

## Design and Operation of a Pressure-Controlled Inlet for Airborne Sampling with an Aerodynamic Aerosol Lens

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Two pressure-controlled inlets (PCI) have been designed and integrated into the Aerodyne Aerosol Mass Spectrometer (AMS) inlet system containing an aerodynamic aerosol lens system for use in airborne measurements. Laboratory experiments show that size calibration and mass flow rate into the AMS are not affected by changes in upstream pressure ( $P_0$ ) of the PCI as long as the pressure within the PCI chamber ( $P_{PCI}$ ) is controlled to values lower than  $P_0$ . Numerous experiments were conducted at different  $P_{PCI}$ ,  $P_0$ , and AMS lens pressures ( $P_{Lens}$ ) to determine particle transmission efficiency into the AMS. Based on the results, optimum operating conditions were selected which allow for constant pressure sampling with close to 100% transmission efficiency of particles in the size range of  $\sim 100$ – $700$  nm vacuum aerodynamic diameter ( $d_{va}$ ) at altitudes up to  $\sim 6.5$  km. Data from an airborne field study are presented for illustration.

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### INTRODUCTION

Aerosols have gained much interest in recent years due to their effects of deteriorating visibility, air quality, and human health, as well as their direct and indirect effects on climate. Efforts to understand the different processes that lead to formation and growth of aerosols have involved ambient measurements of

physical and chemical properties of aerosols and their precursors. To meet this challenge, several new aerosol instruments have been developed that utilize aerodynamic lenses in order to focus particles in the sampled air into a narrow beam before detection using mass spectrometry (Schreiner et al. 1998; Schreiner et al. 1999; Tobias and Ziemann 1999; Jayne et al. 2000; Su et al. 2004; Zelenyuk and Imre 2005; Murphy 2007). These lenses also have the potential to be used in other particle measurement techniques such as optical particle sizing. The operating pressure in all such lenses is lower than atmospheric, most commonly  $\sim 2$  mbar (Liu et al. 1995a; Liu et al. 1995b). Many of these aerosol instruments are being used in airborne studies in the troposphere where the ambient pressure decreases as a function of altitude but remains much above the lens operating pressure.

The Aerodyne Aerosol Mass Spectrometer (AMS) is one such instrument that uses a Liu-type aerodynamic lens. The AMS provides quantitative and size-resolved information about non-refractory composition of aerosols, and has been utilized in multiple ground based and airborne measurements (Jayne et al. 2000; Bahreini et al. 2003; Jimenez et al. 2003; Drewnick et al. 2005; DeCarlo et al. 2006). The standard AMS inlet system consists of a  $100 \mu\text{m}$  diameter critical orifice ( $\text{CO}_{\text{down}}$ ) upstream of the aerodynamic lens, that reduces the inlet pressure of the aerodynamic lens to  $\sim 2$  mbar when sampling at sea level pressure (1013 mbar), and an aerodynamic lens system to focus the particles into a beam (Liu et al. 1995a; Liu et al. 1995b). Particle transmission through the AMS standard inlet at sea level is  $\sim 100\%$  for sizes between 100–150 nm to 400–600 nm in vacuum aerodynamic diameter ( $d_{va}$ ), depending on the specific lens used (Jayne et al. 2000; Liu et al. 2007). Since the pressure drop across  $\text{CO}_{\text{down}}$  is more than a factor of two, the orifice operates under critical, or choked, conditions

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with a constant volumetric flow rate. The nozzle at the end of the aerodynamic lens acts as a second critical orifice, setting the pressure in the lens as a function of the mass flow rate entering it. When the pressure upstream of the  $\text{CO}_{\text{down}}$  changes, the mass flow rate varies with air density, which leads to changes in lens pressure, and thus in particle velocity and transmission efficiencies (Zhang et al. 2002; Bahreini et al. 2003). With laboratory calibrations of these effects, the data can be corrected in post-processing (Bahreini et al. 2003), but the differences in particle transmission can be large, especially at the upper end of the particle size range and difficult to calibrate for. A pressure controlled inlet (PCI) that maintains a constant pressure upstream of the lens with varying sampling pressure conditions could improve quantification of airborne measurements with an AMS.

Controlling the inlet pressure for aerosol measurements is not as straightforward as for gas phase measurements due to particle inertia. Lee and co-workers (1993) developed a sampling inlet that allows particles contained in high-pressure gases to equilibrate to the ambient flow conditions at atmospheric pressure before being extracted with high efficiency by a sampling probe. In this article we discuss the design and airborne application of two PCI models, based on the design of Lee et al. (1993), with the AMS.

