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Research Article

Keywords: adsorption, nickel, isotherm, ion exchange, thermodynamics, water, maximum adsorption capacity, equilibrium.

Posted Date: December 15th, 2020

DOI: <https://doi.org/10.21203/rs.3.rs-124132/v1>

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Version of Record: A version of this preprint was published at Scientific Reports on April 8th, 2021. See the published version at <https://doi.org/10.1038/s41598-021-86932-6>.

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ABSTRACT

Novel biosorbents were derived from a waste product of palm kernel oil extraction known as palm kernel chaff (PKC). One portion of the PKC was carbonized in a furnace and then activated chemically while the other half was activated without carbonization. Both were designated as CPKC and UPKC respectively. The two biosorbents so produced were then used to conduct batch equilibrium sorption studies at 30 °C, 35 °C and 40 °C and pH 3.0 and 9.0. The Koble-Corrigan, Dubinin-Radushkevich and the Freundlich isotherms fitted the experimental data very well with R^2 values of 0.97 to 1.0, 0.95 to 1.0 and 0.96 to 1.0 respectively. The linear type II Langmuir isotherm performed much better ($0.96 \leq R^2 \leq 1.0$) than the nonlinear isotherm. The maximum sorption capacity was obtained as 120.6mg/g using CPKC at pH 9.0 and 35°C. The values of Langmuir separation coefficient ($0.022 \leq R_L \leq 0.926$) show that the sorption of nickel to PKC is favourable. The most favourable sorption condition was found for CPKC at pH 9 and temperature of 40 °C. The values of sorption energy ($8.21 \leq E \leq 14.27$) and the isosteric heat of sorption ($-133.09 \leq \Delta H_x \leq -17.92$) indicate that the mode of sorption is mostly ion exchange. Thermodynamic parameters also show that the process is exothermic and entropy-driven.

Keywords: adsorption, nickel, isotherm, ion exchange, thermodynamics, water, maximum adsorption capacity, equilibrium.

1. Introduction

Aggressive industrialization has given rise to heightened concentration of heavy metals in both surface and ground waters. The presence of heavy metals in the human environment in concentrations above permissible limits constitutes serious environmental and public health risk, and can cause irreversible damage to plant and animal health ¹. Nickel is a naturally occurring heavy metal existing in various mineral forms and may be found throughout the environment including rivers, lakes, oceans, soil, air, drinking water, plants, and animals. Soil and sediment are the primary receptacles for nickel, but mobilization may occur depending on physico-chemical characteristics of the soil ²⁻⁵. Nickel is used extensively in the electronic and metallurgical industries, specifically in electroplating, nickel-cadmium batteries, printed circuit boards, liquid

crystal displays; and is emitted into the environment through anthropogenic sources such as fuel combustion, smelting, sewage and solid waste management and fertilizer application ^{1,6-9}. Effluent from such industrial processes require treatment to permissible levels before discharge. The removal of metals from effluents is a major problem due to the difficulty in treatment by conventional treatment methods. Some evidence suggests that nickel may be an essential trace element for mammals ¹⁰, though its concentration in water above permissible limits is of concern to public health. As for most metals, the hazardous nature of nickel hinges on its solubility and exposure route ¹¹. The inhalation route to some nickel compounds often results in toxic effects in the respiratory region and also impact on the immune system ^{3,10,12-14}. When consumed in huge amounts (> 0.5 g) through oral intake, some forms of nickel pose acute toxicity to humans, resulting in elevated skin irritation, cardiovascular diseases, as well as cancer ¹⁵⁻¹⁸. Several treatment processes such as chemical precipitation, adsorption, ion exchange and membrane filtration have been deployed over the years to eliminate metal(oid)s in water and industrial wastewaters. However, most of these techniques have some disadvantages, such as complicated treatment process, high cost and high energy requirement ^{19,20}.

Over the years, biosorption has become a lucrative and promising wastewater treatment technique for extracting metal(oid)s. According to Saha and Chowdhury ²¹, the effectiveness of the adsorption technique has been outstanding in the removal of soluble heavy metal ions, synthetic dye molecules and other toxic chemicals from aqueous solution. Owing to the fact that adsorption is a cost-effective, highly efficient, and easily implemented method, its implementation made it a welcomed alternative to conventional treatment processes ²². Activated carbon, being one of the popularly used adsorbent, is mainly composed of carbonaceous materials with improved porosity to adsorb chemical ions. Its internal surface area and relatively high mechanical strength, makes it

suitable for the removal of heavy metals from wastewaters^{20,23–25}. As a result of the advancement in adsorption technology, the demand for activated carbon is skyrocketing, and over time, making it an expensive material. However, low-cost forest and agricultural wastes without or with little processing are considered promising biosorbents for heavy metals due to their high surface areas, microporous attributes and surface chemical nature^{26–28}. The need to explore the possibility of waste-derived biosorbent is more pressing now than ever in the light of the environmental consequences of felling trees to make activated carbon. The conversion of organic waste materials into activated carbon will also reduce the ever-increasing burden of solid waste management. Agricultural wastes and other wastes of organic origin have been found suitable for heavy metals removal from water by adsorption. It is believed that efficient conversion and utilization of waste materials will go a long way to mitigate environmental pollution and degradation as well as reducing the cost of waste treatment. Biosorbents like coconut shell, nutshells, oil palm waste, pine needles, sawdust, waste straw, rice husk, peanut hulls, hazelnut shells, almond shells, peach stones, tea dust leaves, apple wastes, sugarcane bagasse, coffee grounds, banana and orange peels, sugar beet pulp and different other materials have all been used as biosorbents with varying degrees of success^{19,20,23,25,26,29–33}.

This study focuses on the beneficial application of palm kernel chaff, a by-product of palm kernel oil extraction. During extraction of palm kernel oil, palm cake and palm oil chaff are generated as by products. While palm kernel cake is usually the by-product of palm kernel oil extraction from screw press, palm kernel chaff usually results from local extraction (Figure 1). The local process is two-staged. The first stage consists of heating the palm kernel to expel loosely bound oil while the second stage involves crushing the charred palm kernel in a screw press. The resulting slurry is then separated into oil and chaff. Palm kernel cake is used either as high-protein feed for dairy

cattle or burned in boilers to generate electricity for palm oil mills and surrounding villages. Though the palm kernel cake is partly composed of the chaff, we have thought it necessary to distinguish between the two because palm kernel cake is more valuable than palm kernel chaff. Palm kernel cake is a source of fiber, protein as well as other essential elements such as magnesium, iron, calcium and zinc making it well-suited for animal feed ³⁴. Studies have been conducted on the use of palm kernel palm kernel shell, oil palm fibre and palm kernel cake as adsorbent ^{35–37}. None was found on the use of palm kernel chaff as an adsorbent. This study undertook a comprehensive investigation of the physicochemical conditions for biosorption of nickel from water by activated carbon made from palm kernel chaff (PKC), a waste biosorbent.

