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1.0 SUMMARY

The Core Compressor Exit Stage Study Program has the primary objective of developing rear stage blade designs that have improved efficiency by virtue of having lower losses in their endwall boundary layer regions. Blading concepts that offer promise of reducing endwall losses have been evaluated in a multistage environment. This report describes the test data and the performance results for the Best Stage Configuration, consisting of Rotor B/Stator B, that was tested in the General Electric Low Speed Research Compressor. The aerodynamic design of this stage is described in Volume I of this report (Reference 1).

Overall performance data and various types of detailed performance data are presented for the Rotor B/Stator B configuration along with the resulting vector diagrams, loss coefficients, and diffusion factors. Both multistage and single-stage configurations were tested. Also the effects of increased rotor tip clearance and casing treatment on compressor performance were evaluated. The following test results were obtained:

- Rotor B cested with Stator B showed a 0.3 to 0.4 point improvement in efficiency at the design point and a significant improvement in the pressure-flow characteristic near stall relative to the baseline Rotor A/Stator A.
- Increasing the rotor tip clearance from 1.38% clearance-to-bladeheight to 2.80% costs 1.49 points in peak efficiency, 9.7% in peak pressure rise, and 11% in stalling flow coefficient.
- Adding casing treatment to all stages at the increased rotor tip clearance gave a slight increase in peak efficiency and peak pressure rise at the design point but gave a 3.0% decrease in pressure rise at stall.
- Using single-stage test results to evaluate multistage compressor performance can prevent some difficulties.

Evaluation and comparisons of these data will be presented in the final report.

2.0 INTRODUCTION

Recent preliminary design studies of advanced turbofan core compressors (Reference 2) have indicated that such compressors must have very high efficiencies, as well as the advantages of compactness, light weight, and low cost, in order for advanced overall engine/aircraft systems to have an improved economic payoff. Loss mechanism assessments, such as those of Reference 3, suggest that approximately half of the total loss in a multistage compressor rear stage is associated with the endwall boundary layers. Since only a relatively small amount of past research has been dedicated to the problem of finding improved airfoil shapes for operation in multistage compressor endwall boundary layers, it is believed that substantial improvements in that area are likely. Accordingly, a goal of a 15% reduction in rear stage endwall boundary layer losses, compared to current technology levels, has been set. The Core Compressor Exit Stage Study Program is directed toward achieving this goal. Blading concepts that offer a promise of reducing endwall losses relative to a baseline design have been evaluated in a multistage environment. The test data and performance results for this Best-Stage Configuration are described in this report.

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3.0 TEST APPARATUS AND PROCEDURE

3.1 LOW SPEED RESEARCH COMPRESSOR

The General Electric Low Speed Research Compressor (LSRC) facility, described in more detail in Volume II (Reference 4), was used for this test program. The LSRC configuration, used in the test program and shown schematically in Figure 1, consisted of four identical compressor stages having a constant casing diameter of 1.524 m (60 in.) and a radius ratio of 0.85. A photograph of the LSRC is shown in Figure 2. A detailed cross section of one stage is shown in Figure 3. The airfoils are 11.43 cm (4.5 in.) in span and approximately 9 cm (3.5 in.) in chord; large enough that blade edge and surface contours can be closely controlled during manufacture. The blade and vane construction described in Volume II (Reference 4) resulted in hydraulically smooth surfaces at the Reynolds numbers necessary to simulate highspeed compressor performance. A single-stage configuration was also tested.

The average rotor tip-clearance-to-blade-height was 1.36% and the average stator seal-clearance-to-blade-height was 0.78%. Circumferential groove casing treatment was applied over the tip of only the first rotor to assure that Stage 1 would not be the stall limiting blading.

3.2 TEST STAGE

The test stage consisted of Rotor B and Stator B. The Rotor B/Stator B designs are presented in Volume I (Reference 1). A brief summary of these designs is given below.

Rotor B was designed to the same set of vector diagrams as Rotor A but uses a type of meanline in the tip region that unloads the leading edge and loads the trailing edge relative to Rotor A. The modification to the tip region of Rotor B was blended into the pitchline so that Rotor A and Rotor B are identical from the pitchline to the hub. Stator B embodies blade sections twisted closed locally in the endwall regions similar to those used in a highly loaded NASA single stage that had rather good performance for its loading level (Reference 6).

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3.3 INSTRUMENTATION

The instrumentation used at various locations in the compressor for the Rotor B/Stator B test series is presented in Table 1. Standard total pressure rakes and wall static pressure taps were used. In addition, static pressure taps located on the blade and vane surfaces were used to determine the distribution of static pressure on the suction and pressure surfaces. For rotors, the pressures measured with a rotating rake were read by a pressure transducer/slipring device.

Details about the instrumentation and the data recording equipment are given in Volume II (Reference 4).

3.4 TEST PROCEDURE

The overall test program was divided into four parts as outlined in Table 2. The first part involved extensive testing of the baseline blading, Stage A (Rotor A/Stator A), in both four-stage and single-stage configurations. The test results can be found in Volume II (Reference 4) of this series. The second part involved a series of short screening tests to select the best rotor design and the best stator design based on tests in four-stage configurations. These test results can be found in Volume III (Reference 5). The third part, described in this report, involves extensive testing of the best rotor and best stator designs in combination using a four-stage compressor configuration. The final part of the test program will consist of extensive testing of a new Rotor C design in a four-stage configuration with Stator B and will be presented in Volume V.

Six types of data were taken during the Rotor B/Stator B tests: preview data, stall determination data, standard data, blade element data, blade surface pressure data, and detailed wall boundary layer data. A brief description of each of these types of data is presented in Volume II (Reference 4).

3.5 DATA REDUCTION AND ANALYSIS METHODS

The data analysis procedures used in processing test data are described in Volume II (Reference 4).

4.0 RESULTS AND DISCUSSION

Based on the Screening Test results presented in Reference 5, the Rotor B/Stator B Configuration was selected as the "Best Stage" to undergo detailed testing because of the possible beneficial effect of the Rotor B tip section at higher Mach numbers. In the detailed testing, the following four configurations were tested: (1) a four-stage configuration at a nominal rotor tip clearance having the third stage as the test stage, (2) a four-stage configuration with increased rotor tip clearance, (3) a four-stage configuration with both increased rotor tip clearance and circumferential groove casing treatment on all stages, and (4) a single-stage configuration at nominal clearance. The average rotor tip-clearance-to-blade-height ratio for the nominal clearance configurations was 1.36% and that for the increased clearance configuration was 2.80%. The average stator seal-clearance-to-bladeheight ratio for all tests was 0.78%. The test Reynolds number was 3.6 x 10^5 . As discussed in Reference 4, casing treatment was applied over the tip of the first rotor only for Tests (1) and (2) above to assure that Stage 1 would not be the limiting blading. No casing treatment was used for Test (4) above in order to make comparisons with the test stage (third stage) of the four-stage configuration.

4.1 OVERALL PERFORMANCE

The overall performance of the Best Stage Configuration, which consisted of Rotor B running with Stator B, was determined from Preview Data and Standard Data. These test data are presented as graphs of pressure coefficient, work coefficient, and torque efficiency plotted as a function of flow coefficient.

4.1.1 Four-Stage Configuration (Third Stage as Test Stage)

The overall performance data from the four-stage Rotor B/Stator B configuration is shown in Figure 4 and tabulated in Table 3. The data show a peak efficiency of 0.9047, an efficiency at the design point of 0.9033, a peak pressure coefficient of 0.6335, and a stalling flow coefficient of 0.338.

When compared with the Rotor A/Stator A baseline, Rotor B/Stator B showed: (1) a 0.3 to 0.4 point improvement in efficiency at the design point and (2) a significant improvement in the pressure-flow characteristic near stall. The 2.8% improvement in peak pressure coefficient and the 5.4% improvement in flow range from the design point to the peak pressure point result from a more faborable pressure distribution on the airfoil, especially near the hub.

4.1.2 Four-Stage Configuration, Increased Rotor Tip Clearance

Overall performance of the Rotor B/Stator B Four-Stage Configuration was obtained at an increased tip-clearance-to-blade-height ratio of 2.80%; the results are presented in Figure 5 and Table 4. Peak efficiency is 0.8898, peak pressure coefficient is 0.572, and stalling flow coefficient is 0.372. The increase in tip clearance costs 1.49 points in peak efficiency, 11.0% loss in stalling flow coefficient and 9.70% loss in peak pressure rise relative to the nominal clearance.

4.1.3 Four-Stage Configuration, Increased Rotor Tip Clearance and Casing Treatment on All Stages

Overall performance was obtained with both increased tip clearance and casing treatment on all four stages. The results, presented in Figure 6 and Table 4, show a peak efficiency of 0.8915, a peak pressure coefficient of 0.563, and a stalling flow coefficient of 0.3708. This gives a loss of 1.32 points in peak efficiency, a loss of 10.7% in stalling flow coefficient, and a loss of 11.1% in peak pressure rise relative to the nominal Rotor B/Stator B configuration described in Section 4.1.1. Apparently casing treatment at open clearances gave a small performance improvement at the design point but hurt performance near stall.

4.1.4 Single-Stage Configuration

The overall performance of the single-stage Rotor B/Stator B Configuration is presented in Figures 7 and 8 and in Table 4. This configuration was tested without casing treatment over the rotor tip in order to make comparisons with the test stage (third stage) of the four-stage configuration. The

data in Figure 7 show a peak efficiency of 0.8934, a peak pressure coefficient of 0.660, and a stalling flow coefficient of 0.353. The single-stage configuration is pumping more flow and achieves a higher peak pressure coefficient than the four-stage average. However, the peak efficiency of the single-stage configuration is 1.13 points lower than that of the four-stage configuration.

It is somewhat surprising that the single-stage efficiency should be so low compared to the four-stage efficiency. Much of this difference is probably due to inaccuracies in measurement/evaluation of the tare torque of the single-stage configuration relative to that of the four-stage configuration. Typical values of measured torque and tare torque for the single-stage configuration are 2050 in.-1b and 160 in.-1b, respectively. Thus 20 in.-1b of tare torque is worth about one point in efficiency. For comparison, typical values of torque and tare torque for the four-stage configuration are 8200 in.-1b and 60 in.-1b, respectively; 20 in.-1b of tare torque is worth a quarter of a point in efficiency.

The individual characteristics of the single-stage and four-stage configurations are compared in Figure 8. The single-stage characteristic is not quite so steep as the first-stage characteristic. Compared to the Stage 3 characteristic of the four-stage configuration, the single-stage characteristic has about the same slope but is operating at about 2% higher flow and about 4% higher pressure coefficients. Both the single stage and the first stage of the multistage configuration achieve higher peak pressures than those of the other stages. This difference probably results from the cleaner, more constant inlet conditions at the first rotor inlet. During throttling, the first rotor inlet is not subjected to the thickened wakes, increased deviation angles, and separated flow that the downstream stages feel. Perhaps even more striking is the higher pressure achieved by the first stage of the four-stage configuration compared to that of the single-stage configuration. This could result from the casing treatment or from the stabilizing influence of the downstream stages pulling on the first stage of a multistage configuration.

4.2 BLADE AND VANE SURFACE STATIC PRESSURE TEST RESULTS

The measurements of static pressure on the blade and vane surfaces are presented in Figures 9 through 16 and in Tables 5 through 12 for (1) the fourstage configuration with the third stage as test stage, (2) the four-stage configuration with increased rotor tip clearance, (3) the four-stage configuration with both increased rotor tip clearance and casing treatment on all stages, and (4) the single-stage configuration. The measured pressures have been normalized by the dynamic head based on tip speed, $1/2 \rho_{ref} U_t^2$. Suction surface measurements are presented as solid lines and pressure surface measurements as dashed lines.

4.2.1 Four-Stage Configuration (Third Stage as Test Stage)

The pressure measurements on the blade and vane surfaces are presented in Figures 9 and 10 and in Tables 5 and 6. These figures have been discussed in detail in Section 4.2 of Reference 5 and will be discussed only briefly here.

The rotor data in Figure 9 indicate that the principal feature of Rotor B, its increased diffusion rate at the trailing edge near the tip, was successfully accomplished. The continuous diffusion from the location of the peak suction surface velocity (minimum static pressure) to the trailing edge for all blade sections from the pitchline to the tip and for all throttle settings indicates that the trailing edge region was able to take this increased aft loading without flow separation (Figure 9a, b, c). Evidence of flow separation near the hub can be seen in the distinct change in slope of the static pressure distribution on the suction surface at 70% chord for the peak pressure rise throttle (Figure 9e).

There is evidence of the effects of secondary flow and tip leakage on the suction surface pressure distribution over the first 25% of chord (Figure 9a). This is seen as an increase in static pressure on the suction surface from zero to about 8% chord followed by a decrease in static pressure from 8% to about 40% chord.

The stator data in Figure 10 indicate: (1) a Stator B leading edge loading that is slightly lower than that obtained for Stator A, and (2) a diffusion pattern on the suction surface of Stator B which is more favorable near the hub than that obtained for Stator A, although strong evidence of flow separation at the hub still exists for the peak pressure rise throttle (Figures 10d and 10e).

4.2.2 Four-Stage Configuration, Increased Rotor Tip Clearance

The pressure measurements on the blade and vane surfaces which incorporate the effects of increased rotor tip clearance are presented in Figures 11 and 12 and Tables 7 and 8. The qualitative look of the data is similar to that seen in Figures 9 and 10, although the loading levels are somewhat lower. Comparisons showing the effects of clearance will be presented in Section 4.2.5.

4.2.3 Four-Stage Configuration - Increased Rotor Tip Clearance and Casing Treatment on All Stages

The static pressure measurements on the blade and vane surfaces which incorporate the effects of increased rotor tip clearance and casing treatment on all stages are presented in Figures 13 and 14 and Tables 9 and 10. The qualitative look of the data is again similar to that shown in Figures 9 and 10. Further comparisons will be presented in Section 4.2.5.

4.2.4 Single-Stage Configuration

The normalized static pressure measurements on the blade and value surfaces are shown in Figures 15 and 16 and Tables 11 and 12, respectively, for the single-stage configuration. This configuration was run without casing treatment over the rotor tip so that the stage geometry of the single stage matched that of the third stage of the four-stage configuration as closely as possible.

The rotor data in Figure 15 show a uniform diffusion from about 40% chord to the trailing edge for all throttles at 5%, 20%, and 50% immersions (Figures 15a, b, and c). No evidence of flow separation is apparent. However, for

80% and 90% immersions, Figures 15d and e, there is a decrease in the rate of diffusion for all throttles beginning at about 70% immersion in Figure 15d and from 50% to 70% immersion, depending upon throttle, in Figure 15e.

There is again evidence in Figure 15a of the effects of secondary flow and tip leakage on the suction surface pressure distribution of the rotor over the first 30% of the chord.

The stator data in Figure 16 indicate that, for all throttles and all immersions, there is a continuous diffusion from the point of minimum static pressure on the suction surface to the trailing edge, although there is a change in the rate of diffusion near the hub.

4.2.5 Comparison of Rotor Tip Clearance Effects

A comparison showing the effects of rotor tip clearance and casing treatment on the blade surface static pressures is shown in Figure 17 for the tip section. There is a reduction in blade loading over the first 40% of chord, a rearward shift of peak suction surface velocity and a reduced pressure on the pressure surface for both the increased clearance configuration and the increased clearance with casing treatment configuration. At increased clearance, casing treatment does appear to give a larger blade loading from 50% chord to the trailing edge.

4.2.6 Comparisons With Potential Flow (CASC) Solutions

The comparisons of the experimentally determined surface velocities with the CASC velocities for Rotor B are shown in Figure 18. The tests are in quantitative agreement with CASC except at the tip section. The peak suction surface velocities occur about as intended.

The significant differences that are observed on the suction surface near the tip in Figure 18 are attributed to secondary flow/tip leakage effects. The suction surface velocity tends to be low from 5% to about 30% chord and high from 30% to 60%. These velocity perturbations are probably induced by the tip clearance vortex which moves away from the suction surface and away from the casing as percent chord increases.

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The comparisons of the experimentally determined surface velocities with the CASC velocities for Stator B are shown in Figure 19. The test results for the velocity distribution on the pressure surface are in qualitative agreement with CASC. The leading edge loadings for Stator B are lower than those for Stator A, especially near the hub, although they are still somewhat larger than intended. This could explain the improvement in the pressure-flow characteristic near stall obtained with Stator B. Airfoil loading is again less than predicted on the aft portion of the vane.

4.3 BLADE ELEMENT AND WALL BOUNDARY LAYER TEST RESULTS

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Blade element data and wall boundary layer data provide vector diagram quantities from measured values of total pressure, static pressure, and flow angles in a matrix of circumferential and radial locations across a blade pitch. The radial surveys of pressure and flow angle, taken between adjacent stators, are used to fix the shape of the radial distribution; circumferential surveys are used to fix the absolute level of the distribution. The measurements are taken at the rotor inlet and at the rotor and stator discharges of the test stage. The bars in the figures indicate the variation of measured values across the circumferential blade spacing. The detailed wall boundary layer data are included in the radial profiles.

4.3.1 Four-Stage Configuration (Third Stage As Test Stage) Pressures

Detailed surveys of normalized absolute total and static pressures at the third rotor inlet (Plane 3.0), third rotor exit (Plane 3.5), and third stator exit (Plane 4.0) are presented in Figures 20 through 23 and in Table 13 for open throttle, the design point throttle, the peak efficiency throttle, and the peak pressure rise/near stall throttle. The difference between the total pressure at Plane 3.5 and 3.0 represents the total pressure rise across the rotor. The difference between the total pressures at Plane 3.5 and 4.0 represents the loss across the stator. The region of end-wall loss in the stator from 0% to 20% immersion and from 80% to 100% immersion is evident.

The static pressure rise across the rotor is seen as the difference between the measured pressures in Planes 3.0 and 3.5 and that across the

stator as the difference between Planes 3.5 and 4.0. This gives a pitch-line reaction at the design point throttle of about 64%.

Flow Angles

Detailed surveys of absolute air angles at the third rotor inlet, third rotor exit, and third stator exit are presented in Figures 24 through 29 and in Table 13 for the design point throttle, the peak efficiency throttle, the peak pressure rise and the near stall throttles. A small correction factor to the flow angles, which is needed because of the geometry of the measuring system, was used in the data analysis. This correction would yield true flow angles that were about 0.5° larger than observed at 100% immersion and about 1.1° larger at zero percent immersion. The correction factor to the flow angles has not been incorporated into the data shown in the figures but has been incorporated in the data shown in the tables. The leading and trailing edge metal angles for the stator are shown in the figures so that the incidence and deviation angles are easily seen.

The data in Figure 25 indicate that the design intent swirl distribution has been achieved at the exit plane of the third stator. The increase in incidence and deviation angles as the compressor is throttled to stall is evident in Figures 24 through 27.

Total Pressure Circumferential Surveys and Loss Coefficients

Relative total pressure measurements across a circumferential blade spacing were obtained at 11 radial immersions using the rotating rake. The results are presented in Figures 30 through 33 for the various throttles. The rotor wake is clearly evident as is the increased size of this wake near stall, particularly near the hub (Figure 33). An interesting feature of these circumferential surveys is the shape of the distribution near the tip of the blade. Both the loss region due to the wake and the loss region due to tip clearance/secondary flow effects can be seen.

Absolute total pressure measurements across a circumferential stator vane spacing were obtained at 19 radial immersions, including the immersions for the boundary layer surveys. Representative samples of these measurements are

shown in Figures 34 through 37 for 11 of the 19 immersions. The distribution of static and total pressures shown in Figures 20 through 23 were obtained by computing the average, minimum, and maximum value of pressure shown in Figures 34 through 37 at each radial immersion. The large stator wakes in the vicinity of the hub near stall are clearly evident.

These detailed measurements were used to determine rotor and stator loss coefficients. The rotor loss coefficients computed from the relative total pressure measurements are presented in Figure 38 and Table 14. The stator loss coefficients computed from absolute total pressure measurements are presented in Figure 39. Both are in reasonable agreement with design intent. The total loss shown is the sum of the wake loss, the tip clearance vortex loss, free-stream loss, and miscellaneous losses.

Vector Diagram Quantities

Complete vector diagram quantities as well as loss coefficients, loss parameters, diffusion factors, incidence and deviation angles were computed from the quantities measured in the absolute frame of reference. The results are tabulated in Tables 15 through 23 for the various throttle settings. Several of these performance parameters have been plotted as a function of percent immersion in Figures 40 through 46. The design point intent is also plotted on each figure for reference. In most cases over the midportion of the span, the vector diagram quantities computed from measurements are in reasonable agreement with design intent for the design point throttle setting. The rotor loss coefficients and D-factors and the stator incidence angles are somewhat larger than those used in designing the stage. In the end-wall region (particularly the outer diameter) the velocities are lower, and air angles, incidence angles, deviation angles, losses, and D-factors are larger than the design values.

The rotor total loss coefficients, computed from measurements made in the absolute frame of reference (Figure 42), are smaller at the design point than the design intent and the loss coefficients computed from measurements made in the relative frame using the rotating rake (Figure 38). Since the rotor loss coefficients obtained from the relative frame measurements do not depend upon

inaccuracies in flow angle measurements (particularly in the end-wall regions) and in vector diagram calculations, it is believed that they are the more reliable of the two.

As the compressor is throttled toward stall, there is a general decrease in velocity levels and an increase in air angles, flow turning, incidence angles, deviation angles, and D-factors. The region of end-wall flow is distinctly defined by the data.

4.3.2 Four-Stage Configuration (Increased Rotor Tip Clearance)

Pressures

Detailed surveys of normalized total and static pressures at the rotor inlet (Plane 3.0), rotor exit (Plane 3.5), and the stator exit (Plane 4.0) are presented in Figures 47 through 49 and in Table 24 for the open throttle, the design point throttle, and the peak pressure rise/near stall throttle. A description of these figures is qualitatively the same as that for the fourstage configuration in Section 4.3.1.

Flow Angles

Detailed surveys of absolute air angles at the rotor inlet, rotor exit, and stator exit are presented in Figures 50 through 54 and in Table 24 for the open, the design point, and the peak pressure rise/near stall throttle. Again, the description of these figures is similar to that for the four-stage configuration in Section 4.3.1.

Total Pressure Circumferential Surveys and Loss Coefficients

Relative total pressure measurements across a circumferential blade spacing were obtained at 11 immersions using the rotating rake. These results are shown in Figures 55 through 57 for the various throttles. The loss region due to the rotor wake and the loss region due to tip clearance/secondary flow effects can be seen.

Absolute total pressure measurements across a circumferential vane spacing were obtained and the results, including boundary layer surveys, are presented in Figures 58 through 60. These detailed measurements were used to determine the rotor and stator loss coefficients presented in Figures 61 and 62 and in Table 25.

Vector Diagram Quantities

Complete vector diagram quantities, loss coefficients, loss parameters, diffusion factors, incidence angles, and deviation angles were computed from the measured quantities; the results are given in Tables 26 through 31 for the various throttle settings. Several of the performance parameters have been plotted as a function of percent immersion in Figures 63 through 69.

Comparisons showing the effects of increased rotor tip clearance on blade element performance are presented in Figure 70. An increase in rotor tip clearance from 1.4% tip-clearance-to-blade-height ratio to 2.8% produces increases in absolute air angles at the rotor exit, in stator incidence angles, and in rotor D-factors and loss coefficients from a 0% to 10% immersion. Increases of 5° in absolute air angles and incidence angles were observed. D-factors increased slightly to values over 0.70 and total pressure loss coefficients increased from about 0.125 to 0.2.

4.3.3 Four-Stage Configuration (Increased Rotor Tip Clearance and Casing Treatment on All Stages)

Pressures

Detailed surveys of normalized total and static pressures at the rotor inlet (Plane 3.0), rotor exit (Plane 3.5), and the stator exit (Plane 4.0) are presented in Figures 71 through 73 and in Table 32 for the open throttle, the design point throttle, and the peak pressure rise/near stall throttle. A description of these figures is qualitatively the same as that for the fourstage configuration in Section 4.3.1.

Flow Angles

Detailed surveys of absolute air angles at the rotor inlet, rotor exit, and stator exit are presented in Figures 74 through 78 and in Table 32 for the same throttles. Again, the description of these figures is similar to that for the four-stage configuration in Section 4.3.1.

Total Pressure Circumferential Surveys and Loss Coefficients

Relative total pressure measurements across a circumferential blade spacing were obtained for the single-stage configuration at 11 immersions using the rotating rake. These results are shown in Figures 79 through 81 for the various throttles. The loss region due to the rotor wake and the loss region due to tip clearance/secondary flow effects can be seen.

Absolute total pressure measurements across a circumferential vane spacing were obtained and the results, including boundary layer surveys, are presented in Figures 82 through 84.

These detailed measurements were used to determine the rotor and stator loss coefficients presented in Figures 85 and 86 and in Table 33.

Vector Diagram Quantities

Complete vector diagram quantities, loss coefficients, loss parameters, diffusion factors, incidence angles, and deviation angles were computed from the measured quantities; the results are given in Tables 34 through 39 for the various throttle settings. Several of the performance parameters have been plotted as a function of percent immersion in Figures 87 through 93.

Comparisons showing the effects of increased rotor tip clearance and casing treatment are shown in Figure 94. The addition of casing treatment at increased clearance produces a significant increase of 13° in absolute air angle and stator incidence angle relative to the nominal clearance case. Near the tip the flow is nearly tangential with air angles of about 83°. Increases in D-factor and loss coefficient were also observed. Generally, the effects are observed from 0% to 10% immersion.

4.3.4 Single-Stage Configuration

Pressures

Detailed surveys of normalized total and static pressures at the rotor inlet (Plane 1.0), rotor exit (Plane 1.5), and the stator exit (Plane 2.0) are presented in Figures 95 through 97 and in Table 40 for the design point throttle, the peak efficiency throttle, and the peak pressure rise/near stall

throttle. A description of these figures is qualitatively the same as that for the four-stage configuration discussed in Section 4.3.1.

Flow Angles

Detailed surveys of absolute air angles are presented in Figures 98 through 100 and in Table 40 for the design point, the peak efficiency point, and the peak pressure rise/near stall throttles.

Total Pressure Circumferential Surveys and Loss Coefficients

Circumferential surveys of total pressure, including boundary layer surveys, are presented in Figures 101 through 103. The loss coefficients determined from these measurements are shown in Figure 104.

Vector Diagram Quantities

Complete vector diagram quantities, loss coefficients, loss parameters, diffusion factors, incidence angles, and deviation angles were computed from the measured quantities; the results are given in Table 41 through 46 for the various throttle settings. Several of the performance parameters have been plotted as a function of percent immersion in Figures 105 through 111.

The rotor loss coefficients shown in Figure 110 should be compared with those shown in Figure 42. Although these loss coefficients are computed from fixed rake data and the levels may therefore be somewhat suspect, the radial profile comparisons should be meaningful.

Generally, the discussion follows that of Section 4.3.1, vector diagram quantities for the four-stage configuration, and is not repeated here. It should be noted that a single stage reacts differently to throttling than an embedded stage. This can be seen by comparing the differences in axial velocities shown in Figures 40 and 105.
The Rotor B/Stator B, Best Stage Configuration was tested in General Electric's Low Speed Research Compressor test facility. Four configurations were tested: (1) the four-stage configuration with the third stage as test stage, (2) the four-stage configuration with increased rotor tip clearance, (3) the four-stage configuration with both increased rotor tip clearance and casing treatment on all stages, and (4) the single-stage configuration.

Overall performance data and various types of detailed performance data are presented for the Rotor B/Stator B configuration flong with the resulting vector diagrams, loss coefficients, and diffusion factors. These data provide the basis for the evaluation and comparisons of the configurations which will be presented in the Final Report.

Several overall test results are discussed below:

- Rotor B tested with Stator B showed a 0.3 to 0.4 point improvement in efficiency at the design point and a significant improvement in the pressure-flow characteristic near stall relative to the baseline Rotor A/Stator A.
- Increasing the rotor tip clearance from 1.38% clearance-to-bladeheight to 2.80% costs 1.49 points in peak efficiency, 9.7% in peak pressure rise, and 11% in stalling flow coefficient.
- Adding casing treatment to all stages at the increased rotor tip clearance gave a slight increase in peak efficiency and peak pressure rise at the design point but gave a 3.0% decrease in pressure rise at stall.
- Using data from single-stage tests to evaluate multistage performance can present some difficulties as will be discussed in the final report.

6.0 LIST OF SYMBOLS AND ACRONYMS

Symbol	Definition
A	Annulus area of the compressor
Alpha	Absolute air angle
AMAC	Advanced multistage axial flow compressor
Beta	Relative air angle
c	Stator shroud seal clearance
C	Absolute velocity
CU	Absolute tangential velocity
C2.	Axial velocity
CAFD	Circumferential average flow determination
Δ CAM	Changing Camber
CASC	Cascade analysis by streamline curvature
F _C	Compresibility correction factor
h	Annulus height
ID	Inside diameter
IGV	Inlet guide vane
LSRC	Low speed research compressor
ÓD	Outside diameter
P.	Pressure
Ps	Blade surface static pressure = $P_{surface} - (P_B + P_{ref})$
Ps ₁	Upstream static pressure
P _{T1}	Total Pressure
QU	Normalizing quantity = $1/2 \rho_{ref} U_t^2$

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6.0 LIST OF SYMBOLS AND ACRONYMS Continued)

Symbol	Definition			
R	Radius			
Re	Reynolds number			
T	Measured torque corrected for windage/bearing friction			
U _t	Wheel speed at tip			
v	Air velocity			
W	Relative velocity			
WU	Relative tangential velocity			
3	Rotor tip clearance			
ή	Torque efficiency			
ρ	Density			
ρ	Average density across annulus			
¢	Flow coefficient			
ψ	Work coefficient			
ψ†	Pressure coefficient			
ω	Loss coefficient			

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В	Barometer	
Ċ	Casing	
н	Hub	
ref	Reference	
S	Static properties	
т	Total properties	

6.0 LIST OF SYMBOLS AND ACRONYMS (Concluded)

Symbol.	Definition			
t	Tip			
1.	Upstream conditions			
2	Downstream conditions			
β1*	Inlet metal angle			
β2 [*]	Exit metal angle			

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7.0 FIGURES

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Figure 1. Four-Stage Compressor Configuration

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or Configuration Tested in the NASA-GE Core Compressor Exit Stage Study.

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Figure 2. Photograph of the Low Speed Research Compressor.



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Figure 3. Cross Section of 0.85 Radius Ratio Compressor Stage.



Figure 4. Overall Performance of Rotor B/Stator B Four-Stage Configuration Compared with that of Rotor A/Stator A.

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Figure 5. Comparison Showing the Effects of Increased Rotor Tip Clearance on Overall Compressor Performance, Rotor B/Stator B_Four-Stage Configuration.



Figure 6. Comparison Showing the Effects of Increased Rotor Tip Clearance and Casing Treatment on Overall Compressor Performance, Rotor B/ Stator B Four-Stage Configuration.



Figure 7. Overall Performance of the Single-Stage Rotor B/Stator B Configuration.



Comparison of Individual Stage Figure 8. Characteristics for the Single-Stage and Four-Stage Configurations, Rotor B Running with Stator B.



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Figure 9. Rotor Blade Surfacé Static Pressure Measurements for the Rotor B/Stator B Four-Stage Configuration, Third Stage Tested.







Figure 11. Rotor Blade Surface Static Pressure Measurements for the Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance.







Figure 13. Rotor Blade Surface Static Pressure Measurements for the Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment on All Stages.



Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment on All Stages.



Figure 15. Rotor Blade Surface Static Pressure Measurements for the Rotor B/Stator B Single-Stage Configuration.



Figure 16. Stator Vane Surface Static Pressure Measurements for the Rotor B/Stator B Single-Stage Configuration.



Figure 17. Static Pressure Measurements on the Blade Surface Near the Tip of Rotor B, Four-Stage Configuration, Third Stage Tested.



Figure 18. Rotor Blade Surface Velocity Distributions for Rotor B Operating Near the Design Point -Measurements Compared with Potential Flow CASC Solutions.



Figure 19. Stator Vane Surface Velocity Distributions for Stator B Operating Near the Design Point -Measurements Compared with Potential Flow CASC Solutions.

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Peak Pressure Rise/Near Stall Throttle

Figure 29. Absolute Flow Angles for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested.



Figure 30. Circumferential Variation of Normalized Relative Total Pressure at Rotor Exit, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Open Throttle.
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Figure 31. Circumferential Variation of Normalized Relative Total Pressure at Rotor Exit, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Design Point Throttle.



Figure 32. Circumferential Variation of Normalized Relative Total Pressure at Rotor Exit, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Peak Efficiency Throttle.



Figure 33. Circumferential Variation of Normalized Relative Total Pressure at Rotor Exit, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Peak Pressure Rise/Near Stall Throttle.

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Figure 35. Circumferential Variation of Normalized Absolute Total Pressure and Static Pressure, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Design Point Throttle.



Figure 36. Circumferential Variation of Normalized Absolute Total Pressure and Static Pressure, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Peak Efficiency Throttle.



Figure 37. Circumferential Variation of Normalized Absolute Total Pressure and Static Pressure, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Peak Pressure Rise/Near Stall Throttle.











Figure 40. Rotor Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested.



Figure 41. Rotor Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested.



*Computed from Stationary Rake Data

Figure 42. Rotor Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested.



Figure 43. Stator Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested.



Figure 44. Stator Vector Diagram Quantities Percent Immérsion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested.



Figure 45. Stator Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested.



Figure 46. Diffusion Factor, Loss Coefficient and Deviation Angle Versus Incidence Angle, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested.

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Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance, Peak Pressure Rise/Near Stall Throttle.





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Peak Pressure Rise/Near Stall Throttle









e 56. Circumferential Variation of Normalized Relative Total Pressure at Rotor Exit, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Tip Clearance, Design Point Throttle.

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Pressure at Rotor Exit, Rotor B/Stator B Four=Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance, Peak Pressure Rise/Near Stall Throttle.



gure 58. Circumferential Variation of Normalized Absolute Total Pressure and Static Pressure, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance, Open Throttle.





Figure 59. Circumferential Variation of Normalized Absolute Total Pressure and Static Pressure, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance, Design Point Throttle.



Figure 60. Circumferential Variation of Normalized Absolute Total Pressure and Static Pressure, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance, Peak Pressure Rise/Near Stall Throttle.



Loss Coefficients for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance.



Wake Loss Coefficients for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance.



Figure 63. Rotor Vector Diagram Quantities Versus Percent Immersion Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance.



Figure 64. Rotor Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance.



*Computed from Stationary Rake Data

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Figure 65. Rotor Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance.



Figure 66. Stator Vector Diagram Quantities Versus Percent Innersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearnace.

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Figure 67. Stator Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration Third Stage Tested, Increased Rotor Tip Clearance.



Figure 68. Stator Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance.

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Figure 69. Diffusion Factor, Loss Coefficient and Deviation Angle Versus Incidence Angle, Rotor B/Stator B Four-Stage Configuration, Increased Rotor Tip Clearance.

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Figure 70. Comparison Showing the Effects of Increased Rotor Tip Clearance on Blade Element Performance.



Figure 71. Normalized Absolute Total Pressures and Static Pressures for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance.and Casing Treatment, Open Throttle.









Absolute Flow Angles for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment, Peak Pressure Rise/Near Stall Throttle.







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Peak Pressure Rise/Near Stall Throttle

Figure 78. Absolute Flow Angles for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Stage Clearance, and Casing Treatment.

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Figure 79. Circumferential Variation of Normalized Relative Total Pressure at Rotor Exit Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance Casing Treatment. Open Throttle.

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Figure 80. Circumferential Variation of Normalized Total Pressure at Rotor Exit, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment, Design Point Throttle.





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Figure 82. Circumferential Variation of Normalized Absolute Total Pressure and Static Pressure, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment, Open Throttle.



Circumferential Variation of Normalized Absolute Total Pressure Figure 83. and Static Pressure, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment, Design Point Throttle.

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Circumferential Variation of Normalized Absolute Total Pressure Figure 84. and Statie Pressure, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment, Peak Pressure Rise/Near Stall Throttle...



Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment. Rotor Total Loss Coefficients, Wake Loss Coefficients, and Total Minus Wake Loss Coefficients for Rotor B/Stator B Four-Stage Configuration, Figure 85.





Figure 87. Rôtôr Vectór Diagram Quantities Versus Percent Immérsión, Rotor B/Stator B Four-Stage Configuration, Third Stage Téstéd, Increased Rótór Tip Cléarance and Cásing Treatment.



Figure 88. Rotor Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment.

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*Computed from Stationary Rake Data

Figure 89. Rotor Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment.



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Figure 90. Stator Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance Treatment.



Figure 91. Stator Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment.



Figure 92. Stator Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment.



Figure 93. Diffusion Factor, Loss Coefficient, and Deviation Angle Versus Incidence Angle, Rotor B/Stator B Four-Stage Configuration, Increased Tip Clearance and Casing Treatment.



Figure 94. Comparison Showing the Effects of Increased Rotor Tip Clearance and Casing Treatment on Blade Element Performance.











Absolute Flow Angles for Rotor B/Stator B Single-Stage Configuration, Peak Efficiency Throttle.





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Figure 101. Circumferential Variation of Normalized Absolute Total Pressure and Static Pressure, Rotor B/Stator B. Single-Stage Configuration, Design Point Throttle.



Figure 102. Circumferential Variation of Normalized Absolute Total Pressure and Static Pressure, Rotor B/Stator B Single-Stage Configuration, Peak Efficiency Throttle.
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Figure 103. Circumferential Variation of Normalized Absolute Total Pressure and Static Pressure, Rotor B/Stator B Single-Stage Configuration, Peak Pressure Rise/Near Stall Throttle.







Figure 105. Rotor Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Single-Stage Configuration.



Figure 106. Rotor Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Single-Stage Configuration.



Figure 107. Rotor Vector Diagram Quantities Versus Porcent Immersion, Rotor B/Stator B Single-Stage Configuration.



