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#### **ABSTRACT**

Traditional railway foundations or substructures have become increasingly overloaded in recent years due to the introduction of faster and heavier trains. A lack of substructure re-engineering has resulted in maintenance cycles becoming more frequent and increasingly expensive. Two significant problems arising from increasing axle loads are differential track settlement and ballast degradation.

One potential method of enhancing the substructure is by manipulating the level of ballast confinement. To investigate this possibility, a series of high frequency cyclic triaxial tests have been conducted to examine the effects of confining pressure and deviator stress magnitude on ballast deformation (permanent and resilient) and degradation. Experimental results indicate that for each deviator stress considered, an 'optimum' range of confining pressures exists such that degradation is minimised. This range was found to vary from 15 – 65 kPa for a maximum deviator stress of 230 kPa, to 50 – 140 kPa when deviatoric stresses increase to 750 kPa. Ballast specimens tested at low confining pressures indicative of current in-situ conditions were characterised by excessive axial deformations, volumetric dilation and an unacceptable degree of degradation associated mainly with angular corner breakage. The results suggest that in-situ lateral pressures should be increased to counteract the axle loads of heavier trains, and practical methods of achieving increased confinement are suggested.

#### INTRODUCTION

The granular layers on a railway track generally consist of an upper ballast layer comprised of large, angular particles (typically 20 - 60 mm) and a lower layer of capping material resembling road base. The main functions of the ballast layer are to control the stress intensity projected onto the weaker subgrade, to decrease the frequency of track maintenance by minimising track settlement and sleeper movement, and to promote rapid drainage via the large pore structure. In-situ lateral confining pressure results from particle interlock, sleeper resistance, residual compaction stresses, and overburden pressure, and is considerably smaller than the wheel load-generated cyclic vertical sleeper-ballast interface pressures. This can result in significant rearrangement of particles and the subsequent occurrence of ballast degradation, track settlement and lateral flow. Lateral spreading of particles can

reduce the horizontal residual stresses that confine the layer, hence reducing the track stability (Selig and Waters, 1994). It is well established that granular materials monotonically loaded at higher confining pressures are stiffer and able to support larger loads before failure (e.g. Bishop, 1966; Charles and Watts, 1980; Indraratna *et al.*, 1998). Nevertheless, the effect of track confining pressure on substructure performance under cyclic loading has not been examined in depth.

It may be possible to enhance ballast performance by altering the level of track confinement. Indraratna *et al.* (2005) studied the degradation response of ballast under cyclic loading and determined that the degree of particle breakage is significantly affected by the magnitude of confining pressure. This study provided valuable insight into breakage behaviour but did not provide a detailed account of the overall mechanical response. To overcome this limitation, a series of large-scale, isotropically consolidated, drained, compression, cyclic triaxial tests have been conducted and the deformation (axial and volumetric), breakage and resilient stress-strain behaviour recorded. Cyclic deviator stress amplitudes up to and exceeding the static peak strengths of the material are investigated, and the breakage theory of Indraratna *et al.* (2005) is expanded through the incorporation of additional data to include the influence of loading magnitude. The failure response of ballast to stepwise loading increments is also examined.

#### LABORATORY INVESTIGATIONS

# **Testing Apparatus**

The testing of coarse aggregates in conventional apparatus can give misleading results due to the disparity between particle and equipment size. As the ratio of specimen to maximum particle size approaches 6, equipment size effects can be ignored (Marachi et al., 1972). Due to the substantial physical dimensions associated with ballast, a large-scale triaxial apparatus incorporating a specimen of height 600 mm and diameter 300 mm was designed and built at the University of Wollongong. Originally intended for static or monotonic loading, the apparatus was recently upgraded with a dynamic actuator capable of deviator stresses up to 2.1 MPa and a maximum loading frequency of 60 Hz. The vertical strain is measured by recording the relative position of the actuator at regular intervals (permanent deformation) or during a given cycle (resilient deformation). A piston within the volume change device responds to water entering the (dilating) specimen or leaving the (compressing) specimen, and a linear variable differential transducer records the piston movement. Both confining pressure and back pressure variations are recorded using transducers at the base of the specimen, and the relatively small stress distribution attributed to specimen selfweight is incorporated in the effective stresses. Further details of the apparatus components and measuring techniques can be found elsewhere (Indraratna, 1996; Indraratna et al., 1998).

# Material and Particle Size Distribution

Current standards for railway ballast (e.g. Standards Australia, 1996) specify the physical and durability requirements for the parent rock, but do not evaluate

performance under in-situ track conditions (Chrismer, 1985). Latite basalt is commonly used as railway ballast in New South Wales, Australia, and its physical and durability attributes are shown in Table 1. Latite basalt is a dark coloured volcanic (igneous) rock containing the main minerals feldspar, plagioclase and augite. Fig. 1a illustrates the particle size distribution utilised in the present study, which is representative of current industry practice (Standards Australia, 1996).

#### Test Procedure

The latite basalt was washed and sorted into the required distribution by utilising at least two passes through a set of 13 standard sieves (aperture size 63 - 2.36 mm). Specimens were then compacted to an initial density of about 1560 kg/m<sup>3</sup> ( $e_0 = 0.72 -$ 0.76) to simulate field densities for heavy haul tracks within a rubber membrane thick enough (5 mm) to prevent piercing by sharp particles during testing. Ballast specimens were saturated using a small back pressure (15 kPa) and allowed to settle overnight. During the application of  $\sigma_3$ , changes in specimen volume and void ratio e were recorded, and typical changes in e during consolidation ranged from 0.05 at smaller  $\sigma_3'$ , to 0.2 when  $\sigma_3' = 240$  kPa. An initial static load was applied to each specimen at a rate of 1 mm/sec to a stress equal to the average of the minimum and maximum cyclic deviator stress. A loading frequency of 20 Hz was utilised to simulate high speed trains, nevertheless, a reduced frequency conditioning phase (less than 5 Hz) was necessary at the commencement of cyclic loading (during rapid vertical deformation) to prevent impact loading and loss of actuator contact with the specimen. Permanent deformation data was collected at regular intervals, whilst bursts of data (sampling frequency = 588 Hz) were recorded at specific cycles to examine the resilient behaviour. Cyclic loading continued for 500000 cycles or until the

vertical deformation reached about 25% axial strain. Upon completion of a test, the sieving procedure was repeated and the extent of breakage was evaluated. Membrane corrections were calculated using the ASTM (2002) method assuming an axial strain of 20%, a membrane thickness of 5 mm and a membrane elastic stiffness of 1100 kPa, resulting in a required correction for deviator stress of 15 kPa. This value was deemed insignificant for most specimens (< 3% error), with the remaining specimens adjusted as required.