Figure 1: Process flow for primary components of palm fruit

2. Methodology

2.1 Collection and Preparation of Adsorbents

Palm kernel chaff (PKC) was obtained from a local palm kernel extraction point in Nsukka, Enugu State, Nigeria. The PKC was air dried for five days and then sieved using standard sieve numbers 8, 10, 16, 20, 22, 25 and 30 corresponding to 2.36 mm, 2.0 mm, 1.18 mm, 0.85 mm, 0.71 mm, 0.6 mm and 0.36 mm respectively. Particles passing through sieve size 0.36 mm were collected and used for the experiment. The sample was washed severally with de-ionized water and then dried in a vacuum oven at 103 °C until completely dry. The sample was then divided into two equal parts: A and B. This was done in order to ascertain the effect of carbonization on the sorption characteristics of PKC. Sample A was further carbonized in a furnace at a controlled temperature of 250 °C for 2 hours and then washed with de-ionized water. It was then dried in a vacuum oven until completely dry. Sample B was not carbonized in a furnace. Samples A and B were separately

activated chemically by soaking and slurry for 3 hours using 0.5M hydrochloric acid. The gases formed due to exothermic reaction were allowed to escape for 10 minutes and the mixture was covered with a lid for 3 hours. This was followed by repeated washing with de-ionized water for complete removal of traces of the chemical and oven drying for 3 hours at 110°C. The samples were then milled separately in a porcelain jar to increase the specific surface area by reducing lumps. Thereafter, the samples were then cooled and placed in two separate clearly labelled air-tight plastic containers to keep away moisture and dust for further use. Sample A was designated as carbonized palm kernel chaff (CPKC) while sample B was designated as uncarbonized palm kernel chaff (UPKC). Ten grams (10 g) each of Samples A and B were extracted and sent to the National Geosciences Research Laboratory Kaduna, Nigeria, for chemical composition analysis by x-ray fluorescence (XRF). The point of zero charge (pH_{zpc}) of the adsorbents was determined in the Public Health Laboratory of the Department of Civil Engineering, University of Nigeria. The point of zero charge was used to investigate the variation of the surface charge of palm kernel chaff with change in the pH of the solution. Following the method described by Singh *et al.*³⁸, a solution of NaCl (0.01M) was prepared and 50 ml was dispensed into six 250 ml flasks. The pH of the solution was adjusted using NaOH and HCl to a range of 2 to 12 and 0.2g of the adsorbent was added to the solution and allowed to stand for 48 hours. The pH of each solution was then determined using a potable pH meter and this final pH was recorded. A plot of the initial pH versus the final pH was prepared and the point of intersection between this line and the 45° line passing through the origin gave the value of the point of zero charge. This was done for both the carbonized palm kernel chaff and the uncarbonized palm kernel chaff.

2.2 Preparation of Adsorbate and Batch Equilibrium Experiment

Analytical grade stock solution of nickel nitrate was utilized and six beakers of stock nickel solutions with concentrations of 10, 30, 50, 70, 100 and 120 mg/L were prepared using appropriate amounts of the stock solution. The pH was adjusted to 3.0 using 0.5M HCl and a pH meter. The completely mixed batch reactor (CMBR) technique was used to investigate the adsorption of Nickel from water by putting 100 mg of adsorbent in 100ml nickel solution. The batch adsorption was conducted at temperatures of 30 °C, 35 °C and 40 °C for both CPKC and UPKC. The same procedure was repeated for the same concentrations of nickel solution adjusted to pH 9 using 0.5M NaOH buffer solutions. At equilibrium, adsorbent was separated from solution by filtration with Whatman filter paper number (0.45 µm). Equilibrium concentration of nickel ion was determined using an Atomic Absorption Spectroscopy Machine (Shimadzu, AA 7000). All equipment and their accessories as well as reagents (except the stock nickel nitrate solution) used were made available by the National Center for Energy Research and Development, University of Nigeria, Nsukka, Nigeria.

2.3 Analyses of Experimental Results

At the end of the equilibrium experiments, the quantity of Ni (II) adsorbed was determined. The amount of metal adsorbed per gram of adsorbent at equilibrium was calculated as follows.

$$q_e = \frac{C_o - C_e}{m} V \quad (1)$$

Where q_e is the quantity of nickel removed per unit mass of adsorbent (mg/g), m is the mass of adsorbent (g), V is the volume of adsorbate (L), C_o is the initial concentration of adsorbate (mg/l) and C_e is the equilibrium concentration of adsorbate in solution. The experimental data were fitted to six isotherms namely: Langmuir, Freundlich, Temkin and Dubinin Radushkevich (D-R), Florry-

Huggins and Koble-Corrigan isotherms. Adsorption isotherms provide insight into the sorption mechanisms, surface properties, and affinity of adsorbent for the adsorbent ³⁹. Langmuir isotherm represents the equilibrium distribution of metal ions between the solid and liquid phases by the formation of a monolayer on the adsorbent surface containing a finite number of identical sites with uniform energies of adsorption ⁴⁰. The expression for the Langmuir isotherm is given as Equation 2, where C_e is the equilibrium concentration of solute (mg/l), q_e is the quantity of solute in the solid phase at equilibrium (mg/g), q_{max} is the maximum adsorption capacity (mg/g) and K_L is the Langmuir constant. Both the non-linear and the linear forms of Langmuir isotherm were considered. In this study, the Langmuir types I, II, III and IV were used to fit the experimental data and are given as Equations (3) to (6).

$$\text{Langmuir Isotherm} \quad q_e = \frac{q_{max}K_L C_e}{1 + K_L C_e} \quad (2)$$

$$\text{Langmuir Type I} \quad \frac{C_e}{q_e} = \frac{C_e}{q_{max}} + \frac{1}{q_{max}K_L} \quad (3)$$

$$\text{Langmuir Type II – Lineweaver-Burke} \quad \frac{1}{q_e} = \frac{C_e}{q_{max}K_L} + \frac{1}{q_{max}} \quad (4)$$

$$\text{Langmuir Type II – Eadie-Hoffsie} \quad q_e = q_{max} - \frac{q_e}{K_L C_e} \quad (5)$$

$$\text{Langmuir Type IV – Scatchard} \quad \frac{q_e}{C_e} = q_{max}K_L - K_L q_e \quad (6)$$

The Freundlich adsorption isotherm describes adsorption characteristics of a heterogeneous surface. This isotherm recognizes the possibility of surface heterogeneity and intermolecular interactions between adsorbed molecules ⁴¹. Freundlich and Langmuir isotherms have been the most widely used isotherms used by researchers to investigate the performance of adsorbents. The nonlinear and linear forms of Freundlich isotherm are given as Equations (7) and (8) respectively,

where n is the Freundlich intensity parameter and K_F = Freundlich constant which is indicative of the relative adsorption capacity of the adsorbent $(L/mg)^{1/n}$.

$$q_e = K_F C_e^{1/n} \quad (7)$$

$$\ln q_e = \ln K_F + \frac{1}{n} \ln C_e \quad (8)$$

The Temkin isotherm contains a factor that explicitly takes into account adsorbent – adsorbate interactions. By ignoring the extremely low and large value of concentrations, the model assumes that heat of adsorption (a function of temperature) of all molecules in the layer would decrease linearly rather than logarithmically with coverage ⁴². The nonlinear and linear forms of Temkin isotherm are given as Equations (9) and (10), where b is the Temkin constant while A is the equilibrium binding constant (L/g).

