

Design, Construction and Performance Evaluation of an Automatic Solar Tracker

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Abstract

In this research paper, an automatic solar tracker based on gear system is designed and developed. The solar tracker follows the sun from east to west during the day. Driving software has been developed using FLOWCODE and then it is burnt into the microcontroller (PIC 16F72). An intelligent sensor board followed by a sensor circuit has been used to sense the position of the sun. The system has been programmed to detect the intensity of sunlight by a differential arrangement of two LDRs and subsequently actuate the motor to position the solar panel where it can receive maximum sunlight. The solar tracking system is a mechatronic system that integrates electrical and mechanical systems and computer hardware & software. The driving gear system and the structure of the PV module have been developed by using the locally available materials. In our research, the efficiency of this automatic solar tracker is 15% higher than the conventional tracker because of the designing automatic solar tracker and has got it successfully. This reveals that our system is compatible with the additional energy production.

Keywords: Renewable Energy; Power optimization; Automatic solar tracker; Maximum power capture; Closed-loop control.

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1. Introduction

Solar energy is the energy extracted from the rays issued from the sun in the form of heat and electricity. This energy is essential for all life on Earth. It is a renewable resource that is clean, economical, and has less pollution compared to other resources and energy [1-3]. The solar radiation consists of three parts. The direct radiation includes most of the energy. In non-concentrating flat-panel systems, the energy

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contributed by the direct beam sunlight drops off with the cosine of the angle between the incoming light and the panel. The reflectance (averaged across all polarizations) is approximately constant for angles of incidence up to around 50° , beyond which reflectance degrades rapidly. In Table 1, direct power loss due to misalignment is shown where,

$Loss = 1 - \cos(i)$ [4]. Table 1 describes the direct power loss due misalignment of PV panel.

Table 1. Direct power loss (%) due to misalignment (incident angle i) [5]

i	Loss [1-cos (i)]	i	Loss [1-cos (i)]
0°	0%	15°	3.4%
1°	0.015%	30°	13.4%
3°	0.14%	45°	30%
8°	1%	60°	>50%
23.4°	8.3%	75°	>75%

A solar energy collecting surface performs best whenever it is faced to the sun. A majority of solar panels in use today are stationary and therefore do not give the maximum output of power that they can actually produce. To optimize the amount of energy received, a solar panel must be perpendicular to the light source; and since the sun moves both throughout the day as well as throughout the year, a solar panel needs to be able to follow the sun's movement to produce the maximum possible power [6]. The presence of a solar tracker is not essential for the operation of a solar panel, but without it, performance is reduced. Though solar trackers increase the energy harvesting; their cost, reliability, energy consumption, maintenance and performance are points to be considered.

An ideal tracker would allow the PV cell to accurately point towards the sun, compensating for both changes in the altitude angle of the sun to track the sun throughout the day, latitudinal offset of the sun during the seasonal change and changes in azimuth angle. Sun-tracking systems are usually classified into two categories: open looped or passive and close looped or active trackers [7]. Passive solar trackers, compared to active trackers, are less complex but work with low efficiency. Most of the active trackers are microprocessor and electro-optical sensor based, PC controlled date and time based, auxiliary bifacial solar cell based and a combination of these three systems.

Considering the movement capability, three main types of sun tracker can be found: fixed surfaces [8], single axis tracker [9] and dual axis tracker [10]. Single axis trackers usually use a polar mount for maximum solar efficiency [11]. In comparison with the single axis tracker, the dual axis tracker is complex and, therefore, expensive and also unreliable. Theoretically, 0-100% gain is achievable for two axis trackers [12]. Researchers have reported that changing the tilt angle to its daily and monthly optimum values throughout the year does not seem to be practical, another possibility, such as changing the tilt angle once in a season. On average for 6° tilt angle summer

months (Mar–Sep) and for 50° tilt angle winter months (Oct–Feb) would give optimum results. Moreover, for seasonal tracking, Ghosh *et al.* [13] suggested changing the tilt angle 40° once in a season. The result was evaluated for the city Dhaka and the study shows >20% gain (annually) in the amount of solar radiation. Though double axis tracking mode or the polar axis tracking mode should be used when automatic tracking systems are available as the energy availability is much higher, the electricity generation of a photovoltaic system and the life cycle cost of tracking system have to be compared to determine if single or two axis tracking is feasible and practical. Solar tracking systems design has received considerable attention throughout the world in recent years [14,15].

