Effectiveness of Reverse Body Bias for Leakage Control in Scaled Dual Vt CMOS ICs

A. Keshavarzi, S. Ma, S. Narendra, B. Bloechel, K. Mistry*, T. Ghani*, S. Borkar and V. De

Microprocessor Research Labs, Intel Corporation, Hillsboro, OR

*Portland Technology Development, Intel Corporation, Hillsboro, OR

ali.keshavarzi@intel.com

ABSTRACT

We examine the effectiveness of opportunistic use of reverse body bias (RBB) to reduce leakage power during active operation, burn-in, and standby in 0.18 μ m single-V_t and 0.13 μ m dual-V_t logic process technologies. We investigate its dependencies on channel length, target V_t, temperature and technology generation. We show that RBB becomes less effective for leakage reduction at shorter channel lengths and lower V_t at both high and room temperatures, especially when target intrinsic leakage currents are high. RBB effectiveness also diminishes with technology scaling primarily because of worsening short-channel effects (SCE), particularly when target V_t values are low. We present a model that relates different transistor leakage components to full-chip leakage current, and validate the model through testchip measurements across a range of RBB values.

1. Introduction

In order to sustain historical improvements in both energy and delay as we scale technology, V_{dd} and V_t must be reduced simultaneously. V_t scaling causes the subthreshold leakage current of the transistor to increase exponentially, resulting in unacceptably large leakage power. In order to minimize the standby leakage power of a chip, application of reverse body bias (RBB) to the transistors has been proposed [1-4]. It has also been shown that for 0.35µm and 0.18µm single- V_t logic process technologies, an optimal RBB voltage exists that yields maximum standby leakage reduction [5-7].

In this paper, we investigate applications of RBB to reduce leakage power during active operation and burn-in, as well as during standby, in a 0.18μ m single-V_t and a 0.13μ m dual-V_t logic technology. Chip performance is dictated by target V_t or the intrinsic subthreshold leakage of nominal length devices with zero body bias (NBB). During active operation, RBB is applied to idle portions of the chip to reduce overall chip leakage power, without impacting performance. RBB can be applied to the whole chip during burn-in to reduce leakage power since the chip is required to operate at very low frequency during burn-in. Reducing leakage power during burnin is needed to prevent thermal runaway. We use transistor leakage measurements at 110° C (junction temperature during active operation and burn-in) and 27° C (junction temperature during standby) to study leakage reduction achievable by RBB. We also

ISLPED'01, August 6-7, 2001, Huntington Beach, California, USA.

Copyright 2001 ACM 1-58113-371-5/01/0008...\$5.00.

examine its dependencies on channel length, target V_t , temperature and technology generation.

These dependencies are explained using device physics principles. We assess the impact of RBB on full-chip leakage current using models which relate individual device leakage current components to circuit leakage. The models are validated by measurements of device and circuit leakage currents on a testchip. Results in this paper are applicable for opportunistic usage of body bias in a microprocessor logic technology optimized for high performance without applying body bias. Technologies that are not targeted for high performance or optimized for body bias application may show different results.

2. Effectiveness of RBB for Leakage Reduction

Full chip leakage current is the aggregate sum of leakage currents of "OFF" NMOS and PMOS transistors in the design. Subthreshold leakage current of a transistor depends strongly on gate length. The actual gate lengths of identically drawn minimum length (L_{nom}) transistors vary across a die. These within-die gate length variations cause different transistors of the same drawn length and width to contribute different amounts of leakage current to the total chip leakage. Transistors with shorter lengths contribute exponentially more to the overall chip leakage current. Therefore, to understand the impact of RBB on full-chip leakage from individual transistor leakage current measurements, we examine leakage currents of not only the L_{nom} devices, but also the expected shortest length (L_{wc}) devices.

Components of transistor leakage and their mechanisms were discussed earlier in [5]. In this paper, we focus on intrinsic subthreshold leakage (I_{int}), extrinsic leakage (I_{ext}), drain-body junction leakage (I_j), and source-body junction leakage (I_B) components to examine and understand leakage control achievable by RBB (Fig. 1). I_{ext} is measured at the transistor drain terminal for $V_{ds}=V_{dd}=1V$ and $V_{GS}=0V$. It contains various transistor leakage (DIBL), and junction leakages including gate-induced drain leakage (GIDL). I_{int} is simply the transistor subthreshold leakage. It is obtained by subtracting the source-body junction current from the total source-terminal leakage current (I_{source}). I_j is the difference between I_{ext} and I_{int} .