Figure 108. Stator Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Single-Stage Configuration.



Figure 109. Stator Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Single-Stage Configuration.

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Figure 110. Stator Vector Diagram Quantities Versus Percent Immersion, Rotor B/Stator B Single-Stage Configuration.

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Figure 111. Diffusion Factor, Loss Coefficient and Deviation Angle Versus Incidence Angle, Rötor B/Stator B Single-Stage Configuration.

8.0 TABLES

Table 1. Instrumentation for the Test Program.

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						FLane	LOCAL LUL	-			•
		0.5	1.0	1.5	2.0	2.5	3.0	3.5	4.0	5.4	5.0
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I. Tests Using Stage A Blading (Reported in Ref. 1) A. Shakedown Test 5 data points B. 4-Stage Configuration (Third Stage as Test Stage) 1. Preview Data 15 data points 2. Stall Determination As Appropriate Casing Treatment Data
 Reynolds Number Data
 Standard Data 15 data pointa 30 data points. 4 data points 6. Blade Element Data 4 data points 7. Blade Surface Pressure Data 2 data points 8. Detailed Wall Boundary Layer Data 2 data points C. 1-Stage Configuration 1. Preview Data 15 data points 2. Stall Determination As Appropriate 3. Standard Data 4 data points 4. Blade Element Data 4 data points 5. Blade Surface Pressure Data 4 data points 6. Detailed Wall Boundary Layer Data 2 data_points D. 4-Stage Configuration (First Stage as Test Stage) 1. Blade Element Data 4 data points 2. Blade Surface Pressure Data 4 data points 3. Detailed Wall Boundary Layer Data 2 data points II. Screen Tests A. 4-Stage Configuration with Rotor B and Stator A 1. Preview Data 15 dată points. 2. Stall Determination As Appropriate 3. Standard Data 4 data points 4. Bladg. Surface Pressure Data 4 data points B. 4-Stage Configuration with Stator B and Rotor A (Same Data as II.A.) C. 4-Stage Configuration with Stator C and Rotor A (Same Data as II.A.) D. 4-Stage Configuration with Rotor B and Stator B (Šame Dátá as II.A.) III. Tests Using Rotor B and Stator B Designs A. 4-Stage Configuration, Third Stage as Test Stage 1. Same Data as I.B., Except Delete I.B.3. and 4. 2. Rotor Tip Clearance Data, Casement Treatment 4 Stages 3. Rotor Tip Clearance Data, Casing Treatment Stage 1. B. 1-Stage Configuration . Same Data as I.C., Except Delête I.C.4. 1. (Rotor Tip Clearance Data) IV. Tests Using Rotor C/Stator B Designs A. 4-Stage Configuration, Third Stage as Test Stage 1. Samé Data as I.B., Except Deléte I.B.3. and 4.

Table 2. Overall Test Plan Outline for Complete Program.

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Table 3. Préview Data for Rotor B/ Stator B, Four-Stage Configuration.

TORQUE . WORK, P COEF FLOW EFFICI COEF COEF CASING 0.86285 0.51058 0.45895 0,44056 0.53303 0.87662 0.46727 0.44975 0,54861 0. 88345 0.44289 0.48467 0.50421 0.89164 0.56549 0.43570 0.58308 0.89758 0.52337 0.42765 0.90115 0,60229 0.41852 .0.54276 0.55137 0.56076 0.61068 0,90288 0.41417 0.62045 0.90379 0.40893 0.90381 0.62991 0.40437 0,56931 0.57875 0,63969 0.90473 0.39893 0.65035 0.90554 0.39322 0.38801 0.58892 <u>0.90491</u> 0.66041 0.59761 0.60761 0.67227 0.90381 0.38186 0,90280 ..0,68228 0,37615 0.61596 0,90050 0.62467 0,69369 Ò..36939 0.89462 0.63039 0.70464 0.36253 0.71612 0.88442 0.35373 0.63335 0.63210 0.72413 0.87291 0.34520 0.72566 0.87046 0.34246 0.63166 0.88436 0.49290 0.55736 0.43867 0.62751 0,90038 0.56500 0.40490 0.90073 0.66470 0.38516 0.59872 0.62865 0,88760 0.70826 0,35938 0.55518 0.88799 0.44011 0.49388 0.90386 0.56722 0.62756 0.40627 0.66368 0,90267 0.59908 0,38662 0.89140 0.36097 0.63014

Test 66A.2 Four-Stage Configuration

Preview Data for Rotor B/Stator B, (a) Four-Stage Configuration Increased Rotor Tip Clearance, (b) Four-Stage Configuration, Increased Rotor Tip Clearance and Casing Treatment, (c) Single-Stage Configuration. 4. Table

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0.84370 0.84940 0.85443 0.85348 0.85348 0.85479 0.85527 0.85588 0.85588 0.85632 0.85450 0.85163 0.84958 0.83731 0.82335 0.83158 0.84074 0.84603 0.85156 0.85638 0.85637 0.85637 0.85637 0.85827 0.858203 0.858203 0.858203 0.858203 0.858203 0.85827 0.85721 0.65435 0.85379 0.85379 0.84294 0.82032 0.83041 0.84242 0.84644 0.85344 0.85447 85277 0.83464 0.85470 0.85213 0.82482 0.85108 85674 0.85636 0.83781 TOROUE EFFICI 84731 (c) Single-Stage Configuration ó Ó 0.69810 0.70893 0.72045 0.73179 0.74477 <u>0.73675</u> 0.76874 0.77472 0.78866 0.58735 0.60327 0.62230 0.63932 0.65610 0.65610 0.68508 0.68508 0.70656 0.71910 0.73074 0.74117 0.75325 0.771651 0.771651 0.771651 0.78692 0.60399 0.62333 0.63859 0.63859 0.65605 0.67488 0.68535 74563 0.75750 0.76802 60136 62139 69703 67707. .71949 .73209 .77578 67553 68644 63784 0.65608 58492 HORK . ö o. ö 00 60 00 Ó a 0.59672 0.60633 0.61662 0.62699 0.63776 0.65819 0.56036 0.50167 0.52319 0.52319 0.55871 0.558713 0.59713 0.6316 0.6312 0.63612 0.63612 0.63612 0.65861 0.65861 0.65861 0.65861 0.65861 0.65861 0.48146 0.50156 0.5223 0.60639 0.61614 0.62571 0.63585 0.64555 0.65445 0.53877 0.55725 0.57664 0.64664 0.65468 0.65733 0.65882 0.50192 0.52347 0.58493 0.59539 0.53989 0.55838 0.57652 0.58654 0.48245 COEF CASING ۵. 0.43968 0.43276 0.41650 0.41650 0.41650 0.41650 0.41650 0.38360 0.38360 0.35548 0.35548 0.44769 0.43564 0.43328 0.41732 0.43328 0.41732 0.41732 0.41738 0.41738 0.41738 0.41738 0.41738 0.41738 0.41738 0.47783 0.37058 0.35588 0.37058 0.44747 0.43928 0.43255 0.42504 0.41649 0.41178 0.40671 0.40143 0.39580 0.38995 0.38395 0.38343 0.367676 .36434 0.45461 FLOW 0.87943 0.88571 0.89088 0.88996 0.88797 0.88797 0.86769 0.86490 0.85346 0.85575 0.88575 0.88575 0.88575 0.887955 0.887955 0.87955 0.87159 0.88762 0.88795 0.88795 0.88795 0.88462 0.88792 0.89091 0.88945 0.88678 0.87742 0.86641 0.86385 0.87123 0.89136 86385 TORQUE 0.85930 0.88904 0.89123 EFFICI Increased Rotor Tip Clearance (b) Four-Stage Configuration 55625 0.61781 0.62654 0.63413 0.63913 0.64349 0.64491 0.51680 0.51680 0.55545 0.57386 0.59117 0.60921 0.61799 0.62726 0.63424 0.64335 0.64490 0.51546 0.54010 0.55501 0.57330 0.57330 0.59109 0.60859 63294 64286 64452 WORK, COEF 60885 61684 62515 51544 53902 0.59073 63831 and Casing Treatment 00 o. <u>.</u> 00 0 o. 0.54270 0.55039 0.55760 0.52647 0.55112 0.55112 0.55883 0.55883 0.55883 0.55832 0.55307 0.55877 0.55168 0.55778 0.55778 0.44365 0.46986 0.48894 0.50831 0.48767 0.50715 0.52484 0.52484 0.48918 0.50767 56128 56007 55698 55677 0.44292 0.50767 0.47096 54975 0.56309 55605 0.44311 COEF CASING ۵. ö o. 00 0
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Blade Surface Static Pressures, Rotor B/Stator B Four-Stage Configuratiou, v Table

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UNFACE	10.0	0.7614	0.9195	0.9563	0.9680	100	0003	0600.1	0.9643	JRFACE	0	0.7879	0.6087	0.0110	0.4145	0 3959	0.4056	0.4112	0.4465	0.4978	0.0703	0.97070	0.479								1.4235	1.4303	1.4275		1.4107	1.4130	1.3951	KLL	0.7602	0.6163		0.8362	0.8614	0.9049	0.9774	1.0500	2407	1.2947	
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L SN	4515	5099	3447	. 5641	. 5691	5564	2023	00000				NS	0.8240	0.9479	0.000	0.9240	0.7719	0.9533	0.9864	1.0450	1.1184	1.1997	1272	1.4760			9 6 - 1 5j		- 0	0.9980		1.1772	1.2039	1.21.96	5151.1	0167	1.1905	2	0.8015	0 7174	0. 6520	0.6085	0.001	0.6370	0.6868	0.7722	0.8551	19190	
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2	0. 8249	1.1114	1.1693	2022	1 2732	1.2825	1.2764	1.2732				8	0.8264	0.7877	0.7312	0.6832	0.6/43	0.6597	0.6731	0.7145	0.7722	0.8230	0.9233	1.0433						. 4705	7694.1	1.5025	1,4926	5270	1.4995	1.4057	1,4548	ŝ	0.7580	0 8308		0.0970	0.9072	0.9718	1.0135	9999	3327	1.3744	
URFACE	- 0 - 0 - 0	0.6245	0 9518	0.9795	1.0036		1.0623	1.0650				JRFACE	2027	0.6627	0 5909	0 5257	0.4962	0.4780	0.4769	1 4003	0.5241	0.5800	0 6812	0.8334	0.9602					4140	1 4506	1.4589	1.4725	1.4765	1 1220	1.4510	1.4044	X d d	0 7789	0.0318	0.7928	0.0130	0. 8665	0.9046	0.9931	1.0525	1.1871	3187	
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ion,		0• 20		DP	1.3723	1.4116	1.4594	1.4897	1.4937	1.4664	90	1.1719	1.0954	1.0544	1.0012	1.0898	1.1052	1.2124	1.2723	1.3930	1.4217	•.		1	.7603	. 7467	. 7622	1.7029	2054	1.7726	. 7405	ļ	. 2752	5662	. 3625	1.4160	.4907	1.5510	1.6222	1.6670	1.6800
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tator				PE 5360	. 5716 1	. 5871 1 5064 1	.6265	6306	.6167 1			PE	2072	1933	21/2	2469 1	. 2691) 3039]	13594	4253	5234	. 5350 1 . 6376 1		-	RESSURE SI	XCHORD 2.50	00.0	8 8	45.00	70.00	00.00	95.00	UCTION SU	2.50	6.00	13.00	25.00	90.00 90.00	40.00	50. UU 60. 00	20.00	00.00
or B/S		• 20		. 3662	1.3014	1.4506	000	1.5022	1.4876 1			90	1,1061	1.0705	1.0839	9660.1	1.1165	1991	1.2552	1.3705	1.4072			A.	8220 7665	7621	7640	7846	7881	7765		NS_	1954	3142	3706	9666	4084	5933	. 6365	6600	. 6678
, Rote		HERSION	RFACE	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	1.0700	1.1684	1.2190	1.2299	1.2105		5115		1.0230	0.8635	0.8411	0.8233	0.8275	0.8779	1.0209	1.0751	1.1306			PPR	. 7135 1	6970 1	7043 1	7291	7365 1	. 7239 1		add	1 0001	2586 1	. 3026 1	. 3245	3941	1 0001	. 5455 5444	6262 1	. 6436
ssures		ñ	ESSURE SU	ACHORD 2. 50	00.00 • 00	30.00	60.00	90.00	. 00.06		and motton	SCHORD	2 CQ	20.00	20.00	30.00	35.00	50.00	6 0.00	88	90.00 95.00			PE	5215 1	1000	5707 1	6014	61.6	6013 1		34	. 1065	1475	1.1656 1	2016	2335	1.3129	1.3660	1.4686	1.5155
ic Pre			5	NS	7729	7826	0107	1315	7360	7961	5	NS 2954 21	3547	4067	4367	4730	. 535)	535T	. 6685	7253	7321		0	00	. 3340		4357	4735	4834	4732	C104.	8	1.1434	1.0395	1.0410	0431	1.0037	1.1013	1.2108	3238	1.4009
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ator B]				12.18	2123	1007	2608	26.97		2623	'		PPR	66.40	7440	2112	7051	7206	75:50	7794	8298	67 H3	08-10	1520		IMMERSION	SURFACE	90	0.6121	0.8976	0.9204	0.9536	n. 9792	0.9749	0.9318		SUHLACE	0.7435	0.5920	0.4674	0.444)	0.3804	0.4143	0.4176	0.4670	0.6661	0.7310	0 04//
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Four-St		-	PRESSINGE S		00.0	20.00	30.00	60.00	70.00		95.00	SUCTION SU	SCHORD	00.8	13.00	20.00	30.00	35.00	40.00	20.00	20,00	80.00	90.00	00.00			()= 62		90	1.1839	1.2892	1.3/51	1, 3792	1.4197	1.4214	1.4155		ŝ	1 1.479	1.0:524	1.0150	1.00.1	18101	1.0304	1.0503	1.1612	1.2217	1.2711	1 3500
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or B/St		50	DP	. 3340 1	1 0200	1 9666	4147 1	432	.4442 1	4314 1			1	0764 1	1.0592	1.0367	0543	1.0613	1.0817	1.1048	1.2115	1.2702	1.3245 1	1.3584 1 1.3719 1			-	PRESCURE	XCHORD	2.50	9.00	20.00	45.00	60.00		90.00	90.00	SUCTION SI	XCHORD	00.8	13.00	20.00	20.00	35.00	40.00	50.00	20.02	80.00	90.00 95.00
es, Rot ce.		MERSION(X)	OP OP	0.9494 1	1.0552	1 1492	1.1771	1.2020	1.2116	1.2014			FACE	0 001	0.9011	0.8461	0.8263 0.8159	0.8109	0.9152	0. 8301	0.8684 0 9265	0.9914	1.0560	1.1141				830	3391	4010	4606	4519	5211	5295	5345	5012		PPR	. 1841	0813	0856	606U .	. 1072	1518	2050	.2671	3535	4219	. 4.15.3
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Static	4	×	-	PR	5537 5004	5029	5171	531 9	5527	5518	5133	1	PPR S	0476	1267	1653	1926	2122	2733	3275	3772		4566	4677		NEDG LAN (3)		RFACE	0 8078	1.0143	1.1064 1	1.1369	1.1062	1.2020	1.2073	1.1678	-	EACE OP	1.0437	0. 8943	0.8255 0.7905	0.7732	0.7696	0.7808	0.7848	0.8771	0.9391	1.0655	1.1012
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Blade Surface Static Pressures, R	Increased Rotor Tip Clearance and
Table 9.	

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PR SUCTION SURFACE DP PPR XCHORD OP DP 133 2.50 0.7436 0.7437 0.7436 0.7437 0.7439 0.7437 0.7431 0.7433 0.7431 0.7433 0.7431 0.7								S NULLUIS	THEADE		
No. Description Description <thdescription< th=""> <thdes< td=""><td></td><td>6</td><td>g</td><td>S NULLURS</td><td>100 ACE</td><td></td><td></td><td></td><td>dC</td><td>90</td><td>PPR</td></thdes<></thdescription<>		6	g	S NULLURS	100 ACE				dC	90	PPR
33 2.50 0.7436 0.7953 0.6480 0.00 0.6523 0.7421 0.7743 0.6621 0.7743 0.7639 0.7743 0.66219 0.7743 20.000 0.4361 0.6039 0.7744 20.000 0.4361 0.6041 0.7233 0.7200 0.4361 0.6041 0.6209 0.6011 0.7243 0.6011 0.7223 33.000 0.4206 0.6010 0.6209 0.60140 0.6209 0.67040 0.6209 0.60100 0.6209 0.6209 0.60140 0.6209 0.6209 0.6209 0.6209 0.6209 0.6209 0.6209 0.6209 0.6209 0.6209 0.6209 <	0. 7448 0 69	69	10	ACHORD	90	ΩΡ	PPR	2.50	0.0758	0.7457	0.7571
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0 8004 0 81	0 81	22	2.50	0.7436	0.7955	0.6880	6.00	0.6161	0.7259	0.7314
50 13.00 0.6395 0.7744 20.00 0.4361 0.6395 0.7067 72 20.00 0.5157 0.6691 0.7127 20.00 0.4206 0.6011 0.1 15 25.00 0.4569 0.7757 25.00 0.4125 0.6011 0.1 14 35.00 0.4369 0.6710 0.7356 40.00 0.4125 0.6010 0.1 14 35.00 0.4369 0.6710 0.7356 40.00 0.4289 0.6294 0.1 14 35.00 0.4894 0.6710 0.7356 40.00 0.4289 0.6294 0.1 14 35.00 0.4894 0.5710 0.7356 40.00 0.4289 0.6294 0.1 15 50.00 0.4286 0.7594 0.7755 50.00 0.4268 0.7594 0.1 16 70.00 0.5372 0.7395 0.700 0.7594 0.1 26 0.0 0.77555 70.00	0.8208 0.84	0	ò	8.00	n. 6353	0.7477	0.7380	13.00	0.6627	0.7451	0.7599
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	0.7200 0.73	0.73	50	13.00	0.6395	0.7504	0.7744	20.00	0.4361	0.6389	0.6442
75 25.00 0.4969 0.6616 0.7125 30.00 0.4125 0.6040 0.1316 114 35.00 0.4938 0.6510 0.7266 40.00 0.4214 0.6209 0.1316 0.7366 40.00 0.4307 0.6229 0.1307 0.6209 0.1367 0.7366 40.00 0.4307 0.6229 0.1307 0.7366 0.7300 0.4307 0.6229 0.1307 0.6229 0.1307 0.6229 0.1307 0.62202 0.7564 0.17694 0.1	0.6520 0.64	3.0	372	20.00	0.5157	0.6691	0.7067	25.00	0.4206	0.6011	0.6368
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0.65.13 0.5	9.9 0	345	25.00	0.4969	0 6616	0.7125	30.00	0.4125	0.6040	0.6439
414 35.00 0.4884 0.6710 0.7365 40.00 0.4680 0.6456 0. 145 40.00 0.4938 0.6714 0.7565 50.00 0.4680 0.6544 0. 145 40.00 0.4680 0.7575 50.00 0.4680 0.6544 0. 303 50.00 0.4580 0.7594 60.00 0.5222 0.7594 0.1 301 60.00 0.5248 0.7374 0.8352 70.00 0.5526 0.7553 0.1 302 60.00 0.5467 9.6678 90.00 0.9531 0.3553 0.1 302 0.7587 0.8916 80.00 0.9124 1.0420 1 1 1 1 1 1 1 1 0.3531 0.3531 0.3531 0.3553 0.9 0.9504 1 1 1 0.4201 1 1 1 1 0.4201 1 1 1 1 1 1 0.9	0.619, 0.6	0.0	31.7	30.00	0.4938	0.6591	0.7223	35.00	0.4214	0.6209	0.6711
1.15 40.00 0.4938 0.6789 0.7565 50.00 0.4680 0.6854 0.1 0.06 0.05052 0.7030 0.7565 60.00 0.5564 0.1 0.06 0.05152 0.7030 0.8352 70.00 0.5926 0.7594 0.1 0.06 0.0562 0.7374 0.8352 70.00 0.5926 0.8563 0.1 0.46 0.05 0.5374 0.8352 70.00 0.5926 0.8533 0.1 0.59 0.00 0.5927 0.6916 60.00 0.7013 0.9531 0.1 0.29 0.00 0.6409 0.6772 0.6652 95.00 0.6904 1.1214 1.1 164 90.00 0.8409 1.0615 1.1284 1.1214 1.1	0.5949 0.6	9.0 0	414	35.00	0.4884	0.6710	0.7366	40.00	0.4307	0.6458	0.7103
085 50.00 0.5052 0.7030 0.784% 60.00 0.5202 0.7594 0.4 9.10 60.00 0.5248 0.7347 0.8352 70.00 0.5926 0.8563 0.4 9.10 60.00 0.5548 0.7377 0.8352 70.00 0.5926 0.9563 0.4 4.29 80.00 0.5937 0.8352 70.00 0.7013 0.9531 0.1 4.29 80.00 0.77013 0.9548 90.00 0.7013 0.9531 0.1 114 90.00 0.7818 0.9663 90.00 0.6124 1.0420 1.1 124 90.00 0.78052 1.0652 95.00 0.6904 1.1214 1.1 124 95.00 0.8409 1.1284 1.1284 1.1	0.5563 0.7	0.7	1.15	40.00	0.4938	0.6788	0.7565	50.00	0.4680	0.6954	0.7666
1930 60.00 0.5248 0.7374 0.8352 70.00 0.5926 0.8563 0.1 1048 70.00 0.5662 0.7337 0.8316 80.00 0.7013 0.9531 0.3 10429 80.00 0.5467 0.9672 0.9673 90.00 0.9124 1.0420 1.1 1164 90.00 0.7587 0.9672 1.0652 95.00 0.6904 1.1214 1.1 1164 95.00 0.8409 1.0615 1.1284 1.1214 1.1	0.6216 0.8	0	085	50.00	0.5052	0.7030	0.7879	60.00	0.5202	0.7694	0.8423
10년-18 70.00 0.5662 0.7937 0.8916 60.00 0.7013 0.9531 0.1 1429 60.00 0.6409 0.6792 0.9618 90.00 0.6124 1.0420 1.1 1184 90.00 0.6409 1.0615 1.1652 95.00 0.6904 1.1214 1.1 95.00 0.8409 1.0615 1.1284	0 73-55 0 8	9.6	006	60.00	0.5248	0.7374	0.8352	70.00	0.5926	0.8563	0.9146
1429 80.00 0.6408 0.6782 0.9678 90.00 0.8124 1.0420 1. 1164 90.00 0.7587 0.9872 1.0652 95.00 0.6904 1.1214 1. 25.00 0.8409 1.0615 1.1284	0.9516 0.5	0	8-306	70.00	0.5662	0.7937	0.8916	80.00	0.7013	0.9531	0.9969
1184 90.00 0.7587 0.9872 1.0652 95.00 0. 6904 1.1214 1. 95.00 0.8409 1.0615 1.1284	0.9479 1.0	-	0429	80.00	0.6408	0.6782	0.9668	90.00	0.8124	1.0420	1.1100
95,00 0,8409 1,0615 1,1284	1 0360 1.1	-	164	3 0.00	0.7587	0.9872	1.0652	95.00	0.8904	1.1214	1.1622
	•	•		95.00	0.8409	1.0615	1.1284				

~	IMMERS I ON	X)= 80			IMMERSION	(X)= 90	
PRESSURF	SURFACE						
TCHORD	ЧO	đ	PPR	PRESSURE	SURFACE		
2.50	0.3673	0.8861	0.5978	XCHORD	ð	å	PPR
00	0.8186	1.0690	1.1780	2.50	0.4172	0.8938	1.0223
20.00	0.9187	1.1199	1.2199	8.00	0.8330	1.0652	1.1536
30.00	0.9471	1.1536	1.2360	20.00	0.9210	1.1314	1.2107
45.00	0.9837	1.1771	1.244)	30.00	0.9374	1.1417	1.2234
60.00	1,0042	1.1785	1.2613	45.00	0.9699	1.1704	1.2401
20.00	1.0128	1,1879	1.2662	60.00	0.9880	1.1834	1.2536
80.00	1.0145	1.1854	1.2636	70.00	0.9916	1.1792	1.2560
00.00	0.9882	1.1872	1.2372	80.00	0.9847	1.1830	1.2487
95,00	0.9804	1.1689	1.2324	90.00	0.9735	1.1564	1.2325
				95.00	0.9503	1.1433	1.2127
SUCTION SI	URFACE						
I CHORD	90	6	PPR	SUCTION S	URFACE		1
0 Q Q	0.6348	0.7024	0.7364	XCHORD	0	5	PPR
8 00	0.595.0	0.7079	0.7391	2.50	0.6896	0.7331	0.7686
13.00	0.5658	6.6479	0 6900	8.00	0. 5930	0.6956	0.7461
20 00	0.4247	0.5729	0.6313	13.00	0. 5358	0.6317	0.666
10 20	0 3458	0.5693	0.6322	20.00	0.4317	0.5820	0.6498
		0 5454	0.6424	25.00	0.4077	C. 5705	0.646
	0.4128	0.6032	0.6/32	30.00	0.4031	0.5941	0.664
40.60	0.4122	0.6253	0.7064	35.00	0.4209	0.6195	0.6940
	0 4897	0.6974	0.7801	40.00	0.4406	0.6470	0.7357
00.00	0 5667	0.8015	0. 8344	50.00	0.4997	0.7208	0.8040
20.00	0 6461	0. 7985	0.9706	60.00	0.5952	0.8137	0.906
	0.7604	0.9964	1.0513	70.00	06894	0.9202	1.0103
	0 8615	1.0649	1.1536	60.00	0.7900	1010.1	1.0697
	0 9127	1,1176	1.1849	90.00	0.8492	1.0742	1.1.191
22.25				95.00	0.8928	1.0665	1.1602
•							

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tion,			808	1.4057	1.4565	1.4759	5/65.1	1.5191	1.5135	1.4963		PPR.	1 1145	1.0933	1.0912	1179	1.1420	1.1609	1.2098	1.3352	1.4301	1.4299						• • • •																				
nfigura	(X)= 50		a	1.2701	1.3703	1.3970	1.4409	1.4521	1.4557	1.4325		0P 1 1660	1 0707	1.0326	1.0148	1.0281	1.0451	1.0605	1.1040	1.1090	1.3495	1.3524																										
itage Co	I MMERS I ON (SURFACE	0.9059	1.1125	1.1456	1.2011	1.2148	1.2217	1.1973	URFACE	0P • 0EC3	0.9055	0.8430	0.8003	0.7820	0.7885	0.7959	0.8256	0.9535	1.0885	1.0956		-		-		PPR 1 2535	1.4002	1.4531	1.4728	1.5082	1.5179	1.0160	1.4603		app	1.2034	1.1177	1.0361	1.0787	1.0995	1.1392	1.1918	1.2577	1.3040	1.4598	1.4577
8 Four-S ment.			PRESSURE	5.20	20.00	30.00	43.00 60.00	70.00	80.00 90.00	95.00	SUCTION S	XCHORD		13.00	20.00	00.02	35.00	40.00	50.00	20.00	60.00	00 00	3		Į	A)= 40		DP 1 2365	1915.1	1.3750	1.3969	1.4211	1.4461	1.4445	1.4072		ЪР	1.1495	1.0595	1 0236	1.0109	1.0284	1.0429	1.1095	1.1761	1.2638	1.92.1	1.3474
Stator J g Treatr			PPR 1 5166	1.4892	1.5030	1.5136	1.5326 1 5347	1.5377	1.5270			894	1.0390	1.0955	1.1027	1 1623	1.1844	1.2130	1.2431	1.3541	1 3951	1 4251	1.4512			I FITCKS LUNI	SURFACE	0P 0 0	1.0482	1.1203	1.1487	1.1956	1.2041	1.2044	1.1550			1.0295	0.8952	0.8401	0.7908	0.7951	0.8054	0 8399	0.8996	1.0221	1.1497	1.0950
otor B/S d Casing	X)= 20		DP	1.3689	1.4178	1.4371	1.4606	1.4687	1.4579			aŭ	1.0720	1.0568	1.0359	1 0603	1.0711	1.0916	1.1196	1.2297	1.2878	1.3401	1.3835				PRESSURE	XCHORD		20.00	30.00 1	43. UC	70.00	80.00 00.08	95.00		SUCTION S	2.50	8.00	30.00	25.00	30.00	00.00 00.00	50.00	60.00 70.00	80.00	90.00	35.00
ures, R ance an	IMMERSION(SURFACE	0P 0 0.70%	1.0685	1.1599	1.1862	0613-1	1.2232	1.2138			URFACE	0.9829	0.8924	0.8374	0.8160	0.8138	0.8204	0.8379	0.9391	1.0068	1.0718	1.1428				PPR	3565	45:12	4736	4926	5211	5207	4636		000	1972	.11.6	0743	0787	6650	.1180	1736	.2461	. 3075	4045	.4340	
ic Press ip Clear		PRESSURE	a so	808	30.00	45.00	60.00 70.00	80.00	90.00	-	• ••••	SUCTION S	2.50	9.00	13.00	00.00	30.00	35.00	40.00	60.00 90.00	70.00	80.00	92.00 95.00	•)= 80		DP	1.2376 1	1.3741	1.3983 1	1.4188 1	1 4474	1.4508 1	1 4383		ĝ	1 1543 1	1.0562 1	1.01-14 1	1 00001	1.0151 1	1.0359 1	1 0020 1	1.1571.1	1.2190-1 1.3487	1.3304	1.3569 1	
ce Stat: Rotor T			ਅਰਹ	1.5573	1.4989	1.5370	1.5332	1 5440	1.5369	1.5103		PPR 1 6006	1.1031	1.1230	1.1678	1 2285	1.1987	1.2806	1 3227	1.4035	1.4272	1.1460			MMERSION (1	URFACE	dD	0.8578	1.1184	1.1483	1.1759	1.2163	1.2136	1.2019	~	RFACE	1 0456	0 8958	0.8:38	0.72854	0.7760	0.7681	0.8257	0.6842	0.9488	1.0742	1.1097	
e Surfa reased	X)= 10		40	1.3367	1.4062	1.4288	1.4691	1.4784	1.4666	1.4404		1 0261	1.0650	1.0570	1.0752	1 1135	0500	1.1542	1.2029	1016.1	1.3469	1.3/35	1.3000		-	PRESSURE S	XCHORD	2.50	90.00 00.00	30.00	45.00	60.00 70.00	80.00	00.00		SUCTION SU	ACHORUM 2 SUL	9 . 00.	13.00	20.00	30.00	35.00	50.00	60.00	70.00	90.00	95.00	
0. Van Inc	MIGA SN ANG		THEFACE	60c0 1	1.1437	1,1737	0551.1	1 2319	1.2242	1.1985	IRFACE	20 00 00 00	0.6888	0.8568	0.8448	0 8551	0.7849	0.8743	0.9118	1.0311	1.0819	1.1225							•	1			1.	•					•				1			1		
Table 1	_		Pla SSUM : ZCHOM	2.50	20.00	30.00	60.00 60.00	70.00	00.08 00.06	95.00	SUCTION SU	XCHORD		13.00	20.00		35.00	40.00	50.00	20.00	80.00	<u>50.00</u>	0.55																									

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Blade Surface Static Pressures, Rotor B/Stator B Single-Stage Configuration. Table 11.

				PPR	0.1100	0.1817	0.2219	0.2384	0.2523	0.2646	0.2689	0.2671	0.2567	0.2415		app R	-0.4759	-0.4251	-0.4430	-0.4477	-0.4295	-0.4068	-0.3680	-0.3375	-0.2691	-0.1362	-0.0540	0.0395	0.1320	0.1736	
	(3)= 20			P.C	-0.0473	0.0982	0.1674	0.1678	0.2080	0.2214	0.2263	0.2259	0.2156	0.2011		ΒE	-0.3574	-0.3902	-0.4379	-0.4627	-0.4581	-0.4439	-0.4123	-0.3836	-0.3273	-0.2309	-0.1265	-0.0346	0.0651	0.1170	<i></i>
	I'MERSION		SURFACE	90	-0.3054	0.0322	0.1052	0.1354	0.1601	0.1782	0.1842	0.1630	0.1762	0.1625	JRFACE	90	-0.2534	-0.3551	-0.4200	-0.4649	-0.4736	-0.4709	-0.4455	-0.4254	-0.3702	-0.3203	-0.1925	-0.1005	0.0043	0.0641	
			PRESSURE	ACHORD	2.50	8.00	20.00	30.00	45.00	60.00	70.00	80.00	90.00	95.00	SUCTION SI	ICHORD	2.50	00.0	13.00	20.00	25.00	30.00	35.00	40.00	50.00	60.00	70.00	80.00	90.00	95.00	
			PPR	0.1566	0.2065	0.2444	0.2552	0.2711	0.2813	0.2895	0.2944	0.2863					PPR	-0.5296	-0.4167	-0.4227	-0.4293	-0.4185	-0.3998	-0.3735	-0.3451	-0.2767	-0.1913	-0.0972	-0.0000	0.1069	0.1654
3)= 20			ΒE	-0.0155	0.1215	0.1919	0.2125	0.2350	0.2432	0.2518	0.2552	0.2466					PE	-0.3958	-0.3718	-0.4044	-0.4342	-0.4344	-0.4243	-0.4087	-0.3891	-0.3380	-0.2734	-0.1780	-0.0768	0.0376	0.1044
I MMERSION	~	SURFACE	90	-0.2725	0.0459	0.1307	0.1613	0.1905	0.2034	0.2125	0.2159	0.2065				URFACE	DP	-0.2847	-0.3317	-0.3823	-0.4286	-0.4391	-0.4392	-0.4316	-0.4158	-0.3792	-0.3282	-0.2596	-0.1448	-0.0290	0.0449
		PRESSURE	XCHORD	2.50	8.00	20.00	30.00	45.00	66.00	70.00	80.00	90.06				SUCTION SI	I CHORD	2.50	B .00	13.00	20.00	25.00	30.00	35.00	40.00	50.00	60.00	70.00	80.00	00.06	95.00
				PPR	0.1900	0.1981	0.2527	0.2683	0.2647	0.2731	0.2815	0.2957	0.3023	0.2899		PPR	-0.5503	-0. 3986	-0.4507	-0.4976	-0.4794	-0.4436	-0.4016	-0.3564	-0.2597	-0.1678	-0.0738	0.0301	0.1444	0.1876	
	(X)= 5			ű.	0.0522	0.1100	0.1829	0.2309	0.2499	0.2522	0.2563	0.2636	0.2630	0.2476		Pe Be	-0.4257	-0.3378	-0.3847	-0.4584	-0.4902	-0.4881	-0.4590	-0.4194	-0.3423	-0.2518	-0.1595	-0.0603	0.0625	0. 7314	
	I MITERS LON		SURFACE	90	-0.0802	0 0325	0.1135	0.1702	0.2125	0.2276	0.2333	0.2391	0. 2353	0.2165	JRFACE	90	-0.3407	-0.2929	-0.3355	-0 4045	-0.4527	-0.4877	-0.4926	-0.4695	-0.3947	-0. 3222	-0.2364	-0.1393	-0.01-19	0.0698	
			PRESSURE :	X CHOND	2.50	8.00	20.00	30.00	45 00	60.00	70: 00	80.00	90.06	95.00	SUCTION SI	XCHORD	2.50	00 0	13.00	20.00	25.00	30.00	35.00	40.00	50.00	60.00	70.00	80: 00	90.00	95.00	

IMMERSION(3)= 00

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0.2259 0.2204 0.2003 0.1730

08 =(%)			PE	0.0113	0.1007	0.1399	0.1544	0.1723	0.1883	0. 1904	0.1824	0.1654	0.1408			ĥ	-0.3766	-0.4165	-0.4597	-0,4853	-0.4785	-0.4525	-0.4099	-0.3689	-0.2569	-0.1360	-0.0302	0.0299	0.0659	0.0775
I MMERS I ON	- - -	SURFACE	90	-0.1379	0.0326	0.0735	0.0968	0.1262	0.1356	0.1454	0.1412	0.1360	0.0980		URFACE	- D -	-0.2985	-0.3861	-0.4263	-0.5030	-0.5107	-0.4913	-0.4539	-0.4160	-0.3311	-0.2215	-0.1464	-0.0223	0.0447	0.0370
		PRESSURE	XCHORD	. 2.50	8,00	20.00	30,00	45.00	60.00	70.00	80.00	90.00	95.00		SUCTION S	I CHORD	2.50	8.00	13.00	20.00	25.00	30.00	35.00	40.00	50.00	60.00	70.00	80.00	90.00	95.00
		PPR	0.1:24	0.1656	0.1942	0.2057	0.2182	0.2319	0.2323	0.2226	0.2022	0.1756			PPR	-0.4601	-0.4423	-0.4650	-0.4701	-0.4471	-0.4146	-0.3741	-0.3353	-0.2049	-0.0876	0.0101	0.0877	0.1189	0.1258	
		PE	-0.0258	0.0904	0.1438	0.1608	0.1784	0.1921	0.1926	0.1858	0.1692	0.1442			ΡE	-0.3685	-0.4121	-0.4620	-0.4921	-0.4814	-0.4580	-0.4216	-0.3845	-0.3042	-0.1644	-0.0665	0.0278	0.0831	0.0941	•
	SURFACE	DP	-0.2205	6.0198	0.0828	0.1120	0.1308	0.1415	0.1423	0.1432	0.1280	0.1074		URFACE	9	-0.2891	-0.3907	-0.4678	-0.5046	-0.5013	-0.5032	-0.4600	-0.4365	-0.3733	-0.2447	-0.1319	-0.0424	0.0405	0.0548	
	PRESSURE	SCHORD	2.50	8.00	20.00	30.00	. 45.00	60.00	70.00	80.00	90.00	95.00		SUCTION S	CHURD	2.50	8.00	13.00	20.00	25.00	30.00	35.00	40.00	50.00	60, 00	70.00	80.00	80.00	95.00	

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-0.1718 -0.0496 0.0250 0.0250 0.0034

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PR

Single-Stage Configuration. æ Rotor B/Stator Static Pressures, Surface Vane 3 12. Table

	1		844	2002		1281	0 4423			0.4/12	0.4822	0 4855	0.4795	0.4536			PPR	0.0011	0.0145	0.0354	0.0407	0.0644	0.0879	0.1146	0.1399	0.12 44	0.2529	0.3077	0.3602	0.4062	0.4247			
<u> </u>			ud	0 3367		0 2500		0.57.00	0.9996	0.4167	0.4271	0.4327	0.4252	0.4085			ц.	0.0320	-0.0013	-0 0154	-0.0065	0.0064	0.0263	0 0484	0.0686	0.11.91	0.1762	0.2324	0.2860	0.3410	0.3629			
MULSIUN		UDEACE				0.000	00/7.0	0.0000	0.3266	0.3470	0.3591	0.3633	0.3575	0. 2412		IRFACE	g	0.0548	-0 0207	-0.0509	-0.0600	-0.0526	-0.0444	-0 02PA	-0.0127	0.0317	0.0885	0.1472	0.2072	0 2664	0 2913			
-	•	S TOLICE			2.30 2	00.00	20.00	30.00	45.00	60.00	70.00	80.00	00 06	33		SUCTION St	ECHORD	2.50		000	200	9 8 9 8		20.00		50.00	60 00	20.00				00.08		
			¥7,	0.465/	0.4:08	9.4490	0.4581	0.4734	0.4920	0.4992	0 4971	0 4859						899		0.0414		0.0440	6000 0		10/10	C 1600	0 2147	0.010	0.4240		0.3000	0.4109	0.4223	
t)= 20			ΒE	0.3371	0.3460	C. 5/33	0.3697	0.4114	0.4316	0, 1364	1 4341	1976	0.44.0					01	22.0	0.09180	0.0340	0.0036	0.0000	0.0392		0.0039	0.000	0.000		0.000	0.3133	0.349/	0.3624	
MMERS FORC		NUNE ALC	90	0.1994	0.2433	0.2596	0.3126	0. 3372	0 3006	0.3675	0 2678	00000	0.00.0	•					5	0.1078	0.0342	-0.0121	-0.0208	-0.0232	-0.0228	-0.010	2000-0	0.000	0.1100	0.1/92	0.2324	0.2780	0.2947	
-		PRI SSUKE	X CHUKD	2.50	0.00	20.00	30.00	45,00	00 09	20.00		90. OC	30.00		~			SUCTION S	XCHORD	2.50	8.00	13.00	20.00	25.00	30.00	33.00	40.00	20.00	60. UU	70.00	80.00	9 0.06	95.00	
				BPR	0.4702	1.761.0	0.4474	0.4618	0 4772	1061 0			0.4950	0.4905	0.4652			Ary Here	0.0407	0.0625	0.0590	0.0764	0.1004	0.1247	0.1275	0.1756	0 7:324	0.2994	0.3520	0.3848	0.4053	3.4207		
	31= 10			٣	0. 1294	0.3416	0.3762	0.3964	0 1172	1957	0000	0.4436	0.4481	0.4368	0.4105			PE	0.1220	0.0816	0.0480	0.0423	0.0520	0.0671	0.0612	0.0954	0.1568	0.2168	0,2768	0.3141	0 3430	0.3587		
	PHDERCHOHO		IJRFACE	90	0.1612	0.2403	9762 0	0 3167	0.2426	0.3460	0. 3010	0.36/9E	0.3729	0.3632	0. 3377		IRFACE	90	0 1446	0.0681	0.0209	-0.0027	-0.0034	-0.0005	0.0211	0.0216	0.0680	0.1273	0.1920	0.2379	0.2716	0.2693		
	-		1.5 10PL S	IN HOKD	90.5	90.4	00 0.	3		10.00	00.00	70°.00	80.00	90, 00	95,00		UCTION SL	I CHORD	2.50	9 .00	13.00	20.00	25.00	30.00	35.00	40.00	50.00	60.00	20 00	80.00	90,00	95.00		

ORIGINAL PAGE IS OF POOR QUALITY

PPR 4008 3955 3955 3955 423 423 423 423 423 4739 4739 4739 4739 4739 4739

PE 0.2900 0.3171 0.3581 0.3777 0.3777 0.3568 0.4201 0.4194 0.4194 0.4194 0.3651 0.3651

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IIMMERSION(3)=

=(X)NOISUGN(X)= URFACE 0.0673 0.0673 0.0048 0.0048 0.0048 0.0034 0.0034 0.0034 0.2111 23:00 2670 0.003 SURFACE DP DP 0.2242 0.2793 0.2793 0.2793 0.2312 0.3312 0.3352 0.3488 0.3468 0.3156 2 PPR 0.01144 0.01144 0.01210 0.01229 0.0259 0.02518 0.12218 0.12518 0.3357 0.3355 0.3355 0.3355 0.3465
 PPR

 0.3958
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 PE 0.0523 0.0523 0.0066 0.0002 0.0002 0.0683 0.0683 0.0683 0.0683 0.0769 0.1769 0.2794 0.3453 0.3453 PE 0.2894 0.355 0.355 0.355 0.4161 0.4161 0.4161 0.4161 0.4161 URFACE - DP - DP - 0.0833 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0163 - 0.0295 - 0.0163 - 0.0295 - 0.0355 - 0.02555 - 0.02555 - 0.02555 - 0.02555 - 0.02555 - 0.02555 DP 0. 1567 0. 2164 0. 2164 0. 3012 0. 3012 0. 3392 0. 3395 0. 3395 0. 3395 0. 3395 0. 3395 0. 3395 0. 3200 SURFACE 3 Silicition S 5.00

Normalized Absolute Total Pressure, Static Pressure, and Flow Angles for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested. Table 13.