This paper describes the design project that utilizes solar power to its full potential by tracking the sun throughout the day. The solar tracker follows the sun from east to west during the day. More energy is collected by controlling the solar panel to follow the sun. The system has been programmed to detect the intensity of sunlight by a differential arrangement of two photoresistors and subsequently actuate the motor to position the solar panel where it can receive maximum sunlight. The solar tracking system which we have implemented is the first tracking system of this kind in Bangladesh, and is implemented with only locally available equipment.

To extract several kilowatt from a PV module normally it needs more than eight panel having capacity of 55 watts of each panel. If each panel is of 5kg weight, the total PV module produces a 40kg weight. Therefore it needs to produce around 200N-m torque by the driving stepper motor [16]. A mechanical gear system has been used to magnify the holding torque [17-19] of a stepper motor having holding torque of 10mN-m only. In this project it has been done successfully that holding torque of the motor has magnified by a tremendous factor of 1000.

Another important point needs to be mentioned here that the used stepper motor has step angle of 2°. This step angle is further magnified at the PV module to more than that which creates a problem that PV module may not be right angle to the sun at all the time. The designed mechanical gear system also removes the problem because at the end gear of the complex gear system, step angle of the motor is converted to a lower value about 0.25° [9]. This enables the PV module to remain always at right angle to the sun and the extracted power is always the maximum. And this amount is 20% higher than the conventional solar tracker [20].

In this paper, studies have been carried out to develop microcontroller based two solar trackers- first, a single axis tracker to track the sun throughout the day, from east to west, and later, the design was upgraded to include the execution of seasonal tracking too [4,21]. Such trackers are complex but provide high accuracy.

2. Design and Construction

Fig. 1 shows the system block diagram of designed automatic solar tracker. There are three different section in this designed system: Electronics section, Mechanical section

and Software section. Electronic section is mainly consists of a sensor board followed by a sensor circuit and a microcontroller.

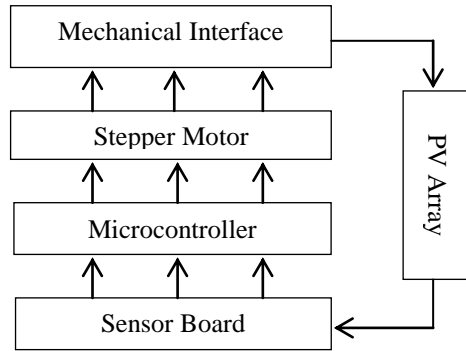


Fig. 1. System block diagram.

2.1. Design of a working circuit

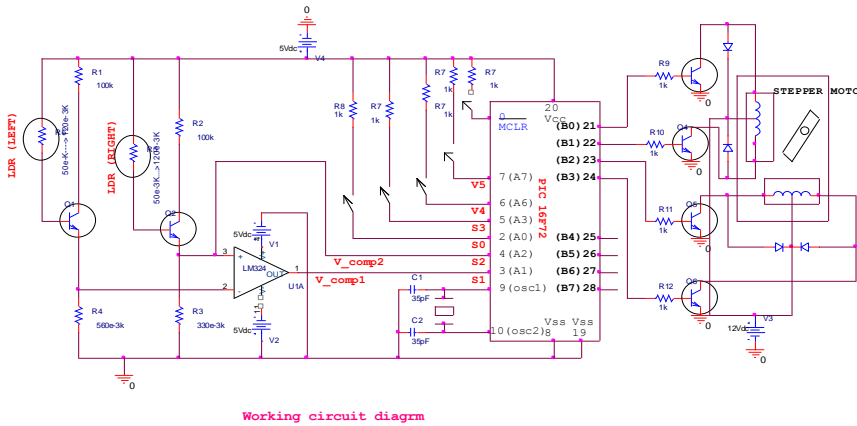


Fig. 2. Working circuit diagram.

