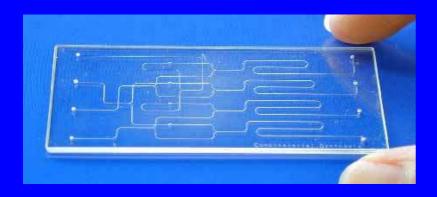
#### **Multi-Sample Multi-Component Wet Analysis**

	Sample C Fe (aq.)	Sample D Co (aq.)
Reagent A	41.0	0.6
Reagent B	0.2	12.3
Reagent A: bathophenanthroline Reagent B: nitroso-PSAP		

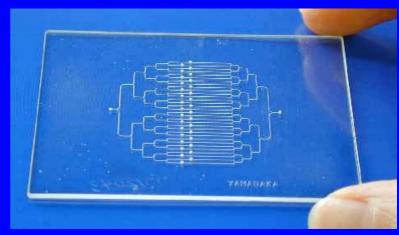
#### **Examples of Integrated Chemical Devices**



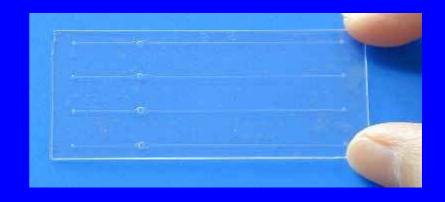
Chemical Analysis Device
Environmental
Biochemical



Combinatorial Chemistry Device



Immunoassay Device
Cancer diagnosis
Biochemical



Cell Biochemistry Device

#### **Conclusions**

New methodology for integration of complicated chemical processing was established

Using this methodology, we applied Co and multi-sample multi-component wet analysis system

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Thank you for your kind attention

#### **Experimental Setup**