$$q_e = B \ln(AC_e) \quad (9)$$

$$q_e = B \ln A + B \ln C_e \quad (10)$$

The Dubinin–Radushkevich (D-R) isotherm expresses the adsorption mechanism with a Gaussian energy distribution onto a heterogeneous surface. The model has often successfully fitted high solute activities and the intermediate range of concentration data well ⁴². The D-R isotherm is generally applied to express the adsorption process occurring onto both homogenous and heterogeneous surfaces ⁴³. It is a semi empirical isotherm that assumes that sorption follows a pore filling mechanism ⁴⁴. The use of the D-R isotherm is also essential for the investigation of nature of sorption using the sorption energy values (E). The expression for the D-R isotherm is given as Equation (10), where q_m is the maximum sorption capacity (mg/l), β is the activity coefficient

related to sorption free energy and ε is the Polanyi potential. The linearized form of the D-R isotherm is presented in Equation (12).

$$q_e = q_m \exp(-\beta \varepsilon^2) \quad (10)$$

$$\varepsilon = RT \ln \left(1 + \frac{1}{C_e} \right) \quad (11)$$

$$\ln q_e = \ln q_m - \beta \varepsilon^2 \quad (12)$$

Flory-Huggins isotherm describes the degree of surface coverage characteristics of the adsorbate on the adsorbent^{44,45}. Theta (θ) is the degree of surface coverage, n is the Flory-Huggins exponent and K is the equilibrium constant (L/mg). The Flory-Hugging isotherm is presented as Equation (13) which was then log-transformed to obtain the linear form given in Equation (14).

$$\frac{\theta}{C_0} = K(1 - \theta)^n \quad (13)$$

$$\ln \left(\frac{\theta}{C_0} \right) = \ln K + n \ln(1 - \theta) \quad (14)$$

The degree of surface coverage used for analysis is expressed as

$$\theta = 1 - \frac{C_e}{C_0} \quad (15)$$

Koble-Corrigan isotherm is a three-parameter isotherm resulting from the combination of the Langmuir and Freundlich isotherms.

$$q_e = \frac{aC_e^n}{1+bC_e^n} \quad (16)$$

3. Results and Discussion

3.1 Chemical composition of PKC on the adsorption of Ni

Palm kernel chaff (PKC) is an abundant agricultural by-product which consists of 20 – 30% cellulose (Yan et al. 2009). CPKC and UPKC are black and dark brown in color respectively. XRF results show that the dominant elements in UPKC are S (83.86%), Ti (10.08%) and Fe (3.96) while

those in CPKC are Ca (47.16%), K (23.82%), S (15.69), Fe (5.10%), Ti (4.82%) and Mn (1.16%). It can be seen that carbonization drastically reduced the Sulphur content of PKC. The results show that the dominant elements are Sulphur, calcium, titanium, potassium and iron. Sulphur containing compounds ionize to produce sulphites, sulphates and sulphides (with 2- anions), constituting counterions to Nickel (Ni^{2+}). The counterions from the PKC are adsorbed on to the surface of the of Ni^{2+} . This therefore results to the neutralization of the repulsive charges on the ionized Nickel atoms. Calcium, iron and the other elements react with the alkalinity in water to form insoluble and slightly soluble hydroxides that are precipitated out of solution. Adsorption can occur effectively through chemical bonds (covalent or ionic) between the surface hydroxyl group and the adsorbate ions (cations or anions)⁴⁶.

The neutralized nickel and the precipitates are then duly adsorbed at the adsorption sites. The chemical composition of the PKC coupled with the impact of high alkalinity on chemical precipitation, further corroborates the strong affinity and favourable sorption of Ni (II) onto PKC at pH 9.

3.2 Efficiency of Sorption of Ni (II) by PKC under Various Physicochemical Conditions

Contact time had a considerable effect on Ni (II) biosorption by chemically activated CPKC and UPKC. Increase in contact time resulted in a corresponding increase in biosorption efficiency up to the equilibrium time. Generally, sorption rate was slow and gradual at pH 9 for both UPKC and CPKC, while at pH 3 the sorption efficiency was fairly rapid. The percentage removal of Ni (II) by CPKC at pH 9 and 40°C was 100%, 97.2%, 95.9%, 92.8%, 89% and 84.9% at initial concentrations of 10mg/l, 30mg/l, 50mg/l, 70mg/l, 100mg/l and 120mg/l. These were higher than the values of 97.9%, 96.5%, 91.8%, 83.5%, 76.9%, and 71.5% respectively obtained for UPKC at the same pH and temperature. The corresponding percentage removal for CPKC at pH 3 was

66.9%, 58.1%, 55.6%, 50.2%, 47.4% and 44.6%, while the corresponding values for UPKC at pH 3 were 62.4%, 52.5%, 50.8%, 49.2%, 45.7% and 42.5%. In most cases, equilibrium was attained at 90 minutes and 120 minutes in very few cases. Smooth and continuous saturation of the adsorbent surface suggests a possible monolayer coverage of metal ions. This is attributed to the fixed number of active adsorption sites in any given adsorption system, hence, each active site can only adsorb one ion in a monolayer. This makes the intake of metal ions fairly rapid at the initial stage, slowing down as available active sites decrease. Chaouch *et al.*,⁴⁷ observed that the adsorption of metal ions from an aqueous compound is very much dependent on the pH. The pH governs important parameters such as the net surface charge on the adsorbent, the degree of ionization, the speciation of the adsorbent, predominant species and the dissociation of active functional sites on the biosorbent⁴⁸. In this study, a high percentage adsorption of up to 100% was noted for CPKC within 60 minutes of contact at an initial concentration of 10mg/l, temperature of 40°C and pH 9. At pH 3, for the same adsorbent, metal ion concentration and temperature, the percentage adsorption reduced to 66.92% which amounts to one third reduction in efficiency. The lowest percentage sorption of 24.28% was recorded for UPKC at an initial nickel concentration of 120 mg/l, temperature of 30°C and pH 3. The effect of pH on biosorption capacity in this study shows that at pH 9, the percentage of adsorption was better than at pH 3. The reduced sorption efficiency at pH 3 can be attributed to the predominance of hydrogen ions in solution which restricted the adsorption of metal ions. In addition, increase in pH from 3 to 9 could result in the precipitation of Ni (II) ions due to the presence of hydroxide anions forming nickel hydroxide precipitate, thereby further reducing the concentration of Ni (II) ions in solution⁴⁹. Arshadi *et al.*⁵⁰ also noted that a low intake of heavy metals in an acidic medium may be as a result of particle attrition, partial protonation of the functional groups and the competition between hydrogen ions

and metal ions for binding to the adsorption sites. The adsorption process is very dependent on pH and the concentration of the solution ⁴¹. However, the effect of pH on adsorption varies according to the nature of the solute and the surface properties of the adsorbent. Hence, other researchers have obtained results which are either slightly different or even completely opposite to the results obtained in this study for different adsorbents and solutes. Raj ⁵¹ observed that the adsorption of Ni (II) on activated carbon is efficient at pH less than 4.5 while Aikpokpodion et al. ⁵² noted that the adsorption of Ni (II) on whole tea (*Camellia Simensis*) material recorded better efficiency at pH less than 5. Arshadi et al. ⁵⁰ recorded increase in adsorption efficiency of Cd (II), Cu (II) and Co (II) by barley straw ash when the pH of the solution was increased to 11. Generally, sorption efficiency seems to increase with increase in pH for adsorbents with point of zero charge less than the pH of the solution, while it will decrease for adsorbents with zero-point charge greater than the pH of the solution.