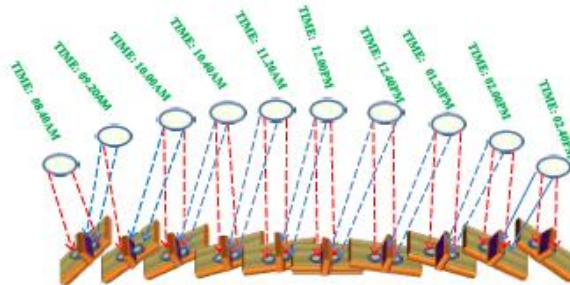


Fig. 3. Schematic diagram of continuous tracking.

2.2. Design of a gear system

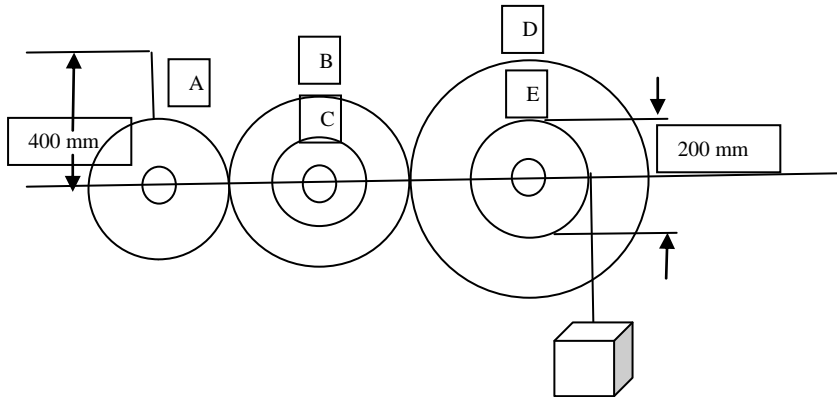


Fig. 4. Complex gear system.

Let,

Length of the handle (l) = 400mm = 0.4m;

Diameter of the drum (d) = 200mm = or radius (r) = 0.1m;

No. of teeth of the wheel A (T_A) = 21;

No. of teeth of the wheel B (T_B) = 103;

No. of teeth of the wheel C (T_C) = 21;

No. of teeth of the wheel D (T_D) = 103;

Effort applied (P) = 10N and W = Load that can be raised by the drum.

A little consideration will show that this example is exactly like that of a double purchase crap winch.

We know that velocity ratio of the system,

$$V.R. = \frac{1}{r} \left(\frac{T_B}{T_A} \times \frac{T_D}{T_C} \right) = \frac{0.4}{0.1} \left(\frac{103}{21} \times \frac{103}{21} \right) = 96.22$$

$$\text{Mechanical advantage (M.A)} = \frac{W}{P} = \frac{W}{10}$$

$$\text{And efficiency, } 0.6 = \frac{M.A.}{V.R.} = \frac{\frac{W}{10}}{96.22} = \frac{W}{960.22}$$

$$W = 0.6 * 960.22 = 577.36N$$

Increment of Holding Torque

Given that the used motor holding torque is $\tau_A = 0.5N\cdot m$. Therefore applied torque at gear A is 0.5N·m. And let us consider the pinion A revolves at $N_A = 50 \text{ rev/min}$.