# Breakage Representation

Indraratna *et al.* (2005) introduced a new breakage index specifically for railway ballast to quantify the magnitude of degradation. The evaluation of the Ballast Breakage Index (BBI) employs the change in the fraction passing a range of sieve sizes (Fig. 1b). By utilising a linear particle size axis, BBI can be found from Equation 1, where the parameters A and B are defined in Fig. 1b. Further details on BBI can be found in Indraratna *et al.* (2005).

$$BBI = \frac{A}{A+B} \tag{1}$$

# Cyclic Loading Conditions

The load was cycled between two compressive stress states,  $q_{min,cyc}$  ( $\sigma_{1}'_{min}$  -  $\sigma_{3}'$ ) and  $q_{max,cyc}$  ( $\sigma_{1}'_{max}$  -  $\sigma_{3}'$ ).  $q_{min,cyc}$  was set equal to about 45 kPa for each test, with the maximum deviator stress  $q_{max,cyc}$  defining the magnitude of cyclic loading. This particular  $q_{min,cyc}$  value was selected to represent in-situ ballast layer pressures in the unloaded track state (such as sleeper and rail weights), and to prevent undesirable actuator behaviour (impact loading).  $\sigma_{1}'$  and  $\sigma_{3}'$  are the major and minor effective

stresses, respectively. The inferred radial strain  $\varepsilon_r$  is defined by Equation 2a, where  $\varepsilon_v$  is the measured volumetric strain (positive in compression), where  $\varepsilon_a$  is the major principal strain. The mean effective stress p' is defined by Equation 2b, and the resilient modulus  $M_R$  by Equation 3, where  $\varepsilon_{a,rec}$  is the recoverable portion of axial strain, and  $\Delta q_{cyc}$  is the difference between  $q_{max,cyc}$  and  $q_{min,cyc}$ . Under drained loading conditions a typical stress path has a slope of 3, and an increase in  $\sigma_3$ ' shifts the stress path towards higher p'.

$$\varepsilon_{\rm r} = (\varepsilon_{\rm v} - \varepsilon_{\rm a})/2 \tag{2a}$$

$$p' = 1/3 (\sigma_1 + 2\sigma_3)$$
 (2b)

$$M_{R} = \Delta q_{cyc} / \varepsilon_{a,rec} \tag{3}$$

A total of 24 cyclic triaxial tests (Table 2) were conducted to investigate the effects of confining pressure ( $\sigma_3$ '), cyclic deviator stress magnitude ( $q_{max,cyc}$ ) and the number of cycles (N) on the permanent (plastic) strain, resilient modulus, and breakage of ballast. Most tests utilised cyclic amplitudes < 750 kPa to represent typical stress levels currently existing in tracks. Two tests incorporating loading magnitudes of 1000 and 1250 kPa were also included to represent the stress magnitude expected from heavier freight trains in the near future. In addition, two experiments utilised a gradually increasing loading regime to examine cyclic failure mechanisms.  $\sigma_3$ ' values ranging from 1 – 240 kPa were selected to cover the range of confining stresses that could be practically applied in-situ.

#### EXPERIMENTAL RESULTS AND DISCUSSION

Permanent Deformation Behaviour

Axial and Volumetric Strains

During static triaxial testing of ballast it is customary for loading to continue until a certain predetermined value of axial strain  $\epsilon_a$  has been obtained, for example 20%. Specimen failure is defined at the corresponding peak deviator stress  $q_{peak,sta} = (\sigma_1' - \sigma_3')_{peak}$ . In large granular specimens no distinct failure plane is observed, instead failure is usually accompanied by specimen "bulging" (Indraratna *et al.*, 1998). During drained, stress controlled cyclic loading at constant  $q_{max,cyc}$ , the onset of "failure" is somewhat difficult to ascertain due to the absence of a peak stress or a characteristic location of material weakening or softening. Failure of large ballast specimens under repeated loading is more appropriately defined by an arbitrary level of strain accumulation, such as  $\epsilon_a \geq 25\%$  (corresponding to the maximum axial displacement of the dynamic actuator in the current study). Using this failure criterion, the specimens marked with an asterisk in Table 2 are said to have "failed", with failure occurring rapidly within 500 cycles. In the absence of failure the magnitude of  $\epsilon_a$  achieved at the end of a fixed number of cycles N is dependent both on the amplitudes of  $q_{max,cyc}$  and  $\sigma_3'$ , and the breakage resistance of the particles.

Fig. 2 depicts the axial strain  $\varepsilon_a$  and volumetric strain  $\varepsilon_v$  response as a function of N (for selected specimens, Figs. 2a and 2b) and  $\sigma_{3}$  (Figs. 2c and 2d). As anticipated, Fig. 2a indicates decreasing  $\varepsilon_a$  with decreasing  $q_{max,cyc}$  and increasing  $\sigma_{3}$ . In concurrence with previous studies (e.g. Brown, 1974) permanent  $\varepsilon_a$  accumulation stabilises or shakesdown within 10000 cycles (insignificant rate of increase of  $\varepsilon_a$  with

N). When the magnitude of stress ratio  $q_{max,cyc}/p'$  is sufficiently large,  $\epsilon_a$  will continue to accumulate with N until  $\epsilon_a > 25\%$ . If  $\epsilon_a$  remains below 25% during the initial few thousand cycles, stable shakedown conditions will prevail, albeit after significant permanent deformation in the case of specimens with relatively small  $\sigma_3$ ' and large  $q_{max,cyc}/p'$ .