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Open Throttle

Basign Point Throftle

	10	ITAL PRESSI	JAE	STA	VEIC PRESS)NE		0Ľ	TAL PRESSU	JE	21	VTIC PRESSI	RE
PEN T. T.	ROTOR 3 INLET	ROTOR 3 EXIT	STATOR 3 Exit	ROTOR 3 INLET	ROTOR 3 EXIT	STATOR 3 EXIT	PERCENT	ROTOR 3 INLET	ROTOR 3 EXIT	STATOR 3 EXIT	ROTOR 3 INLET	ROTOR 3 Exit	STATOR 3 EXIT
	8.8378	1.3173	1.3719	6.7836 4.7835	1.6373	1.2059		1.8461	1.6197	1.6413	6616-9	1.2994	1.5831
	1.1567	7676.1	1.4096	9.7615	1.5239	1.2827	- N	1.635	1.6762	1.6538	E710.2	1.293¢	1.4995
	g. 8682	1.4638	1.4222	g - 6998	1.0104	1.2012	3.6	1.6717	1.6991	1.6795	1.916.1	1.2914	3.4979
	1.0067	1.4232	1.4387	1.6986 1.1225	1513.1	1.1999		1.4795	1.7184	1.6 88 2	1.9147		
	5768°3		1.4304	E.6956		1.1964			1.7552	1.782		1.2830	1.4922
	1074-1 1076-1	4718	1.4226	6.69 32	1.88.1	1.1938		1.1143	1.7596	1.7875	E7112.11	1.2778	1.4287
	1356	1.4728	1.4285	8 .692 8	1.88.1	1.1921	15.8	1.1262	1.7535	1.7142	1.9544	1.2787	3.4855
	9866°.3	1.4585	1.4339	g #69.8	1.8544	1.1937	26.5	1.1299	1.7432	1.7156	1716 · 1	1.2867	1.4885
	E. 9485	1.4622	1.4417	g. 69#2	1.0117	1.1916	36.9	1.1356	1.7292	1.7143	g. 9626	1.2865	1. 48 36
	F. 95.89	1.4828	1.4515	J.6881	1.983	1.1889	50.5	1.1476	1.7435	1.7244	1661-2	1.2885	1.4758
	1636.3	1.4841	1.46#9	g. 68.55	£.9877	1.1783	78.8	1.1376	1.74.08	1.7586	g. 2025	1.2745	1.4682
	1.9554	1.4752	1.4584	J.6728	£.9778	58/1 - 1	88.8	1.1200	1.7255	1.6974	g 6628° 9	1.2565	1.161.4
	8.9335	1.4685	1.44.02	J.665 3	g. 9722	1.1639	85.8	1.1113	1.7228	1.6968	BE78.8	1.2497	1.4569
	. g.9318	1.4634	1.4305	s.658 9	8 .9698	1.1589	98.80	1.1095	LUEL.I	1.69\$6	g. 9678	7EA2.1	1.4521
	E.9386	1.4598	1.4280	g.6 524	g.9718	1.1468	a . 66	1.1071	1.7345	1.6971	J. 36 17	1-241	3.4416
	a.9185	1.4594	1.4001	g. 6468	g .9622	1.14.68	95. J	1.6847	1.7384	1.6793	Ø. 8551	1.2395	1.4315
1.3	9686 J	1.4627	1.3778	J.6435	F .961 F	1.1335	96.8	1.4645	1.7424	1.6593	g. 8532	1.2395	1.4272
1.1	1928.8	1.4545	3696.1	g. 6406	g.96 37	1.1319	97.6	3.8386	1.7429	1.6347	g. 8522	1.2385	1.4201
1.06	8.8455	1.4642	1.3018	1119.1	g. 965.0	1.1292	34.8	1.4129	1.7448	1.6119	g. 8547	1.2382	1-427 3

Peak Efficiency Throttle

Peak Pressure Rise/Near Stall Throttle

	16	ITAL PRESSI	IRE	STA	NTIC PRESSI	JRE		2	TAL PRESSU	RE	STI S	VTIC PRESSI	ike
PERCENT IMMERCION	ROTOR 3 INLET	ROTOR 3 EXIT	STATOR 3 EXIT	ROTOR 3 INLET	ROTOR 3 EXIT	STATOR 3 EXIT	PERCENT IMMERSICH	ROTOR 3 INLET	ROTOR 3 EXIT	STATOR 3 EXIT	ROTOR 3 INLET	ROTOR 3 EXIT	STATOR 3 EXIT
		. 7610	1 7476	9969	1.3885	1.6828		1.2035	1.8749	1.8663	1-1057	1.5133	3-7464
			7502	9366	1.3816	1.5988	1.8	1.2141	1.8979	1.8951	1.1841	E782. E	1.7427
	CC11-1			0944	1.3763	1.5968	2.5	1.2239	1.9182	1.9032	1.1924	1.5019	1.7394
2.5	1.1248		17764	6699	1.3718	1.5936	0. 0	1.2331	1.9358	EN16.1		1784.E	1.7364
			1003	£.9922	1.3681	1.5914	8-4	1.2417	1.95#6	1.9164	19994	SECA. E	1.7336
	1.14/0			100.0	1.3652	1.5896	5. F	1.2495	1.9627	1.9215	1.0779	1.4095	2167.1
	1101-1	0070 I	1 7051	0893	1.3615	1.587#	7.8	1.2633	1.9786	1.9285	1.952	1.4844	1.7271
	F. 01 - 1		1000		1.3603	1.5857	34.8	1.2784	1.9878	1.920.1	1.016	3.4015	EE27.1
	1.1424			1 9854	1.3539	1.5914	15.4	1.2739	1.9732	1.9281	1.684	2.4736	1.7251
	1.1922	0748.I	1.071	0847	1.3546	1.5912	28.8	1.2755	1.9512	1.9169	1.061	1.4885	1.7221
28.8			1077	6799	1.36.1	1.5872		1.2752	3966.1	1.9116	1100.1	1.4875	1.7157
				e 9738	1.3542	1.5795	56.5	1.2694	1.9263	1.0994	1.9718	1.4763	1.7640
	7071.1	1.005	1 7695	£.9627	1.324.0	1.5683	78.8	1.2498	1.9075	1.4795	1.0622	1.4543	3.6948
	06/1-1		1 7690	g. 9571	1.3169	1.5648	10. NA	1.2419	1.9143	1.0018	1.9501	177. E	1.6918
	5001.1	100/1	1777	0538	1.3159	1.5615	88 . Ø	1.2430	1006.1	1.0846	1.0550.1	1.4387	1.6802
	1.162/			a 9467	1.3151	1.55.84	8.8 2	1.2421	1.9437	1.8766	1.6492	1.4365	1.6821
1.36	1701.1			a 0398	1.3147	1.5444	9 3. E	1.2344	1.9495	1.87#6	1.6437	1.4342	1.6759
9 3. J	1.1624	1478.1	100/-1	EASP B	1.3138	1.5384	95.1	1.2192	1.9536	1.8556	1.6367	1.4357	1.6572
1 , 56	9/41.1	AC78.1	1 7200	6.9316	1.3131	1.5351	96 . 8	1.2695	1.9529	1.84.64	1.6349	1.4320	1.5635
96 - F		5750 T	1 7118	6.9281	1.3121	1.533.0	97. E	1.1952	1.9457	1.8255	1.8327	1.4297	1.6598
1. 16 1	8969 1	1.8273	1.6888	8,63,88	1.31.09	1.5328	98.8	1.1798	1.9282	1.8673	1.0348	1.4303	3.6638

Rotor B/Stator B Four-Stage Configuration, Third Stage Tested (Concluded). Normalized Absolute Total Pressure, Static Pressure, and Flow Angles for . Table 13.

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	-	MEASURED		U	ORRECTED	
PEACENT IMMERSION	ROTOR 3 INLET	STATOR 3 INLET	STATOR 3 EXIT	ROTOR 3 INLET	STATOR 3 INLET	STATOR 3 EXIT
1.5	j3 4	62.9	32.9	34.7	64.8	34.2
2.5	33.6	62.6	33.6	35.1	63.7	34.9
ill C	34.46	62.2	33.8	35.3	63.3	34.3
1	32.8	- 1	32.1	34.1	62.2	33.4
1 10	ë., ĕ	59.7	31.6	32.5	68.9	32.8
14.4	28.4	55.8	31.6	29.5	56.2	31.6
15.0	25.7	58.2	27.8	26.7	51.4	28.9
20.0	23.2	46.4	25.2	24.1	47.6	26.1
25.8*	21.3	44.1	23.0	22.1	45.3	23.9
	6.6-I	42.5	21.4	20.6	43.6	22.1
35.8*	19.1	41.5	2.0.2	19.7	42.6	28.9
÷	18.7	48.9	19.6	19.4	42.5	28.2
45. J*	1a.8	48.7	19.4	19.5	41.7	20.8
	E.EL	40.0	19.6	19.9	41.7	2.8.2
55.8*	19.8	41.1	19.9	28.3	42.4	28.5
54.6	28.3	41.5	28.4	28.9	42.4	28.9
65. J*	23.9	42.1	28.8	21.4	43.6	21.4
78.8-	21.4	42.9	21.3	21.9	43.7	21.8
75.8*	21.8	43.7	21.7	22.3	44.5	22.2
a t . t	22.22	44.7	22.3	22.7	45.5	22.5
35. 0.	23.1	46.1	23.6	23.6	46.9	23.5
	24.4	47.8	24.2	24.9	48.5	24.7
95.8	26.9	49.94	27.1	27.5	58.6	27.7
96.1	26.9	58.4	27.5	27.5	51.1	28.1
37.8	27.8	51.1	27.2	27.6	51.8	27.8
38.8	26.8	51.7	28.1	27.3	52.4	28.7
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3 STATOR 3 STATOR

ROTOR 3

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STATOR EXIT

MEASURED ROTOR 3 STATOR 3 INLET INLET

PERCENT

CORRECTED

Design Point Throttle

CURVE FIT VALUES USING ZERO STATOR POSITION BATA

Park Efficiency Throttle

	•	EASURED		J	ORRECTED	
PEACENT	ROTOR 3 INLET	STATOR 3 INLET	STATOR 3 EXIT	ROTOR 3 INLET	E PC'ATS	STATOR 3 EXIT
.	32.9	68.5 5	33.7	34.2	69.5	35.8
1 1	32.5	67.8 67.8	33.1	33.6	58.8°	1.40 1.40
	32.2	66.8 65.1	32.3	33.5	67.8 66.1	33.6
	23.4	1.15	38.8	29.5	61.2	32.8
	25.8	54.8	27.8	26.8	56.18 51.9	28.9 26.3
12.4	22.5	48.8	23.4	1.62	49.9	24.3
	8-12 5-19	47.6	22.0	22.6	43.7 131	22.8
19.2	24.9	47.8	28.5	21.6	43.8	21.2
8 MR - 17 J	28.7	47.3	28.3	21.4	49.3	21.8
	28.7	47.9	28.5	21.3	43.3	21.1
	23.6	48.3	28.5	21.2	19.2	21.1
- 1	0.87 58.9	49.9 49.5		1.12	59.3	21.7
8.8	21.2	5.8.2	21.7	21.8	6.65	22.3
	21.8	58.3	22.4	22.3	51.7	22.9
9 be	27.5	51.9	23.1	23.8	52.5	23.7
- B	24.2	52.9	25.2	24.7	53.7	25.8
	20.8	54.3	27.3	26.6	55.8	27.9
8 , c.	27.4	55.8	28.2	8-67	55.6	23.8
Ч	2,.3	59°. 7	27.5	6.72	6.50	23.1
51.3	25.3	55.9	27.8	25.8	26.5	27.6
	24.9	57.1	26.8	4.62	57.7¢	27.3

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Rotor Loss Coefficients Determined from Relative Total Pressure Measurements, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested. Table 14.

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		Open	Throttle			
1	FAL PRESSUR			80108 FOS	S COEFFIC	LENT
PRECENT MMERSION	P0108 3	R070R 3 EX11	PERCENT	TOTAL LOSS	WAKE LOSS	TOTAL MINUS WAKE LOSS
8 0 8 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	1,4688 1,4687 1,5290 1,5786 1,5786 1,5786 1,5786 1,5786 1,5910 1,3910 1,3900 1,3000	1.3747 1.4591 1.4974 1.5226 1.5226 1.5226 1.3830 1.3830 1.3830 1.3515	4, 0, 4, 0, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5,	0.1219 0.0857 0.0370 0.0377 0.03330 0.0649 0.0455 0.0455 0.0649 0.0645 0.0645	0.0085 0.0106 0.0206 0.0276 0.0276 0.0279 0.0279 0.0279 0.0279	0, 1135 0, 0752 0, 0752 0, 0752 0, 0162 0, 0162 0, 0162 0, 01147 0, 01147 0, 0114

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	ð	,	nt Thrott			
101	TAL PRESSUR	SE		DTOR LGS	S COEFFIC	16NT
RECENT	ROTOR 3 INLET	R010R 3	PERCENT	TOTAL LOSS	WAKE LOSS	TOTAL MINUS WAKE LOSS
	1643 .	1 5518	5.0	0.1259	1600 0	0.1165
2		5005	5	0.0799	0.0164	0.0635
0.0				0.0285	0.0172	0.0113
15.0	1.6623				0.0210	0.0230-
20.0	1.7038			0.657	0.0182	0.0275
35.0	3667.1	1.09/0		5890 0	0.0168	0.0321
20.0	1. /048			0.0544	0.0245	0.0298
65.0	1.6589			0596	0.0356	0.0240
80.0	1/80 1			10.04	0 0435	0.0299
85.0	1.595.1	C710.1			0.0483	0.0324
0.06	1.5294	1 4 /60		0.000	10.034	0.0305
95.0	1.4860	9144.1	0.06			

	ottle	0108 105	TOTAL	LOSS	0.1245				0.0606	0.0773	E190.0	0.0622	0.0590	0.0537	0.0551		5/10.0	
	lency Thre		DEDCENT	I MUERSION	C T		2	19.0	50.0 20	35.0	50.0	65.0	80.0	0		2	95.0	
	ak Bffeci	BE .		EXIT	- EAN7		1.6112	1.7313	1.7591	1 7805	17431	1 6943	1 6276	. 5033		7766 1	1.5298	
	Ъ.	IAL PRESSU		ROTOR 3 INLET		1.557.1	1.7372	1.7626	1 8091	0477	170400	LLVL			5-474-1	1.5876	1 5597	
		12		PRECENT IMMERSION		0,0	0.0	15.0	0.00					0.04	85.0	0.06	5	2
L		4		;- 	•			<u>.</u>										_
		ENT		TOTAL MINUS		0.1278	0.0812	0.0264	0 0333			0.010.0		0.030	0.0284	0.0240	0 0140	
	hrottle	COFFFICI		NAKE		0.0081	0.0132	0 0180		1010.0	CE10.0	0.0249	0.0408	0.0602	0.0551	0.0570		C.0.0
	Stall T			TOTAL		0.1359	0 0944		5	20.0	0.0756	0.0409	0.0525	0.0905	0.0836	0100 0	0.000	0.0003
	1se/Near			PERCENT		5			2.0	20.0	0.55	50.0	65.0	80.0	6 58		2	0.35
	ressure F		ZE	ROTOR 3		. 7740			1.8293	1.8641	1.8771	1.8435	1.7750	1.6906	0000		1 6310	1 5222
	Peak P		IAL PRESSU	20108 3				18481	1 8637	1 9067	1 9424	1 8764	1 9154	1536			1 5823	1 65.98
			101	PREGENT		1	Ö	- 10.0 -	15.0	20.0	2					122 O	0.05	15 0

TOTAL MINUS

WAKE LOSS

0.0069 0.0165

ROTOR LOSS COEFFICIENT

0.1156 0.0238 0.0238 0.0238 0.0238 0.0238 0.0238 0.0328 0.0156 0.0156 0.0121

0.0155 0.0191 0.0199 0.0199 0.0434 0.0434 0.0453

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Table 15. Vector Diagram Parameters for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Open Throttle.

BLADE ELEMENT DATA ROTOR INLET

IMMER		1	١	i U	BETA	(CZ .	c	U	С		ALPHA.
X	MPS	FPS	MPS	FPS	DEG	MPS	FPS	MPS	FPS	MPS	FPS	DEG
1.ø	54.5	178.7	51.0	167.3	69.2	19.1	62.8	13.3	43.7	23.3	76.5	34.7
2.5	54.8	177.2	58.2	164.9	68.3	19.8	64.9	14.8	45.8	24.2	79.8	35.1
3.#	63.6	175.9	49.5	162.5	67.3	28.5	-67.4	14.6	47.9	26.2	82.6	35.3
4.B	53.9	176.7	49.3	161.8	66.1	21.7	71.1	14.7	48.3	26.2	86.0	34.1
5. <i>0</i>	54.3	178.2	49.2	161.5	64.8	22.9	75.3	14.7	48.2	27.2	89.4	32.5.
7.8	54.6	179.1	48.9	160.5	63.6	24.2	79.2	14.8	48.5	28.3	92.9	31.4
18.8	55.2	181.2	48.4	158.8	61.8	26.6	87.3	15.8	49.3	38.6	188.2	29.4
15.8	56.2	184.4	49.2	161.4	68.9	27.2	89.1	13.8	45.2	30.5	99.9	26.8
28.8	37.3	187.9	49.5	162.6	59.7	28.7	94.2	12.9	42.4	31.5	183.3	24.2
38.8	58.9	193.4	58.8	166.6	59.3	29.9	98.2	18.7	35.2	31.8	104.3	19.7
59.9	57.3	168.0	48.5	159.1	.57.7	38.5	198.1	11.1	36.3	32.5	186.5	19.9
78.8	54.8	179.9	45.8	147.5	54.9	31.4	183.8	12.7	41.6	33.8	111.0	22.8
8 <i>8</i> .s	53.7	175.2	43.4	142.3	53.7	31.7	183.9	13.3	43.6	34.3	1.12.7	22.7
85.5	52.7	172.9	42.6	139.6	53.7	31.1	101.9	13.6	44.7	33.9	111.3	23.6
98.8	51.4	108.6	41.7	136.9	54.2	38.8	98.4	14.0	45.9	33.1	108.5	24.9
93.8	50.5	135.5	40.6	133.3	53.5	29.9	98.1	14.8	48.5	33.4	1.09.5	26.2
95.Ø	49.7	162.9	39.7	130.1	52.9	29.9	98.0	15.6	51.1	33.7	118.5	27.4
96.8	49.5	162.5	39.7	130.4	53.2	29.5	96.9	15.4	58.5	33.3	109.2	27.4
97.0	49.3	161.7	39.9	121.8	54.8	28.9	94.7	15.1	49.6	32.6	106.9	27.5
98.#	49.1	161.2	48.5	133.2	55.5	27.7	98.8	14.4	47.1	31.2	182.3	27.3

BLADE ELEMENT DATA ROTOR OUTLET / STATOR INLET

IMMER	W	WU	BETA	CZ	CU	С	ALPHA
X M	PS FPS	MPS FPS	DEG	MPS FPS	MPS FPS	MPS FPS	DEĠ
1.8 37	.\$ 121.4	34.0 111.4	65.4	14.7 48.1	30.4 99.6	33.7 118.6	64.Ø
2.# 35	.6 115.7	31.8 184.4	63.3	15.9 52.1	32.4 186.3	35.1 118.4	63.7
3.# 34	.6 113.4	38.1 98.7	68.4	17.8 55.7	34.8 111.6	38.8 124.7	63.3
4.8 34	.3 112.6	29.8 95.1	57.4	18.4 68.3	35.8 115.8	39.6 129.8	62.1
5.0 34	.5 113.1	28.2 92.6	54.9	19.8 64.8	35.7 117.1	40.8 133.8	60.9
7.8 34	.8 114.3	27.7 91.0	52.6	21.1. 69.2	36.0 118.1	41.7 136.9	59.5
18.8 35	.6 119.9	27.9 91.4	49.5	23.7 77.7	35.6 116.8	42.7 148.2	56.2
15.0 39	.5 129.7	28.7 94.1	46.4	27.2 89.2	34.3 112.4	43.7 143.5	51.4
28.8 42	.1 138.1	38.1 98.7	45.5	29.5 96.7	32.4 186.3	43.8 143.7	47.6
38.8.44	.5 145.9	31.8 104.5	-45.6	.31.8 101.8	29.7 97.4	42.9 140.9	43.6
58.8 44	.5 146.0	31.0 101.8	44.1	31.9 184.6	28.5 93.7	42.8 142.4	41.7
78.8 41	.8 137.2	27.1 88.8	48.2	31.9 104.6	30.6.100.3	44.2 144.9	43.7.
88.8 39	.9 131.8	24.6 80.7	37.9	31.5 183.2	32.1 1.05.3	44.9 147.4	45.4
85.# 38	.6 126.5	23.3 76.5	37.1	30.7 100.7	32.9 187.8	45.8 147.6	46.8
90.0 37	.Ø 121.3	22.8 72.2	36.4	29.7 97.4	33.7 110.6	44.9 147.4	48.5
93.8 35	.9 117.9	21.3 69.7	36.2	29.0 95.1	34.2 112.1	44.8 147.8	49.6
95.8 35	.5 114.9	20.8 68.2	36.3	28.2 92.5	34.4 113.0	44.5 146.8	50.6
96.# 34	.6 113.6	-20.1 65.9	35.4	28.2 92.5	35.0 115.0	45.8 147.5	51.1
97.8 34	.\$ 111.6	19.5 64.8	34.9	27.9 91.5	35.5 116.6	45.2 148.2	51.7
98.# 33	.5 189.9	19.1 62.8	34.8	27.5 98.2	35.8 117.4	45.1 148.1	52.3

BLADE ELEMENT DATA STATCE OUTLET

IMMÉR V	WU	BETA	с	z	C	υ	c	:	ALPHA
X MPS FPS	MPS FPS	DEG	MPS	FPS	MPS	FPS	MPS	FPS	DÉG
1.8 54.1 177.6	49.7 163.1	66.5	21.4	78.2	14.5	47.9	25.9	85.Ø	34.2
2.8 53.4 175.2	48.4 158.7	64.7	22.6	74.2	15.8	52.Ø	27.6	90.6	34.9
3.8 53.4 175.2	47.8 156.8	- 63.3	23.9	78.3	16.3	53.6	28.9	94.9	34.3
4.8 53.7 176.1	47.5 156.8	62.1	24.9	81.9	16.5	54.1	29.9	98.1	23.4
5.8 53.8 176.6	47.3 155.2	61.4	25.6	84.2	16.6	54.5	30.6	100.3	32.8
7.8 54.8 177.1	47.2 154.9	68.8	26.1	85.8	16.5	54.2	30.9	101.5	32.2
18.8 54.8 177.8	47.2 154.8	58.8	26.2	85.9	16.3	53.4	38.0	101.1	31.8
15.0 55.1 180.8	48.2 158.3	60.9	26.6	87.4	14.7	48.3	30.4	99.8	28.8
28.8 56.2 184.2	48.8 160.2	68.2	27.7	90.9	13.6	44.8	38.9	101.4	26.1
38.8 57.5 188.6	49.7-163.1	59.7	28.9	94.7	11.8	38.7	31.2	102.3	- 22. 2
60.0 57.0 137.0	48.6 159.3	58.3	29.8	97.9	11.0	35.1	31.8	184.4	20.2
78.8 54.7 179.6	45.3 148.5	55.6	30.8	101.#	12.4	48.6	33.2	108.9	21.9
88.8 53.7 176.2	43.7 143.3	54.3	31.2	182.5	13.8	42.6	33.8	111.0	22.5
85.0 52.8 1/3.1	42.8 148.4	54.1	30.8	181.2	13.4	44.0	33.6	110.4	23.4
90.0 E1.6 169.2	41.7-136.8	53.R	38.4	99.6	14.8	46.0	33.4	129.7	24.7
93.8 EJ.3 164.9	40.5 133.0	53.6	29.7	97.4	14.9	48.8	33.2	119. B	26.5
95.# 49.5 162.6	39.5 129.7	52.8	29.9	98.0	.15.7	51.5	33.7	110.7	27.7
96.8 49.1 161.1	39.6 130.0	53.6	29.8	95.2	15.3	50.9	32.9	197.9	28.1
97.8 49.8 160.8	48.4 132.4	55.3	27.8	91.2	14.7	48.1	31.4	183.2	27.7
98.# 48.3 158.4	40.7 133.4	57.2	26.0	85.4	14.3	46.8	29.7	97.4	28.7

Table 16. Vector Diagram Parameters for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Design Point Throttle.

BLADE ELÉMENT DATA ROTOR INLET

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IMMER		1		/U	BETA	c	Z	C	บ	c		ALPHA
X	MPS	FPS	MPS	FPS	DEG	MPS	FPS	MPS	FPS	MPS	FPS	DEG
1.8	55.5	162.1	62.2	171.3	78.8	18.8	61.6	13.4	44.8	23.1	75.7	35.4
2 8	55 1	1 80.7	61.6	169.0	69.1	19.5	63.9	14.0	46.0	24.0	78.7	35.6
3 8	86 2	121 0	51.2	168 2	68.1	28.4	66.9	14.2	46.5	24.8	81.5	. 34.7
1.0	88.1	19.7 0	60 0	167 0	67.7	21 2	60 6	14 4	47.4	26 6.	84.1	34.2
• ••	9.0 1	100.9	20.7	166 8	- 9/16	22.4	72.3		47 6	26 4	96 6	22.2
0.0	22.3	161.9	20.7	100.3	00.3	46.N	16.3	14.8		20.7	00.0	33.2
7.8	55.4	181.8	58.5	100./	65.5	22.0	14.2	14.9		21.1		- 34.4
10.0	55.5	182.1	5Ø.Ø	164.0	- 64.07	24.1	79.2	14.8	48.4	20.3	92.8	- 31.4
15.0	56.5	185.3	5Ø.1	164.5	62.4	26.Ø	85.2	14.1	46.3	29.6	97.0	28.4
28.8	57.6	188.9	58.5	165.8	61.2	-27.6	98.6	13.2	43.4	38.6	100.4	25.5
38.8	58.5	192.1	51.1	167.6	68.6	28.6	93.8	11.7	38.3	38.9	101.3	22.2
59.9	57.8	189.6	49.8	163.3	.59.3	29.4	96.4	11.8	36.1	31.4	102.9	24.5
78 8	85 6	182.1	46.7	153.2	57.1	38.8	98.4	12.1.	39.8	32.4	106.2	22.8
00.0	62 0	174 0	44 9	147 4	56 2	20 8	97 8	12 9	42.3	32.5	186.5	- 23.3
02.0	50.0	172 1	77.5	1 4 4 6	66 E	20 0	86.2	13.5	12 6	21 0	184 7	24 5
00.7	92.0	1	44.1	144.0		29.0	90.2	14 1	40.0	21.7	1041	26.2
AN 'N	01.4	128.0	46.0	142.4	20.4	20.4	. 73.3	11.1	40.4	31.7	104.1	20.0
93.Ø	50.3	155.1	41.5	136.6	- 55./	28.3	92.7	14.9	49.0	32.2	104.8	
95.Ø	49.5	162.2	.455.7	133.5	55.2	28.1	92.3	15.7	51.5	32.2	105.6	29.1
96.8	49.2	161.3	41.8	134.5	56.3	27.1	89.1	15.3	58.1	31.1	192.2	29.3
97.0	48.9	168.5	41.4	135.9	57.7	26.8	85.3	14.7	48.3	29.9	98.Ø	29.5
98.8	45.5	149.2	39.4	129.4	68.8	22.6	74.2	16.6	54.5	28.1	92.8	36.2

SLADE ELEMENT DATA ROTOR OUTLET / STATOR INLET

				กม	BETA	C	z	c	20	c	;	ALPHA
- 11016-0	`мрс"	595	MPS	FPS	DEG	MPS	FPS	MPS	FPS	MPS	FPS	DEG
่ำิต	33.3	1.09.2	31.8	101.7	68.4	12.1	39.8	34.6	113.6	36.7	120.4	. 70.5
2 9	31 5	133.4	29.8	95.2	66.8	12.3	48.4	36.5	119.8	38.5	126.4	71.2
วัต	38.8	98.5	27.3	89.6	65.3	12.4	40.8	38.1	125.0	48.1	131.5	71.7
1 9	29 1	95 4	26.8	85.4	63.3	13.8	42.6	39.3	129.8	41.4	135.8	71.5
E a	22 8	94 R	25.1	82.5	60.6	14.1	46.2	40.1	131.5	42.5	139./	-70.5
7 0	20.0	97 5	24.R	81.5	55.5	16.3	53.5	48.2	131.9	43.4	142.3	67.7
1 6 6	21.6	107.5	24.7	81.1	51.4	19.6	64.3	40.0	131.3	44.6	146.2	63.7
15 8	35 6	116.7	26.2	86.0	47.3	24.1	78.9	38.8	124.8	45.8	147.7	57.5
20.0	38 6	126 5	27.9	91.5	46.2	26.7	87.4	35.9	117.7	44.7	145.5	53.2
20 0	A1 0	127 5	20.0	98.0	45.3	29.4	96.4	32.9	107.9	44.1	144.7	48.1
50.0	A1 1	1 13.3	29.8	95.1	44.7	29.2	95.8	31.8	104.4	43.2	141.6	47.3
70 0	20 4	126 8	26 6	84.2	41.9	28.5	93.5	33.2	188.8	43.7	143.5	49.2
6a a	36 3	119 8	23.2	76.1	39.6	27.9	91.5	34.6	113.7	44.5	145.9	51.0
95 9	26 2	115 6	22.2	73.2	39.2	27.2	89.1	35.0	115.0	44.4	145.6	52.8
00.0	27 7	11.4.5	28.9	68.6	38.2	26.4	86.6	36.8	118.0	44.6	145.4	53.6
02 a	22 0	108 1	15 9	64.9	36.8	26.3	86.4	36.8	120.7	45.2	148.4	54.2
93.N	22 6	106 7	19.1	62.8	36.9	26.3	86.2	37.2	122.1	45.6	149.5	54.6
06 A	22 1	135.4	19.7	61.2	35.4	26.2	85.8	37.6	123.4	45.8	150.3	55.Ø
0° 0	32.1	105.2	18.4	69.3	34.9	26.3	86.2	37.8	123.9	46.0	151.8	55.0
00 0	21 9	194 3	18 1	59.4	34.6	26.1	85.7	37.9	124.5	46.1	151.1	55.3

BLADE ELÉMENT DATA STATOR	OUTLÉT .			
IMMER W. WU	BETA ĆŹ	ĊŬ	С.	ALPHA
X MPS FPS MPS FPS	DEG MPS FPS	MPS FPS	MPS FPS	DEG
1.8 55.7 182.9 52.1 170.9	68.9 19.9 65.1	13.5 44.4	24.8 78.9	34.2
2 8 55 4 181 9 51 3 158.2	67.5 21.1 69.1	14.3 46.8	25.5 83.5	34.0
2 8 55 6 192 5 51 8 167.2	66.1 22.3 73.3	14.5 47.5	26.6 87.3	32.9
A # 55 7 182.9 50.6 166.1	65.1 23.3 76.5	14.7 48.2	27.6 98.4	32.1
E # 55 8 183 7 57 3 165.7	64.2 24.1 79.8	14.9 49.0	28.3 93.0	31.7
9 g g g g l g l g g g g g g g g g g g g	67.5 24.6 BR.B	15.1 49.7	28.9 94.9	31.5
	62 6 25.5 83.6	15.1 49.5	29.6 97.2	38.5
10.0 00.0 100.1 49.7 106.9	61 7 26 8 88 1	14.8 45.8	30.3 99.3	27.4
10.0 07.0 107.0 50.0 100.0 90 0 60 9 107.0 50.0 100.0	61 8 28 1 92 1	12.8. 42.1	30.9 101.3	24.5
20.00000000000000000000000000000000000	40 7 20 6 91 R	11.6 37.9	30.8 101.1	22.0
	60 4 20 1 0K K	10 9 25 2	31.1 101.9	251.2
- 58.0 57.9 190.0 50.0 104.4	E7 4 70 7 00 0	10.0 00.0	22 2 105 8	20.7
78.8 30.2 184.3 47.4 195.4	- 3/.4 J#.4 70.7	12 2 48 1	21 7 184 1	32.6
8#,# 54,2 1//.8 45.5 149.5	37.1 23.3 30.8	10.6 40.1	21 4 102 1	57.8
85.8 52.5 172.1 44.1 144.5	57.0 28.5 93.4	13.3 43.0	31 7 103.1	
98.8 58.7 166.3 42.2 138.5	55.2 28.1 92.2	14.7 40.1	31.7 103.7 33.1 10È 4	70 6
93.8 49.9 163.7 41.2 135.8	55.4 28.2 92.5	15.4 50.5	32.1 100.4	20.0
95.# 49.4 162.# 40.3 132.3	54.6 28.5 93.5	10.0 52.0	32.7 107.3	
95.8 49.4 162.8 48.6 133.1	55.1 28.1 92.3	15.7 51.4	32.2 105.0	- 9 - 1
97.# 48.7 159.8 48.6 133.1	56.2 26.9 88.4	15.6 51.1	31.1 192.1	30.0
98.4 48.2 158.3 48.8 133.8	57.5 25.8 84.6	15.3 58.1	317.17 98.3	313.6

Table 17. Vector Diagram Parameters for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Peak Efficiency Throttle.

