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Sahlep powder is obtained by drying and grinding after the plant tubers of the

Orchidaceae family removed from the soil. Sahlep powder, which is unique to Turkey, is

used in Maras ice cream, sahlep beverage and medicine production. There is a growing

interest in healthy nutrition in the world. This increasing is increased the demand for functional food. Whey proteins are increasingly used in foods in recent years due to the functional compounds they contain. In this study, it was tried to increase the functional

properties of sahlep using Whey proteins. For this purpose, different Sahlep powder was prepared by using Whey protein concentrate (WPC 35%), demineralized whey protein

powder, milk powder, sahlep, sugar, starch, cinnamon and ginger. The different Sahlep

produced were made into sahlep beverage with water and pH, viscosity and sensory analysis were made. As a result of the analyzes made, the use of Whey proteins

statistically affected the viscosity value of the sahlep beverage. It was determined that the

use of different whey proteins affected the color, taste and smell values of Sahlep. As a result of the sensory evaluation performed by the panelists, sahlep beverage produced in

25% whey protein concentrate (WPC 35%) + 75% milk powder mixture was preferred. It

is may be suggested to produce sahlep powder and sahlep beverage by using 25% whey

protein concentrate (WPC 35%) + 75% milk powder mixture.

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Effect of The Use of Different Whey Proteins on Some Properties of Sahlep Beverage Prepared from Functional Sahlep Powder[#]

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Introduction

Sahlep is a powder obtained from plant tubers of the Orchid family (*Orchidaceae*). The tubers that are removed from the soil are first dried and then grinded to obtain sahlep powder. Sahlep contains too much glucomannan. Glucomannan chemical structure is formed by linear chains composed of glucose and mannose linked by β - (1 \rightarrow 4) glycosidic bonds. Sahlep powder is used in Maraş ice cream, which is unique to Turkey, milk Sahlep beverage and medicine production (Kurt and Kahyaoglu, 2017).

Functional properties of Sahlep depend on its composition, in particular the content of glucomannan (Bozdoğan and Yaşar, 2016). Glucomannan is a watersoluble neutral fiber and have positive health-promoting effects (Yaşar et al., 2009). It is a compound that helps to reduce blood sugar abnormalities such as hypoglycemia, to treat chronic diseases and to lose weight (Farhoosh and Riazi, 2007). Glucomannan is a stabilizer with high water holding capacity. In addition, it has significant effect on the formation of homogenous structure, stiffness and aroma of Maraş ice cream (Bozdoğan and Yaşar, 2016). Tekinşen and Güler (2010) collected and dried ten of the Orchidaceae species grown in the Eastern Mediterranean region of Turkey (Dactylorhiza osmanica var. osmanica, Ophrys mammosa, Orchis anatolica, Orchis coriophora, Orchis italica, Orchis morio, Orchis palustris, Orchis simia, Orchis tridentata and Serapias vomeracea ssp. orientalis), then grinded to obtain Sahlep powder. Finally they determined that the amount of glucomannan in Sahlep powder varied between 17.1-56.6%. Also, Farhoosh and Riazi (2007) found that the glucomannan content in Iran Sahlep varied between 17.1-56.6%.

Approximately 80% of the proteins found in the milk are casein and 20% are whey proteins. Whey proteins are composed of β -lactoglobulin (50%), α -lactalbumin (20%), serum albumin (10%), immunoglobulin (10%) and proteose-peptone (10%) and other minor protein fractions (lactoferrin etc.) (Gür et al. 2010).

Whey protein is known as a protein of high quality due to the amino acids it contains. Due to the nutritional and functional properties of whey proteins, the consumption of commercial whey protein products such as whey protein concentrates (WPC) and whey protein isolates (TEFE) has been increasing. Whey protein additives are widely used in whey protein-fortified sports beverages, and medical and clinical nutritional beverages (Sutariya and Patel, 2017).

Whey proteins are known to have important effects on human health. These include: allergic inhibition by β lactoglobulin, protection against infection by α lactalbumin, colitis inhibition by glycromacropeptide, immunity to prevent cancer and inflammatory disease inhibition by lactoferrin. Whey proteins inhibit the angiotensin-I converting enzyme (ACE) and help control hypertension. Whey proteins are commercially marketed for promoting cancer treatment, fighting inflammatory diseases, healing wounds, promoting bone repair, reducing blood pressure and cholesterol, and acne treatment (Krissansen, 2007).