Reorientation and rearrangement of particles during cyclic loading generates a denser (compressing) or looser (dilating) packing assembly. Unlike  $\epsilon_a$ , volumetric strain  $\epsilon_v$  continues to develop at a declining rate with increasing N as depicted in Fig. 2b. Specimens subjected to low  $\sigma_3$ ' exhibit purely dilative behaviour, whilst the reverse is true for specimens with larger  $\sigma_3$ '. Dilation is rapid and occurs mainly within the first 1000 cycles, and for a particular  $q_{max,cyc}$ ,  $\epsilon_v$  becomes more compressive with increasing  $\sigma_3$ '.

The effect of  $\sigma_3$ ' on permanent deformation of ballast is best evaluated by plotting the final values of  $\epsilon_a$  and  $\epsilon_v$  obtained at the completion of 500000 cycles (Figs. 2c and 2d). The dependence of  $\epsilon_a$  on both  $\sigma_3$ ' and  $q_{max,cyc}$  (Fig. 2c), and the dependence of  $\epsilon_v$  on  $\sigma_3$ ' (Fig. 2d) are clearly apparent, however, the effect of  $q_{max,cyc}$  on  $\epsilon_v$  is not so clear. Equation 4 can be utilised to describe the influence of  $\sigma_3$ ' on  $\epsilon_a$  with good correlation, where a and b are regression coefficients tabulated in Fig. 2c.

$$\varepsilon_{a} (\%) = a\sigma_{3}^{r-b} \tag{4}$$

# Strain Behaviour as a Function of $q_{max,cyc}/p'$ and $\psi$

When considering the behaviour of granular materials under cyclic loading, it is useful to compare the magnitude of loading  $q_{max,cyc}$  to the peak static deviator stress at failure  $q_{peak,sta}$  obtained from static tests. The ratio  $\psi = q_{max,cyc}/q_{peak,sta}$  is hence defined for this purpose. Various researchers (e.g. Ishihara, 1985; Suiker *et al.*, 2005) have shown that under cyclic/dynamic conditions, specimens are able to sustain significantly greater deviator stress magnitudes than statically loaded specimens, hence  $\psi$  values greater than 1 can be applied. Fig. 3 demonstrates that a bilinear relationship can accurately relate  $q_{peak,sta}$  to  $\sigma_3$ ' for latite basalt. The depiction of the static  $\epsilon_v$  behaviour at  $q_{peak,sta}$  and  $\epsilon_a = 20\%$  in Fig. 3 also serves as a useful comparison to the cyclic  $\epsilon_v$  response.

Fig. 4 shows the axial, radial and volumetric strains after 500000 cycles as a function of  $q_{max,cyc}$  for  $\sigma_3'$  values tested at different  $q_{max,cyc}$  amplitudes. For a constant  $\sigma_3'$ , increasing  $\psi$  and  $q_{max,cyc}/p'$  generates larger axial (Fig. 4a) and radial (Fig. 4b) strains. Fig. 4c illustrates that volumetric straining tendencies are dependent on both  $\psi$  and  $\sigma_3'$ , and that  $\epsilon_v$  becomes more dilative with increasing  $q_{max,cyc}/p'$ . Raymond and Williams (1978) subjected specimens of Coteau dolomite ballast to  $\psi$  ratios ranging from 0.25 – 0.75 and witnessed increasing  $\epsilon_v$  with  $\psi$  for  $\sigma_3' = 206.8$  kPa, signifying a point of maximum specimen compression at  $\psi > 0.75$ . Negligible difference in  $\epsilon_v$  was encountered for  $\psi = 0.5$  and 0.75 when  $\sigma_3'$  was decreased to 51.7 kPa. In the current study, specimens display compressive behaviour when  $\psi < 0.5$ , and the magnitude of compression increases with  $q_{max,cyc}$  and  $\sigma_3'$ . However, as  $\psi$  increases beyond 0.5,  $\epsilon_v$  peaks and then starts to decline as  $\psi = 1$  is approached (Fig. 4c), suggesting a point of

maximum compression at  $\psi \approx 0.75$ . With continued increases in  $q_{max,cyc}$  specimen compression declines, until  $\psi >> 1$  and all specimens dilate upon loading. The  $q_{max,cyc}$  required to instigate maximum compression increases with  $\sigma_3$ '. For the condition  $\psi > 1$ , Fig. 4c illustrates that the incidence of dilative behaviour increases with decreasing  $\sigma_3$ '. Compared to static loading (Fig. 3), cyclically loaded specimens display a significantly higher tendency for rapid initial compression, although this effect may diminish with increasing initial density. Suiker *et al.* (2005) showed that granular materials display a strong tendency to compact under cyclic loading, even as  $\psi$  approaches 1, and a similar behaviour is observed in the current study.

Given  $\psi$  or  $q_{max,cyc}$ , it is possible to predict  $\epsilon_a$  after 500 000 cycles for latite basalt using Fig. 5. Irrespective of the applied stresses, the variation of  $\epsilon_a$  is confined within a narrow band when plotted against  $\psi$  for  $\psi \leq 2$ . A best fit median equation for the data shown in Fig. 5 can be presented as:

$$\varepsilon_{a} (\%) = \alpha + \beta \psi \tag{5}$$

For a good positive regression ( $R^2 > 0.98$ ),  $\alpha$  and  $\beta$  are material constants equal to -3 and 18, respectively.

# Resilient Deformation

The effect of  $\sigma_{3}$ ' and  $q_{max,cyc}$  on the resilient modulus  $M_{R}$  was assessed by recording the resilient (recoverable) strain  $\epsilon_{a,rec}$  and deviator stress magnitude  $\Delta q_{cyc}$  at numerous cycles N throughout each test. Previous research (e.g. Allen, 1973; Khedr, 1985) recognised that  $M_{R}$  is independent of N after the completion of a small number of

stress repetitions (typically less than 1000 cycles). Fig. 6a, however, shows a continuing increase in  $M_R$  with N, although little change is observed beyond 100000 cycles. Selig and Alva-Hurtado (1982) recognised that a reduction in  $\varepsilon_{a,rec}$  with each successive cycle and subsequent increase in  $M_R$  can be attributed, at least partly, to densification from cumulative  $\varepsilon_v$ . As  $\varepsilon_v$  increases indefinitely with N (Fig. 2b), leading to a reduction in void ratio and thus increased specimen stiffness, the progression of  $M_R$  with N in Fig. 6a is warranted. Fig. 6a also shows an increase in  $M_R$  with  $\sigma_3$ ', which has been reported earlier in the literature (Hicks, 1970; Allen, 1973). The effect of  $q_{max,cyc}$  (or  $\Delta q_{cyc}$ ) on  $M_R$  is depicted in Fig. 6b as a function of N, and in Fig. 6c as a function of  $\sigma_3$ '. It is shown that the magnitude of  $M_R$  increases with  $q_{max,cyc}$ , and this may be due to the corresponding increase in mean normal effective stress associated with increasing  $q_{max,cyc}$ .

