

Queensland University of Technology Brisbane Australia

This may be the author's version of a work that was submitted/accepted for publication in the following source:

Vagvolgyi, V, Frost, Ray, Hales, Matt, Locke, Ashley, Kristof, Janos, & Horvath, Erzsebet (2008) Controlled rate thermal analysis of hydromagnesite. *Journal of Thermal Analysis and Calorimetry*, *92*(3), pp. 893-897.

This file was downloaded from: https://eprints.qut.edu.au/224762/

© Consult author(s) regarding copyright matters

This work is covered by copyright. Unless the document is being made available under a Creative Commons Licence, you must assume that re-use is limited to personal use and that permission from the copyright owner must be obtained for all other uses. If the document is available under a Creative Commons License (or other specified license) then refer to the Licence for details of permitted re-use. It is a condition of access that users recognise and abide by the legal requirements associated with these rights. If you believe that this work infringes copyright please provide details by email to qut.copyright@qut.edu.au

Notice: Please note that this document may not be the Version of Record (*i.e.* published version) of the work. Author manuscript versions (as Submitted for peer review or as Accepted for publication after peer review) can be identified by an absence of publisher branding and/or typeset appearance. If there is any doubt, please refer to the published source.

https://doi.org/10.1007/s10973-007-8845-6



Frost, Ray L. and Hales, Matthew C. and Locke, Ashley J. and Kristof, Janos and Horvath, Erzsebet and Vagvolgyi, Veronika (2008) Controlled Rate Thermal analysis of hydromagnesite. *Journal of Thermal Analysis and Calorimetry* 92(3):pp. 893-897.

© Copyright 2008 Springer The original publication is available at SpringerLink http://www.springerlink.com

Controlled Rate Thermal analysis of hydromagnesite

Veronika Vágvölgyi, ^a Ray L. Frost, ^b Matthew Hales, ^b Ashley Locke, ^b János Kristóf, ^a Erzsébet Horváth ^c

^a Department of Analytical Chemistry, University of Pannonia, H8201 Veszprém, PO Box 158, Hungary

^b Inorganic Materials Research Program, School of Physical and Chemical Sciences, Queensland University of Technology, 2 George Street, GPO Box 2434, Brisbane, Queensland 4001, Australia

^c Department of Environmental Engineering and Chemical Technology, University of Pannonia, H8201 Veszprém, PO Box 158, Hungary

Abstract

The reaction of magnesium minerals such as brucite with CO_2 is important in the sequestration of CO₂. The study of the thermal stability of hydromagnesite and diagenetically related compounds is of fundamental importance to this sequestration. The understanding of the thermal stability of magnesium carbonates and the relative metastability of hydrous carbonates including hydromagnesite, artinite, nesquehonite, barringtonite and lansfordite is extremely important to the sequestration process for the removal of atmospheric CO₂. This work makes a comparison of the dynamic and controlled rate thermal analysis of hydromagnesite and nesquehonite. The dynamic thermal analysis of synthetic hydromagnesite proves that dehydration and dehydroxylation take place in two steps at 135 and 184°C, and decarbonation at 412°C and 474°C. Controlled rate thermal analysis shows the first dehydration step is isothermal and the second quasi-isothermal at 108 and 145°C, respectively. The carbon dioxide is evolved in an isothermal decomposition at 370°C. CRTA technology offers better resolution and a more detailed interpretation of the decomposition processes of magnesium carbonates such as nesquehonite via approaching equilibrium conditions of decomposition through the elimination of the slow transfer of heat to the sample as a controlling parameter on the process of decomposition.

