# DEGENERATIONS OF K3 SURFACES OF DEGREE 4 

BY

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#### Abstract

A generic $K 3$ surface of degree 4 may be embedded as a nonsingular quartic surface in $\mathbf{P}_{3}$. Let $f: X \rightarrow$ Spec $\left.\mathbf{C}[t]\right]$ be a family of quartic surfaces such that the generic fiber is regular. Let $\Sigma_{0}, \Sigma_{2}^{0}, \Sigma_{4}$ be respectively a nonsingular quadric in $\mathbf{P}_{3}$, a cone in $\mathbf{P}_{3}$ over a nonsingular conic and a rational, ruled surface in $P_{9}$ which has a section with selfintersection -4. We show that there exists a flat, projective morphism $\left.f^{\prime}: X^{\prime} \rightarrow \operatorname{Spec} \mathrm{C}[t]\right]$ and a map $\left.\rho: \operatorname{Spec} \mathrm{C}[t]\right] \rightarrow$ Spec $\left.\mathrm{C}[t]\right]$ such that (i) the generic fiber of $f^{\prime}$ and the generic fiber of the pull-back of $f$ via $\rho$ are isomorphic, (ii) the fiber $X_{0}^{\prime}$ of $f^{\prime}$ over the closed point of Spec C $\left.[t]\right]$ has only insignificant limit singularities and (iii) $X_{0}^{\prime}$ is either a quadric surface or a double cover of $\Sigma_{0}, \Sigma_{2}^{0}$ or $\Sigma_{4}$. The theorem is proved using the geometric invariant theory.


The purpose of this paper is to prove projective analog of the Kulikov-PerssonPinkham theorem [7], [11] via the geometric invariant theory in a special case. We recall that a nonsingular, projective surface, $V$, over $C$ is called a $K 3$ surface if $H^{1}\left(V, o_{V}\right)=0$ and the canonical divisor class of the surface is trivial. It is called a $K 3$ surface of degree $n$ if $V$ carries a line bundle $L$ with $L \cdot L=n . V$ is said to be generic if the rank of its Néron-Severi group is equal to one. If $L$ is a line bundle on a generic $K 3$ surface $V$ such that $L \cdot L=4$, then, the linear system $|L|$ has no fixed components and embeds $V$ into $P_{3}$ as a quartic surface [8]. Conversely, a nonsingular quartic surface is a $K 3$ surface of degree 4.

Let $S$ denote Spec C[[t]]. A family of surfaces over $S$ is a flat, projective morphism, $\mathfrak{f}: X \rightarrow S$ such that the generic geometric fiber of $\mathfrak{f}$ is a nonsingular, connected surface. A family of surfaces, $\mathfrak{f}^{\prime}: X^{\prime} \rightarrow S$ is called a modification of the family $\mathrm{f}: X \rightarrow S$ if there exists a map $\rho: S \rightarrow S$ such that the generic fiber of $\mathfrak{f}^{\prime}$ and the generic fiber of the pull-back of $\mathfrak{f}$ via $\rho$ are isomorphic. We emphasize that a modification also is a projective morphism.

Let $\Sigma_{0}=$ a nonsingular quadric surface in $\mathbf{P}_{3}$,
$\Sigma_{2}^{0}=$ a cone over a nonsingular conic in $P_{3}$, and
$\Sigma_{4}=$ a rational, ruled surface in $\mathbf{P}_{9}$ which has a section whose selfintersection is equal to -4 .
We prove
Theorem 1. Let $\mathfrak{f}: X \rightarrow S$ be a family of surfaces such that the generic geometric fiber of $\mathfrak{f}$ is isomorphic to a quartic surface. Then, there exists a (projective)

[^0]modification $\mathfrak{f}^{\prime}: X^{\prime} \rightarrow S$ such that if $X_{0}^{\prime}$ is the fiber of $\mathfrak{f}^{\prime}$ over the closed point of $S$, then
(i) $X_{0}^{\prime}$ is either a quartic surface or a double cover of $\Sigma_{0}, \Sigma_{2}^{0}$ or $\Sigma_{4}$,
(ii) $X_{0}^{\prime}$ has only insignificant limit singularities [16].

The theorem is easier to prove if one assumes that the generic geometric fiber is already a double cover of $\Sigma_{0}, \Sigma_{2}^{0}$ or $\Sigma_{4}$. The insignificant limit singularities that actually occur are isolated rational double points, simple elliptic singularities, cusp singularities, and nonnormal limits of these singularities (see $\$ 1$ for explicit description). The theorem is proved using the technique described in [17]. It follows from the geometric invariant theory [9] that there exists a modification such that the fibers of the new family are semistable quartic surfaces. Moreover, we may assume that the fibers belong to minimal orbits. The trouble with the moduli space of semistable quartics is that it cannot represent $K 3$ surfaces which carry a line bundle $L$ such that $L \cdot L=4, L$ is ample, but $L$ is not very ample. If $V$ is such a surface, let $\varphi_{L}: V \rightarrow \mathbf{P}_{3}$ be the map defined by $L$. We have the following possibilities [12]:
(i) $|L|$ has no fixed components. $\varphi_{L}$ is generically two-to-one and $\varphi_{L}(V)$ equals $\Sigma_{0}$ or $\Sigma_{2}^{0}$.
(ii) $|L|$ has a fixed component, $D$, which is a nonsingular rational curve. $L$ is isomorphic to $o_{V}(3 C+D)$ where $C$ is a nonsingular elliptic curve. $\varphi_{L}(V)$ is a twisted cubic curve in $\mathbf{P}_{3}$.

Let $\mathrm{g}: Y \rightarrow S$ be a family of $K 3$ surfaces such that g is smooth and such that its generic fiber is a generic $K 3$ surface of degree 4. Let $\mathcal{E}$ be a line bundle on $Y$ such that $\mathcal{L}$ induces an ample line bundle of degree 4 on the geometric fibers of $g$. Let $\varphi_{\mathfrak{L}}$ be the rational map, $\varphi_{\mathfrak{L}}: Y \longrightarrow \mathbf{P}_{3} \times S$, defined by $\mathcal{L}$. Let $Y_{0}$ be the fiber of $Y$ over the closed point of $S$. Let $L_{0}$ be the restriction of $\sum$ to $Y_{0}$. Suppose that $L_{0}$ is not very ample. If $\left|L_{0}\right|$ has no fixed components, then $\varphi_{\mathfrak{E}}$ is a morphism and the singular fiber of $\varphi_{\mathrm{e}}(Y)$ equals $2 \Sigma_{0}$ or $2 \Sigma_{2}^{0}$. If $\left|L_{0}\right|$ has a fixed component, $D$, then $Y$ must be blown up along $D$ in order to extend $\varphi_{\mathcal{E}}$ to a morphism $\varphi_{\mathbb{E}}^{\prime}: Y^{\prime} \rightarrow \mathbf{P}_{3} \times S$. $\varphi_{C}^{\prime}\left(Y^{\prime}\right)$ has a singular fiber which contains a twisted cubic curve as a cuspidal curve. All of these degenerations except $2 \Sigma_{2}^{0}$ are semistable. $2 \Sigma_{2}^{0}$ has a quadruple point and all quartics with a quadruple point are unstable. Therefore, under the action of PGL(4), the family may be further modified so that $2 \Sigma_{2}^{0}$ is replaced by a semistable quartic with significant limit singularities. In proving Theorem 1, we essentially reverse this phenomenon.

If we have a family of semistable quartic surface over $S$ such that the singular fiber has significant limit singularities, we modify the family under the action of a one-parameter subgroup of PGL(4) or PGL(10) so that the singular fiber of the new family equals $2 \Sigma_{0}, 2 \Sigma_{2}^{0}$ or $2 \Sigma_{4}$. The singular fiber of the normalization of the family is a two-to-one cover of $\Sigma_{0}, \Sigma_{2}^{0}$ or $\Sigma_{4}$. The key point of the method is the simplification of the singularities of the branch locus of the double cover under the action of the stabilizer group of $\Sigma_{0}, \Sigma_{2}^{0}$ or $\Sigma_{4}$ via the geometric invariant theory. For this, it is essential that the equation of the family be put in a standard form. For a given type of quartic surface, $X_{0}$, with significant limit singularities, this amounts to showing the following: (i) Find a minimal subspace, $N$ of $\left|H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(4)\right)\right|$ corre-
sponding to an appropriate subgroup $G_{0}$ of the relevant stabilizer group such that $N$ is invariant under $G_{0}$ and the map $G \times N \rightarrow\left|H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(4)\right)\right|$ is dominant, and (ii) show that any family specializing to $X_{0}$ is equivalent under the action of PGL(4) to a family induced by a map $S \rightarrow N$. Then the stage is set for applying the geometric invariant theory once more. This technique is applied repeatedly until a family whose fibers have only insignificant limit singularities is obtained.

This work was begun as the author's thesis at M.I.T. [18]. A weaker version of Theorem 1, based upon straightforward blowing-up of significant limit singularities was announced in [19].

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1. Terminology. Throughout this paper, we will use the following terminology.

Surface singularities of embedding dimension 3. Let $o$ be a Cohen-Macaulay, local ring of dimension 2 over $\mathbf{C}$ with embedding dimension $=3 . \hat{o} \approx \mathbf{C}[u, v, w]] /(f)$. We will need to refer to the following types of singularities.

Insignificant limit singularities.
I. Rational double points: $A_{n}, D_{n}, E_{6}, E_{7}, E_{8}[3]$.
II. $\boldsymbol{A}_{\infty}: f=u v$, $D_{\infty}: f=u^{2}+v^{2} w$, (a simple pinch point).
III. Simple elliptic (or parabolic) singularities [13]:

$$
\begin{array}{ll}
\tilde{E}_{6}: f=w u^{2}+v(v+w)(v+k w), & k \neq 0 \text { or } 1 . \\
\tilde{E}_{7}: f=u^{2}+v w(v+w)(v+k w), & k \neq 0 \text { or } 1 . \\
\tilde{E}_{8}: f=u^{2}+v\left(v+w^{2}\right)\left(v+k w^{2}\right), & k \neq 0 \text { or } 1 .
\end{array}
$$

IV. Cusp (or hyperbolic) singularities [2]:

$$
T_{p, q, r}: f=k u v w+u^{p}+v^{q}+w^{r}, \quad \frac{1}{p}+\frac{1}{q}+\frac{1}{r}<1, \quad k \neq 0
$$

V. Double pinch points: $f=u^{2}+v^{2} g$ where $g \in \mathbf{C}[[v, w]]$ such that $g=w^{2}$ $(\bmod v)$.

Significant limit singularities: [2].

$$
\begin{aligned}
E_{12}: f & =u^{2}+v^{3}+w^{7}+k v w^{5} . \\
E_{13}: f & =u^{2}+v^{3}+v w^{5}+k w^{8} . \\
E_{14}: f & =u^{2}+v^{3}+w^{8}+k v w^{6} . \\
J_{3,0}: f & =u^{2}+v^{3}+b v^{2} w^{3}+w^{9}+c v w^{7}, \quad 4 b^{3}+27 \neq 0 . \\
J_{3, r}: f & =u^{2}+v^{3}+v^{2} w^{3}+\left(a_{0}+a_{1} w\right) w^{9+r}, \quad r>0, a_{0} \neq 0 . \\
J_{3, \infty}: f & =u^{2}+v^{3}+v^{2} w^{3} . \\
J_{4, \infty}: f & =u^{2}+v^{3}+v^{2} w^{4} .
\end{aligned}
$$

We will also refer to types of double points as follows:
Type 0: Rational double points, $A_{\infty}$ and $D_{\infty}$.
Type 1: $f=u^{2}+v^{3}+v g+h$ where $g, h \in \mathrm{C}[[w]]$, multiplicity of $g \geq 4$, multiplicity of $h \geqslant 6$.

TYPE 2: $f=u^{2}+g$ where $g \in \mathbf{C}[[v, w]]$ and multiplicity of $g \geqslant 4$.
The double points of Type 1 and Type 2 may be characterized as follows. In each case, $\operatorname{Proj}\left(\mathrm{Gr}_{m} o\right.$ ) consists of a single line. Let $Y \rightarrow \operatorname{Spec} o$ be the monoidal transformation with the closed point as center. Let $e$ be the exceptional curve in $Y$. Then, $o$ is of Type 2 if and only if $Y$ is singular along $e . o$ is of Type 1 if and only if $Y$ is nonsingular everywhere along $e$ except at one point which is a double point of Type 2.

Let $V$ be a two-dimensional, Cohen-Macaulay, reduced scheme over $\mathbf{C}$. If $V$ is singular along a curve $C$, then $C$ is called a double curve if, for every generic point $x$ of $C, o_{V, x}$ has multiplicity 2. A double point $P$ of $V$ on $C$ is called a pinch point if the projective tangent cone at $P$ consists of a single line. A double curve is called a nodal curve if it has only finitely many pinch points. A nodal curve, $C$, is called ordinary (respectively, quasi-ordinary) if $V$ has no points on $C$ of multiplicity $\geqslant 3$ and each pinch point on $C$ is a simple (respectively, a simple or a double) pinch point. $C$ is called strictly quasi-ordinary if it is quasi-ordinary, but not ordinary. A double curve $C$ is called cuspidal if every point of $V$ on $C$ is a pinch point. (A cuspidal curve is a significant limit singularity.) A cuspidal curve $C$ is called simple if, for every point $P$ on $C, \hat{o}_{V, P} \approx \mathrm{C}[[u, v, w]] /\left(u^{2}+f\right)$ where either $f=v^{3}$ or $f=v^{3} w$.

A singular point $P$ on a surface $V$ over $\mathbf{C}$ is called a normal crossing if $\hat{o}_{V, P} \approx \mathrm{C}[[u, v, w]] /(f)$ where either $f=u v$ or $f=u v w$.

Let $V$ be a projective (possibly singular) surface over C. Let $h^{p, q}(V)=$ the dimension of the ( $p, q$ )-component of the mixed Hodge structure [5] on $H^{2}(V, \mathbf{Q})$. Assume that the singularities of $V$ are insignificant limit singularities. Then, $V$ is called a surface of Type I if $h^{0,0}(V)=h^{1,0}(V)=h^{0,1}(V)=0$, (that is, if the mixed Hodge structure on $H^{2}(V, \mathbf{Q})$ is a pure Hodge structure). $V$ is called a surface of Type II if $h^{0,0}(V)=0$, but, $h^{1,0}(V) \neq 0$. It is called a surface of Type III if $h^{0,0}(V) \neq 0$. This classification is motivated by the following. Let $A$ be a nonsingular curve over $C$. Let $s$ be a closed point of $A$. Let $\tau: S \rightarrow A$ be the map which induces an isomorphism $\hat{o}_{A, s} \approx \mathrm{C}[[t]]$. Let $\mathrm{g}: Y \rightarrow A$ be a flat, projective morphism such that $Y \times{ }_{A} S \xrightarrow{\sim} X^{\prime}$ over $S$ where $X^{\prime} \rightarrow S$ is a family of surfaces as in Theorem 1. Let $T$ be the local Picard-Lefschetz transformation at $s$ [15]. We may assume that $T$ is unipotent. Let $N=\ln T$. Let $m=\min \left\{i: N^{i}=0\right\}$. Since $X_{0}^{\prime}$ detrmines the dimensions of the $(p, q)$-components of the limit mixed Hodge structure at $s$ [16, Theorem 2],
$X_{0}^{\prime}$ is of Type I if and only if $m=1$,
$X_{0}^{\prime}$ is of Type II if and only if $m=2$,
$X_{0}^{\prime}$ is of Type III if and only if $m=3$.
$S$ will denote Spec $\mathrm{C}[[t]]$ and $o$ will denote its closed point. If $\mathrm{g}: Y \rightarrow S$ is a family of surfaces over $S, Y_{0}$ will denote the fiber of $g$ over $o . G$ will denote the group scheme PGL(4). Let $M=\left|H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(4)\right)\right|$. We consider the canonical action of $G$ on $M$.
2. Stability of quartic surfaces. We follow the method of computation illustrated in Chapter 4, §2, in [9]. Throughout this section, we will use the following notation:
$R_{0}$ : the ring $\mathrm{C}[x, y, z]$.
$R_{1}$ : the ring $R_{0}$, graded by assigning weights $1,2,3$ to $x, y, z$ respectively.
$R_{2}$ : the ring $R_{0}$, graded by assigning weights $1,1,2$ to $x, y, z$ respectively.
$f_{i}, g_{i}, h_{i}, \beta_{i}, f_{i}^{\prime}, g_{i}^{\prime}, \ldots$; homogeneous polynomials of degree $i$ in the variables indicated in parentheses.
$a, b, c, a^{\prime}, a_{0}, \ldots$ : complex numbers.
Proposition 2.1. A quartic surface $V$ is unstable if and only if $V$ has an affine equation of one of the following forms:
(i) $f=z^{2}+a x z^{2}+f_{3}(y, z)+x^{2} z g_{1}(y, z)+x g_{3}(y, z)+g_{4}(y, z)=0$. That is, $f$ is an element of $R_{1}$ with the initial form $z^{2}+b y^{3} ; V$ has a double point, $P$, of Type 1 such that the tangent plane at $P$ makes a 3-fold contact with $V$ and such that $P$ is $a$ significant limit singularity.
(ii) $f=z^{2}+z\left\{a x z+f_{2}(y, z)\right\}+a^{\prime} x^{3} z+x^{2} z g_{1}(y, z)+x g_{3}(y, z)+g_{4}(y, z)=$ 0 . That is, $f$ is an element of $R_{2}$ with the initial form $z^{2}+a_{0} z y^{2}+a_{1} x y^{3}+a_{2} y^{4} ; V$ has a double point, $P$, of Type 2 such that either the tangent plane at $P$ is a component of $V$ or it makes a threefold or fourfold contact with $V$ along a line and such that $P$ is a significant limit singularity.
(iii) $f=a x z^{2}+g_{3}(y, z)+\beta_{4}(x, y, z)=0$. That is, either $V$ has a quadruple point or it has a triple point whose projective tangent cone has a singularity which is not an ordinary double point.

Proof. Recall that if a point $p$ in $M$ represents the surface $V$, then $V$ is unstable if and only if there exists a one-parameter subgroup $\lambda$ of $G$ such that $\mu_{\lambda}(p)<0$ where $\mu_{\lambda}$ is the numerical function defined on $M$ by $\lambda$ [ 9 , Chapter 2]. For any one-parameter subgroup, $\lambda$, let $M_{\lambda}^{-}=\left\{p \in M: \mu_{\lambda}(p)<0\right\}$. It is enough to determine all the maximal sets $M_{\lambda}^{-}$. Let $\lambda$ be a one-parameter subgroup of $G$. Choose a basis $\left\{x_{0}, x_{1}, x_{2}, x_{3}\right\}$ of $H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(1)\right)$ so that $\lambda$ acts via the diagonal matrices:

$$
\left[\begin{array}{cccc}
\alpha^{r_{0}} & 0 & 0 & 0 \\
0 & \alpha^{r_{1}} & 0 & 0 \\
0 & 0 & \alpha^{r_{2}} & 0 \\
0 & 0 & 0 & \alpha^{r_{3}}
\end{array}\right]
$$

$\Sigma r_{i}=0$ and $r_{0} \geqslant r_{1} \geqslant r_{2} \geqslant r_{3}$. Let $p$ be a point of $M$. Let $F$ be the homogeneous form corresponding to $p ; F=\sum_{|\underline{\gamma}|=4} a_{\gamma} \underline{x}^{\gamma}$ where $\gamma$ is the multi-index ( $\gamma_{0}, \gamma_{1}, \gamma_{2}, \gamma_{3}$ ) each $\gamma_{i} \geqslant 0,|\underline{\gamma}|=\sum \gamma_{i}$ and $\underline{x} \underline{\gamma}=x_{0}^{\gamma_{0}} x_{1}^{\gamma_{1}} x_{2}^{\gamma_{2}} x_{3}^{\gamma_{3}} . \bar{F}^{\lambda(\alpha)}=\sum \alpha^{-\left(\underline{r} \underline{\gamma} a_{\underline{\gamma}} \underline{x} \underline{\gamma} \text { where }(\underline{r} \cdot \underline{\gamma}) .\right.}$ $=\sum r_{i} \gamma_{i} \cdot \mu_{\lambda}(p)=\max \left\{(\underline{r} \cdot \underline{\gamma})\right.$ : all 4-tuples $\underline{\gamma}$ such that $\left.a_{\underline{\gamma}} \neq 0\right\}$. Thus, if $a_{\underline{\gamma}} \neq 0$ in $\bar{F}$ and $\mu_{\lambda}(p)<0$, then the 4-tuple $\underline{r}=\left(r_{0}, r_{1}, r_{2}, r_{3}\right)$ must satisfy the linear inequality $(\underline{r} \cdot \underline{\gamma})<0$. The maximal sets $M_{\lambda}^{-}$are determined by inspection of these inequalities. There are exactly three such sets. The controlling inequalities correspond to the multi-indices $\underline{\gamma}=(2,0,0,2), \underline{\gamma}^{\prime}=(1,0,3,0)$ and $\underline{\gamma}^{\prime \prime}=(0,3,0,1)$. The three cases are as follows where we have parametrized the sets $M_{\lambda}^{-}$by quartic polynomials in the variables $x=x_{1} / x_{0}, y=x_{2} / x_{0}, z=x_{3} / x_{0}$.
(1) $\lambda$ satisfies $(\underline{r} \cdot \underline{\gamma})<0$ and $(\underline{r} \cdot \underline{\gamma})<0$, e.g. $\underline{r}=(5,4,-3,-6)$.

$$
M_{\lambda}^{-}: b z^{2}+a x z^{2}+f_{3}(y, z)+x^{2} z g_{1}(y, z)+x g_{3}(y, z)+g_{4}(y, z)
$$

(2) $\lambda$ satisfies $(\underline{r} \cdot \underline{\gamma})<0$ and $(\underline{r} \cdot \underline{\gamma})<0$; e.g. $\underline{r}=(6,2,-1,-7)$.

$$
M_{\lambda}^{-}: b z^{2}+z\left\{a x z+f_{2}(y, z)\right\}+a^{\prime} x^{3} z+x^{2} z g_{1}(y, z)+x g_{3}(y, z)+g_{4}(y, z)
$$

(3) $\lambda$ satisfies $(\underline{r} \cdot \underline{\gamma})>0$; e.g. $\underline{r}=(8,-1,-3,-4)$.

$$
M_{\lambda}^{-}: a x z^{2}+g_{3}(y, z)+\beta_{4}(x, y, z)
$$

Note that if the coefficient of $y^{3}$ is zero in case (1), the case degenerates into case (2) and if the coefficient of $z^{2}$ is zero, then cases (1) and (2) degenerate into case (3). Q.E.D.

Let $M^{s s}=$ the open subset of $M$ consisting of semistable points. Let $\mathfrak{h}: M^{s s} \rightarrow \mathfrak{m}$ be the universal categorical quotient of $M^{s s}$ by $G$. Recall that the fiber of $\mathfrak{h}$ over any closed point of $\mathfrak{m}$ contains a unique minimal orbit which lies in the closure of every orbit in the fiber. A closed point $p$ in $M^{s s}$ is stable if and only if $\mathfrak{h}^{-1}(\mathfrak{h}(p))$ consists of the minimal orbit. If $O$ and $O^{\prime}$ are two orbits in $M^{s s}$ such that $O^{\prime} \subset$ the closure $\bar{O}$ of $O$ in $M^{s s}$, then, there exists a one-parameter subgroup, $\lambda$ : Spec $\mathbf{C}\left[\alpha, \alpha^{-1}\right] \rightarrow G$, a point $p$ in $O$ and a point $p^{\prime}$ in $O^{\prime}$ such that $\lim _{\alpha \rightarrow 0} p^{\lambda(\alpha)}=p^{\prime}$ and $\mu_{\lambda}(p)=\mu_{\lambda}\left(p^{\prime}\right)=0$.