Whey proteins are known to have functional properties such as content thickener, gel formation enhancement, emulsion formation, water retention and inhibition of serum separation. In this respect, whey proteins are used in many food products to improve sensory and textural qualities and enhance endurance. Functional properties of milk proteins are also defined by characteristics other than nutrition such as structure, appearance, texture and viscosity (Özcan and Delikanlı, 2011).

The aim of this research is to obtain high-protein Sahlep beverage using nutritious whey proteins.

Materials and Method

Materials

The materials are as follows: Milk (from Osmaniye private milk factory), demineralized whey powder, whey protein concentrate (WPC 35) and milk powder (from Enka Milk, Konya, Turkey), starch (from Corn starch, Dr. Oetker, Izmir, Turkey), Sahlep (from a private company in Kahramanmaras, Turkey), sugar (from Torku Sugar, Konya, Turkey), ginger and cinnamon (from Bağdad Spices, Kahramanmaras, Turkey).

Method

Sahlep Beverage Production

In this study, powder mixtures at different ratios were obtained by using whey proteins (whey protein concentrate WPC %35 and demineralized whey protein powder) and milk powder, then Sahlep beverage was prepared using this powder mixtures by mixing with water, sugar, starch, cinnamon, and ginger. As a control sample, another Sahlep beverage without whey proteins was produced by mixing cow milk, Sahlep, sugar, starch, cinnamon and ginger in the amounts indicated in Table 1, and the mixture was homogenized with a homogenizer (Ultra Turrax, Janke & Kuntel KG, IKA, Werk, Germany). The mixture was heated at 90°C for 15 minutes, and then cooled down to 25°C and stored at $+5^{\circ}C$ for the analyses. Sahlep beverage production process is showed in Figure 1.

Sahlep Beverage Analyses

pH analysis: pH was determined by using Orion StarTM A 211 pH Benchtop Meter digital pH meter (Thermo Scientific, Waltham, MA).

Viscosity analysis: The viscosity was measured at 40°C by Selecta STS-2011 Viscometer (Barcelona, Spain).

Sensory analysis: was performed by 12 trained panelists from Osmaniye Korkut Ata University, Engineering Faculty, Food Engineering Department. The 9-point hedonic scale (1-9 points) was used in sensory analysis (Meilgaard et al., 1999).

Statistical Analysis

One way analysis of variance was applied to obtain chemical and sensory results. The Duncan multiple comparison test was carried out to assess the differences between the groups (Düzgüneş et al., 1987).

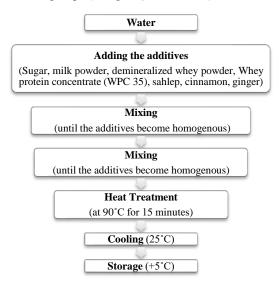


Figure 1 Sahlep beverage production

Table 1 The additives used in Sahlep beverage production and their usage ratios

Table 1 The additives used in Samep beverage production and their usage ratios										
Samples	W	Μ	DWP	WPC	MP	ST	G	С	SH	SG
Control	-	1000	-	-	-	3	0.25	0.25	10	100
Sample 1 (25% whey protein concentrate (WPC %35) + 75% milk powder)	1000	-	-	25	75	3	0.25	0.25	10	100
Sample 2 (50% whey protein concentrate (WPC %35) + 50% milk powder)	1000	-	-	50	50	3	0.25	0.25	10	100
Sample 3(25% Demineralized whey powder + 75% milk powder)	1000	-	25	-	75	3	0.25	0.25	10	100
Sample 4 (50% Demineralized whey powder + 50% milk powder)	1000	-	50	-	50	3	0.25	0.25	10	100

W: Water (mL), M: Milk (mL), DWP: Demineralized whey powder (g), WPC: Whey protein concentrate (WPC 35)(g), MP: Milk powder (g), ST: Starch (g), G: Ginger (g), C: Cinnamon (g), SH: Sahlep (g), SG: Sugar (g)

Results and Discussion

The pH and viscosity values of the Sahlep beverages are presented in Table 2. As seen in Table 2, the samples did not have a statistically significant difference in terms of pH values (P>0.05). Yaşar et al. (2009) reported a variation of the pH values between 6.49 and 6.62 in a study investigating the rheological properties of Sahlep prepared using glucomannan and galactomannan. On the other hand, the difference between samples in terms of viscosity value was found to be statistically significant (P<0.05). The viscosity has increased with the increase of whey protein concentrate. The lowest viscosity value was found in the control sample. The highest viscosity value was found in the sample 2. Bozdoğan and Yaşar (2016) reported a variation of the viscosity values between 105.50 and 165.72 in a study conducted to increase the nutritional value of Sahlep beverage.