In this study, efficiency of removal was higher at low adsorbate concentrations while the actual quantity of metal ion adsorbed increased when the adsorbate concentration increased. At pH 9, the rate of sorption was very high in the first five minutes and then slowly attained equilibrium at 90 mins. This behavior was particularly obvious for the lowest initial concentration of 10 mg/l at all experimental conditions. For instance, for CPKC at pH 9 and a temperature of 30°C, sorption efficiency was 92.31% at 5 mins and 97.85% at 90 mins. Similarly, for same physicochemical characteristics at pH 3, sorption efficiency was 14.1% at 5 mins and 49.18% at 90 mins. This behavior can be attributed to the high affinity between the positively charged Ni (II) ions and the negatively charged adsorbent surface at pH 9. Hence, the affinity between Ni (II) and PKC was highest at the beginning of the adsorption process, but decreased as the number of active sorption sites reduced.

3.3 Adsorption Isotherm

Adsorption isotherms were used to analyze the experimental data with a view to gaining insight into the mechanism of adsorption of Ni (II) onto PKC at various physico-chemical conditions. Sorption isotherms are useful for the evaluation of the extent to which a sorption system can be improved as well as for the optimization of operating conditions⁵³. Both the linear and non-linear forms of the isotherms were employed in the evaluation of the adsorption process and performances (see Table 1a and 1b). Though the linear forms of the isotherm are easier to use, the process of linearization introduces a measure of error into the final result. The error distribution of linearized isotherms varies in accordance with the linearization techniques adopted⁴⁵. He et al.⁵⁴ observed that the transformation of non-linear isotherms to linear forms implicitly alter the error structure and may also violate the error variance and normality assumptions of standard least squares. The effect of linearization has also been reported for Freundlich and Langmuir isotherms. Consequently, Freundlich isotherm yields better fit of experimental data at low adsorbate concentration while Langmuir isotherm yields a better fit at high adsorbate concentration⁵⁴. Owing to the foregoing, both linear and nonlinear forms of the isotherms were explored in this study. The nonlinear isotherm used were Langmuir, Freundlich Koble-Corrigan, Temkin, Dubinin-Radushkevich (D-R) and Florry-Huggins isotherms. The linearized isotherms used were Langmuir types I II III and IV, Freundlich, Temkin, D-R, Florry-Huggins and the generalized isotherm. Figures 2 is the best fit plots of experimental equilibrium data to selected isotherms. The Koble-Corrigan three parameter isotherm and the D-R isotherm performed better than all the other isotherms with R^2 values ranging from 0.97 to 1.0 and 0.95 to 1.0 respectively (Tables 1 and 2). They were closely followed by Freundlich isotherm with R^2 value of 0.96 to 1.0 and 0.92 to 1.0 for the nonlinear and linear forms respectively. The nonlinear form of Temkin isotherm was the

least performing of all isotherms investigated with R^2 values ranging from 0.92 to 0.99 for both linear and nonlinear forms. This can be attributed to the assumption by Temkin isotherm that adsorption involves a uniform distribution of maximum binding energy⁵³. This assumption obviously does not apply to PKC being a heterogeneous substance. This might also be responsible for the relatively lower performance of Langmuir isotherm compared to the other isotherms ($0.92 \leq R^2 \leq 1.0$). Langmuir isotherm assumes that all binding sites are energetically equivalent. This implies that all active sites have the same probability of binding to the solute upon exposure. Again, while this may be true for homogeneous synthetic materials, it cannot apply to palm kernel chaff which is not homogeneous.

The fact that the Koble-Corrigan three parameter isotherm integrates both the Langmuir and Freundlich isotherms gave it an edge over other isotherms, particularly the Langmuir and Freundlich isotherms, in fitting the experimental data. The Koble-Corrigan isotherm will reduce to either the Langmuir isotherm or the Freundlich isotherm, depending on experimental conditions. The Koble-Corrigan parameter n is equivalent to the inverse of the Freundlich intensity parameter ($1/n$), whereas the isotherm constant b is equivalent to Langmuir constant K_L . The values of the Koble-Corrigan parameter n ranged from 0.45 to 0.73 for CPKC at pH 9, 0.27 to 0.73 for UPKC at pH 9, 0.71 to 1.10 for CPKC at pH 3 and 0.71 to 1.01 for UPKC at pH 3. The corresponding values for Freundlich parameter ($1/n$) are 0.35 to 0.42, 0.34 to 0.51, 0.64 to 0.68 and 0.61 to 0.74. The lowest percentage differences of 3.5% and 4.3% between the two isotherm parameters were calculated for CPKC at 30 °C, pH 9 and UPKC at 35 °C, pH 3. On the other hand, the values of Langmuir constant K_L ranged from 0.197 to 0.369 for CPKC at pH 9, 0.058 to 0.316 for UPKC at pH 9, 0.011 to 0.017 for CPKC at pH 3 and 0.008 to 0.015 for UPKC at pH 3. These values are of the same order of magnitude with the Koble-Corrigan constant (b) with corresponding values of

0.106 to 0.29, -0.203 to 0.151, 0.003 to 0.015 and -0.004 to 0.014. The two parameters have identical values of 0.012 for UPKC at pH 3 and a temperature of 40 °C. However, despite the striking agreement for the case mentioned above, there are wide disparities in a number of cases such as for CPKC at 40 °C and pH 9, UPKC at 35 °C and pH 9, CPKC at 30 °C and pH 3, UPKC at 35 °C and pH 3 where the percentage differences are 215.4%, 147.8%, 266.7% and 300% respectively. The foregoing suggests that the adsorption of Ni (II) onto palm kernel chaff tends more towards a Freundlich process than a Langmuir process.