For each one-parameter subgroup, $\lambda$, let $M_{\lambda}=\left\{p \in M: \mu_{\lambda}(p)=0\right\}, \bar{M}_{\lambda}=$ the points in $M_{\lambda}$ which are fixed under the action of $\lambda, M_{\lambda}^{s s}=M_{\lambda} \cap M^{s s}, \bar{M}_{\lambda}^{s s}=\bar{M}_{\lambda}$ $\cap M^{s s}$. If $p \in M_{\lambda}$, then $\lim _{\alpha \rightarrow 0} p^{\lambda(\alpha)} \in \bar{M}_{\lambda}$. A point $p$ does not belong to a minimal orbit in $M^{s s}$ if and only if there exists a one-parameter subgroup $\lambda$ such that $p \in M_{\lambda}^{s s}-\bar{M}_{\lambda}^{s s}$ and such that $p$ and $\lim _{\alpha \rightarrow 0} p^{\lambda(\alpha)}$ do not belong to the same orbit. If we partially order the sets $M_{\lambda_{1} s}^{s s}$ by the relation $M_{\lambda_{1}}^{s s}>M_{\lambda_{2}}^{s s}$ if and only if $M_{\lambda_{1}}^{s s} \supset M_{\lambda_{2}}^{s s}$ and for every point $p \in \bar{M}_{\lambda_{2}}^{s s}$, the closure of the orbit of $p$ in $M^{s s}$ contains a point of $\bar{M}_{\lambda_{1}}^{s s}$, then, in order to determine the minimal orbits in $M^{s s}$, it is enough to determine all the maximal sets $M_{\lambda}^{s s}$. If $a_{\underline{\gamma}} \neq 0$ for a generic member of $M_{\lambda}$, then $(\underline{r} \cdot \underline{\gamma}) \leqslant 0$. By inspecting these inequalities, we get

Proposition 2.2. Let $\lambda$ be a one-parameter subgroup of $G$ such that $M_{\lambda}^{s s}$ is maximal. Assume that $\lambda$ is diagonalized as in the proof of Proposition 2.1. Then, we have the following cases where we have parametrized $M_{\lambda}^{s s}$ and $\bar{M}_{\lambda}^{s s}$ by quartic polynomials $f$ and $\bar{f}$ respectively:
(1) $r_{1}+r_{2}=r_{0}+r_{3}=0 ; \underline{r}=(n, m,-m,-n), 1 \geqslant m / n \geqslant 0$.
(1.1) $m / n=1 / 3$ or $r_{0}+3 r_{2}=0$.

$$
\begin{aligned}
f & =a_{1} z^{2}+x z f_{1}(y, z)+f_{3}(y, z)+a_{5} x^{3} z+x^{2} g_{2}(y, z)+x g_{3}(y, z)+g_{4}(y, z) \\
& =a_{1} z^{2}+a_{2} y^{3}+a_{3} x y z+a_{4} x^{2} y^{2}+a_{5} x^{3} z+\text { terms of weight }>6 \text { in } R_{1} .
\end{aligned}
$$

Either $a_{1} a_{2} a_{5}=0$ and the quartic belongs to one of the cases below or else, $a_{1} a_{2} a_{5} \neq 0$ and the quartic contains the line $y=z=0$ and has a double point of Type 1 at the origin.

$$
\bar{f}=a_{1} z^{2}+a_{2} y^{3}+a_{3} x y z+a_{4} x^{2} y^{2}+a_{5} x^{3} z
$$

If $a_{1} a_{2} a_{5} \neq 0$, the quartic contains two lines, $x_{2}=x_{3}=0$ and $x_{0}=x_{1}=0$ and has double points of Type 1 at the points $x_{1}=x_{2}=x_{3}=0$ and $x_{0}=x_{1}=x_{2}=0$.
(1.2) $m / n=0$.

$$
f=a z^{2}+z \beta_{2}(x, y, z)+\beta_{4}(x, y, z),
$$

that is, $f$ consists of elements of weight $\geqslant 4$ in $R_{2}$. If $a=0$, the quartic belongs to one of the cases below. If $a \neq 0$, the quartic has a double point of Type 2 at the origin.

$$
\bar{f}=a z^{2}+z g_{2}(x, y)+g_{4}(x, y)
$$

that is, $\bar{f}$ consists of elements of weight $=4$ in $R_{2}$. If $a \neq 0$, the quartic has double points of Type 2 at the points $x_{1}=x_{2}=x_{3}=0$ and $x_{0}=x_{1}=x_{2}=0$.
(1.3) $m / n=1$.

$$
f=f_{2}(y, z)+x g_{2}(y, z)+x^{2} h_{2}(y, z)+g_{3}(y, z)+x h_{3}(y, z)+h_{4}(y, z) .
$$

$M_{\lambda}^{s s}$ consists of the quartics which are singular along the line $y=z=0$.

$$
\bar{f}=f_{2}(y, z)+x g_{2}(y, z)+x^{2} h_{2}(y, z)
$$

$\bar{M}_{\lambda}^{s s}$ consists of the quartics which are singular along the lines $x_{2}=x_{3}=0$ and $x_{0}=x_{1}=0$.

$$
\begin{aligned}
& \text { (1.4) } 1>m / n>1 / 3 \\
& \qquad \begin{aligned}
f & >a_{1} z^{2}+a_{2} y^{3}+a_{3} x y z+a_{4} x^{2} y^{2}+\text { terms of weight }>6 \text { in } R_{1} \\
& =a_{1} z^{2}+x z g_{1}(y, z)+x^{2} h_{2}(y, z)+g_{3}(y, z)+x h_{3}(y, z)+h_{4}(y, z)
\end{aligned}
\end{aligned}
$$

If $a \neq 0$ the quartic has a nodal line, $y=z=0$, which has $a$ double pinch point at the origin.

$$
\bar{f}=a_{1} z^{2}+a_{3} x y z+a_{4} x^{2} y^{2} .
$$

If $a_{1} a_{4} \neq 0$, the quartic is either a nonsingular quadric with multiplicity two or the union of two distinct nonsingular quadrics which intersect in the four lines, $\left\{x_{1} x_{2}=0\right.$, $\left.x_{0} x_{3}=0\right\}$.
(1.5) $1 / 3>m / n>0$.

$$
\begin{aligned}
f & =a_{1} z^{2}+y z g_{1}(x, y)+y^{2} g_{2}(x, y)+\text { terms of weight }>4 \text { in } R_{2} \\
& =a_{1} z^{2}+a_{2} x y z+a_{3} x^{2} y^{2}+a_{5} x^{3} z+\text { terms of weight }>6 \text { in } R_{2} .
\end{aligned}
$$

$M_{\lambda}^{s s}$ is a subset of the sets in cases (1.1) and (1.3). Let $\lambda_{1}$ be a one-parameter subgroup of $G$ with $m / n=0$ and let $\lambda_{2}$ be a one-parameter subgroup with $m / n=1 / 3$. Then, a point $p$ in $M_{\lambda_{1}}^{s s}$ belongs to case (1.5) if and only if $\lim _{\alpha \rightarrow 0} p^{\lambda_{1}(\alpha)}$ corresponds to a quartic which is singular along the line $x_{0}=x_{1}=0$. A point $p$ in $M_{\lambda_{2}}^{s s}$ belongs to case (1.5) if and only if $\lim _{\alpha \rightarrow 0} p^{\lambda_{2}(\alpha)}$ corresponds to a quartic which is singular along the line $x_{2}=x_{3}=0$.

$$
\bar{f}=a_{1} z^{2}+a_{3} x y z+a_{4} x^{2} y^{2} .
$$

(2) $r_{1}+r_{2}>0$ and $r_{1}=r_{2} ; \underline{r}=(n, m, m,-n-2 m), 1 \geqslant m / n>0$.
(2.1) $m / n=1$.

$$
f=z\left\{a+\beta_{1}(x, y, z)+\beta_{2}(x, y, z)+\beta_{3}(x, y, z)\right\}
$$

Each quartic in $M_{\lambda}^{s s}$ is the union of a cubic surface and a plane not contained in the cubic surface.

$$
\bar{f}=z\left\{a+h_{1}(x, y)+h_{2}(x, y)+h_{3}(x, y)\right\} .
$$

Each quartic in $\bar{M}_{\lambda}^{s s}$ is the union of a plane and a cone over a cubic curve in the plane.
(2.2) $1>m / n>0$.

$$
f=z\left\{a z+\beta_{2}(x, y, z)+\beta_{3}(x, y, z)\right\} .
$$

Each quartic in $M_{\lambda}^{s s}$ is the union of a plane and a cubic surface such that their intersection is a cubic curve with a double point.

$$
\bar{f}=z h_{2}(x, y)
$$

Each quartic in $\bar{M}_{\lambda}^{s s}$ consists of four planes.
(3) $r_{1}+r_{2}>0, r_{1}>r_{2} . M_{\lambda}^{s s}$ is maximal if and only if either $r_{0}=r_{1}$ and $r_{0}+3 r_{2}$ $<0$ or $3 r_{1}+r_{3}<0$ and $r_{2}<0$.
(3.1) $r_{0}=r_{1}, r_{1}+r_{2}>0, r_{1}>r_{2}, r_{0}+3 r_{2}<0 . r=(n, n, m,-2 n-m)$ where $-1 / 3>m / n>-1$.

$$
f=z\left\{f_{1}(y, z)+x g_{1}(y, z)+x^{2} h_{1}(y, z)\right\}+g_{3}(y, z)+x h_{3}(y, z)+h_{4}(y, z)
$$

Each quartic in $M_{\lambda}^{s s}$ is singular along the line $y=z=0$ such that either the plane $z=0$ is a component of the quartic or the plane makes a 3-fold or 4 -fold contact with the quartic.

$$
\bar{f}=y z\left(a_{1}+a_{2} x+a_{3} x^{2}\right)
$$

Each quartic in $\bar{M}_{\lambda}^{\text {ss }}$ consists of four planes.
(3.2) $r_{0}+r_{2}>0, r_{1}>r_{2}, r_{2}<0,3 r_{1}+r_{3}<0 ;$ e.g. $r=(6,2,-1,-7)$.

$$
f=a_{1} z^{2}+a_{3} x y z+a_{5} x^{3} z+\text { terms of weight }>6 \text { in } R_{1} .
$$

$M_{\lambda}^{s s}$ is a subset of the set in case (1.5). Let $\lambda_{1}$ be a one-parameter subgroup of $G$ corresponding to case (1.5). A point $p$ in $M_{\lambda_{1}}^{s s}$ belongs to case (3.2) if and only if $\lim _{\alpha \rightarrow 0} p^{\lambda_{1}(\alpha)}$ belongs to case (3.1).
$\bar{f}=x y z$ (four planes).
(4) $r_{1}+r_{2}<0, r_{2}=r_{3} \cdot \underline{r}=(3 n-m,-n+m,-n,-n), 2>m / n \geqslant 0$.
(4.1) $m / n=0$.

$$
f=\beta_{3}(x, y, z)+\beta_{4}(x, y, z) .
$$

$M_{\lambda}^{s s}$ consists of quartics with a triple point.

$$
\bar{f}=\beta_{3}(x, y, z)
$$

Each quartic in $\bar{M}_{\lambda}^{s s}$ is the union of a plane and a cone over a cubic curve in the plane.
(4.2) $2>m / n>0$.

$$
f=x g_{2}(y, z)+g_{3}(y, z)+\beta_{4}(x, y, z) .
$$

Each quartic has a triple point whose projective tangent cone is singular.

$$
\bar{f}=x g_{2}(y, z) \quad(\text { four planes }) .
$$

(5) $r_{1}+r_{2}<0, r_{2}>r_{3}$. Each quartic in this case also belongs to case (4.2).

Corollary 2.3. A quartic surface $V$ is not stable if and only if $V$ has either
(i) an isolated, nonrational, double point of Type 1 through which passes a line contained in $V$, or
(ii) an isolated, nonrational, double point of Type 2, or
(iii) a double line, or
(iv) a nodal curve with a pinch point through which passes a line contained in $V$, or
(v) a plane as a component, or
(vi) a point of multiplicity $\geqslant 3$.

The following theorem describes the semistable quartics in more geometric detail.

Theorem 2.4. Let $V$ be quartic surface. Let $\Delta=$ the singular locus of $V$.
A. $V$ is stable if and only if $V$ is one of the following surfaces.

Type I: $\Delta$ is empty or consists of rational double points.
Type II: (i) $\Delta$ consists of a double point $P$ of type $\tilde{E}_{8}$ and some rational double points such that no line in $V$ passes through $P$.
(ii) $\Delta$ consists of an ordinary nodal curve, $C$, and some rational double points. Either $V$ is irreducible and $C$ is a nonsingular curve of degree 2 or 3 with four simple pinch points or $V$ consists of two quadric surfaces which intersect transversely along a nonsingular elliptic curve of degree 4.

Type III: (i) $\Delta$ consists of a double point, $P$, of type $T_{2,3, r}$ and some rational double points such that no line in $V$ passes through $P$.
(ii) $\Delta$ consists of a strictly quasi-ordinary nodal curve, $C$, and some rational double points such that no line in $V$ passes through a double pinch point. $C$ is a nonsingular, rational curve of degree 2 . $V$ has either two double pinch points on $C$ or one double pinch point and two simple pinch points on $C$.

Surfaces with significant limit singularities: (i) $\Delta$ consists of a double point, $P$, of type $E_{12}, E_{13}, E_{14}$ or $J_{3, r}$ and some rational double points such that no line in $V$ passes through $P$.
(ii) $\Delta$ consists of a nodal curve, $C$, and rational double points such that no line in $V$ passes through a nonsimple pinch point. $C$ is a nonsingular, rational curve of degree 2. Every point of $V$ on $C$ is a double point and the set of pinch points consists of either a point of type $J_{3, \infty}$ and a simple pinch point or a point of type $J_{4, \infty}$.
B. $V$ is strictly semistable and belongs to a minimal orbit if and only if $V$ is one of the following surfaces.

Type II: (i) Either $\Delta$ consists of two double points of type $\tilde{E}_{8}$ or it consists of two double points of type $\tilde{E}_{7}$ and some rational double points.
(ii) $\Delta$ consists of two skew lines, each of which is an ordinary nodal curve with four simple pinch points.
(iii) $V$ consists of a plane and a cone over a nonsingular cubic curve in the plane.

Type III: (i) $\Delta$ consists of a nonsingular, rational curve of degree 2 or 3, and some rational double points. $C$ is a strictly quasi-ordinary, nodal curve and the set of pinch points consists of two double pinch points. Each double pinch point lies on a line in $V$.
(ii) $V$ consists of two, nonsingular, quadric surfaces which intersect in a reduced curve, $C$, of arithmetic genus 1. C consists of two or four lines such that its singularities consist of 2 or 4 ordinary double points; the dual graph of $C$ is homeomorphic to a circle.
(iii) $V$ consists of four planes with normal crossings.

Surfaces with significant limit singularities: (i) $\Delta$ consists of a nonsingular, rational curve, $C$, of degree 2 or 3; $C$ is a simple cuspidal curve. The normalization of $V$ has exactly two rational double points if $C$ is of degree 2 ; it is nonsingular otherwise.
(ii) $V$ consists of two quadric surfaces, $V_{1}$ and $V_{2}$, tangent to each other along a nonsingular, rational curve of degree 2 such that $V_{1} \cap V_{2}=2 C$.
(iii) $V$ consists of a nonsingular, quadric surface with multiplicity equal to 2 .

Proof. We first describe the representation of quartics with a double point as double planes. Let $P$ be a double point on a reduced quartic, $V$, which contains only finitely many lines through $P$. Let $V^{\prime}$ be the monoidal transformation of $V$ with center $P$. Let $\pi: V^{\prime} \rightarrow \mathbf{P}_{\mathbf{2}}$ be the morphism defined by the projection of $V$ from $P$. Let

be the Stein factorization. Clearly, $V^{*}$ is reduced. Suppose that $V^{*}$ is irreducible. Let $\tilde{V}^{*}$ be the normalization of $V^{*}$. The canonical map, $\tilde{V}^{*} \rightarrow \mathbf{P}_{2}$ is flat [ $\mathbf{1}$, Proposition V-3.5]. It follows that $\pi^{*}$ must be flat. Similar argument shows that the same conclusion holds when $V^{*}$ is not irreducible. Thus, $V^{*}$ is a double plane, ramified over a plane curve, $\Omega$. If $V$ is defined by the affine equation $\beta_{\mathbf{2}}(x, y, z)+$ $\beta_{3}(x, y, z)+\beta_{4}(x, y, z)=0$ such that $P$ is the origin, then $\Omega$ is defined by the equation, $\beta_{3}^{2}-\beta_{2} \beta_{4}=0$. The map $\pi$ contracts the proper transform of the lines in $V$ through $P$ and is an isomorphism everywhere else. Let $E$ be the exceptional curve in $V^{\prime}$. Let $e$ be the (reduced) image of $E$ in $\mathbf{P}_{2} ; e=$ the algebraic set defined by the equation $\beta_{2}=0$.

We consider now the stable quartics. Corollary 2.3 gives us the following cases.
$\mathrm{S}-1 . V$ is nonsingular.
S-2. $\Delta$ consists of isolated, rational, double points.
S-3. $\Delta$ consists of isolated, rational, double points and an ordinary nodal curve, $C$. Since $V$ is stable, $C$ cannot have a line as a component. If $V$ is irreducible, then the degree of $C$ must be less than 4 since the generic plane section of $V$ is then an irreducible plane quartic curve and such a curve cannot have more than 3 double points. If degree $(C)=3$, then $C$ cannot be a planar curve since, otherwise, the plane containing $C$ would intersect $V$ in a curve of degree $>4$. Thus, $C$ must be a nonsingular, rational curve of degree 2 or 3 . In general, if $W$ is an irreducible, reduced, surface of degree $n$ in $\mathbf{P}_{3}$, and if the singular locus of $W$ consists of a nonsingular curve, $D$, and some isolated rational double points, such that $D$ is an ordinary nodal curve, we have the formula [10]

$$
\gamma_{i}=2(n-4) d_{i}-4 g_{D_{i}}+4
$$

where $\gamma_{i}=$ the number of pinch points on a connected component $D_{i}$ of $D$, $d_{i}=$ the degree of the connected component $D_{i}$ of $D, g_{D_{i}}=\operatorname{dim}\left(H^{1}\left(D_{i}, o_{D_{i}}\right)\right)$. The formula is proved as follows. From Grothendieck's duality theory, it follows that if $\tilde{W}$ is the normalization of $W$ and $D^{\prime}, h^{\prime}$ are inverse images of $D$ and a generic plane $h$ in $\mathbf{P}_{3}$, respectively, then, $(n-4) h^{\prime}-D^{\prime}$ is a canonical divisor on $\tilde{W}$. Now apply the formula

$$
D_{i}^{\prime}\left(D_{i}^{\prime}+K_{\tilde{W}}\right)=2 g_{D_{i}^{\prime}}-2=2\left(2 g_{D_{i}}-2\right)+\gamma_{i}
$$

It follows that, in our case, $C$ has four simple pinch points. The normalization of $V^{*}$ is either a quartic or quadric double plane and hence, a rational surface.

If $V$ is reducible, then, since it can have neither a triple point nor a plane as a component, it must consist of two irreducible quadric surfaces, intersecting in a nonsingular curve, $C$. $C$ must, therefore, be a nonsingular connected curve of degree 4 and hence, an elliptic curve.

S-4. Suppose now that $V$ has a double point, $P$, of Type 1 such that no line in $V$ passes through $P$ so that $V^{\prime}=V^{*}$. We may assume that $\beta_{2}=z^{2}$ so that $\Omega$ has the homogeneous equation of the form $\beta_{3}^{2}-z^{2} \beta_{4}=0$. $e$ is defined by the equation $z=0$. Therefore, $e$ is not a component of $\Omega$. Every point in $e \cap \Omega$ is a singular point of $\Omega$. Since $V^{\prime}$ has exactly one singular point on $E$ and that point is a double point of Type 2 , $e \cap \Omega$ consists of a single point, $p$, with multiplicity equal to 6 and $p$ is a quadruple point of $\Omega$. It follows that $e$ must be a component of the tangent cone of $\Omega$ at $p$. Choose coordinates so that $p$ has the coordinates, $y=z=0$ and $x=1$. Then, the coefficient of $x^{3}$ in $\beta_{3}$ must be zero. Since no line in $V$ passes through $P$, the coefficient of $x^{4}$ in $\beta_{4}$ cannot be zero and may be assumed to be 1 . Since $z$ does not divide $\beta_{3}$, the coefficient of $y^{3}$ in $\beta_{3}$ may be assumed to equal 1 . The equation of the tangent cone at $p$ must have the form

$$
z\left(y^{3}+a_{1} y^{2} z+a_{2} y z^{2}+a_{3} z^{3}\right)=0
$$

Choose $y$ so that $a_{3}=0$. Then, by comparing the coefficients, it is easily checked that $V$ is defined by an affine equation of the form

$$
\left\{z+h_{2}(x, y)+z \beta_{1}^{\prime}(x, y, z)\right\}^{2}+y^{3}+x^{2} y g_{1}(y, z)+x g_{3}(y, z)+g_{4}(y, z)=0
$$

where $h_{2}(x, y)=x^{2}+b x y+a y^{2}$. By replacing $x_{0}$ by $x_{0}-\beta_{1}^{\prime}\left(x_{1}, x_{2}, x_{3}\right)$, we may assume that $\beta_{1}^{\prime}=0$. Finally, by replacing $x$ by $x-(b / 2) y$, we may assume that $b=0$. Thus, the affine equation of $V$ takes the form

$$
\begin{aligned}
f=\left\{z+x^{2}+a y^{2}\right\}^{2}+y^{3} & \left(1+\beta_{1}(x, y, z)\right) \\
& +y^{2} f_{2}^{\prime}(x, z)+y z f_{2}^{\prime \prime}(x, z)+z^{3} f_{1}^{\prime}(x, z)=0
\end{aligned}
$$

Since $V$ is stable, $f_{2}^{\prime}, f_{2}^{\prime \prime}$ and $f_{1}^{\prime}$ cannot all be identically zero. If they were, $V$ would have a double point of Type 2 at a point in the locus of $x_{3}+x_{1}^{2}=x_{2}=x_{0}+$ $\beta_{1}\left(x_{1}, x_{2}, x_{3}\right)=0$. The tangent cone of $\Omega$ at $p$ has the equation

$$
y z\left(y^{2}-y z f_{2}^{\prime}(1,0)-z^{2} f_{2}^{\prime \prime}(1,0)\right)=0 .
$$

The next task is to classify the singularities that $V$ can have at $P$. Let $Z=z+x^{2}$ $+a y^{2}$. Consider the ring $\hat{R}=\mathbf{C}[[x, y, z]]$, filtered by assigning weights $w_{1}, w_{2}, w_{3}$, to $x, y, Z$, respectively, as follows. The weights satisfy the inequalities $w_{2} \geqslant 2 w_{1}$ and $w_{3} \geqslant 3 w_{1}$. Let $d_{6}, d_{3}, d_{2}$ denote the weights of the initial forms in $\hat{R}$ of $f_{2}^{\prime}, z f_{2}^{\prime \prime}$ and $z^{3} f_{1}^{\prime}$. Note that the initial form of $z$ is $x^{2}$ and $2<d_{6} / w_{1}<4,4<d_{3} / w_{1}<6$, $7 \leqslant d_{2} / w_{1} \leqslant 8$. Let $d=\min _{i}\left\{i d_{i}\right\}$. Let $w_{1}=$ the smallest positive integer such that 6 divides $d$. Let $w_{2}=d / 3$ and $w_{3}=d / 2$. Then the initial form of $f$ in $\hat{R}$ is

$$
\bar{f}=Z^{2}+y^{3}+a_{6} x^{n_{6}} y^{2}+a_{3} x^{n_{3}} y+a_{2} x^{n_{2}}
$$

where $a_{i}=0$ if $i w_{1}$ does not divide $d$ and $n_{i}=d / i w_{1}$ if $i w_{1}$ divides $d$. Note that $2 \leqslant n_{6} \leqslant 4,4 \leqslant n_{3} \leqslant 6$ and $7 \leqslant n_{2} \leqslant 8$. If the discriminant $\delta$ of $y^{3}+a_{6} x^{n_{6}} y^{2}+$ $a_{3} x^{n_{3}} y+a_{2} x^{n_{2}}$ is not identically zero, then, $\delta$ is homogeneous of weight $d$.
$V$ is normal if and only if $\Omega$ is reduced. Suppose that $\Omega$ is reduced. Then, the singularities of $\Omega$ consist of the quadruple point $p$, triple points which have at least two distinct tangents and double points. Therefore, $\Delta$ consists of the point $P$ and some rational double points. Suppose that $\Omega$ is not reduced. $\Omega$ cannot equal $2 B$ where $B$ is a cubic curve since $\Omega$ has a quadruple point with a simple tangent. $\Omega$ cannot have a nonsingular conic as a component with multiplicity two. If it did, $\Omega$ would equal $2 B_{1}+B_{2}$ where $B_{1}$ is nonsingular. But, since $p$ is a quadruple point, $B_{2}$ must consist of two lines passing through $p$, one of which then must be $e$. Contradiction! $\Omega$ cannot have a line with multiplicity three since, if $\Omega=3 L+B$ where $L$ is a line and $B$ is a cubic, then, $V$ would have double points of Type 2 above $L \cap B$. Thus, $\Omega=2 L+B$ where $L$ is a line, $B$ is a quartic and $L \not \subset B . B$ cannot have a quadruple point since then, $\Omega$ would consist of lines and would contain $e$. Hence $p \in L$. If $\Omega$ is not reduced, choose $y$ so that $L$ is the line $y=0$; then, $f_{2}^{\prime \prime}$ and $f_{1}^{\prime}$ are identically zero. $V$ has a nodal curve which is a nonsingular, plane curve of degree 2 and $V$ is defined by an affine equation of the form

$$
f=\left(z+x^{2}+a y^{2}\right)^{2}+y^{2}\left(y+y \beta_{1}^{\prime}(x, y, z)+f_{2}^{\prime}(x, z)\right)=0 .
$$

The pinch points are given by the equations

$$
x_{2}=x_{0} x_{3}+x_{1}^{2}=f_{2}^{\prime}\left(x_{1}, x_{3}\right)=0
$$

It is now easy to verify that we have the following possibilities.
S-4.1. $z$ does not divide $f_{2}^{\prime \prime}, d=12$ and $\delta \neq 0, w_{1}=1, n_{6}=2, n_{3}=4, a_{2}=0$. There are four distinct tangents at $p . P$ is of type $\tilde{E}_{8} . V$ is a rational surface.