## PCI DESIGN

There are two versions of the PCI that were designed, built, characterized in the laboratory, and used in airborne field studies. Both designs are similar in theory to the University of Minnesota pressure reducer (Lee et al. 1993), where the inlet flow at an upstream pressure of  $P_0$  expands from an orifice ( $\text{CO}_{\text{up}}$ ) into a chamber with inner diameter  $D_t$  (Figure 1). Pressure within this chamber ( $P_{\text{PCI}}$ ) is feedback-controlled by variable pumping through side ports of the chamber. In our system, a pressure controlling valve (MKS 640A, MA) with digital readout (MKS PR4000, MA) regulates  $P_{\text{PCI}}$  using a pump (Pfeiffer MVP 020-3AC, MA or Gast DOA-P104-AA, MI) to remove the excess

flow. Particle concentration in the expansion chamber becomes uniform before the sampling flow is extracted at a distance  $L$  downstream through a tube with inner diameter  $D_s$ . As suggested by Lee et al. (1993), for minimal deposition losses on the front side of  $\text{CO}_{\text{up}}$ , the orifice size ( $D_{O,\text{up}}$ ) should be such that  $\sqrt{St} < 1$ , where stokes number ( $St$ ) is defined as

$$St = \frac{\rho_p D_p^2 C_c U_0}{18\mu D_{O,\text{up}}} \quad [1]$$

where  $\rho_p$  is the particle density,  $D_p$  is the particle diameter,  $C_c$  is the Cunningham slip correction,  $U_0$  is the velocity upstream of the orifice, and  $\mu$  is the dynamic fluid viscosity (Lee et al. 1993). To minimize particle deposition on the expansion chamber walls,  $D_t$  is selected so that  $\sqrt{St'}$  defined as

$$\sqrt{St'} = \sqrt{\frac{\rho_p D_p^2 C_c U_0}{18\mu D_{O,\text{up}}}} \left(\frac{D_{O,\text{up}}}{D_t}\right)^{0.58} \quad [2]$$

where  $U_0$  is the velocity at  $\text{CO}_{\text{up}}$ , is less than 1 (Lee et al. 1993). Distance  $L$  is selected such that it is beyond the stopping distance of particles. Considering ammonium nitrate particles smaller than 600 nm ( $D_p$ ), the values for  $\sqrt{St}$  and  $\sqrt{St'}$  are, respectively,  $<0.02$  and  $<0.14$  for PCI-I and  $<0.03$  and  $<0.16$  for PCI-II designs operating at 467 mbar.

Main dimensions of both PCI designs are give in Table 1. PCI-I design was used with the Q-AMS (an AMS with a quadrupole mass spectrometer) aboard the NOAA WP-3D research aircraft for the 2004 New England Air Quality Study—Intercontinental Transport and Chemical Transformation (NEAQS-ITCT) field project. To minimize the residence time in the PCI, a smaller, second design (PCI-II) was later built and used in 2006 with a ToF-AMS (an AMS with Time-of-Flight mass spectrometers) instruments aboard the NSF/NCAR C-130 during the Megacity Initiative: Local and Global Research Observations (MILAGRO) and the 2006 Intercontinental Chemical Transport Experiment (INTEX-B) field studies, and aboard the

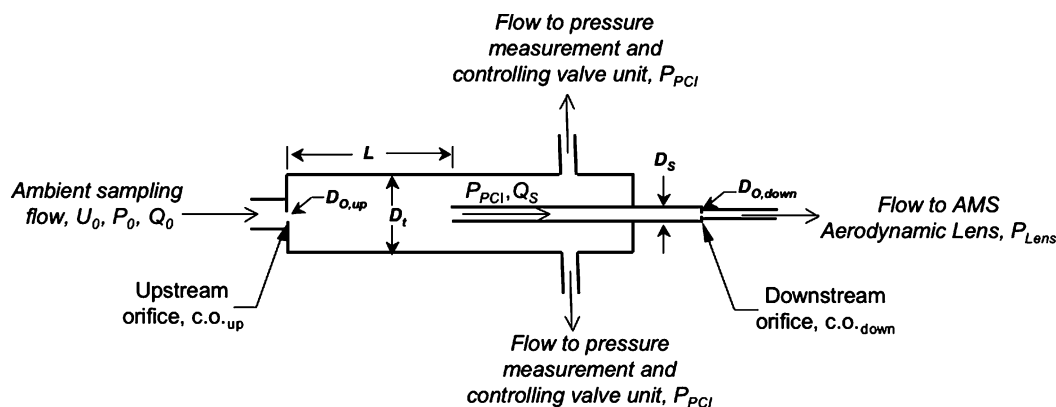


FIG. 1. Schematic and main dimensions of the PCI-AMS inlet design. See text for definition of terms.