Thus, $N_D = \frac{\tau_A}{V_R} = \frac{21}{577.36} = 0.0364 \text{ rev/min}$

The input power, $P(in) = \frac{2\pi N_A}{60} = \frac{6 \times 50 \times 0.5}{60} = 2.5 \text{ watt}$

Let the efficiency of the system is 75% then the output power, $P(out) = P(in) \times 0.75 = 2.5 \times 0.75 = 1.875 \text{ watt}$

Now the torque gained at gear D can be calculated as

$\tau_D = \frac{60 \times P(out)}{2\pi \times N_D} = \frac{60 \times 1.875}{6 \times 0.0364} = 515.11 \text{ Nm}$

2.3. Software Design of the system

FLOWCODE version 4 has been used to develop the driver software. FLOWCODE is a very high level programming system for PIC micros. In addition, it is one of the most advanced graphical programming languages for microcontroller [22]. When the code is written graphically, it can be compiled to C, then ASM and then HEX file. With the help of microcontroller burner, the converted HEX file is burned/programmed to the microcontroller and the programmed microcontroller is then ready for use. A flowchart to run the proposed system is shown in the Fig. 5.

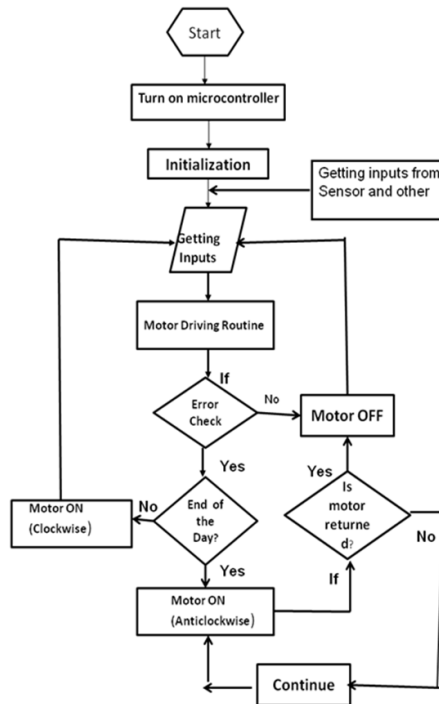


Fig. 5. Flowchart of the program.