BLADE ELEMENT DATA ROTOR INLET

IMMER W X MPS FPS 1.8 56.9 193.7 2.8 55.8 183.7 3.8 55.5 182.9 4.8 55.5 182.2 7.8 55.5 182.2 7.8 55.5 182.2 7.8 55.5 182.2 7.8 55.5 182.4 15.8 56.9 126.7 28.8 57.8 129.6 58.8 57.8 129.6 58.8 54.9 187.2 88.8 57.8 129.6 58.8 54.9 187.2 98.8 54.9 187.2 98.8 54.9 187.2 93.8 49.9 163.6 95.8 49.9 163.2 93.8 49.9 163.2 93.8 49.9 163.2 93.8 49.9 163.2 95.8 49.9 163.2 <t< th=""><th>WU MPS FPS 53.2 174.4 52.6 172.6 52.0 178.6 51.5 169.8 51.4 168.5 51.1 167.6 58.8 166.8 58.9 167.8 51.1 167.5 49.6 162.7 47.6 146.2 43.6 146.2 43.6 146.2 43.6 136.6 41.6 136.6</th><th>BETA DEG 71.541 78.442 68.442 68.442 66.82222 66.825 66.8222 66.825 66.825 66.825 65.85 65.85 65.85 65.95 65.85 65.85 65.85 65.85 65.95 65.85 65.85 65.85 65.95 65.85 65.85 65.85 65.85 65.95 65.85 65.</th><th>CZ FPS MPS FPS 8.6 56.9 9.4 63.5 9.4 63.5 9.2 66.2 1.1 69.2 3.7 77.7 5.5 83.6 8.8 88.7 7.5 92.8 92.8 88.6 7.5 92.8 8.6 6 8.8 8 8.6 6 8.8 8 8.5 8</th><th>CU MPS FPS 12.5 39.4 12.5 48.9 13.8 42.6 13.4 43.9 13.4 43.9 13.4 44.8 13.5 44.4 13.5 44.4 13.5 44.4 13.5 44.4 13.3 37.8 18.8 35.4 11.3 37.8 18.8 38.7 12.4 45.7 13.2 45.8 14.3 45.8 14.5 45.8 14.5 45.8 13.1 45.8 14.2 5 15.1 45.8 15.1 45.8 1</th><th>C MPS FPS 21.3 69.9 22.4 73.3 23.3 76.6 24.2 79.4 25.8 84.7 27.2 89.4 25.8 84.7 27.2 89.4 28.6 93.3 29.4 95.3 29.4 95.7 38.1 98.7 38.1 98.7 38.1 98.7 38.5 168.1 29.5 96.8 38.5 168.1 29.5 94.8 38.5 168.4 38.5 168.4</th><th>ALPHG 2 33.5 33.5 33.5 33.5 33.5 33.5 29.6 33.5 29.6 33.5 29.6 33.5 29.6 20.5 20.5 20.5 20.5 20.5 20.5 20.5 20.5</th></t<>	WU MPS FPS 53.2 174.4 52.6 172.6 52.0 178.6 51.5 169.8 51.4 168.5 51.1 167.6 58.8 166.8 58.9 167.8 51.1 167.5 49.6 162.7 47.6 146.2 43.6 146.2 43.6 146.2 43.6 136.6 41.6 136.6	BETA DEG 71.541 78.442 68.442 68.442 66.82222 66.825 66.8222 66.825 66.825 66.825 65.85 65.85 65.85 65.95 65.85 65.85 65.85 65.85 65.95 65.85 65.85 65.85 65.95 65.85 65.85 65.85 65.85 65.95 65.85 65.	CZ FPS MPS FPS 8.6 56.9 9.4 63.5 9.4 63.5 9.2 66.2 1.1 69.2 3.7 77.7 5.5 83.6 8.8 88.7 7.5 92.8 92.8 88.6 7.5 92.8 8.6 6 8.8 8 8.6 6 8.8 8 8.5 8	CU MPS FPS 12.5 39.4 12.5 48.9 13.8 42.6 13.4 43.9 13.4 43.9 13.4 44.8 13.5 44.4 13.5 44.4 13.5 44.4 13.5 44.4 13.3 37.8 18.8 35.4 11.3 37.8 18.8 38.7 12.4 45.7 13.2 45.8 14.3 45.8 14.5 45.8 14.5 45.8 13.1 45.8 14.2 5 15.1 45.8 15.1 45.8 1	C MPS FPS 21.3 69.9 22.4 73.3 23.3 76.6 24.2 79.4 25.8 84.7 27.2 89.4 25.8 84.7 27.2 89.4 28.6 93.3 29.4 95.3 29.4 95.7 38.1 98.7 38.1 98.7 38.1 98.7 38.5 168.1 29.5 96.8 38.5 168.1 29.5 94.8 38.5 168.4 38.5 168.4	ALPHG 2 33.5 33.5 33.5 33.5 33.5 33.5 29.6 33.5 29.6 33.5 29.6 33.5 29.6 20.5 20.5 20.5 20.5 20.5 20.5 20.5 20.5
95.8 49.5 102.4 97.8 49.9 163.6 98.8 58.4 165.4	$\begin{array}{c} 41.8 \\ 42.7 \\ 43.7 \\ 143.3 \end{array}$	58.7 2 59.9 2	25.8 84.6 25.2 82.5	13.1 42.9 12.Ø 39.3	28.9 94.8 27.9 91.4	26.8

BLADE ELEMENT DATA ROTOR OUTLET / STATOR INLET

					5 C T A	C 1	7	C	u	C		ALPHA
IMMER	. W	_		U	BEIM		-	мре	FPS	MPS	FPS	DEG
X	MPS	FPS	MPS	FPS	DEG	mrs	rra_	6 19		26 1	119 4	69.4
1 4	33.8	116.8	31.3	102.8	68.Ø	12.6	41.2	33.8	111.10	.30.1	110.7	60 0
5 6	22.2	106 1	29.4	96.4	65.1	13.5	44.4	35.7	117.1	38.2	120.3	63.0
2.8	32.3	1 0 2 4	27 7	90.9	62.4	14.4	47.1	37.3	.122.3	39.9	131.Ø	68.7
3.8	31.4	186.4	21.1	66.0	60 4	15 5	51.8	38.4	126.8	41.4.	135.9	67.8
4.8	3Ø.7	100.8	20.0	60.7	59.4		86.7	70 1	128.1	42.7	139.9	66.1
5.0	3Ø.9	1.01.4	.25.7	84.4	50.4	17.1	00.3	30 1	120 4	43.6	143.2	64.5
7.0	31.3	1.02.8	25.2	82.5	53.2	18./	01.4	37.4	162.4	15.0	147 7	61 2
18.8	32.9	137.8	24.B	81.3	48.8	21.5	70.8	39.5	129.1		1 1 1 1 1 1	5 C A
15 9	26 4	119.3	26.1	85.6	45.7	25.3	83.1	37.7	123.7	40.4	149.0	50.0
10.0	20.7	120 0	27 8	91.2	44.9	27.7	91.0	35.5	116.5	45.1	147.8	21.9
20.0	39.3	1-0.9	20.1	00 0	44 9	29.1	95.4	33.2	109.1	44.2	144.9	48.7
30.0	41.1	122.10	47.1	93.3	77.6	20.2	02 7	32.5	106.5	43.0	141.2	48.8
5Ø.Ø	39.7	130.3	27.9	21.0	44.5	20.3	22.1	22.0	110 0	43.4	142.4	51.Ø
78.8	36.7	120.5	24.6	80.8	42.0	27.3	03.4	33.0	116 2	44 2	144 9	62.5
80.0	34.9	114.4	22.3	73.2	39.7	26.8	- 87.9	30.1	113.4		115 0	67.6
95 8	33.7	110.6	21.1.	69.2	38.6	26.3	86.3	35.9	11/./	44.5	140.9	55.0
00.0	22.2	106 1	19.6	64.4	37.3	25.7	84.3	36.8	120.9	44.9	147.4	22.1
90.0	32.3	1.24 4	16 7	61 2	35 B	25.8	84.6	37.5	123.Ø	45.5	149.3	65.3
93.8	-31.8	124.4	10./		24.6	26 0	84.9	38.0	124.8	46.0	151.Ø	55.6
95.Ø	31.5	183.3	11.3	20.0	34.9	20.9	04.7	29 4	126.8	46.3	151.8	55.9
96.Ø	31.2	1#2.3	17.5	57.3	34.9	20.8	04./	20.9	127 2	46 5	152.4	56.5
97.8	38.7	100.6	17.Ø	55.7	33.5	25.5	83.8	30.0	12/.3	10.0	152 0	67 7
98.8	29.6	97.2	16.2	53.3	33.1	24.8	\$1.3	39.4	123.4	40.0	19510	

IMMER WU BÉTA CZ CU C ALP X MPS FPS MPS DEG MPS FPS MPS FPS DEG 14.9 54.2 24.5 88.3 35 2.6 54.5 178.9 56.3 165.1 167.2 21.8 68.8 14.8 48.4 25.7 84.2 35 3.8 54.5 178.8 49.9 163.7 66.8 22.8 72.1 15.1 49.5 26.6 87.4 34 4.8 54.7 179.4 49.7 162.9 65.1 22.9 75.8 16.2 56.8 27.5 98.1 33 5.8 54.7 179.4 49.4 161.9 64.3 23.5 77.2 15.4	
50.0 56.7 165.9 58.2 164.8 52.3 26.2 80.0 10.2 33.20.1 95.6 27.8 78.8 54.5 178.8 47.4 155.4 60.2 26.9 88.4 11.1 36.3 29.1 95.6 22.9 78.8 54.5 178.8 47.4 155.4 60.2 26.9 88.4 11.1 36.3 29.1 95.6 22.9 88.8 52.9 173.6 45.8 158.4 59.2 26.2 85.9 12.7 41.6 29.4 96.6 22 98.8 59.8 163.9 42.7 146.8 59.2 26.2 85.9 12.7 41.6 29.4 96.6 22 98.8 59.8 163.9 42.7 148.8 57.2 26.5 87.3 14.6 47.9 30.3 99.5 21.8 49.4 151.2 41.3 135.5 57.0 26.7 87.3 14.6 47.9 30.4 99.9 21.8 49.4 94.4 152.4 81.4 21.4 21.4 21.4 </td <td>LPE3354.5.18 HG</td>	LPE3354.5.18 HG

Table 18. Vector Diagram Parameters for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Peak Prossure Rise/ Near Stall Throttle.

BLADE ELEMENT DATA RO	TOR INLET			A1 011A
THMER W WL	BETA	CZ CL		ALFRA
W MPS FPS MPS	FPS DEG M	APS FPS MPS "	FPS MPS FPS	
1 9 65 9 183 5 53.5 1	75.4 .72.7 16	5,4 53.9 11.7	38.5 28.2 60.	39.4
7 6 55 7 187 7 52 8 1	73.4 71.4 17	7.6 67.6 12.2	48.2 21.4 78.	34.5
0 0 55 2 101 6 52.2 1	71.1 78.3 16	B.5 68.6 12.8	42.1 22.6 73.1	3 34.7
	69.6 69.2 15	63.6 13.2	43.4 23.5 77.1	34.2
	68.8 68.2 24	3.4. 66.8 13.3	43.8 24.3 79.	33.1
0,0 00,3 101,0 01,0	67 8 67 3 21	1.2 69.6 13.5	44.2 25.1 82.	5 32.3
7.8 55.4 101.7 51.1		2 9 75.3 13.2	43.3 26.5 86.	8 29.8
10.0 56.0 163.0 51.1		4 6 89.2 12.1	39.8 27.3 89.	6 26.3
15.8 57.2 187.7 51.7	103.0 04.0 5	5 3 82.9 11.6	36.1 27.8 91.	2 24.6
28.8 57.5 188.9 51.7	103.7 03.0 5	6 9 85.3.19.6	34.7 28.1 92.	1 22.1
38.8 57.9 192.1 51.8	109.9 03.4 4	6 7 87 6 9.8	32.1 28.4 93.	3 28.1
50.0 57.2 187.7 SU.D		6 6 87 A 18.7	35.1 28.7 94.	2 21.9
78.8 54.7 179.3 47.7	150.5 58.7 2		37 2 27 9 91.	5.24.8
88.8 52.7 172.8 45.1	151.3 50.9 2		29 4 27.7 90.	8 25.7
85.0 51.4 168.7 45.8	147.5 60.8 2	4.9 81.8 12.0	43 g 27.9 91.	4 28.0
98.8 49.9 153.5 43.4	142.3 68.3 2		// 5 28 4 93.	d. 26.5
93.8 49.4 162.8 42.6	139.9 59.5 2	4.9 G1./ 13.0	43 5 28 2 92.	5 28.0
95.Ø 49.5 162-3 42.7	148.2 59.5 2	4.9 01.0 13.2 	A1 1 27.6 98.	5 26.9
96,8 49.8 163.5 43.4	142.3 68.3 2	4.0 . 80.0 12.0		5 25.8
97.8 58.3 164.9 44.8	144.4 61.8 2	4.3 /9.0 11.0	25.5 £7.8 55.	A 24.5
98.4 54.7 166.5 44.9	147.2 62.8 2	3.7 77.6 18.8	33.3 68.0 99.	

BLADE ELEMENT DATA ROTOR OUTLET / STATOR INLET

ì

					DETA	c	7	C	U	C		ALPHA
IMMER	¥		W		BEIA	мас	_ 5 9 6	MPS	FPS	MPS	FPS	DEG
X	MPS	FPS	MPS	FPS	DEG	FIF 3	753	27 1	121 9	38.7	127.1	73.4
1.6	30.1	98.8	28.Ø	92.Ø	68.5	11.2	39.7	3/.1	196 2	40 2	132.1	72.6
2.8	29.2	95.7	26.6	87.4	65.7	11.9	39.1	38.5	120.2	4 1 10	126 4	72.2
5.7	29.2	97.9	25.4	83.3	63.5	12.6	41.2	38.0	130.0	41.6	140.4	71 4
3.0	22.0	01 4	24.4	80.1	61.8	13.5	44.1	40.5	132.9	42	140.0	CD 0
4.0	27.3	7114	22.0	79.3	57.8	14.9	49.8	41.5	134.4	43.6	143.0	69.0
5.4	28.1	92.3	23.3	76 6	55.1	16.2	53.1	41.3	135.4	44.3	145.4	68.4
7.Ø	28.4	93.2	23.3 -	.76.0	50.1	101	62.6	41.1	134.8	45.3	148.5	64.9
18.0	3Ø.1	98.6	23.2	70.2	20.4	12.1	79 2	39.2	128.5	45.9	158.4	58.5
15.0	34.3	112.5	24.7	88.9	43.5	23.0	00 1	26 6	120.0	45.5	149.4	52.2
28.8	33.1	125.1	26.8	87.8	44.5	21.2	67.1	30.0	100 0	42 B	143.7	49.1.
39.9	40.9	134.1	29.2	95.7	45.4	28.6	33.3	33.4	100.0	42 2	142 8	19.3
5A A	39.3	129.1	27.5	98.2	44.2	28.1	92.3	32.9	1207.9	43.3	1.11 9	63 0
70 8	24 6	113.5	23.5	77.Ø	42.5	25.4	83.3	35.0	114./	43.4	101.0	55.5
/10.10	34.0	144 8	21 3	69.7	41.5	23.8	78.2	36.2	118.8	43.4	142.2	20.2
80.0	31.7	104.0	10 6	62.8	39.3	23.7	77.8	37.5	123.1	44.4	145.0	57.0
85.0	32.1	100.0	19.0	20.0	27 1	23.9	78.4	38.3	125.8	45.2	143.2	57.9
98.8	38.8	99.4	18.1	33.9	3/11	24 4	86.1	38.9	127.5	45.9	150.6	57.7
93.Ø	29.9	98.2	17.3	20.0	30.3	57.2	90 5	39.2	128.7	46.3	151.8	57.8
95.8	29.7	97.5	16.8	55.9			00.0	20 1	129.3	46.4	152.1	58.1
96.8	29.4	96.6	16.5	54.8	33.9	24.4	30.0	30.7	120 2	46.5	152 6	56.4
97.8	29.1	95.6	16.1	52.9	33.5	24.3	19.0	33.4	120.4	46 7	15109	59.0
0.9 8	28.6	93.9	16.0	52.4	33.8	23.7	77.9	33.7	138.4	40.3	191.4	

BLADE ELEMENT DA IMMER W X MPS FPS 1.# 55.3 181.4 2.0 54.8 179.8 4.8 54.5 178.7 5.8 54.6 179.2 7.8 55.2 180.9 15.8 55.9 183.4 28.8 55.9 183.4 28.8 57.9 189.9 58.8 57.1 187.2 78.8 54.3 178.2 88.8 52.5 172.1 85.8 58.7 166.3 98.8 48.9 167.5 93.8 48.9 161.3 95.8 49.2 161.3 96.8 49.6 162.6 87.6 56.2 164.6	NTA STATOR OUTLET WU BSTA MPS. FPS DEG MPS 51.6 169.4 48.8 19.8 53.8 166.6 67.7 28.6 50.2 164.7 65.7 21.4 49.8 163.3 65.9 22.1 49.8 163.3 64.3 23.8 49.8 163.3 64.3 23.8 49.8 165.7 63.3 24.4 50.8 166.5 63.2 25.4 50.5 165.5 62.9 26.2 50.5 165.5 62.9 26.2 50.5 165.5 62.9 26.2 45.1 151.1 61.2 25.4 45.1 151.1 61.2 25.4 44.1 144.8 657.4 24.4 42.3 138.6 59.6 24.4 43.9 141.9 59.9 24.4	CZ CU FPS MPS FPS 64.9 13.6 44.5 67.5 14.3 47.5 78.1 14.8 48.5 72.5 15.1 49.6 75.5 15.2 49.9 78.5 14.3 48.7 88.1 15.3 58.3 83.5 14.1 46.1 83.4 12.6 41.2 86.8 18.8 35.3 87.4 9.9 32.6 82.4 11.4 37.4 81.7 12.8 42.1 88.7 19.9 14.2 46.7 79.9 14.5 47.4 81.6 13.6 44.6 81.6 13.6 45.6 81.6 13.6 13.6 13.6 15.6 15.6 15.6 15.6 15.6 15.6 15.6 15	C ALPHA MPS FPS DEG 24.# 78.7 34.3 25.1 82.3 34.7 26.# 85.3 34.6 26.8 87.9 74.3 27.5 90.1 33.6 28.# 91.9 31.9 28.8 94.6 32.1 29.1 95.4 28.8 28.4 93.1 26.2 28.4 93.8 22.3 28.4 93.8 22.3 28.4 93.8 22.3 28.4 93.8 22.3 28.4 93.8 22.4 28.5 93.8 22.5 27.6 95.4 24.4 28.8 91.9 27.2 28.5 93.4 24.9 28.3 93.5 25.5 27.6 95.4 24.4 28.8 91.9 27.2 28.5 93.4 24.9 28.3 93.5 25.5 27.6 95.4 24.4 28.3 93.5 25.5 27.6 95.4 24.5 28.3 93.5 27.5 27.5 88.6 26.5 27.5 88.6 26.5 27.5 88.6 26.5 27.5 85.5 27.5
96.8 49.6 162.6 97.8 58.2 164.6 98.8 49.8 163.4	, 43.0 141.0 59.9 24. , 43.9 144.1 68.9 24. , 44.0 144.3 61.8 23.	7 81.8 12.9 82.9 3 79.6 11.9 39.8 4 76.7 11.7 38.4	27.8 88.6 26.8 4 26.1 85.8 26.5

ORIGINAL PAGE IS OF POOR QUALITY

Table 19. Blade and Vane Element Performance for Rotor B/Stator B, Four-Stage Configuration, Third Stage Tested, Open Throttle.

ROTOR BLADE ELEMENT PERFORMANCE

IMMER (%)	WHIEL Speed Mps Fps	REL. TURNING Angle	LOSS COEF.	LOSS Para.	REL. MACH NO.	DIFF. FACT.	REL. MACH NO.	INCID. ANGLE DEG	DEV. Angle Deg
1.0 2.0 3.0 5.0 0 15.0 0 15.0 0 50.0 50.0 50.0 50	MPS FPS 64.3 211.00 64.2 210.69 64.1 210.05 63.9 209.74 63.7 209.10 63.4 208.15 63.0 206.57 62.5 204.98 61.5 201.81 59.6 195.47 57.6 109.13 56.7 105.96 55.2 101.21 55.1 180.39	ANGLE DEG 2.3 5.9 8.9 8.0 11.0 11.5 14.5 14.3 13.7 13.6 14.7 15.8 16.7 17.3 16.6 17.8	S. Ø75 S. 103 Ø. 121 V. 141 S. 157 Ø. 169 Ø. 169 S. 056 Ø19 J. 056 J. 057 J. 11 J. 057 J. 102 J. 103 J. 103	0.064 8.089 8.187 0.142 0.142 0.142 0.146 8.133 0.095 0.053 0.05530 0.05530 0.05530000000000	NO. IN Ø.156 Ø.155 Ø.155 Ø.155 Ø.155 Ø.155 Ø.157 Ø.153 Ø.164 Ø.164 Ø.164 Ø.169 Ø.164 Ø.157 Ø.155	1.466 1.500 1.523 1.523 1.523 1.544 1.5533 1.540 1.503 1.503 1.503 1.503 1.503 1.413 1.413 1.415 1.415 1.415 1.415 1.415 1.415 1.445 1.445 1.445 1.445 1.445 1.445 1.445 1.445 1.445 1.445 1.445 1.445 1.445	OUT Ø.126 Ø.126 Ø.129 Ø.199 Ø.199 Ø.199 Ø.199 Ø.199 Ø.113 Ø.127 Ø.127 Ø.127 Ø.127 Ø.127 Ø.127 Ø.128 Ø.199 Ø.193 Ø.199 Ø.199 Ø.199 Ø.196 Ø.199 Ø.	-1.5 -2.4 -3.4 -5.9 -7.1 -9.5 -9.8 -19.7 -19.5 -19.5 -19.5 -19.5 -115.3 -115.3 -115.3 -115.3 -115.3 -115.4 -115.4 -115.4 -115.4 -15.4 -15.4 -15.4 -15.4 -15.4 -15.4 -15.4 -15.4 -15.4 -15.4 -15.5 -15.4 -15.5 -15.	23.32.52 23.32.52 17.52.9 12.50 5.12.50 5.334 5.130 5.130 5.130
97.Ø 98.Ø	55.Ø 180.57 54.9 180.26	19.1 2Ø.8	Ø15 Ø16	Ø15 Ø16	ຍ.141 ອີ.141	9.474 9.491	0.097 0.096	-12.9	្វ . ថ្ង

TORQUE = 7929.14 IN.-LB.

STATOR VANE ELEMENT PERFORMANCE

TMMER	WHEEL	ABS.	ABS.	ABS.	INCID.	DEV.	LOSS	LOSS	DIF7.
V N	SPEED	TURNING	MACH	MACH	ANGLE	ANGLE	COEF.	PARA.	FACT.
<i>"</i>	MDC FPC	ANGLE	NO.	NO.	DEG	DEG			
	nis ris	DEG	IN	OUT					
• ~	CA 9 911 88	20 3	ส.ีส97	Ø.Ø74	-4.4	14.1	195Ø	19Ø6	<i>1</i>.3984
1.0	04.3 411.00	22.0	a. 193	ต. ด79	-3.7	15.5	1319	1279	g.3935
2.9	04.2 210.09	20.0	a 199	<i>a</i> . <i>a</i> ₃₃	-3.2	15.6	1840	Ø821	g.4952
3.0	64.1 (19.37	23.2	0.100	a age	-3.5	15.3.	11477	0467	11.4129
4.Ø	64.9 219.93	20.0	G 117	9 697	-3.q	15.3	0183	//179	9.4131
5.Ø	63.9 289.74	28.9	9.117	0.007	-2.0	16 0	0.9474	1.1069	N.4255
7.Ø	63.7 299.19	27.3	N.158	9.009	-3.0 -== a	16 3	a 6192	01. 9 4 81.	1.3451
1Ø.Ø	63.4 2//8.15	24.5	9.122	0.000		12.0	1 1 STAR	M 1 (121)	11.46.14
15.Ø	-53.Ø206.57	22.6	0.125	0.087	-0.0	10.3	10 . 1040 11 . 1040	1027	1 1 7 4
2Ø.Ø	62.5 2./4.90	21.5	Ø.125	0.083	-/.9.	13.0	19.7900	1 120	1. 1. 1. 1. 1.
30.0	61.5 201.81	21.4	Ø.123	J.J89	-9.3	1.1.3	2.7331	0.0040	
50.0	39.6 195.47	21.5	Ø.123	g.891	-19.3	3.7	9.9489		- 1. 19 - 17 - 17 - 17 - 17 - 17 - 17 - 17 -
70.0	57.6 139.13	21.8	J.127	0.095	-1.៩.1	9.7	11. 14. 4	19.1940.2	11.0.0
80.0	56.7 145.95	22.9	Ø.129	Ø.Ø97	-10.5	9.2	1.3467	1.146-	1.3.1
52.2 5 0	36.2 194.38	23.4	B.129	g.996	-19.7	9.2	H.7499	11.1149	
00.0	dd 7 142.79	23.8	g.129	Ø.096	-11.1	9.1	3.3578	19.955	$G \to G \to Z$
90°.0		23.11	g.128	. g. g95	-11.5	9.7	J./367	//652	1.4/1.6
93.0 00 0	- 10144 - 2721444 - 55 0 101 01	22 0	0.123	g. 297	-11.6	9.3	Ø.3636	.J.962)	3313
95.9		22 1	1129	6. 197	-11.3	9.5	9.1.32	:3.1910	19 . A 1994
96.0	33.1	11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		0 191	-11.3	3.1	0.1332		1
97.5	- 6 6 . 9	44.0	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		-11.9	. ส.ร	1. 1292	1.226!	3.4091
98.Ø	-34,9 10.7,20	23.1	3.142						

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Table 20. Blade and Vane Element Performance for Rotor B/Stator B, Four-Stage Configuration, Third Stage Tested, Design Point Throttle.

and shaft a set of a set of the set

ROTOR BLADE ELEMENT PERFORMANCE

1 ...

1.0 65.6 215.32 1.6 ϑ .114 ϑ . ϑ 97 ϑ .158 ϑ .578 ϑ . ϑ 95 $-\vartheta$.7 28 2.0 65.5 214.99 2.3 ϑ .141 ϑ .121 ϑ .157 ϑ .617 ϑ . ϑ 90 -1.6 29 2.0 65.5 214.99 2.3 ϑ .141 ϑ .122 ϑ .157 ϑ .616 (ϑ 86 -2.6 ϑ	REL. LOSS LOSS REL. DIFF. REL. INCID. TURNING COEF. PARA. MACH FACT. MACH ANGLE ANGLE NO. NO. DEG IN OUT	ANGLE DEG
3.065.4214.672.8 $y.176$ $y.157$ $y.681$ $y.833$ -3.5 234.065.3214.353.9 $y.195$ $y.170$ $y.157$ $y.681$ $y.833$ -3.5 235.065.2214.025.7 $y.297$ $y.183$ $y.157$ $y.681$ $y.833$ -3.5 237.0 55.0 213.33 8.9 $y.193$ $y.174$ $y.158$ $y.640$ $y.992$ -4.4 10.0 64.7 212.41 12.6 $y.193$ $y.174$ $y.158$ $y.640$ $y.994$ -6.6 11 15.0 54.2 2117.79 15.1 $y.166$ $y.199$ $y.161$ $y.562$ $y.101$ -8.2 15.0 64.2 213.79 15.1 $y.166$ $y.199$ $y.161$ $y.562$ $y.101$ -8.2 15.0 64.2 213.79 15.1 $y.166$ $y.199$ $y.161$ $y.562$ $y.101$ -8.2 15.0 64.2 213.79 15.1 $y.166$ $y.199$ $y.161$ $y.562$ $y.101$ -8.2 15.0 64.2 213.79 15.1 $y.166$ $y.163$ $y.164$ $y.562$ $y.101$ -8.2 16.0 64.7 212.41 12.6 $y.162$ $y.163$ $y.164$ $y.164$ $y.164$ $y.167$ $y.164$ $y.167$ 20.0 62.8 235.94 15.2 $y.0601$ $y.165$ $y.143$ $y.117$ -9.3 20.0 62.8 193.04 </td <td>DEG\mathcal{I}<</td> <td>28.4 29.7 25.2 13.3 13.2 11.8 5.9 13.4 5.9 5.9 5.9 8.4 5.9 5.9 5.9 5.9 5.9 5.9 5.9 5.9 5.9 5.9</td>	DEG \mathcal{I} <	28.4 29.7 25.2 13.3 13.2 11.8 5.9 13.4 5.9 5.9 5.9 8.4 5.9 5.9 5.9 5.9 5.9 5.9 5.9 5.9 5.9 5.9

TORQUE = 8:79.19 IN.-LB.

*Loss Coefficients Computed from Fixed Rake Data

STATOR VANE ELEMENT PERFORMANCE

	114551	ABS.	ABS.	ABS.	INCID.	DEV.	LOSS	LOSS	SACT.
IMMER	WALLS OBUUD	TURNING	MACH	MACH	ANGLE	ANGLE	COEF .	i ann •	
74	SPaco	ANGLE	NO.	NO.	DEG	DEG			
	MAR LAD	ANGLE	TN	OUT					er 11 11 11
			a 1 as	a 468	2.1	14.1	0674	0658	0.0004
1.ø	65.6 2(5.32	36.3	(1) (a 072	3.7	14.6	3181	Ø177	1.5.55
2.9	65.5 214.99	37.2	0.110	0.016	5.2	14.1	ø.9194	9.9189	1.5479
3.0	65.4 214.67	33.9	9.114	0.070	5.6	14 6	0.9481	9.2471	g.5460
1 9	55.3 211.35	39.4	g.118	ມ.ມ/ອ	2.2	1 4 2	a. 07/13	9.9599	5.5448
φ. <i>α</i>	45 2 214.32	33.7	Ø.121	0.081	5.2	14.0	a (19.11	ar. 1864	0.5396
5.0	42 0 1 3 3 B	36.3	Ø.124	g.982	4.5	15.1	3.3004	or 110/3	4.5351
1.1.	00.0 1000	12.2	Ø.127	g.j84	2.5.	15.5	N.1771	.7 1 445	1 5 119
19.9	- (34 - 7 - 23 44	23.1	4.128	n.336	-0.4	13.2	9.1931		1 1 1 1 1 2
15.0	61.2 (1.2.7)	3,7 1	a 127	0.938	-2.3	12.5	9.9828	9.9817	11. 11. 16.
29.9	63.8 209.17	20.0	a 126	. d .788	-4.3	1.5.3	<u>y.9597</u>	านายมเ	1.41.32
ġø.ø	62.8 205.94	20.1	0.120	0 88 h	-4.7	3.7	ø.9336	J.733	
50.0	31.8 192.47	27.1	10.163 (1.101	0.000	-4.6	8 3	5.3329	1.3.417	
70.0	30.8 193.00	1 23.3	1.120) N.N74	-1 0	4.3	9.0635	1.11374	1 2.4574
9 a a	57.8 19.75	23.4	13.127	11.130		1 (7	0.0504	91. (58)	, M. Saav
05 0	37 3 111.13	27.5	(J.127	1 1.133	-5.5	1.2		r : 334	
85.4		26.1	1.127	1 1.191	(=6.U	11.3	میں ور اور اور 19 م م اور اور		
90.0		04.7	9.125) g.g91	-6.8	. 11.7			
93.0		04 1	9.12	<i>i 1</i> .393	3 -7.3	11.1	9.973.		· · · · · · · · · · · · · · · · · · ·
95.J	39.4 .4.23		11 13	1 1.192	-7.3	1.5.5	-3.1133	3 . 3 . 4 . 4	
96.J	. د	الدولالي ال	(f 1 1 2	1 1.435	j - j. S	1.1.7	1.190	1	
97.5	33.2 1.2		د. بر اور ۱۹۰۹ - ۱۹۰	1 1 1 1 1 1		1.1.4	5.214	5 J.211	.
98.3	33.1 . 1.9	24.7	ښا ول.	1					

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Table 21. Blade and Vane Element Performance for Rotor B/Stator B, Four-Stage Configuration, Third Stage Tested, Peak Efficiency Throttle.

ROTOR BLADE ELEMENT PERFORMANCE

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			*						
IMMER	WHEEL	REL.	LOSS	LOSS	REL.	DIFF.	REL.	INCID.	DEV.
(%)	SPEED	TURNING	COEF.	PARA.	MACH	FACT.	MACH	ANGLE	ANGLE
	MPS FDS	ANGLE			NO.		NO.	ĎEG.	DEG
		DED			TM		OUT		
		DEG	~	~ ~~ /	a 1 a a	17 670	10 007	N 13	27 0
1.Ø	85.2 213.83	3.5	0.119	9.194	10.100	1.070	13.1397	<i>2</i> .0	61.5
2.Ø	65.1 213.51	5.3	Ø.141	Ø.122	9.16 <i>7</i>	9.613	0.293	-9.3	.7.5.19
3.Ø	65 0 213.19	7.0	J.16Ø	Ø.14Ø	ø.159	13.6415	Ø.Ø89	-1.3	22.3
лa	61 9 212 87	9.0	Ø.17B	Ø.151	Ø.153	0.653	0.088	-2.3	19.2
E 0	di 0 219 Bi	51 2 .	9.176	0.159	9.159	0.655	5.089	-3.3	15.9
3.0		19 9	(1 172	1117	a 150	9 656	<u>ज</u> लाभत	-4.2	12.9
1.19	04.5 .1.99	13.3	11.1/6	0.107	11 1 1 1 2	0.0000			
1Ø.Ø	64.3 11.94	16.0	9.158	9.140	19-101	11.027	1.994		13 a 14 .4 .45
15.Ø	53.8 239.33	- 17.5	0.105	ø.ø93	. Ø. 163	3.559	11.124	-7.4	5.6
29.9	63.3 207.73	17.3	Ø.Ø71	.0.966	9.166	J.5/3	B.112	-3.3	1.6
39.9	62.3 204.51	17.9	0.024	Ø.//23	Ø.166	1.457	ø.118	-8.0	5.5
50 0	60 4 198 09	16.3	a.a1a	Ø.009	Ø.163	9.464	0.114	-7.6	7.9
70.0		16.0	6 621	a a2a	a. 157	9.892	0.145	-3.3	8.8
70.0	20.4 191.00	10.9	a 420	a 427	182	7 675	a 199	- 8 7	
8 .98	57.4 103.45	18.9	9.930	0.037	0.100	1.040	0.200	-0.2	7 0
85.Ø	57.9 185.85	20.2	0.019	0.018	9.149	1.939	0.096	-13 - 7	7.0
9ø.ø	36.5 135.24	21.2	 Ø92 '	<i>99</i> 2	Ø.145	1.549	8.093	-9.4	1.3
93.Ø	53.2 104.20	21.9	#32	Ø31	. 9.143	J.55Ø	3.391	-15.4	്.3
95.0	55.7 103.63	22.3	046	045	9.142	1.556	3.395	-11.3.	5.4
06 7	65 0 103 31	23 7	- 648	647	9.132	5.566	9.939	-19.6	4.9
07 7		26 2	- 022	- 422	0 143	n 697	0.088	- 4. 6	1.6
97.5	00.0 102.99	20.2		925	- 10° 1 1 4 1		8 405	-2.6	4 4
98.Ø	55.7 102.67	20./	N. N. T. A.	9.919	.0.144	9.023	0.000	-0.0	

TORQUE = 8375.7.7 IN.-LB.