Color, structure, scent, taste and overall sensory assessment results of the Sahlep beverage are presented in Table 3. A statistically significant difference was found between the samples in terms of color (P<0.05). The highest color value was found in the control sample, whereas sample 1 had second highest value. The difference between Samples 3, Sample 2 and Sample 4 was insignificant (P>0.05). However, the difference between the control sample, Sample 1 and the others was

significant (P<0.05). In terms of structure variable, the control sample had the highest scores, and Sample 1 had second highest scores. The difference between those samples was significant (P<0.05).

A statistically significant difference was found between the samples in terms of scent and taste (P<0.05). The highest these values were found in the control sample, whereas sample 1 had second highest value. On the other hand, no statistically significant difference was found between Sample 2, Sample 3 and Sample 4.

According to the general assessment result, a statistically significant difference was found between the samples (P<0.05). The control sample had the highest scores, whereas Sample 1 had second highest scores, and the difference between these samples was statistically significant (P<0.05). Alpaslan and Hayta (2007) examined the sensory and rheological properties of Sahlep prepared by adding soymilk at different ratios (0%, 25%, 50% and 75% g/100 g milk) to cow milk. The sample with 25% soy milk had the highest score in terms of sensory characteristics. Telcioglu and Kayaciger (2007) examined the effect of sweeteners (Aspartame, Saccharine and Cyclamate) on the sensory and rheological properties of Sahlep. The researchers have reported that Saccharine improved rheological properties of Sahlep and also received high scores in sensory analysis.

Table 2 pH and viscosity values of Sahlep beverages

Samples	pH	Viscosity (cP)	
Control	6.48 ^a ±0.24	110.5 ^d ±12	
Sample 1 (25% whey protein concentrate (WPC %35) + 75% milk powder)	6.53ª±0.21	252.5 ^{bc} ±67	
Sample 2 (50% whey protein concentrate (WPC %35) + 50% milk powder)	6.55ª±0.38	380.0ª±28	
Sample 3 (25% Demineralized whey powder + 75% milk powder)	6.68 ^a ±0.14	267.0 ^b ±14	
Sample 4 (50% Demineralized whey powder + 50% milk powder)	$6.46^{a}\pm0.09$	170.0 ^{cd} ±14	

Different letters in the same column indicate statistically significant differences (P<0.05).

Table 3 Sensory	v assessment results	s of Sahle	ep beverages
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Samples	Color	Structure	Scent	Taste	Overall
Control	7.92ª±1.26	7.23ª±1.28	7.15 ^a ±1.31	7.04ª±1.28	7.36 ^a ±1.41
Sample 1	7.57 ^{ab} ±1.10	6.77 ^b ±1.46	6.35 ^{ab} ±1.41	6.27 ^{ab} ±1.46	6.81 ^b ±1.29
Sample 2	7.27 ^b ±1.16	6.54°±1.48	6.00 ^b ±1.62	5.58 ^b ±1.63	6.38°±1.70
Sample 4	7.30 ^b ±1.56	6.55°±1.48	6.31a ^b ±1.56	6.04 ^b ±1.79	$6.50^{\circ}\pm1.86$
Sample 4	6.85 ^b ±1.68	6.54°±1.84	5.73 ^b ±1.66	6.11 ^b ±1.70	6.23°±1.72

Different letters in the same column indicate statistically significant differences (P<0.05).

Conclusions

Considering the results of the analysis made with the control Sahlep sample and the samples prepared with whey proteins (whey protein concentrate WPC %35 and demineralized whey protein powder) and milk powder additives, it was determined that following the control example, Sample 1 (25% whey protein concentrate (WPC %35) + 75% milk powder) received the highest score in terms of color, scent, structure, taste and overall assessment. Therefore, Sample 1 was the closest to the control sample. It can be suggested that it is possible to increase nutritional value of Sahlep by adding 25% whey protein concentrate (WPC %35) and 75% milk powder additive.

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