S-4.2. $d=12$ and $\delta=0$. There are exactly three distinct tangents at $p$. Choosing $y$ so that the line $y=0$ is a double tangent at $p$, we may assume that $z$ divides $f_{2}^{\prime \prime}$, but not $f_{2}^{\prime}$. Then, $n_{6}=2, a_{3}=a_{2}=0$.

S-4.2.1. $P$ is an isolated singularity. Then, $P$ is a cusp singularity of type $T_{2,3, r}$ and $V$ is a rational surface.

S-4.2.2. $\Omega=2 L+B$.
S-4.2.2(a). $f_{2}^{\prime}(x, z)$ has distinct factors. $L \cap B=2 p+q_{1}+q_{2}$ where $q_{1}$ and $q_{2}$ are distinct points. The nodal curve in $V$ has one double pinch point and two simple pinch points. $V$ is a rational surface.

S-4.2.2(b). $f_{2}^{\prime}$ is a perfect square. $L \cap B=2 p+2 q$. The nodal curve in $V$ has two double pinch points. $V$ is a rational surface.

S-4.3. $z \mid f_{2}^{\prime}$ and $z \mid f_{2}^{\prime \prime}$. There are exactly two distinct tangents at $p$. $V$ has a significant limit singularity at $P$. The affine equation of $V$ has the form

$$
\begin{aligned}
f=\left\{z+x^{2}+a y^{2}\right\}^{2} & +y^{3}\left\{1+\beta_{1}(x, y, z)\right\} \\
& +z\left\{y^{2} f_{1}(x, z)+y z g_{1}(x, z)+z^{2} h_{1}(x, z)\right\}=0
\end{aligned}
$$

S-4.3.1. $z \nmid h_{1} ; n_{2}=7, a_{6}=a_{3}=0 . P$ is of type $E_{12}$.
S-4.3.2. $z \mid h_{1}, z \nmid g_{1} ; n_{3}=5, a_{6}=a_{2}=0 . P$ is of type $E_{13}$.
S-4.3.3. $z \mid g_{1}$ and $h_{1}=c z \neq 0 ; n_{2}=8, a_{6}=a_{3}=0 . P$ is of type $E_{14}$.
S-4.3.4. $h_{1}=0$ and $g_{1}=b z \neq 0 ; n_{6}=3, n_{3}=6, a_{2}=0 . P$ is of type $J_{3, r}$.
S-4.3.5. $h_{1}=g_{1}=0$ and $z \mid f_{1} ; n_{6}=3, a_{3}=a_{2}=0 . V$ has a nodal curve through $P$ and $P$ is of type $J_{3, \infty}$.

S-4.3.6. $h_{1}=g_{1}=0$ and $f_{1}=a^{\prime} z \neq 0 ; n_{6}=4, a_{3}=a_{2}=0 . V$ has a nodal curve through $P$ and $P$ is of type $J_{4, \infty}$.

We now turn to strictly semistable quartics. Let $V$ be a quartic surface which is strictly semistable and belongs to a minimal orbit. $V$ is defined by one of the equations, $\bar{f}=0$, of Proposition 2.2.

SS-1. $\bar{f}=z^{2}+y^{3}+a_{3} x y z+a_{4} x^{2} y^{2}+a_{5} x^{3} z$.
The quartic has two points of Type 1 , one at $P$ with coordinates $x_{1}=x_{2}=x_{3}=0$ and the other at $P^{\prime}$ with coordinates $x_{0}=x_{1}=x_{2}=0 . \Omega$ consists of three (not necessarily distinct), nonsingular conics with consecutive triple points at $p$ with coordinates $y=z=0$ and at $p^{\prime}$ with coordinates $y=x=0$. There is a single line, $l$ in $V$ through $P$, mapping onto a point $p_{1}$ in $\mathbf{P}_{2}$ and a single line, $l^{\prime}$ in $V$ through $P^{\prime} . l$ and $l^{\prime}$ do not intersect. Clearly, $V$ is nonsingular everywhere along $l$ and $l^{\prime}$ except at $P$ and $P^{\prime}$.

SS-1.1. $\Omega$ consists of 3 distinct, nonsingular conics which are mutually tangent at $p$ and $p^{\prime} . \Delta$ consists of the points $P$ and $P^{\prime}$ which are of type $\tilde{E}_{8} . V$ is birationally a ruled variety with the base curve of genus 1 .

SS-1.2. $\Omega=2 B+B^{\prime}$ where $B$ and $B^{\prime}$ are nonsingular conics, mutually tangent at $p$ and $p^{\prime} . \Delta$ consists of a nonsingular, rational curve of degree 3 which is a strictly quasi-ordinary nodal curve with two double pinch points. $V$ is a rational surface.

SS-1.3. $\Omega=3 B$ where $B$ is a nonsingular conic. $\Delta$ consists of a nonsingular, rational curve, $C$, of degree 3 which is a simple cuspidal curve. The normalization of $V$ is nonsingular. Choose coordinates so that $B$ is defined by the equation $x z-y^{2}=0$. Then, $V$ is defined by the affine equation

$$
z^{2}+4 y^{3}-6 x y z-3 x^{2} y^{2}+4 x^{3} z=0
$$

and $C$ is defined by the equations $y=x^{2}$ and $z=x^{3}$.
SS-2. $\bar{f}=z^{2}+2 z h_{2}(x, y)+h_{4}(x, y)=\left\{z+h_{2}(x, y)\right\}^{2}+h_{4}(x, y)-h_{2}^{2}(x, y)$.
The quartic has two points of Type 2 , one at $P$ with coordinates $x_{1}=x_{2}=x_{3}=0$ and the other at $P^{\prime}$ with coordinates $x_{0}=x_{1}=x_{2}=0 . y \mid h_{2}$ and $y^{2} \mid h_{4}$ if and only if the quartic has a double line, $x_{2}=x_{3}=0$. If the quartic has the double line, $x_{2}=x_{3}=0$, it also has the double line, $x_{0}=x_{2}=0$. If the quartic has a double line, it belongs to one of the cases $\mathrm{SS}-i, i \geqslant 3$. We assume then that the quartic does not have a double line. The quartic has four lines, $l_{1}, l_{2}, l_{3}, l_{4}$ through $P$ which intersect the four lines $l_{1}^{\prime}, l_{2}^{\prime}, l_{3}^{\prime}, l_{4}^{\prime}$ through $P^{\prime}$ at points defined by the equations $x_{0}=x_{3}=h_{4}\left(x_{1}, x_{2}\right)=0$. It is easily checked that $V$ has at most a rational double point at such a point and that $V$ is nonsingular along these lines except at their intersections. $\Omega$ has the equation $z^{2}\left(h_{4}-h_{2}^{2}\right)=0$ so that $\Omega=2 e+B$ where $B$ is a quartic cone. The lines $l_{i}$ are mapped onto the points defined by $z=h_{4}=0$.

SS-2.1. $B$ has no multiple component. $\Delta$ consists of the points $P$ and $P^{\prime}$ which are of type $\tilde{E}_{7}$ and some rational double points. $V$ is birationally a ruled variety with the base curve of genus 1 .

SS-2.2. $B$ has three distinct components. $\Delta$ consists of some rational double points and a nonsingular rational curve of degree 2 which is a strictly quasiordinary nodal curve with two double pinch points. $V$ is a rational surface.

SS-2.3. $B=2 L_{1}+2 L_{2}$ where $L_{1}$ and $L_{2}$ are the lines $x=0$ and $y=0$. Therefore, $x \nmid h_{2}$ and $y \nmid h_{2}$ and $\bar{f}$ factors as $\left(z+x^{2}+y^{2}+a_{1} x y\right)\left(z+x^{2}+y^{2}+a_{2} x y\right)$ where $a_{1} \neq a_{2} . V$ consists of two quadric surfaces intersecting in a curve C. $C$ consists of two nonsingular conics and the singularities of $C$ consist of two ordinary double points.

SS-2.4. $B=3 L_{1}+L_{2}$ where $L_{1}$ is the line $y=0$ and $L_{1} \neq L_{2} . \Delta$ consists of some rational double points and a nonsingular rational curve of degree 2 which is a simple cuspidal curve. $V$ is a rational surface and its normalization has two rational double points over the cuspidal curve. The affine equation of $V$ has the form

$$
\left\{z+x^{2}+a y^{2}\right\}^{2}+y^{3} h_{1}(x, y)=0 \quad \text { where } y \nmid h_{1} .
$$

SS-2.5. $B=4 L . V$ is defined by an equation of the form

$$
\left\{z+x^{2}+a y^{2}\right\}^{2}+y^{4}=0
$$

$V$ consists of two quadric surfaces, $V_{1}$ and $V_{2}$, which are tangent to each other along a nonsingular plane curve, $C$, of degree $2 . V_{1} \cap V_{2}=2 C$.

SS-3. $\bar{f}=z^{2}+x g_{2}(y, z)+x^{2} h_{2}(y, z)$.
The quartic has double lines, $x_{2}=x_{3}=0$ and $x_{0}=x_{1}=0 . V$ has a double pinch point at the point $x=y=z=0$ if and only if $z \mid g_{2}$. Therefore, if $z \mid g_{2}, V$ belongs to one of the cases that follow. If $z \nmid g_{2}$, then the double lines are ordinary nodal curves, each with four simple pinch points. $V$ is birationally a ruled surface with an elliptic curve as its base curve.

SS-4. $\bar{f}=(z+x y)(z+a x y), a \neq 0$.
SS-4.1. $a \neq 1$ 1. $V$ consists of two nonsingular, quadric surfaces, intersecting in 4 lines.

SS-4.2. $a=1 . V$ consists of a nonsingular, quadric surface with multiplicity two.
SS-5. $V$ consists of a plane and a cone over a nonsingular cubic curve in the plane.

SS-6. $V$ consists of 4 planes with normal crossings.
This finishes the geometric description. The mixed Hodge structure of a quartic with insignificant limit singularities is computed via its dual complex as in [17, §3].
3. Double covers of $\Sigma_{4}$. Let $\mathrm{f}: X \rightarrow S$ be a family of quartic surfaces such that the singular locus of $X_{0}$ consists of a twisted cubic curve, $C$, which is a simple cuspidal curve in $X_{0}$. We will show that there exists a modification $f^{*}: X^{*} \rightarrow S$ such that $X_{0}^{*}$ is a double cover of $\Sigma_{4}$ and has only insignificant limit singularities.

From inspection of the affine equation of $X_{0}$, it can be immediately seen that $X_{0}$ contains all lines which are tangent to $C$ and thus, $X_{0}$ is traced out by the tangent lines of $C$.

Step I. We embed the family in $\mathbf{P}_{9} \times S$ and deform it under the action of a one-parameter subgroup of PGL(10) such that we get a family whose singular fiber equals $2 \Sigma_{4}$.

Let $\mathbf{A}=H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(2)\right)$. Let $\iota: \mathbf{P}_{3} \rightarrow \mathbf{P}_{9}$ be the embedding defined by the linear system A. Let $W=\iota\left(\mathbf{P}_{3}\right)$.

Lemma 3.1. W is projectively Gorenstein.

Proof. ${ }^{2}$ The homogeneous coordinate ring of $W$ is isomorphic with the ring of invariants in $\mathrm{C}\left[x_{0}, x_{1}, x_{2}, x_{3}\right]$ under the involution which sends $x_{i}$ to $-x_{i}$. Therefore, $W$ is projectively Gorenstein by a theorem of Watanabe [20], [21]. Q.E.D.

Next, we describe the defining equations of $W$. Let $G_{0}$ be the stabilizer of the twisted cubic, $C$, in PGL(4). $G_{0}$ acts on $A$. We have a unique, $G_{0}$-invariant decomposition $\mathbf{A} \approx \mathbf{A}_{3} \oplus \mathbf{A}_{7}$ where $\mathbf{A}_{3}$ consists of the quadrics vanishing on $C$. For $i=2$ and 6 , let $L_{i}$ be the $G_{0}$-invariant subspace in $\mathbf{P}_{9}$, defined by vanishing of the elements of $\mathbf{A}_{9-i}$. Let $D=L_{6} \cap W . D$ is an embedding of $C$ in $\mathbf{P}_{9}$ as a sextic curve, defined by the linear system $\mathbf{A}_{7}$, restricted to $C$. Choose a basis $\left\{q_{0}, \ldots, q_{9}\right\}$ of $\mathbf{A}$ such that $\left\{q_{0}, q_{1}, q_{2}\right\}$ is a basis of $\mathbf{A}_{3}$ and $\left\{q_{3}, \ldots, q_{9}\right\}$ is a basis of $\mathbf{A}_{7}$. Let $\Lambda$ be the graded ring $\mathbf{C}\left[q_{0}, \ldots, q_{9}\right]=\oplus_{i} \operatorname{Symm}^{i} \mathbf{A}$. Let $I$ be the ideal of $W$ in $\Lambda$; $I=\oplus I_{k}$. Let $\bar{\Lambda}$ be the graded subring $\mathbf{C}\left[q_{3}, \ldots, q_{9}\right] \subset \Lambda$. We have a canonical surjection $\Lambda \rightarrow \bar{\Lambda}$ which sends $\underline{q}_{0}, q_{1}, q_{2}$ to zero. If $u$ is an element or a subset of $\Lambda$, we let $\bar{u}$ denote its image in $\bar{\Lambda}$. Note that $L_{6} \approx \operatorname{Proj} \bar{\Lambda}$ and $\bar{I}$ is the ideal of the rational, normal, sextic curve, $D$.

Lemma 3.2. (i) $I_{2}$ generates $I$ and dimension of $I_{2}=20$.
(ii) $\bar{I}_{2}$ generates $\bar{I}$ and dimension of $\bar{I}_{2}=15$.
(iii) Choose a basis $\left\{Q_{1}, \ldots, Q_{20}\right\}$ of $I_{2}$ such that $\left\{\bar{Q}_{6}, \ldots, \bar{Q}_{20}\right\}$ is a basis of $\bar{I}_{2}$. For $1 \leqslant i \leqslant 5$, let

$$
Q_{i}=\sum_{0<j<2} l_{i j} q_{j}+\sum_{0<j<k<2} a_{i j k} q_{j} q_{k}
$$

where each $l_{i j}$ is a linear form in variable $q_{3}, \ldots, q_{9}$ and each $a_{i j k} \in \mathbf{C}$. Then, for $0 \leqslant j \leqslant 2$, the set $\left\{l_{i j}\right\}_{1 \leqslant i \leqslant 5}$ is linearly independent.

Proof. Since $\Lambda / I$ is Gorenstein, has multiplicity $e=8$ at the origin, and has embedding dimension $=e+\operatorname{dim}-2=10$, (i) follows from [14]. $D$ is projectively normal [4]. Since the multiplicity $\bar{e}$ of $\bar{\Lambda} / \bar{I}$ at the origin is 6 and the embedding dimension $=\bar{e}-\operatorname{dim}-1=6$, (ii) follows from [14] also. Let $\{j, k, m\}$ be an ordered set of integers which is a permutation of the ordered set $\{0,1,2\}$. Let $E$ be the curve in $P_{3}$, defined by the equations $q_{k}=q_{m}=0 . E$ contains $C$ and is a reduced curve of arithmetic genus 1 . Let $L^{\prime}$ and $L^{\prime \prime}$ be the hyperplanes in $\mathbf{P}_{9}$, corresponding to $q_{k}$ and $q_{m}$. Then, $W \cap L^{\prime} \cap L^{\prime \prime}$ is the image of $E$ in $\mathbf{P}_{9}$ and is reduced and projectively Gorenstein. Therefore, its ideal is generated by 20 linearly independent, quadratic forms and, for $1 \leqslant i \leqslant 5$,

$$
Q_{i}=\left(l_{i j}+a_{i j} q_{j}\right) q_{j} \bmod \left(q_{k}, q_{m}\right)
$$

Hence, the set $\left\{l_{i j}+a_{i j} q_{j}\right\}_{1<i \leqslant 5}$ must be linearly independent. Suppose that $\left\{l_{i j}\right\}_{1<i<5}$ is linearly dependent. But, then, we may choose $Q_{i}$ 's so that some $l_{i j}=0$. That would mean that $W \cap L^{\prime} \cap L^{\prime \prime}$ is not reduced. Contradiction! Q.E.D.

For an integer $n \geqslant 1$, let $\lambda_{n}$ be the one-parameter subgroup of PGL(10) which acts on $\mathbf{C}\left[q_{0}, \ldots, q_{9}\right]$ via transformation: $q_{i} \rightarrow t^{n} q_{i}$ if $0 \leqslant i \leqslant 2$ and $q_{i} \rightarrow q_{i}$ if $3 \leqslant i \leqslant 9$. Note that $\lambda_{n}$ commutes with $G_{0}$. Deform $W$ in $\mathbf{P}_{9}$ under the action of $\lambda_{n}$. Let $A=\operatorname{Spec} \mathbf{C}[t]$. In the graded algebra $\Lambda[t]$ over $\mathbf{C}[t]$, let $I_{t}$ be the ideal

[^1]generated by the 20 quadratic forms, $\left\{Q_{i t}\right\}_{i<i<20}$, obtained as follows. For $6<i \leqslant$ 20, $Q_{i t}$ is obtained from $Q_{i}$ by replacing $q_{0}, q_{1}, q_{2}$ by $t^{n} q_{0}, t^{n} q_{1}, t^{n} q_{2}$. For $1 \leqslant i \leqslant 5$, $Q_{i t}$ is obtained from $Q_{i}$ by replacing each coefficient $a_{i j k}$ by $t^{n} a_{i j k}$. We have a scheme $W_{n} \subset A \times \mathbf{P}_{9}$, defined by the ideal $I_{t}$ and a canonical projection, $\mathfrak{p}$ : $\mathcal{W}_{n} \rightarrow A$. Let $W_{0}=\mathfrak{p}^{-1}$ (origin).

## Lemma 3.3. $W_{0}$ is projectively Gorenstein.

Proof. Let $N_{4}$ denote the four-dimensional cone over the sextic $D$ with a two-dimensional vertex, $L_{2}$. The ideal of $N_{4}$ is generated by $\bar{Q}_{6}, \ldots, \bar{Q}_{20}$. The ideal of $W_{0}$ is generated by $Q_{i}^{*}, \ldots, Q_{5}^{*}, \bar{Q}_{6}, \ldots, \bar{Q}_{20}$ where, for $1 \leqslant i \leqslant 5, Q_{i}^{*}=$ $\Sigma_{0<j \leqslant 2} l_{i j} q_{j}$. Thus, $W_{0} \subset N_{4}$ and $3 \leqslant \operatorname{dim} W_{0} \leqslant 4$. For $1 \leqslant i \leqslant 5, Q_{i}^{*}=l_{i 0} q_{0}$ $\bmod \left(q_{1}, q_{2}\right)$. Since the set $\left\{l_{i 0}\right\}_{1<i \leqslant 5}$ is linearly independent, we may choose coordinates so that for $1 \leqslant i \leqslant 5, l_{i 0}=q_{i+4}$. Let $L^{\prime}$ and $L^{\prime \prime}$ be the hyperplanes in $\mathbf{P}_{9}$ corresponding to $q_{1}$ and $q_{2}$. Let $E=W \cap L^{\prime} \cap L^{\prime \prime}$ and $E_{0}=W_{0} \cap L^{\prime} \cap L^{\prime \prime}$. Let $\Lambda^{\prime}=\mathbf{C}\left[q_{0}, q_{3}, \ldots, q_{9}\right]$. The ideal of $E$ in $\Lambda^{\prime}$ is generated by $Q_{1}^{\prime}, \ldots, Q_{20}^{\prime}$ where, for $1 \leqslant i \leqslant 20, Q_{i}^{\prime}$ is obtained from $Q_{i}$ by setting $q_{1}=q_{2}=0$. For $1 \leqslant i \leqslant$ 5, $Q_{i}^{\prime}=q_{0} q_{i+4}^{\prime}$ where $q_{i+4}^{\prime}=q_{i+4}+a_{i 00} q_{0}$. The equations $q_{1}=q_{2}=0$ define a curve in $\mathbf{P}_{3}$, consisting of $C$ and a line, $l ; C \cap l$ is a divisor of degree 2 on $C$. Under the embedding $\iota: \mathbf{P}_{3} \rightarrow \mathbf{P}_{9}, l$ is mapped onto a plane conic, $B$, which is contained in the plane defined by $q_{1}=q_{2}=q_{4}^{\prime}=\cdots=q_{8}^{\prime}=0$. Let $B \cap D=$ $\left\{p_{1}, p_{2}\right\}$. It follows that the linear system spanned by $q_{5}, \ldots, q_{9}$ cuts out a system of divisors on $D$ with its fixed component equal to $p_{1}+p_{2}$. We turn now to $E_{0}$. The ideal of $E_{0}$ in $\Lambda^{\prime}$ is generated by the linearly independent forms, $q_{0} q_{5}, \ldots, q_{0} q_{9}$, $\bar{Q}_{6}, \ldots, \bar{Q}_{20}$. The ideal ( $\bar{Q}_{6}, \ldots, \bar{Q}_{20}$ ) defines a two-dimensional cone, $N_{2}$, over $D$ with the vertex at a point in $L_{2}$ with coordinates $q_{0}=1, q_{1}=q_{2}=0$. Clearly, $D \subset E_{0} \varsubsetneqq N_{2}$ and $E_{0}$ contains the two lines, $l_{1}$ and $l_{2}$, connecting the points $p_{1}$ and $p_{2}$ to the vertex. But the curve $D \cup l_{1} \cup l_{2}$ is projectively Gorenstein. This follows from a general (unpublished) theorem of D. Eisenbud which asserts in our case that the curves on $N_{2}$ of degree 8 are precisely the curves which are projectively Gorenstein. Therefore, the ideal of $D \cup l_{1} \cup l_{2}$ is generated by 20 linearly independent, quadratic forms in $\Lambda^{\prime}$ and hence must equal the ideal of $E_{0}$. It follows that $W_{0}$ must be three-dimensional and projectively Gorenstein. Q.E.D.

Corollary 3.4. $W_{0}$ is of pure dimension 3. $\mathscr{W}_{n}$ is flat over $A$ so that $W_{0}=$ $\lim _{t \rightarrow 0} W^{\lambda_{n}(t)}$. Moreover, $W_{0}$ is invariant under $\lambda_{n}$ and $G_{0}$.

Proof. $W_{0}$ is equidimensional and without embedded primes by the CohenMacaulay theorem [1, Proposition III-4.3.]. Therefore, $\mathscr{O}_{n}$ is flat over $A$ by Proposition V-3.5 in [1]. Since $W$ is invariant under $G_{0}$ and since $\lambda_{n}$ and $G_{0}$ commute, $W_{0}$ is invariant under $\lambda_{n}$ and $G_{0}$. Q.E.D.

Corollary 3.5. Let $q^{\prime}, q^{\prime \prime}$ be distinct elements of $\mathbf{A}_{3}$. Let $p_{0}$ be the point in $L_{2}$ defined by the equations $q^{\prime}=q^{\prime \prime}=0$. Let $l$ be the line in $\mathbf{P}_{3}$ such that $C \cup l$ is the curve in $\mathbf{P}_{3}$ defined by the equations $q^{\prime}=q^{\prime \prime}=0$. Let $t(C \cap l)=\left\{p^{\prime}, p^{\prime \prime}\right\} \subset D$ and let $l^{\prime}$ and $l^{\prime \prime}$ be the lines in $\mathbf{P}_{9}$ joining $p_{0}$ to $p^{\prime}$ and $p^{\prime \prime}$. Then, $\lim _{t \rightarrow 0} l^{l}\left(l^{\lambda_{n}(t)}=l^{\prime} \cup l^{\prime \prime}\right.$.

Proof. Clear from the proof of Lemma 3.3.
The next lemma describes the geometry of $W_{0}$.
Lemma 3.6. (i) $L_{2}$ is canonically isomorphic to the space of divisors of degree 2 on D. The isomorphism is $G_{0}$-invariant. The isomorphism canonically determines a $G_{0}$-invariant conic, $D_{0}$, in $L_{2}$, corresponding to the divisors on $D$ of the form $2 p$.
(ii) Each point $p$ on $D$ determines a line $l_{p}$ in $L_{2}$, corresponding to the divisors on $D$ of the form $p+p^{\prime} . l_{p}$ is tangent to $D_{0}$. $W_{0}$ contains the plane determined by $p$ and $l_{p}$; $W_{0}$ is in fact the set-theoretic union of all such planes. It follows that $W_{0}-L_{2}$ is a vector bundle of rank 2 over $D$. The multiplicity of $W_{0}$ at every point of $L_{2}$ is equal to 2.