These results clearly illustrate that a higher magnitude of confinement is beneficial in minimising the permanent and resilient deformation of tracks. It would therefore seem appropriate to maximise the lateral constraint on the in-situ ballast layer. The extent of particle degradation, however, may be affected by the degree of confining stress. Degradation results in reduced particle size and angularity, and a subsequent decline in the overall shear strength and drainage capability of the ballast layer. The breakage behaviour has consequently been examined with the intention of relating  $\sigma_3$ ' and  $\sigma_{max,cyc}$  to the expected degree of degradation.

# Cyclic Degradation Behaviour

Lees and Kennedy (1975) recognised that the degradation of granular materials can occur in three ways: (a) the breakage of angular corners or projections, (b) the

grinding or attrition of asperities, and (c) the splitting of particles into two or more approximately equal parts. The fracture (splitting) probability of a particle subjected to compressional forces within a granular medium is a function of the applied stresses ( $q_{max,cyc}$  and  $\sigma_3$ '), the particle size, and the coordination number, i.e. the number of particle contacts (McDowell *et al.*, 1996; McDowell and Bolton, 1998). Due to the angular nature of ballast, however, Indraratna *et al.* (2005) identified that most ballast degradation is not attributable to particle splitting, but is instead primarily the consequence of corner breakage.

Indraratna *et al.* (2005) established that ballast degradation behaviour under cyclic loading can be categorised into three distinct zones, namely: the dilatant unstable degradation zone (DUDZ), optimum degradation zone (ODZ), and compressive stable degradation zone (CSDZ). These zones were initially defined by the level of  $\sigma_3$ ' acting on the specimen (i.e. DUDZ:  $\sigma_3$ ' < 30 kPa, ODZ: 30 kPa <  $\sigma_3$ ' < 75 kPa, CSDZ:  $\sigma_3$ ' > 75 kPa), however,  $q_{max,cyc}$  also plays an important role in characterising the zones, as explained below.

# Dilatant unstable degradation zone (DUDZ)

Specimens that are subjected to low  $\sigma_3$ ' and experience overall volumetric dilation caused by rapid and considerable axial and expansive radial strains are characterised in the DUDZ (Fig. 7). Degradation in the DUDZ is considered the most significant of the three zones, with breakage predominantly occurring at the onset of loading when the axial strain and dilation rates are at a maximum. The micromechanical processes responsible for degradation in the DUDZ have been briefly described in Indraratna *et al.* (2005). However, further examination is warranted due to the possible implications

associated with low in-situ confining pressures. Oda (1972) and Cundall et al. (1982) ascertained that the deviatoric force in a granular material is transmitted mainly through chain or column like structures aligned in the direction of the major principal stress. Consider, for example, a DUDZ ballast specimen with major principal stress  $\sigma_1$ ' equal to 780 kPa (macroscopic  $q_{max,cyc} = 750$  kPa,  $\sigma_3$ ' = 30 kPa) with diameter 300 mm. This translates to an axial force F of 55 kN, which might be distributed over, say, 4 ballast columns, so that the induced characteristic stress (defined as F/d<sup>2</sup>) on a ballast particle of diameter d = 40 mm would be about 8.5 MPa. This stress may not be sufficient to cause splitting of the particle, based on the particle strengths given by Lim et al. (2005). However, if the characteristic stress  $F/a^2$  induced in a small angular projection of size a in a deforming ballast column is considered, it is very likely to fracture. Most of the degradation in this zone is due to the breakage of angular corners or projections, and very little particle splitting is observed. The lack of particle splitting is due to internal deformation mechanisms such as sliding or rolling that inhibit the formation of permanent interparticle contacts, thus preventing splitting due to excessive stresses.

For relatively minor  $q_{max,cyc}$  such as 230 kPa (Fig. 7d), the DUDZ  $\sigma_3'$  range is comparatively small because the  $q_{max,cyc}$  magnitude is insufficient to cause dilation, a main requirement for DUDZ behaviour. As the deviator stress  $q_{max,cyc}$  increases (Figs. 7c and 7b) the tendency for dilation is much greater, thus the  $\sigma_3'$  range of the DUDZ increases. The upper  $\sigma_3'$  DUDZ boundaries for each respective  $q_{max,cyc}$  are tabulated in Fig. 7d and can be determined from Fig. 2d at  $\varepsilon_v = 0$ . DUDZ degradation can be avoided for latite basalt if  $\sigma_3'$  values greater than 15, 25 or 50 kPa are applied for  $q_{max,cyc} = 230$ , 500 and 750 kPa, respectively.

Fig. 7a identifies that most specimens in the DUDZ were subjected to  $\psi$  values > 1. Therefore, it appears that the three basic requirements for DUDZ behaviour are a small  $\sigma_3$ ', specimen dilation and  $\psi$  > 1. Undoubtedly, the DUDZ conditions should be avoided on railway tracks as much as possible.

# Optimum Degradation Zone (ODZ)

Similar to the DUDZ, the range of  $\sigma_3'$  defining the ODZ is influenced by the applied  $q_{max,cyc}$ , as indicated in Fig. 7. Indraratna *et al.* (2005) identified that a small increase in  $\sigma_3'$  is sufficient to cause an optimum internal contact stress distribution and increased inter-particle contact areas, resulting in diminished tensile stresses within particles and hence significantly reduced breakage, lower axial strains, and overall specimen compression. Oda (1977) correlated decreasing void ratio with increasing coordination number, therefore the coordination number is expected to be slightly increased (compared to DUDZ specimens) due to the reversal of  $\varepsilon_v$  behaviour (from dilation to compression).