Fig. 2 shows that as we reduce channel length, the intrinsic leakage increases. In addition, we see that applying 1V RBB reduces transistor leakage by more than an order of magnitude at nominal transistor channel lengths. However, the effectiveness of RBB diminishes at shorter lengths. Fig. 2 also allows us to select a nominal length transistor and its leakage value, and a transistor of worst-case shortest length and its leakage. We assume that leakage of a transistor with L_{wc} length is 10X higher than that of a device with L_{nom} length. Fig. 3 shows that there is a minimum in extrinsic

Permission to make digital or hard copies of all or part of this work for personal or classroom use is granted without fee provided that copies are not made or distributed for profit or commercial advantage and that copies bear this notice and the full citation on the first page. To copy otherwise, or republish, to post on servers or to redistribute to lists, requires prior specific permission and/or a fee.

leakage of the L_{nom} transistor which occurs at an optimum RBB value of ~0.5V. This optimum RBB value exists because of two competing factors - reduction in intrinsic subthreshold leakage with increasing RBB and simultaneously larger drain-body junction leakage. As shown in Fig. 3, junction leakage is much smaller than intrinsic leakage at zero body bias. As we increase RBB, intrinsic subthreshold leakage reduces and junction leakage increases. I_j and I_{int} are comparable around the optimum RBB, leading to a minimum I_{ext}. For the L_{wc} device, on the other hand, I_j is always much smaller than I_{int} for RBB values up to 1.5V. Therefore, no optimum RBB is observed up to 1.5V for the L_{wc} transistor.

Different mechanisms contribute to junction leakage [5,7]. We measured drain-body junction leakage currents at high and low temperatures. The ratios of junction leakage at 110°C to 27°C, shown in Fig. 4, suggest that the dominant junction leakage mechanism changes with increasing RBB value. For RBB values up to 0.5V, the dominant mechanism is thermal emission, which causes junction leakage to increase strongly with temperature. Beyond 0.5V RBB, the dominant mechanism is band-to-band tunneling (BTBT), at surface and/or bulk, and hence the junction leakage is weakly dependent on temperature.

Fig. 5 shows intrinsic leakage reduction achievable with 0.5V RBB as a function of target zero body bias leakage current for low-V_t and high-V_t transistors in a 0.13µm dual-V_t logic technology. We examine the effectiveness of RBB over a range of transistor lengths spanning both different drawn lengths and natural length variations typical of a process technology. Transistors with shorter lengths have lower V_t and higher I_{int}, primarily due to worse DIBL and shortchannel Vt roll-off (SCE). This is true regardless of whether the target Vt values of the transistors are high or low. Reduction in Iint achievable using RBB depends primarily on the amount of body effect. Body effect depends strongly on transistor length or the degree of SCE, and target V_t (or channel doping). As we reduce the transistor length for a particular target V_t in a specific technology generation, body effect becomes weaker because SCE worsens. Body effect also becomes weaker as we reduce target V_t by reducing channel doping, while keeping the target gate length unchanged in a particular technology generation. Therefore, as seen from Fig. 5, the effectiveness of RBB for intrinsic leakage reduction diminishes in both cases. Thus, the higher the intrinsic leakage, the smaller is the leakage reduction achievable by RBB.

A specific zero body bias intrinsic leakage, needed for meeting a target circuit performance, can be achieved by targeting a smaller gate length and/or by reducing channel doping to get a lower target V_t . The data in Fig. 5 suggests that if length is reduced to achieve a target intrinsic leakage (and circuit performance), then RBB is not as effective for leakage reduction as in the case where the target leakage (and performance) is achieved by reducing channel doping to lower V_t . However, targeting smaller channel length has the additional advantage of reducing capacitance, and hence might allow a specific circuit performance target to be met at a slightly smaller intrinsic leakage target to begin with. We see similar behaviors with respect to temperature at 110°C and 27°C (Figs. 5a and 5b).