Proof. (i) We omit the construction of the actual isomorphism since we do not need it here. We show only a one-to-one correspondence. Let $p_{0}$ be a point in $L_{2}$. Let $q^{\prime}=q^{\prime \prime}=0$ be the equations defining $p_{0}$ in $L_{2}$. Then, as in Corollary 3.5, $q^{\prime}$ and $q^{\prime \prime}$ determine a secant $l$ (which may actually be a tangent) of $C$ and hence a divisor of degree 2 on $D$. Conversely, a divisor of degree 2 on $D$ determines a secant, $l$, of $C$. The ideal of $C \cup l$ is generated by two quadratic forms, $q^{\prime}$ and $q^{\prime \prime}$, which, in turn, determine a point in $L_{2}$. The $G_{0}$-invariance is obvious. Note that the divisor corresponding to a point $p_{0}$ in $L_{2}$ is of the form $2 p$ if and only if the corresponding secant of $C$ is actually a tangent.
(ii) If $p^{\prime}+p^{\prime \prime}$ is the divisor of $D$ corresponding to a point $p_{0}$ in $L_{2}$, then, by Corollary $3.5, W_{0}$ contains the lines, $l^{\prime}$ and $l^{\prime \prime}$ which join $p_{0}$ to $p^{\prime}$ and $p^{\prime \prime}$. Therefore, $W_{0}$ contains the plane determined by $p$ and $l_{p}$. As in the proof of Lemma 3.3, let $N_{4}$ be the cone over $D$ with vertex $L_{2}$. Recall that $W_{0} \subset N_{4}$. Let $p_{0}, q^{\prime}, q^{\prime \prime}, l^{\prime}, l^{\prime \prime}$, be as above. Let $N_{2}$ be the cone over $D$ with vertex $p_{0} . N_{2}$ is defined in $N_{4}$ by the equations $q^{\prime}=q^{\prime \prime}=0$. Therefore, $N_{2} \cap W_{0}=D \cup l^{\prime} \cup l^{\prime \prime}$. It follows that $W_{0}$ is the set-theoretic union of the lines joining points of $L_{2}$ to their corresponding divisors on $D$. The rest of the assertion is now clear. Q.E.D.

Lemma 3.7. $W_{0}$ contains a $\lambda_{n} \times G_{0}$-invariant, rational, ruled surface, $\Sigma_{4}$, such that $\lim _{t \rightarrow 0}\left(X_{0}\right)^{\lambda_{n}(t)}=2 \Sigma_{4} \cdot \Sigma_{4}$ contains the curves $D$ and $D_{0}$ as sections such that $D_{0} \cdot D_{0}$ $=-4$ and $D \cdot D=4 . \Sigma_{4}$ is not contained in a hyperplane of $\mathbf{P}_{9}$ and its degree is equal to 8 .

Proof. Let $F_{0} \in H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(4)\right)$ be a quartic form which vanishes on $X_{0} . F_{0}$ is $G_{0}$-invariant. Let $\mathscr{2}_{0}$ be the quadric hypersurface in $\mathbf{P}_{9}$ defined by $F_{0}$. The equation $F_{0}=0$ defines a divisor $\mathscr{V}$ on $\mathscr{U}_{n}$ which is flat over $A$ such that the fibers of $\mathscr{V}$ are projectively Gorenstein. Let $V_{0}=\mathscr{2}_{0} \cap W_{0} . V_{0}=\lim _{t \rightarrow 0} \iota\left(X_{0}\right)^{\lambda_{n}(t)}$. Let $q \in A_{3}$ be a nonzero element. The equation $q=0$ defines a line, $l$, in $L_{2}$ such that $l \cap D_{0}=$ $\left\{p_{0}^{\prime}, p_{0}^{\prime \prime}\right\}$. Therefore, the quadric in $\mathbf{P}_{3}$ corresponding to $q$ contains exactly two tangents, $l^{\prime}$ and $l^{\prime \prime}$ of $C$, touching $C$ at points $p^{\prime}$ and $p^{\prime \prime}$ respectively, and intersecting $X_{0}$ in the divisor $2 C+l^{\prime}+l^{\prime \prime}$. By Corollary 3.5,

$$
\lim _{t \rightarrow 0} \iota\left(2 C+l^{\prime}+l^{\prime \prime}\right)^{\lambda_{n}(t)}=2 D+2 l_{0}^{\prime}+2 l_{0}^{\prime \prime}
$$

where $l_{0}^{\prime}$ and $l_{0}^{\prime \prime}$ are the lines joining $p_{0}^{\prime}$ and $p_{0}^{\prime \prime}$ to $t\left(p^{\prime}\right)$ and $t\left(p^{\prime \prime}\right)$ respectively. Therefore, if $H_{q}$ is the hyperplane in $P_{9}$ corresponding to $q$, then $H_{q} \cap V_{0}$ equals $2\left(D \cup l_{0}^{\prime} \cup l_{0}^{\prime \prime}\right)$. Since $X_{0}$ is traced out by the tangents of $C$, it follows that if we let $\Sigma_{4}=V_{0, \text { red }}$, then $\Sigma_{4}$ is traced out by the lines joining points on $D_{0}$ to the corresponding reduced divisor on $D$ and $V_{0}=2 \Sigma_{4}$. Since the degree of $V_{0}=$ the degree of $\iota\left(X_{0}\right)=16, \operatorname{deg}\left(\Sigma_{4}\right)=8$. Now, $H_{q} \cap \Sigma_{4}=D \cup l_{0}^{\prime} \cup l_{0}^{\prime \prime}$. For any point $p$ on $D$, we can find $q \in \mathbf{A}_{3}$ such that $l_{0}^{\prime}$ and $l_{0}^{\prime \prime}$ are distinct and $p$ lies on $l_{0}^{\prime}$. Therefore, $\Sigma_{4}$ can have singularities only on $D$. But, if $\Sigma_{4}$ has a singularity, then, by homogeneity under $G_{0}$, it must be singular everywhere along $D$. Then, since $D \subset H_{q}, H_{q} \cap \Sigma_{4}$ must contain $D$ with multiplicity $>1$. Since $D$ has degree 6 , this is a contradiction. Therefore, $\Sigma_{4}$ must be nonsingular. Since $\Sigma_{4}$ contains $D_{0}$ and $D$ which span $L_{2}$ and $L_{6}$ respectively, $\Sigma_{4}$ cannot be contained in a hyperplane. $\Sigma_{4}$ is therefore a nonsingular, rational, scroll [12] with $D_{0}$ and $D$ as sections.

$$
\left(D+l_{0}^{\prime}+l_{0}^{\prime \prime}\right) \cdot\left(D+l_{0}^{\prime}+l_{0}^{\prime \prime}\right)=\operatorname{deg}\left(\Sigma_{4}\right)=8
$$

Therefore, $D \cdot D=4$. Let $q^{\prime}$ be a nonzero element in $A_{7}$ and let $H^{\prime}$ be the corresponding hyperplane in $P_{9} . D_{0} \subset H^{\prime}$. Therefore, $H^{\prime} \cap \Sigma_{4}=D_{0}+D^{\prime}$ where $D^{\prime}$ is a curve in $\Sigma_{4}$ of degree 6. $D \cdot D^{\prime}=D \cdot\left(D_{0}+D^{\prime}\right)=6$. Hence, $D^{\prime}$ is linearly equivalent to $6 l+k s$ where $k \geqslant 0, l$ is a fiber of $\Sigma_{4}$ and $s$ is a section of $\Sigma_{4}$ with the smallest selfintersection number. Since $\operatorname{deg}\left(D^{\prime}\right)=6, k$ must be zero and $H^{\prime} \cap \Sigma_{4}$ is linearly equivalent to $D_{0}+6 l$. Since $\left(D_{0}+6 l\right) \cdot\left(D_{0}+6 l\right)=8, D_{0} \cdot D_{0}$ $=-4$ and $D_{0}=s$. Q.E.D.

ANother description of $\mathscr{O}_{n}$. We need to describe $\mathscr{W}_{n}$ in another way in order to calculate the limit cycles of subvarieties under the action of $\lambda_{n}$. Let $o_{A}$ denote the origin in $A$. Let $\lambda: A-o_{A} \rightarrow \operatorname{PGL}(10)$ be the one-parameter subgroup such that $t$ corresponds to the transformation which sends $q_{i}$ to $t q_{i}$ if $0<i \leqslant 2$ and sends $q_{i}$ to $q_{i}$ if $3 \leqslant i \leqslant 9$. For any positive integer $n$, the one-parameter subgroup $\lambda_{n}$ is the composition

$$
A-o_{A} \xrightarrow{\rho_{n}} A-o_{A} \xrightarrow{\lambda} \mathrm{PGL}(10)
$$

where the first morphism sends $t$ to $t^{n}$. Let $A^{x}$ denote $A-o_{A}$. Let $\sigma_{n}^{x}$ denote the composition

$$
A^{x} \times \mathbf{P}_{3} \xrightarrow{\lambda_{n} \times \iota} \text { PGL(10) } \times \mathbf{P}_{9} \rightarrow \mathbf{P}_{9}
$$

where the second morphism is the canonical action of $\mathrm{PGL}(10)$ on $\mathbf{P}_{9}$. As a rational map from $A \times \mathbf{P}_{3}$ to $\mathbf{P}_{9}, \sigma_{n}^{x}$ has the fundamental set $o_{A} \times C$. Let ${ }^{V^{\prime}} \rightarrow A \times \mathbf{P}_{3}$ be the monoidal transformation with $o_{A} \times C$ as center and let $\mathscr{V}_{n}^{\prime}$ be the pull-back of $V^{\prime}$ via the morphism $\rho_{n}$. Let $\mathbf{P}_{3}^{*}$ be the proper transform of $o_{A} \times \mathbf{P}_{3}$ in $\mathbb{V}_{n}^{\prime}$. Let $V$ be the exceptional divisor in $\Upsilon_{n}^{\prime}$. Let $E=V \cap \mathrm{P}_{3}^{*}$.

Lemma 3.8. $\sigma_{n}^{x}$ extends to a morphism $\sigma_{n}: \mathscr{V}_{n}^{\prime} \rightarrow \mathbf{P}_{9} . \sigma_{n}$ maps $\mathbf{P}_{3}^{*}$ onto $L_{2}$ and maps $V-E$ isomorphically onto $W_{0}-L_{2}$.

Proof. Let $P$ be a point on $C$. Choose coordinates so that $P$ is the point $x_{1}=x_{2}=x_{3}=0$. Let $q_{0}=x_{0} x_{3}-x_{1} x_{2}, q_{1}=x_{0} x_{2}-x_{1}^{2}, q_{2}=x_{1} x_{3}-x_{2}^{2}$. Choose a basis $\left\{q_{3}, \ldots, q_{9}\right\}$ of $\mathbf{A}_{7}$ such that, $\bmod \left(q_{0}, q_{1}, q_{2}\right), q_{3}=x_{0}^{2}, q_{4}=x_{0} x_{1}, q_{5}=x_{1}^{2}$, $q_{6}=x_{1} x_{2}, q_{7}=x_{2}^{2}, q_{8}=x_{2} x_{3}, q_{9}=x_{3}^{2}$. Let $P^{\prime}$ denote the point $x_{0}=x_{1}=x_{2}=0$.

Then, $x_{0}, x_{1}, x_{2}, x_{3}$ cut out divisors $3 P^{\prime}, 2 P^{\prime}+P, P^{\prime}+2 P, 3 P$, respectively, on $C$. For $3 \leqslant i \leqslant 9, q_{i}$ cuts out the divisor $(9-i) P^{\prime}+(i-3) P$ on $C$. Let the embedding $\iota$ be given by the equations $q_{i}=u_{i}$ where $u_{i} \in o_{\mathbf{p}_{3}, P}$. Let $x=x_{1} / x_{0}, y=$ $x_{2} / x_{0}$ and $z=x_{3} / x_{0}$. Then $u_{0}=z-x y, u_{1}=y-x^{2}, u_{2}=x z-y^{2}$ and, for $3 \leqslant i \leqslant 9, u_{i}=x^{3-i} \bmod \left(u_{0}, u_{1}\right)$. Note that, $u_{2}=x u_{0}-x^{2} u_{1}-u_{1}^{2}$. Let $\mathcal{O}$ denote the complete local ring of $A \times \mathbf{P}_{3}$ at $o_{A} \times P ; \theta \approx \mathrm{C}\left[\left[u_{0}, u_{1}, u_{4}, t\right]\right] \approx$ $\mathbf{C}\left[\left[u_{0}, u_{1}, x, t\right]\right]$. The map $\sigma_{n}^{x}$ is given at $o_{A} \times P$ by the equations:

$$
\begin{aligned}
& q_{i}=u_{i} / t^{n}, \quad 0 \leqslant i \leqslant 2, \\
& q_{i}=u_{i}, \quad 3 \leqslant i \leqslant 9 .
\end{aligned}
$$

Let $\mathfrak{U}$ be the ideal ( $u_{0}, u_{1}, u_{2}, t^{n} u_{3}, \ldots, t^{n} u_{9}$ ); $\mathfrak{U}$ is generated by $u_{0}, u_{1}, t^{n}$. The map $\sigma_{n}^{x}$ then extends to the monoidal transformation $\mathfrak{V}_{n, P}^{\prime} \rightarrow \operatorname{Spec} \mathcal{O}$ of $\operatorname{Spec} \theta$ with center $\mathfrak{U}$. Clearly, $\mathscr{V}_{n, P}^{\prime}$ is the fiber of $\mathscr{V}_{n}^{\prime}$ over Spec $\mathcal{O}$. Since $\lambda_{n}$ projects $\mathbf{P}_{9}-L_{6}$ onto $L_{2}$, it follows that $\sigma_{n}$ maps $\mathbf{P}_{3}^{*}$ onto $L_{2}$. (A point $p$ in $\mathbf{P}_{3}-C$ lies on a unique secant, $l_{p}$, of $C$ since the projection from $p$ maps $C$ onto a plane cubic curve with exactly one double point. $\sigma_{n}$ maps the proper transform of $l_{p}$ in $\mathbf{P}_{3}^{*}$ onto a point in $L_{2}$.)

Let $p_{r}: \mathscr{V}_{n}^{\prime} \rightarrow A$ be the projection. The map $p_{r} \times \sigma_{n}: \mathscr{V}_{n}^{\prime} \rightarrow A \times \mathbf{P}_{9}$ is proper since $p_{r}$ is. Hence, the image of $p_{r} \times \sigma_{n}$ equals $\mho_{n}$ and we get a proper, surjective, birational, $A$-morphism $\pi: \mathscr{V}_{n}^{\prime} \rightarrow \mathscr{W}_{n}$ which is an isomorphism over $A-o_{A}$. It follows that $\sigma_{n}(V)=W_{0}$.

The fiber of $V-E$ over the point $P$ of $C$ is the affine Spec $R_{0}$ where $R_{0}=\mathrm{C}[[x]]$ [ $u_{0} / t^{n}, u_{1} / t^{n}$ ]. In $R_{0}, u_{2}=0$ and, for $3 \leqslant i \leqslant 9, u_{i}=x^{3-i}$. The map $\sigma_{P}$ : Spec $R_{0}$ $\rightarrow \mathbf{P}_{9}$ is defined by sending $q_{0}$ to $u_{0} / t^{n}, q_{1}$ to $u_{1} / t^{n}, q_{2}$ to $x u_{0} / t^{n}-x^{2} u_{1} / t^{n}$, and, for $3 \leqslant i \leqslant 9, q_{i}$ to $x^{3-i}$. Therefore, $\sigma_{P}\left(\operatorname{Spec} R_{0}\right)$ does not meet the hyperplane $q_{3}=0$. For $0 \leqslant i \leqslant 9$, let $s_{i}=q_{i} / q_{3}$. Then the map $\sigma_{P}$ is induced by the homomorphism $\mathbf{C}\left[s_{0}, \ldots, s_{9}\right] \rightarrow R_{0}$ which sends $s_{0}$ to $u_{0} / t^{n}, s_{1}$ to $u_{1} / t^{n}, s_{2}$ to $x u_{0} / t^{n}-$ $x^{2} u_{1} / t^{n}$ and $s_{i}$ to $x^{3-i}$ for $3 \leqslant i \leqslant 9$. Therefore, $\sigma_{P}$ is injective. It follows that $\pi$ is one-to-one over $\mathscr{V}_{n}-\mathbf{P}_{3}^{*}$ and, hence, by Zariski's Main Theorem, $\pi$ is an isomorphism when restricted to ${ }^{{ }^{~} V_{n}}-\mathbf{P}_{3}^{*}$. Q.E.D.

Remark 3.9. Let $\mathcal{C}=$ the proper transform of $A \times C$ in $\mathfrak{V}_{n}^{\prime}$. Then, $\mathcal{C} \cap V=$ the inverse image of $D$ under the restriction of $\sigma_{n}$ to $V$.

Step II. Standardization of the equation of the family.
Lemma 3.10. Let $l$ denote a fiber of $\Sigma_{4}$. Let $|m l|$ denote $\left|H^{0}\left(\Sigma_{4}, o_{\Sigma_{4}}(m l)\right)\right|$. There is a unique, $\lambda_{n} \times G_{0}$-invariant decomposition

$$
H^{0}\left(\Sigma_{4}, o_{\Sigma_{4}}(2)\right) \approx \Theta \oplus \Phi \oplus \Xi
$$

such that
(i) $|\Theta|$ has $2 D$ as the fixed component and $|\Theta|-2 D=|4 l|, \operatorname{dim} \Theta=5$.
(ii) $|\Phi|$ has $D+D_{0}$ as the fixed component, $|\Phi|-D-D_{0}=|8 l|, \operatorname{dim} \Phi=9$,
(iii) $|\Xi|$ has $2 D_{0}$ as the fixed component and $|\Xi|-2 D_{0}=|12 l|$, $\operatorname{dim} \Xi=13$.

Proof. From the proof of Lemma 3.7, we have that $D$ is linearly equivalent to $D_{0}+4 l$ and $2 D+4 l, D+D_{0}+8 l, 2 D_{0}+12 l$ are elements of $\left|H^{0}\left(\Sigma_{4}, o_{\Sigma_{4}}(2)\right)\right|$. Clearly, $\Theta, \Phi, \Xi$ are $\lambda_{n} \times G_{0}$-invariant and have the indicated dimensions. From
[12], the canonical divisor on $\Sigma_{4}$ belongs to $\left|-2 D_{0}-6 l\right|$ and $H^{1}\left(\Sigma_{4}, o_{\Sigma_{4}}(m)\right)=0$ for $m \geqslant 1$. It follows from duality that $H^{2}\left(\Sigma_{4}, o_{\Sigma_{4}}(m)\right)=0$ for $m \geqslant 1$. By Rie-mann-Roch, $\operatorname{dim} H^{0}\left(\Sigma_{4}, o_{\Sigma_{4}}(2)\right)=27$. Therefore, $\Theta, \Phi$ and $\Xi \operatorname{span} H^{0}\left(\Sigma_{4}, o_{\Sigma_{4}}(2)\right)$. The uniqueness follows from the irreducibility of $\Theta, \Phi$ and $\Xi$. Q.E.D.

Lemma 3.11. There is a $\lambda_{n} \times G_{0}$-invariant decomposition $H^{0}\left(\mathbf{P}_{9}, o_{\mathbf{P}_{9}}(2)\right) \approx \mathbf{J}_{5} \oplus$ $\mathbf{J}_{15} \oplus \mathbf{B}_{1} \oplus \mathbf{B}_{5} \oplus \mathbf{B}_{7} \oplus \mathbf{B}_{9} \oplus \mathbf{B}_{13}$ such that
(i) $\mathbf{J}_{15}$ generates the ideal of $N_{4}$, the cone over $D$ with vertex $L_{2}$,
$\mathbf{J}_{5}$, together with $\mathbf{J}_{15}$ generates the ideal of $W_{0}$,
$\mathbf{B}_{1}=\mathbf{C} \cdot F_{0}$ where $F_{0} \in \operatorname{Symm}^{2}\left(\mathbf{A}_{3}\right)$ and $F_{0}$ vanishes on $X_{0}$ in $\mathbf{P}_{3}$,
$\mathbf{B}_{7}$, together with $\mathbf{J}_{5}, \mathbf{J}_{15}, \mathbf{B}_{1}$ generates the ideal of $\Sigma_{4}$, and there are $\lambda_{n} \times G_{0}$-linear isomorphisms $\mathbf{B}_{5} \approx \Theta, \mathbf{B}_{9} \approx \Phi, \mathbf{B}_{13} \approx \boldsymbol{\Xi}$.
(ii) $\lambda_{n}$ acts as follows:
if $F \in \mathbf{J}_{15} \oplus \mathbf{B}_{13}, F^{\lambda_{n}(t)}=F$,
if $F \in \mathbf{J}_{5} \oplus \mathbf{B}_{7} \oplus \mathbf{B}_{9}, F^{\lambda_{n}(t)}=t^{n} F$,
if $F \in \mathbf{B}_{1} \oplus \mathbf{B}_{5}, F^{\lambda_{n}(t)}=t^{2 n} F$.
Proof. Under the $\lambda_{n} \times G_{0}$-linear restriction, $H^{0}\left(\mathbf{P}_{9}, o_{\mathbf{P}_{9}}(1)\right) \rightarrow H^{0}\left(\Sigma_{4}, o_{\Sigma_{4}}(1)\right),\left|\mathbf{A}_{3}\right|$ restricts to divisors on $\Sigma_{4}$ with $D$ as the fixed component such that $\left|A_{3}\right|-D=|2 l|$ where $l$ is a fiber of $\Sigma_{4}$. If $q \in \mathbf{A}_{3}, q^{\lambda_{n}(t)}=t^{n} q$. $\mathbf{A}_{7}$ restricts to divisors on $\Sigma_{4}$ with $D_{0}$ as the fixed component such that $\left|A_{7}\right|-D_{0}=|6 l| . \lambda_{n}$ acts trivially on $\mathbf{A}_{7}$.

Let $F_{0} \in H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(4)\right)$ be a quartic form, vanishing on $X_{0}$. Since $X_{0}$ is singular along $C, F_{0} \in \operatorname{Symm}^{2}\left(\mathrm{~A}_{3}\right) . F_{0}$ vanishes on $\Sigma_{4}$ and hence on $D_{0}$. Therefore, we have a $\lambda_{n} \times G_{0}$-linear exact sequence

$$
0 \rightarrow \mathbf{C} \cdot F_{0} \rightarrow \operatorname{Symm}^{2}\left(\mathbf{A}_{3}\right) \rightarrow H^{0}\left(D_{0}, o_{D_{0}}(2)\right) \rightarrow 0
$$

Choose a $\lambda_{n} \times G_{0}$-linear section $s: H^{0}\left(D_{0}, o_{D_{0}}(2)\right) \rightarrow \operatorname{Symm}^{2}\left(\mathbf{A}_{3}\right)$ and let $\mathbf{B}_{1}=\mathbf{C}$. $F_{0}, \mathbf{B}_{5}=$ image of $s$. Clearly, $\mathbf{B}_{5} \approx \Theta$ under the $\lambda_{n} \times G_{0}$-linear restriction to $\Sigma_{4}$. If $F \in \operatorname{Symm}^{2}\left(\mathbf{A}_{3}\right), F^{\lambda_{n}(t)}=t^{2 n} F$.

Similarly, we have the $\lambda_{n} \times G_{0}$-linear exact sequence

$$
0 \rightarrow \mathbf{J}_{15} \rightarrow \operatorname{Symm}^{2}\left(A_{7}\right) \xrightarrow{j^{\prime}} H^{0}\left(D, o_{D}(2)\right) \rightarrow 0
$$

where $\lambda_{n}$ acts trivially on $\operatorname{Symm}^{2}\left(\mathbf{A}_{7}\right) . \mathbf{J}_{15}$ consists of elements which vanish on $D$ and, hence, vanish on $N_{4}$. Since $\operatorname{dim} \mathbf{J}_{15}=15, \mathbf{J}_{15}$ in fact, generates the ideal of $N_{4}$. Let $s^{\prime}$ be a $\lambda_{n} \times G_{0}$-linear section of $j^{\prime}$ and set $\mathbf{B}_{13}=$ the image of $s^{\prime} . \mathbf{B}_{13} \approx \Xi$ under restriction to $\Sigma_{4}$.