TABLE 1

Dimensions and operating parameters of the two PCI designs

	PCI-I	PCI-II
$D_{O,up}$ ( $\mu\text{m}$ )	180	180
$D_t$ (mm)	31.8	19.6
$L$ (mm)	152.4	71.6
$D_S$ (mm)	10.2	10.2
$P_{PCI}$ (mbar)	107–683	467–653
$D_{O,down}$ ( $\mu\text{m}$ )	120–300	120–150
$P_{Lens}$ (mbar)	1.33–2.0	1.65–1.95
Residence time, $\tau_{PCI}$ (s)	22	3.4–5.0
Weight (kg)	1.8	0.5

NOAA WP-3D research aircraft during the Texas Air Quality Study/Gulf of Mexico Atmospheric Composition and Climate Study (TexAQSGoMACCS) field campaign (Drewnick et al. 2005; DeCarlo et al. 2006). Since particle transmission within the AMS depends on the aerodynamic lens system used and the lens pressure rather than the type of detector used with the AMS (quadrupole vs. time-of-flight), for simplicity, we will not refer to the specific type of AMS used in the different experiments. The three different lenses used for these experiments have the same design with nominally similar transmission characteristics. However, slight variations in lens transmission without a PCI were observed and are discussed in the results section. Particle transmission through PCI-I and PCI-II, when detached from the AMS sampling inlet, was characterized by isokinetically introducing monodisperse ammonium nitrate particles in the size range of  $d_{va} \sim 95$ –620 nm into a particle counter (TSI CPC 3025-A, St. Paul, MN) and the PCI upstream of another particle counter (N-MASS [Brock et al. 2000] for tests with PCI-I and TSI CPC 3022-A for tests with PCI-II). Particle transmission through the PCI was determined to be close to 100% for submicron aerosols in this size range.

## EXPERIMENTAL

In order to characterize the performance of the PCI and AMS aerodynamic lens system, two types of particle experiments were performed: size calibrations and transmission efficiency. For these experiments, monodisperse particles were generated by atomizing a dilute solution of the desired species with a Collison atomizer (3076, TSI), drying the polydisperse particles by passing the flow through a diffusion drier filled with silica gel, and size selecting with a low-voltage Differential Mobility Analyzer—DMA (a custom design DMA, now produced as Model 2000c, Brechtel Mfg., Hayward, CA or a TSI SMPS 3936). The flow containing the monodisperse particles from the DMA was then divided through a flow splitter and sampled by a Condensation Particle Counter (CPC 3025A or CPC 3010, TSI) and by the AMS through the PCI. For PCI-I model, particle transmission tests were performed with dry, monodisperse

di-(2-ethylhexyl) sebacate (DOS) particles, formed by atomizing a solution of DOS in isopropyl alcohol, then dried and sized as above, while polystyrene latex spheres (Duke Scientific, NC) were used for the size calibrations. For PCI-II model, all experiments were performed with ammonium nitrate particles, dried and sized as above.

Experiments were performed with both PCI designs while varying  $P_{PCI}$  from 107–653 mbar. In these experiments, various sizes of  $\text{CO}_{down}$  were used to allow for different lens pressures and to optimize the final operating conditions. In addition, experiments were performed at different  $P_0$  in order to mimic airborne measurements and determine how particle transmission efficiency is affected when the PCI samples from pressures higher or lower than the chamber's set point. During the experiments with  $P_0$  lower than that in Boulder, CO, i.e.,  $\sim 840$  mbar, an additional critical orifice was used on the monodisperse flow out of the DMA, before the flow splitter.

## Particle Size Calibrations

As particles are accelerated into the AMS vacuum system, their ultimate velocity is size dependent (Jayne et al. 2000). Velocity calibration curves are obtained by converting the particle time-of-flight into velocity for particles with a known size and composition. Size calibrations for the PCI-I model were performed with  $P_0$  varying from 267–822 mbar,  $P_{PCI} = 107$  mbar,  $D_{O,down} = 300 \mu\text{m}$ , resulting in  $P_{Lens} = 1.33$  mbar and  $Q_S = 1 \text{ STP cm}^3 \text{ s}^{-1}$ . The calibrations for the PCI-II design were carried out under the conditions shown in Table 2. For the base cases, size calibrations were performed without the PCI and with the appropriate  $D_{O,down}$  to obtain a similar  $P_{Lens}$  as for the experiments with the PCI in place.