Keywords: hydromagnesite, lansfordite, nesquehonite, magnesite, thermal analysis, CRTA, thermogravimetry

Introduction

The thermoanalytical studies of basic hydroxy-carbonates such as magnesite are not new, even though the first reported studies were in 1910 [1-9]. A similar lack of recent studies is true of minerals such as hydroxyzincite and hydromagnesite [1-3, 5, 10-14]. There is a need to undertake a systematic study using the latest technology of carbonate and hydroxyl-carbonate minerals using thermo-analytical techniques including dynamic and controlled rate thermal analysis . Very few thermo-analytical [9, 15] and spectroscopic studies of the hydroxy carbonates have been forthcoming and what studies that are available are not new. Few Raman studies of any note are available [16, 17]. To the best of the authors knowledge few recent thermo-analytical studies of hydromagnesite have been undertaken [1, 4], although differential thermal analysis of some related minerals has been published [12]. The decomposition of aurichalcite, hydrozincite and hydromagnesite may result in the formation of metal oxides or a mixture of metal oxides such as CuO and ZnO. Both these oxides may function as catalysts and photo-catalysts. The thermal activation of aurichalcite results in the formation of the oxide mixture, mixed at the molecular level and not at the particle level.

Hydromagnesite $Mg_5[(CO_3)_4(OH)_2].4H_2O$ is low temperature а hydrothermally formed mineral [18-20]. Under natural conditions hydromagnesite may form in evaporites depending on the availability of the Mg²⁺ ions in solution in relation to the availability of other cations such as Ca^{2+} [18]. The highly hydrated nature of the Mg^{2+} ion prevents the formation of anhydrous $MgCO_3$ phases [19]. Additionally hydromagnesite can form as efflorescences on existing carbonate rocks, man-made bricks and mortars, serpentinites, volcanic breccias and even meteorites [21-25]. The conditions of formation are claimed to be independent of the carbon dioxide partial pressure [18]. The mineral is also formed in caves from water that has seeped through Mg-rich rocks [25]. The formation of carbonates such as hydromagnesite may be a key to the sequestration of carbon dioxide [26, 27] i.e. the removal of green house gases from the atmosphere.

Recently thermogravimetric analysis has been applied to some complex mineral systems [28-41] and it is considered that TG-MS analysis may also be applicable to many carbonate minerals [32, 42-46]. Raman spectroscopy has proven very useful for the study of minerals [47-49]. Indeed, Raman spectroscopy has proven most useful for the study of diagenetically related minerals as often occurs with carbonate minerals [50-54]. Some previous studies have been undertaken by the authors using Raman spectroscopy to study complex secondary minerals formed by crystallisation from concentrated carbonate solutions [55].

The study of the carbonates of magnesium is of extreme importance in the development of technology for the removal of green house gases. Magnesium minerals such as brucite, periclase and hydrotalcites have the potential for the sequestration of carbon dioxide. The formation and reaction pathways of hydroxy and hydrous carbonates of magnesium is essential for the understanding of this sequestration. The hydration-carbonation or hydration-and-carbonation reaction path in the MgO-CO₂-H₂O system at ambient temperature and atmospheric CO₂ is of essential significance from the standpoint of carbon balance and the removal of green house gases from the atmosphere. A better understanding of the global masses of Mg

and CO₂ and the thermal stability of the hydrated carbonates of magnesium will provide a practical understanding for carbon dioxide removal. From a practical point of view, the exact knowledge of the reaction path in MgO-CO₂-H₂O system is of great significance to the performance of brucite and related minerals for green house gas removal. The reaction path involving carbonation of brucite (Mg(OH)₂) is particularly complex, as Mg has a strong tendency to form a series of metastable hydrous carbonates. These metastable hydrous carbonates include hydromagnesite (Mg₅(CO₃)₄(OH)₂.4H₂O, or Mg₄(CO₃)₃(OH)₂.3H₂O), artinite (Mg₂CO₃(OH)₂.3H₂O), nesquehonite (MgCO₃.3H₂O), and lansfordite (MgCO₃.5H₂O). The free energy of formation for these hydroxy and hydrous carbonates differ and their formation depends on the partial pressure of CO_2 . In this work we report the synthesis of one of these hydrous carbonate minerals namely hydromagnesite and the thermal stability using dynamic and controlled rate thermal analysis (CRTA) of synthetic hydromagnesite.