Let $\mathbf{B}^{\prime \prime}=$ the image of $\mathbf{A}_{3} \otimes \mathbf{A}_{7}$ in $H^{0}\left(\Sigma_{4}, o_{\Sigma_{4}}(2)\right)$ under the restriction map. Let $\mathbf{J}^{\prime \prime}=$ the kernel of the restriction map. The exact sequence

$$
0 \rightarrow \mathbf{J}^{\prime \prime} \rightarrow \mathbf{A}_{3} \otimes \mathbf{A}_{7} \xrightarrow{i^{\prime \prime}} \mathbf{B}^{\prime \prime} \rightarrow 0
$$

is $\lambda_{n} \times G_{0}$-linear. If $F \in \mathbf{A}_{\mathbf{3}} \otimes \mathbf{A}_{7}, F^{\lambda_{n}(t)}=t^{n} F$. Therefore, $\mathbf{B}^{\prime \prime} \cap \Theta=\{0\}$ and $\mathbf{B}^{\prime \prime} \cap \Xi=\{0\}$. Since the restriction $H^{0}\left(\mathbf{P}_{9}, o_{\mathbf{P}_{9}}(2)\right) \rightarrow H^{0}\left(\Sigma_{4}, o_{\Sigma_{4}}(2)\right)$ is surjective, $\operatorname{dim} \mathbf{B}^{\prime \prime}=9$. By the uniqueness of decomposition, $\mathbf{B}^{\prime \prime} \approx \Phi$. Let $s^{\prime \prime}$ be a $\lambda_{n} \times G_{0^{-}}$ linear section of $j^{\prime \prime}$ and let $\mathbf{B}_{9}=s^{\prime \prime}\left(\mathbf{B}^{\prime \prime}\right) . \mathbf{J}^{\prime \prime}$ vanishes on $\mathbf{\Sigma}_{4}$ and has dimension 12. $\mathbf{J}^{\prime \prime}$ contains the $\lambda_{n} \times G_{0}$-invariant, 5 -dimensional subspace, $\mathbf{J}_{5}$, consisting of elements which vanish on $W_{0}$. Let $\mathbf{B}_{7}$ be a $\lambda_{n} \times G_{0}$-invariant complement of $\mathbf{J}_{5}$ in $\mathbf{J}^{\prime \prime}$.

According to [12], the ideal of $\Sigma_{4}$ is generated by quadratic elements and, hence, by $\mathbf{J}^{\prime \prime} \oplus \mathbf{J}_{15} \oplus \mathbf{B}_{1}$. Q.E.D.

Lemma 3.12. There is a $G_{0}$-linear isomorphism

$$
r: \mathbf{B}_{1} \oplus \mathbf{B}_{5} \oplus \mathbf{B}_{7} \oplus \mathbf{B}_{9} \oplus \mathbf{B}_{13} \rightarrow H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(4)\right)
$$

Proof. The map $r$ is the composition

$$
H^{0}\left(\mathbf{P}_{9}, o_{\mathbf{P}_{9}}(2)\right) \rightarrow H^{0}\left(W, o_{W}(2)\right) \rightarrow H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(4)\right)
$$

Let $\mathbf{B}$ denote the space on the left side of the map $r$. Let $\beta$ be a nonzero element of B. Let $Z$ be the quadric hypersurface in $\mathbf{P}_{\text {, }}$ defined by the equation $\beta=0$. Let $\lim _{t \rightarrow 0} Z^{\lambda_{n}(t)}=Z_{0}$. Since the projective space $|\mathbf{B}|$ is invariant under $\lambda_{n}$, there exists $\beta_{0}$ in $\mathbf{B}$ such that $Z_{0}$ is defined by the equation $\beta_{0}=0$. Now suppose that $r(\beta)=0$. Then, $W=t\left(\mathbf{P}_{3}\right) \subset Z$ and $W^{\lambda_{n}(t)} \subset Z^{\lambda_{n}(t)}$. Therefore, $W_{0} \subset Z_{0}, \beta_{0}$ must vanish on $W_{0}$ and $\beta_{0} \in \mathbf{J}_{5} \oplus \mathbf{J}_{15}$. Contradiction. Therefore, $r$ must be injective. Since $\operatorname{dim} \mathbf{B}$ $=\operatorname{dim} H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(4)\right)=35, r$ must be an isomorphism. Q.E.D.

For $i=1,5,7,9,13$, let $\mathbf{D}_{i}=r\left(\mathbf{B}_{i}\right)$. Fix a nonzero element $F_{0}$ in $\mathbf{D}_{1}$. Let $\mathbf{N}=\mathbf{D}_{1} \oplus \mathbf{D}_{9} \oplus \mathbf{D}_{13}$.

Lemma 3.13. The morphism $\eta: G \times|\mathbf{N}| \rightarrow M$, induced by the $G$-action on $M$ is smooth in a neighborhood of $G \times\left|\mathbf{D}_{1}\right|$.

Proof. Let $e$ denote the identity in $G$. Let $p=\eta\left(e \times\left|\mathbf{D}_{1}\right|\right)$. By homogeneity, it is enough to show that the tangent space at $e \times\left|D_{1}\right|$ maps surjectively onto the tangent space at $p$. Let $O=\eta\left(G \times\left|\mathbf{D}_{1}\right|\right)$, the orbit of $p$ in $M$. Let $T_{G}=$ the tangent space of $G$ at $e$ and $T_{O, p}=$ the tangent space of $O$ at $p$. The canonical map $G \times\left|\mathbf{D}_{1}\right| \rightarrow O$ maps $T_{G}$ surjectively onto $T_{O, p}$, sending tangent vectors along $G_{0}$ to zero. Also, $e \times|\mathbf{N}|$ maps isomorphically into $M$. Therefore, it is enough to show that no nonzero tangent vector in the image of $T_{G}$ lies along $|\mathbf{N}|$ in $M$.

Let $\tau$ : Spec $\mathbf{C}[\varepsilon] /\left(\varepsilon^{2}\right) \rightarrow G$ be a morphism which maps the closed point on the identity. $\tau$ determines an infinitesimal automorphism of $H^{\mathbf{0}}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(4)\right)$ under which $F_{0}$ transforms into $F_{0}+\Delta F_{0}$. Let $P$ be a point of $P_{3}$ on $C . \tau$ determines a derivation $d: o_{\mathbf{P}_{3}, P} \rightarrow o_{\mathbf{P}_{3}, P}$ such that if $f_{0}$ and $\Delta f_{0}$ are the images of $F_{0}$ and $\Delta F_{0}$ in $o_{\mathbf{P}_{3}, P}$, then $d\left(f_{0}\right)=\Delta f_{0}$. Choose a basis of $H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(2)\right)$ as in the proof of Lemma 3.8. We use the same notation. We may assume that $F_{0}=q_{0}^{2}-4 q_{1} q_{2}$ so that $f_{0}=\left(u_{0}-2 x u_{1}\right)^{2}+4 u_{1}^{3}$. Let $\zeta=u_{0}-2 x u_{1}$. Then, $\Delta f_{0}=\zeta d(\zeta)+12 u_{1}^{2} d\left(u_{1}\right)$. The proper transform $f_{0}^{\prime}$ of $f_{0}$ in $\mathcal{\vartheta}\left[u_{0} / t^{n}, u_{1} / t^{n}\right]$ is $\left(\zeta / t^{n}\right)^{2}+4 t^{n}\left(u_{1} / t^{n}\right)^{3}$ and the image of $f_{0}^{\prime}$ in $R_{0}$ is $\left(\zeta / t^{n}\right)^{2}$. Since $\lim _{t \rightarrow 0} F_{0}^{\lambda_{n}(t)}$ vanishes on $\Sigma_{4}, \zeta / t^{n}$ must vanish on $\pi^{-1}\left(\Sigma_{4}\right) \cap V$. Let $\Sigma^{\prime}=\pi^{-1}\left(\Sigma_{4}\right) \cap V$. Let $\Delta f_{0}^{\prime}=$ the proper transform of $\Delta f_{0}$ in $\mathcal{Q}\left[u_{0} / t^{n}, u_{\mathrm{l}} / t^{n}\right]$. Then, the restriction of $\Delta f_{0}^{\prime}$ to $\Sigma^{\prime}$ either is zero or else vanishes to the order $\geqslant 2$ on the inverse image of $D$ in $\Sigma^{\prime}$. It follows that $\lim _{t \rightarrow 0}\left(\Delta f_{0}^{\prime}\right)^{\lambda_{n}(t)} \in \mathbf{D}_{1}$ $\oplus \mathbf{D}_{5} \oplus \mathbf{D}_{7}$ and hence, $\Delta f_{0}$ must be in $\mathbf{D}_{1} \oplus \mathbf{D}_{5} \oplus \mathbf{D}_{7}$. Therefore, the image of the tangent vector lies along $|\mathbf{N}|$ if and only if $\Delta f_{0} \in \mathbf{D}_{1}$. But, then the infinitesimal automorphism of $M$ determined by $\tau$ fixes $p$. Hence $\tau$ must factor as

and the image of the tangent vector must be zero. Q.E.D.
Corollary 3.14. Fix a nonzero element $F_{0}$ of $\mathbf{D}_{1}$. There exist elements, $F_{t}^{\prime} \in \mathbf{D}_{9}$ $\otimes \mathbf{C}[[t]]$ and $F_{t}^{\prime \prime} \in \mathbf{D}_{13} \otimes \mathbf{C}[[t]]$ such that the family $X$ may be defined by an equation of the form

$$
F(t)=F_{0}+F_{t}^{\prime}+F_{t}^{\prime \prime}=0
$$

Proof. Let $p$ be the point of $M$ corresponding to $F_{0}$. The family $X$ is defined by a map $\tau: S \rightarrow M$, mapping the closed point onto $p$. The map $\tau$ lifts to a map $\mu$ : $S \rightarrow G \times|\mathbf{N}|$ which maps the closed point onto $e \times\left|\mathbf{D}_{1}\right|$ where $e$ is the identity in $G$. Let $\mu^{\prime}$ be the composition

$$
S \xrightarrow{\mu} G \times|\mathbf{N}| \xrightarrow{p_{r_{2}}} N \rightarrow e \times|\mathbf{N}| \rightarrow G \times|\mathbf{N}|
$$

and let $\tau^{\prime}=\eta \circ \mu^{\prime}$. Clearly, the maps $\mu$ and $\mu^{\prime}$ are $G$-equivalent and hence, so are the maps $\tau$ and $\tau^{\prime}$. Q.E.D.

Step III. Modification of the family via the geometric invariant theory.
Let $N$ denote the affine in $|\mathbf{N}|$ which is the complement of the hyperplane in $|\mathbf{N}|$, $F_{0}=0$. A closed point of $N$ corresponds to an element of $\mathbf{N}$ which can be written uniquely as $F_{0}+F^{\prime}+F^{\prime \prime}$ where $F^{\prime} \in \mathbf{D}_{9}$ and $F^{\prime \prime} \in \mathbf{D}_{13}$. Let

$$
\Omega=\operatorname{Symm}\left(\mathbf{D}_{9}^{*} \oplus \mathbf{D}_{\mathbf{1 3}}^{*}\right)
$$

where the superscript * denotes the dual vector space. Grade $\Omega$ by assigning weight 2 to $D_{9}^{*}$ and weight 3 to $D_{13}^{*} . G_{0}$ acts on $\operatorname{Spec} \Omega$ and $\operatorname{Proj} \Omega$. Proj $\Omega$ contains $G_{0}$-invariant subspaces $\mathrm{D}_{9}$ and $\mathrm{D}_{13}$. Let $p_{1}: \operatorname{Proj} \Omega \rightarrow \rightarrow \mathrm{D}_{9}$ and $p_{2}: \operatorname{Proj} \Omega \rightarrow \mathrm{D}_{13}$ be the rational maps defined by the canonical projections. If $\omega \in \operatorname{Proj} \Omega$ and if $p_{i}$ is not defined at $\omega$, we let $p_{i}(\omega)$ denote the empty set. By Lemma 3.11 there are $G_{0}$-linear isomorphisms $\mathbf{D}_{9} \approx \Phi$ and $\mathbf{D}_{13} \approx \Xi$. If $\omega \in\left|D_{9}\right|$ (respectively, $\left.\left|D_{13}\right|\right)$, let $\bar{\omega}$ denote the corresponding element in $|\Phi|$ (respectively, $|\bar{\Xi}|$ ). It is easy to verify the following [17]:

Proposition 3.15. Let $\omega \in(\operatorname{Proj} \Omega)^{s s}$ such that $\omega$ belongs to a minimal orbit. Then, $\omega$ is stable if and only if no fiber of $\Sigma_{4}$ has multiplicity $\geqslant 4$ in $\overline{p_{1}(\omega)}$ and multiplicity $\geqslant 6$ in $\overline{p_{2}(\omega)} . \omega$ is not stable if and only if there exist two distinct fibers of $\Sigma_{4}$ such that each has multiplicity of 4 in $\overline{p_{1}(\omega)}$ if it is not empty and multiplicity of 6 in $\overline{p_{2}(\omega)}$ if it is not empty.

Let $o_{N}$ denote the origin in $N$. Let $p_{r}: N-o_{N} \rightarrow \operatorname{Proj} \Omega$ be the canonical projection.

Lemma 3.16. The family may be modified so that the new family is induced by a map $u: S \rightarrow N$, mapping the closed point o onto $o_{N}$, such that, if $u^{*}$ is the restriction of $u$ to $\operatorname{Spec} \mathbf{C}((t))$, then the composition $p_{r} \circ u^{*}$ extends to a map $v: S \rightarrow(\operatorname{Proj} \Omega)^{s s}$ which maps o onto a point in a minimal orbit.

Proof. By Corollary 3.15, we may assume that the given family of quartics is induced by a map $u_{0}: S \rightarrow N$ such that $u_{0}(o)=o_{N}$. Let $\tau: N \rightarrow \mathfrak{N}$ be the universal categorical quotient of $N$ by $G_{0}$. It is enough to find a section of $\tau$ over $\tau \circ u_{0}$ after replacing $t$ by a suitable root of $t$ such that the section has the required properties. We define a blow-up of $N$ and $\mathfrak{\Re}$ as follows. Let $\Omega=\oplus \Omega_{i}$ where $\Omega_{i}$ is the graded component of weight $i$. Let $\Omega^{\sharp}$ be the graded ring $\oplus_{k>0} \Omega_{k}^{\sharp}$ where $\Omega_{k}^{\#}=\bigoplus_{i>k} \Omega_{i}$. If we regard $\Omega$ as an ungraded ring, then $\Omega^{\sharp}$ is a graded algebra over $\Omega$. Let $N^{\prime}=\operatorname{Proj} \Omega^{\sharp}$ and let $\pi: N^{\prime} \rightarrow N$ be the canonical projection. $\pi$ is an isomorphism everywhere except over the origin $o_{N}$. Let $E$ be the exceptional divisor in $N^{\prime}$. The projection $p_{r}$ extends to a morphism $p_{r}^{\prime}: N^{\prime} \rightarrow \operatorname{Proj} \Omega$ which maps $E$ isomorphically onto Proj $\Omega$. Since the blow-up is equivariant with respect to the action of $G_{0}, G_{0}$ acts on $N^{\prime}$ and $p_{r}^{\prime}$ is equivariant also.

Let $\partial=\tau\left(o_{N}\right)$. Let $\Delta=(\tau \circ \pi)^{-1}(\partial)$. If $p$ is a closed point of $N^{\prime}-\Delta$, the closure of its orbit lies in $N^{\prime}-\Delta$ since the closure of the orbit of $\pi(p)$ lies in $N-\tau^{-1}(\partial) . p$ is semistable since $\pi(p)$ is. Suppose that $p \in \Delta-E$. Then, $\pi(p)$ lies in $\tau^{-1}(\partial)-o_{N}$ and $o_{N}$ lies in the closure of the orbit of $\pi(p)$. That is, there exists a one-parameter subgroup $\lambda(t)$ of $G_{0}$ such that $\lim _{t \rightarrow 0}(\pi(p))^{\lambda(t)}=o_{N}$. Therefore, $\pi(p)$ is represented by a quartic form $F_{0}+F^{\prime}+F^{\prime \prime}$ such that $F^{\prime} \in \mathbf{D}_{9}, \quad F^{\prime \prime} \in \mathbf{D}_{13}$ and $\lim _{t \rightarrow 0}\left(F^{\prime}, F^{\prime \prime}\right)^{\lambda(t)}=(0,0)$. In other words, $\left(F^{\prime}, F^{\prime \prime}\right)$ represents an unstable point of $\operatorname{Proj} \Omega$. There exists a positive integer $m$ such that $\left(F^{\prime}, F^{\prime \prime}\right)^{\lambda(t)}=\left(t^{2 m} F_{t}^{\prime}, t^{3 m} F_{t}^{\prime \prime}\right)$ where $\lim _{t \rightarrow 0}\left(F_{t}^{\prime}, F_{t}^{\prime \prime}\right)=\left(F_{0}^{\prime}, F_{0}^{\prime \prime}\right) \neq(0,0)$ and $\mu\left(\left(F_{0}^{\prime}, F_{0}^{\prime \prime}\right), \lambda\right)>0$. Therefore, $p$ is unstable. Hence, $\Delta^{s s}=E^{s s}$.

Let $\mathfrak{N}^{\prime}$ denote the categorical quotient of $\left(N^{\prime}\right)^{s s}$ by $G_{0}$. We have a canonical commutative diagram


The morphism $\mathfrak{p}$ is an isomorphism over $\mathfrak{R}^{\prime}-\partial$ and by Proposition 5.2 in [17], the exceptional divisor $\mathcal{E}$ in $\mathfrak{R}^{\prime}$ over $\partial$ is the universal categorical quotient of (Proj $\left.\Omega\right)^{s s}$ by $G_{0}$. The map $\tau \circ u_{0}$ lifts uniquely to a map $w: S \rightarrow \mathfrak{N}^{\prime}$. From the properties of universal quotients (Proposition 2.1 in [17]) it follows that there is a positive integer $n$ and a map $\rho: S \rightarrow S$ which sends $t$ to $t^{n}$ such that $w \circ \rho$ lifts to a section $u^{\prime}$ : $S \rightarrow N^{\prime}$ and $u^{\prime}(o)$ belongs to a minimal orbit. $\pi \circ u^{\prime}$ now provides the required map. Q.E.D.

Assume now that the family of quartics, $\mathrm{f}: X \rightarrow S$ is defined by the equation

$$
F=F_{0}+t^{4 m} F_{t}^{\prime}+t^{6 m} F_{t}^{\prime \prime}=0
$$

where $F_{t}^{\prime} \in \mathbf{D}_{9} \otimes \mathbf{C}[[t]]$ and $F_{t}^{\prime \prime} \in \mathbf{D}_{13} \otimes \mathbf{C}[[t]]$ such that $\lim _{t \rightarrow 0}\left(F_{t}^{\prime}, F_{t}^{\prime \prime}\right)=\left(F_{0}^{\prime}, F_{0}^{\prime \prime}\right)$ is not zero and defines a semistable point $\omega$ of $(\operatorname{Proj} \Omega)^{s s}$ belonging to a minimal orbit. The quadric hypersurface in $\mathbf{P}_{9} \times S$, corresponding to $F$, transforms under the action of $\lambda_{2 m}$ to the quadric surface defined by the equation

$$
F_{0}+t^{2 m} F_{t}^{\prime}+t^{2 m} F_{t}^{\prime \prime}=0
$$

The latter hypersurface defines a divisor, $Y$, on $\mathscr{W}_{2 m} \times_{A} S$ which is flat over $S . Y$ is a modification of the family $X$. Let $\tilde{Y}$ be the normalization of $Y$.

Theorem 3.17. The special fiber $Y_{0}$ is a two-to-one cover of $\Sigma_{4}$, ramified over a curve with two connected components, $D_{0}$ and $B$, such that $B$ is linearly equivalent to $3 D . Y_{0}$ has only insignificant limit singularities.

Proof. We use the description of, $\mathscr{W}_{2 m}$ given above the statement of Lemma 3.8 and the local description given in the proof of the lemma. We keep the same notation. Let $X^{\prime}$ be the proper transform of $X$ in $\mathscr{V}_{2 m}^{\prime} \times_{A} S$. Let $\tilde{X}^{\prime}$ be the normalization of $X^{\prime}$. Let $X_{\#}$ be the proper transform of $X_{0}$ in $X^{\prime}$. Let $\tilde{X}_{\#}$ be the proper transform of $X_{0}$ in $\tilde{X}^{\prime}$. We have a proper, surjective, birational map, $\rho$ : $X^{\prime} \rightarrow Y$ which is an isomorphism when restricted to $X^{\prime}-X_{\sharp}$. Hence, we have a proper, surjective, birational map $\tilde{\rho}: \tilde{X}^{\prime} \rightarrow \tilde{Y}$ which is an isomorphism when restricted to $\tilde{X}^{\prime}-\tilde{X}_{\sharp}$. Let $P$ be a point of $\mathbf{P}_{3}$ on $C$. As before, let $\mathcal{O}$ be the complete local ring of $S \times \mathbf{P}_{3}$ at $o \times \mathbf{P}_{3}$. Recall that $\mathcal{O} \approx \mathbf{C}\left[\left[u_{0}, u_{1}, x, t\right]\right]$ in terms of the basis of $H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(2)\right)$ chosen as in Lemma 3.8. $F_{0}=q_{0}^{2}-4 q_{1} q_{2}$ and its image in $\mathcal{O}$ is $f_{0}=\zeta^{2}+4 u_{1}^{3}$ where $\zeta=u_{0}-2 x u_{1}$. Let $f_{t}^{\prime}$ and $f_{t}^{\prime \prime}$ denote the images of $F_{t}^{\prime}$ and $F_{t}^{\prime \prime}$ respectively in $\mathcal{O}$. Then the image of $F$ in $\mathcal{\theta}$ is:

$$
f=\zeta^{2}+4 u_{1}^{3}+t^{4 m} f_{t}^{\prime}+t^{6 m} f_{t}^{\prime \prime}
$$

The fiber of $\Upsilon_{2 m}^{\prime}-\mathbf{P}_{3}^{*}$ over $\operatorname{Spec} \mathcal{\theta}$ is isomorphic to $\operatorname{Spec} R$ where $R=$ $\mathrm{C}\left[\left[\zeta, u_{1}, x, t\right]\right]\left[\zeta / t^{2 m}, u_{1} / t^{2 m}\right]$. The proper transform of $f$ in $R$ is

Let

$$
f_{\sharp}=\left(\zeta / t^{2 m}\right)^{2}+t^{2 m}\left(4\left(u_{1} / t^{2 m}\right)^{3}+f_{t}^{\prime}+f_{t}^{\prime \prime}\right) .
$$

$$
g=\left(\zeta / t^{3 m}\right)^{2}+4\left(u_{1} / t^{2 m}\right)^{3}+f_{t}^{\prime}+f_{t}^{\prime \prime}
$$

Let $T=R /\left(f_{\sharp}\right)$ and $T^{*}=$ the normalization of $T ; T^{*} \approx R\left[\zeta / t^{3 m}\right] /(g)$. Let

$$
T_{0}=[T /(t)]_{\mathrm{reduced}} \approx \mathbf{C}[[x]]\left[u_{1} / t^{2 m}\right]
$$

let

$$
T_{0}^{*}=T^{*} /(t)
$$

$T_{0}^{*} \approx T_{0}\left[\zeta / t^{3 m}\right] /\left(g_{0}\right)$ where $g_{0}=\left(\zeta / t^{3 m}\right)^{2}+4\left(u_{1} / t^{2 m}\right)^{3}+\overline{f_{0}^{\prime}}+\overline{f_{0}^{\prime \prime}}, \overline{f_{0}^{\prime}}$ and $\overline{f_{0}^{\prime \prime}}$ are the images of $f_{t}^{\prime}$ and $f_{t}^{\prime \prime}$ in $T_{0}$.