Nonetheless, it is expedient to consider in details the performance of the Langmuir isotherm because its derivation was based on a more mechanistic process than, for instance, the Freundlich isotherm and it enables the comparison of different adsorbents by using their maximum adsorption capacities (q_{max})⁵³. The nonlinear and linear forms of Langmuir (type II) performed better in acidic medium of pH 3 with R^2 values ranging from 0.97 to 1.0 than in basic medium of pH 9 ($0.92 \leq R^2 \leq 0.99$). But the linear Langmuir isotherm (type I) performed relatively better in basic medium ($0.94 \leq R^2 \leq 0.99$) than in acidic medium ($0.92 \leq R^2 \leq 0.96$). The effect of linearization was immediately obvious with respect to Langmuir isotherm. The nonlinear and type I linear isotherms were of the same order of accuracy in the basic medium, but the performance of the type I linear isotherm deteriorated noticeably at pH 3 ($0.92 \leq R^2 \leq 0.96$). Surprisingly, the type II linearized Langmuir isotherm performed much better ($0.96 \leq R^2 \leq 1.0$) than the nonlinear isotherm as well as the other three types. Langmuir isotherm (type IV) was the least performing of all isotherms (linear and nonlinear) investigated with R^2 value ranging from 0.82 to 0.90 for all conditions except for UPKC at pH 9 and 35°C where a very low R^2 value of 0.25 was recorded. The Florry-Huggins isotherms performed relatively well ($R^2 = 0.99$) at all conditions accept for CPKC at 35°C and pH 9 ($R^2 = 0.52$) as a result of undesirable asymptotic behaviour observed at low adsorbate

concentration of 10 mg/L. Overall, Temkin and D-R isotherms were hardly affected by the process of linearization. All isotherms that have a tendency towards undesirable asymptotic behavior seem to performed a little better when linearized. Hence, linearization becomes a better and necessary option under such circumstances.

“Table 1a: Sorption Isotherm Parameters for Non-linear Fitting”

“Table 1b: Sorption Isotherm Parameters for Linear Fitting”

“Figure 2a: Plots of fits of equilibrium data to isotherms at pH 3”

“Figure 2b: Plots of fits of equilibrium data to isotherms at pH 9”

3.4 Adsorbent performance

The sorption capacity of PKC at different conditions was determined based on Langmuir isotherm type II which yielded the best fit for the experimental data compared to other Langmuir-type isotherms. Careful examination of the isotherm parameters suggests that the other forms of Langmuir isotherm exaggerated the maximum sorption capacity PKC. This can be misleading and result in wrong sizing of adoption systems. The range of maximum sorption capacity obtained using the various forms are 34.62 to 110.2, 48.8 to 108.1, 36.0 to 120.6, 41.5 to 99.1 and 47.8 to 104.1 mg/g for the nonlinear and linear types I, II, III and IV respectively. Apart from the experiment carried out using CPKC at 35 °C and PH 9, the maximum sorption capacity obtained using the type II isotherm yielded the least value at all conditions. The Langmuir type II isotherm yielded the most reliable values of maximum sorption capacity because it had the highest R^2 value and the least error. Based on the foregoing the, optimum condition for the adsorption of Ni (II) onto PKC corresponds to pH 9 and a temperature of 35 °C. Generally, CPKC had better adsorption

capacity with maximum sorption capacity (q_{max}) ranging between 65.4 and 120.6 mg/g than UPKC with q_{max} ranging from 36.0 to 65.9 mg/g. Besides, the sorption capacity of CPKC was significantly enhanced at a basic pH compared to acidic pH. For instance, the maximum sorption capacity of CPKC at pH 9.0 was 120.6 mg/g which is just about double that of UCPK at pH 3.0. This value of maximum sorption capacity was higher than the values of 102.2 mg/g, 16.6 mg/g and 29.41 mg/g obtained for the sorption of Ni (II) by protonated rice bran, orange peel and powder of Mosambi fruit peelings respectively ⁴⁹; but agrees very closely with the 120.5 mg/l recorded by Shah et al. ⁵⁵ for the sorption of Ni (II) by tea leaf treated with formaldehyde. The performance of the adsorbents was also investigated using the Freundlich intensity parameter (n) obtained for the various conditions investigated. As shown in Tables 1 and 2, the values of n ranged from 1.98 to 2.97 for pH 9 and 1.35 to 1.63 for pH 3. The values of $n > 1.0$ indicate that the sorption of Ni (II) onto PKC is favourable and that the percentage adsorbed decrease with increasing concentration. All values of n obtained in this study were greater than 1.0 were found to be highly correlated with pH ($R = 0.9$). Higher values of n were recorded for both CPKC and UPKC at pH 9 than at pH 3. Hence, the sorption of Ni (II) onto PKC is more favourable at high pH (9) than at lower pH (3). This can be attributed to the values of the zero-point charge (pH_{zpc}) of the material which were found to be 4.6 and 4.1 for UPKC and CPKC respectively. pH_{zpc} is the pH of the adsorbent at which the total surface charge is zero and the values of pH_{zpc} obtained suggest that acid groups are more dominant than basic groups ⁵⁶. It can be seen from the pH_{zpc} values that carbonization further reduced the point of zero charge, thus further strengthening the force of attraction between the adsorbent and Ni (II) ions in solution. This further suggests affinity with a positively charged ion such as Ni (II). When the pH of the medium is greater than the pH_{zpc} , the PKC will assume net negative surface charge and hence will have increased affinity for the positively charged Ni (II)

ion. On the other hand, when the pH of the medium is less than the pH_{zpc} , the surface of the adsorbent will assume a net positive charge, resulting in electrostatic repulsion between PKC and Ni (II) and a subsequent reduction in the sorption on Ni (II) onto PKC. This accounts for the reduced performance of PKC at pH 3. It has been established that the sorption of cations will be more favourable at a pH above the pH_{zpc} of the adsorbent, while the adsorption of anions will be more favourable at a pH less than the pH_{zpc} and vice versa ⁵⁷. Another reason for increased performance of the adsorbent at pH 9 is that increase in pH enhances deprotonation of the functional groups on the surface of the palm kernel chaff, thereby creating more negatively charged sites and increasing the performance of the adsorbent ⁵⁸. Ghasemi et al. ⁵⁹ also reported that as pH of solution increased, the sorption of Ni (II) by grape shell ash became more favourable as a result of increased negative surface charge of the adsorbent leading to greater electrostatic attraction between solute and adsorbate. To further explore the favorability of Ni (II) sorption onto PKC, the Langmuir separation factor R_L was determined for all cases studied. The Langmuir separation coefficient is expressed as

$$R_L = \frac{1}{1 + K_L C_0} \quad (17)$$

The value of R_L gives an indication of the relative affinity between adsorbate (Ni) and adsorbent (PKC) and is usually classified as follows.

$R_L > 1 \rightarrow$ unfavourable

$R_L = 1 \rightarrow$ linear

$0 \leq R_L \leq 1 \rightarrow$ favourable

$R_L = 0 \rightarrow$ irreversible

The value of R_L ranged from 0.022 to 0.337, 0.026 to 0.633, 0.342 to 0.901 and 0.41 to 0.926 for CPKC at pH 9, UPKC at pH 9, CPKC at pH 3 and UPKC at pH 3 responsively. This shows that the sorption of Ni (II) onto PKC is very favorable and that there is strong affinity between PKC and Ni (II). The lowest values of R_L were obtained for CPKC at pH 9 and 40°C ($0.022 \leq R_L \leq 0.213$), while the highest values were obtained for UPKC at pH 3 and 35°C ($0.51 \leq R_L \leq 0.926$). The lower the value of R_L , the more favourable the sorption process. Figure 3 shows that the sorption of Ni (II) onto PKC is more favorable at higher concentrations of the adsorbate and this can be attributed to the increased contact between adsorbent and adsorbate as well as increased concentration potential between the solid and liquid phase. The value of R_L tends to 1 at low pH and low concentration indicating a tendency towards unfavorable condition.