Experimental

Synthesis of hydromagnesite

The literature contains a number of methods for the synthesis of single phase nesquehonite and hydromagnesite. Various authors [6, 56-59] have discussed the effects of temperature and partial pressure of carbon dioxide p_{CO2} on the stability of the synthetic products. A thermal stability study conducted by Lanas et al [14] discussed the inherent difficulty associated with studying the MgO-CaO-H₂O-CO₂ system as there are multiple complex minerals which can form during the dolomitization process. Synthetic hydromagnesite used in this study were synthesised by the wet chemical method which involved selective precipitation of each mineral by varying the carbonate buffering solution.

It was found that nesquehonite was preferentially precipitated from solution when equimolar amounts of 0.5M Mg(NO₃)₂ and 0.5M 100% HCO₃⁻ solutions were mixed drop wise over a period of 10 minutes at controlled reaction temperature of 45° C. The precipitate was then transferred to a centrifuge to be spun down. At this point it is interesting to note that the precipitate dissolved forming a clear solution. The liquor was left in the centrifuge tube for a week and a new precipitate was found to have formed producing large crystals. It is hypothesised that the initial precipitate for analysis. Hydromagnesite was synthesised in a similar method to that of nesquehonite. Only the carbonate solution was replaced with a 0.5M 100% CO₃²⁻ stock solution. Reaction parameters otherwise were identical to that of the nesquehonite synthesis. The precipitate was centrifuged to separate from the mother liquor and was then washed three times. The following reactions are envisaged to occur:

 $Mg(NO_3)_2 + 2 NaHCO_3 \rightarrow Mg(HCO_3)_2 + 2 NaNO_3$ $Mg(HCO_3)_2 + 2H_2O \rightarrow MgCO_3 \cdot 3H_2O + CO_2$

The synthesised mineral was characterised for phase specificity using XRD, and chemical composition by EDX methods.

Thermal Analysis

Dynamic experiment

Thermal decomposition of the hydromagnesite was carried out in a Derivatograph PC type thermoanalytical equipment (Hungarian Optical Works, Budapest, Hungary) capable of recording the thermogravimetric (TG), derivative thermogravimetric (DTG) and differential thermal analysis (DTA) curves simultaneously. The sample was heated in a ceramic crucible in static air atmosphere at a rate of 5 °C /min.

Controlled Rate Thermal analysis experiment

Thermal decomposition of the hydromagnesite was carried out in a Derivatograph PC-type thermoanalytical instrument in an open ceramic crucible in static air atmosphere at a pre-set, constant decomposition rate of 0.10 mg/min. (Below this threshold value the samples were heated under dynamic conditions at a uniform rate of 1°C/min). With the quasi-isothermal, quasi-isobaric heating program of the instrument the furnace temperature was regulated precisely to provide a uniform rate of decomposition in the main decomposition stage.

Results and discussion

Dynamic thermal analysis of hydromagnesite

The dynamic thermal analysis of hydromagnesite is shown in Figure 1 where the TG, DTG and DTA patterns are reported. Thermal decomposition in the TG patterns occurs at four temperatures at 135, 184, 417 and 474°C with mass losses of 6.7, 23.9, 15.6 and 17.6%. The results of the dynamic thermal analysis are reported in Table 1. The total mass loss as determined by the TG analysis is 63.8%. The theoretical mass loss based upon the formula above is 56.7%, made up of 37.8% for decarbonation, 15.5% for water loss and 3.7% for dehydroxylation. Thus the experimental mass loss is greater than the theoretical mass loss. The first two thermal decomposition steps are attributed to dehydration and dehydroxylation. The last two steps are assigned to the decarbonation.