2.4. Construction of the system

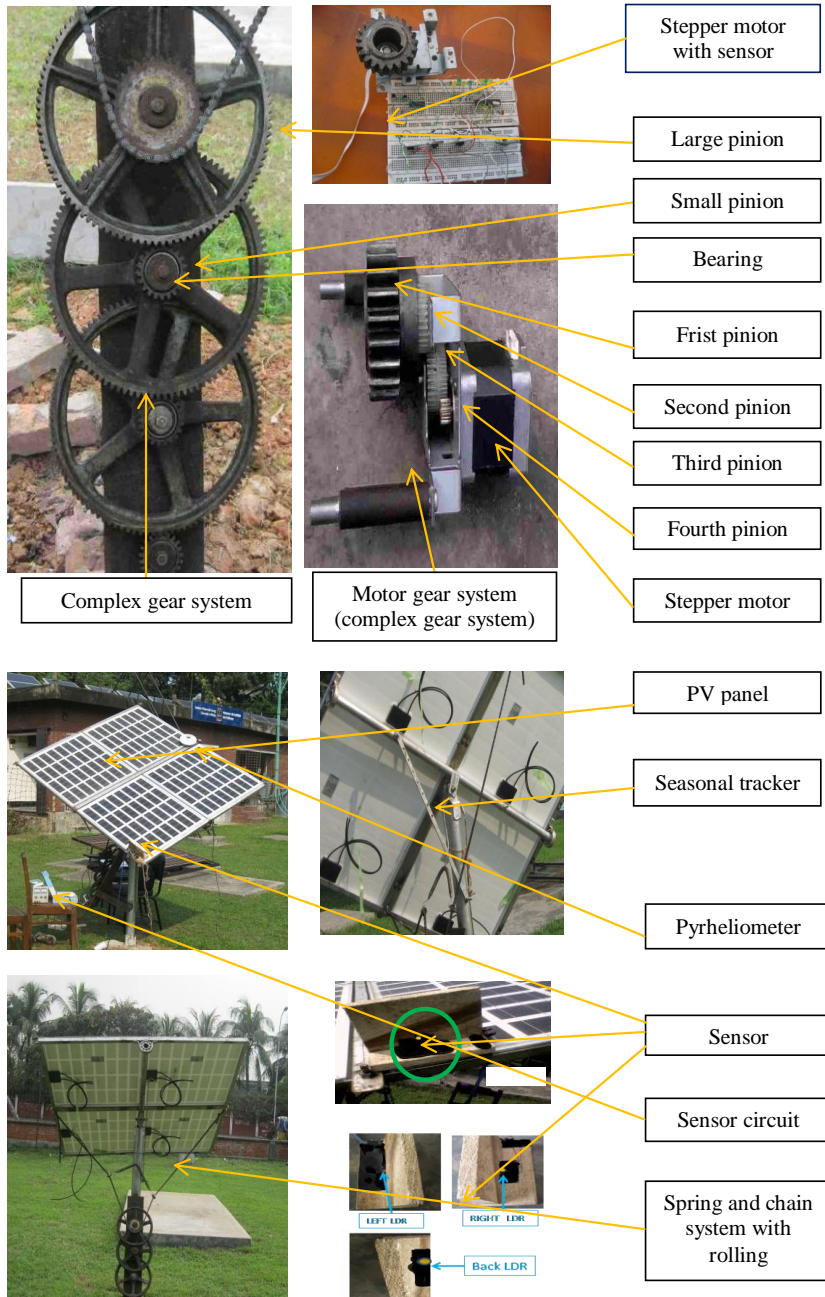


Fig. 6. Construction of an automatic solar tracker.

3. Results and DiscussionTable 2. Data for current, voltage and radiation with tracking on 22nd November 2011.

Time	Pyrhelio meter Reading (mV)	Intensity (wm^{-2})	Single panel Current (A)	Single panel voltage (V)	Single panel power with tracking (W)	4 panel power with tracking (WH)
8:40	3.4	607.1428571	2.4	17.45	41.88	27.80832
8:50	3.4	607.1428571	2.43	17.48	42.4764	28.20433
9:00	3.5	625	2.44	17.4	42.456	28.19078
9:10	3.6	642.8571429	2.47	17.49	43.2003	28.685
9:20	3.6	642.8571429	2.48	17.48	43.3504	28.78467
9:30	3.5	625	2.5	17.53	43.825	29.0998
9:40	3.6	642.8571429	2.53	17.55	44.4015	29.4826
9:50	3.6	642.8571429	2.57	17.56	45.1292	29.96579
10:00	3.6	642.8571429	2.59	17.56	45.4804	30.19899
10:10	3.5	625	2.65	17.42	46.163	30.65223
10:20	3.6	642.8571429	2.72	17.44	47.4368	31.49804
10:30	3.6	642.8571429	2.77	17.46	48.3642	32.11383
10:40	3.7	660.7142857	2.8	17.39	48.692	32.33149
10:50	3.8	678.5714286	2.86	17.37	49.6782	32.98632
11:00	3.9	696.4285714	2.89	17.33	50.0837	33.25558
11:10	3.9	696.4285714	2.93	17.32	50.7476	33.69641
11:20	3.9	696.4285714	2.9	17.26	50.054	33.23586
11:30	3.85	687.5	2.8	17.28	48.384	32.12698
11:40	3.8	678.5714286	2.94	17.28	50.8032	33.73332
11:50	3.8	678.5714286	2.96	17.29	51.1784	33.98246
12:00	3.75	669.6428571	2.97	17.36	51.5592	34.23531
1:00	3.8	678.5714286	2.98	17.35	51.703	34.33079
1:10	3.81	680.3571429	2.98	17.37	51.7626	34.37037
1:20	3.82	682.1428571	3	17.39	52.17	34.64088
1:30	3.8	678.5714286	3	17.39	52.17	34.64088
1:40	3.9	696.4285714	3.4	17.41	59.194	39.30482
1:50	3.9	696.4285714	3.5	17.44	61.04	40.53056
2:00	4	714.2857143	3.3	17.5	57.75	38.346
2:10	3.7	660.7142857	3	17.4	52.2	34.6608
2:20	3.7	660.7142857	2.9	17.36	50.344	33.42842
2:30	3.6	642.8571429	2.7	17.4	46.98	31.19472
2:40	3.6	642.8571429	2.67	17.41	46.4847	30.86584
2:50	3.7	660.7142857	2.58	17.42	44.9436	29.84255
3:00	3.6	642.8571429	2.56	17.41	44.5696	29.59421
3:10	3.5	625	2.53	17.5	44.275	29.3986
3:20	3.5	625	2.45	17.55	42.9975	28.55034
3:30	3.5	625	2.41	17.56	42.3196	28.10021