Fig. 6 shows the effectiveness of RBB for reducing extrinsic leakage over a range of channel lengths and a corresponding range of intrinsic leakage currents at zero body bias. Clearly, for very small and very large target intrinsic leakage currents, the effectiveness of RBB for extrinsic leakage reduction becomes small. For devices with small intrinsic leakage, one does not achieve much extrinsic

leakage reduction with RBB because junction leakage is comparable to intrinsic leakage. For devices with large intrinsic leakage currents, extrinsic leakage reduction by RBB is comparable to intrinsic leakage reduction. This is because intrinsic subthreshold leakage is the dominant component of the total leakage and junction leakage contribution is negligible. The hump in the extrinsic leakage reduction by RBB vs. intrinsic leakage (Figs. 6a and 6b) behavior is wider at lower temperature because intrinsic leakage currents are smaller and the junction leakage current has weak temperature dependence at large RBB values.

Degradation of SCE also manifests itself through a larger variation in transistor leakage. Leakage currents of transistors having worse SCE are more susceptible to changes in critical dimensions. Since applying RBB degrades SCE [5-8], leakage current variation increases with RBB. Figs. 7 and 8 show that standard deviation of the leakage current distribution becomes a larger portion of the mean leakage with larger RBB values for both NMOS and PMOS transistors.

3. Scaling Trends of RBB Effectiveness

Impact of transistor scaling on the effectiveness of RBB for leakage control at 110°C is shown in Figs. 9 and 10. Two technologies are compared: a single-Vt 0.18µm technology and a dual-Vt 0.13µm technology. In both technologies, leakage currents are measured at $V_{ds}=V_{dd}=1V$. Thus, we neglect the impact of V_{dd} scaling from one technology generation to next. Note in Fig. 9 that achievable intrinsic leakage reduction using RBB degrades with channel length reduction in a stronger fashion for low-Vt devices in 0.13µm technology when compared to devices in 0.18µm technology. This means that as we scale the transistors from one technology generation to next, keeping SCE under control becomes more challenging. This problem is also manifested in the diminishing leakage reduction achievable by RBB as we scale technology. As seen from Fig. 9, for a 10nA/µm target NBB intrinsic leakage (at 110°C) in a 0.18µm technology, 4-5X leakage reduction is achieved by applying 0.5V RBB. In a 0.13µm technology, 0.5V RBB reduces leakage of the high-Vt device (with 30nA/µm target NBB intrinsic leakage at 110°C) by 3-3.5X, and that of the low- V_t device (with 300nA/µm target NBB intrinsic leakage at 110°C) by 2.5-3X. Since low-V_t devices dominate the total chip leakage current for dual-V_t designs in 0.13µm technology [11], leakage current reduction by RBB goes down from 4X for 0.18µm technology to 2.5X. It is clear that worsening SCE is the primary reason why RBB becomes less effective for leakage reduction with scaling, especially when target Vt values are low. Well doping and halo implants can be further optimized to improve SCE. However, both of these techniques cause the doping levels in the vicinity of source-body and drain-body junctions to increase significantly. As the doping level approaches the tunneling limit, the junction current increases exponentially, and becomes the dominant leakage component [10]. Also, it causes junction breakdown voltage to reduce significantly. This further renders the application of RBB for leakage reduction virtually ineffective especially for burn-in where the stress voltage is higher than V_{dd}.

4. Full-Chip Leakage Reduction by RBB

The leakage current I_{dd} in the V_{dd} rail of a chip can be related to the different transistor leakage current components as follows (as illustrated in Fig. 1):

$$I_{dd} = 1/k \left[W_{p} x \left(|I_{intP}| - |I_{BP}| \right) + W_{n} x \left(|I_{intN}| + |I_{jN}| \right) \right]$$

where W_p and W_p are the total PMOS and NMOS transistor widths, respectively. 1/k represents width of "OFF" NMOS and PMOS devices as a fraction of the total device width. We see from the above equation that intrinsic leakages of both NMOS and PMOS devices contribute to full-chip leakage I_{dd}, and reduce monotonically with increasing RBB. Ii of PMOS does not contribute to Idd, whereas Ij of NMOS does. PMOS IB contributes to Idd, but causes it to reduce with increasing RBB. Therefore, a minimum in I_{dd} with increasing RBB can occur only if the drain-body junction leakage of the NMOS is dominant. Thus, while the optimum RBB values that minimize extrinsic leakage currents of individual NMOS and PMOS devices are governed by their respective drain-body junction currents, optimum RBB which minimizes full-chip leakage current is determined by the junction leakage of NMOS only, not PMOS. Therefore, device designs that reduce drain-body junction leakages of NMOS transistors only should enhance the effectiveness of RBB for full-chip leakage current reduction.