Spec $T_{0}$ maps isomorphically onto the fiber of $\Sigma_{4}-D_{0}$ over Spec $\hat{o}_{\Sigma_{4}, P}$ where $P$ is considered a point of $D$ by identifying $C$ with $D$. The equation $\bar{f}_{0}^{\prime}=0$ (respectively, $\bar{f}_{0}^{\prime \prime}=0$ ) is the local equation of the divisor on $\Sigma_{4}$ defined by $F_{0}^{\prime}$ (respectively, $F_{0}^{\prime \prime}$ ). The equation $\left(u_{1} / t^{2 m}\right)=0$ is the local equation of $D$. Therefore, $\bar{f}_{0}^{\prime}=$ $\left(u_{1} / t^{2 m}\right) p^{\prime}(x)$ and $\bar{f}_{0}^{\prime \prime}=p^{\prime \prime}(x)$ where $p^{\prime}$ and $p^{\prime \prime}$ are polynomials whose order of vanishing at $P$ is less than 5 and 7 respectively. Therefore, the ramification curve of the double cover $\tilde{Y}_{0} \rightarrow \Sigma_{4}$ equals $B+k D_{0}$ where $k \geqslant 0, B \cap D_{0}$ is empty and $B$ is a three-to-one cover of $D . B$ is linearly equivalent to $3 D+n l$, where $l$ is a fiber of $\Sigma_{4}$ and $n \geqslant 0$. Since $(3 D+n l) \cdot D_{0}=0, n=0$ and $B$ is linearly equivalent to $3 D$. The ramification curve is linearly equivalent to $(3+k) D_{0}+12 l$ where $k$ is an odd,
positive integer. Let $2 j=3+k$ and $B_{0}=j D_{0}+6 l$. Now, $\chi\left(\tilde{Y}_{0}\right)=2 \chi\left(\Sigma_{4}\right)+$ $1 / 2 B_{0} \cdot\left(B_{0}+K_{\Sigma_{4}}\right)$ where $K_{\Sigma_{4}}$ is a canonical divisor on $\Sigma_{4}$ and is linearly equivalent to $-2\left(D_{0}+3 l\right)$. (For a proof of this formula see [6, §2]. The proof given there extends to our case.) Since $\chi\left(\tilde{Y}_{0}\right)=2$ and $\chi\left(\Sigma_{4}\right)=1,0=(j-2) D_{0} \cdot\left(j D_{0}+6 l\right)=$ $(j-2)(6-4 j)$. Therefore, $j=2$ and $k=1$. From the local description of $B$, it is clear that $\tilde{Y}_{0}$ has only insignificant limit singularities. Q.E.D.
4. Double covers of $\Sigma_{0}$. Suppose now that $\mathfrak{f}: X \rightarrow S$ is a family of quartic surfaces such that $X_{0}$ consists of a nonsingular quadric $\Sigma_{0}$ with multiplicity two. Let $G_{0}=$ the stabilizer of $X_{0}$ in $G$. If we normalize $X$ after replacing $t$ by $t^{1 / 2}$ if necessary, we obtain a new family whose special fiber is a double cover of $\Sigma_{0}$, ramified over a curve $B$. As in the previous section, we modify the family by applying geometric invariant theory so that $B$ is semistable with respect to the action of $G_{0}$. Unfortunately, the double cover may still have significant limit singularities. These cases are dealt with in the next section where we further modify these families so that we get families specializing to double covers of $\Sigma_{2}^{0}$ with insignificant limit singularities.

Fix a quadratic form, $q$, which vanishes on $\Sigma_{0}$. Since $G_{0}$ is semisimple, we have

## Lemma 4.1. There are $G_{0}$-invariant decompositions

$$
H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(2)\right) \approx \mathbf{C} \cdot q \oplus \Theta, \quad H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(4)\right) \approx \mathbf{C} \cdot q^{2} \oplus q \cdot \Theta \oplus \Phi
$$

and $G_{0}$-linear isomorphisms

$$
\Theta \xrightarrow{\sim} H^{0}\left(\Sigma_{0}, o_{\Sigma_{0}}(2)\right), \quad \Phi \stackrel{\sim}{\rightarrow} H^{0}\left(\Sigma_{0}, o_{\Sigma_{0}}(4)\right) .
$$

By the methods of the previous section, one may show
Lemma 4.2. We may modify a given family of quartics, specializing to $2 \Sigma_{0}$, such that the new family is defined by an equation of the form $F=q^{2}+t^{2 m} \varphi_{1}$ where
(i) $\varphi_{t} \in \Phi \otimes \mathrm{C}[[t]]$ and $\varphi_{0}=\lim _{t \rightarrow 0} \varphi_{t} \neq 0$,
(ii) the point in $\left|H^{0}\left(\Sigma_{0}, o_{\Sigma_{0}}(4)\right)\right|$ corresponding to $\varphi_{0}$ is semistable and belongs to $a$ minimal orbit.

Proposition 4.3. Suppose that the family of quartics, $\mathfrak{f}: X \rightarrow S$, is defined by an equation of the form given in the previous lemma. Let $\tilde{X}$ be the normalization of $X$. Then, $\tilde{X}_{0}$ is a double cover of $\Sigma_{0}$, ramified over a curve $B$ in $\Sigma_{0}$ of bidegree $(4,4)$ defined by the equation $\varphi_{0}=0$.

It remains to describe the minimal orbits in $\mid H^{0}\left(\Sigma_{0},\left.o_{\Sigma_{0}}(4)\right|^{s s}\right.$ and describe the geometry of $\tilde{X}_{0}$. Let $\mathbf{H}$ denote $H^{0}\left(\Sigma_{0}, o_{\Sigma_{0}}(4)\right)$ and let $H=|\mathbf{H}|$. Let $t: \mathbf{P}_{1} \times \mathbf{P}_{1} \rightarrow \mathbf{P}_{3}$ be the Segre embedding with $\Sigma_{0}$ as its image. Let $G_{0}^{\prime}=\mathrm{SL}_{2} \times \mathrm{SL}_{2} . G_{0}^{\prime}$ acts on $\mathbf{P}_{3}$ via the embedding $\iota$. Since $G_{0}^{\prime}$ is isogenous to the component of $G_{0}$ containing the identity, we may determine the stability of curves on $\Sigma_{0}$ by considering the action of $G_{0}^{\prime}$ instead of the action of $G_{0}$. Let $\lambda$ be a one-parameter subgroup of $G_{0}^{\prime}$. It is the product of two one-parameter subgroups, $\lambda_{1}$ and $\lambda_{2}$, of $\mathrm{SL}_{2}$. Choose a basis $\left\{u_{0}, u_{1}\right\}$ so that $\lambda_{1}$ acts on $H^{0}\left(\mathbf{P}_{1}, o_{\mathbf{P}_{1}}(1)\right)$ via the diagonal matrices

$$
\left[\begin{array}{cc}
t^{r} & 0 \\
0 & t^{-r}
\end{array}\right]
$$

Similarly, choose a basis $\left\{v_{0}, v_{1}\right\}$ so that $\lambda_{2}$ acts via the matrices

$$
\left[\begin{array}{cc}
t^{r^{\prime}} & 0 \\
0 & t^{-r}
\end{array}\right]
$$

We may assume that $r>0$ and $0 \leqslant r^{\prime} / r \leqslant 1$.
$\left\{u_{0} v_{0}, u_{0} v_{1}, u_{1} v_{0}, u_{1} v_{1}\right\}$ is a basis of $H^{0}\left(\mathbf{P}_{3}, o_{\mathrm{P}_{3}}(1)\right)$. Let $x_{0}=u_{0} v_{0}, x_{1}=u_{0} v_{1}$, $x_{2}=u_{1} v_{0}, \quad x_{3}=u_{1} v_{1}$. Then, $q=x_{0} x_{3}-x_{1} x_{2}$. Since, $H^{0}\left(P_{1}, o_{P_{1}}(4)\right) \otimes$ $H^{0}\left(\mathbf{P}_{1}, o_{\mathbf{P}_{1}}(4)\right) \rightarrow \mathbf{H}$ is an isomorphism, the set

$$
\left\{u_{0}^{4-i} u_{1}^{i} v_{0}^{4-j} v_{1}^{j}\right\}_{0<i<4 ; 0<j<4}
$$

forms a basis of $H$. In order to determine the minimal orbits, we proceed as in $\S 2$. Let $H_{\lambda}, H_{\lambda}^{s s}, \bar{H}_{\lambda}, \bar{H}_{\lambda}^{s s}$, be the sets analogous to the sets $M_{\lambda}, M_{\lambda}^{s s}, \bar{M}_{\lambda}, \bar{M}_{\lambda}^{s s}$ in $\S 2$. Let $u=u_{1} / u_{0}$ and $v=v_{1} / v_{0}$. The two propositions below are easy to verify.

Proposition 4.4. A curve $B$ on $\Sigma_{0}$ of bidegree $(4,4)$ is unstable if and only if $B$ has an affine equation, $f=0$, where $f$ is of one of the following forms.
(i) With weight $(u)=2$ and weight $(v)=1, f=u^{3}+$ terms of weight $>6$,
(ii) $f=a v^{4}+b u v^{3}+$ terms of higher degree.

Proposition 4.5. Let $\lambda$ be a one-parameter subgroup of $G_{0}^{\prime}$, diagonalized as above such that $H_{\lambda}^{s s}$ is maximal. Then, we have the following cases where we have parametrized $H_{\lambda}^{s s}$ and $\bar{H}_{\lambda}^{\text {ss }}$ by polynomials $f$ and $\bar{f}$ of the form

$$
\sum_{\substack{0<i<4 \\ 0<j<4}} a_{i j} u^{i} v^{j}
$$

1. $r^{\prime} / r=1 / 2$. Let weight $(u)=2$ and weight $(v)=1 . f=a_{1} u^{3}+a_{2} u^{2} v^{2}+a_{3} u v^{4}$ + terms of weight $>6$. Either $a_{1} a_{3}=0$ and the curve belongs to case 4 or case 5 below or $a_{1} a_{3} \neq 0$ and the curve has an isolated singularity at the origin $u=v=0$, consisting of consecutive triple points with the line $u=0$ as the tangent.
$\bar{f}=a_{1} u^{3}+a_{2} u^{2} v^{2}+a_{3} u v^{4}$. If $a_{1} a_{3} \neq 0$, the curve consists of two skew lines and two twisted cubics such that it has two isolated, consecutive triple points at $u_{1}=v_{1}=$ 0 and at $u_{0}=v_{0}=0$.
2. $r^{\prime} / r=1 . f=f_{4}(u, v)+$ terms of degree $>4$ where $f_{4}(u, v)$ is a homogeneous polynomial of degree 4. Either $f_{4}$ has multiple factors and belongs to case 5 or the curve has an isolated quadruple point at the origin with four distinct tangents.
$\bar{f}=f_{4}(u, v)$. The curve consists of four (some possibly singular) conics, each of which passes through the points $u_{1}=v_{1}=0$ and $u_{0}=v_{0}=0$.
3. $r^{\prime} / r=0$.

$$
f=u^{2} \sum_{\substack{0<i<2 \\ 0<j<4}} b_{i j} u^{i} v^{j}
$$

The corresponding curves have a line as a component with multiplicity 2 . If a curve here has consecutive triple points or a quadruple point on the double line, it belongs to one of the cases below.
$\bar{f}=u^{2} \Sigma_{0 \leqslant j \leqslant 4} c_{j} v^{j}$. The curves consist of the lines $u_{1}=0$ and $u_{0}=0$, each with multiplicity 2 , and four other lines.
4. $0<r^{\prime} / r<1 / 2$. Let weight $(u)=2$ and weight $(v)=1, f=a_{1} u^{3}+a_{2} u^{2} v^{2}+$ terms of weight $>6=u^{2} g$ where $g$ consists of terms of weight $\geqslant 2$. The curves have the line $u=0$ as a component with multiplicity 2 and have consecutive triple points or a quadruple point at the origin.
$\bar{f}=u^{2} v^{2}$. The curves are of the form $2 B^{\prime}$ where $B^{\prime}$ consists of four distinct lines.
5. $1 / 2<r^{\prime} / r<1 . f=u^{2} f_{2}(u, v)+$ terms of degree $>4$ where $f_{2}(u, v)$ is a polynomial of degree 2 such that $u$ does not divide $f_{2}$. The curves have the line $u=0$ as a component with multiplicity 2 and have a quadruple point at the origin.
$\bar{f}=u^{2} v^{2}$.
The following two lemmas are needed to describe the geometry of stable curves on $\Sigma_{0}$ of bidegree (4, 4).

Lemma 4.6. Let $B$ be a curve on $\Sigma_{0}$ of bidegree (4, 4).
(i) Suppose that $B$ has consecutive triple points at a point $P$ such that no line in $\Sigma_{0}$ is tangent to $B$ at $P$. Then, we may choose homogeneous coordinates, $x_{0}, x_{1}, x_{2}, x_{3}$ in $\mathbf{P}_{3}$ such that if we let $x=x_{1} / x_{0}, y=x_{2} / x_{0}$ and $z=x_{3} / x_{0}$, then, the affine equations of $B$ have the form $z+x^{2}+y^{2}=0$ (equation of $\Sigma_{0}$ )

$$
y^{3}+x^{2} g_{2}(y, z)+x g_{3}(y, z)+g_{4}(y, z)=0
$$

where for $2 \leqslant i \leqslant 4, g_{i}(y, z)$ is a homogeneous polynomial of degree 4 in $y, z$.
(ii) The quadratic transform of Spec $o_{B, P}$ has a triple point with a single tangent if and only if in the second equation, we may assume that $g_{2}=0$.

Proof. Let $x_{2}=0$ define the plane containing a conic in $\Sigma_{0}$ which is tangent to $B$ at $P$. We may choose coordinates so that $z+x^{2}+y^{2}=0$ is the affine equation of $\Sigma_{0}$. In the affine

$$
\operatorname{Spec} \mathbf{C}[x, y] \approx \operatorname{Spec} \mathbf{C}[x, y, z] /\left(z+x^{2}+y^{2}\right) \subset \Sigma_{0}
$$

$B$ has consecutive triple points at the origin with the line $y=0$ as the tangent if and only if its equation in $\mathbf{C}[x, y]$ has the form

$$
f=y^{3}+y^{2} p_{2}(x, y)+y p_{4}(x, y)+\text { terms of higher degree }=0
$$

where $p_{i}(x, y)$ denotes a homogeneous polynomial of degree $i$ in variables $x, y$. Part (i) of the lemma now follows easily by lifting $f$ to a polynomial of degree 4 in $\mathbf{C}[x, y, z]$.

To prove (ii), note that

$$
\begin{aligned}
& y^{3}+x^{2} g_{2}(y, z)+x g_{3}(y, z)+g_{4}(y, z) \\
& \quad=y^{3}-z g_{2}(y, z)+x g_{3}(y, z)+g_{4}^{\prime}(y, z) \bmod \left(z+x^{2}+y^{2}\right)
\end{aligned}
$$

It is easily seen that the quadratic transform of Spec $o_{B, P}$ has a triple point whose tangent cone consists of a line if and only if $y^{3}-z g_{2}$ is of the form $(y+a z)^{3}$. If $y^{3}-z g_{2}=(y+a z)^{3}$, then, replacing $x_{2}$ by $x_{2}-a x_{3}$ and then, replacing $x_{0}$ by $x_{0}+2 a x_{2}-a^{2} x_{3}$, we get the desired result. (The form $x_{0} x_{3}+x_{1}^{2}+x_{2}^{2}$ is invariant under the above coordinate change.) Q.E.D.

Lemma 4.7. Let $B$ be a reduced curve on $\Sigma_{0}$ of bidegree (4, 4). If $B$ has consecutive triple points at a point $P$ such that no line in $\Sigma_{0}$ is tangent to $B$ at $P$, then, $B$ does not have another singular point which either consists of consecutive triple points or has multiplicity $\geqslant 4$.

Proof. Project $B$ from $P$ onto $\mathbf{P}_{2}$. The image of $B$ is a reduced quintic curve, $C$, which has a triple point, $p$, such that $B-P \approx C-p$. Suppose that $B$ has another point $P^{\prime}$ of multiplicity $\geqslant 3$. Let $p^{\prime}$ be the image of $P^{\prime}$ in $C$. Let $L$ be the line joining $p$ and $p^{\prime}$. Then, $L$ must be a simple component of $C$ and $C=L \cup C^{\prime}$ where $C^{\prime}$ is a quartic curve not containing $L . C^{\prime}$ must have a double point at $p$. Hence, its singularity at $p^{\prime}$ must also be a double point and $L$ cannot be tangent to $C^{\prime}$ at $p^{\prime}$. Q.E.D.

It is now easy to check
Theorem 4.8. Let $\pi: Y \rightarrow \Sigma_{0}$ be a double cover, ramified over a curve $B$ of bidegree (4, 4). Assume that $B$ is semistable and belongs to a minimal orbit. Let $\Delta$ denote the singular locus of $Y$.
A. B is stable if and only if $Y$ is one of the following surfaces:

Type I: $\Delta$ is empty or consists of rational double points.
Type II: (i) $\Delta$ consists of a double point, $P$, of type $\tilde{E}_{8}$ and some rational double points; no line in $\Sigma_{0}$ is tangent to $B$ at $\pi(P)$.
(ii) $\Delta$ consists of an ordinary nodal curve and some rational double points; $B=2 C \cup D$ where $C$ is a nonsingular conic and $C \cap D$ consists of 4 distinct points.

Type III: (i) $\Delta$ consists of a double point, $P$, of type $T_{2,3, r}$ and some rational double points; no line in $\Sigma_{0}$ is tangent to $B$ at $\pi(P)$.
(ii) $\Delta$ consists of some rational double points and a strictly quasi-ordinary nodal curve which either has two double pinch points or has one double pinch point and two simple pinch points. $B=2 C \cup D$ where $C$ is a nonsingular conic, $D$ is reduced and $B$ does not have a quadruple point. (Note that a line in $\Sigma_{0}$ cannot be tangent to $C$.)

Surfaces with significant limit singularities: (i) $\Delta$ consists of a double point, $P$, of type $E_{12}, E_{13}, E_{14}$ or $J_{3, r}$ and some rational double points; no line in $\Sigma_{0}$ is tangent to $B$ at $\pi(P)$.
(ii) $\Delta$ consists of some rational double points and a nodal curve which either has a pinch point of type $J_{3, \infty}$ and a simple pinch point or has a pinch point of type $J_{4, \infty}$. $B=2 C \cup D, C$ is a nonsingular conic, $D$ is reduced, $B$ does not have a quadruple point and $B \cap D$ has a point of multiplicity 3 or 4.
B. $B$ is strictly semistable if and only if $Y$ is one of the following surfaces:

Type II: (i) $\Delta$ consists of two double points of type $\tilde{E}_{8} . B$ has an affine equation of the form $u\left(u+a_{1} v^{2}\right)\left(u+a_{2} v^{2}\right)=0$ where $a_{1}$ and $a_{2}$ are nonzero and unequal.
(ii) $\Delta$ consists of two double points of type $\tilde{E}_{7}$ and some rational double points. $B$ has an affine equation of the form $\Pi_{1<i<4}\left(a_{i} u+b_{i} v\right)=0$.
(iii) $\Delta$ consists of two ordinary nodal curves. $B$ consists of two skew lines, each with multiplicity two, and four other distinct lines.

Type III: (i) $B$ has an affine equation of the form $(u+v)^{2}(u+a v)(b u+v)=0$ where $a, b$ and $a b$ are unequal to $1 . \Delta$ consists of some rational double points and $a$ quasi-ordinary nodal curve with two double pinch points.
(ii) $B$ has an affine equation of the form $(u+v)^{2}(u+a v)^{2}=0$ where $a \neq 1$ and $a \neq 0 . \Delta$ consists of two nodal curves which intersect transversely.
(iii) $B=2 B^{\prime}$ where $B^{\prime}$ consists of four distinct lines. $Y$ is the union of two nonsingular surfaces, $Y_{1}$ and $Y_{2}$, and $Y_{1} \cap Y_{2}$ consists of four nonsingular rational curves intersecting transversely such that the dual graph of $Y_{1} \cap Y_{2}$ is homeomorphic to a circle.

Surfaces with significant limit singularities: (i) B has an affine equation of the form $(u+v)^{3}(u+a v)=0$ where $a \neq 1 . \Delta$ consists of a simple cuspidal curve and possibly a rational double point.
(ii) $B=4 B^{\prime}$ where $B^{\prime}$ is a nonsingular conic.
5. Double covers of $\Sigma_{2}^{0}$. It remains to consider the following cases of the families of quartics, $\mathrm{f}: X \rightarrow S$. We use the following notation: $\pi_{14}=x_{1} x_{3}^{3}, \pi_{15}=x_{1} x_{2} x_{3}^{2}$, $\pi_{16}=x_{3}^{4}, \pi_{24}=x_{2}^{2} x_{3}^{2}$. For $i=14,15,16,24$, let $\Pi_{i}=\mathbf{C} \cdot \pi_{i}$. Let $\pi_{18}^{\prime}=x_{1} x_{2}^{2} x_{3}$, $\pi_{18}^{\prime \prime}=x_{2} x_{3}^{3}, \Pi_{18}=\mathbf{C} \cdot \pi_{18}^{\prime} \oplus \mathbf{C} \cdot \pi_{18}^{\prime \prime}$. Let $\pi_{18}$ denote a nonzero element of $\Pi_{18}$. $\left.\mathbf{M}=H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(4)\right), \mathbf{M}_{t}=\mathbf{M} \otimes \mathbf{C}[t]\right]$.

Case 1. $X_{0}$ is a stable quartic with significant limit singularities. $X$ has an equation of the form

$$
\left(x_{0} x_{3}+x_{1}^{2}+a x_{2}^{2}\right)^{2}+x_{2}^{3}\left(x_{0}+a_{1} x_{1}+a_{2} x_{2}+a_{3} x_{3}\right)+\pi+t^{n} F_{t}=0
$$

where $\pi=\Sigma a_{i} \pi_{i} \neq 0$ and $F_{i} \in \mathbf{M}_{i}$.
Case 2. $X_{0}$ is a strictly semistable, reduced quartic, singular along a nonsingular curve of degree 2 which is a simple cuspidal curve. $X$ has an equation of the form

$$
\left(x_{0} x_{3}+x_{1}^{2}+a x_{2}^{2}\right)^{2}+x_{2}^{3} f_{1}+t^{n} F_{t}=0
$$

where $f_{1}$ equals either $x_{1}+b x_{2}$ or $x_{2}$ and $F_{t} \in \mathbf{M}_{t}$.
CASE 3. $X_{0}=2 \Sigma_{0}$ such that if $\tilde{X}$ is the normalization of $X$, then $\tilde{X}_{0}$ has significant limit singularities and is a double cover of $\Sigma_{0}$, ramified over a curve $B$ such that either $B$ is a stable curve or $B=3 B^{\prime}+B^{\prime \prime}$ or $B=4 B^{\prime}$ where $B^{\prime}$ is a nonsingular conic and $B^{\prime} \cap B^{\prime \prime}=$ two distinct points. $X$ has an equation of the form $\left(x_{0} x_{3}+x_{1}^{2}+x_{2}^{2}\right)^{2}+t^{n} F_{t}=0$ where $F_{t} \in \mathbf{M}_{t}$ such that

$$
\lim _{t \rightarrow 0} F_{t}=\left\{\begin{array}{l}
x_{2}^{3} x_{0}+\pi, \pi=\Sigma a_{i} \pi_{i} \neq 0 \text { if } B \text { is stable } \\
x_{2}^{3}\left(x_{1}+b x_{2}\right) \text { or } x_{2}^{4} \text { if } B \text { is strictly semistable. }
\end{array}\right.
$$

We will prove
Theorem 5.1. Let $\mathfrak{f}: X \rightarrow S$ be a family of quartics belonging to one of the cases above. Then, there exists a modification $\mathrm{g}: Y \rightarrow S$ such that $Y_{0}$ has insignificant limit singularities and is a double cover of $\Sigma_{2}^{0}$.

Lemma 5.2. Let $f: X \rightarrow S$ be a family of quartics as above. Then there exists a modification $\mathrm{f}^{\prime}: X^{\prime} \rightarrow S$ such that $X_{0}^{\prime}=2 \Sigma_{2}^{0}$. Moreover, if $\tilde{X}^{\prime}$ is the normalization of $X^{\prime}$, then $\tilde{X}_{0}^{\prime}$ is a double cover of $\Sigma_{2}^{0}$, ramified over a curve defined by the equations $q=f=0$ where $q=x_{0} x_{3}+x_{1}^{2}=0$ is the equation of $\Sigma_{2}^{0}$ and $f$ is one of the following types of quartic polynomials:

Type 1: $f=x_{2}^{4}$,
Type 2: $f=x_{2}^{3} x_{1}$,
Type 3: $f=x_{2}^{3} x_{0}+a_{i} \pi_{i}, a_{i} \neq 0, i=14,15,16,18$ or 24.

Proof. By replacing $t$ by an appropriate root of $t$, we may assume that $X$ is defined by an equation of the form $\left(q+a x_{2}^{2}\right)^{2}+t^{2 n} F_{0}^{\prime}+t^{2 n+k} F_{t}^{\prime}=0$ where $n \geqslant 0$, $k>144, F_{t}^{\prime} \in \mathbf{M}_{t}$ and $F_{0}^{\prime}=x_{2}^{3}\left\{a_{0} x_{0}+a_{1} x_{1}+a_{2} x_{2}+a_{3} x_{3}\right\}+\sum a_{i} \pi_{i}$. Modify the family under the action of the one-parameter subgroup of $G$ which acts via the transformations $x_{0} \rightarrow t^{-r} x_{0}, x_{1} \rightarrow x_{1}, x_{2} \rightarrow t^{s} x_{2}, x_{3} \rightarrow t^{r} x_{3}$ where the positive integers $r, s$ are chosen as follows:
if $F_{0}^{\prime}=x_{2}^{4}$ or $x_{2}^{3}\left(x_{1}+b x_{2}\right)$, let $r=s=2$,
if $a_{0} \neq 0$, let $m=\min \left\{i: a_{i} \pi_{i} \neq 0\right\}$ and let $r=12, s=2 m-12$.
The new family is defined by the equation

$$
\left(q+a t^{2 s} x_{2}^{2}\right)^{2}+t^{2 n+2 p} F_{0}^{\prime \prime}+t^{2 n+2 p+1} F_{t}^{\prime \prime}=0
$$

where $F_{t}^{\prime \prime} \in \mathbf{M}_{t}$ and
if $F_{0}^{\prime}=x_{2}^{4}$, then $F_{0}^{\prime \prime}=x_{2}^{4}$ and $p=4$,
if $F_{0}^{\prime}=x_{2}^{3}\left(x_{1}+b x_{2}\right)$, then $F_{0}^{\prime \prime}=x_{2}^{3} x_{1}$ and $p=3$, and
if $a_{0} \neq 0$, then $F_{0}^{\prime \prime}=a_{0} x_{2}^{3} x_{0}+a_{m} \pi_{m}$ and $p=3 m-24$.
To verify this, note that the term of maximum negative weight in $F_{t}^{\prime}$ with respect to the action of the subgroup is $x_{0}^{4} \cdot t^{2 n+k} x_{0}^{4}$ transforms into $t^{2 n+k-48}$ and check that $2 n+k-48>2 n+2 p$ in all cases. Now, blow up the ideal $\left(q+a t^{2 s} x_{2}^{2}, t^{n+p}\right)$. Q.E.D.