“Figure 3: Plots of Langmuir separation factor for different temperatures and pH”

The sorption mechanism was studied using the activity coefficient (β) of the D-R isotherm. Beta (β) is related to the sorption energy (E) by the expression.

$$E = \frac{1}{\sqrt{-2\beta}} \quad (18)$$

The sorption energy (E) represent the energy required for moving one mole of the solute from infinity to the surface of the adsorbent ⁵³. Values of $E < 8$ kJ/mol indicate physical sorption; $E > 16$ kJ/mol indicates chemical sorption; while intermediate values of $8 \leq E \leq 16$ kJ/mol signify ion exchange. The values of E obtained ranged between 14.27 and 8.21 kJ/mol. These values suggest that the mode of sorption is ion exchange. Shen et al. ⁵⁸ identified cation exchange as the predominant mode of sorption of Ni (II) by biochars made from wheat straw pellets and rice husk. The values of E ranged from 8.21 to 8.76 kJ/mol at pH 3 and from 9.96 to 14.27 at pH 9. The value

of E increased with temperature at pH 9 but decreased slightly with temperature at pH 3. The results reveal that the mode of sorption of Ni (II) onto PKC could be physisorption, ion exchange or chemisorption depending on physicochemical conditions under which sorption is taking place. Tran et al.⁶⁰ noted that adsorption can be by physisorption, chemisorption or a mixture of both. Shen et al.⁵⁸ further noted that the sorption of Ni (II) onto biochars was accomplished by other mechanisms besides cation exchange. Figure 4 suggests that the mode of sorption is temperature-dependent and that at higher temperatures than those studied, the sorption process may transit to chemisorption. On the other hand, the process tends towards physisorption at lower pH. Kumar⁶¹ observed that the forces involved in physical sorption are weak and that the energy requirement is small, hence equilibrium is easily attained and reversible.

“Figure 4: Sorption energy of CPKC and UPKC for different pH”

The surface coverage of PKC by Ni (II) ions was calculated as follows.

$$C = \frac{q_e}{q_{max}} \times 100$$

Better coverage was obtained at higher temperature and pH. CPKC recorded higher surface coverage than UPKC (Figure 5). The maximum coverage obtained for each of the experimental cases were 99.3% for UPKC at pH 9 and 40°C, 92% for CPKC at pH 9 and 35°C, 55.4% for CPKC at pH 3 and 35 °C; and 50% for UPKC at pH 3 and 40°C. Higher values of surface coverage were obtained at higher concentrations of Ni (II) and higher pH. The surface coverage is a measure of the degree of active site utilization by the solute. Hence, higher surface coverage indicates greater utilization of available sites.

“Figure 5: Plots of surface coverage of adsorbents for different temperatures and pH”

3.5 Thermodynamics of Ni (II) Adsorption by PKC

Thermodynamics provide a practical tool for the estimation of the chemical state of adsorbent and the solution in chemical industry application ⁶². In order to ascertain the feasibility of the process, Gibbs free energy was computed for all experimental conditions. Gibbs free energy ΔG° was computed as follows.

$$\Delta G^\circ = -RT \ln K_o$$

$$\Delta G^\circ = \Delta H - T\Delta S$$

Hence

$$\ln K_o = \frac{\Delta S}{R} - \frac{\Delta H}{R} \left(\frac{1}{T} \right)$$

Where ΔG° is Gibbs free energy (kJ/mol), R is the universal gas constant (kJ/mol/K), T is temperature (K), ΔH is enthalpy change and K_o is standard equilibrium constant. The values of K_o used in this work were obtained using Langmuir constant K_L . The major problem with the use of K_L obtained from Langmuir isotherm is that while K_o is dimensionless, K_L has a unit of L/mg. This is a major issue that is often overlooked in adsorption studies. In order to satisfy the requirement that K_o be dimensionless, the values of K_L were modified as suggested by Milonjic ⁶³ and Zhou and Zhou ⁶⁴. While Milonjic ⁶³ suggested that K_L can be made dimensionless by multiplying with 10^6 , Zhou and Zhou ⁶⁴ suggested multiplying by 5500. Applying the above recommendations, Table 2 was generated. ΔS and ΔH were obtained from the intercept and slope of the plot of $\ln K_o$ versus $1/T$ which yielded a straight line graph. The values of ΔG° obtained as recommended by Zhou and Zhou ⁶⁴ were slightly higher than those obtained by adopting the suggestion of Milonjic ⁶³. However, the two methods lead to similar deductions with respect to thermodynamic parameters

and sorption mechanism. The values of ΔG° obtained were as follows $-33.69 \leq \Delta G^\circ \leq -36.43$ kJ/mol, $-30.6 \leq \Delta G^\circ \leq -36.03$, $-26.33 \leq \Delta G^\circ \leq -28.3$ kJ/mol and $-26.03 \leq \Delta G^\circ \leq -27.4$ kJ/mol. ΔG° is a measure of the spontaneity of the sorption process and the negative values suggest that the sorption of Ni (II) onto PKC is feasible and spontaneous. Table 2 shows that the adsorption process is more feasible at pH 9 than at pH 3.

“Figure 6: Plots of Gibbs free energy of adsorbents for different pH”

Figure 6 clearly shows that carbonization makes sorption of Ni (II) onto PKC more energetically feasible by enhancing the porosity of the adsorbent. The values of ΔH obtained are -49.7, -133.5, -33.8 and 17.4 kJ/mol for CPKC at pH 9, UPKC at pH 9, CPKC at pH 3 and UPKC at pH 3 respectively. These values indicate that the process is exothermic for CPKC regardless of pH but exothermic for UPKC at pH 9 and endothermic at pH 3. Shah et al.⁵⁵ also reported that the sorption of Ni (II) by formaldehyde-treated tea leaf was both exothermic and spontaneous. However, Alandis et al.⁶⁵ found that the sorption of Ni (II) by natural bentonite was endothermic. In exothermic reaction, less energy is required for bond breaking than that required for bond formation. The positive values of ΔS suggest that some structural changes occurred on the adsorbent, and confirms that affinity exists between the adsorbent and adsorbate⁵⁴. The values of ΔS° also suggest that the process is entropy-driven. Saha and Chowdhury²¹ observed that the heat evolved during physical sorption is of the same order of magnitude as the heat of condensation (2.1 – 20.9 kJ/mol) while heat of chemisorption generally falls within the values of 80 – 200 kJ/mol⁶². The values of enthalpy change ($17.44 \leq \Delta H^\circ \leq 49.65$ kJ/mol) obtained in this study lies between these two ranges aforementioned for all cases investigated except for UPKC at pH 9 with $\Delta H^\circ =$