From Fig. 7a it can be perceived that ODZ specimens generally have  $\psi$  values ranging from about 0.4 up to 1.2. Increasing the magnitude of  $q_{max,cyc}$  also results in a wider ODZ zone (Fig. 7d), with the ODZ defined as 15-65 kPa, 25-95 kPa and 50-140 kPa for  $q_{max,cyc}=230$ , 500 and 750 kPa, respectively.

# Compressive Stable Degradation Zone (CSDZ)

In the CSDZ, particle movement and dilation is largely suppressed due to the considerable levels of confinement as explained in Indraratna *et al.* (2005). The  $\sigma_3$ '

boundary between the ODZ and CSDZ can be defined by a 'flattening out' of  $\varepsilon_v$  in Fig. 2d. The most significant differences between the ODZ and CSDZ are the reduced mobility of particles and the highly stressed but relatively secure contact points. Although corner degradation is still the foremost kind of breakage, some particle splitting takes place through planes of weakness such as microcracks and other flaws, and the fatigue of particles becomes more prominent in the CSDZ (Indraratna *et al.*, 2005). The vertical force chains are expected to be less vertical and more isotropic due to lateral resistance from surrounding particles. Irrespective of the lower  $\psi$  ratios in the CSDZ, breakage is more significant in this zone compared to the ODZ. CSDZ conditions are encountered when  $\sigma_3' > 65$ , 95 and 140 kPa for  $q_{max,cyc} = 230$ , 500 and 750 kPa, respectively.

In essence, Fig. 7 illustrates that the confining pressure responsible for minimum breakage increases with the loading amplitude. Alternatively, if railway organisations were to increase train axle loads, an increased ballast confinement would be required to reduce ballast degradation. Fig. 8a shows the relative particle size distribution curves for specimens in the DUDZ and CSDZ ( $q_{max,cyc} = 750$  kPa and  $\sigma_3' = 30$  and 120 kPa) in terms of the calculation of BBI. The effect of  $q_{max,cyc}$  on the breakage behaviour of ballast is depicted in Fig. 8b, and it appears that a non-linear relationship exists between  $q_{max,cyc}$  and BBI.

# Cyclic Failure under Stepwise Loading

In the preceding sections an arbitrary value of strain accumulation ( $\epsilon_a \geq 25\%$ ) was considered to define specimen failure under constant  $q_{max,cyc}$  cyclic loading. Failure occurred rapidly within 500 cycles, usually not allowing sufficient time for the

evaluation of specimen response during or just after the onset of failure. To overcome this limitation, two cyclic triaxial tests (refer Table 2) were conducted wherein the cyclic deviator stress  $q_{max,cyc}$  was gradually increased in a stepwise fashion (Fig. 9a) until  $\epsilon_a \geq 20\%$  (to correspond to the static failure conditions of Indraratna *et al.*, 1998 and Salim, 2004). Although the loading regime chosen in Fig. 9 is arbitrary and unlikely to be encountered in practice, it nevertheless illustrates cyclic densification of ballast and demonstrates the reduction in track bed stability with increasing  $q_{max,cyc}$ . The tests have been limited to one loading regime i.e. N=5000 cycles per interval and increasing  $q_{max,cyc}$  of 42.5 kPa per interval, and it is acknowledged that changes in these parameters may affect the results.

Fig. 9 illustrates that stepwise cyclic loading presents a distinctly different form of failure to constant  $q_{max,cyc}$  loading. "Failure" (marked with a black dot) is characterised by a sudden increase in axial strain (Fig. 9b) but only a marginally changing volumetric strain (Fig. 9c), plus a significant decrease in the resilient modulus (Fig. 9d). Before the commencement of failure, Fig. 9 demonstrates a stabilising zone followed by a period of destabilisation.

Compared to static triaxial testing (Fig. 3) the extent of dilation at failure under stepwise cyclic loading is relatively insignificant, highlighting the greater compression tendencies of cyclically loaded specimens. Fig. 9a also demonstrates that specimens under cyclic loading fail at  $q_{max,cyc}$  significantly greater than  $q_{peak,sta}$  ( $\psi$  at failure = 1.37 and 1.51 for  $\sigma_3$ ′ = 60 and 120 kPa, respectively), signifying significant material strength development in the stabilising zone.

# PRACTICAL IMPLICATIONS

From the previous discussions it is apparent that effective confining pressure has a significant influence on the cyclic behaviour of railway ballast, and should therefore be considered in the design of railway foundations. Increased confinement would result in decreased track settlement and greater track stability and stiffness (resilient modulus) under cyclic loading, leading to greater ride comfort. Enhancement of the lateral track confinement could be achieved conceptually by:

- 1) Increasing the degree of particle interlock or ballast friction angle;
- 2) Preventing lateral ballast flow using containing sheets (restraints) at the shoulders (Fig. 10a) or geosynthetics at the ballast-capping interface;
- 3) Redesigning the sleeper shape to reduce ballast flow (winged precast concrete sleepers, Fig. 10b); or
- 4) Increasing the shoulder height, and/or further compaction of the shoulder and crib ballast.

A field trial is currently being conducted in Bulli (near Wollongong in NSW, Australia) to validate the merits of these methods.

#### **CONCLUSIONS**

Few substructure modifications have been made in recent years to compensate for increasing freight. The possibility of modifying track confining pressure as a potential means of substructure enhancement has been explored using a series of large-scale drained, cyclic triaxial tests. Results of this study confirm that the confining pressure should be considered as an important design parameter.

The magnitude of vertical (axial) strain  $\varepsilon_a$  was found to be a function of the applied deviator stress  $q_{max,cyc}$  and the degree of lateral confinement  $\sigma_3$ ', with shakedown shown to occur within 10000 cycles. The degree of volumetric compression  $\varepsilon_v$  increased indefinitely with N and  $\sigma_3$ ' for constant  $q_{max,cyc}$ . Overall specimen volumetric compression increased for  $\psi$  ratios ( $\psi = q_{max,cyc}/q_{peak,sta}$ ) up to about 0.75, and beyond this value the ballast behaviour became increasingly dilatant.