We have to adopt more terminology. From now on, we will say that a curve on $\Sigma_{2}^{0}$ cut out by a quartic surface is a curve of type $i$, where $1 \leqslant i \leqslant 3$, if the curve may be defined by the equations $q=f=0$ where $q=x_{0} x_{3}+x_{1}^{2}=0$ is the equation of $\Sigma_{2}^{0}$ and $f$ is of type $i$ as in the previous lemma. If $\mathfrak{f}: X \rightarrow S$ is a family of quartics, we say that it is of type $i, 1 \leqslant i \leqslant 3$, if $X_{0}=2 \Sigma_{2}^{0}$ and the special fiber of the normalization of $X$ is a double cover of $\Sigma_{2}^{0}$, ramified over a curve of type $i$. We will indicate the normalization of a variety $X$ by $\tilde{X}$.

We begin by decomposing $M$ under the action of the stabilizer of $\Sigma_{2}^{0}$. Let $\mathcal{G}=$ the stabilizer of $\Sigma_{2}^{0}$ in $G$. Let $q=x_{0} x_{3}-x_{2}^{2}=0$ be the equation of $\Sigma_{2}^{0}$. Let $\mathbf{A}_{1}=$ the subspace of $H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(1)\right)$ consisting of the elements which vanish at the vertex of $\Sigma_{2}^{0}$. There exist subgroups $G_{u}, G_{m}, G_{s}$ of $\mathcal{G}$ such that $\mathcal{G} \approx G_{u} \cdot G_{m} \cdot G_{s}$ [17]. $G_{u}$ is the unipotent subgroup of $\mathcal{G}$ and consists of transformations which act trivially on $\mathbf{A}_{1}$ and take $x_{2}$ to an element of the form $x_{2}+h$ where $h \in \mathbf{A}_{1}$. The spaces $\mathbf{C} \cdot x_{2}$ and $\mathbf{A}_{1}$ are invariant under $G_{m}$ and $G_{s}$. Let $C$ denote the conic on $\Sigma_{2}^{0}$ defined by the equation $x_{2}=0$. Then, $G_{m} \cdot G_{s}$ is the stabilizer of $C$ in $\mathcal{G}$. Let $L$ denote the plane $x_{2}=0$. Note that $A_{1} \xrightarrow{\sim} H^{0}\left(L, o_{L}(1)\right)$. Let $t: \mathbf{P}_{1} \xrightarrow{\sim} C \subset L$ be an embedding. Via $\iota$, we embed $\operatorname{PGL}(2)$ as a subgroup $G_{s}$ of $\mathcal{G}$. The subgroup $G_{m}$ is isomorphic to the one-dimensional multiplicative group. It acts trivially on $A_{1}$ and its action on $\mathbf{C} \cdot x_{2}$ determines a character of $G_{m} . \operatorname{Dim} G_{u}=3$ and $\operatorname{dim} G_{s}=3$. Let $G_{r}$ denote the subgroup $G_{m} \cdot G_{s}$. $G_{r}$ is reductive and it is, in fact, isomorphic to the direct product $G_{m} \times G_{s}$.

For $n \geqslant 1$, let $\mathbf{A}_{n}$ be the $\mathcal{G}$-invariant subspace of $H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(n)\right)$ consisting of the elements which have multiplicity $n$ at the vertex of $\Sigma_{2}^{0}$. Let $\mathbf{A}_{0}=\mathbf{C}$. For $n \geqslant 1$, we have the following $G_{r}$-invariant decompositions:

$$
H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(n)\right) \approx \underset{0<i<n}{\oplus} x_{2}^{n-i} \mathbf{A}_{i} .
$$

$G_{m}$ acts trivially on each $\mathbf{A}_{n}$. By restricting each $\mathbf{A}_{n}$ to $L$, we get canonical, $G_{r}$-linear isomorphisms, $\mathbf{A}_{n} \xrightarrow{\sim} H^{0}\left(L, o_{L}(n)\right), n \geqslant 0$.

Next, we have $G_{s}$-invariant decompositions $\mathbf{A}_{n} \approx q \cdot \mathbf{A}_{n-2} \oplus \mathbf{B}_{n}$ for $n \geqslant 2$, such that the pull-back via $\iota$ yields $G_{s}$-linear isomorphisms $\mathbf{B}_{n} \xrightarrow{\sim} H^{0}\left(\mathbf{P}_{1}, o_{\mathbf{P}_{1}}(2 n)\right)$. Let $\mathbf{B}_{1}=\mathbf{A}_{1} \xrightarrow{\sim} H^{0}\left(\mathbf{P}_{1}, o_{\mathbf{P}_{1}}(2)\right)$. We get $G_{r}$-invariant decompositions

$$
\begin{gathered}
\mathbf{A}_{2} \approx \mathbf{C} \cdot q \oplus \mathbf{B}_{2}, \quad \mathbf{A}_{3} \approx q \cdot \mathbf{B}_{1} \oplus \mathbf{B}_{3} \\
\mathbf{A}_{4} \approx \mathbf{C} \cdot q^{2} \oplus q \cdot \mathbf{B}_{2} \oplus \mathbf{B}_{4}
\end{gathered}
$$

and

$$
\mathbf{M} \approx \mathbf{C} \cdot q^{2} \oplus q \cdot\left(\mathbf{C} \cdot x_{2}^{2} \oplus x_{2} \cdot \mathbf{B}_{1} \oplus \mathbf{B}_{2}\right) \oplus \mathbf{C} \cdot x_{2}^{4} \oplus x_{2}^{3} \cdot \mathbf{B}_{1} \oplus x_{2}^{2} \cdot \mathbf{B}_{3} \oplus \mathbf{B}_{4}
$$ If $f \in \mathbf{B}_{n}$, let $\bar{f}$ denote its restriction to $C$. Similarly, if $\alpha \in\left|\mathbf{B}_{n}\right|$, let $\bar{\alpha}$ denote its restriction to $C$.

We are now ready to consider the three types of families. We omit proofs of the propositions which are analogous to the propositions in $\S \S 3$ and 4.

Families of Type 1. $X$ is defined by an equation of the form

$$
\left(q+a_{t}^{\prime} x_{2}^{2}\right)^{2}+t^{2 n} x_{2}^{4}+t^{2 n+1} F_{t}^{\prime}=0
$$

where $a_{t}^{\prime}$ is a nonunit in $\mathbf{C}[[t]]$ and $F_{t}^{\prime} \in \mathbf{M}_{t}$. Let $\mathbf{N}=\mathbf{C} \cdot q^{2} \oplus \mathbf{C} \cdot q \cdot x_{2}^{2} \oplus \mathbf{C} \cdot x_{2}^{4} \oplus$ $x_{2}^{2} \cdot \mathbf{B}_{2} \oplus x_{2} \cdot \mathbf{B}_{3} \oplus \mathbf{B}_{4}$, and $\mathbf{B}=x_{2}^{2} \cdot \mathbf{B}_{2} \oplus x_{2} \cdot \mathbf{B}_{3} \oplus \mathbf{B}_{4}$.

Lemma 5.3 (Standardization). The family $X$ may be defined by an equation of the form $\left(q+a_{t} x_{2}^{2}\right)^{2}+t^{2 n} x_{2}^{4}+t^{2 n+1} F_{t}=0$ where $a_{t}$ is a nonunit in $\mathrm{C}[[t]]$ and $\left.F_{t} \in \mathbf{B} \otimes \mathbf{C}[t]\right]$.

Proof. We prove this inductively. Suppose that $X$ is defined by an equation of the form

$$
F^{(k-1)}=\left(q+a_{t}^{(k-1)} x_{2}^{2}\right)^{2}+t^{2 n}\left\{u_{t}^{(k-1)} x_{2}^{4}+F_{t}^{(k-1)}\right\}=0
$$

where $a_{t}^{(k-1)}=a t^{2 m}+b_{t}$ such that $b_{t} \in \mathbf{C}[[t]]$ and $t^{2 n+1}$ divides $b_{t}$, and $u_{t}^{(k-1)}$ is a unit in $\mathrm{C}[[t]], F_{t}^{(k-1)}=\sum_{j>0} f_{j}^{(k-1) t^{j}}$ such that $f_{0}^{(k-1)}=0$ and for $1 \leqslant j \leqslant k-1$, $f_{j}^{(k-1)} \in \mathbf{C} \cdot x_{2}^{4} \oplus \mathbf{B}$. Replace $t$ by a square root of $t$ if necessary. Then this is true for $k=1$. We show that $X$ may be defined by $F^{(k)}$ of the same form such that $F^{(k)}=F^{(k-1)} \bmod t^{2 n+k}$.

Let $\Lambda$ denote the graded ring $\mathrm{C}\left[x_{0}, x_{1}, x_{2}, x_{3}\right]$. Let $d$ be a derivation of $\Lambda$ into itself. $d$ induces an automorphism of $\Lambda \otimes \mathbf{C}[t] /\left(t^{2}\right)$ over $\mathbf{C}[t] /\left(t^{2}\right)$ which sends $x_{i}$ to $x_{i}+t d x_{i}$. Thus, $d$ defines a tangent vector $\tau: \operatorname{Spec} \mathbf{C}[t] /\left(t^{2}\right) \rightarrow \mathrm{GL}(4)$ at the identity and hence, a tangent vector $|\tau|: \operatorname{Spec} \mathrm{C}[t] /\left(t^{2}\right) \rightarrow G$. Let $g: S \rightarrow \mathrm{GL}(4)$ be a lifting of $\tau$. Let $|g|: S \rightarrow G$ denote the corresponding $S$-valued point of $G$. For a given positive integer $p$, let $g_{p}$ be the composition:

$$
S \xrightarrow{\rho_{p}} S \xrightarrow{g} \mathrm{GL}(4)
$$

where $\rho_{p}$ is the map obtained by extracting a $p$ th root of $t$. Let $\left|g_{p}\right|$ denote the $S$-valued point of $G$ corresponding to $\left|g_{p}\right|$.

Let $\Sigma$ denote the quadric surface defined by the equation $q+a x_{2}^{2}=0$. Let $\sigma$ : $S \rightarrow \mathrm{GL}(4)$ be the map induced by the transformation: $x_{2} \rightarrow t^{m} x_{2}$, and, for $i=0,1$ and 3, $x_{i} \rightarrow x_{i}$.

We will consider three types of transformations:
Type 1. $d x_{2}=h \in \mathbf{B}_{1}$ and, for $i=0,1$ and $3, d x_{i}=b_{i} x_{2}$ such that $d\left(q+a x_{2}^{2}\right)^{2}$ $=0 .|\tau|$ is then a tangent vector along the stabilizer, $\operatorname{Stab}(\Sigma)$. Let $T_{1}=$ the vector space spanned by such $|\tau| ; \operatorname{dim} T_{1}=3$. The lifting $g$ is chosen so that $g$ factors as

$\operatorname{Stab}(\Sigma)$
Let $\tilde{g}_{p}=\sigma \circ g_{p} \circ \sigma^{-1}$ if $a \neq 0$ and $g_{p}$ if $a=0$. If $a \neq 0$, then $\tilde{g}_{p}$ acts via the transformation: $x_{2} \rightarrow x_{2}+t^{p-m} h \bmod t^{p-m+1}$, and, for $i=0,1,3, x_{i} \rightarrow x_{i}+$ $t^{p+m} b_{i} x_{2} \bmod t^{p+m+1}$. Therefore, $\tilde{g}_{p}$ is defined over $S$ if $p>m$. The form $q+$ $a t^{2 m} x_{2}^{2}$ is invariant under $\tilde{g}_{p}$.

Type 2. $d x_{2}=0$ so that $|\tau|$ is a tangent vector along $\operatorname{Stab}(L)$. Let $T_{2}=$ the vector space spanned by such $|\tau|$. $\operatorname{Dim} T_{2}=12=\operatorname{dim} \operatorname{Stab}(L)$. Note that $T_{1} \oplus T_{2}$ span the tangent vector space of $G$ at the identity. $g$ is chosen so that $|g|$ factors through $\operatorname{Stab}(L)$.

Type 3. $d q=d x_{2}=0$ so that $|\tau|$ is tangent to $G_{5}$. Let $T_{3}=$ the space of such $|\tau|$. $\operatorname{Dim} T_{3}=3=\operatorname{dim} G_{s}$. Choose $g$ so that $|g|$ factors through $G_{s}$.

If $g: S \rightarrow \mathrm{GL}(4)$ is a morphism, we let $g^{*}$ denote the correspnding automorphism of $\Lambda \otimes \mathrm{C}[[t]]$ over $\mathrm{C}[[t]]$. If $\alpha \in \Lambda$, let $\delta \alpha=g^{*}(\alpha)-\alpha \bmod t^{2 n+k+1}$.

We are now ready to modify $F^{(k-1)}$. First, we use a transformation of Type 1. Let $p=k+m$ if $a \neq 0$ and $p=k$ otherwise. Then, $\delta F^{(k-1)}=t^{2 n+k} d\left(x_{2}^{4}\right)=$ $4 t^{2 n+k} x_{2}^{3} d x_{2}$ where $d x_{2} \in \mathbf{B}_{1}$. Therefore, there exists a derivation $d$ of Type 1 such that $-\delta F^{(k-1)} / t^{2 n+k}$ equals the component of $f_{k}^{(k-1)}$ along $x_{2}^{3} \cdot \mathbf{B}_{1}$. Let $F_{\sharp}=$ $\tilde{g}_{p}^{*}\left(F^{(k-1)}\right)$.

Next, we apply a transformation of Type 2. Let $p=2 n+k$. Then, $\delta F_{\sharp}=\delta\left(q^{2}\right)$ $=2 t^{2 n+k} q d q$ where $d q \in \mathbf{C} \cdot q \oplus x_{2} \cdot \mathbf{B}_{1} \oplus \mathbf{B}_{2} \cdot q$ divides $d q$ if and only if $|\tau|$ is a tangent vector along $\operatorname{Stab}(L) \cap \operatorname{Stab}\left(\Sigma_{2}^{0}\right)$, that is, along $G_{r}$. Therefore, $d q=0$ if and only if $|\tau|$ is a tangent vector along $G_{s}$. Since $\operatorname{dim} T_{2}-\operatorname{dim} G_{s}=9, T_{2}$ maps onto $\mathbf{C} \cdot q \oplus x_{2} \cdot \mathbf{B}_{1} \oplus \mathbf{B}_{2}$. Therefore, there exists a transformation $g^{\prime}$ of Type 2 such that $g^{\prime *}\left(F_{\sharp}\right)$ is the required form $F^{(k)}$. (Transformations of Type 3 are needed in the proof of Lemmas 5.9 and 5.15 which are analogous.) Q.E.D.

Let $\Omega=\operatorname{Symm}\left(\mathbf{B}_{2}^{*} \oplus \mathbf{B}_{3}^{*} \oplus \mathbf{B}_{4}^{*}\right)$. Grade $\Omega$ by assigning weight 2 to $\mathbf{B}_{2}^{*}$, weight 3 to $\mathbf{B}_{3}^{*}$ and weight 4 to $\mathbf{B}_{4}^{*} . G_{s}$ acts on Spec $\Omega$ and Proj $\Omega$.

Lemma 5.4. In Lemma 5.3, we may assume that $t F_{t}=t^{2 k} x_{2}^{2} \varphi_{t}+t^{3 k} x_{2} \xi_{t}+t^{4 k} \psi_{t}$ where $\varphi_{t} \in \mathbf{B}_{2} \otimes \mathbf{C}\left[[t], \xi_{t} \in \mathbf{B}_{3} \otimes \mathbf{C}[[t]], \psi_{t} \in \mathbf{B}_{4} \otimes \mathbf{C}[t]\right]$ such that $\left\{\varphi_{0}, \xi_{0}, \psi_{0}\right\}=$ $\lim _{t \rightarrow 0}\left\{\varphi_{l}, \xi_{t}, \psi_{t}\right\} \neq 0$ and $\left\{\varphi_{0}, \xi_{0}, \psi_{0}\right\}$ determines a point in $(\operatorname{Proj} \Omega)^{s s}$, belonging to a minimal orbit.

Corollary 5.5. The family $X$ may be modified so that the new family $X^{\prime}$ is defined by an equation of the form

$$
F^{\prime}=\left(q+a_{t} t^{2 k} x_{2}^{2}\right)^{2}+t^{2 m+4 k}\left\{x_{2}^{4}+x_{2}^{2} \varphi_{t}+x_{2} \xi_{t}+\psi_{t}\right\}=0
$$

where $\varphi_{t}, \xi_{t}, \psi_{t}$ are as in Lemma 5.4. It follows that $X_{0}^{\prime}$ is a double cover of $\Sigma_{2}^{0}$, ramified over a curve $B$ which is determined by the equation $x_{2}^{4}+x_{2}^{2} \varphi_{0}+x_{2} \xi_{0}+\psi_{0}$ $=0 . B$ is semistable and belongs to a minimal orbit.

Proof. Assume that the family $X$ is defined by an equation of the form given in the previous lemma. Modify the family under the action of the one-parameter subgroup of $G_{m}$ which takes $x_{2}$ to $t^{k} x_{2}$. Q.E.D.

It remains to describe the semistable curves on $\Sigma_{2}^{0}$ which are defined by an equation of the form $x_{2}^{4}+x_{2}^{2} \varphi+x_{2} \xi+\psi=0$. For $2 \leqslant i \leqslant 4$, let $p_{r_{i}}$ : Proj $\Omega \rightarrow$ $\left|\mathbf{B}_{i}\right|$ be the rational map defined by the canonical projection. If $\omega \in \operatorname{Proj} \Omega$, let $p_{r_{i}}(\omega)$ denote the empty set if $p_{r_{i}}(\omega)$ is not defined at $\omega$.

Lemma 5.6. Let $\omega$ be a point in (Proj $\Omega)^{s s}$, belonging to a minimal orbit. $\omega$ is stable if and only if $C$ does not have a point $p$ such that for $2 \leqslant i \leqslant 4, p$ has multiplicity $\geqslant i$ in $\overline{p_{r}(\omega)} . \omega$ is strictly semistable if and only if there exist two distinct points in $C$ such that each has multiplicity $=i$ in $\overline{p_{r_{i}}(\omega)}$ if $p_{r_{i}}(\omega)$ is not empty.

Lemma 5.7. Let $B$ be a curve on $\Sigma_{2}^{0}$ defined by an equation of the form $f=x_{2}^{4}+$ $x_{2}^{2} \varphi+x_{2} \xi+\psi=0$ where $\{\varphi, \xi, \psi\}$ determines a point $\omega$ of $(\operatorname{Proj} \Omega)^{s s}$.
(i) $\omega$ is strictly semistable if and only if $B$ has a quadruple point. $B$ cannot have $a$ quadruple point with a single tangent. Suppose $\omega$ belongs to a minimal orbit. Then, $B$ has a quadruple point with tangent of multiplicity 3 if and only if there exists $g \in G_{u}$ such that $f^{g}$ is of the form $x_{2}^{4}+a x_{2}^{3} x_{1}(\bmod q)$.
(ii) Suppose that $B$ is stable. Then, $B$ has consecutive triple points at a point $P$ if and only if there exists $g \in G_{u}$ which sends $x_{2}$ to $x_{2}+h$ where $\nu_{P}(h)=$ the multiplicity of $h$ at $P=0$, such that $f^{g}=x_{2}^{4}+4 x_{2}^{4} h+x_{2}^{2} \varphi^{\prime}+x_{2} \xi^{\prime}+\psi^{\prime}$ where $\nu_{P}\left(\varphi^{\prime}\right) \geqslant 2$, $\nu_{P}\left(\xi^{\prime}\right) \geqslant 4, \nu_{P}\left(\psi^{\prime}\right) \geqslant 6$. Moreover, $B$ has a triple point which remains a triple point with a single tangent after one quadratic transformation if and only if $B$ may be defined by an equation of the form $x_{2}^{3}\left(x_{0}+a_{1} x_{1}+a_{2} x_{2}+a_{3} x_{3}\right)+\sum a_{i} \pi_{i}$ such that $\Sigma a_{i} \pi_{i} \neq 0$.

Proof. (i) Suppose that $\omega$ is strictly semistable. Then there exists a point $P$ on $C$ such that $\nu_{P}(\varphi) \geqslant 2, \nu_{P}(\xi) \geqslant 3, \nu_{P}(\psi) \geqslant 4$ and at least one equality holds. We may assume that $P$ is the point $x_{1}=x_{2}=x_{3}=0$. Let $x=x_{1} / x_{0}, y=x_{2} / x_{0}$ and $z=x_{3} / x_{0}$. In the affine $\operatorname{Spec} \mathbf{C}[x, y] \approx \operatorname{Spec} \mathbf{C}[x, y, z] /\left(z+x^{2}\right) \subset \Sigma_{2}^{0}, B$ has an equation of the form $y^{4}+y^{2} x^{2} p(x)+y x^{3} p^{\prime}(x)+x^{4} p^{\prime \prime}(x)=0$ where $p, p^{\prime}, p^{\prime \prime}$ are polynomials, at least one of which does not vanish at the origin. Conversely, suppose that $B$ has a quadruple point at $P$. We may assume that $P$ has the coordinates $x_{1}=x_{2}=0$ and $x_{2} / x_{0}=a$. In the affine $\operatorname{Spec} \mathbf{C}[x, y], B$ has an equation of the form $y^{4}+y^{2} p_{4}(x)+y p_{6}(x)+p_{8}(x)=0$ where $p_{i}(x)$ denotes a polynomial of degree $\leqslant i$. Since the $y^{3}$-term is missing, $B$ has a quadruple point with $x$-coordinate zero if and only if $a=0$ and $p_{2 i}$ vanishes to the order $i$ at $P$. Hence, $B$ is strictly semistable. The rest of the statement is clear.
(ii) Clearly, if $f^{8}$ is of the indicated form, then $B$ has consecutive triple points. Suppose that $B$ has consecutive triple points at $P$. We may assume that the $x$-coordinate of $P$ is zero. In $\mathrm{C}[x, y], f=y^{4}+y^{2} p_{4}(x)+y p_{6}(x)+p_{8}(x)$ as above. Since $B$ is a four-to-one cover of $C$, the line $x=0$ cannot be the tangent at $P$. From the form of the equation, it is clear that $P$ cannot have coordinates $x=y=0$ since the tangent line at $P$ must have an equation of the form $y+a x=0$ and the $y^{3}$-term is missing. Choose $h \in \mathbf{A}_{1}$ such that the conic defined
by the equation $x_{2}+h=0$ is tangent to $B$ at $P$. Let $g \in G_{u}$ which sends $x_{2}$ to $x_{2}+h$. Then, in $\mathbf{C}[x, y], f^{g}$ has the form $y^{4}+y^{3} p_{2}^{\prime}(x)+y^{2} p_{4}^{\prime}(x)+y p_{6}^{\prime}(x)+p_{8}^{\prime}(x)$ where $p_{i}^{\prime}(x)$ is a polynomial of degree $\leqslant i$ and $p_{2}^{\prime}(0) \neq 0$. Since $B$ has consecutive triple points at $P$, for $2 \leqslant i \leqslant 4, x^{2 i-2}$ must divide $p_{2 i}^{\prime}$. It follows that the homogeneous form of $f^{8}$ must be as stated above. $P$ remains a triple point with a single tangent after one quadratic transformation if and only if for $2 \leqslant i \leqslant 4, x^{2 i-1}$ divides $p_{2 i}^{\prime}$. Assume that $P$ is such a point. Then, homogenizing the affine form of $f^{g}$ appropriately, we get

$$
f^{g}=x_{2}^{3}\left(x_{0}+a_{1} x_{1}+a_{2} x_{2}+a_{3} x_{3}\right)+\sum a_{i} \pi_{i} \quad(\bmod q)
$$

Moreover, $\Sigma a_{i} \pi_{i} \neq 0$ since $\omega$ is stable. Q.E.D.
Corollary 5.8. Let $\mathrm{f}^{\prime}: X^{\prime} \rightarrow S$ be a family of quartics as in Corollary 5.5. Then, either $\tilde{X}_{0}^{\prime}$ has only insignificant limit singularities or there exists a modification $X^{\prime \prime} \rightarrow S$ which is a family of quartics of Type 2 or 3.