Since $I_{source} = |I_{int}| - |I_B|$ and $I_{ext} = |I_{int}| + |I_j|$, I_{dd} can be obtained in terms of direct transistor leakage current measurements at source terminal of PMOS ($I_{sourceP}$) and drain terminal of NMOS (I_{extN}) as,

$$I_{dd} = 1/k \left[W_p \times I_{sourceP} + W_n \times I_{extN} \right]$$

The full-chip leakage current of a testchip in a 0.18 μ m technology with 20000 transistors and different types of logic gates is estimated using this equation. k = 2 is used because approximately half of the devices on the chip are OFF when the chip is in standby mode. The upper and lower bounds of I_{dd} are estimated for different RBB values using leakage current measurements of L_{wc} and L_{nom} devices, respectively. As shown in Figs. 11 and 12, the measured full-chip leakage current is within these upper and lower leakage current bounds over a range of RBB values. This validates the chip leakage current estimation procedure based on direct device leakage measurements. In addition, as seen from Figs. 11 and 12, the optimum RBB value derived from the measured chip leakage is close to that obtained by the model calculations at both 110°C and 27°C.



Fig. 1 Components of NMOS and PMOS transistor leakage contributing to chip I_{dd} leakage i.e. the current in the V_{dd} pin.

5. Conclusions

We have examined the effectiveness of RBB to reduce leakage power during active operation, burn-in, and standby in 0.18 μ m single-V_t and 0.13 μ m dual-V_t logic technologies for high performance microprocessors. We have studied RBB dependencies on channel length, target V_t, temperature and technology generation. We have shown that RBB becomes less effective for leakage reduction at shorter channel lengths and lower V_t at both high and room temperatures when target leakage currents are large. RBB effectiveness also diminishes with technology scaling primarily because of worsening SCE. This is especially true when the target V_t value is low. We have presented a model that relates different transistor leakage components to full-chip leakage current, and have validated the model through measurements on a testchip across a range of RBB values.

6. Acknowledgments

We thank F. Pollack, J. Rattner, Steve Duvall, Jim Tschanz and R. Hofesheier from Intel and Prof. K. Roy of Purdue University for valuable discussions.

7. References

- [1] T. Kuroda et. al., IEEE JSSC, Nov. 1996, pp. 1770-1779
- [2] T. Kobayashi et. al., 1994 Proc. of CICC, pp. 271-274
- [3] K. Seta et. al., 1995 ISSCC Tech. Dig., pp. 318-319
- [4] S. Thompson et. al., 1997 Symp. VLSI Tech., pp. 69-70
- [5] A. Keshavarzi et. al., 1997 Int. Test Conf., pp. 146-155
- [6] S. Narendra et. al., 1999 ISLPED, pp. 229-232
- [7] A. Keshavarzi et. al., 1999 ISLPED, pp. 252-254
- [8] A. Keshavarzi et. al., 1999 NASA Symp., pp. 2.3.1-2.3.9
- [9] V. De et. al., 1999 ISLPED, pp. 163-168
- [10] T. Ghani et. al., 2000 Symp. VLSI Tech., pp. 174-175
- [11] L. Su et. al., Symp. VLSI Tech., pp. 18-19, 1998.



Fig. 2 Transistor leakage as a function of transistor channel length L for NBB and 1V RBB. A plot of NMOS intrinsic IOFF at $V_{DS}=V_{dd}=1V$ versus 1/IDlin representing transistor L at T=110°C. Data from 3 drawn L's in a 0.18 µm technology. Diamonds for L_{nom} . Triangles for L short, and Circles for L even shorter. IDlin is measured at $V_{DS}=50$ mV and $V_{GS}=V_{dd}=1V$. Assumption: L_{wc} transistor has 10X higher leakage than L_{nom} .



Fig. 3 Components of transistor leakage as a function of Reverse Body Bias (RBB). A plot of intrinsic (dashed lines), extrinsic (solid lines), and junction leakage components versus RBB for L_{nom} and L_{wc} selected die from Fig. 1. Plot for NMOS transistors at T=110°C. RBB (VBS) voltage in absolute value.



