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Institutions: University of Kiel

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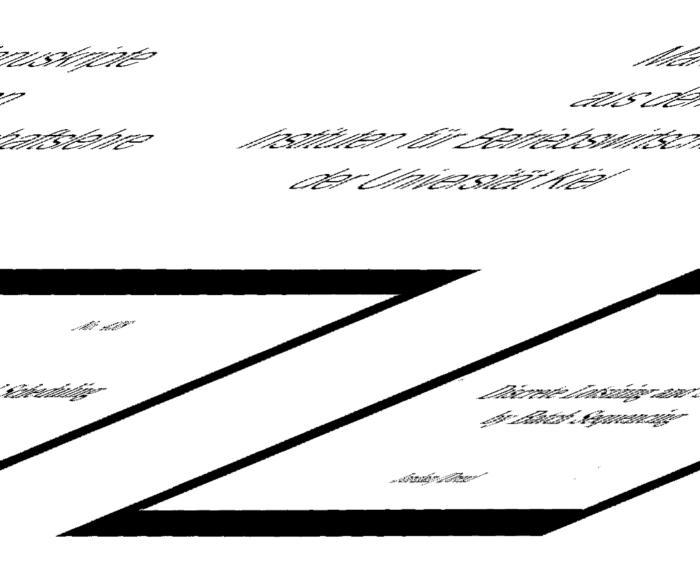
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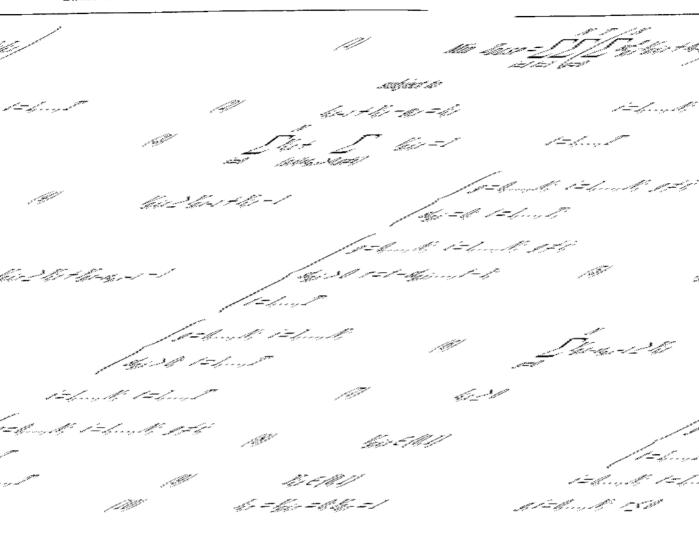
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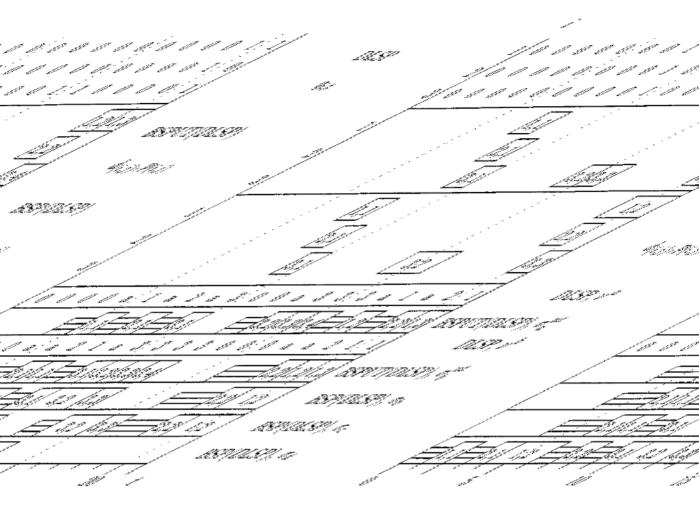
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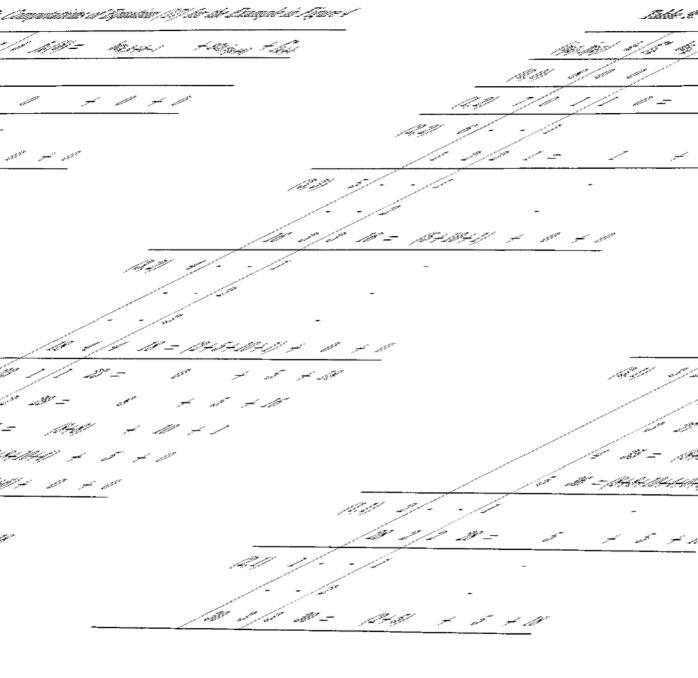
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# 7 Computational Results

From the analysis in Section 4 we know that we address the same planning problem in BSP and DLSP, and that we find corresponding solutions. Consequently, in this section we compare the performance of algorithms solving the BSP with procedures for solving variants of the DLSP. The comparison is made on the DLSP instances used to test the DLSP procedures; we take the instances provided by the cited authors and solve them as BSP(DLSP) or BSPUT(DLSP) instances (cf. Figure 1). An exception is made for reference [8] where we use randomly generated instances.

The different DLSP variants are summarized in Table 11. For the DLSP, in the first column the reference, in the second the DLSP variant is displayed. The fourth column denotes the proposed algorithm, the third column shows whether computational results for the proposed algorithm are reported for equal or unequal holding costs. Depending on the holding costs, the different DLSP variants are solved as BSP(DLSP) or BSPUT(DLSP) instances. With the exception of reference [18], the DLSP procedures are tested with equal holding costs, so that regenerative schedules are optimal in [4] and [8].

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Fleisch- mann [8]	SDSC	$h_i = 1$	TSPOROPT	BSP(DLS	P) EDDWF and regenerative
Salomon et al. [18]	SDSTSC	$h_t > 0$	TSPTWA	BSPUT(DLS	P) EDDWF
		$h_i = 0$	TSPTWA	BSP(DLSP)	EDDWF and one block

Table 11:	Solving	Different	DLSP	Variants	as a Bi	SP
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## uence Independent Setup Times and Setup Costs (SISTSC)

et al. [4], a mathematical programming based procedure to solve SISTSC is proposed. al. [4] refer to their procedure as dual ascent and column generation procedure (DACGP). first formulated as a set partitioning problem (SPP) where the columns represent the edule for one item *i*; the costs of each column can be calculated separately because setups dependent. DACGP then computes a lower bound for the SPP by column generation, new generated solving a single item subproblem by a (polynomial) DP recursion. In DACGP le, i.e. an upper bound, may be found in the column generation step, or is calculated e algorithm with the columns generated so far. If in neither case a feasible schedule is is made with a simplex based procedure.

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