Proof. $\tilde{X}_{0}^{\prime}$ is a double cover of $\Sigma_{0}^{0}$, ramified over a curve $B$. From the previous lemma, it is clear that if $\tilde{X}_{0}^{\prime}$ has significant limit singularities, then $X^{\prime}$ must be defined by an equation of the form $\left(q+t^{m} F_{t}^{\prime}\right)^{2}+t^{2 n} F_{0}+t^{2 n+k} F_{t}^{\prime \prime}=0$ where $F_{t}^{\prime} \in H^{0}\left(\mathbf{P}_{3}, o_{\mathbf{P}_{3}}(2)\right) \otimes \mathbf{C}[[t]], F_{t}^{\prime \prime} \in \mathbf{M}_{t}, m, n, k$ are positive integers and either

$$
F_{0}=a x_{2}^{4}+x_{2}^{3} x_{1}
$$

or

$$
F_{0}=x_{2}^{3}\left(x_{0}+a_{1} x_{1}+a_{2} x_{2}+a_{3} x_{3}\right)+\sum a_{i} \pi_{i}
$$

such that $\sum a_{i} \pi_{i} \neq 0$. Now apply the method used in the proof of Lemma 5.2. Q.E.D.

Families of Type 2. Let $P$ be the point with coordinates $x_{1}=x_{2}=x_{3}=0$ and let $Q$ be the point $x_{0}=x_{1}=x_{2}=0$. Let $G_{m}^{\prime}$ be the stabilizer of the divisor $P+Q$ in $G_{s}$. Let $G_{r}^{\prime}=G_{m} \times G_{m}^{\prime}$. $G_{r}^{\prime}$ acts trivially on $x_{1}$ and $x_{0} x_{3}$. Let $V_{0}=C$ and $\mathbf{V}_{i}=\mathbf{C} \cdot x_{0}^{i} \oplus \mathbf{C} \cdot x_{3}^{i}$. Let $\mathbf{B}_{n}^{\prime}=\oplus_{0<i<n} x_{1}^{i} \mathbf{V}_{n-i}$. This is a $G_{r}^{\prime}$-invariant decomposition of $\mathbf{B}_{n}^{\prime}$ into one-dimensional subspaces. The pull-back via the embedding $\iota$ of $\mathbf{P}_{1}$ gives us the $G_{m}^{\prime}$-linear isomorphisms $\mathbf{B}_{n}^{\prime} \xrightarrow{\sim} H^{0}\left(\mathbf{P}_{1}, o_{\mathbf{P}_{1}}(2 n)\right)$. We also have $G_{r}^{\prime}$-invariant decompositions $\mathbf{A}_{n} \approx \bigoplus_{0<i \leqslant n} q^{i} \mathbf{B}_{n-i}^{\prime}$ and

$$
\begin{aligned}
\mathbf{M} \approx & \mathbf{C} \cdot q^{2} \oplus q \cdot\left(\mathbf{C} \cdot x_{2}^{2} \oplus x_{2} \cdot \mathbf{B}_{1}^{\prime} \oplus \mathbf{B}_{2}^{\prime}\right) \\
& \oplus \mathbf{C} \cdot x_{2}^{4} \oplus x_{2}^{3} \mathbf{B}_{1}^{\prime} \oplus x_{2}^{2} \cdot \mathbf{B}_{2}^{\prime} \oplus x_{2} \cdot \mathbf{B}_{3}^{\prime} \oplus \mathbf{B}_{4}^{\prime} .
\end{aligned}
$$

Let

$$
\mathbf{N}^{\prime}=\mathbf{C} \cdot q^{2} \oplus \mathbf{C} \cdot q \cdot x_{2}^{2} \oplus \mathbf{C} \cdot x_{2}^{4} \oplus \mathbf{C} \cdot x_{2}^{3} x_{1} \oplus x_{2}^{2} \cdot \mathbf{V}_{2} \oplus x_{2} \cdot \mathbf{B}_{3}^{\prime} \oplus \mathbf{B}_{4}^{\prime} .
$$

Let

$$
\mathbf{B}^{\prime}=\mathbf{C} \cdot x_{2}^{4} \oplus x_{2}^{2} \cdot \mathbf{V}_{2} \oplus x_{2} \cdot \mathbf{B}_{3}^{\prime} \oplus \mathbf{B}_{4}^{\prime} .
$$

Lemma 5.9 (Standardization). The family $X$ may be defined by an equation of the form $\left(q+a_{t} x_{2}^{2}\right)^{2}+t^{2 n} x_{2}^{3} x_{1}+t^{2 n+1} F_{t}=0$ where $a_{t}$ is a nonunit in $\mathrm{C}[[t]]$ and $F_{t} \in \mathbf{B}^{\prime} \otimes \mathbf{C}[[t]]$.

Proof. We proceed inductively as in the proof of Lemma 5.3. Suppose that $X$ is defined by an element $F^{(k-1)}$ in $\mathbf{M}_{t}$ which is of the right form $\bmod t^{2 n+k}$. First, pick a transformation $g_{p}$ of Type 1 such that, $\bmod t^{2 n+k+1}, \tilde{g}_{p}^{*}$ kills off the component of $F^{(k-1)}$ along $\mathbf{C} \cdot x_{2}^{2} x_{1}^{2} \oplus x_{2}^{2} x_{1} \cdot \mathbf{V}_{1}$. Let $F_{\#}=\tilde{g}_{p}^{*}\left(F^{(k-1)}\right)$. Next, pick a transformation $g_{k}^{\prime}$ of Type 3 so that $g_{k}^{\prime *}\left(F_{\sharp}\right)$ does not have a component along $x_{2}^{3} \cdot \mathbf{V}_{1} \bmod t^{2 n+k+1}$. Now apply a transformation of Type 2 as in Lemma 5.3. Q.E.D.

Let $\Omega^{\prime}=\operatorname{Symm}\left(\mathbf{V}_{2}^{*} \oplus \mathbf{B}_{3}^{\prime *} \oplus \mathbf{B}_{4}^{\prime *}\right)$. Grade $\Omega^{\prime}$ by assigning weight 1 to $\mathbf{V}_{2}^{*}$, weight 2 to $\mathbf{B}_{3}^{\prime *}$ and weight 3 to $\mathbf{B}_{4}^{\prime *}$. $G_{m}^{\prime}$ acts on Spec $\Omega^{\prime}$ and Proj $\Omega^{\prime}$.

Lemma 5.10. In Lemma 5.9, we may assume that $t F_{t}=b_{t} x_{2}^{4}+t^{2 k} x_{2}^{2} \varphi_{t}+t^{4 k} x_{2} \xi_{t}+$ $t^{6 k} \psi_{t}$ where $b_{t}$ is a nonunit in $\left.\mathbf{C}[[t]], \varphi_{t} \in \mathbf{V}_{2} \otimes \mathbf{C}[[t]], \xi_{t} \in \mathbf{B}_{3}^{\prime} \otimes \mathbf{C}[t]\right], \psi_{t} \in \mathbf{B}_{4}^{\prime} \otimes$ $\mathrm{C}[[t]]$ such that $\left\{\varphi_{0}, \xi_{0}, \psi_{0}\right\}=\lim _{t \rightarrow 0}\left\{\varphi_{t}, \xi_{t}, \psi_{t}\right\} \neq 0$ and $\left\{\varphi_{0}, \xi_{0}, \psi_{0}\right\}$ determines a point in $\left(\operatorname{Proj} \Omega^{\prime}\right)^{s s}$, belonging to a minimal orbit.
(Note that $x_{2}^{3} x_{1}$ is not stable under $G_{m}^{\prime}$. Therefore, the generic $\left\{\varphi_{t}, \xi_{t}, \psi_{t}\right\}$ must be stable under $G_{m}^{\prime}$ since the generic quartic is stable.)

Corollary 5.11. The family $X$ may be modified so that the new family $X^{\prime}$ is defined by an equation of the form

$$
F^{\prime}=\left(q+a_{t} t^{4 k} x_{2}^{2}\right)^{2}+t^{2 n+6 k}\left\{b_{t} t^{2 k} x_{2}^{4}+x_{2}^{3} x_{1}+x_{2}^{2} \varphi_{t}+x_{2} \xi_{t}+\psi_{t}\right\}=0
$$

where $\varphi_{t}, \xi_{t}, \psi_{t}$ are as in Lemma 5.10. It follows that $\tilde{X}_{0}^{\prime}$ is a double cover of $\Sigma_{2}^{0}$, ramified over a curve $B$ which is defined by an equation of the form $x_{2}^{3} x_{1}+x_{2}^{2} \varphi_{0}+$ $x_{2} \xi_{0}+\psi_{0}=0 . B$ is semistable and belongs to a minimal orbit.

Let $p_{r_{2}}:$ Proj $\Omega^{\prime} \rightarrow V_{2}, p_{r_{3}}: \operatorname{Proj} \Omega^{\prime} \rightarrow \mathbf{B}_{3}^{\prime}$ and $p_{r_{3}}: \operatorname{Proj} \Omega^{\prime} \rightarrow \mathbf{B}_{4}^{\prime}$ be the rational maps defined by the canonical projections.

Lemma 5.12. Let $\omega$ be a semistable point of ( $\operatorname{Proj} \Omega^{\prime}$ ) belonging to a minimal orbit. Then, $\omega$ is stable if and only if neither $P$ nor $Q$ is a point of $C$ which, for each $i$, $2 \leqslant i \leqslant 4$, has multiplicity $\geqslant i$ in $\overline{p_{r_{i}}(\omega)} . \omega$ is strictly semistable if and only if $p_{r_{2}}(\omega)$ is empty and for $i=3$ and 4 , both $P$ and $Q$ have multiplicity in in $\overline{p_{r_{i}}(\omega)}$ if it is not empty.

Lemma 5.13. Let $B$ be a curve on $\Sigma_{2}^{0}$ defined by the equation $f=x_{2}^{2} x_{1}+x_{2}^{2} \varphi+$ $x_{2} \xi+\psi$ where $\varphi \in \mathbf{V}_{2}, \xi \in \mathbf{B}_{3}^{\prime}, \psi \in \mathbf{B}_{4}^{\prime}$ such that $\{\varphi, \xi, \psi\}$ determines $\omega$ in $\left(\operatorname{Proj} \Omega^{\prime}\right)^{s s}$.
(i) $B$ has a quadruple point if and only if $\omega$ is strictly semistable. If $B$ has a quadruple point, it must be the point $P$ or $Q$. If $\omega$ is strictly semistable and belongs to a minimal orbit, then $\varphi=0$ and

$$
f=x_{1}\left(x_{2}+a_{1} x_{1}\right)\left(x_{2}+a_{2} x_{1}\right)\left(x_{2}+a_{3} x_{1}\right)
$$

such that $\Sigma a_{i}=0$. Hence, each quadruple point has at least three distinct tangents.
(ii) Suppose that $\omega$ is stable and $B$ has consecutive triple points at a point $P^{\prime}$. Then $P^{\prime}$ is distinct from $P$ and $Q$. If $P^{\prime}$ is a triple point which remains a triple point with a single tangent after one quadratic transformation, then there exists $g \in \mathcal{G}$ such that

$$
f^{g}=x_{2}^{3}\left(x_{0}+a_{1} x_{1}+a_{2} x_{2}+a_{3} x_{3}\right)+\sum a_{i} \pi_{i} \quad(\bmod q)
$$

such that $\sum a_{i} \pi_{i} \neq 0$.

Corollary 5.14. Let $X^{\prime} \rightarrow S$ be the family of quartics as in Corollary 5.11. Then, either $\tilde{X}_{0}^{\prime}$ has only insignificant limit singularities or there exists a modification $X^{\prime \prime} \rightarrow S$ which is a family of quartics of Type 3 .

Familes of Type 3. Let $X \rightarrow S$ be a family of quartics of Type 3. Call $X$ a family of Type (3-i) if $\tilde{X}_{0}$ is a double cover whose ramification curve is defined by the equation $x_{2}^{3} x_{0}+a_{i} \pi_{i}=0, i=14,15,16,18$ or $24, a_{i} \neq 0$. Let $P, Q, G_{m}^{\prime}, G_{r}^{\prime}, \mathbf{B}_{n}^{\prime}$, $\mathbf{V}_{n}$ be as in the previous case. We blow up the point $P$ under the action of a one-parameter subgroup of $\mathcal{G}$ such that the singularity at $P$ is replaced by a milder singularity. (This is done in Lemma 5.16. The modification is actually done in two steps.) Let
$\alpha_{i}=$ the quadratic monomial in $\mathbf{B}_{2}^{\prime}$ which vanishes to the order $i$ at $P, 0 \leqslant i \leqslant 4$,
$\beta_{i}=$ the cubic monomial in $B_{3}^{\prime}$ which vanishes to the order $i$ at $P, 0 \leqslant i \leqslant 6$,
$\gamma_{i}=$ the quartic monomial in $B_{4}^{\prime}$ which vanishes to the order $i$ at $P, 0 \leqslant i \leqslant 8$.
Let $\mathbf{B}_{1}^{0}=\mathbf{C} \cdot x_{0} \oplus \mathbf{C} \cdot x_{3} \subset \mathbf{B}_{1}^{\prime}, \mathbf{B}_{2}^{0}=\mathbf{C} \cdot x_{1} x_{3} \oplus \mathbf{C} \cdot x_{3}^{2} \subset \mathbf{B}_{2}^{\prime}$, (note: $\alpha_{3}=x_{1} x_{3}$, $\left.\alpha_{4}=x_{3}^{2}\right) . \mathbf{B}_{3}^{\prime} \approx \oplus \mathbf{C} \cdot \beta_{i}$ and $\mathbf{B}_{4}^{\prime} \approx \oplus \mathbf{C} \cdot \gamma_{i}$. Let $\mathbf{D}=x_{2}^{2} \cdot \mathbf{B}_{2}^{0} \oplus x_{2} \cdot \mathbf{B}_{3}^{\prime} \oplus \mathbf{B}_{4}^{\prime}$. For $i=7$ or 8 , let $D_{2 i}=$ the subspace of $\mathbf{D}$ obtained by leaving out $\mathbf{C} \cdot \gamma_{i-1}$. Let $\mathbf{D}_{15}=$ the subspace of $\mathbf{D}$ obtained by leaving out $C \cdot x_{2} x_{1}^{2} x_{3}$. Let $\mathbf{D}_{24}=$ the subspace of $\mathbf{D}$ obtained by leaving out $\mathbf{C} \cdot x_{2}^{2} x_{1} x_{3}$. We have three subcases in the case of families of Type (3-18):

$$
\left.\begin{array}{r}
\left.\begin{array}{r}
\pi_{18}=a_{18} \pi_{18}^{\prime} \\
\pi_{18}=a_{18} \pi_{18}^{\prime \prime}
\end{array}\right\} \quad \mathbf{D}_{18 a}=\mathbf{D}_{18 b}=\text { the subspace of } \mathbf{D} \text { obtained by } \\
\begin{array}{r}
\text { leaving out } \mathbf{C} \cdot x_{2} x_{1} x_{3}^{2} .
\end{array}  \tag{3-18b}\\
\pi_{18}=a_{18}^{\prime} \pi_{18}^{\prime}+a_{18}^{\prime \prime} \pi_{18}^{\prime \prime} \\
a_{18}^{\prime} a_{18}^{\prime \prime} \neq 0
\end{array}\right\} \quad \begin{gathered}
\mathbf{D}_{18 c}=\text { the subspace of } \mathbf{D} \text { obtained by } \\
\text { leaving out } \mathbf{C} \cdot x_{3}^{4} .
\end{gathered}
$$

Lemma 5.15 (Standardization). Let $X$ be a family of Type (3-i), $i=14,15,16$, 18 or 24. Then $X$ may be defined by an equation of the form $\left(q+a_{t} x_{2}^{2}\right)^{2}+$ $t^{2 n}\left\{b_{t} x_{2}^{4}+x_{2}^{3} h_{t}+F_{t}\right\}=0$ where $a_{t}, b_{t}$ are nonunits in $\mathrm{C}[[t]]$,
$h_{t} \in \mathbf{B}_{1}^{0} \otimes \mathbf{C}[[t]]$ such that $\lim _{t \rightarrow 0} h_{t}=x_{0}$ and
$F_{t} \in \mathbf{D}_{i} \otimes \mathbf{C}[[t]]$ such that $\lim _{t \rightarrow 0} F_{t}=a_{i} \pi_{i}, a_{i} \neq 0$.
Proof. Similar to the proof of Lemma 5.9. Let $X$ be defined by an element $F^{(k-1)}$ in $M_{t}$ which is of the right form mod $t^{2 n+k}$. First, apply a transformation $g_{p}$ of Type 1. If $i \neq 18$ or if $i=18 \mathrm{~b}$, use this to kill off $\bmod t^{2 n+k+1}$, the component of $F^{(k-1)}$ along $\mathbf{C} \cdot x_{2}^{2} x_{0}^{2} \oplus \mathbf{C} \cdot x_{2}^{2} x_{0} x_{1} \oplus \mathbf{C} \cdot x_{2}^{2} x_{1}^{2}$. In Case (3-18a), use $g_{p}$ to kill off, $\bmod t^{2 n+k+1}$, the component along $\mathbf{C} \cdot x_{2}^{2} x_{0}^{2} \oplus \mathbf{C} \cdot x_{2}^{2} x_{0} x_{1} \oplus \mathbf{C} \cdot x_{2} x_{1} x_{3}^{2}$. In Case (3-18c), kill off, $\bmod t^{2 n+k+1}$, the component along $\mathbf{C} \cdot x_{2}^{2} x_{0}^{2} \oplus \mathbf{C} \cdot x_{2}^{2} x_{0} x_{1} \oplus \mathbf{C} \cdot x_{3}^{4}$. Let $F_{\sharp}=\tilde{g}_{p}^{*}\left(F^{(k-1)}\right)$. Next, apply a transformation $g_{k}^{\prime}$ of Type 3 so that the component of $g_{p}^{\prime *}\left(F_{\sharp}\right)$ along $x_{2}^{3} \cdot \mathbf{B}_{1}^{\prime} \oplus x_{2}^{2} \cdot \mathbf{B}_{2}^{\prime} \oplus x_{2} \cdot \mathbf{B}_{3}^{\prime} \oplus \mathbf{B}_{4}^{\prime}$ has the right form. Now apply a transformation of Type 2. Q.E.D.

Define a grading of $\mathbf{D}$ by weights as follows: weight $\left(x_{2}^{2} \alpha_{i}\right)=6 i$, weight $\left(x_{2} \beta_{i}\right)=$ $3 i$, weight $\left(\gamma_{i}\right)=2 i$. Then, $\mathrm{D} \approx \oplus \Pi_{i}$ where $\Pi_{i}$ is the piece of weight $i$. For $i=14$, $15,16,18$ and 24, the new definition of $\Pi_{i}$ agrees with the old definition.

Lemma 5.16. Let $X$ be a family of type (3-i), $i=14,15,16,18$ or 24. Then $X$ may be modified so that the new family $X^{\prime}$ is defined by an equation of the form as in Lemma 5.15 except that

$$
\lim _{t \rightarrow 0} F_{t}=F_{0}=a_{i} \pi_{i}+\pi, \quad F_{0} \in \mathbf{D}_{i}, \quad 0 \neq \pi \in \bigoplus_{j<i} \Pi_{j}, \quad a_{i} \neq 0
$$

Proof. We use the following notation. If $\eta$ is an element in $\mathbf{D} \otimes \mathbf{C}[[t]$, and $\eta=x_{2}^{2} \alpha_{t}+x_{2} \beta_{t}+\gamma_{t}$ where $\left.\alpha_{t} \in \mathbf{B}_{2}^{0} \otimes \mathbf{C}[[t]], \beta_{t} \in \mathbf{B}_{3}^{\prime} \otimes \mathbf{C}[t]\right]$ and $\gamma_{t} \in \mathbf{B}_{4}^{\prime} \otimes$ $\mathrm{C}[[t]]$, then, for any positive integer $k$,

$$
t^{k} * \eta=t^{k} x_{2}^{2} \alpha_{t}+t^{2 k} x_{2} \beta_{t}+t^{3 k} \gamma_{t}
$$

Suppose that the given family of quartics is defined by an equation of the form $\left(q+a_{t}^{\prime} x_{2}^{2}\right)^{2}+t^{2 n}\left\{b_{t}^{\prime} x_{2}^{4}+x_{2}^{3} h_{t}^{\prime}+F_{t}^{\prime}\right\}=0$ where $a_{t}^{\prime}, b_{t}^{\prime}$ are nonunits in $\left.\mathbf{C}[t]\right], h_{t}^{\prime} \in$ $\mathbf{B}_{1}^{0} \otimes \mathbf{C}[[t]]$ such that $\lim _{t \rightarrow 0} h_{t}^{\prime}=x_{0}$ and $\left.F_{t}^{\prime} \in \mathbf{D}_{i} \otimes \mathbf{C}[t]\right]$ such that $\lim _{t \rightarrow 0} F_{t}^{\prime}=$ $a_{i} \pi_{i}, a_{i} \neq 0 . F_{t}^{\prime}=\Sigma t^{m_{3}} * \eta_{j}(t)$ such that $m_{i}=0, \eta_{i}(0)=a_{i} \pi_{i}$ and $m_{j}>0$ if $j \neq i$. Replacing $t$ by its appropriate root, we may assume that, for $0 \leqslant j<i, 2(i-j) \mid m_{j}$. Let $m=\min _{j<i}\left\{m_{j} / 2(i-j)\right\}$. Let $\lambda$ be the one-parameter subgroup of $G$ which acts via the transformation $x_{0} \rightarrow x_{0}, x_{1} \rightarrow t^{12 m} x_{1}, x_{2} \rightarrow x_{2}, x_{3} \rightarrow t^{24 m} x_{3}$. If $\eta \in \Pi_{j}$, $\eta^{\lambda}=t^{2 m j} * \eta . F^{\prime \lambda}=\left(t^{24 m} q+a_{t}^{\prime} x_{2}^{2}\right)^{2}+t^{2 n}\left\{b_{t}^{\prime} x_{2}^{4}+x_{2}^{3} h_{t}+\sum t^{m+2 m j} * \eta_{j}(t)\right\}$ where $h_{t}=h_{t}^{\prime \lambda}$ so that $\lim _{t \rightarrow 0} h_{t}=x_{0}$. Now, $m_{j}+2 m j \geqslant 2 m i$. There exists $j_{0}<i$ such that $m_{j_{0}}+2 m j_{0}=2 m i$. Moreover, if $j>i, m_{j}+2 m j>2 m i$. Therefore, $\sum t^{m j+2 m j} * \eta_{j}(t)$ $=t^{2 m i} * \eta(t)$ such that $\eta(0)=a_{i} \pi_{i}+\pi$ where $0 \neq \pi \in \bigoplus_{j<i} \Pi_{j}$. Let $F^{\prime \prime}=F^{\prime} . F^{\prime \prime}$ may be rewritten as

$$
F^{\prime \prime}=\left(t^{24 m} q+a_{t}^{\prime} x_{2}^{2}\right)^{2}+t^{2 n}\left\{b_{t}^{\prime} x_{2}^{4}+x_{2}^{3} h_{t}+t^{2 m i} x_{2}^{2} \alpha_{t}+t^{4 m i} x_{2} \beta_{t}+t^{6 m i} \gamma_{t}\right\}
$$

where $\left\{\alpha_{0}, \beta_{0}, \gamma_{0}\right\}=\lim _{t \rightarrow 0}\left\{\alpha_{t}, \beta_{t}, \gamma_{t}\right\} \neq 0$ such that $x_{2}^{2} \alpha_{0}+x_{2} \beta_{0}+\gamma_{0}=a_{i} \pi_{i}+$ $\pi$. Transform $F^{\prime \prime}$ now under the action of the one-parameter subgroup $\lambda^{\prime}$ which acts via the transformation $x_{0} \rightarrow x_{0}, x_{1} \rightarrow x_{1}, x_{2} \rightarrow t^{2 m i} x_{2}, x_{3} \rightarrow x_{3}$. Then, $F^{\prime \prime}=$ $t^{24 m} F$ where $F$ has the required form. Q.E.D.

It is now easy to check
Corollary 5.17. Let $X^{\prime} \rightarrow S$ be the family of quartics as in Lemma 5.16. Then, either $\tilde{X}_{0}^{\prime}$ has insignificant limit singularities or there exists a modification $X^{\prime \prime} \rightarrow S$ which is a family of Type $(3-j), j<i$.

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