The ballast degradation response was characterised into three zones depending on the magnitudes of  $\sigma_3$ ' and  $q_{max,cyc}$ . The highly dilatant behaviour in the DUDZ ( $q_{max,cyc}/p' > 2.5$ ) at low  $\sigma_3$ ' was acknowledged as unfavourable in relation to permanent deformation and particle degradation, and should therefore be avoided in-track. Optimal breakage conditions were established in the ODZ (1.7<  $q_{max,cyc}/p' < 2.5$ ) within the  $\sigma_3$ ' ranges of 15 – 65 kPa, 25 – 95 kPa, and 50 – 140 kPa, for  $q_{max,cyc}$  magnitudes of 230, 500 and 750 kPa, respectively, indicating that future increases in train load require a corresponding increase in track confinement if particle degradation is to be minimised. Ballast subjected to stepwise cyclic loading exhibits rapid axial and radial strains at failure, but less dilation than monotonically loaded specimens, and a decline in resilient modulus. Specimens undergoing such stepwise loading failed at  $\psi$  equal to 1.37 and 1.51 for  $\sigma_3$ ' = 60 and 120 kPa, respectively, indicating that cyclic loading can enhance the peak strength of ballast.

This study highlights that simple substructure design alterations can be implemented in-track to improve the performance of the entire track system and lessen the need for costly maintenance. Large-scale triaxial tests on ballast have indicated that increasing

the degree of lateral confining pressure in the railway substructure by a small degree should be beneficial in increasing track stability. The level of lateral confinement is a fundamental design criterion for many geotechnical applications, but currently no standards exist in relation to lateral ballast confinement in rail tracks. If an appropriate confining pressure is implemented for local in-situ conditions, rail tracks can be improved in terms of degradation and deformation resistance, with enhanced resiliency characteristics.

### **NOTATION**

Ψ q<sub>max,cyc</sub> / q<sub>peak,sta</sub> α, β regression coefficients major principal stress (kPa)  $\sigma_1{}'$ 

effective confining pressure (kPa)  $\sigma_3$ 

axial strain (%)  $\epsilon_{\rm a}$ 

recoverable portion of axial strain  $\epsilon_{a,rec}$ 

bulk unit weight (kN/m<sup>3</sup>)  $\gamma_b$  $q_{max,cyc} - q_{min,cyc} \ (kPa)$  $\Delta q_{cyc}$ radial strain (%)  $\epsilon_{\rm r}$ volumetric strain (%)  $\varepsilon_{\rm v}$ regression coefficients

a, b, c, d BBI ballast breakage index

**CSDZ** compressive stable degradation zone

 $C_{n}$ coefficient of uniformity

**DUDZ** dilatant unstable degradation zone

void ratio einitial void ratio  $e_0$ 

resilient modulus (MPa)  $M_R$ 

number of cycles N

ODZ optimum degradation zone

cyclic deviator stress at failure during stepwise tests q<sub>failure,cyc</sub> cyclic deviator stress at  $\varepsilon_a = 20\%$  during stepwise tests  $q_{final, \, cyc}$ 

maximum deviator stress magnitude q<sub>max,cyc</sub> minimum deviator stress magnitude  $q_{\text{min},\text{cyc}}$ maximum static peak deviator stress q<sub>peak,sta</sub>

p'mean effective stress

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Table 1 Physical and durability attributes of latite basalt (after Indraratna et al., 1998)

Characteristics Test Results	Units	Value	Standards Australia (1996) Recommendations
Aggregate crushing value	%	12	< 25
Los Angeles abrasion	%	15	< 25
Wet attrition value	%	8	<6
Point load index	MPa	5.5	-
Compressive strength	MPa	130	-
Flakiness	%	25	< 30
Misshapen particles	%	20	< 30

Table 2 Summary of triaxial tests

q <sub>max,cyc</sub> (kPa)	σ <sub>3</sub> ' (kPa)	Number of Cycles
230	1, 10, 30, 60, 120, 240	500000
500	3*, 10, 20, 30, 45, 60,	"
	90, 120, 180, 240	
750	30*, 60, 120, 240	"
1000	120	11
1250	120*	"
Increasing	60, 120	5000 cycles/interval**

<sup>\*</sup>  $\epsilon_a$  > 25% before 500000 cycles \*\*  $q_{max,cyc}$  increase of 42.5 kPa/interval

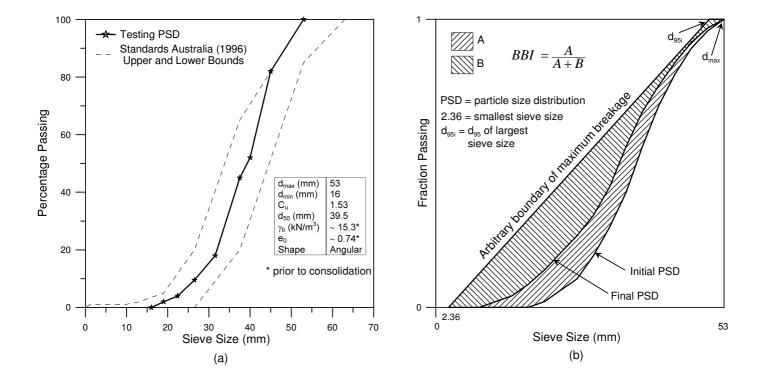


Fig. 1. Specimen characteristics and breakage quantification method: (a) Initial specimen distribution, including upper and lower bounds from Standards Australia (1996), and (b) Ballast breakage index (BBI) calculation method (after Indraratna *et al.*, 2005)