The decomposition takes place as the follows: $Mg_5[(CO_3)_4(OH)_2].4H_2O \rightarrow Mg_5[(CO_3)_4(OH)_2] + 4H_2O$ $Mg_5[(CO_3)_4(OH)_2] \rightarrow 4 MgCO_3 + MgO + H_2O$ $4 MgCO_3 \rightarrow 4 MgO + 4CO_2$

In the DTA patterns endotherms are observed at 137, 187 417 and 474°C, the values of which correspond to the mass loss steps in the TG curves. These values appear to differ from those reported by Beck [1]. Beck found the DTA patterns to start slowly at 275°C up to 325°C with the loss of water of crystallisation. The loss of CO₂ was reported to begin at 485 and reached a doublet at 565 and 600°C [1]. The results of Beck are so significantly different that the measurement is open to question. Beck also claims that the product of the reaction is amorphous MgO which changes to a

cubic structure through an exothermic step at 510°C. However no exothermic step was observed in our DTA pattern. The difference may be due to the way in which the experiments were conducted.

It is very interesting to compare the dynamic thermal analysis of nesquehonite with hydromagnesite (Figure 2). In the DTA patterns for nesquehonite endotherms are observed at 165, 195, 425 and 487°C. The endotherms occur at very similar temperatures. This observation leads to the conclusion that the mechanism for the decomposition of nesquehonite is very similar to that of hydromagnesite. Davies and Bubelba reported that a synthetic nesquehonite decomposed to hydromagnesite through an intermediate phase which has an XRD pattern of dypingite [60].

Controlled rate thermal analysis of hydromagnesite

The CRTA pattern of hydromagnesite is shown in Figure 3. Five thermal decomposition steps are observed in the CRTA pattern. The result summary is reported in Table 2. There is a quasi-isothermal step at 100°C followed by a second decomposition step at 145°C. As for the dynamic experiment these two steps are attributed to dehydration as is confirmed by ion current curves for gas evolution. A third decomposition step is observed at 203°C as the only difference between the decomposition patterns of hydromagnesite and nesquehonite. Due to the difference in stochiometric composition between the two minerals, this additional peak can only belong to the dehydroxylation of hydromagnesite.

There is an isothermal decomposition step at 370° C which is ascribed to CO₂ evolution. A second, sharp isothermal step at 409°C is also observed in the DTG curve. One possible assignment of this peak is to the decomposition of MgCO₃ recrystallized from an amorphous to a cubic structure as was suggested by Beck in the dynamic DTA experiment. The recrystallized carbonate structure decomposes at a higher temperature. It is noted that the CRTA of nesquehonite (Figure 4) is very similar to that of hydromagnesite as is the results of the dynamic TG experiment of hydromagnesite and nesquehonite. If a comparison of the data is made, nesquehonite CRTA pattern shows a quasi-isothermal dehydration steps at 108 followed by a non-isothermal dehydration step at 145°C and a long time isothermal step at 376°C. Differences may be observed in the CRTA patterns of hydromagnesite and nesquehonite at 203°C attributed to the dehydroxylation of the hydromagnesite and around 409°C.

Conclusions

CRTA technology offers better resolution and a more detailed interpretation of the decomposition processes of magnesium carbonate minerals such as hydromagnesite via approaching equilibrium conditions of decomposition through the elimination of the slow transfer of heat to the sample as a controlling parameter on the process of decomposition. The CRTA experiment proves the thermal decomposition of hydrated magnesium carbonates from different sources are almost identical. The CRTA technology offers a mechanism for the study of the thermal decomposition of minerals such as hydromagnesite and nesquehonite.

Acknowledgements

This research was supported by the Hungarian Scientific Research Fund (OTKA) under grant No. K62175. The financial and infra-structure support of the Queensland University of Technology Inorganic Materials Research Program is gratefully acknowledged.