Fig. 5a Ratio X of NBB to RBB <u>intrinsic</u> leakage current as a function of original leakage current without applying any RBB (i.e NBB) at <u>T=110°C</u>. This represents the leakage reduction by applying 0.5V of RBB for a 0.13µm dual-V_t technology. Intrinsic PMOS transistor leakage (I_{int}) measured at $V_{DS}=V_{dd}=1V$. Data from 4 drawn L's. Diamonds for L_{nom}, Triangles for L short, Circles for L even shorter, and Squares for L long.



Fig. 4 Ratio of hot $(T=110^{\circ}C)$ to room $(T=27^{\circ}C)$ temperature junction leakage as a function of RBB. I_j mechanisms change from emission over a barrier to BTBT by increasing RBB.



Fig. 5b Ratio X of NBB to RBB <u>intrinsic</u> leakage current as a function of original leakage current without applying any RBB (i.e NBB) at <u>T=27°C</u>. This represents the leakage reduction by applying 0.5V of RBB for a 0.13µm dual-V_t technology. Intrinsic PMOS transistor leakage (I_{int}) measured at $V_{DS}=V_{dd}=1V$. Data from 4 drawn L's. Diamonds for L_{nom}, Triangles for L short, Circles for L even shorter, and Squares for L long.



Fig. 6a Ratio X of NBB to RBB <u>extrinsic</u> leakage current as a function of original leakage current without applying any RBB (i.e NBB) at <u>T=110°C</u>. This represents the leakage reduction by applying 0.5V of RBB for a 0.13µm dual-V_t technology. Extrinsic PMOS transistor leakage (I_{ext}) measured at $V_{DS}=V_{dd}=1V$. Data from 4 drawn L's. Diamonds for L_{nom}. Triangles for L short, Circles for L even shorter, and Squares for L long.



Fig. 6b Ratio X of NBB to RBB <u>extrinsic</u> leakage current as a function of original leakage current without applying any RBB (i.e NBB) at <u>T=27°C</u>. This represents the leakage reduction by applying 0.5V of RBB for a 0.13µm dual-V_t technology. Extrinsic PMOS transistor leakage (I_{ext}) measured at $V_{DS}=V_{dd}=1V$. Data from 4 drawn L's. Diamonds for L_{nom}, Triangles for L short, Circles for L even shorter, and Squares for L long.



Fig. 7 Ratio of standard deviation (sigma) to mean of measured $\underline{\rm NMOS}$ intrinsic transistor leakage (I_{int}) as a function of increasing magnitude of RBB. Data from 0.18µm technology at two different temperatures at $V_{\rm DS}$ =V_{dd}=1V.



Fig. 8 Ratio of standard deviation (sigma) to mean of measured <u>PMOS</u> intrinsic transistor leakage (I_{int}) as a function of increasing magnitude of RBB. Data from 0.18µm technology at two different temperatures at $V_{DS}=V_{dd}=1V$.





Fig. 9 Scaling trends by Ratio X of NBB to RBB <u>extrinsic</u> leakage current (I_{ext}) as a function of original NBB leakage current. Data for 0.5V of RBB at <u>T=110°C</u> at $V_{DS}=V_{dd}=1V$ across two generations of technologies. Note 0.18µm data is shown by not filled symbols, hi-V_t 0.13µm with gray symbols, and low-V_t 0.13µm by black symbols. Studying I_{ext} reduction at <u>10 nA/µm</u> for 0.18 µm technology, <u>30 nA/µm</u> for hi-V_t 0.13µm technology.

Fig. 10 Scaling trends by Ratio X of NBB to RBB <u>intrinsic</u> leakage current (I_{int}) as a function of original NBB leakage current. Data for 0.5V of RBB at <u>T=110°C</u> at $V_{DS}=V_{dd}=1V$ across two generations of technologies. Note 0.18µm data is shown by not filled symbols, hi-V_t 0.13µm with gray symbols, and low-V_t 0.13µm by black symbols. Studying I_{int} reduction at <u>10 nA/µm</u> for 0.18 µm technology, <u>30 nA/µm</u> for hi-V_t 0.13µm technology.



Fig. 11 Comparing actual chip I_{dd} leakage with estimated chip leakage from L_{nom} and L_{wc} transistor measurements as a function of RBB at <u>T=110°C</u>. Data from 0.18µm technology.



Fig. 12 Comparing actual chip I_{dd} leakage with estimated chip leakage from L_{nom} and L_{wc} transistor measurements as a function of RBB at <u>T=27°C</u>. Data from 0.18µm technology.