*Loss Coefficients Computed from Fixed Rake Data

STATOR VANE ELEMENT PERFORMANCE

a come strate and the

TMMER	VNIEL	ABS.	ABS.	ABS.	INCID.	DEV.	LOSS	LOSS	DIFF.
*	SP # # D	TURNIING	MACH	MACH	ANGLE	ANGLE	COEF.	57571	FACT.
· ·	MPS SPS	ANGLE	NO.	NO.	DEG	DEG			
		DEG	IN	OUT					
1 07	45 2 013 82	34.4	9.193	y.979	1.0	15.0	1437	1402	<u>9.5177</u>
2 0	dg 1 312 G1	31 9	a. 139	g.073	1.5	15.6	9728		1.5242
2.0	at a 212 10	21 4	0.114	a. 876.	2.2	15.7	3193	<i>1</i> /188	0.5010
3.2	al 0 213 97	24.4	a 119	4. 679	2.1	15.5.	J. 12/18	9.3211	J.5367
4.19	04.9 2307	3 4. 6	11 122	g 936	1.3	15.8	J. J521	9.0399	1.5085
5.0	04.0 2104 al a 111 077	33.J 91 d	1 125	d (132	1.2	16.3	3.3763	5.5767	
7.10	04.0 11.20	· 31.0	. 120	ST 102	11 11	17.7	9.1155	J. 1780	57.5084
10.0	01.3	- 119 · 11		11 703	-2 6	1 4 3	9.1273	1.1751	0.5 11
15.0	ې کې کې لار ښان کې د کې د کې د کې	27.1	- M • 1 0 0	0.004	-2.2	12.2	Gr 1-795	1.1621	5.5
2Ø.Ø	63.3	25.5	11.1.29	0.004	-3.0	11 1	18 1010	1 11 11 11 12 12 12 12 12 12 12 12 12 12	
3ø.ø	62.3 0/4.51	25.9	.1.120	U. U. U. U.	-4.6	1 7 . 7	1.1.30		A CONTRACT
5Ø.J	63.4 193.39	27.7	-9.123	0.000	-3.4	91.0	19. JOID	- 18 4 12 24 8 6 - 19 - 19 - 19 - 19 - 19 - 19 - 19 - 19	
7Ø.Ø	53.4 101.65	23.7	-3.124	a.a33	-2.3	19.1	19 . H S S S S Y		14 - D - 17
8.0.9	37.4 103.45	20.9	J.126	ø.ø92	-3.4	1.2.3	1		21.9.29
65. <i>9</i>	37.0 103.85	27.0	-9.127	11.483	-4.5	11.5	1.19.13	- 13 + 24 5 2312	
90.0	55.5 (3.21	27.1	J.129	_ J. J34	-4.6	12.3	្រម្មរះផងរាវ	$-J_{*}J_{*}J_{0}^{*}U_{1}^{*}$	34 . 13 1. 4 1.
93.J	33.2 1.1.23	26.7	9.133	11.187	-5.3	11.3	9,3333	S. 1791	- 1 - 5, 197
95.0	31.7 - 1.33	23.9	1.132	J.J37	-0.5	1.1.9	J.A. 38	- 18 . - 187 - 1	. 5
96.0	55.9 1 13 21	27.9	J.132	3.324	-6.9	9.3	7.1551	1.134	7.5 AB
07.n		29.3	1.133	1.331	-7.J	3.2	3. C. C. C. J.	1.030	
07.0		2 ()	4.123	1.178	- j. j	7.2	11.13:1		عالم المراجع
93.3	13.7	.J. !	- 91.222	فالالتباد فار	-0.0	1 + -+	لاع فتيت و 2.	2 4 4 4 A .	1 1 1 1 1 1 1

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Figure 22. Blade and Vane Element Performance for Rotor B/Stator B, Four-Stage Configuration, Third Stage Tested, Peak Pressure Rise/ Near Stall Throttle.

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ROTOR BLADE ELEMENT PERFORMANCE

			*				0.51	TNCTO	DEV.
TMMER	VH2EL	RËL.	LOSS	LOSS	REL.	DILL.		ANGLE.	ANDIE
1 1 1	SPSED	TURNING	COEF.	PARA.	масн	FACT.	MACH	ANGLE	ANGLE
\ /#/	MD6 098	ANGLE			NO.		NO.	DEG	DEG
	Mina cha	ÓFC			IN		007		
			a 162	a 137	a 16a	0.672	Ø.Ø96	2.0	28.4
1.ø	65.2 213.94	4.4	.0,10L	A 162	a 160	6 691	8.483	Ø.7	28.6
2.9	65.1 213.53	5.7	0.178	0.103	A 160	11 71 2	สัตย์	= 61 . A	23.3
3.Ø	65.Ø 213.26	6.8	0.139	N.102	1.130	-10+114	11 UOG	_1 5	201.3
4.0	64.9 212.93	8.3	9.198	Ø.175	0.193	19.763	0.360	-1.5	1
5 0	64 8 212.61	18.4	9.291	Ø.179	g.153	0.721	11.11.11	-4.0	
3.2	G1 G 011 97	12.1	3.230	Ø.18Ø	1.158	Ø.715	<i>5.</i> 981	-3.4	1. (1.) (1. (1.) (1. (1.) (1.) (1.) (1. (1.) (1.) (1. (1.) (1. (1.) (1.) (1.) (1. (1.) (1.) (1.) (1. (1.) (1.) (1. (1.) (1.) (1.) (1. (1.) (1.) (1.) (1. (1.) (1.) (1.) (1. (1.) (1. (1.) (1. (1.) (1. (1.) (
	- 94,0 - 211,27 - 22,0 - 211,0 - 21	16 2	8.198	Ø.175	. 9.169	3.691	0.086	-3.2	1.1.1
18.9	54.3	10.4	0 129	a 129	8.163	0.615	9.938	-6.2	5.3
15.0	63.8 209.40	10.7	0.130 0.070	a add	6 165	0.633	11.169	-0.7	л.1
2Ø.Ø	63.3 2.37.79	19.3	9.972	0.000	N.100	0 169	0 117	= n.7	5.11
39.0	62.4 204.58	17.7	0%5	004	9.100	7 100	a 112	_3_1	7.6
50.0	60.4 198.15	17.8	9.993	0.003	0.163	J.485			0 4
700	53.4 191.73	18.1	<i>G</i> .929	Ø.327	Ø.156	1.552	1.933	0.0	2.0
00 0	87 6 193 51	19.3.	ø.ø37	. ៨. ៧35	Ø.151	9.587	.7791	-0.4	10.0
30.0	- 07.0 100.01 	21 6	1.1136	Ø.Ø35	Ø.147	- <i>9.69</i> 5	່ນ.ທອອ	. ≓ ü.7	3.5
85.9	3/.0 103.91		- 009	- 007	0.142	4.602	0.036	7.5	7.1
9ø.ø	56.5 185.30	- 23.2			1 1 1 1	1 494	9.985	-3.5	3.7
93.Ø	55.2 184.34	24.3	235		·	0 639	ត ពេល	-3.6	5.1
95.Ø	-55.Ø 103.69	25.4	032	1334			n aga	-9 0	4.9
96.Ø	55.9 133.37	26.4	024	02	1.142		N.1964		. 6
97.0	55.8 103.95	27.5	I.QI3	Ø.903	3 9.144	.9.641	ມູນຜູ	-7.4	
60 a	66 7 192.73	28.2	. I.I 34	Ø.Ø33	3 ø.145	<i>9</i> .662	ມ.ສ82	-0.4	3.1
20.0									

TORQUE = 8853.58 IN.-LB.

*Loss Coefficient Computed from Fixed Rake Data

STATOR VANE ELEMENT PERFORMANCE

* ****	Viater	435	ABS.	ABS.	INCID.	DEV.	LOSS	10SS	DIFF.
IMMER	WALLL	THENTNE	MACH	MACH	ANGLE	ANGLE	COEF.	PARA.	FACT.
76	SPLID	IUKNING	NO	NO	DEG	DEG			
	MPS PPS	ANGLE							
		DEG	111	~ ~ ~ ~	ц a	14 2	0397	4399	9.5980
1.Ø	65.2 213.99	39.1	9.119	0.000	5.0	16 0	a 8872	10 1074	6.5915
2.Ø	55.1 213.53	37.9	Ø.115	y.971	3.4 .	10.3	0.0076	13 1367	n 5101
3.0	65.0 213.25	37.6	<i>g.</i> ,119	Ø.Ø74	5.7	15.9	19.9309	.9.9302	27 10 2 3 3
<u>, a</u>	61 9 212.93	37.2	0.122	Ø.076	5.8	16.2	9.7581	9.0503	1.31.0
4 . <i>N</i>	GH 9 0112 61	36.2	0.124	Ø.078	5.1	16.1	8.3747	1.3737	11.5 14.5
5.0	04.0 11.07	26 9	0.126	8.080	3.1	15.5	Ø.9871	JJJ353	9.5339
1.1	24.0 11.0.07	30.0	1120	0.082	3.7	17.1	11.1114	9,9993	3.5135
1 9 .1	54.3 · 1.4.	34.0	21 1 1 1 1	11 1100	η u	15.3	g. 1179	9.116.7	.1.5515
15.Ø	63.8	29.7	Q.131	0.000	_0.0	13 7	11.1063	1.1942	9.5331
2Ø.Ø	63.3	27.9	لالكا، لا	1.001		1 17 12	6 6712	1.173	9.5115
33.0	32.4 0/4.53	26.3	Ø.125	ນ. ມອງ	-3.0	10.0	J 1606	1. 10531	1.1
50.0	63.4 .108.15	28.0	9.124	g .931	-2.7	و ک	M.0390	11 11 11 11 11 11 11 11 11 11 11 11 11	· · · · · · · · · · · · · · · · · · ·
วัติดี	58.4 191.73	31.4	y.123	.g.y31	ø.1	15.3	ມ		
000	67 6 1911.51	32.1	J.124	វរ.វ79	!].6	11.1	1.1930	9.004	
		3.7 1	9.127	11.181	អ.អ	12.2	_ <i>1</i>].:/685	1.067	1.9115
85.9		20.4	(1.129	J. J81	-1.7	14.3	1.1926	: : 91.:	. 5
9.9.9	10.0 state	1.200.2	1 1 7 1	0.001	- 3 . 4	13.7	1.1325	-J. 13. D.	. 1. 835-21
93.Ø		· · / • · · ·	لد دن و <i>دن</i> ۱۶۰۱ و دن	11 -191	- 4 1	17.7	9.1331	9.151	1.1.37.30
95.Ø	31.5 108.60	.	11.1.36	ي کار دارد مرجع			1 1 2 2 3	1.105	1.5 1.
96.Ø	- :3.9 - :5 . 37	35.5	ما کار ا	9.079	-4.7	1		1 1 11 1	
97.5	11.3	32.1	0.113	9.377	~ .	• • •	میں بنائے میں اور ا مراجع میں اور ا		1 1 1
98. <i>1</i> .	35.7	s ba.s	1.132	. J.J75	-5.3	01	تكملا بلايان	الانتخاب فالمراق	

Table 23. Design Intent Performance for Rotor B/Stator B Computed for U = 65.73 mps (215.64).

BLADE	ELEM	INT C	ATA	ROTOR	INLET										
IMMER	WakW	-	MO	WU	BETA		CŽ_			ເບຼ		Ç,		ALPH	I A
ົດ້ໍ	55.3 1	81 3	50.	a 165 1	65.6	22.8	1 FP 1 78	19 1.0 1	mma 15.4	4 60.	5 27.	5 6	90.4	34	<u>م</u>
11.5	57.8 1	89.9	81.	9 170.1	63.7	25.7	84	2	2.0	42	0 28	7	04.0	26.	B ^{***}
21.6	59.3 1 Eo A 1	94.0	52.	6 172.4 4 172 1	62.3	27.6	5 90		11.1	1 36.	5 29.	7.	87:8	22.	0
40 5 6	59.6 1	95 7	31.	6 170 0	60.3	29.6	5 97		9.6	9 32.	6 31.	21	00.0	19.	6
49.8	59.1 1	93.7	50.	8 166.8	59.5	30,0	98	.4	10.0	32.	7 31.	8 1	03.6	18.	Ă-
- 159 1 1 - 68 - 6 1	58.3 1 57 1 1	91.1	49,	8 163.4 8 180 0	58.8	30.2	2 99	1.1	10.	1 93.	2 31.	9 1	04.5	18.	5
78.3	55.3 1	81.4	48.	7 153.1	57.6	29.6	5 97	2	11.1	3 37.	1 91.	7 1	04.1	20.	
88.6	32.4	72 1	44.	0 144.4	57.1	28.	93	. 4	2.1	9 42.	4 31.	3 1	02.7	24	4
100.0	47.7 1	28.2	39.	9 131.0	96 8	26.1	81	1.7	15.1	8 52.	3 30.	6 1	00.3	31.	4
BLADE	ELEM	ENT (DATA	ROTOR	OUTLET	1.5	TATO	R IN	LÉT	·					
	MPS	FPS	MP	WU S FRS	BETA	MB	CZ		MD	CU FP4		, C	FDS	ALPH	1A 2
o	34.5	13.2	2 29.	0 95.0	57.1	18.	7 6	.4	36.	8 120	6 41.	2 1	35.3	63	0
11.8	39.5	29.6	30.	7 100.9	51.1	24.	8 8	. 3	33.	8 110	9 41.	9 1	37.8	53.	7
21.6	42.4	39 0	31.	8 104.2	48.5	28.	194 8	2.1	31.	8 104.	.3 42.	4 1	39.1	48.	5
40.5	43.6	43.2	2 31.	1 102.1	45.5	30.1	6 100	5. g	30.	6 100.	.3 43.	2 1	41.8	45	. D
49.8	42.9	140	29.	9 98.0	44.1	30.	8 10	.2	30.	9 101	4 43.	71	43.3	45	Ť
59.1	42.0	37.8	3 28.	4 93.2	42.5	31.	0 10	1.7	31.	5 103	.3 44.	2.1	44.9	45.	.5
78.3	40.7	133.0	20.	1 79.1	38.7	30.1	6 10 1 9/	1.2. 8.7	32.	9 111	2 44. . 4 48.	9 1	40,7 48.8	40.	, 4 . 8
88.5	35.1	115.0	20.	7 67.5	36.1	28.	3 9	2.9	36.	3 119	2 48.	Ťİ	51.2	52	<u>. 1</u>
100.0	28.6	93.7	7 15.	5 50.6	32.9	24.	0 7	5.6.	40.	4 132	. 5 48.	9 1	54.0	69	. 3
BLADE	ELEM	ENT 1	DATA	STATO	OUTLE	T -				.		-			
IMMER	MPC	696	MD	WU	BETA -	MO	CZ F	ae	MO	CU		ູເ	FDQ		IA S
o	55.3 1	81.4	1 50.	4 165.4	65.8	22	7 74	1.5	15.	3 50.	2 27	4	89.8	34	0
11.5	57.9	89.9	51.	9 170.3	63.9	25.1	5 8:	3.6	12.	7 41.	8 28.	5	93.4	26	5
21.8	59.3	94.5	5 52.	6 172.6	62.5	27.4	4 81	9. <u>8</u> .	11.	1 36.	3 29.	5	96.8	22.	.0
40.5	59.6 59.6 1	95.6	5 51.	9 172.3	60.5	29.	0 90 3 91	3.0	9.	2 33. 9 32.	4 30.	0 1	99.0 01.5	18.	6
49.8	59.0	93.	5 51.	0 167.3	59.7	29	7 9	7.8	9.	9 32	4 31.	3 1	02.8	18	4
59.1	58.2	90 9	49.	9 163.7	69.0	30.	0 91	3.4	10.	0 32.	.9 31.	6 1	03.7	18	5
78.5	57.1 ' 88 2 '	87.2 At 1	(48.) Ar	6 159.4	58.3 57 A	29.5	8 98 8 98	3.2 2 R	10.	4 34. 2 28	.031. 931.	7 1	03.9	19.	. 1 G
88.6	52.4	71	44.	2 144.9	57.4	28	2 9	2.6	12	8 42	0 31.	ŏì	01.8	24	4
100.0	47.7	156.1	3 40.	0 131.3	57.1	25.	9 8!	5.0	15.	8 .51	.9 30.	4	99.6	31	. 4
ROTOR	BLAD	E ELI	EMENT	PERFOR	RMANCE										
IMMER	W	IEEL	_	REL.	LOSS	Ŀ	OSS	REL	. '	DIFF	REL.	IN	CID.	DEV	' _
(%)	MPS	FPS	<u></u>	ANGIE	COEF	<u>, P</u>	AKA.	NO	<u> </u>	FACT.	NO		FG	DEC	<u>_</u>
				DEG	-			IN	•		OUT	-		•	•
0.	57.6	189.	00	8.5	0.09	6 0	. 086	0.1	42	0.555	0.088	s -	5.1	17.	1
21 6	56 6 88 7	185	AA -	12.6 13.8	0.00	8 0 8 0	062	0.1	49	0.483	0.100		8.1	8.3	<u>-</u>
31.2	54.9	180	15	14.2	0.03	70	. 035	ŏ. i	54	0.423	0.112	<u>i</u> .	8.6	7.	7
40.5	54.1	177.	52	14.8	0, 03	4 0	. 032	0.1	53	0.419	0.112	-	8.8	<u>7.</u>	5
49.8	53.3	174	25	15.4	0:03	50	033	$\frac{0.1}{0.1}$	52	0.425	0.110	<u> </u>	8.9	7.1	2
68.6	-51.7	169	55	17.4	0.04	4.0	.042	ŏ.i	47	0.447	0.104	í.	9.1	7.1	2
78.3	50.8	166	80	18.9	0.04	9 Ò	. 047	0.1	42	0.471	0.099	•	9.6	6.4	8
88.6	50.0	163	88	21.0	0.05	50	.053	<u>Q.1</u>	35	0.512	0.090	2-1	0.5	<u>.</u>	2
STATE	43.U 19 VAN	100. E'EI	. 60 Ement	2J.9 Peréni	U.UU PMANCE		. 059	Q . I	46	0.004		, - 1	1.7	-	2
IMMEE				486				1 NO	N D	DEV	Let	99	1.685		165
110360	`	PEED	<u> </u>	TURNING	MAC	H M	ACH	ANG	LE	ANGL	E CO	EF.	PARA	. F	ACT.
	MPS	FP	S	ANGLE	NO.	N	0.	DE	0	DEG					
•	87 0	1	00	DEG	11		UUT			12 2	0.0	840	0.04	191 0	8910
11.8	56.6	185	. 74	27.2	0.1	07.0	073	-6	5.5	12.0	0.0	820	0.00	512 0	. 5000
21.6	55.7	182	. 88	28.6	Ö.	09 0	. 078		3.3	9.7	0.0	460	0.04	56 0	.4780
31.2	54.9	180	.15	-26.3.	Q. 1		078	-6	5.8	7.9	0.0	350	0.00	347 0	.4610
49.8	53.3	174	. 88	26.7	0.1	120	0.079		3.9	8.9	0.0	300	0.02	298 0	4510
59.1	52.5	172	.25	27.0	0.	13 0	. 081		0	6.0	0.0	320	0.0	318 0	4530
88.5	81.7	189	. 55	27.3	9 .1	15 0	0.081	-7	7.2	7.0	0.0	390	0.0	387 0	.4610
78.3 AA A	50.8	166	. 50 8A	27.5	0.1	1165 0), Q81 1.079	-7	3.0	7.9		340 740	0.00	732 O	.4/50
100.0	49.0	160	65	27.9		20 0	0.078	- (5.5	9.4	0.1	010	0.15	94 0	. 5250

Normalized Absolute Total Pressure, Static Pressure, and Flow Angles for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance. Table 24.

۱

		6	pen Throttl	•		u e	
	Ŧ	OTAL PRESSI	URE	115			
2	DTOR 3	ROTOR 3 EXIT	STATOR 3 EXIT	ROTOR 3 INLET	ROTOR 3 EXIT	STATOR S EXIT	
	1.8442	1.3499	1.3230	5.6370	1865.8	1.2057	
-	1.8591	1.3787	1.3351	g.6865	1 9762	1991.1	
	g. 8716	1586.1	90920 I	6.6842	g .9672	1.1964	
			1.3605	6.631	g.9596	1561.1	
		1299	1.3653	J. 68 22	J. 9535	1-1984	
		4452	1.3694	g. 62.65	g.9467	1.1355	
		1 4531	1.3849	J. 6786	H.9481	1.1795	
			1.3934	1.6778	g.9571	1.1757	
			13984	6767	g.9725	1.1741	
	217.170 2020	TET I	1.3989	g. 6769	1976. J	1.1705	

Design Point Throttle

Peak Pressure Rise/Near Stall Throttle

URE	STATOR 3 EXIT	1.5336	1.5289	1.5241	1.5278	1.5039	1.4938	
VIIC PRESS	ROTOR 3 Exit	1.2005	1.2621	5782.1	1.2414	1.2285	1.2195	
STI	ROTOR 3 INLET	8666.8		1.9 371 1.9362	g.9353	1.9306	1.9216 1.9216	
2	STATOR 3 EXIT	1.6166	1.6328	1.6386	1.6452	1.6489	1.6585 1.6585 1.6585	•
TAL PRESSU	ROTOR 3 Exit	1.7621	1.7652	1.7647	1.7551	1.7369	160/21	
1	ROTOR 3 INLET	1.0714	1770.1	1.000.1	1.066	1.922	1.1958	1.11/8
	PERCENT INNERSION			100 ·		7.8 18.8	15.6 29.8	33.8
URE	STATOR 3 EXIT	1.4418	1.4387	1.4328	1.4273	1.4223	1.4499 1.4459	1.45
ATIC PRESS	ROTOR 3	1 2618	1.1895	1.1684	1.1536	1.1457	1.1546	1.1775
15	ROTOR 3	10101	g. 8699	#.8668	g.8656 g.8648	g. 8629	g. 8569 g. 8536	g. 85#5
	STATOR 3	1183	1.5296	1.5454	1.5581	1.5747	1.5868	1.5964
	NOTOR 3		1.6363	1.6181	1.6365	1.6521	1.6582	1.6305
1	ROTOR 3	INLET	1/10.1	1.8250	1160.1	1678 · 1	1.0542	2604.1
	PERCENT	INNERSION		9 - 2			18.8 15.8	

Normalized Absolute Total Pressure, Static Pressure, and Flow Angles for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance (Concluded). Table 24.

Open Throttle

	ຕ ∝⊢	G	ຄ	3	3	8	ġ	ø	ო	ო	5	ស
	STATO	43.1	39.9	38	36	- ME	33.	õ	27.	23	20.	19.
CORRECTED	STATOR 3 INLET	68.5	70.0	69.8	69.0	67.7	66.1	60.5	53.1	47.3	44.4	43.2
•	ROTOR 3 Inlet	41.1	43.8	42.8	41.2	40.1	37.6	33.7	30.7	27.2	23.8	21.8
	STATOR 3 EXIT	40.2	38.5	36.8	35.0	33.5	32.3	29.5	26.3	22.4	20.1	15.8
IEASURED	STATOR 3 INLET	. 67 5	69 1	68.9		66 7			51.9	46.1	C 64	42.1
1	ROTOR 3 INLET	7 96	A 7 A				20.00	5.00	30.6	26.26	1.02	21.0
	PERCENT	Ċ	- c	- c	20	- - -	4 u		0. u		0.07	0.0E

CURVE FIT VALUES USING ZERO STATOR POSITION DATA

Peak Pressure Rise/Near Stall Throttle

Design Point Throttle

CORRECTED	STATOR 3 EXIT	22.23.33.20.7 22.23.33.00.7 22.23.33.20.7 22.23.8 22.23.33.20.7 22.23.8 23.25.2 23.25.2 23.25.2 23.25.2 23.25.2 25.25.2 25.25.2 25.25.2 25.25.2 25.25.2 25.25.25.25.25.25.25.25.25.25.25.25.25.2	
	STATOR 3	78. 78. 78. 78. 78. 78. 78. 78.	
	ROTOR 3 INLET	84.6 85.4 85.4 82.7 33.9 33.9 33.9 22.2 33.9 22.2 22.0 22.0 22.0 22.0 22.0 22.0 22	
MEASURED	STATOR 3 Exit	40.2 39.1 39.5 345.6 334.0 221.4 221.0 221.0 221.0 221.0 221.0	
	STATOR 3 INLET	78 0 77 78 7 77 75 6 69 4 63 3 63 3 766 3 766 3 766 3 766 3	
	ROTOR 3 INLET	44 43 44 44 44 44 44 44 44 44 44 44 44 4	
	PERCENT	23000000000000000000000000000000000000	
CORRECTED	STATOR 3 Exit	40.1 35.8 35.8 33.5 33.5 33.5 23.9 21.5 22.3 22.3 22.3 22.3 22.3 22.3 22.3 22	
	STATOR 3 INLET	76.1 77.7 77.7 77.7 77.7 77.7 7 7 7 7 7 7	
	ROTOR 3 INLET	44.5 42.6 42.8 40.8 39.1 39.1 26.0 22.7 22.7 22.2	
MEA SIJRED	STATOR 3 EXIT	10.00 10	
	STATOR 3	4 4 6 6 6 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	
	ROTOR 3	222333466 219425 2233346 219425 21945 223334 21945 219555 219555 219555 219555 219555 219555 219555 219555 219555	
	PERCENT	0 - 6 - 6 - 6 - 6 - 6 - 6 - 6 - 6 - 6 -	
Rotor Loss Coefficients Determined from Relative Total Pressure Measurements, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance. Table 25.

		Anen	Throttle			
		,				
	TAL PRESSUR			ROTOR LOS	S COEFFIC	I EMIT
PRECENT MANUTARY	ROTOR 3 INLET	ROTOR 3- EXIT	PERCENT	1CTAL LOSS	WAKE LOSS	TOTAL MINUS WAKE LOSS
					2000	0.1830
1	0101	1 2940	0.0	0.1596	0.000	
р й			ç	0.1509	0.008	0.141
5 Q,Q	1.4506			C C694	0.0202	0.0492
15.0	1.4729	1.411			0100	0.0159
. 0 00	1.4919	1.4628	20-02	0.000		0 037
	• 5407	1.5101	35.0	0.0448	20.0	00000
0.45			092	0.0511	0.0169	0.0342
50 0	1.5305			0 0483	0.0239	0.0244
65.0	1.4789	101			0 0290	0.0128
0.04	1 3973	1.3682			0.0421	0.0099
0.54	1,3660	1.3317	0.08	0700.0	0.05	0 0413
		1 2020	0.06	0.1069	0.000	
90.06	1700.1		5	0.0774	0.0621	0.0153
52°0	1. 2875					

		Design P	olnt laro	arti		
101	TAL PRESSUR	8		ROTOR LOS	S COEFFIC	LENT
PRECENT IMMERSION	ROTOR 3 INLET	R010R 3 E 111	PERCENT	TOTAL	MAKE LOSS	TOTAL MINUS WAKE LOSS
	1.5806 1.6221 1.6221 1.6233 1.6273 1.6273 1.6273 1.6287 1.6287 1.5598 1.5598 1.488	1.4382 1.4382 1.4775 1.6047 1.6047 1.6647 1.6657 1.6657 1.6875 1.5875 1.4083	n 0 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	0. 1991 0. 1680 0. 1012 0. 0416 0. 0416 0. 0518 0. 0518 0. 0582 0. 0582 0. 0582 0. 0582 0. 0582 0. 0582	0.0049 0.0147 0.0156 0.0156 0.0156 0.0156 0.0190 0.0190 0.0195 0.0195 0.0195 0.0195 0.0195 0.0195 0.0195 0.0195 0.0195 0.0195 0.0195 0.0195 0.0157 0.	0. 1942 0. 1953 0. 0753 0. 0763 0. 0762 0. 0762 0. 0725 0. 0755 0. 07550 0. 07550 0. 07550 0. 07550 0. 07550 0. 07550 0. 07550 0. 07550 0. 07550 0. 075500 0. 075500 0. 0755000000000000000000000000000000000

المحد تازيد " روي الديور

	Peak Pro	essure R	lse/Near S	itall Th	rottle	
. 5	TAL PRESSUR			OTOR LOS	S COEFFIC	IENT
PRECENT IMMERSION	ROTOR 3 INI.ET	R010R 3 Ex11	PERCENT	TOTAL LOSS	WAKE LOSS	TOTAL MINUS WAKE LOSS
0	1.4650	1.4168	5.0	0.1112	0.0158	0.0954
10.01	1.5499	1.4656	00	0.1233	0.0159	0, 1160
15.0	1.6165	1.5397	0.00		0.0164	0.0648
20.0	1.6723	1.6133	20.0	0.0477	0.0222	0.0255
35.0	C/C/ 1	6917	50.0	0.0569	0.0187	0.0382
0.00	1.1203	1.6360	65.0	0.0688	0.0204	0.0484
	1.6162	1.5797	80.0	0.0587	0.035	0.0216
85.0	1.5969	1.5470	85.0	0.019	0.000	0.0102
90.06	1.5573	1,4994			0.0514	0.0147
95.0	1.5199	1.4713	27.0			

OF POOR QUALITY

Table 26. Vector Diagram Parameters for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance, Open Throttle.

BLADE ELEMENT DATA ROTOR INLET.

. . . •

TMMER	a v		5	/U	BETA	C	Z	CL	1	C		ALPHA
42	hine	000	MDC	203	OFC	MPS	FPS	MPS	FPS	MPS	FPS	l(a):⊾Gi
ii ii	_ PHP 🍮	663	616.5			10.0	60.1	12 0	66.2	26 6	12A Ø	41.1
ø.	62.1	171.8	48.4	158.7	68.1	19.2	03.1	10.2	00.0	<u>.</u>		
<i></i> .	12/11 1	1 3 3 9	16 6	152 5	67.2	19.4	63.5	18.7	61.2	26.9	33.2	43.4
1.0	20.4	100.0				10.09	67 1	10 0	67 4	27 Q	\$1.6	A2.8
2.0	59.4	135.2	46.0	151.0	ບນ. ປ	.0.5	01.1	1 2		80 0		
3 0	12 10 20 20	133 8	46.0	150.8	64.6	21.6	7Ø.9	19.5	62.3	ួម ម	94.4	
3.0	0,0,0				63 7	00 U	72 13	10 0	62.3	29.4	96.6	- MJ.1
4.0	51.1	157.0	43.9	120.0	03.1	44.0	73.0	· · · · · · · · · · · · · · · · · · ·		20.0	00.1	17 6
6 0	621	171.0	46.5	152.4	62.8	23.6	77.0	18.5	00.0	1. J . J		
0.0		A 1 A 1 A		120 0	49.1	31 6	217 7	17.3.	53.3	30.3	99.5	. 5.8
7.0	52.8	1 3.4	40.8	193.0	04.1	1. (* * C)	0.017			0.4	1 . 1. 1 15	., 7
1 07 07	52.6	173.0	37.2	154.9	61.5	-25.5	83.5	. 17	50.9	. ∪ , لاين	A - 1 - 2 +	
10.0		1 20 0	12 5	112 9	1.11 12	04 6	87.3	15.3	52.9	31.3	1.71.6	26.7
15.0	54.3	1	4/.9	137.4	00.0	1.0.0			1 12 13	91 4	1.12 2	
20.0	55.3	1 34.0	40.9	160.4	ųŬ.1	28.Ø	91.7	14++	41.44	31.3	1.7.9.0.5. 	· · · · · · ·
L .V. I //		1 1 1 1	1.17 3	161.6	8.9 7	20 2	99.3	12.1	39.7	32.6	137.9	21.7
30.0	. ວິວີ. ບິ	1	39.4	104.0	20.7	2012	22.0		• •			

BLADE ELEMENT DATA ROTOR OUTLET / STATOR INLET

TMMED	1	1	1.	111	BETA	C	Z	C	U	C		А:РНА
THEFT			MDe	coe.	- SFG	MPS	FPS	MPS	FPS	MPS	FPS	DEG
	PHP 5		00 0	- FEG	61 6	12 0	45 7	35.7	117.1	38.3	125.7	63.5
ø.	32.7	1.57.1	29.5	96.9	04.5	10.2	4.4.4	37 7	122 6	ALC OL	131.4	្វៈវេ. ថ
1.Ø	3.0.6	1.1.9.5	27.5	99.1	03.5	13.0	44.5	31.1	100 0	4.5	126 2	สติด
2.0	29.6	97.2	26.Ø	35.3	61.2	14.2	46.0	38.0	140.0	41.0	130.2	0.0.0
3 0	29.3	45.0	25.0	81.9	58.4	15.2	5Ø. <i>0</i>	43.3	131.1	4. 8	1.10.3	00.9
1 13	20.1	13 3	21 3	79.6	55.6	16.5	54.2	49.5	133.1	43.8	143.7	57.7
4.0	00 0		22.0		62.9	17.9	58.9	411.9	134.3	44.6	146.4	03.1
5.0	29.9	3 (J . 19 	-10.7	70.4	10 7	10 9	61 9	41.1	135.9	45.7	1 19.3	J.C. 2
7.Ø	39.6	12.1.5	23.4	76.0	49.7	12.0	71 0	10 11	121 2	45.9	157.8	1.1.4
1Ø.Ø	33.1	1	24.2	79.5	40.9			4.0 • .0	101.0	.112 1	1 1 2 4	13.13
15.0	33.6	125.6	27.4	89.9	45.1	27.1	88.1	30.4	113.3	40.4	1.0.0	
20 3	12.9	1.1.7.7	30.7	139.7	45.6	39.I	98.3	32.0	199.8	44.3	110.4	- 17.3
30.0	15.3	133.8	32.4	1.06.2	45.4	31.7	104.2	29.9	98.2	43.6	143.1	43.2

BLADE ELEMENT DATA, STATOR OUTLET

******			۱.	3 11	RETA	С	z	C	U.	C		AL PHA
THUMEN	(w	e	мре		0010	MPS	FPS	MP S	FPS	MPS	FPS	QeCG
*	MPS	112	MP 5			166	E 3 <i>a</i>	11 7	48.2	22.1	72.4	41.6
ø.	53.2	173.4	50.5	165.8	11.1	10.5	34.0	1	40.6	55 6	77 18	20 9.
1.0	53.2.	171.5	ธย.ม	164.2	7.5.5	18.0	23.9	1.2	49.0	14 J 4 J	1111	
5.4	62 1	1 7 3 12	19.8	163.3	38.6	19.4	-63.5	15.3	5:5.1		37.8	
6.2	53.4	172 4	10 7	-1/3 2 2	37.3	20.6	67.6	15.2	49.9	25.6	31.1	
3.1	53.3	1.0.0	42.7	100.00	0.0.0	21 3	71 11	15.1	19.5	26.4	33.5	Vi
4.Ŭ	54.3	1.5.9	10.0	103.3	00.3		7.1.1	1 1 11	1.3 .1	1 77	31.1	
5.9	54.6	173.2	-3.3	1.63.4	05.0	(a + - + · + ·	73.0	19.19	4 2 4 2	17	- 1 F 7	
7 0	51.8	174.9	49.7	152.9	31.7	23.3	76.4	14.0	1.1.1			
\ <u>a</u> `a	and a	131 7	19.5	162.3	33.1	24.5	.01.6	14.8	4315	-28.9	41.6	
10.0	0.044	4	30.0	1.12 12	31 2	26.7	87.6	13.3	4.5.4	3.7.1	- 99 . 7	
12.0	50.0	103.0	40.0	100.0		00 0	02.0	12.1	- 10 T	34.5	1.11.2	
29.0	53.4	131.5	51.2	101.5	96.6		- 94.10 - 00 - 0	1.1		21 2	1 (1 1	is
30.0	59.6	125.4	ានពេល	1721.6	i:∫, i	59.9	90.5	1771 - 3	22.0	9.9 . 9	A	

Table 27. Vector Diagram Parameters for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance, Design Point Throttle.

BLADE ELEMENT DATA ROTOR INLET.

IMMER	. W	WU	BETA	CŻ		CI	j.,	с		ALPHA	
	MPS PPS	MPS FPS	DEG	MPS	FPS	MPS	FPS	MPS	FPS	DEG	
Ø.	5/3.6 133.1	47.7 156.6	7Ø.3	16.9	55.4	16.6	54.5	23.7	77.7.	44.4	
1.0	50.0 133.9	46.9 153.8	69.5	17.3	56.8	17.4	57.1	24.5	89.5	45.Ø	
3.0	50.3 135.1	46.6 162 8	- 03.9 67 8	18.2	69.7	17.5	57.5.	25.3	32.9	43.8	
4.0	50.9 155.6	46.7 153.1	66.6	29.9	65.6	17.3	57.4	25.9	35.0	42.4	
5.Ø	51.2 168.0	46.8 153.5	65.9	20.8	68.1	17.1	55.0	26.9	33.2	29.3	******
7.8.	52.9 173.5	47.8 157.Ø	64.6	22.5	73.8	15.8	52.3	27.5	99.2	35.1	
10.0	54.6 179.9	49.0 160.6	63.6	24.1	79.0	14.4	47.3	28.1	92.1	39.8	
29.0	57 8 123.3	30.1 04.5	02.4 61 6	26.0	85.4	12.3	41.9	29.9	95.2	23.1	
3ø.ø	57.3 130.M	51.5 167.2	31.5 3Ø.9.	27.7	90.9	$11.5 \\ 11.3$	37.7 37.1	29.0	97.2 93.2.	22.7 22.2	

BLADE ELEMENT DATA ROTOR OUTLET / STATOR INLET

IMMER	. W	1	V	νU	BETA	С	Z	C	:U	c	:	ALPHA
%	MPS	FPS	MPS	FPS	DEG	MPS	FPS	MP S	FPS	MPS	FPS	DEG
ø.	27.8	91.3	25.9	84.9	68.2	10.2	33.6	38.5	126.3	39.8	139.7	74.9
1.Ø.	26.2	36.Ø	24.3	79.8	67.9	9.8	32.I	39.9	131.0	41.1	134.9	73.1
2.Ø	25.6	33.9	23.3	76.4	65.4	1.0.6	34.7	40.9	134.2	42.2	138.6	75.3
3.Ø	25.3	93.1	22.5	73.8	62.4	11.7	38.3	41.6	136.4	43.2	141.7	74.1
4.Ø	25.3	33.1	21.9	71.8	59.6	12.7	41.8	42.1	138.1	44.0	144.3	73.0
5.Ø	25.7	24.3	21.5	79.7	56.8	14.5	45.9	42.3	136.9	44.6	115.3	71.5
7.Ø	23.6	37.4	21.3	69.8	52.8	16.3	52.6	42.4	139.1	45.3	148.7	59.1
1Ø.Ø	29.1	93.6	22.0	72.1	40.8	19.2	-62.9	41.4	135.9	45.7	149.8	65.9
15.Ø	33.9	1/3.3	23.7	77.9	45.9	22.9	75.2	39.2	128.5	43.4	143.9	59.5
2Ø.Ø	33.9	127.5	27.4	99.5	44.7	27.5.	99.4	35.1	114.9	44.5	146.2	31.7
3Ø.Ø	43 <i>I</i>	141.1	20.3	191.1	45.7	3Ø.Ø	98.4	30.6	1.0.5.3	42.9	149.7	43.5

BLADE ELEMENT DATA STATOR OUTLET

IMMER	e. 1	J.	٢	/U	AT36	C	ż	С	U	С		ALPHA
%	MPS	FPS	MPS	FPS	DEG	MPS	FPS	MP S	FPS	MPS	FPS	DEG
ø.	54.7	179.6	53.1	174.2	75.7	13.3	43.7	11.3	37.0	17.5	57.3	40.1
1.Ø	54.0	177.1	52.Ø	179.5	74.1	14.7	48.1	12.3	. 40.4-	-12.1	62.8	39.5
2.Ø	54.2	177.9.	51.7	169.6	72.3	16.3	53.6	12.5	49.9	24.5	67.4	37.3
з.Ø	54.3	178.5	51.3	166.4	7g.9	17.6	57.7	12.7	41.3	21.7	71.3	33.8
4.Ø	54.4	170.5	51.1	167.6	69.7	18.7	61.4	12.9	42.3	22.7	74.5	24.5
5.Ø	54.6	179.3	51. <i>9</i>	167.2	-68.7	19.7	64.6	12.9	42.4	23.6	77.3	52.1
7.Ø	54.6	179.2	50.4	165.5	67.3	20.9	-33.7	13.2	43.4	24.9	61.3	52.2
10.0	54.9	1 13.9	53.2	154.0	8C.1	22.1	72.5	13.2	43.2	25.7	04.4	
15.Ø	55.9	103.4	59.G	166.1	64.7	23.7	77.8	12.0	41.3	25.7	37.6	1.7.3
2 <i>9</i> .9	57.1	137.3	\$1.4	139.5	33.9	24.9	81.3	11.1	35 3	27.3	19.5	1.0.9
3Ø.Ø	53.5	1.2.7.3	51.8	169.8	305	25.1	85.8	9.7	31.9	27.9	:1.5	

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Table 28. Vector Diagram Parameters for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance, Peak Pressure Rise/Near Stall Throttle.