## Particle Transmission Efficiency

The overall collection efficiency in the AMS system,  $CE(d_{va})$ , is defined as the ratio of the number (or mass) of particles detected by the AMS relative to the number (or mass) of particles introduced into the AMS inlet (Huffman et al. 2005). There are three major factors affecting  $CE$  as a function of particle size ( $d_{va}$ ):  $E_L$  or particle transmission efficiency through the

TABLE 2

Summary of operating conditions in experiments with PCI-II model. In all experiments,  $D_{O, up} = 180 \mu\text{m}$ 

$P_0$ (mbar)	$P_{PCI}$ (mbar)	$D_{O,down}$ ( $\mu\text{m}$ )	$P_{Lens}$ (mbar)	$Q_S$ (STP $\text{cm}^3 \text{ s}^{-1}$ )
840	Not used	120	1.95	1.53
840	653	130	1.92	1.39
600	set to 653 (actual 547)	130	1.65	1.06
840	547	130	1.65	1.06
727	653	130	1.91	1.39
840	467	150	1.76	1.31

inlet/lens system,  $E_S$  or the striking efficiency of the measured particles on the AMS vaporizer relative to spherical particles, and  $E_b$  or the fraction of particles hitting the vaporizer that are vaporized which is reduced by particle bounce off of the vaporizer. Since ammonium nitrate or DOS particles are used for these experiments,  $E_S$  and  $E_b$  are equal to 1 (Huffman et al. 2005; Matthew et al. Submitted). Hence a measurement of  $CE$  is equivalent to the particle transmission through the inlet/lens system,  $E_L$ .

Here, particle transmission efficiency through the PCI and the aerodynamic lens inlet system,  $E_L$ , as a function of particle size,  $d_{va}$ , is calculated as the ratio of particles detected by the AMS to those detected by the CPC when both AMS and CPC isokinetically sample monodisperse particles (e.g., Liu et al. 2007). For large enough particles, the number detected by the AMS is the number of particles counted as single particles. However, if the particles are small such that the mass of most of the individual particles does not generate a signal response large enough to cross the user-defined single-particle signal threshold, then the number of particles detected is calculated from the mass measured by the AMS. When sampling from a DMA, it is also possible to sample multiply charged particles that have the same mobility diameter as the singly charged particles but have a larger physical diameter. In these experiments, when size-selecting particles smaller than 300 nm, the number concentration of multiply charged particles was relatively small (1–12% depending on the size); yet they contributed to a significant fraction of the total mass (8–40% depending on the size). Therefore, when calculating  $E_L$  for particles smaller than 300 nm, only the

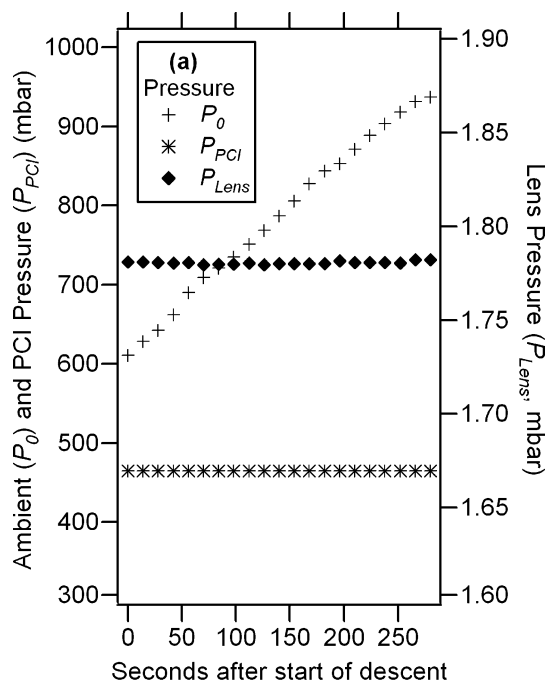


FIG. 2.