References

- [1] C.W. Beck, American Mineralogist 35 (1950) 985-1013.
- [2] G. Cocco, Periodico di Mineralogia 20 (1951) 92-115.
- [3] W.E. Ford, W.A. Bradley, American Journal of Science 42 (1916) 59-62.
- [4] V.P. Ivanova, Zapiski Vserossiiskogo Mineralogicheskogo Obshchestva 90 (1961) 50-90.
- [5] J.L. Jambor, Canadian Mineralogist 8 (1964) 92-108.
- [6] G. Cesaro, Bull. acad. roy. belg. (1910) 844-845.
- [7] R. Ballo, L. Jugovics, Foldtani Kozlony 45 (1915) 221-233;286-292.
- [8] A.E. Mitchell, Journal of the Chemical Society, Transactions 123 (1923) 1887-1904.
- [9] G.R. Levi, Annali di Chimica Applicata 14 (1924) 265-274.
- [10] F.L. Cuthbert, R.A. Rowland, American Mineralogist 32 (1947) 111-116.
- [11] W. Zabinski, Rocznik Polsk. Towarz. Geol. 26 (1957) 51-61.
- [12] A. Botha, C.A. Strydom, Journal of Thermal Analysis and Calorimetry 71 (2003) 987-
- 995.
- [13] W.B. White, American Mineralogist 56 (1971) 46-53.
- [14] J. Lanas, J.I. Alvarez, Thermochimica Acta 421 (2004) 123-132.
- [15] R.M. Dell, S.W. Weller, Transactions of the Faraday Society 55 (1959) 2203-2220.
- [16] H. Fan, K. Tao, Y. Xie, K. Wang, Yanshi Xuebao 19 (2003) 169-172.

[17] W. Hong, S. He, S. Huang, Y. Wang, H. Hou, X. Zhu, Guangpuxue Yu Guangpu Fenxi 19 (1999) 546-549.

- [18] O.S. Pokrovskii, Litologiya i Poleznye Iskopaemye (1996) 531-540.
- [19] F.L. Sayles, W.S. Fyfe, Geochimica et Cosmochimica Acta 37 (1973) 87-99.
- [20] S. Iro, J. Sevc, Acta Geologica Universitatis Comenianae 55 (2000) 73-80.

[21] G. Baron, S. Caillere, R. Lagrange, T. Pobeguin, Bull. soc. franc. mineral. et crist. 82 (1959) 150-158.

- [22] A.R. Alderman, Geochimica et Cosmochimica Acta 29 (1965) 1355-1366.
- [23] E.C. Kirchner, P. Simonsberger, Karinthin 87 (1982) 395-400.

[24] R. Brousse, A. Lambert, F. Chantret, Comptes Rendus du Congres National des Societes Savantes, Section des Sciences 95 (1975) 207-214.

[25] R. Fischbeck, G. Mueller, Contributions to Mineralogy and Petrology 33 (1971) 87-92.

[26] V.C. Whitehead, T.C. Keener, S.-J. Khang, Proceedings of the Air & Waste Management Association's Annual Conference & Exhibition, 93rd, Salt Lake City, UT, United States, June 18-22, 2000 (2000) 5437-5446.

[27] S.W.M. Blake, C. Cuff, Preparation and use of cationic halides, sequestration of carbon dioxide. (Perma-Carb Pty Ltd, Australia). Application: WO

WO, 2007, p. 66pp.

[28] J.M. Bouzaid, R.L. Frost, A.W. Musumeci, W.N. Martens, J. Therm. Anal. Calorim. 86 (2006) 745-749.

[29] R.L. Frost, J.M. Bouzaid, A.W. Musumeci, J.T. Kloprogge, W.N. Martens, J. Therm. Anal. Calorim. 86 (2006) 437-441.

[30] R.L. Frost, Z. Ding, Thermochim. Acta 397 (2003) 119-128.

[31] R.L. Frost, Z. Ding, Thermochim. Acta 405 (2003) 207-218.

[32] R.L. Frost, Z. Ding, H.D. Ruan, J. Therm. Anal. Calorim. 71 (2003) 783-797.

[33] R.L. Frost, K.L. Erickson, M.L. Weier, A.R. McKinnon, P.A. Williams, P. Leverett, Thermochim. Acta 427 (2005) 167-170.

[34] R.L. Frost, J. Kristof, W.N. Martens, M.L. Weier, E. Horvath, J. Therm. Anal. Calorim. 83 (2006) 675-679.

[35] R.L. Frost, W. Martens, M.O. Adebajo, J. Therm. Anal. Calorim. 81 (2005) 351-355.

[36] R.L. Frost, D.L. Wain, R.-A. Wills, A. Musemeci, W. Martens, Thermochim. Acta 443 (2006) 56-61.