Time	Pyrhelio meter Reading (mV)	Intensity (wm^{-2})	Single panel Current (A)	Single panel voltage (V)	Single panel power with tracking (W)	4 panel power with tracking (WH)
3:40	3.4	607.1428571	2.4	17.46	41.904	27.82426
3:50	3.45	616.0714286	2.37	17.43	41.3091	27.42924
4:00	3.35	598.2142857	2.28	17.42	39.7176	26.37249
4:10	3.34	596.4285714	2.23	17.45	38.9135	25.83856
4:20	3.3	589.2857143	2.21	17.41	38.4761	25.54813
4:30	3.2	571.4285714	2.17	17.39	37.7363	25.0569
4:40	3.1	553.5714286	2.1	17.47	36.687	24.36017
4:50	3	535.7142857	2.12	17.47	37.0364	24.59217
5:00	2.9	517.8571429	1.8	17.48	31.464	20.8921
Total Power with Auto Tracking System =						1413.982

Table 3.Data for current, voltage & radiation without tracking on 23rd November 2011.

Time	Pyrhelio meter Reading (mV)	Intensity (Wm^{-2})	Single panel Current(A)	Single panel voltage (V)	Single panel power without tracking (W)	4 panel power without tracking (WH)
8:40	3.4	607.1428571	2.1	17.05	35.805	23.77452
8:50	3.4	607.1428571	2.15	17.1	36.765	24.41196
9:00	3.5	625	2.21	17.28	38.1888	25.35736
9:10	3.6	642.8571429	2.23	17.3	38.579	25.61646
9:20	3.6	642.8571429	2.26	17.41	39.3466	26.12614
9:30	3.5	625	2.27	17.43	39.5661	26.27189
9:40	3.6	642.8571429	2.31	17.55	40.5405	26.91889
9:50	3.6	642.8571429	2.37	17.5	41.475	27.5394
10:00	3.6	642.8571429	2.39	17.54	41.9206	27.83528
10:10	3.5	625	2.41	17.42	41.9822	27.87618
10:20	3.6	642.8571429	2.46	17.44	42.9024	28.48719
10:30	3.6	642.8571429	2.46	17.46	42.9516	28.51986
10:40	3.7	660.7142857	2.47	17.39	42.9533	28.52099
10:50	3.8	678.5714286	2.6	17.37	45.162	29.98757
11:00	3.9	696.4285714	2.64	17.33	45.7512	30.3788
11:10	3.9	696.4285714	2.65	17.32	45.898	30.47627
11:20	3.9	696.4285714	2.7	17.26	46.602	30.94373
11:30	3.85	687.5	2.77	17.28	47.8656	31.78276
11:40	3.8	678.5714286	2.7	17.28	46.656	30.97958
11:50	3.8	678.5714286	2.72	17.29	47.0288	31.22712
12:00	3.75	669.6428571	2.76	17.36	47.9136	31.81463
1:00	3.8	678.5714286	2.7	17.35	46.845	31.10508
1:10	3.81	680.3571429	2.68	17.37	46.5516	30.91026
1:20	3.82	682.1428571	2.72	17.39	47.3008	31.40773
1:30	3.8	678.5714286	2.6	17.39	45.214	30.0221
1:40	3.9	696.4285714	2.5	17.41	43.525	28.9006