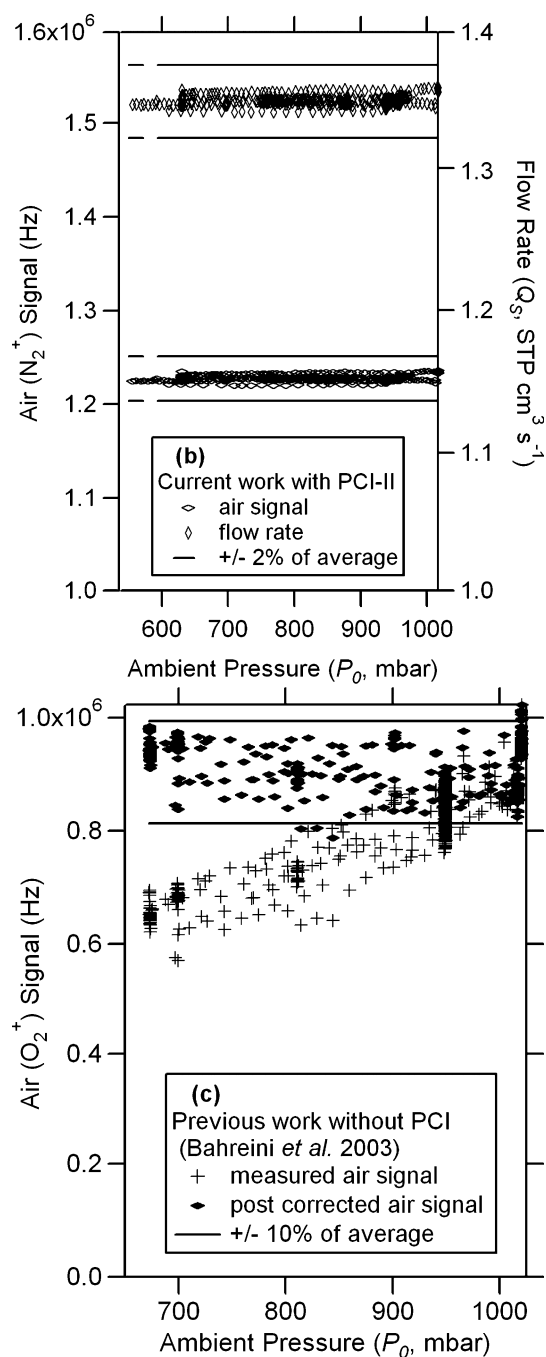


FIG. 2. Ambient ( $P_0$ ), PCI chamber ( $P_{PCI}$ ), and lens pressures ( $P_{Lens}$ ) throughout a descent (a) as well as “airbeam” signal and mass flow rate ( $Q_S$ ) (b) during a research flight aboard NOAA WP-3D aircraft during the 2006 Tex-AQS/GoMACCS field campaign. Also plotted are measured and post-corrected airbeam signal (c) from a previous airborne measurement with an AMS without using the PCI.

mass and number concentration of singly charged particles have been taken into account based on the signal fraction of the singly charged particles determined from the AMS mass distribution. The following formula is used to calculate the number of singly

charged particles detected following the mass-based method:

$$N_p = \frac{M_{\text{NO}_3} \cdot f_{q=1}}{S_{\text{NH}_4\text{NO}_3} \cdot \frac{\pi}{6} d_m^3 \cdot \rho_{\text{NH}_4\text{NO}_3} \cdot MF_{\text{NO}_3}} \quad [3]$$

where  $N_p$  is the calculated number concentration of singly charged particles detected by the AMS,  $M_{\text{NO}_3}$  is the total measured mass concentration of nitrate,  $f_{q=1}$  is the mass fraction of singly charged particles determined from the AMS mass distribution,  $S_{\text{NH}_4\text{NO}_3}$  is the Jayne shape factor (0.8) (Jayne et al. 2000; DeCarlo et al. 2004),  $d_m$  is the selected mobility diameter,  $\rho_{\text{NH}_4\text{NO}_3}$  is the material density of ammonium nitrate (1.72 g/cm<sup>3</sup>), and  $MF_{\text{NO}_3}$  is the nitrate mass fraction (0.775). A similar equation is used to calculate the number of multiply charged particles in order to estimate the fraction of singly charged particles out of total particles detected by the AMS. This number fraction is then used as our best approximation to estimate the number concentration of only the singly charged particles counted by the CPC.