[37] R.L. Frost, M.L. Weier, Thermochim. Acta 409 (2004) 79-85.

[38] R.L. Frost, M.L. Weier, Thermochim. Acta 406 (2003) 221-232.

[39] R.L. Frost, M.L. Weier, W. Martens, J. Therm. Anal. Calorim. 82 (2005) 373-381.

[40] R.L. Frost, R.-A. Wills, J.T. Kloprogge, W. Martens, J. Therm. Anal. Calorim. 84 (2006) 489-496.

[41] R.L. Frost, R.-A. Wills, J.T. Kloprogge, W.N. Martens, J. Therm. Anal. Calorim. 83 (2006) 213-218.

[42] R.L. Frost, K.L. Erickson, J. Therm. Anal. Calorim. 76 (2004) 217-225.

- [43] R.L. Frost, K. Erickson, M. Weier, J. Therm. Anal. Calorim. 77 (2004) 851-861.
- [44] R.L. Frost, M.L. Weier, K.L. Erickson, J. Therm. Anal. Calorim. 76 (2004) 1025-1033.
- [45] R.L. Frost, M.L. Weier, J. Therm. Anal. Calorim. 75 (2004) 277-291.
- [46] R.L. Frost, W. Martens, Z. Ding, J.T. Kloprogge, J. Therm. Anal. Calorim. 71 (2003) 429-438.
- [47] R.L. Frost, S.J. Palmer, J.M. Bouzaid, B.J. Reddy, J. Raman Spectrosc. 38 (2007) 68-77.
- [48] R.L. Frost, D.A. Henry, M.L. Weier, W. Martens, J. Raman Spectrosc. 37 (2006) 722-732.
- [49] R.L. Frost, A.W. Musumeci, J.T. Kloprogge, M.O. Adebajo, W.N. Martens, J. Raman Spectrosc. 37 (2006) 733-741.
- [50] R.L. Frost, J. Cejka, M. Weier, W.N. Martens, J. Raman Spectrosc. 37 (2006) 879-891.
- [51] R.L. Frost, M.L. Weier, J. Cejka, J.T. Kloprogge, J. Raman Spectrosc. 37 (2006) 585-590.
- [52] R.L. Frost, J. Cejka, M.L. Weier, W. Martens, J. Raman Spectrosc. 37 (2006) 538-551.
- [53] R.L. Frost, M.L. Weier, B.J. Reddy, J. Cejka, J. Raman Spectrosc. 37 (2006) 816-821.
- [54] R.L. Frost, M.L. Weier, W.N. Martens, J.T. Kloprogge, J. Kristof, J. Raman Spectrosc. 36 (2005) 797-805.
- [55] R.L. Frost, R.-A. Wills, M.L. Weier, W. Martens, J. Raman Spectrosc. 36 (2005) 435-444.
- [56] Magnesium carbonate in the form of nesquehonite or lansfordite. (Basic Refractories Inc.). G, 1946.
- [57] G. Cesaro, Bull. sci. acad. roy. Belg. (1910) 749-768.
- [58] E.D. Glover, R.F. Sippel, Geochimica et Cosmochimica Acta 31 (1967) 603-613.
- [59] B. Valuziene, A. Kaminskas, K. Gasiunas, Sb. Tr. VNII Teploizolyats. i Akust. Stroit. Materialov i Izdelii (1976) 183-188.
- [60] P.J. Davies, B. Bubela, Chemical Geology 12 (1973) 289-300.