133.5 kJ/mol. This suggests that the sorption of Ni (II) onto PKC can be accomplished either by chemisorption or ion exchange depending on experimental conditions. The values of ΔH° for UPKC at pH 9 suggests a chemisorption but the corresponding values of sorption energy ($8.21 \leq E \leq 14.27$) suggest otherwise. In order to further understand the adsorption mechanism, the isosteric heat of adsorption (ΔH_x) was computed. According to Saha and Chowdhury ²¹, the isosteric heat of sorption is the most relevant thermodynamic property for describing heat effects during adsorption process. It is a very important parameter for characterization and optimization of adsorption process which also gives an indication about the surface heterogeneity of the adsorbent ²¹. The expression for the isosteric heat of sorption is given below.

$$\ln C_e = - \left[\frac{\Delta H_x}{R} \right] \frac{1}{T} + K$$

K is a constant while C_e is the equilibrium concentration of Ni (II) in solution and the other parameters retain their usual meanings as earlier defined. The isosteric heat of sorption ΔH_x was obtained from the slope of plots of $\ln C_e$ versus $1/T$. The values of ΔH_x obtained were $-62.0 \leq \Delta H_x \leq -22.68$, $-133.09 \leq \Delta H_x \leq -21.34$, $-33.87 \leq \Delta H_x \leq -17.92$ and $-24 \leq \Delta H_x \leq -19.21$ kJ/mol for CPKC at pH 9, UPKC at pH 9, CPKC at pH 3 and UPKC at pH 3. Twenty-two (22) of the 24 values of ΔH_x were less than 80 kJ/mol while 23 of the 24 values were greater than 20.9 kJ/mol suggesting an intermediate state between physisorption and chemisorption. Saha and Chowdhury ²¹ noted that for chemical sorption ΔH_x should range between 80 and 400 kJ/mol. Contrary to the findings of this study, Temel ⁶⁶ reported that the sorption of Ni (II) by *gyttja* was purely by physical sorption. Physisorption usually involves weak Van der Waal forces, ion exchange involves coulombic forces while chemisorption involves the formation of covalent bond between the solute and the surface of the adsorbent. The variation of ΔH_x with surface loading (Figure 7) indicate that the adsorbents

have energetically heterogeneous surfaces. Higher values of ΔH_x were obtained at low adsorbate concentration suggesting the existence of highly active sites on the surfaces of the adsorbents ²¹.

“**Figure 7:** Plots of $\ln C_e$ versus $1/T$ for determination of isosteric heat of sorption”.

“**Table 2:** Thermodynamic parameters computed according to Zhou and Zhou ⁶⁴ and Milonjic ⁶³”

4. Conclusion

PKC makes an excellent biosorbent at pH 9.0 and 40°C especially when carbonized before chemical activation. Hence, CPKC generally had higher adsorption capacity than UPKC. Complete removal (100%) of Ni (II) from solution was recorded for CPKC at pH 9 in 60 minutes. One gram (1g) of the biosorbent can remove as much as 120.6mg of nickel from aqueous solution by mostly ion exchange for a complete monolayer coverage. This was higher than the maximum monolayer adsorption capacity recorded by other researchers for rice bran, orange peel and powder of Mosambi fruit peelings. The sorption process was more favourable in basic medium (pH 9) than in acidic medium (pH 3) because the point of zero charge which was 4.6 for UPKC and 4.1 for CPKC. The sorption of Ni (II) by palm kernel chaff was adequately described by the Koble-Corrigan and D-R isotherms with very high coefficients of correlation. The Freundlich isotherm was also found to fit the experimental data. The linear type II Langmuir isotherm performed much better than both the nonlinear type as well as the other linear types. The values of Freundlich intensity parameters (n) and Langmuir separation coefficients (R_L) revealed that the sorption on Ni (II) onto PKC is more favourable at higher solute concentrations. The values of sorption energy (E) and isosteric heat of sorption (ΔH_x) confirmed that the sorption process is an ion exchange process under the physicochemical conditions used in the study. The sorption of Ni (II) onto PKC is exothermic, spontaneous, entropy-driven and highly feasible. Higher values of isosteric heat of

sorption (ΔH_x) at low adsorbate concentrations suggest the availability of highly active sorption sites on the surface of the adsorbents.