## RESULTS AND DISCUSSION

When the AMS samples from variable  $P_0$  without a PCI, it effectively samples different mass flow rates. The internal standard of the instrument is the detected air ion signal (for nitrogen or oxygen), known as the ‘‘airbeam’’ (AB) (Allan et al. 2003). The AB is the measured ion rate for nitrogen (or oxygen) in the difference signal (unblocked beam-blocked beam) and is the product of the number of nitrogen (or oxygen) molecules reaching the AMS detection region per unit time by their detection efficiency (ions detected per molecule reaching the ionization region). When sampling at constant pressure and temperature, the mass flow rate and the flux of air molecules into the system are constant and the AB should track only with changes in detection sensitivity. One will introduce an artifact if the AB measured at variable  $P_0$  is used as the internal standard without correcting the effect of sampling pressure (Bahreini et al. 2003). As shown in Figure 2a for AMS airborne measurements during the 2006 TexAQS/GoMACCS study onboard the NOAA WP-3D aircraft using PCI-II,  $P_{\text{PCI}}$  was well controlled (at 467 mbar) during a descent from 4.3 km to 0.8 km, corresponding to  $P_0$  changes from 595 to 922 mbar. The constant pressure within the PCI chamber ( $P_{\text{PCI}}$ ) allowed for a constant lens pressure ( $P_{\text{Lens}}$ ) in the AMS (Figure 2a) and removed any pressure effects on the measured flow rate and the detected air signal to better than  $\pm 2\%$  (Figure 2b), and thus eliminated the need to correct the data for varying flow rate or airbeam signal. Plotted in Figure 2c are the measured and post-corrected air signal data points from a previous airborne measurement with an AMS (Bahreini et al. 2003) which did not incorporate a PCI on its inlet. After accounting for pressure effects, there still seem to be  $\pm 10\%$  random variation in the corrected air signal. With the PCI-I model maintained at  $P_{\text{PCI}} = 107$  mbar and operated in front of an AMS during the NEAQS-ITCT 2004 study, the

mass flow rate varied within  $\pm 2\%$  and the AB varied within  $\pm 10\%$ .

As mentioned previously, sampling from variable  $P_0$  results in variable  $P_{\text{Lens}}$  and therefore variable degrees of supersonic expansion from the nozzle at the end of the lens into the time-of-flight vacuum sizing chamber of the AMS. When the lens pressure is reduced, the expansion is less strong and particles reach a lower terminal velocity. Since particle size is inferred from the time particles take to travel through a fixed distance in the sizing chamber, this also results in pressure dependent size calibration (Bahreini et al. 2003). Previous experiments without a PCI have shown that a 6% reduction in  $P_0$  can cause a 14% reduction in  $P_L$  and lead to a measurable deviation in the observed particle velocity, and therefore, the deduced particle size (Bahreini et al. 2003). The PCI removes this dependence (Figure 3) where the velocity of dry monodisperse  $\text{NH}_4\text{NO}_3$  particles as calculated from their corresponding times-of-flight follows the same calibration curve regardless of  $P_0$ . Furthermore, this velocity calibration is unchanged from the base case (i.e., PCI removed from the inlet) since  $P_{\text{Lens}}$  values are similar in these experiments. Note that these experiments were carried out with ammonium nitrate, and the lack of a deviation in the size calibration indicates that this semi volatile species did not experience significant evaporation in the PCI at these operating conditions. Experiments using the PCI-I design and PSL particles (not shown) demonstrate that the velocity calibration is constant with  $P_0 = 267\text{--}828$  mbar when  $P_{\text{PCI}}$  was controlled at 107 mbar.

Transmission efficiency,  $E_L$ , of particles as a function of size through the lens can also be affected by variable  $P_0$ . A series of experiments were conducted to characterize  $E_L$  when the AMS sampled through the PCI at variable  $P_{\text{PCI}}$ . Experiments using PCI-I model show that with  $P_{\text{PCI}} = 107$  mbar and  $D_{\text{O,down}} =$

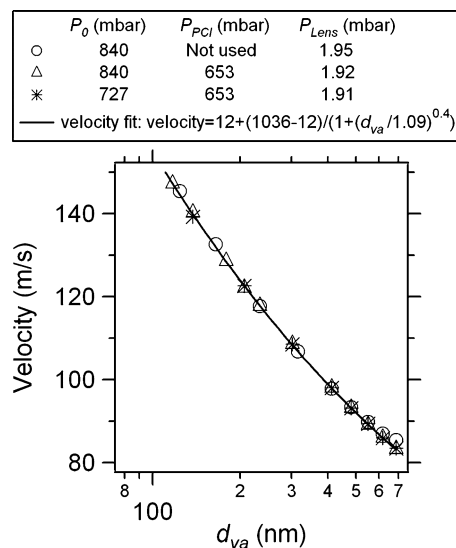


FIG. 3. Size calibration is unchanged in experiments with similar lens pressure ( $P_{\text{Lens}}$ ). Data points are size selected dry ammonium nitrate particles.