List of Tables

Table 1	Mass loss and temperature data of hydromagnesite decomposite		
	under dynamic conditions		
Table 2	Mass loss and temperature data of hydromagnesite decomposition		
	under CRTA conditions		

List of Figures

Figure 1 Dynamic thermal analysis curves of hydromagnesite

Figure 2 Controlled rate thermal analysis curves of hydromagnesite

Figure 3 Dynamic thermal analysis curves of nesquehonite

Figure 4 Controlled rate thermal analysis curves of nesquehonite

	Hydromagnesite		
Decomposition process	Temp.	Mass loss	
	range (°C)	mg	%
Dehydration and	24-140	3.4	6.7
dehydroxylation	140-294	12.2	23.9
Decarbonation and mineral	294-436	8.0	15.6
destruction	436-498	9.0	17.6
destruction	498-855	0.7	1.4

Table 1. Mass loss and temperature data of hydromagnesite decomposition under dynamic conditions

Decomposition process	Hydromagnesite Sample mass: 99.62 mg		
Decomposition process	Temp.	Mass loss	
	range (°C)	mg	%
Dehydration	25-121	10.0	10.0
Denydration	121-181	15.1	15.1
Dehydroxylation	181-274	6.8	6.8
Decarbonation	274-394	30.0	30.1
Decarbonation	394-508	4.8	4.8

 Table 2. Mass loss and temperature data of hydromagnesite decomposition

 under CRTA conditions

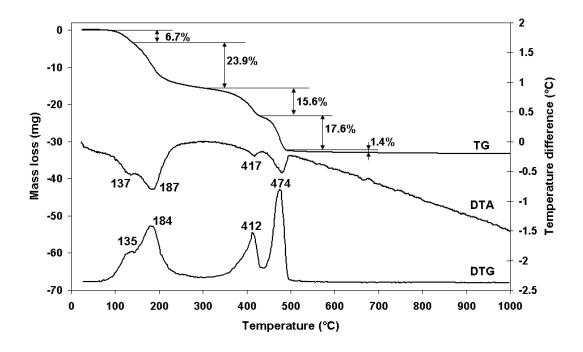


Figure 1. Dynamic thermal analysis curves of hydromagnesite

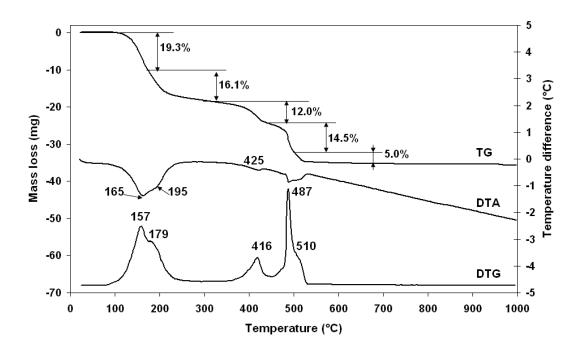


Figure 2. Controlled rate thermal analysis curves of hydromagnesite

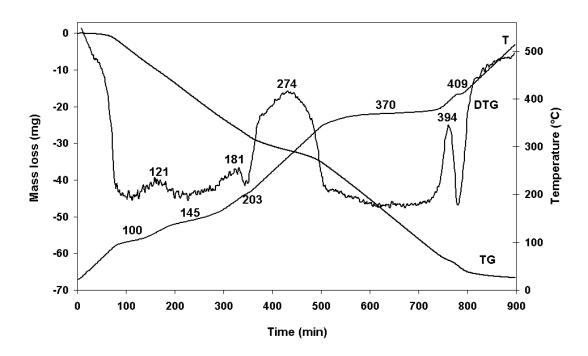


Figure 3. Dynamic thermal analysis curves of nesquehonite

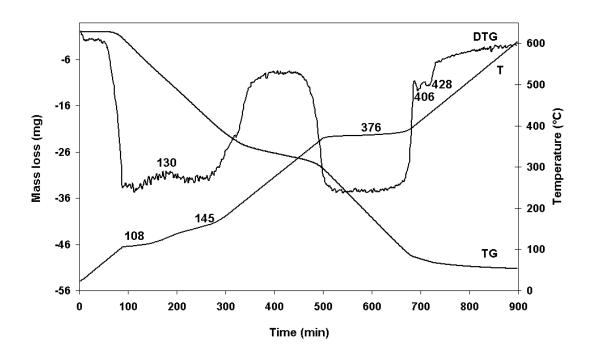


Figure 4. Controlled rate thermal analysis curves of nesquehonite