BLADE ELEMENT DATA _ ROTOR INLET

IMMER %	W MP S	FPS	MP S	/U 1 FPS	BETA DEG	CZ MPS	FPS	CU Mps	FPS	C MPS	FPS	ALPHA De g	
Ø. 1.Ø	51.6 51.0	$159.1 \\ 157.2$	48.8	160.1. 158.1	71.Ø 7Ø.8	16.6	54.6	16.4 16.9	53.9 55.6	23.4 23.7	76. 7 77.9	44.5	
2.Ø 3.Ø	51. <i>1</i> 51.6	137.3	48.1 48.3	157.7	7Ø.2 69.5	17.1	56.Ø 58.8	17.Ø 16.6	55.7 54.4	24.1	79.Ø 8Ø.1	44.7	
4.Ø 5.Ø	52.7 52.9	1/3.0	49.1	161.2	68.5 68.Ø	19.1	62.8	15.7	51.5	24.7	81.2.	39.3 20.4	
7.Ø 1Ø.Ø.	53.3	175.2	49.2	161.4	66.4	29.6	07.0 7以.7 75 7	15.3	47.7	26.8 26.7	45.3 87.5	33 . 87 33.87	
15.0 20.0 30.0	55.3 56.2 57.6	104.5 109.Ø	30.4 30.5 51.1	158.1 167.7	63.2 64. <i>1</i> 62.4	24.5	ນສ.3 87.1	12.7 11.2	41.5	27.6	97.4 94.5	27.3	

BLADE ELEMENT DATA ROTOR OUTLET / STATOR INLET

IMMER	W		W	J	BETA	C:	Z	C	:U	C	:	ALPHA
%	112 S	663	MPS	FPS	UEG	MPS	FPS	MP S	FPS	MPS	FPS	DEG
g.	23.0	13.6	21.3	70.0	37.6	8.7	28.6	43.9	144.Ø	44.3	146.9	78.5
ĩ.ø	22.3	73.1	20.6	67.6	67.3	8.5	28.Ø	44.5	146.1	45.4	143.8	78.9
2.Ø	22.3	73.1	29.2	66.3	64.9	9.4	3Ø.8	44.8	147.1	45.8	150.3	78.Ø
3.0	22.3	73.3	19.9	65.4	63.1	10.1	33.0	45.3	147.5	46.1	151.3	77.2
4.Ø	22.7	71.5	19.9	65.3	61.1	1Ø.9	35.3	44.9	147.4	46.2	151.7	76.1
5.9	23.3	75.3	28.15	55.7	59.3	11.3	38.8	44.7	146.7	46.2	151.7	75.9
7.9	21.5	3.2.6	29.7	68.Ø	57.3	13.2	43.3	43.8	143.8	45.8	150.2	72.5
10.0	25.5	37.0	21.8	71.4	55.1	15.1	49.6	42.5	139.4	45.1	147.9	79.2
15.0	3.5.2	90.9	23.0	75.6	. 49.6	19.5	63.9	45.7	133.6	43.2	143.1	64.3
20.0	34.9	114.7	25.2	32.6	46.0	24.2	79.5	38.1	125.3	45.1	143.1	57.4
30.0	41.3	135.4	29.3	96.2	45.1	29.1	95.4	33:3	100.2	44.9	144.3	48.5

BLADI	E ELEI	MENT D	ATA - 3	STATUR	00162	1						
IMMER		1	٨	/U	BETA .	c	z	с	U	С		ALPHA
×	MPS	FPS	MPS	FPS	DEG	MPS	FPS	MPS	FPS	MPS	FPS	DEG
ø.	54.7	179.4	52.9	173.6	75.2	13.0	45.3	12.3	4.3.4	18.5	6 9.7	41.G
1.ศ	54.4	173.5	52.3	171.6	73.8	15.3	49.1	12.3	42.1	19.7	64.7	A/J.5
2.9	54.2	177.7	51.8	169.9	72.7	15.9	52.2	13.3	40.5	29.7	68.0	. 39.7
3. 0	54.7	179.6	52.Ø	179.5	71.5	17.2	56.3	13.3	42.5	21.5	73.6	35.9
4.0	55.1	133.7	32.1	1.20.7	79.7	18.3	\$9.2	12.9	42.1	22.1	72.6	35.3
5 a	55.1	191.7	51.9	179.2	7.0.1	18.5	60.8	12.3	42.2	22.6	74.1	34.7
7 6	55.2	1 1 2	51.8	139.9	69.5	19.2	62.9	12.8	41.8	23.0	75.6	. 33.5
10 0	55.4	111.9	51.5	169.2	68.3	29.3	66.7	12.7	41.5	24.9	73.6	51.8
16 6	44.4	1 1 7	31.3	179.9	36.3	22.3	72.1	11.9	39.2	23.3	02.1	13.4
20 0	67 7	1 . 9	10.9	17.4.6	55.8	23.2	76.1	11.3	37.3	25.3	04.6	15.0
30.0	57.4	1 1.4	51.8	13).9	64.2	24.0	01.5	10.5	34.5	27.9	53.5	.2.9

164.

Table 29. Blade and Vane Element Performance for Rotor B/Stator B, Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance, Open Throttle.

ROTOR BLADE ELEMENT PERFORMANCE

1

IMMER (%)	VHIEL Spied Mps (PS	REL. TURNING ANGLE	K LOSS COEF.	LOSS PARA.	RÉL. MACH NO.	DIFF. FACT.	REL. MACH NO.	INCID. ANGLE DEG	DEV. Algle. Deg	
Ø. 1.Ø 2.Ø 3.Ø 4.0 7.0 19.0 15.Ø 20.0 30.0	65.2 214.82 65.1 213.79 65.9 213.80 64.9 213.80 64.8 212.74 54.7 212.41 64.5 211.77 64.3 219.81 63.8 279.20 63.3 207.69 62.3 204.39	DEG 3.7 4.7 6.1 9.9 12.4 14.6 15.6 14.5 13.3	y.122 J.139 J.169 J.224 J.222 J.249 J.260 J.222 J.110 J.222 J.110 J.524 J.030	9.196 9.113 9.148 9.182 9.227 9.227 9.249 9.227 9.249 9.237 9.193 9.522 9.528	1N Ø.148 Ø.144 Ø.145 Ø.145 Ø.145 Ø.149 J.151 Ø.153 Ø.153 Ø.161 Ø.167	Ø.541 Ø.567 Ø.595 Ø.615 Ø.623 J.623 J.623 J.463 J.463 J.384 J.384	8.393 8.337 8.337 9.384 9.383 8.334 9.335 7.335 7.335 7.335 1.113 0.122 8.129	-2.6 -3.5 -4.9 -6.1 -7.9 -7.9 -8.6 -9.9 -9.5 -11,2	24.5 20.5 21.1 13.3 15.4 12.7 9.3 6.4 4.6 5.2 5.9	•

TORQUE = 43147.7.7 IN.-LB.

*Loss Coefficients Computed from Fixed Rake Data

STATOR VANE ELEMENT PERFORMANCE

I MME R #	WHEEL Spied Mps fps	ABS. TURNING ANGLE	ABS. MACH NO.	ABS. MACH No.	INCID. ANGLE DEG	DEV. Angle Dec	LOSS COEF.	LOSS PARA.	DIFF. Fact.
	10 0 01 1 120		6 1 1 G	a d63	-0.9	20.3	Ø.J765	J. 9739	៨.៩៧៨
я.	33.2	20.9		4 837	1 5	19:3	9. 1427	1. 1395	1.6152 .
1.Ø	33.1 213.7.1	30.1	0.114		1.0	10.0	a 1.000	1 1000	1.61.19
2.0	65.0 213.30	31.6	9.118	S. 7.0	4.4	10.0	24 1.7 3 2	F 1 1 7 1 1	
2 14	61.9 213.95	32.6	Ø.122	ມ.ມ73	2.4	17.0	0.1109	9.113.	
3 . a	41 9 949 71	32 0	0.125	9.975	3.9	16.7	9.1253	1.1231	- D. A
4.0	- (1)	22.1	11.127	11.077	1.3	15.1	- 所, 1355	-9.132°	. 6 - 5 - 5
5.0	04.7 41	34.0		a 370	11 3.	16.1	-1.1521	1.1100	7. 3 C. 1
7.S	34.5 111.77	31.5	9.1.39				1 1 2 1	1 1 1 1 1 1 1 1	
10.0	64.3 .1.31	29.3	J.131	9.082	- i - i - i - i - i - i - i - i - i - i	10-3	ويوريه والمعالي	· · · · · · · · · · · · ·	
15 0	33.3 1.1.21	25.8	<i>U</i> .109	1.166	-4.9	13.3	11.11.25		• • •
20.0		24.11	9.126	J.587	-0.2	11.3	9.3917	7. 1 2.J	
20.ນ		14 17 1 A/ 13 13 13		0 193	-9.7	7.3	3.3714	3.275	
30.9	اد د. د	23.1	19 + 1 in 4						

Table 30. Blade and Vane Element Performance for Rotor B/Stator B, Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance, Design Point Throttle.

ROTOR BLADE ELEMENT PERFORMANCE

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IMMER (%)	WHICL Spead Mps fps	REL. TURNING ANGLE DEG	LOSS COEF	LOSS PARA.	REL. MACH NO. IN	DIFF. FACT.	REL. MACH NO. OUT	INCID. ANGLE DEG	DEV. ANGLE DEG
Ø. 2.00 3.00 4.00 7.00 15.00 15.00 20.00 30.00	64.4 211.16 64.3 213.84 64.2 213.53 64.1 213.21 64.3 239.89 63.9 239.89 63.9 239.89 63.4 239.89 63.4 237.99 62.9 236.41 62.4 234.83 61.5 231.66	2.1 1.6 3.1 5.1 7.9 11.8 14.9 16.5 16.9 15.2	N.168 N.199 N.232 N.259 N.283 S.297 J.331 J.328 J.280 T.166 S.J25	Ø.143 Ø.169 Ø.200 Ø.227 Ø.251 Ø.266 Ø.301 Ø.296 Ø.261 Ø.156 Ø.924	Ø.145 Ø.143 Ø.143 Ø.144 Ø.145 Ø.146 Ø.146 Ø.151 Ø.151 Ø.161 Ø.165 Ø.164	Ø.651 Ø.685 Ø.7Ø5 Ø.718 M.727 Ø.726 Ø.727 Ø.692 Ø.625 Ø.511 Ø.399	9.079 5.075 9.075 9.072 5.072 5.073 7.073 7.073 7.033 7.033 9.094 9.111 9.123	-3.4 -1.2 -2.2 -3.2 -4.1 -4.3 -6.1 -7.1 -3.3 -0.9 -9.0	27.52.4 27.52.4 152.3 152.3 154.3 54.3

TORQUE = 4.337.33 IN.-LB.

*Loss Coefficient Computed from Fixed Rake Data

STATOR VANE ELEMENT PERFORMANCE

IMMER %	WHEEL Speed Mps fps	A3S. TURNING ANGLE	ABS. Mach No.	ABS. Mach No.	INCID. ANGLE DEG	DEV. Angle Deg	LOSS COEF.	LOSS PARA.	DIFF. FACT.
Ø. 1.8 2.9 3.8 4.9 5.9 19.9 19.9 15.0 20.0 30.0	64.4 211.16 64.3 213.84 64.2 216.53 64.1 216.21 63.9 209.39 63.9 209.51 63.7 223.94 63.4 207.92 63.4 207.92 62.9 1.51.41 62.4 214.83 61.5 204.63	DEG 34.3 36.2 38. <i>H</i> 30.3 33.5 38.4 36.9 34.3 32.2 27.8 25.2	IN Ø.114 Ø.121 Ø.123 Ø.126 Ø.127 Ø.129 Ø.127 Ø.130 Ø.130 Ø.122	OUT Ø.959 Ø.955 Ø.955 Ø.965 Ø.965 Ø.965 Ø.965 Ø.971 Ø.973 Ø.978 Ø.999	5.5 7.3 7.3 5.3 7.3 5.3 5.3 1.5 5.3 1.5 8 -3.4	19.3 19.8 17.9 17.1 15.4 15.3 15.7 13.3 15.7 13.3 11.4 8.5	Ø.1928 Ø.134Ø Ø.1766 Ø.1783 Ø.1547 Ø.1547 Ø.1523 Ø.1523 Ø.1556 Ø.1307 Ø.1245 Ø.0753	9.1863 9.1713 9.1713 9.1567 9.1567 9.1567 9.1567 9.1507 9.1523 9.1397 9.1230 9.1230 9.1230 9.1230	1.8557 2.7748 3.7544 3.7544 3.7554 3.7554 3.7557 3.7554 3.7554 3.7554 3.7554 3.7554 3.7554 3.6573 3.5515 3.57155 3.57155555555555555555555555555555555555

Table 31. Blade and Vane Element Performance for Rotor B/Stator B, Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance, Peak Pressure Rise/Near Stall Throttle.

ROTOR BLADE ELEMENT PERFORMANCE

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			*						
IMMER	VHEEL	REL.	LOSS	LOSS	REL.	DIFF.	REL.	INCID.	DEV.
(%)	SPEED	TURNING	COEF.	PARA.	MACH	F.ACT.	MACH	ANGLE	ASGLE
•••	MPS FPS	ANGLE			NO.		NO.	DEG	020
		DEG			ĨN		OUT		
ø.	65.2 214.22	3.4	g.262	Ø.223	Ø.147	9.391	0.066	ø.3	27.6
1.0	65.1 213.79	3.5 -	Ø.272	Ø.233	Ø.145	1.814	0.063	Ø.1	27.2
2.0	65.0 213.33	5.3	9.286	Ø.247	3.145	9.816	g.g63	-9.5	27.87
3.Ø	54.9 213.05	6.4	3.312	Ø.272	g.147	8.821	9.964	-1.2	22.9
4.9	64.8 212.74	7.5	Ø.345	Ø.394	9.159	<i>ม</i> .826	Ø.965	-2.2.	20.9
5.Ø	64.7 212.41	8.8	9.347	0.308	Ø.151	19.814	<i>I.I</i> 66	-2.6	2 P . M
7.0	64.5 211.77	9.8	N.345	Ø.3H9	Ø.152	Ø.785	J.979	3.6	:7.5
10.0	64.3 219.81	11.3	ø.334	Ø.3Ø2	Ø.155	.9.747	ø.975	-4.3	. 4.6
15.Ø	63.3 1.49.23	15.6	5.393	Ø.28Ø	Ø.153	B.68Ø	9.986	-5.4	9.1
20.0	63.3 207.68	18.0	9.216	g.292	9.169	9.582	. 9.199	-6.5	5.6
3Ø.Ø	52.3 254.39	17.3	<i>ы.8</i> 68	g.964	Ø.164	9.451	g.118	-7.5	9.7
TORQUE	= 4935 . 91	INLB.							

*Loss Coefficient Computed from Fixed Rake Data

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STATOR VANE ELEHENT PERFORMANCE

IMMÉR %	WHEEL SPIED MDS IDS	ABS. TURNING	ABS. MACH	ABS. MACH NO	INCID. ANGLE	DEV. ANGLE	LOSS COEF.	LOSS PARA.	DIFF. FACT.
	nno aro	DEG	IN	ουτ					
ø.	55.2 C14.Ø2	36.9	11.127	0.053	9.1	29.8	Ø.3822	9.2929	3.8305
1.0	35.1 213.70	38.4	ø.129	N.956	1//.5	20.4	J.2326	<i>9</i> .2733	19 . 315#
2.1	35.9 183.33	33.3	B.13 5	.0.059	1/7.5	29.3	Ø.2645	1 .15 6 E	29.7931
3.0	34.9 113.96	411.3	8.131	Ø.961	10.7	10.2	9.2479	$g_{*2} _{4} g_{4}$	3.7417
4.0	51.8 212.73	4.5.3	9.132	N.963	1.5.5	17.2	8.2352	9.1241	.2.7397
5.0	64.7 112.41	48.3	J.132	I.164	-19.2	17.2	J.2139	<i>9.29</i> 3 (. 7979
7.3	64.5 111.77	39.5	J.13J	9.966	9.8	17.1	0.1238	9.1760	27.7593
10.0	164.3 11.7.31	38.4	9.128	Ø.963	9.5	16.9	J.1392	.7.1360	
15.0	53.8	35.3	9.129	5.371	5.3	14.9	9.1121	6.119	11.67.24
29.0	63.3 .17.6.1	31.6	1.129	9.973	1.9	13.3	3.1.124	$S.1.32^{+1}$	
30.0	32.3 1.1.39	25.6	5.125	9.977	-4.4	11.2	រវ.វថ7ម	J.Muu.	11.3704

Normalized Absolute Total Pressure, Static Pressure, and Flow Angles for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment. Table 32.

Open Throttle

	ų	DTAL PRESSU	JRE	STA	ITIC PRESSU	IRE	
PERCENT	ROTOR 3 INLET	ROTOR 3 EXIT	STATOR 3 EXIT	NOTOR 3 INLET	ROTOR 3 EXIT	STATOR 3 EXIT	
	. <u>6</u> . 9475	1,35,05	1.3647	g .6972	1.0057	1.2164	
-	8.9662	1.3766	1.3795	S .6967	6966.	1.2141	
	5.2216	1.3993	1.3913	g .6962	g 2886 . J	1.2119	
	8.838	1.4185	1.4016	J. 6958	g.9815	1.2899	
	£ 9877	1.4347	1.4155	Ø.6953	g .9752	1.2080	
	5000	1.4474	1.4163	£.6949	8.97##	1.2063	
	9999	1.4627	1.4229	g. 694.	g.9631	1.2032	
	2 9 1 2 9	1.4795	1.423	J . 6928	g. 9646	1.1995	
15.4	8.9875	1.4671	1.4213	. 6323	g.9672	1.1967	
28.4	J .9164	1.461.0	1.4245	g.68 93	8 .9751	1.1932	
31.15	36 56 .3	1.4555	1.4369	N.6837	g .9922	1.1892	

	Det	itgn Potnt !	Throttle				Peak P	wasure R4	so/Near Sti	111 Thrott	-	1
- 5	AL PRESSU	IRE	STA	NTIC PRESSI	JAE		2	TAL PRESSU	RE.	ILS	NTIC PRESSU	
	ROTOR 3 EXIT	STATOR 3 Exit	NOTOR 3 INLET	ROTOR 3 EXIT	STATOR 3 EXIT	PERCENT IMMENSION	ROTOR 3 INLET	ROTOR 3 EXIT	STATOR 3 EXIT	ROTOR 3 INLET	ROTOR 3 EXIT	STATOR EXIT
	1.5919	1.5868	g. 8761	1.2213	1.4643		1.4571	1.7354	1.6264	8,9375	1.2577	1.5223
	1.6143	1.5998	g .8753	1.2112	1.4616	an 4 		1/E/.I	1.63.46		1.2327	1.5160
	1.6271	1.61.69	g. 8746	1.2021				00E2 1	1.6371	-J. 9366	1.2222	1.5145
	1.6424	1.6282	8.8739	1.1941				1.7397	1.6399	2965.1	1.2134	1.5123
	1.5562	1.6275	8/34	1.18/4			6986	1 7387	1.6422	g. 9365	1.2065	1.51/3
	1.6585	1.6329	8729	1791.1	7104 · T			1 7346	1.6455	E.9366	1.1987	1.5076
	1.6865	1.6384	g.8 721	1.1758	1.44/9			1 2265	1 65.07	6. 9374	1.2054	1.5037
	1.71.05	1.6421	g. 9715	1.1766	8644 · I				1 65.4A	3859.8	1.1971	1.5017
	1.7885	1.6445	6.8717	1.1797				1.6955	1.6571	3459.8	1.1957	1.4957
	1.6791	1.6455	8.8/8.9		CO24.1		1.1248	1.6956	1.6740	g.9243	1.2466	1.4855
	1.6545	1.6444	5798. 2	1.6834	1.94.1							

Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Static Pressure, and Flow Angles for Rotor Tip Clearance and Casing Treatment (Concluded). Normalized Absolute Total Pressure, Table 32.

Open Throttle

~	ME A SURFD		Ū	ORRECTED		
ROTOR 3 INLET	STATOR 3 INLET	STATOR 3 Exit	ROTOR 3 INLET	STATOR 3 INLET	STATOR EXIT	6.1
44.1	31.8	38.2	45.6	82.2	39.66	
40.7	81.2	37.7	42.1	81.6	39.1	
39.3	79.5	37.3	40.7	80.0	38.7	
36.7	17.7	35.8	38.1	78.3	37.1	
34.7	75.7	34.8	36.0	76.4	36.1	
33.2	74.1	34.6	34.5	74.8	35.9	
30.3	65.6	31.4	31.5	66.6	32.6	
27.2	56.7	26.4	28.2	57.8	27.4	
23.8	49.7	24.8	24.7	50.9	25.7	
21.2	44.7	22.0	22.0	45.9	22.8	
18.8	42.4	19.6	19.5	43.5	20.3	
	R01 1010 1010 1010 1010 1010 1010 1010	MEASURFD MEASURFD 3 STATOR 3 INLET INLET 44.1 81.2 44.1 81.2 39.3 79.5 39.3 79.5 36.7 77.7 34.7 75.7 33.2 65.6 33.2 65.6 27.2 65.6 23.8 44.7 21.2 25.7 21.2 18.7 21.2 18.7 21.7 17 21.7 18.7 21.7 17 21.7 18.7 21.7 18.7 21.7 17 21.7 18.7 21.7 17 21.7 18.7 21.7 17 21.7 18.7 21.7 17 21.7 17 21.7 18.7 18.7 17 21.7 17 21.7 18.7 17 21.7 18.7 18.7 17 21.7 18.7 18.7 18.7 17 21.7 18.7 18.7 18.7 18.7 18.7 18.7 18.7 1	MEASURFD ROTOR 3 STATOR 3 STATOR 3 INLET INLET EXIT 44.1 81.8 38.2 40.7 81.2 37.7 39.3 79.5 37.3 36.7 77.7 35.8 34.7 77.7 35.8 33.2 74.1 34.6 33.2 65.6 31.4 27.2 56.7 26.4 21.2 56.7 26.4 21.4 56.7 26.4 26.4 26.4 26.4 26.4 26.4 26.4 26.4	MEASURFD MEASURFD ROTOR 3 STATOR 3 STATOR 3 ROTOR 3 STATOR 3 INLET INLET EXIT INLET INLET EXIT 1NLET 101.2 38.2 44.1 81.2 37.3 35.3 77.7 35.8 36.7 77.7 35.8 36.7 77.7 35.8 36.7 77.7 35.8 36.7 77.7 34.6 37.3 40.7 34.5 30.3 65.6 31.4 31.5 21.2 56.7 24.8 24.7 21.2 56.7 24.8 24.7 21.2 44.7 22.0 22.0 19.6 19.6 19.5	MEASURFD CORRECTED R010R 3 STATOR 3 STATOR 3 STATOR 3 R010R 3 STATOR 3 STATOR 3 INLET INLET EXIT 44.1 81.8 38.2 45.6 82.2 40.7 81.2 37.7 42.1 81.6 39.3 79.5 37.7 42.1 81.6 36.7 77.7 34.8 36.7 78.3 36.7 77.7 34.8 36.0 74.8 36.7 77.7 34.8 36.0 76.4 36.7 77.7 34.8 36.0 76.4 36.7 77.7 34.8 36.0 76.4 36.7 77.7 34.8 36.0 76.4 37.2 74.1 34.6 34.5 74.8 30.3 65.6 31.4 31.5 66.6 27.2 56.7 28.2 57.8 23.5 21.2 44.7 24.0 24.7 50.9 21.2 44.7 24.0 45.9 <td>MEASURFD CORRECTED R0TOR 3 STATOR 3 STATOR 3 STATOR 3 STATOR INLET INLET EXIT INLET STATOR 3 STATOR 3 STATOR 3 STATOR 3 STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 3 STATOR 10LET STATOR 3 /td>	MEASURFD CORRECTED R0TOR 3 STATOR 3 STATOR 3 STATOR 3 STATOR INLET INLET EXIT INLET STATOR 3 STATOR 3 STATOR 3 STATOR 3 STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 3 STATOR 10LET STATOR 3 STATOR 3 STATOR 3 STATOR 10LET STATOR 3

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CURVE FIT VALUES USING ZERO STATOR POSITION DATA

Peak Pressure Rise/Near Stall Throttle

Design Point Throttle

Ċ 3 STATOR 3 STATOR EX17 CORRECTED I I I I I ROTOR 3 INLET , e 40.6 337.1 337.1 335.8 334.8 334.8 334.8 334.8 235.7 225.7 225.7 225.7 20.4 3 STATOR 3 STATOR EXIT MEASURED INLET 899.8 899.4 889.4 887.4 877.4 887.4 877.4 INLET ROTOR PERCENT IMMERSION e STATOR EXIT 41.7 40.5 337.4 337.4 335.6 335.6 229.6 229.6 223.2 20.5 20.5 3 STATOR 3 STATOR 3 CORRECTED 833.0 82.6 82.6 82.6 779.8 776.3 776.3 776.3 776.3 776.3 776.3 776.3 776.3 776.3 776.3 776.3 776.3 777.0 ROTOR 3 INLET 46.9 47.0 38.9 35.5 35.5 35.5 22.7 225.4 225.4 225.4 225.4 225.4 e 3 STATOR EXIT 3 STAFOR 3 T INLET MEASURED I'NLET ROTOR PERCENT IMMERSTON Rotor Loss Coefficients Determined from Relative Total Pressure Measurements, Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment. Table 33.

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	E	TAL MINUS AKE LOSS	0.1876 0.1827 0.0901 0.0143 0.0143 0.0143 0.0143 0.0148 0.0169 0.0107 0.0107
	COEFFICIEN	WAKE TO LOSS W	0.0145 0.0115 0.0115 0.0176 0.0176 0.0203 0.0218 0.0218 0.0218 0.0279 0.0276 0.0279
tle	RDTOR LOSS	TOTAL Loss	0. 2021 0. 1942 0. 1942 0. 0345 0. 0346 0. 0346 0. 0443 0. 0433 0. 0653 0. 0653 0. 0653
int Throt		PERCENT	8 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
estgn Po	RE.	R010R 3 Ex11	1,4304 1,4638 1,56399 1,5639 1,5636 1,5636 1,5298 1,5298 1,4035 1,4035
	IAL PRESSU	RDTOR 3 INLET	1.5715 1.6065 1.6346 1.6346 1.6339 1.6731 1.6733 1.5539 1.4943 1.4544
	01	PRECENT IMMERSION	
	<u> </u>	¥	
	ENT	TOTAL MINU WAKE LOSS	0. 2065 0. 1671 0. 0638 0. 0233 0. 0270 0. 0259 0. 0232 0. 0132 0. 0132 0. 0132 0. 0132
	S COEFFICI	WAKE	0.0088 0.0128 0.0129 0.01299 0.0259 0.0259 0.0259 0.0259 0.0259 0.0259
	ROTOR LOS	TOTAL LOSS	0.2155 0.1795 0.0817 0.0418 0.0418 0.0414 0.0518 0.0514 0.0554 0.0554
Throttle		PERCENT	4, 0, 11, 05, 12, 05, 12, 05, 12, 12, 12, 12, 12, 12, 12, 12, 12, 12
Open		P0108 3	1.2742 1.3274 1.4151 1.5114 1.5114 1.5114 1.5114 1.3314 1.3314 1.3314 1.2935 1.2935
	AI PRESSUE	ROTOR 3 INLET	1.4552 1.4653 1.4653 1.4655 1.5551 1.755 1.5551 1.775 1.2595 1.2895 1.2895
	101	PRECENT	*

	Peak Pr	essure R	1se/Near	Stall Th	rottle	
01	TAL PRESSUS			NOTOR LOS	S COEFFICI	IENT
PRE CENT IMMERS LON	R010R 3 INLET	R010R 3 E 117	PERCENT	TOTAL	WAXE LOSS	TOTAL MINUS Wake Loss
4	1 2650	1 4168	5.0	0.0911	0.0064	0.0847
	1 5499	1 4656	10.0	0. 1376	0.0104	0. 1272
24	1 6165	1 5397	15.0	0.1133	0.0454	0.0979.
	1 6723	1.6133	20.0	0.0799	0.0213	0.0587
	1 7373	1 7030	35.0	0.0418	0.0219	0.0199
	1 7203	1.6817	50.0	0.0468	0.0230	0.0238
	1 6822	1.6360	65.0	0.0566	0.0229	0.0337
	1 6162	1 5797	80.0	0.0465	0.0278	0.0137
2	5969	1.5470	85.0	0.0640	0.0423	0.0218
	5673	4994	0.06	0.0768	0.0594	0.0174
		11711	95.0	0.0666	0.0396	0.0270
2.06).))			

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Table 34. Vector Diagram Parameters for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment, Open Throttle.

BLADE ELEMENT DATA ROTOR INLET

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			1.4		ne TA	C	7	CL	J	C		ALPHA	
IMMER	W	e n.n.:	MDO	- -	DEC	- MPS	FPS	MPS	FPS	MPS	FPS	DEG	
Х.	MPS	112	MLL 2	. ГГЭ .		17 4	87 2	17.8	58.5	24.9	81.8	45.5	
ø.	5.0.2 1	54.6	47.1	194.4	09.0	1114		17 9	69 4	26.5	86.9	42.1	
1.Ø	5.7.9 1	37.1	47.0	154.2	67.1	13.0	24.4	10 1		27 7	90.00	19.7	
2.0	51.1 1	67.7	46.6	152.9	65.6	21.0	68.8	10.1	577.4 EO (X	20 6	0 A 0	122 1	
3.Ø	52.0 1	74.7	46.9	153.9	34.2	22.5	73.9	17.7	33.0	~0.0	04.0	20.0	
4.0	52.3 1	73.4	47.2	155.0	. 63.2	23.7	77.7	17.3	50.7	29.3	90.4		
Ēã	67 6 1	73.5	17.5	156.2	62.6	24.5	30.3	16.9	55.3	29.7	97.0		
7 0	EA 0 1	70 0	10 6	159.3	62.1	25.5	83.6	15.7	51.4	29.9	98.1	31.5	
. ~ ~	04.01	1.	10.7	167.1	61.9	26.3	86.4	14.2	46.6	29.9	93.2	78.3	
10.0	50.3	وت به د ا	42.1	1.47 (1	61 8	27.1	88.9	12.5	41.1	29.9	93.9	2.4.7	
15.Ø	5/./		30.9	107.0	- 40 Q	22 1	0.5.3	11.5.	37.8	3.7.7	133.6	22.9	
2. Ø .Ø	53.8	1 9 2 1 8	27.4	100.7	30.9	20.4 707 7	100 6	1 01 0	33.7	32.5	1.35.7	19.5	
3Ø.Ø	59.6	195.5	51.1	15/./	58.2	/ ولايك .	100.0	10.0	00.7				

BLADE ELEMENT DATA ROTOR OUTLET / STATOR INLET

	14		1,1	11	BETA	С	Z	C	U	C		ALPHA
TRIMER		730	M9 5	"FPS	DEG	MPS	FPS	MPS	FPS (MPS	FPS	DEG
	1153		27.6	0072	79 3	5.0	16.4	37.4	122.7	37.7	-123.8	82.2
<u>ب</u> . پ	2/.9	21.1	27.0	91 G	77.4	5.6	18.5	39.2	129.6	39.6	129.9	81.6
1.0	23.2	00.2	20.0	70 1	73 6	7.6	23.0	40.6	133.1	41.2	135.1	SH.Ø
2.Ø	25.1	36.4	24.1	72.1	20 E	ភូជ	27.9	41:6	136.6	42.5	139.4	- 78.2
3.0	24.5	8.2.3	23.9	70.0	.05.0	10.0	22.2	12 1	139.1	43.6	143.0	76.3
4.Ø	24.3	79.9	22.1	76.0	00.2	11.0.4.	33.3	12 3	148.8.	11.1	145.8	74.8
5.0	57.4	ាហ.ស	21.5	1.3.5	01.7	17.0	60 0	41 0	137 0	45.5	149.1	66.6
7.มี	23.7	34.3	22.5	13.1	51.4	11.9	20.0	20 2	127 12	15 9	151.7	57.9
10.0	34.0	114.3	25.9	81.9	45.0	24.3	/9.0	- 39. <i>8</i>	11.4 37	16 6	120 2	541.9
15.9	43.1	431.4	. 28.1	92.1	44.4	28.6	93.7	30.4	100.0	13.0	147 1	44 9
20.0	42.7	1:3.4	30.7	1.90.7	44.5	31.1	102.1	32.3	103.0	44.9	1.10 6	12 6
30.0	44.9	147.3	31.9	1.04.3	45.9	31.7	194.9	39.2	99.0	43.0	140.0	40.0

BLADE ELEMENT DATA STATOR OUTLET

			۱.	A1	RETA	C	Ż	C	: U.	C		ALPHA
IMMER	(~	MDC	600	nsc.	MPS	FPS	MP S.	FPS	MP S	FPS	DEG
Ж	MPS	662	1115	- r r 3		10 0	62 3	15.8	51.7	24.7	31.Ø	39.6
ø.	52.7 1	72.3	49.1	151.4	00.7	12.0	66 3	1 4 1	ចា ត	26.4	25.4	37.1
1.Ø	52.4 1	71.9	48.4	158.6	67.2	2.20.6	00.4	10.4	1944.00 1915 - 19	27 1	201	312 7
2.0	52.2 1	71.2	47.7	156.5	65.9	21.2	69.4	17.19	53.9	6/+1	02.1	
2 3	59 6 1	22.6	47.6	156.2	64.7	22.3	73.3	17.0	55.7	200 a L	94.1	37.1
4 0	62 0 1	20 5	.7.5	155.8	63.7	23.2	76.3	17.9	53.0	28.8	94.5	30 • X
4.19	.54.3 1		17.1	164 7	63.1	23.3	78.8	17.5	56.6	29.4	90.4	38.9
5.0	52.8 1	./3+6	21.1	1.077 1	20 H	28 3	82.7	16.2	53.3	3.1.1	- 93.6	211.6
7.Ø	54.21	11.9	33.9	157.4	04.0	00.0	00.0	14 3	4.3 . 11	39.3	39.4	
11.1	56.7 1	1.5.13	13.3	103.0	01.5	20.9	00.2	1 2 2	47 4	3/1.1	·i.7.7	1.5.8
15.0	57.2 1	7.5	39.2	7.4ت1	61.2	27.3	09.7	13.6	- 44-04-14 - 11-15 - 3	20.00	1.1.2	
. n. n.c	51.3 1	131.4	3.7.9	167.2	59.7	28.4	93.2	12.1	59.4	37.0	- 4.J 2. + 4. - 4 7 7	
20.0	50 9 1	111.5	5.1.9	166.9	59.4	29.9	98.1	11.1	33.4	31.9	1.24 + 7	
15.0 20.0 30.0	57.2 1 53.3 1 59.9 1	137.5 131.4 173.5	30.2 30.9 30.9	164.7 167.2 166.9	61.2 61.7 59.4	28.4	93.2 98.1	12.3 11.1	39.4 35.4	3 <i>5</i> .8 31.9	1.71.2 1.74.7	11.0 134 . 3

Table 35. Vector Diagram Parameters for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment, Design Point Throttle.