Time	Pyrhelio meter Reading (mV)	Intensity (Wm ⁻²)	Single panel Current (A)	Single panel voltage (V)	Single panel power without tracking (W)	4 panel power without tracking (WH)
1:50	3.9	696.4285714	2.54	17.44	44.2976	29.41361
2:00	4	714.2857143	2.63	17.5	46.025	30.5606
2:10	3.7	660.7142857	2.58	17.4	44.892	29.80829
2:20	3.7	660.7142857	2.6	17.36	45.136	29.9703
2:30	3.6	642.8571429	2.57	17.4	44.718	29.69275
2:40	3.6	642.8571429	2.3	17.41	40.043	26.58855
2:50	3.7	660.7142857	2.34	17.42	40.7628	27.0665
3:00	3.6	642.8571429	2.3	17.41	40.043	26.58855
3:10	3.5	625	2.29	17.4	39.846	26.45774
3:20	3.5	625	2.2	17.35	38.17	25.34488
3:30	3.5	625	2.18	17.3	37.714	25.0421
3:40	3.4	607.1428571	2.1	17.1	35.91	23.84424
3:50	3.45	616.0714286	2	17	34	22.576
4:00	3.35	598.2142857	2	16.8	33.6	22.3104
4:10	3.34	596.4285714	1.9	16.75	31.825	21.1318
4:20	3.3	589.2857143	1.8	16.56	29.808	19.79251
4:30	3.2	571.4285714	1.7	16.7	28.39	18.85096
4:40	3.1	553.5714286	1.6	16.5	26.4	17.5296
4:50	3	535.7142857	1.5	16.43	24.645	16.36428
5:00	2.9	517.8571429	1.5	16.35	24.525	16.2846
Total Power without Auto Tracking System =						1232.411

Power Calculation from Table 2 and Table 3:

Power without tracking = 1232.411 WH \approx 1232 WH

Power with tracking = 1413.982 WH \approx 1414 WH

Extra power for tracking, = (1414 – 1232) WH = 182 WH

Increased power = $\frac{1414-1232}{1232} \times 100 \% \approx 15 \%$

3.1. Load Calculation:

If each panel capacity is 55 watt then 4 panel capacities are 220 watt. Since we have designed an automatic solar tracker, using that it will be possible to keep the solar panel always perpendicular to the sun thus the proposed system supplies always around 220W rather than around 165W.

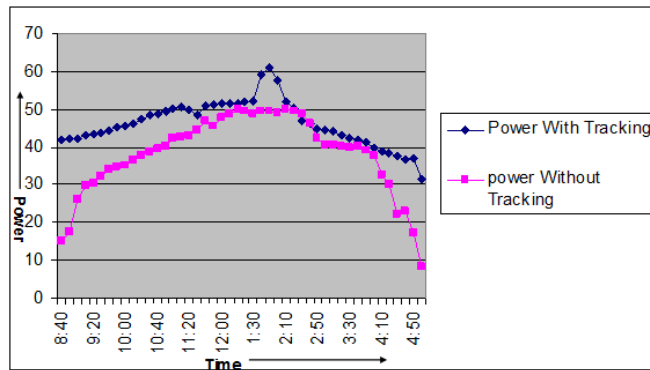


Fig. 7. Power versus time plot.

As the meters always fluctuate so average reading is taken. The data are taking simultaneously with tracking and without tracking. The power due to tracking sufficiently increase compared to without tracking.

4. Conclusion

An automatic solar tracker has been designed and implemented successfully and it is claimed that this research is successful in increasing the output from the solar panel up to 15%. Extra power extracted from the panel with tracker is 182W. It is to be noted that in the summer season, this percentage of extra power will increase up to 30%. The other goal of the system is to provide economic benefit to its users. Previously designed all the systems for solar automatic tracker are imported which is very costly. But our system is designed locally at a relatively lower cost.

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