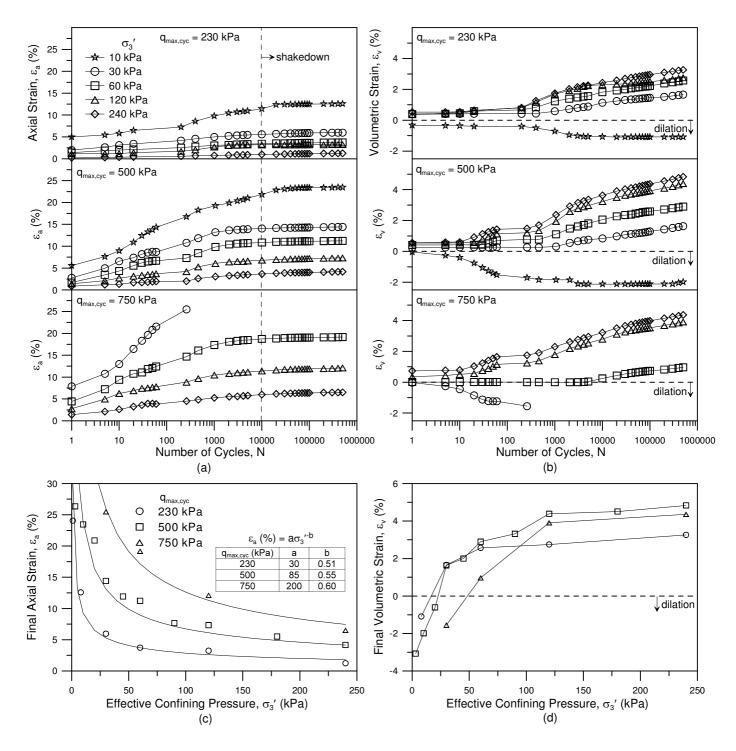


Fig. 2. Strain response under cyclic loading: (a) Axial strain  $\varepsilon_a$  as a function of the number of cycles N, (b) Volumetric strain  $\varepsilon_v$  as a function of N, (c) Final  $\varepsilon_a$  after 500000 cycles, and (d) Final  $\varepsilon_v$  after 500000 cycles

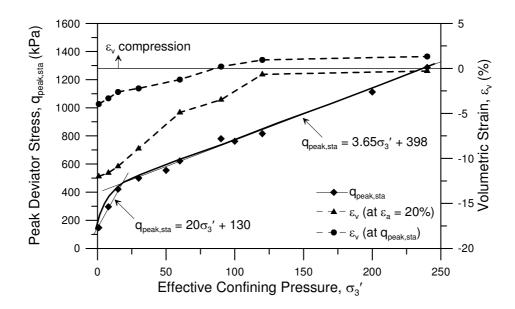


Fig. 3. Relationship between the peak deviator stress at failure  $q_{peak,sta}$  and  $\sigma_{3}$ , and the volumetric strain  $\epsilon_{v}$  at  $q_{peak,sta}$  and  $\epsilon_{a}$  = 20% (after Indraratna *et al.*, 1998 and Salim, 2004)

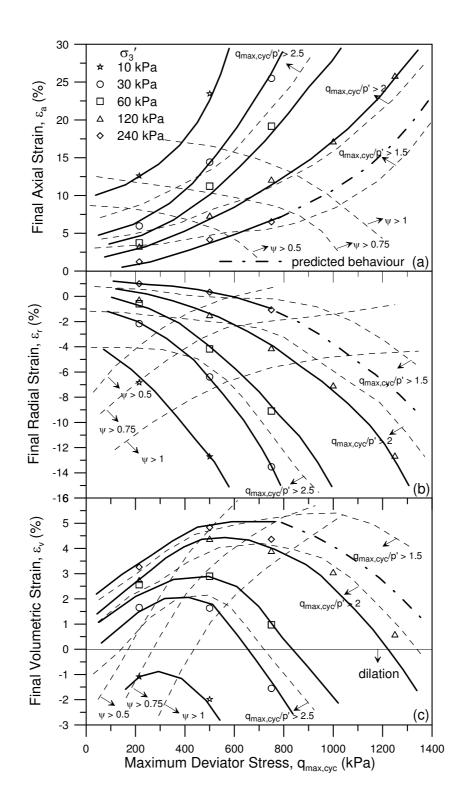


Fig. 4. Final strain values after 500000 cycles and  $\psi$  and  $q_{max,cyc}/p'$  contours as a function of  $q_{max,cyc}$  for: (a) Axial strain  $\epsilon_a$ , (b) Radial strain  $\epsilon_r$ , and (c) Volumetric strain  $\epsilon_v$ 

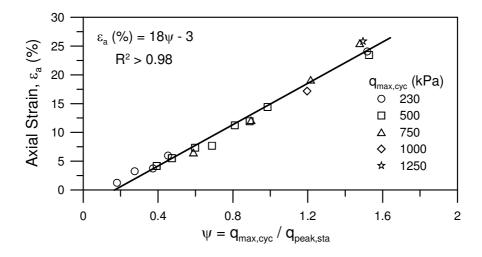


Fig. 5. Prediction of the final axial strain  $\epsilon_a$  after 500000 cycles based on the ratio  $\psi$ 

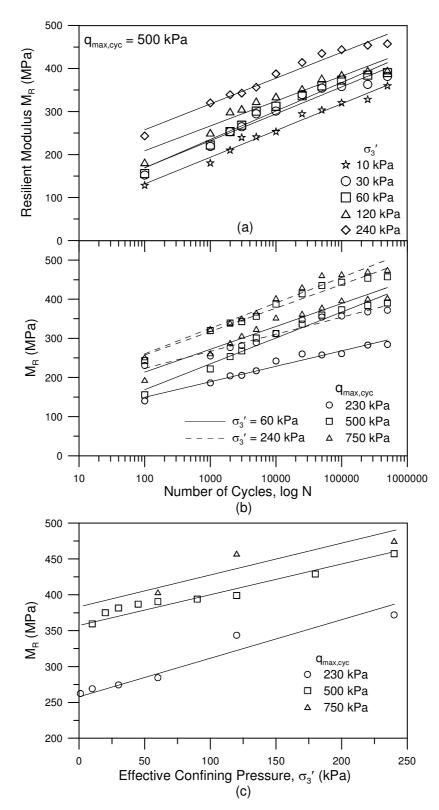


Fig. 6. Resilient modulus  $M_R$  response under various stress states: (a) Effect of confining pressure  $\sigma_3$ ' and number of cycles N on  $M_R$  for  $q_{max,cyc} = 500$  kPa, (b) Effect of  $q_{max,cyc}$  on  $M_R$  for  $\sigma_3$ ' = 60 and 240 kPa, and (c) Final  $M_R$  achieved after 500000 cycles