BLADE ELEMENT DATA ROTOR INLET

IMMER	R I	1	١	VU	BETA	Ċ	Z	c	lf -	c		
%	14P S	72S	MPS	FPS	DEG	MPS	FPS	MPS	FPS	MRS	F96	0500
ø.	\$1.6	159.2	49.2	161.5	72.5	15.3	50.3	16.4	53.0	22 1	726	୍ମରେ ∕ର ମ
1.0	52.3	171.7	49.6	162.6	71.1	15.0	55.Ø	16.9	62.4	23.2	76. a	A 12 R
2.0	52.9	170.7	49.8	163.5	713.13	17.9	58.8	15.6	51.3.	23.8	78.0	41 G
3.0	53.5	173.6	50.1	164.3	69.1	10.9	62.0	15.3	59.1	24.3	79.7	28.9-
4.0	54.3	178.2	5ø.5	165.8	60.3	19.9	65.2	14.7	48.3	24.7	81.2	36.4
5.0	54.5	178.8	5 <i>1</i> .5	165.0	67.8	29.4	67.9	14.6	48.9	25.1	32.4	25.5
7.0	55.3	103.2	51.4	168.6	66.8	21.8	71.5	13.6	44.5	25.7	31.2	21.3
10.0	56.9	136.7	52.1	171.Ø	-36.1	22.9	75.N	12.5	41.2	26.1	85.5	20.7
15.0	57.9	199.9	52.8	173.3	65.6	23.8	78.0	11.3	37.2	26.3	85.4	25.5
20.0.	58.7	122.7	53.2	174.5	64.7	24.9	81.8	10.5	34.4	27.15	88.7	22.7
3.99	59.2	194.1	52.5	172.3	62,4	27.2	39.4	10.2	33.4.	29.1	95.4	1.1.1

BLADE ELEMENT DATA ROTOR OUTLET / STATOR INLET

IMMÉ	२ V		5	/U	BETA	С	7		^ 11		~	
	14P S	FPS	MPS	FPS	DEG	MPS	FPS	MPS	0 9 9 9 1 1 9	MPC		ALPHA.
ø	21.3	71.5	21.1	69.3	75.6	5.3	17.5	44.5	146 1	11 0	1471	DEG
1.0	21.1	59.4	29.4	66.8	74.Ø	5.7	18.3	45.2	148.3	45 5	112 8	02.9 -
2.0	29.9	33.6	19.8	64.9	79.8	6.3	22.3	45.7	149.9	46 2	149.0	04.00
3.1	21.3	ü3.9	19.4	63.6	67.1	8.1	26.6	46.9	159.8	46.7	123.0	70 0
4.19	21.3	34.3	19.1	62.7	63.7	9.3	31.7	46.1	151.1	47.1	151 5	70.0 -
5.W	22.1	72.6	19.1	62.8	59.7	11.1	36.4	40.0	151.5	47.3	145 3	79.3
100	20.2	J. 6	20.13	65.6	52.5	15.3	50.2	45.0	147.5	47.5	155.8	70.2
15 0	⊸324.03 ໄ ວ⊂ 1 1	1		74.2	47.6	29.6	67.5	42.13	137.9	45.3	133.5	03.7
20.0	10.1		40.0	84.9	45.1	25.4	83.4	38.6.	126.6	46.2	151.6	56.5
30.0	40.51	1.2 1.1	20.4	93.3	44.1	29.4	96.3	35.2	115.6	45.9	159.5	2.51 1
92.12	ч <i>с.</i> ,,,,,,,	હે પ્રાથમિક છે.	. 19 م. ل. ت	199.3	46.1	29.3	96.1-	32.1	115.3	43.5	142.6	47.5

BLADE ELEMENT DATA. STATOR OUTLET

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IMMER	२ ।	1	١	1 υ	85TA	C 7	-	C		•		
%	MP S	FPST	MPS	FPS	DEG	MPS	586	MDC	ີສວດ	MDC	-	ALPHA
ø.	54.Ø	177.2	51.7	169.8	73.1	15.5	51.9	13 3	15 G	24 0	115	DEC
1.Ø	54.1	177.4	51.5	169.1	72.2	16.3	53.6	14 6	46 0	21 5	23.4	
2.Ø	54.3	178.2	51.5	169.1	71.3	17.2	56.4	13.0	15 5	22 1	72.0	09.9
з.ø	54.0	179.2	51.6	169.3	78.5	18.0-	58.9	13.8	40.0	22 4	74.0	
4.0	54.8	179.6	31.5	169.Ø	79.0	18.5	60.9	13.7	45 1	22 1	74.4	37.5
5.8	54.9	13.7.1	51.5	168.8	69.5	19.1	62.5	13.7	A.i 0	00 g	73.7	40.4
7.Ø	55.6	182.5	51.9	175.1	68.6	29.2	66.2	13.1	17.4	21 11	76.0	0.0.0
19.9	56.6	135.8	32.4	171.9	67.5	21.5	70.6	12.3	41.2	21 2	7342	14. 1
15.0	57.8	1:2.7	33.2	174.4	66.7	22.7	74.6	11.9	36.1	23.3	1212 12	
20.0	53.5	131-9	53.4	175.2	65.3	23.0	78.2	19.3	33.7	23.4	36 2	3 13
30.0	59. <i>0</i>	123.6	52.8	173.4	63.4	26.2	86.1	9.0	32.3	29.9	92.0	7.5

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Table 36. Vector Diagram Parameters for Rotor B/Stator B Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment, Peak Pressure Rise/Near Stall Throttle.

BLADE ELEMENT DATA ROTOR INLET

IMMER	. v		1	10	BETA	. 0	Z	CU	l j	C		ALPHA
%	MPS	FPS.	MPS	FPS	DEG	MPS	FPS	MPS	FPS	MPS	FPS	DEC
ø.	52.3	171.7	49.9	163.8	72.4	15.7	51.4	16.4	63.9.	22.7	74.4	46.2
1.0	53.2	173.4	50.3	165.1	71.S	17.1	56.2	15.9	52.3	23.4	76.8	42.8
2.0	54.3	178.2	51.Ø	167.4	69.7	18.7	61.2	15.1	49.7	24.1	78.8	39. <i>1</i>
3.0	54.8	179.7	51.2	167.9	68.9	19.5	64.1	14.9	48.9	24.6	83.6	37.2
4.0	55.4	101.8	51.5	169.0	68.2	20.4	67.3	14.4	47.4.	25.Ø	82.1	35.2
5.0	55.9	103.3	51.7	169.7	67.6	21.1	69.2	14.1	46.4	25.4	33.3	33.8
7.0	56.9	195.8	32.4	171.9	66.8	22.3	73.1	13.3	43.5	25.9	65.1	319 .7
10.0	57.3	189.7	52.9	173.7	66.1	23.2	76.2	12.4	4.7.8	26.4	36.6	1 . است
15.Ø	53.7	192.6	33.5	175.6	65.6	24.1	. 79.0	11.3	37.2	26.6	87.3	
29.0	59.1	134.1	33.6	175.7	64.7	25.1	82.3	10.0	35.5	27.3	39.7	23.3
30.0	59.6	123.4	52.9	173.4	62.4	27.4	9ø.ø	10.5	34.5	29.4	98.4	. 9

BLADE ELEMENT DATA ROTOR OUTLET / STATOR INLET

TMMER	u v		V.	J	BETA	C:	Z	C	U.	C	;	ALPHA
<u>%</u>	ัพยร์	228	MP S.	FPS	DEG	MPS	FPS	MPS.	FPS	MP S	FPS	0 E G
ø.	21.9	6).Ø	21.Ø	69.0	89.2	Ø.2	ø.7	45.3	148.7	45.3	148.7	39.5
ĩ.ơ	23.2	33.3	29.2	66.3	88.9	Ø.3	1.Ø	46.0	151.1	46.9	151.1	Q9.4
2.Ø	19.5	64.0	19.5	63.9	87.7	Ø.7	2.2	46.7	153.1	46.7	153.2	38.9
3.Ø	13.9	62.Ø	13.9	61.9	86.5	1.1	3.6	47.2	154.8	47.2	134.8	80.4
4.0	18.5	5.1.7	13.4	69.4	83.9	1.9	6.2	47.5	156.3	47.6	156.1	37.5
5.0	10.4	5.1.4	18.1	59.5	79.6	3.3	10.7	47.7	155.0	47.9	157.9	05.9
7.Ø	19.3	52.2	18.1	59.4	7.9.9	6.5	21.4	47.3	155.1	48.9	157.5	92. <i>1</i> 1
10.0	21.6	2.1.7	29.2	63.2	55.1	14.9	46.1	45.2	143.2	47.3	155.2	72.6
15.Ø	39.1	93.7	22.6	74.1	48.5	19.9	65.1	42.3	133.7	46.7	133.2	43.Z
29.0	37.2	121.9	25.2	86. <i>9</i>	. 44.7	26.3	86.4	33.2	125.2	46.4	152.1	55.2
30.0	45.7	133.5	29.5	95.0	45.4	28.5	91.9	33.9	111.1	43.9	14.2	38.3

BLADE ELEMENT DAYA STATOR OUTLET

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IMMER	د <i>۱</i> ۰	1	١	/U	BETA	C	Z	с	U	C	:	ALPHA
*	MPS	F 2 S	MPS	FPS	DEG	MPS	FPS	MPS	FΡS	MPS	FPS	$O \in \mathbf{G}$
ø.	54.5	173.8	32.2	171.3	73.1	.15.6	51.3	14.1	45.4	21.1	69.1	12.9
1.Ø	54.8	172.8	52.2	171.3	72.1	16.6	54.5	14.1	46.1	21.8	71.4	MI.1
2.0	55.1	129.7	52.2	171.3	71.3	17.5	57.3	13.9	45.7	22.4	73.3	09.5
3.Ø	55.3	121.5	52.2	171.3	79.6	18.2	59.7	13.0	45.4	22.9	75.9	.17.1
4.0	55.5	152.9	32.2	1/1.2	78.9	18.8	61.3	13.8	45.2	22.3	75.5	····
5.Ø	55.6	1 12.5	32.2	171.1	69.1	19.4	63.5	13.7	44.9	23.7	77.8	.3.2
7.0	56.4	1.5.3	32.5	172.4	60.5	29.3	ü7.1	13.1	43.1	24.3	79.7	. S. . G
10.9	57.3	1 .3.1	33.11	173.9	67.5	21.0	71.4	12.1	4.7.6	23.3	32.2	
15.0	58.9	12.1.4	33.4	175.1	36.7	22.0	74.8	11.5	37.7	23.5	. 33.7	
2.9.9	59.9	190.6	33.9	176.8	65.8	24.1	78.9	1.9.5	34.4	25.2	33.1	
3Ø.Ø	59.3	199.7	33.1	174.3	. 03.1	26.4	86.7	1.9.2	33.6	23.3	93.4	21.1

Table 37. Blade and Vane Element Performance for Rotor B/Stator B, Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment, Open Throttle.

ROTOR BLADE ELEMENT PERFORMANCE

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IMMER (%)	WHEEL SPIID MPS FPS	REL. TURNING ANGLE DEG	LOSS [*] COEF.	LOSS Para.	REL. MACH NO. IN	DIFF. FACT.	REL. MACH NO. OUT	INCID. ANGLE DEG	DEV. Angle Deg
ø.	64.9 212.92	-10.5	ø.178	Ø.142	IJ.143	Ø.624	I.I8I	-1.2	29.5
1.Ø	64.8 212.63	-10.2	9.252	Ø.2 <i>9</i> 4	Ø.146	. <i>1</i> .681	Ø.Ø75	-3.6	37.3
2.Ø	64.7 212.23	-8.Ø	9.290	Ø.24Ø	Ø.146	Ø.712	Ø.Ø72	-3.1	33.5
з.ø	64.6 211.96	-5.3	Ø .3 38	Ø.286	Ø.149	J.742	y.979	-6.5	29.3.
4.Ø	64.5 211.64	-2.0	J.369	Ø.319	Ø.151	9.759	<i>ม</i> 069	-7.5	23.N
5.Ø	64.4 211.32	ø.9	I.391	Ø.343	Ø.153	1.763	8.979	-3.1	21.4
7.0	64.2 21.7.63	19.9	9.351	Ø.321	Ø.157	<i>9.</i> 695	9.932	-3.6	1.4.9
30.0	63.9 209.73	16.3	J.261	\$.244	9.161	J.582	J.199	-3.8	3.2 .
15.0	63.4 2./3.13	17.4	I.17Ø	Ø.159	Ø.165	N.485	11.114	-8.9	3.8
20.0	63.0 205.53	16.4	J.J97	Ø.Ø92	<i>1</i> .168	<i>U</i> .413	1.125	-9.6	4.1
3Ø.Ø	62.0 203.34	13.9	9.967	Ø.Ø63	Ø.17Ø.	391	Ø.128	-11.9	3.6

TORQUE = 5.032.83. IN.-LB. .

*Loss Coefficient Computed from Fixed Rake Data

STATOR VANE ELEMENT PERFORMANCE

IMMER	WHITL	ABS.	ABS.	ABS.	INCID.	DEV.	LOGS	LOSS	DIF7.
	SPIED	TURNING	иасн	MACH	ANGLE	ANGLE	CCEF.	PARA.	FACT.
	MPS FPS	ANGLE	NO.	NO.	DEG	DEG			
		DEG	IN	OUT					
ø.	64.9 212.92	42.3	Ø.198	Ø.37Ø	12.8	18.3-	0412	- <i>.0</i> 399	7.5398
1.Ø	54.8 012.65	42.5	9.113	0.074	13.2	19.0	9963	- . <i>09</i> 6)	Ø.5481
2.0	64.7 232.29	41.3	J.118	Ø.977	12.5	19.3	ø.ø195	11.11189	6.5454
3.Ø	64.6.211.96	41.1	Ø.121	0.080	11.7	13.4	0.1389	J.8370	3.5471
4.0	64.5 111.54	40.2	Ø.124	g.g82	15.7	18.0	0.8530	.7.352-	9 .5 -79
5.9	64.4 211.32	30.9	Ø.127	Ø.984	$1 \mathcal{G}$. \mathcal{G}	18.4	$g.g_{651}$	J.J633	. 4.5.51
7.1	54.2 1.0.63	34.1	9.135	0.986	3.3	16.2	J.3797	11.178.1	J.5 96
1ø.ø	33.9 209.73	3.9.4	g_{131}	Ø.N86	-3.3	12.5	114.1932	3.991	. 5
15.0	63.4 2.03.13	25.2	9.135	N.387	-7.1	12.3	3.3916	ា ភេទន	ે . ઇ. ોડ
20.0	33.0 0.78.53	23.9	Ø.128	Ø.988	-9.6	1.7.3	9.0751	5.374	1.47.30
3Ø.Ø	32.0 193.34	23.2	Ø.125	Ø.091	-9.4	۵.۵	9.9491	71738 :	.3.4.52

Table 38. Blade and Vane Element Performance for Rotor B/Stator B, Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment, Design Point Throttle.

ROTOR BLADE ELEMENT PERFORMANCE

Ale de la construction d

IMMER (%)	WHEEL Speed Mps IPS	REL. TURNING ANGLE	LOSS COEF.	LOSS PARA	REL. MACH NO.	DIFF. FACT.	REL. MACH NO.	INCID. ANGLE DEG	DEV. Angle Deg
Ø. 1.9 3.0 4.0 5.0 19.0 15.0 30.0	65.6 215.37 65.5 215.35 65.4 214.72 65.3 214.43 65.3 214.43 65.2 213.75 65.0 213.11 64.7 213.14 64.2 213.52 63.7 270.91 62.7 235.63	DEG -3.1 -2.9 -Ø.8 2.1 4.6 3.1 14.4 18.5 28.5 28.5 28.3 16.3	9.310 9.360 9.396 9.422 9.448 9.449 7.439 7.364 9.364 9.282 9.192 7.994	0.254 9.297 9.332 0.369 8.398 0.398 0.398 0.398 0.398 0.398 0.398 0.398 0.398	IN Ø.147 Ø.149 Ø.151 Ø.152 Ø.155 Ø.155 Ø.162 Ø.165 Ø.163	9.831 9.855 9.868 9.873 9.875 9.869 9.699 9.699 9.494 9.494 9.49	OUT Ø. 262 Ø. 259 Ø. 269 Ø. 368 Ø. 368 Ø. 363 Ø. 363 Ø. 263 Ø. 143 Ø. 116 Ø. 129	1.8 5.4 -9.7 -1.6 -2.4 -2.9 -3.9 -4.5 -5.1 -5.8 -7.5	35.6 24. <i>M</i> 2 <i>M</i> .7 25.0 23.6 10.4 12.1 7.1 4.5 0.6 5.7

TORQUE = 5232.52 IN.-LB.

*Loss Coefficient Computed from Fixed Rake Data

STATOR VANE ELEMENT PERFORMANCE

IMMER %	WHIEL Spijd NPS FPS	ABS. Turning Angle	ABS. Mach No.	ABS. Mach No.	INCID. ANGLE DEG	DEV. Angle Deg	LOSS COEF.	LOSS PARA.	DIFF. FACT.
5.0 1.9 2.9 3.0 4.9 5.0 15.9 15.9 15.9 23 .0	63.6 213.37 65.5 215.95 65.4 214.72 55.3 214.49 65.3 214.93 65.2 212.75 65.9 219.11 64.7 210.14 34.2 219.50 63.7 210.91 62.7 210.91	DEG 41.2 42.5 42.4 41.9 43.6 36.1 34.1 31.7 26.3 27.5	IN Ø.127 Ø.135 J.131 Ø.133 J.135 J.135 J.135 J.135 J.135 J.131 J.131 J.134	OUT 8.359 0.961 9.963 9.964 9.966 9.966 9.966 9.968 9.979 9.978 9.979 1.172 0.174 9.389	13.514.113.913.312.711.47.72.3-1.5-5.4	20.9 20.4 19.5 13.6 18.3 18.1 16.5 14.6 12.3 15.3 15.3 8.3	g.2282 g.2176 g.2979 g.1986 g.1026 g.1653 g.1653 g.1342 g.3758 g.3758 g.3481	9.2295 9.2197 9.2197 9.1932 9.1932 9.1932 9.1932 9.1932 9.1768 9.1967 9.9477	Ø.779Ø M.7728 Ø.7368 M.7161 H.7360 Ø.7424 M.7360 J.6277 S.6468 M.65.22 J.61.22

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OF POOR QUALITY

Table 39. Blade and Vane Element Performance for Rotor B/Stator B, Four-Stage Configuration, Third Stage Tested, Increased Rotor Tip Clearance and Casing Treatment, Peak Pressure Rise/Near Stall Throttle.

ROTOR BLADE ELEMENT PERFORMANCE

							0.01	TNOTO	arv
IMMER	WHEEL	REL.	LOSS	LOSS	REL	DIFF	KEL.	THCTD.	ULV.
/ 4/ \	00790	TURNING	COFF.	PARA.	MACH	FACT.	MACH	ANGLE	ANGLE
(4 1	SFELU		00211		MO		NO	nsa	a≓G
	MPS FPS	ANGLE			NO.				*
		DEG			IN		QUI		
a	36.4 212.72.	-16.8	J. 332	Ø.248	9.148	1.855	0.069	1.7	SP.2
ັ . ຕ	66 3 217.39	-17.9	ø.383	Ø.283	J.151	J.882	J. 957	1.3	49 .9 -
3 0	66 2 217 07	-18 M	J. 436	Ø.331	0.154	9.910	J.895	-1.1	.47.6
2.0			11 140	0 240	Ø 155	11 927	$M_{\odot}(15.4)$	-1.8	
3.0	66.1 .(G./4	-1/.5	J 400	0.330	0.100		N 004		
4.0	65.0 216.41	-15.7	Ø.497	Ø.387	Ø.15/	.0.946	11.1232	-4.9	
5.0	65.9 216.09	-12.9	Ø.515	Ø.413	J.153	I.948	3.332	-3.1	11.13
7 0	65 7 115.43	-3.2	J. 535	Ø.452	ø.161	J.93 8	0.055	-3.9	
100		11.1	0.477	9.431	Ø.164	J.834	3.079	-4.6	1.6
1.0.0		3 77 (1	11 110	a 200	0.166	11.727	11.025	-5.1	ۍ ن
15.0	04.9 212.84	17.0	M. 41M	N. 302	- 20 - X - C - C - C - C - C - C - C - C - C	- m 11 00 cm		- 4 0	1 4
2Ø.Ø	64.4 211.19	20.0	19.278	n.521	0.100	.9.00.9			
30.0	63.4 207.92	16.0	.9.136	Ø.128	I.169	J.491	0.115	-7.5	7.0

TORQUE = 5247.89 IN.-LB.

*Loss Coefficient Computed from Fixed Rake Data

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STATOR VANE ELEMENT PERFORMANCE

IMMER	WHEEL	ABS.	ABS.	ABS.	INCID.	DEV.	1.055	LOSS	DIFF.
14	SPIED	TURNING	MACH	MACH	ANGLE	ANGLE	COEF.	. A.R.A •	FACT.
	MPS FPS	ANGLE	NO.	NO.	DEG '	DEG			
		DEG	IN	OUT					
ø.	66.4 217.72	47.5	I.128	Ø.06Ø	29.1	21.2	Ø.2282	$g_{*}22g_{4}$	9.7599
โด	65.3 217.39	49.3	9.139	0.062	21.9	20.9	Ø.2176	$g_{1}21g_{2}$	1.7758
2 0	66 2 217 17	50.5	0.132	0.063	21.5	19.1	J.2979	.g.2010	11.7717
3.0	66.1 216.74	51.3	9.134	0.005	21.9	13.4	Ø.1986	1.1931	F.7389
4.0ĭ	66.6 215.41	51.4	1.135	U.U66	21.9	18.1	ມ.1395	. H. (B AG	1.7.334
ŝã	35.9 113.09	50.7	0.136	0.967	21.1	17.7	Ø.1313	1.177	7.7.336
7.0	65.7 115.43	19.3	1.136	g.969	18.7	16.2	1.1653	5.1612	7 - 18°
19.4	65.4 11.45	43.9	9.134	0.071	11.3	14.5	Ø.1342	. (. 131 -	/ , 7130
16.0	64.9 112.02	30.3	11.132	0.072	6.7	13.2	ារ ។ ស្រុនស	1.0.937	ាំ ថេ ខែកំពី
20 0	- 3A. A - 2(1.19)	31.3	1.121	9.974	-0.30	11.3	J.J760	1.170.	16 .6 459
30.0	63.4 0 07.90	29.1	5.124	JU. 1011	-2.6	9.4.	Ø.9131	J. J477	

Normalized Absolute Total Pressure, Static Pressure, and Flow Angles for Rotor B/Stator B Single-Stage Configuration. Table 40.

,		Ges1g	s Point Th	rottle					Peak Iff	liciency Th	rottle		
	ř	OTAL PRESSU	38(271	NTIC PRESSI	UNE		70	TAL PRESSU	30	115	VEIC PRESS	ME
TRECERT THESE	BOTOR 3 INLET	POTOR 3	STATCE 3	ROTCR 3 INLET	A0108. 3 E 417	STATOR 3 EXIT	PERCENT IMMERSIGN	ROTOR 3. INLET	RUTOR 3 EXIT	STATOR 3 EXIT	RDTOR 3 INLET	80708 3 Ex11	STATOR 3 EXIT
Ţ	- 1164	1988 8	4754	2319	8 .1514	2392		- , 1185	8.5972	1.5482	- ,2#68	8.2848	8.4136
		5117	111	2317	8.1425	SC252			8.6136	B.553B	2#96	£761.2	6.4133
1 1 - r			1	- 2315	B.1352	a. 3368	2.6	9688 -	#.6269	8.567	212#	20101.0	g.41#5
		2.5422	1.5134	2314	S.1295	8.3384	e.	#3#3	# .637 #	# .5751	2348	8 .3951	1917.9
		4.5617	1 . 5 . 2 h	-12314	5 ,1242	#.338#	4.4	\$732	\$.6439	F. 5823	2155	F.1843	55 87 . M
n Ín Þú		4.5724	6.510.	233	B.1296	S. 3376	i di	#567	8.6477	#.5893	2165	8. 1773	1607°
	5430 -	5249	0.1154	2 : 17	#.1165	#.2365	7.6	- , #569	Ø.6459	1 .5931	2176	E. 173E	5/27-2
	164.4	100 C	B. 5575	-2262	1.1166	H. 2343			A.6378	A. 6434	- ,2158	6.1717	8.456%
		8.5078	0.4426	2457	4.1183	8 .3326	15.0	#263	J. 6283	8.6835	2385	10.1699	6.470A
) #		1.5234	G. 5555	2:52	Ø. 1284	#.3325	20.6	#156	S163.2	F.6132	2836	B. 1758	
		5 10 M 3	S. 503-	2337	2.1466	4.338 6	35.5	- #1#5	E.6357	8.6174	2146	F. 1985	8.4821
13		1000	10.5	- 1142	a.1245	6.3294	58.8	\$122	#,6354	8.6137	2131	£.1813	
		4 5325	165.1	- 2426	5365.0	4.3212	76.6	86.1 <i>8'-</i>	H.6227	g . 5959	2163	E .1465	8 . 3522
			2.5427	- 2435	6365	4.3161			1683.2	8.5834	2148	8.1424	1.1362
		15.34	1 5 2 4 4	- 2443	6.808.8	B. 2134	82. <i>8</i>	#313	M. 6#46	a, 574¥	2200	BET 1 . B	5.35 B
		1.45.7	6972.0	- 2456	5 29 M 2	6. 2883	57 ° 5	6539	# . 5954	A.5732	22.49	. 1324	1112 - 1
				- 7479	1965.2	1.2421	53 . E	8698	M. E.B.B.2	s .5552	2224	g.1395	.3725-
		1 5702		2423	1862	1562.0		6188'-	8.6481	#,5555	2248	# .139 #	g. 2693
				- 2479		6.795. 1		8843	E. 6555	1.5377	2232	272.8	J .3581
					1 4277	1692	97.6	#364	E. 6672	5 .5212	2226	F.1343	5 .3567
				2446	2 2721	9.2524		2168	.6718	1651-0	2217	£.1322	813E.8

Paak Pressure Rise/Mtar Stall Throttle

	1	DTAL PRESSU	1 16	- S	VLIC PRESSI	URE
PERCENT	RUTOR 3	ROTOR 3 EXIT	STATOR 3 Exit	ROTOR 3 INLET	ROTOR 3 EXIT	STATO
		6567	8.5832	- , 1865	8.2518	8.472
	- 4215	G. 6718	E.556.	1839	#.2424	8.473
	- 4746	6.6333	B.6872	1968	a.235s	8.478
ā		6169.0	0 ,6162	1892	8.2282	834 - 1 69
	- 4519	6556	6.6249	1912	S .2234	Ø. 458
1	- 0561	E. 6964	B.6314	1926	B.2198	B.467
	8454	6.6872	2623-8	11945	#.2125	E.4 66
	91.94	£735	g .6462	1923	1087.8	#. 465
	- 4265	6.6685	8.6525	1834	8.2#58	8.464
24. 2	- 9158	£.6227	2.6563	1841	4.2147	8.464
	2000	6759	2.6536	1855	4.2259	. 462
		16:41	8.6567	1863	8.2275	Ø. 457
14.4		1 . 4. 52	4.6351	1355	4.1936	8.442
	- 31.65	B. 6155	9.6175	1915	8.1923	6.44.9
1.20	7	8.6539	2.6124	1927	1661.1	2.44.2
1 25	12 S S	8.6472	M. 6432	1938	4.1668	27.4.4
53.8	1591	#.67##	8 .6462	- , 1951	d.1846	R. 4.31
82° 8	4659	8.5575	8262.4	1965	8.1622	824-8
8.95	25LP -	8.7183	8.5757	- 1952	M.1771	5. 1 . 9
57 B	4726	9.7162	N. 1583	1948	3.1716	6-425
1.62	4783	8-7452	6575-8	- 1545	2.1653	8.424

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;1 ;1 Normalized Absolute Total Pressure, Static Pressure, and Flow Angles for Rotor B/Stator B Single-Stage Configuration (Concluded). Table 40.

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		TATOR	EXIT	32.6	3 5, 8	5.5		1. IE	28.5	24,9	22.2	19.6	19.2	20.0	20.6	21	20		n 6		0.14	
le	ORRECTED	STATOR 1 S	INLET	68.8	61.6	66.7	65.8	64.9	60.0	55.0	51.4	49.0	49.2	49.9	50.8	51.7	53.3	53.6	54.6	56.6	58.8	
Thrott	-	ROTOR 1	INLET	31.8	29.6	28.0	26.7	25.0	21.4	20.6	20.3	6.6	19.6	5.61	19.7	19.8	20.0	21.1	21.0	21.1	21.2	
lficiency		1 BUIDE	EXIT	31.3	31.5	30.6	30.4	29.9	A 10	9.60			0 9 9 9		1 00	20.9	22.0	24.0	24.8	31.6	42.9	
Peak I	AE A SURED	1 001112	INLET		9.79	65.7						20	5.74 5.00	5. 19 19 19			52.65	52.9	54.0	56.0	58.2	
	•		INLET			0.90				20.5	9 .	19.5	19.2	19.0	0.61	2.01	5 d d	9.00		20.02	20.8	
			PERCENT IMMERSION		0. -		5	-	5.0	0.0	15.0	20.0	30.0	50.0	70.0	80.08	85.0°	2.0	5.5	2.0	0.86	
	•		STATOR 1 FAIT		31.7	31.4	30.8	30.2	29.6	28.0	24.9	22.3	20.2	18.9	19.0	20.1	20.9	22.1	24.8	25.7	33.2 46.0)
		CORKELIED	STATOR 1	THEFT	64.0	53.7	£3.1	62.5	61.5	57.6		50.3	1.84	4 L 4	48.1	49.0	49.7	51.2	51.9	52.5	8. 9 53 6 5 7	r 00
hrottle			R010R 1	IMLET	31.2	29.8	28.3	5 90	26.0							6 91	19.2	20.0	21.3	21.3	21.0	20.9
Point 7			STATOR 1	EXIT	V	100	3 00					א ת היי	6 I 7	0.0			4.00	21.6		25.2	32.6	45°.3
Des1gn		NE A SURED	STATOR 1	INLET					1		20.4	52.2	1.64	47.0	40.9 1		4 Ć) 		2.63	55.7
		-	R0108	INLET		5 U 5 U		27.1	25.8	24 9	20.4	19 6	19.6	19 6	19.0	18 2	•				20.6	20.5
			PERCENT	IMMERSION		• •	50	0 Ó	0 ¥	0	10:0	15 Q.	20 0	30.0	50.0	10.0	0.08	85.0	0	0 56	96.0	0 86

Peak Pressure Rise/Near Stall Throttle

	STATOR EXIT	31.5	4.06	29.5	29.6	2.90	96.90		C.77	19.5	17.5	18 B	9 0	9 V n (0.02	21.7	23.5	94.9		1.07	27.5	0, 65		N DATA	
RRECTED	STATOR 1 INLET	13.7	9.47		9 64				61.3	56.1	50.8				53.8	54.6	55.0			2 . •	61.7	5.4.5	5	2 POSITIC	
3.	ROTOR 1	31.6					26.1	22.0	20.6	• 00			0.5	1.61	19. G	5			21.3	21.3	21.2			ERO STATO	
	STATOR 1 EXIT			2.62	2. 82	28:4	28.0	25.8	316		9.9	6.9	16.2	19.1	1 00		1.17	23.0	24.4	25.2			4 .86	S USING Z	
EASURED	STATOR 1 INLET	•	72.9	74.2	73.3	72.4	70.8	64.6			55.0	49.7	50.5	51.6		2.50	53.9	54 5	56.8	9		61.2	63.2	FIT VALUE	
X	ROTOR 1 INLET		30.3	28.4	27.1	25.9	25.0			19.B	19.6	1 61	19 0			18.8	19.2	19.7	8 00		20.8	20.8	20.9	· CURVE	
	PERCENT TAMERSION		1.0	2.0	9.6		i e	n q	0.02	15.0	20.0	-0.05			.0.02	9 0.08	85.0*	000		5	96.0	97.0	-0.66	2	

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Table 41.Vector Diagram Parameters for Rotor B/Stator B Single-
Stage Configuration, Design Point Throttle.

BLADE ELEMENT DATA ROTOR INLET

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INNER		1	VU	BETA	с	z	c	u	C		ALPHA
	MPS	FPS	MPS FPS	DEG	MPS	FPS	MPS	FPS	MPS	FPS	DEG
1.1	54.8	179.8	51.7 169.5	78.3	18.3	68.8	11.1	36.4	21.4	78.ļ	31.2
2.8	55.Ø	180.5	51.4 168.6	68,9	19.6	64.4	11.3	37.0	22.6	74.2	29.8
3.8	55.4	181.8	51.3 168.4	67.7	28.8	68.3	11.2		23.7	77.6	28.3
4.8	55.8	183.1	51.3 168.5	66.8	21°.8	71.7	11.1	36.5	24.5	88.4	26.9
5.0	56.1	184.0	51.3 168.3	66.Ø	22.7	74.3	11.1	36.3	25.2	82.7	~ 26.8
7.0	57.1	187.4	52.8 178.5	65.4	23.6	77.6	10.2	33.4	25.7	84.5	23.3
18.8	57.8	189.6	52.3 171.6	64.6	24.6	80.7	9.6	31.5	26.4	85.7	21.3
15.0	57.9	189.9	51,.8 178.8	63.4	25.7	84.5	9.6	31.5	27.5	98.2	20.4
20.0	57.7	189.2	50.8 166.6	61.5	27.4	89.8	10.2	33.4	29.2	AP'R	28.4
38.8	56.9	186.7	49.8 163.4	68,9	27.5	98.3	10.2	33.5	29.3	A0.3	213.3
58.0	55.7	182.6	48.2 158.2	59.9	27.8	91.2	9.9	32.5	29.5	30.8	19.0
78.0	54.5	178.9	46.7 153.2	58.7	28.2	92.4	9.0	31.3	29.7	31.0	18.7
80.0	53.7	176.2	45.6 149.6	57.8	28.5	93.4	- A. V.	32.0	30.1	30./	10.7
85.Ø	53.0	174.8	45.0 147.7	5/.9	28.0	92.0	9.8	32.2	- 20 1	97.3	20 0
40.0	52.1	110.9	44.4 140./	28.3	21.6	09.3	10.0	21 4	22.0	07 0	20.0
93.8	51.1	10/.0	44.5 140.1	61 0	20.0	70 2		20.0	20.0	967.9	21.2
95.0	52.5	100.0	44.0 140.9	61.3	22 6	77 4	3.4	30.9	25.3	83.1	21.3
70.0	27.2	109-0	44.0 140.3	62 4	22.0	76 0	8 9	29.3	24.8	81.5	21.8
97.8	50.4 50.3	165.1	44.8 147.8	62.7	22.9	75.2	8.8	28.9	24.5	80.5	28.9

BLADE ELÉMENT DATA ROTOR OUTLET / STATOR INLET

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IMME 8	. v	,	v	U	BETA	с	z	c	:U	c	:	ALPHA
¥.	` MPS"	FPS	MPS	FPS	DEG	MPS	FPS	MPS	FPS	MPS	FPS	DEG
า๊ต	33.9	111.2	29.9.	98.2	61.9	15.9-	52.8	32.8	107.7	36.4	119.6	64.Ø
2 8	33.6	188.2	28.4	93.3	59.3	16.8	55.0	34.2	112.3	38.1	125.0	63.7
2 4	37 6	1 67 8	27.3	.89.5	56.7	17.8	58.4	35.3	115.7	39.5	129.6	63.Ø
1 0	22.4	195 2	76 4	86.8	54.5	18.7	61.5	36.0	118.2	40.5	133.2	62.3
E 0	22 6	126 7	25.9	84.8	52.5	19.7	64.7	36.5	119.8	41.5	136.2	61.5
7 9	22.1	148 7	25 6	84.8	58.5	21.8	68.9	36.6	128.8	42.2	138.4	6Ø.Ø
1.0	33.1	112 7	26 6	83 0	48.0	22.9	75.2	36.3	119.2	42.9	148.9	57.6
15 0	27 0	171 5	76 7	87.6	46.8	25.7	B4.2	34.7	113.9	43.2	141.7	53.4
10.0	20 1	120 4	57 6	.91 6	45 4	27.4	90.0	33.8	108.4	42.9	140.9	50.2
20.0	10 0	1 2 1 4	20.2	62 7	44 7	28 4	93.1	31.8	104.2	42.6	139.8	48.1
50.0	10 D	177 6			42 0	27 0	91 7	31.1	187.0	41.8	137.1	47.9
20.0	30.7	127.0	74 5	00.7	- 10 6	28 4	67.2	31.8	184.3	42.6	139.8	48.1
10.0	3/.0	123.0	24.0	72 2	27 2	20.0	94 6	22.2	189.1	44.8	144.4	48.9
88.3	30.3	119.1	22.0	76.3	37.3	27 0	01 5	22 1	109.5	42.3	141.9	49.7
85.0	35.4	110.1	21.0		. 20 1	36 7	07 7		100.3	45.7	140.1	51.1
30.0	34.1	111.7	21.1	29.4	30.1	20.1	5/./	33.3	100 7	17.4	120 1	51.7
93.0	33.4	104.1	20.8	. 98.1	38.3	20.2	00.0	33.3	110 0	17.0	140 3	52 1
95.0	33.0	108.4	.20.1	02.9	3/.4	20.2	00.0	33.8	110.9	44 0	144 2	52 4
96.0	32.7	107.3	18.8	61.9	35.1	20.7	8/./	34.9	110 7	44 6	146 2	63.9
97.0	31.6	103.7	47.6	2/.9	33.8	20.2	6.0.Ø	30.1	110.0	10.0	140.3	55.5
98.0	29.6	97.2	15.8	51.9	32.2	25.0	82.2	3/.8	1.2.2.2	49.3	140.1	20.3

Table 42. Vector Diagram Parameters for Rotor B/Stator B Single-Stage Configuration, Peak Efficiency Throttle.