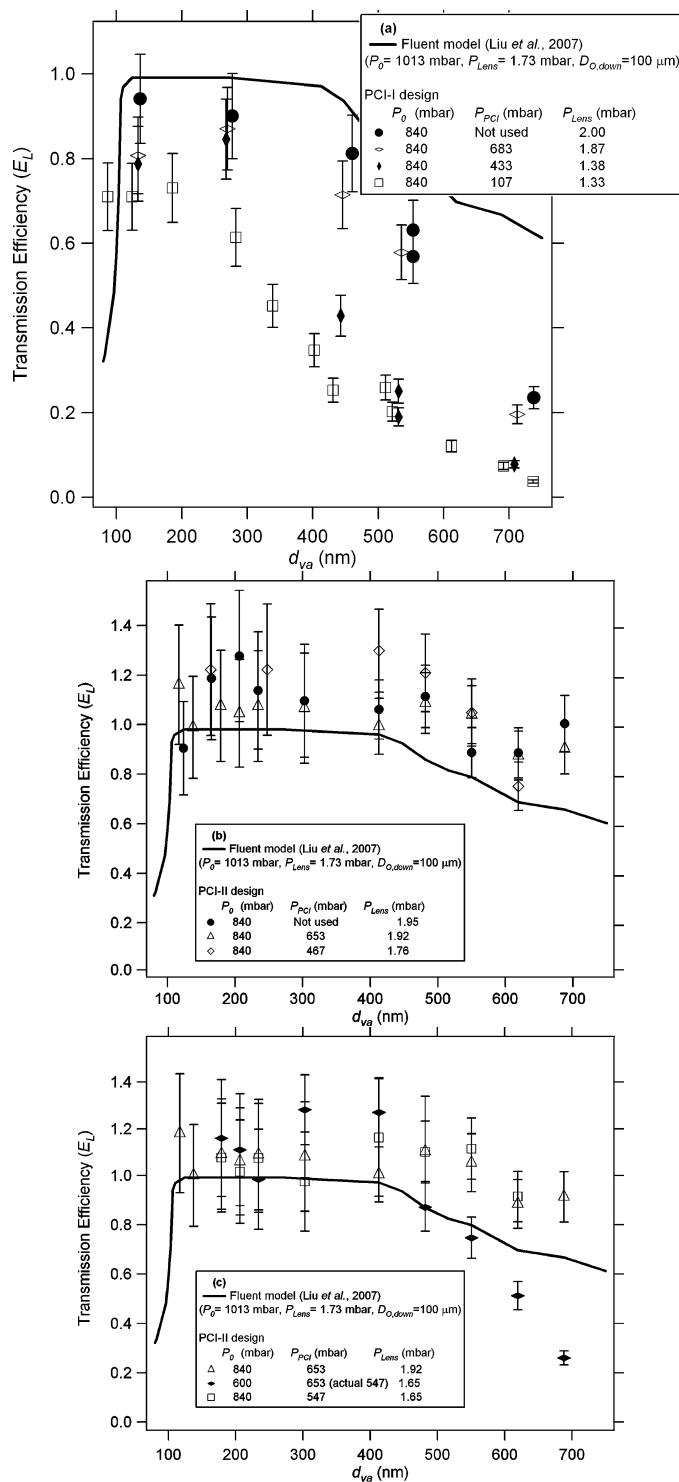


FIG. 4. AMS transmission efficiency,  $E_L$ , as a function of particle size,  $d_{va}$ , with PCI-I (a) and PCI-II (b,c) designs at different operating conditions.