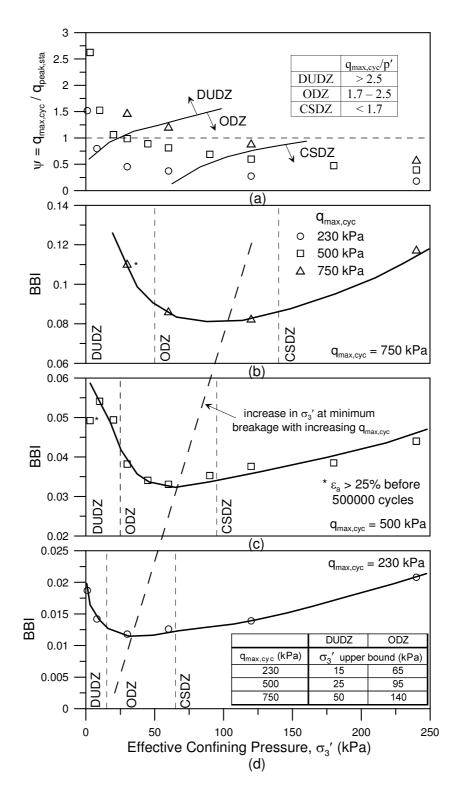


Fig. 7. Effect of confining pressure  $\sigma_{3}'$  and maximum deviator stress  $q_{max,cyc}$  on the ballast breakage index BBI, and the effect of  $q_{max,cyc}$  on the DUDZ, ODZ and CSDZ breakage zones

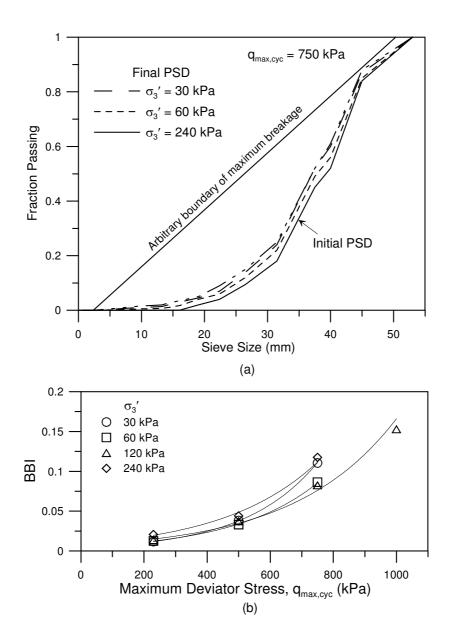


Fig. 8. (a) Relative particle size distribution curves after loading for a DUDZ, ODZ and CSDZ specimen ( $q_{max,cyc} = 750$  kPa,  $\sigma_3' = 30$ , 60 and 240 kPa, respectively), and (b) Effect of maximum cyclic deviator stress  $q_{max,cyc}$  on the ballast breakage index BBI

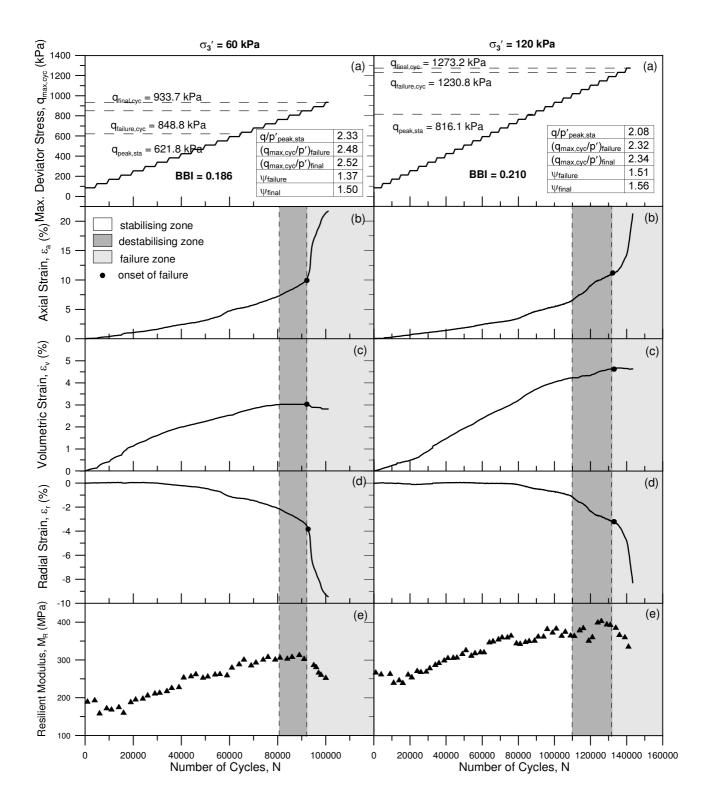


Fig. 9. Behaviour of ballast under stepwise loading: (a) Loading regime, (b) Axial strain  $\varepsilon_a$ , (c) Volumetric strain  $\varepsilon_v$ , (d) Radial strain  $\varepsilon_r$ , and (e) Resilient modulus  $M_R$ 

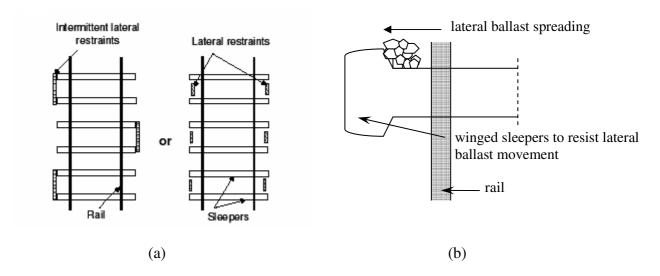


Fig. 10. Potential methods of increasing confining pressure using: (a) Intermittent lateral restraints (after Indraratna *et al.*, 2004), and (b) Winged sleepers