BLADE ELEMENT DATA ROTOR INLET

ANNED MIL	BETA	ĊZ	ĊŬ	C	ALPHA	
	DEC DEC	MPS FPS	MPS FPS	MPS FPS	DEG	
	a a 73 3	16.5 54.8	18.2 33.6	19.4 63.6	31.8	
	0.7 (L.L. 0 5 707	18 9 59.1	18.3 33.7	28.7 68.4	29.6	
5.0 22.0 127.5 54.6 14		10 2 62 2	18.3 33.8	21.9 71.7	28.0	
3.8 55.3 181.5 51.6 1/		77 4 66 9	10 3 33.7	22.8 74.8	26.7	
4.0 55.6 102.6 51.8 10	A'A 08'3	20.4 00.0	10 0 32 B	23.6. 77.4	25.8	
5.0 56.2 104.3 52.0 17	N'P 01'5	21.3 70.0	0 6 21 8	24.2 79.4	23.8	
7,8 56,9 186,5 52,3 17	1.0 00.7	22.3 73.1		25.1 82.2	21.4	
19,9 57,3 188,8 52,3 17	1.7 65.8	23.3 70.0	3.2 34.2	26 1 85.1	28.6	
15.0 57.3 187.9 51.8 17	8.8 64.6	24.4 80.0	9.2 30.4	26 6 87	28.3	
28.8 57.1 187.2 51.3 16	8.3 63.8	25.8 82.8	9.3 30.4	20.0 07.1	19.9	
30.8 56.5 185.3 58.3 16	4.9 62.7	25.7 84.5	9.3 30.7	20 0 01	196	
50.8 55.1 188.6 48.4 15	8.6 61.3	25.3 86.4	9.4 30.0	20.0 7.01	10 6	
78.8 53.5 175.4 46.5 15	2.5 68.2	26.4 85.5	. 9.4 30.8	20.0 31.	107	-
80.0 52.6 172.6 45.4 14	9.1 59.6	26.5 86.9	9.5 31.1	28.1 96.	3 17.7	
85.8 52.1 171.8 45.8 14	7.5 59.4	26.4 86.5	9.5 31.2	28.0 92.0	0 19.0	
90.0 51.4 158.8.44.7 14	16.6 6 Ú .1	25.5 83.7	9.3 30.6	27.2 89.		
93 8 50.6 156.1 44.6 14	6.5 61.7	23.9 78.3	9.1 29.8	25,5 83.	8 · 20 · 6	
95 9 50.2 164.7 44.7 14	6.7 62.8	22.8 74.9	8.8 28.9	24.5 80.	3 21.1	
96 8 58 8 164.2 45.8 14	17.5 63.8	22.9 72.1	8.5 27.8	23.6 77.	3 21.12-	
97 8 49.9 163.7 44.9 14	17.4 64.8	21.7 71.2	8.4 27.5	23.3 76.	4 61.1	
48 A 49 8 163.2 44.9 1	17.2 64.2	21.5 78.5	8.4 27.5	23.1 75.	/ 21.2	

BLADE ELEMENT DATA ROTOR OUTLET / STATOR INLET

			67	cu	C	ALPHA
IMMER W	- WU TRO	552	293 294	MPS FPS	MPS' FPS	DEG
X MPS FPS M	12 - 162	UEG	14 0 A 6 0	26 4 119.5	39.0 128.1	68.8
1.8 29.5 96.6 25	.9 85.0	61.4	14.0 40.0	27 2 122 2	40.2 132.8	67.6
2.8 29.3 96.0 25	.8 82.1	58.5	10.2 47.7	37.6 166.6	41 2 135.1	66.7
3.8 29.2 95.7 24	.3 79.7	56.2	16.2 53.0	3/17 14414	41 9 137.5	65.8
4.8 29.2 95.9 23	.8 78.0	54.2	17.8 55.9	38.3 125.0	47 4 120 2	64.3
B B 29 9 98 2 23	.7 77.7.	52.2	18.3 60.0	38.3 125.0	46.4 13716	62 9
7 9 70 5 100.1.23	.6 77.5	ŠØ.6	19.363.3	38.1 125.2	42.8 140.3	E0 0
10 0 22 4 105 2 24	3 79.8	48.6	21.4 78.1	37.2 121.9	42.9 140.0	09.7 EE 7
10.0 32.4 100.6 24	0. 85.4	45.9	24.2 79.4	35.Ø 114.B	42.5 139.0	52.4
15.0 35.5 110.0 20	6 43.3	46.2	26.3 86.2	33.0 108.4	42.2 138.5	51.4
20.0 36.0 124.6 27	0 . 01 2	45.1	27.6 90.4	31.8 104.4	42.1 138.1	49.0
30.0 39.1 128.4 27		43.8	27.2 89.1	31.6 103.8	41.7 136.7	49.2
50.0 37.7 123.6 20	5.1 00.7 5.9 E		27 6 BB.6	32.2 185.7	42.0 138.0	49.9
70.8 35.9 117.8 23	5.7" 77.0		77 1 88 6	33.4.189.6	43.8 141.1	50.8
80.0 31.6 113.5 21	1.5 . / 0.0	. 38.4	27.1 00.7	33.6 110.3	42.7 148.1	51.8
85.8 33.6 110.2 20	5.9 58.4	38.3	20.3 00.0	24 1 111.9	42.5 139.4	53.3
90.0 32.2 105.6 19	9.9 65.2	38.0	23.3 03.1	22 9 111 8	42.1 138.2	53.3
93.8 32.8 105.1 19	5.9 65.3	38.3	25.1 02.4	1 33.8.117 8	42 7 148.8	53.5.
95.8 31.7 1.34.8 19	9.2 62.8	37.9	25.3 82.3	· . · · · · · · · · · · · · · · · · · ·	44 1 144.8	54.6
96.8 30.8 101.1 1	7.4 57.1	34.2	25.5 83.	30.1 110.3	44 9 147.5	56.6
97.8 29.2 95.9 1	5.8 51.9	32.6	24.5 80.	/ 3/.9 123.2	AG 6 149	58.8
98.8 27.5. 98.1 4	4.3 46.9	31.2	23.5 77.1	1 34:0 151.0	40.0 140.4	

BLADE ELEMENT DATA STATOR OUTLET

IMMER W X MPS FPS 1.8 53.6 175.7 2.8 53.2 174.6 3.4 53.4 175.2 4.9 53.3 174.9 5.8 53.4 175.1 7.8 53.5 175.5 9 5.4 177.2	WU MPS FPS 49.9 163.9 49.3 161.8 49.2 161.3 48.8 168.1 48.6 159.4 48.4 158.9 48.5 159.4	ETA CZ DEG MPS FI 68.7 19.3 61 67.7 20.0 61 66.8 20.8 61 65.4 22.1 7 64.7 22.7 7 63.6 23.8 7	CU S MPS FPS 1.4 12.4 40.6 1.6 12.9 42.4 1.4 13.8 42.6 1.4 13.8 43.5 1.4 13.3 43.5 1.4 13.4 43.9 1.5 13.3 43.8 8.2 13.8 42.7	C ALPHA MPS FPS DEG 23.0 75.3 32.6 23.8 75.3 32.6 24.6 80.6 31.8 25.2 82.8 31.6 25.8 84.7 31.1 26.3 86.4 30.4 27.2 89.1 28.6
20.0 56.3 184.6 30.0 56.8 186.2 50.0 55.4 181.7 70.0 53.4 175.1 80.8 52.2 171.2 85.0 51.3 468.3 90.0 50.3 165.0 93.0 49.6 162.6 95.8 48.4 158.9 97.0 45.2 143.3	49.9 163.9 50.1 154.4 48.3 158.4 46.0 158.9 45.0 147.5 44.5 146.0 43.6 143.0 42.7 140.1 42.7 140.1 42.7 130.2 36.4 119.4	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1.9 1.0 3.1 9.1 9.5 31.1 8.8 9.9 32.4 5.9 1.8 32.4 3.7 1.8 32.4 2.3 1.8 32.4 2.3 1.8 34.4 2.5 11.4 34.4 2.5 11.4 37.4 9.3 11.5 37.4 8.9 13.7 44.4 7.9 13.6 9.5	28.3 92.8 19.6 28.8 94.5 20.4 28.8 94.5 20.4 28.8 94.5 20.4 28.3 92.5 20.4 28.4 92.5 20.4 27.4 89.9 21.3 27.5 90.1 22.5 27.5 90.1 23.6 3 27.3 69.7 24.5 5 26.8 87.8 25.3 8 25.6 83.9 32.2 3 24.4 80.1 43.6

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Table 43. Vector Diagram Parameters for Rotor B/Stator B Single-Stage Configuration, Peak Pressure Rise and Near Stall Throttle.

BLADE ELEMENT DATA ROTOR INLET

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		,		ш	BETA	C	z	CL	j	C		ALPHA
	ыве"	é	_мрс"	FPS	DEG	MPS	FPS	MPS	FPS	MPS	FPS	DEG
.^_	17(7-00 12 2 07	10.7	20 6	172 8	72.7	16.2	83.8	18.8	32.7	19.8	62.3	31.6
1.8	20.0	100 3	36.0	170 0	71 4	17 4	\$7.2	9.9	32.6	20.1	65.8	29.6
2.8	22.3	101.0	26.2	176.0	74.4	10 8	20 6	19.9	32.7	21.8	68.9	28.3
3.0	55.5	182.2	DZ . 4	1/1.9	. /	10.0	23.7	· ~ ~	22 6	21.8	71.6	27.8
4.8	55.8	183.1	52.3	171.8	03.4	13.4	04.1	3.7	22.6	22 6	72 0	26.1
5.\$	56.Ø	183.8	52.2	171.4	68.6	20.2	00.4	3.2	36.8	22.0	76 0	24.2
7.0	56.5	185.5	62.6	172.1	67.9	21.1	69.3	-a.s	37.5	23.2	70.0	55.6
18.8	57.2	187.6	52.6	172.7	66.8	22.4	73.4	9.1	29.7	24.1	13.5	
15.0	67.4	188.2	62.4	172.0	65.8	23.3	76.5	8.8	28.9	24.9	81.9	20.0
28.8	57.8	187.2	52.1	178.9	65.7	23.3	76.3	8.7	28.4	24.8	81.4	28.4
20 0	66.4	185.8	58.9	167.2	64.5	24.1	79.2	8.9	29.1	25.7	84.4	20.1
		190 4	49 1	161.8	63.8	24.8	81.3	8.8	29.8	25.3	86.3	19.6
	83. <i>8</i>	175 6	77.7	166 7	62.2	24.8	81.3	8.6	28.2	26.2	.86.1	19.1
10.0	03.0	1/0.0	16.3	160.7	61 4	28 1	82.2	8.8	28.8	26.6	87.1	19.3
88.8	92.1	1/2.8	40.3	106.0	21 2	24 7	91 Ø	8.8	29.8	26.2	B6.Ø	19.7
85.0	52.8	179.7	40.0	100.3	61.5	22.0	70 6	0.0	26 6	28.6	83.7	28.1
9ø.ø	51.3	.168.3	45.4	148.8	. 52.0	23.7	70.0	0.0	27 6	22.8	78.0	29.6
93.Ø	5Ø.6	166.1	45.5	149.2	63.8	22.2	12.3		27.0	27.0	71 7	21 3
95.Ø	58.1	164.5	45.4	.149.Ø	64.8	21.2	DA • D	5.3	61.6	22.0		21.2
96.8	58.8	164.2	45.4	149.0	65.0	21.8	69.8	8.2	20.3	22.0	74.0	21 2
97.8	49.9	163.7	45.5	149.7	65.9	20.2	66.3	7.9	52.3	21.7	11.6	21.2
98.#	49.8	163.4	45.4	149.8	. 65.6	28.4	66.9	9.0	25.2	21.9	/1.9	21.3

BLADE ELEMENT DATA ROTOR OUTLET / STATOR INLET

				••	DETA	c	7	0	U	C		ALPHA
IMMER				V.	6510	MPC	Epe	MPS	FPS	MPS	FPS	DEG
X	MPS	FPS	mr S	rra_	254	44.4	26.2	28 2	125.4	39.8	130.5	73.7
1.82	16.7	87.5	24.3	79.7	00.3	11.1	30.3	30.6	120 0	10 0	134.3	74.9
2.5 2	5.2	82.6	22.9	75.0	65.1	10.0	34.9	33.0	123.0	41 9	127 2	73.8
3.92	4.9	81.8	22.1	72.5	62.3	11.5	. 37.1	42.6	132.0	41.0	100 5	72 0
4.8.2	4.9	81.6	21.5	7Ø.8	6Ø.Ø	12.4	40.5	48.7	133.4	42.3	139.0	76.7
6.6 2	5.2	82.5	21.3	78.8	57.8	13.3	43.8	48.8	133.9	42.9	140.9	11.1
7 6 3	56 A	86.7	21.6	78.8	54.5	15.3	5Ø.1	48.4	132.5	43.Z	141.7	03.1.
1000		02.7	22.4	73.6	51.6	17.7	58.8	39.3	128.8	43.1	.141.3	65.5
18.8		102 2	22.0	79 2	49.1	28.5	. 67.3	37.4	122.6	42.6	139.9	61.1
10.0	1.5	103.6	22.0	62.5	17 0	22.6	77.3	35.4	116.1	42.5	139.5	56.2
20.0	54.0	113.5	23.4	03.6	11.0	26.9	88.1	32.9	108.0	42.5	139.4	5ø.7
30.0	38.0	124.5	20.9	60.4	44.9	20.0	0 20	22 4	198.1	42.1	138.0	51.4
50.0 3	36.2	118.7	25.0	82.8	43.0	20.2	00.0	36.3	100.4	42 R	127.8	52.4
78.8 3	34.2	112.2	22.7	74.5	41.5	25.0	. 83.9	33.3	1.03.4	12.6	170 0	62.8
88.8 3	32.5	186.6	28.6	67.7	39.3	25.1	82.3	34.5	113.1	46.0	137.7	
85.0 :	31.7	184.8	19.9	65.3	38.8	24.7	80.9	34.7	114.0	42.0	133.0	54.5
98.8	38.9	101.4	19.1	62.8	38.2	. 24.3	79.6	35.Ø	114.9	42.0	139.8	59.2
62 8	201	98.7	18.7	61.2	38.2	23.5	77.4	35.2	115.6	42.4	139.1	50.4
73.0	20.1	94 7	16 0	65.6	35.9	23.4	76.6	36.8	128.6	43.5	142.9	57.4
70.8	20.7	24.1	14 0	10.9	33.2	22.7	74.6	38.7	126.9	44.9	147.2	59.4
30.9	21.2	63.3	19.7	42.4	21 5	21 5	78.6	48.3	132.2	.45.7	149.9	61.7
97.8	29.2	82.8	13.2	43.4	31.3	20 0	65.7	41.6	136.4	46.1	151.4	64.1
98.8	23.3	76.3	17 · A	38.3	349.0	6.8 . 9	44.1	7.14				

BLADE ELEMENT DATA STATOR OUTLET

e	2011	BETA	Č2	CU	Ç,	ALTIA
IMMER W.		DEC.	MDC 690	MPS FPS	MPS FPS	DEG
X MPS FPS	MA2 LAS	Use	PIPS ITS	100 25 5	20 7 68.1	31.5
1.8 54.5 179.2	51.7 169.5	78.9	17.7 58.8	10.5 35.0		30 1
0 0 E4 7 179 2	61 2 168.2	69.5	19.0 62.2	11.2 36.6	22.8 12.6	
2.0 34./ 1/3.3	C1 0 167 0	69.2	28 8 65.8	11.4 37.3	23.8 75.6	29.5
3,8 54.8 179./-	21.1 101.4	00.3		11 9 79 7	23.9 78.5	. 29.5
A.# 54.5 179.1	58.5 165.5	67.4	28.8 00.2	11.0 00.0	51 6 07 9	29 1
B B B4 6 179.1	58.2 164.6	66.6	21.5 78.5	12.0 39.3	24.0 00.0	
	E# # 164 #	65.9	22.2 72.7	12.8 39.3	25.2 82.5	28.3
7.8 84.7 1/2.4	30.0 104.0		22 1 76 B	11.7 38.5	25.9 85.8	26.8
1 55.8 188.5	50.0 103.9	00.0	.23.1 70.0	10 2 22 2	26.5 87 8	22.5
15.8 56.6 185.9	51.1 167.5	64.2	24.5 00.3	10.2 33.3	A7 0 00 E	10 5
28 8 87 6 189.8	61.7 169.6	63.6	25.4 83.4	9.1 29.1	2/.0 00.0	13.0
	E1 6 160 2	63.0	26.8 85.4	8.2 27.0	27.3 89.5	1/.9
38.8 21.9 103.2	01.0 107.6	61 7	26 2 86 9	8.9 29.3	27.7 98.7	18.8
58.8 55.6 182.3	49.0 100.0	<u> 91. (</u>	10,2 00.9	0 1 24 7	27 8 91.3	19.6
78.8 53.5.175.7	46.7 153.2	68.5	20.2 80.0		Ac 0 00 2	20 6
08 8 52 1 171 8	45.6 149.7	69.9	25.2 82.5	9.5 31.1	20.3 00.2	20.9
	AC @ 147 7	61.6	24.1 79.1	9.5 31.6	26.0 85.2	21.7
#5.# 51.1 18/.8			22 6 77 2	18.3 33.7	25.7 84.2	23.5
98.8 49.8 163.4	43.9 144.8	01.0		10 6 24 9	26 G 85.1	24.1
93.8 49.3 161.8	43.3 141.9	61.1	23.7 11.1	10.0 34.3	- CU.U 00.1	24 9
DE # 48 8 16#.1	42.7 148.	6 / 6	23.5 77.5	11.0 39.1	20.1 00.0	
70.8 40.0 108.1	42 7 148 2	62.1	22.5 73.8	18.9 35.7	25.0 82.0	25.7
AD'M 49'3 700'5			21 2 69 7	11.1 36.5	.24.0 78.7	27.5
97.8 47.4 155.6	42.4 139.1	03.4	E113 0917		22 9 75.2	39.07
98.8 42.8 148.5	39.# 127.8	1 55.3	11.2 5813	T#*3 #/+8		

Table 44. Blade and Vane Element Performance for Rotor B/Stator B, Single-Stage Configuration, Design Point Throttle.

ROTOR BLADE ELEMENT PERFORMANCE

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IMMER	WHEEL Speed	RÉL. TURNING	LOSS COEF.	LOSS Pará.	REL. Mach	DIFF. FACT.	REL. Mach	INCID. ANGLE	DEV. Angle
	MPS FPS	ANGLE			NO. IN		NO. OUT	DÉG	DEG
1 0	60 0 00E 00		0.106	a. a93	Ø.158	Ø.566	Ø.Ø98	-Ø.4	21.9
1.0	62.6 200.00 63 7 906 E7	0.4	a 144	a. 128	a. 159	Ø.593	Ø.Ø95	-1.8	19.2
2.2	62.7 LD3.37	11 0	à 175	a. 157	Ø. 16Ø	Ø.612	0.094	-3.Ø	16.6
3.2	62.6 200.20 40 6 744 05	12 2	a 198	a 179	<i>й</i> .161	Ø.625	0.094	-3.9	14.3
4.2	02.0 194.90 80 1 031 61	12.2	a 21a	a 192	a. 162	Ø.629	0.094	-4.7	12.3
5.0	02.4 284.04 30 3 344 83	13.5	a 23a	a. 212	Ø.165	0.632	g.ø96	-5.3	19.1
1.2	32.2 2.94.03 41 0 909 19	16 6	a 228	a. 211	a. 167	Ø.617	3.099	-6.1	7.5
10.0	61 A 201 EE	10.0	a 171	a 16a	a. 167	Ø.557	Ø.1Ø7	-7.2	5.5
15.0	1 0 201.00 41 0 200 00	16 1	a 104	a 998	a. 167	Ø.5ØØ	Ø.113	-9.0	5.Ø
22.2	61.0 200.00	16.2	a a51	a a48	Ø. 164	Ø. 464	Ø.116	-9.Ø	5.3
39.0	UO 1 100 77	15 0	a a 19	a a17	a. 161	Ø.465	Ø.112	-8.5	7.3
ວຍ.ທ	30.1 150.73 57 3 104 54	· 10 1	a a 22	a a 31	a. 157	9.482	Ø.1Ø8	-8.5	7.4
12.0	29.2 104.04	20.1	a aga	a a77	Ø. 155	3.503	9.195	-9.5	5.7
80.9	- 55.3.181.40 - c + 0 170 08	20.0	a aga	a a77	a. 153	Ø.511	9.192	-9.6	7.1
85.0	04.0 1/9.90 CI 4 170 25	20.0	a a77	a a74	a. 15a	Ø.526	0.093	-9.5	8.1
99.0	04.4.1/0.30	22 2	a a55	a a53	9.147	Ø.531	Ø.Ø97	-7.5	8.8
93.9	53 0 176 91	22.6	a a15	a. a43	g. 146	Ø.539	Ø.Ø95	-6.9	8.2
95.9	33.3 4/0.01 30 0 176 59	23.9	a a19	a a48	Ø.146	Ø.555	Ø.Ø94	-6.3	6.1
ש.מע	53.6 1/0.52	20.0	a agi	a. 079	Ø. 146	Ø.587	Ø.Ø91	-5.9	5.Ø .
9/.2	53./ 1/0.19	20.0	a 122	a 13a	a 145	a. 64a	Ø.Ø05	-5.7	3.5
98.0	23.0 1/5.83	ن بر ن	6.5.5.3	2.130	~	~. • • • •			

TORQUE = _ 2232.21 IN.-LB.

*Loss Coefficients Computed from Fixed Rake Data

STATOR VANE ELEMENT PERFORMANCE

IMMER	WHEEL	ABS.	ABS.	ABS.	INCID.	DEV.	LOSS	LOSS	DIFF.
*	SPEED	TURNING	MACH	MACH	ANGLE	ANGLE	COFF.	FARA.	FAG1.
/ •	MPS FPS	ANGLE	NO.	NÖ.	DEG	DEG			
		DEG	IN	OUT					
• •	22 0 206 00	32 4	Ø. 195	Ø.067	-4.4	11.6	Ø.940I	ø.ø392	0.5689 -
1.0	02.0 200.00	22 1	a. 11a	Ø.Ø71	-3.7	12.9	Ø.Ø544	Ø.Ø534	Ø.55Ø5 -
2.0	32.7 200.07	36.4	à 11A	a a74	-3.5	12.1	Ø.Ø638	Ø.Ø627	Ø.5526
3.8	62.6 295.20	34.4	a 117	a a77	-3.3	12.1	Ø.Ø692	.Ø.Ø68Ø	Ø.5447
4.Ø~	62.5 294.95	32.2	a 12a	a a79	-3 3	12.1	Ø.9715	ø.9783	Ø.5366
5.2	62.4 254.64	31.9	9.120	a a91	-3.3	12.5	9,9710	0.0699	0.5265
7.9	32.2 284.03	31.9	9.124	0.001		12 0	ดัสธรส	a a62a	0.5062
19.9	51.9 2 <i>9</i> 3.1J	29.6	9.124	N.084		11 2	a a637	a d673	a.5432
15.0	61.4 201.55	28.7	Ø.125	9.982	-4.6	11.4	a 6521	6 9515	a. 1848
29.9	51.3 298.98	27.8	Ø.124	Ø.987	-5.3	9.0	2.2341	a aros	a 1576
30.0	39.9 198.91	27.3	Ø.123	Ø.Ø37	-4.8	8.5	2.3497 0.0160	0.0493 a ditt	a AABA
50.0	59.1 199.73	29.1	Ø.121	Ø.J88	-4.1	1.4	9.0400	0.9437	0.4404 /
70.0	56.2 104.54	29.1	Ø.123	ø.089	-5.7	6.3	9.9449	9.9440	0.4001 0.4700
26 9	5.3 131.45	28.9	ø.127	g.088	-7.3	6.3	J.J419	0.9416	J.4700
0.5 . X	3 9 179 90	28.6	Ø.125	_ ປີ. 936	-7.8	6.3	Ø.9417	9.9414	0.4324
07.0	- 34.0 172.20 - 11 3 170 25	20.0	Ø.123	0.035	-8.5	6.5	Ø.0421	g.g413	g.4346
9	- 24.4.179.00 - 04.5.197.42	70 G	f. 122	g.935	-9.4	15.8	ມ	ຸສ.ສ355	Ø.4769
93.9	- 24.1 1//.43	27 2	a 123	ต.ศ85	-10.1.	6.9	. 0.0682	ສ.ສ575	Ø.4779
95.9	33.9 1/5.01	4/+6		n 1182	-10.4	7.1	Ø.1549	9.1532	Ø.5257
93.0	33.3 1/5.5.	20.7	N.12/		-9.7	13.9	0.2.793	.1.2954	0.5469
97.0	33.7 175.13	20.0	9+143		-7 a	25 3	0.2660	1 0.2567	2.5574
93.0	33.6 175.83	10.3	7.131	. ພະພາອ	-1.2	20.0			

OF POOR QUALITY

?• <u>*</u>

Table 45. Blade and Vane Element Performance for Rotor B/Stator B, Single-Stage Configuration, Peak Efficiency Throttle.

ROTOR BLADE ELÉMENT PERFORMANCE

IMMER	WHEEL	REL.	LOSS	LOSS PARA.	REL. MACH	DIFF. FACT.	REL. MACH	INCID. ANGLE	DEV. Angle
(7)	MPS FPS	ANGLE	00111		NO. IN		NO. UUT	DEG	DEG
1.Ø	62.3 204.51	10.8	Ø.165	Ø.145	Ø.158	Ø.683	Ø.Ø85	1.5	21.3
2.Ø	62.2 284.21	12.2	Ø.186	Ø.165	Ø.159	0.090	0.000	-9.0	16.4
з.ø	62.1 293.99	13.2	Ø.292	Ø.181	0.100	Ø.103	0.004 0.005	-1.3	14.0
4.9	62.1 293.59	.14.1	Ø.214	N.194	0.101	N 400	a as7	-3 2	11.9
5.0	52. <i>9</i> 293.28	15	Ø.219 « 229	Ø.200	Ø.103	Ø.033	a. a88	-3.9	19.3
7.9	61.8.252.67	15	x . 2 3 X	a 194	g 166	a 658	a.a94	-4.9	8.1
10.0	51.5 291.75	17.2	Ø.205 Ø 146	g. 136	Ø.166	Ø.584	Ø.1Ø3	-G.Ø.	6.4
10.0	61.0 L00.21	17.6	g. g94	Ø.Ø88	Ø.165	Ø.521	Ø.11Ø	-6.7	5.8
20.0	59 6 195.60	17.6	Ø.Ø42	Ø.Ø4Ø	Ø.164	Ø.484	Ø.113	-7.2	5.7
5 <i>0.0</i>	57.7 139.46	17.5	Ø.Ø1Ø	Ø.ØØ9	Ø.159	Ø.489	Ø.1Ø9	-7.1	7.2
70.0	55.9 133.31	19.2	0.004	Ø.ØØ4	Ø.155	Ø.5Ø6	Ø.1Ø4	-7.9	7.9
30.Ø	54.9 180.24	21.2	Ø.Ø48	Ø.Ø46	Ø.152	Ø.528	Ø.100	-7.7	ື 5.ປ 7 5
85.Ø	54.5 178.71	21.1	Ø.Ø62	Ø.Ø6Ø	Ø.151	Ø.543	y.ya/	-8.1	7.5
9ø.ø	54.0 177.17	22.1	Ø.Ø7Ø	Ø.068	.0.149	Ø.508	D.D93	-/./	87
93.Ø	53.7 176.25	23.4	Ø.Ø45	9.044	0.147	0.303	a 202	-5.4	7.8
95.Ø	53.5 175.63	25.7	0.034	a ale	a 1/5	0.572 0.603	a a89	-4.5	5.2
96.0	53.4 1/5.33	29.5	Ø.040 Ø Ø85	a. as3	Ø.140	Ø.646	g.085	-4.3	3.7
97.0	53.3 1/5.04	22 0	Ø. 125	a.122	Ø.144	Ø.692	Ø.Ø8Ø	-4.2	2.5
39.0	53.3 1/4./1	33.0	<i></i>						

TORQUE = 2192.59 IN.-LB.

*Loss Coefficients Computed from Fixed Rake Data

STATOR VANE ELEMENT PERFORMANCE

IMMER	WHEEL	ABS.	ABS.	ABS.	INCID.	DEV.	LOSS	LOSS	DIFF.
%	SPÉEĎ	TURNING	МАСН	MACH	ANGLE	ANGLE	COEF.	PARA.	FACT.
	MPS FPS	ANGLÉ	NO.	NO.	DEG	DÉĠ			
		DEG	IN	OUT					
1.Ø	62.3 204.51	36.2	Ø.113	Ø.Ø56	ø.4	12.5	Ø.1249	Ø.1223	9.6329
2.0	62.2 204.21	34.8	Ø.116	Ø.Ø69	Ø.2	13.4	Ø.1335	Ø.13Ø7	5.6242
3.Ø	62.1 203.90	34.9	Ø.119	Ø.Ø71	Ø.2	13.1	Ø.1373	ø.1345	9.6194
4.9	62.1 203.59	34.2	Ø.121	Ø.Ø73	Ø.2	13.5	Ø.137Ø	g.1343	Ø.6113
Ś.Ø	62.0 203.28	33.2	Ø.123	Ø.075	-ø.5	13.6	9.1339	Ø.13Ø5	0.6013
7.Ø	61.8 202.67	32.6	9.124	Ø.Ø76	-Ø.3	14.Ø	Ø.1252	0.1230	9.5912
10.0	61.5 201.75	31.3	Ø.124	Ø.Ø79	-1.3	13.6	g.1398	Ø.J974	1.5574
15.Ø	61.0 200.21	3Ø.4	Ø.123	0.080	-2.8	11.2	Ø.\$729	Ø.9721	8.5472
2Ø.Ø	63.6 198.68	29.1	Ø.122	Ø.081	-4.1	9.7	Ø.543Ø	9.9426	1.5268
3Ø.Ø	59.6 195.60	29.4	Ø.122	Ø.Ø82	-3.9	7.9	9.9395	0.9392	9.5165
5Ø.Ø	57.7 189.46	30.0	Ø.121	Ø.Ø33	-2.8	7.7	9.9439	0.9496	0.4964
78.9	55.9 183.31	29.9	Ø.122	ø.983	-3.9	7.3	Ø. 9477	9.9473	9.4968
8Ø.9	54.9 130.24	39.2	Ø.125	0.082	-5.1	7.3	1.7479	9.0475	9.5262
85.Ø	54.5 178.71	3Ø.5	Ø.24	0.079	-5.7	7.9	Ø.3597	0.2592	8.5441
90.0	54.8 177.17	3Ø.8	Ø.123	.ø.ø79	-6.3	6.9	9.3641	0.0636	9.5472
93.Ø	53.7 176.25	29.7	B.122	Ø.979	-7.8	6.7	1.3436	9.548)	6.5277
95.Ø	53.5 175.63	29.J	Ø.124	. 9.979	-3.7	6.0	Ø.7396	9.9887	0.5377
96.J	53.4-175.33	29.3	g.128	ມ <i>.</i> 1977	-8.2	6.7	9,1688	9.1679	9.5773
97.Ø	52.3 175.02	24.4	Ø.130	1 ม.ม74	-6.9	12.9	9.2273	9.2234	1.0.55
98.0	53.3 174.71	15.2	0.132	ຍ.071	-5.5	23.4	g.2743	0.235/	

Table 46. Blade and Vane Element Performance for Rotor B/Stator B, Single-Stage Configuration, Peak Pressure Rise and Near Stall Throttle.

ROTOR BLADE ELEMENT PERFORMANCE

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IMMER WHEEL REL. (%) SPEED TURNING MPS FPS ANGLE DEG	COEF.	PARA.	MACH NO. IN	FACT.	MACH NO. OUT	ANGLE DEG	ANGLE DEG
1.0 62.5 205.16 7.42.0 62.4 204.85 6.3 3.0 62.3 204.55 8.0 4.0 62.3 204.55 8.0 5.0 62.3 204.55 8.0 4.0 62.3 204.24 9.4 5.0 62.2 203.93 10.8 7.0 62.0 203.31 13.3 10.0 61.7 202.39 15.2 15.0 61.2 200.85 16.7 20.0 60.7 199.31 18.8 30.0 59.8 196.22 19.5 50.0 57.9 190.06 19.5 70.0 56.1 183.90 20.7 80.0 55.1 180.81 22.1 85.0 54.6 179.27 22.7 90.0 54.2 177.73 23.8 93.0 53.9 176.81 25.6 95.0 53.7 176.19 28.9 96.0 53.6 175.88 31.8 97.0 53.5 175.57 34.4 98.0 53.4 175.27 35.1	Ø.198 Ø.24Ø Ø.256 Ø.269 Ø.274 Ø.256 Ø.256 Ø.2155 Ø.2155 Ø.2155 Ø.863 Ø.8657 Ø.8657 Ø.8657 Ø.8657 Ø.8659 Ø.184 Ø.152 Ø.196	Ø.171 Ø.208 Ø.224 Ø.238 Ø.244 Ø.235 Ø.244 Ø.235 Ø.199 Ø.144 Ø.024 Ø.024 Ø.047 Ø.024 Ø.047 Ø.055 Ø.055 Ø.055 Ø.055 Ø.055 Ø.102 Ø.142 Ø.192	Ø.189 Ø.169 Ø.160 Ø.160 Ø.161 Ø.162 Ø.163 Ø.165 Ø.165 Ø.165 Ø.163 Ø.165 Ø.155 Ø.155 Ø.155 Ø.155 Ø.155 Ø.156 Ø.148 Ø.148 Ø.148	Ø.753 Ø.793 Ø.803 Ø.805 Ø.782 Ø.678 Ø.628 Ø.516 Ø.551 Ø.5531 Ø.5533 Ø.5533 Ø.6519 Ø.6550 Ø.6519 Ø.65500 Ø.65500 Ø.65500 Ø.65500 Ø.65500 Ø.65500 Ø.65500 Ø.65500 Ø.655000 Ø.655000 Ø.655000 Ø.655000 Ø.65500000000000000000000000000000000000	g.g77 g.g73 g.g72 g.g72 g.g72 g.g73 g.g72 g.g72 g.g72 g.g73 g.g72 g.g73 g.g73 g.g73 g.g73 g.g73 g.g73 g.g94 g.g94 g.g94 g.g94 g.g94 g.g94 g.g94 g.g95 g.g87 g.g87 g.g87 g.g87 g.g87 g.g87 g.g87 g.g87 g.g87 g.g87 g.g87 g.g87 g.g87 g.g87 g.g87 g.g77 g.g72 g.g73 g.g72 g.g73 g.g72 g.g73 g.g72 g.g73 g.g74 g.g73 g.g74 g.g74 g.g74 g.g74 g.g74 g.g74 g.g74 g.g74 g.g74 g.g74 g.g74 g.g74 g.g777 g.g777 g.g77 g.g777 g.g77 g.g77 g.g77 g.g77 g.g77 g.g77 g.g77 g.g77 g.g	2,7331898844 ,12234455556.834348 ,234455556.834348 ,	25.29.62 29.62 17.4.1 1.6.65 2.27.7 14.1 8.65 7.9 2.77.1 8.65 7.9 2.77.1 8.65 7.9 2.77.1 6.8 1.1 8.65 7.9 2.77.1 6.8

TORQUE = 2200.88 IN.-LB.

*Loss Coefficients Computed from Fixed Rake Data

STATOR VANE ELEMENT PERFORMANCE

IMMER	WHEEL	ABS. TURNING	ABS. Mach	ABS. Mach	INCID. ANGLE	DEV. ANGLE	LOSS Coéf.	LOSS PARA.	DIFF. FACT.
^	MDC EDC	ANGLE	NÔ.	NO.	DEG	DEG.			
	MES LIS	DEG	IN	OUT			-	~ 1777	A 7344
1 07	62 5 295.16	42.2	Ø.115	Ø.ØGØ	5.3	11.4	Ø.1812	9.1///	0.7644
2 9	62 4 204.85	44.5	Ø.118	Ø.Ø63	7.5	11.Ø	Ø.1765	9.1/33	Ø.7100 0 6050
2 0	62.3 204.55	44.4	Ø.121	ø.ø66	7.3	19.8	9.1698	0.1009	1.0900 a 6002
3.0 A 0	62.3 204.24	43.4	Ø.123	Ø.Ø69	7.2	11.4	0.1610	9.1003	x 6667
5 a	62.2 203.93	42.7	Ø.124	Ø.Ø71	6.9	11.5	0.1497	0.14/5	0.0007 d 6520.
7.0	62.0 203.31	40.8	Ø.125	Ø.Ø73	5.8	11.9	9.1362	0.1340	0.0520
19.9	61.7 202.39	38.7	Ø.124	Ø.Ø75	4.4	11.8	19.1905 a ardi	11.19991	0 6062
15.0	61.2 200.85	38.6	Ø.123	Ø.Ø76	3.1	a .0	y.yoo7		J 5862
29.9	60.7 199.31	36.7	Ø.123	Ø.Ø78	Ø.7	1.9	0.0340	0.0040	a 564d
30.0	59.8 196.22	33.2	Ø.123	Ø.Ø79	-2.2	5.8	0.0300 0.0300	11125	0.5429
5Ø.Ø	57.9 190.06	32.6	Ø.121	Ø.080	-0.6	7.3.	0.0420 d deño	rt 17499	4.5334
70.0	56.1 183.90	32.8	Ø.121	g.889	-1.4	····/+4	a 11626	6 6620	W. 5677
8Ø.Ø	55.1 180.81	33.2	Ø.123	0.078	-2.1	7.3	a (1918)	6.3811	r. 5885
85.Ø	54.6 179.27	32.8	Ø.123	ນ.ມ/ວ	-3.1	7 0	0.0010	6.6927	9.5912
90.0	54.2 177.73	31.6	Ø.123	0.074	4.4	7.2	6.0325	0.0817	5.5805
93.Ø	53.9 176.81	31.9	19.122	ູນ.ນ/ວ ທີ່ທີ່ອີຊ	-19	7 9	d. 1342	J.1289	1.5964
95.Ø	53.7 176.19	32.5	Ø.125	1 J. J. J. C		7 1	σ.2986	11.2.761	0.6479
9Ġ.Ø	53.6 175.88	33.7	122	1 10 . 10 / 4 N / 11 / 4	3.5 	3.2	a. 2542	9.151	1 9.6855
97.Ø	53.5 175.57	34.2	J. 132	. N.NOS N N NGG	; -1.8 ∴a(1	19.9	0.2853	1.2782	. 1.6966
98.Ø	53.4 175.27	25.1	10.133	3 9 . 9 9 6	-0.1	10.9	2.2000		•

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