300  $\mu\text{m}$  ( $P_{\text{Lens}} \sim 1.33$  mbar), transmission efficiency of particles larger than  $d_{va} \sim 200$  nm is poor compared to transmission without the PCI ( $D_{\text{O,down}} = 120$   $\mu\text{m}$ ) (Figure 4a). Since this configuration was used for the 2004 NEAQS-ITCT airborne study,

TABLE 3

Summary of operating conditions in experiments with PCI-I model. In all experiments,  $P_0 = 840$  mbar and  $D_{\text{O,up}} = 180$   $\mu\text{m}$

$P_{\text{PCI}}$ (mbar)	$D_{\text{O,down}}$ ( $\mu\text{m}$ )	$P_{\text{Lens}}$ (mbar)
Not used	120	2.0
683	130	1.87
433	140	1.38
107	300	1.33

there were substantial particle transmission losses as a function of size in the raw field data, to which a correction was applied. Interestingly, particle beam position studies in the AMS vacuum chamber, carried out using a beam width probe (Huffman et al. 2005) while varying  $P_0$  in the range of 267–827 mbar, showed that the fraction of particles in the center of the particle beam did not change significantly, regardless of size or transmission efficiency. This indicates that particle transmission losses for these conditions were occurring upstream of the AMS chamber, i.e., in the PCI and aerodynamic lens system. Tests of the first PCI design after the 2004 field study (sampling conditions summarized in Table 3 and results shown in Figure 4a) showed that there was an improvement in  $E_L$  when  $P_{\text{PCI}}$  was controlled in the range of 433–683 mbar compared to  $P_{\text{PCI}} = 107$  mbar. Since the highest altitude expected during subsequent airborne studies with NOAA WP-3D or NSF C-130 aircraft is less than 7 km, the lowest  $P_{\text{PCI}}$  tested with the PCI-II design was 467 mbar. As shown in Figure 4b, with  $P_{\text{PCI}}$  in the range of 467–653 mbar,  $P_0 = 840$  mbar, and  $P_{\text{Lens}} \sim 1.65$ –1.95 mbar,  $E_L$  stays close to 100% for all particle sizes tested. However,  $E_L$  of particles larger than  $d_{va} \sim 450$  nm is reduced if  $P_0$  is lower than the set point of the PCI chamber pressure (filled diamond vs. open square data points in Figure 4c). Thus, in order to avoid lack of pressure control at some altitudes during aircraft sampling for example, the optimum  $P_{\text{PCI}}$  is the lowest controllable pressure with a matching  $D_{\text{O,down}}$  that would still allow  $P_{\text{Lens}}$  to be similar to that of the base case condition ( $\sim 1.6$ –1.9 mbar). For this reason,  $P_{\text{PCI}} = 467$  mbar along with  $D_{\text{O,down}} = 150$   $\mu\text{m}$  were selected for sampling aboard NSF C-130 aircraft during MILAGRO/INTEX-B as well as the measurements made on NOAA WP-3D aircraft during the 2006 TexAQS/GoMACCS field study.

Note that for the data points without the PCI,  $E_L$  values in Figure 4a are different than those in Figure 4b predominantly due to transmission variations among nominally similar aerodynamic lenses. Although not shown, when PCI-II design was placed in front of the aerodynamic lens used to test with PCI-I design and was operated at  $P_{\text{PCI}} = 467$  mbar and  $P_L = 1.79$  mbar, transmission of the particles larger than  $d_{va} \sim 500$  nm decrease to values less than 0.8, indicating that the lens design and machining characteristics have a stronger influence on particle transmission than the PCI design. Furthermore,  $E_L$  values predicted for the AMS lens system by the Fluent model (Liu

et al. 2007) lie in between the different measurements, possibly due to different  $D_{O,down}$  and  $P_{Lens}$  in the experiments (Tables 2–3) compared to those in the simulations (100  $\mu\text{m}$  and 1.73 mbar) or because of different transmissions across nominally similar lens systems.

## CONCLUSIONS

Design and operational characteristics of two PCI designs are described here as they were implemented on AMS instruments with an aerodynamic aerosol lens system. Laboratory experiments show that particle size calibrations in the AMS remain unchanged within measurement precision when it samples through the PCI at pressures higher than  $P_{PCI}$ . Characterization experiments on the PCI also reveal that particle transmission efficiency remains close to 100% if  $P_{Lens} \sim 1.65\text{--}1.95$  mbar,  $P_{PCI}$  is controlled at  $\sim 467\text{--}653$  mbar, and  $P_0$  is higher than  $P_{PCI}$ . Based on the results from these experiments, a suitable combination of  $D_{O,down}$  (150  $\mu\text{m}$ ) and  $P_{PCI}$  (467 mbar) was selected that allows for pressure controlled conditions within the PCI at altitudes up to  $\sim 6.5$  km. Airborne measurements using PCI-II model, operated under these conditions upstream of an AMS, show that the mass flow rate and “airbeam” signal of the AMS are well controlled and stay constant with variations smaller than 2% during a typical flight.

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