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Figures

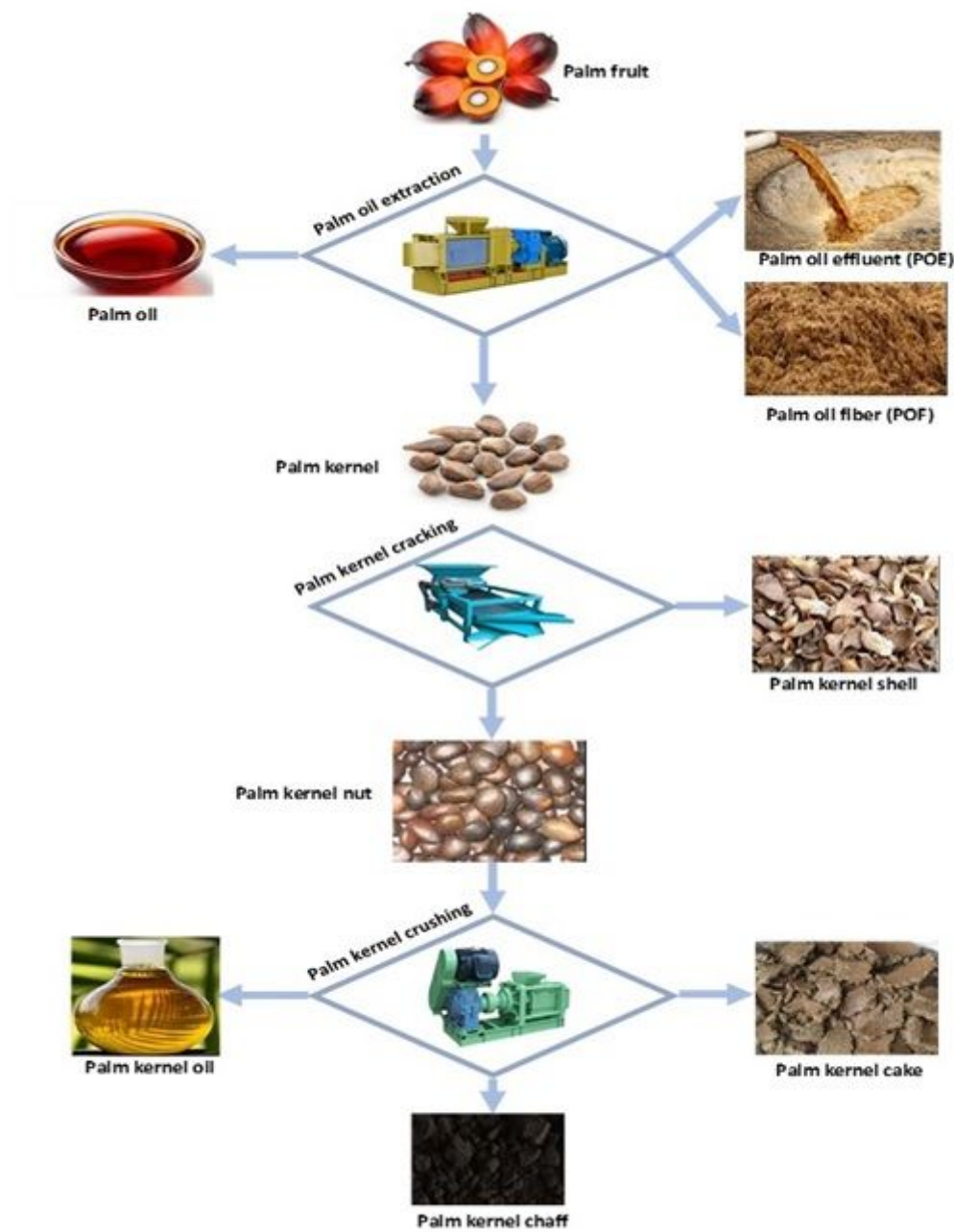


Figure 1
Process flow for primary components of palm fruit

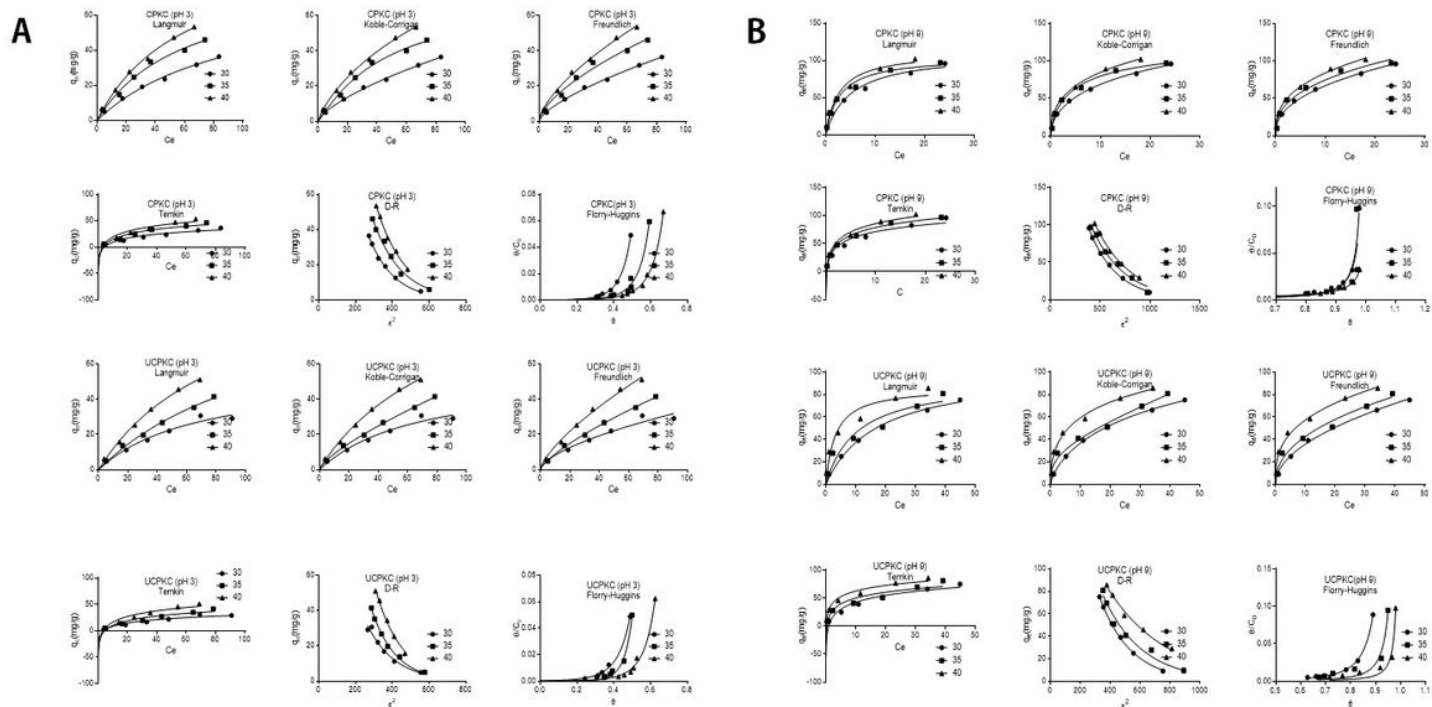


Figure 2

a: Plots of fits of equilibrium data to isotherms at pH 3 and different temperatures. b: Plots of fits of equilibrium data to isotherms at pH 9 and different temperatures.

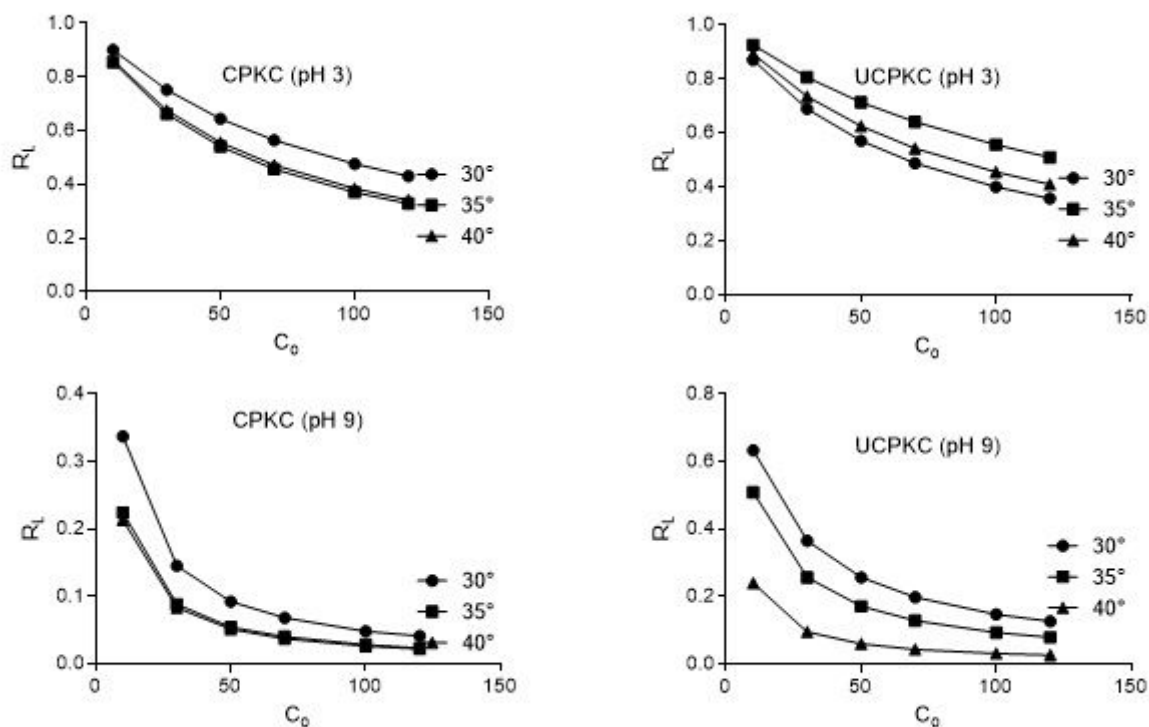


Figure 3

Plots of Langmuir separation factor for different temperatures and pH

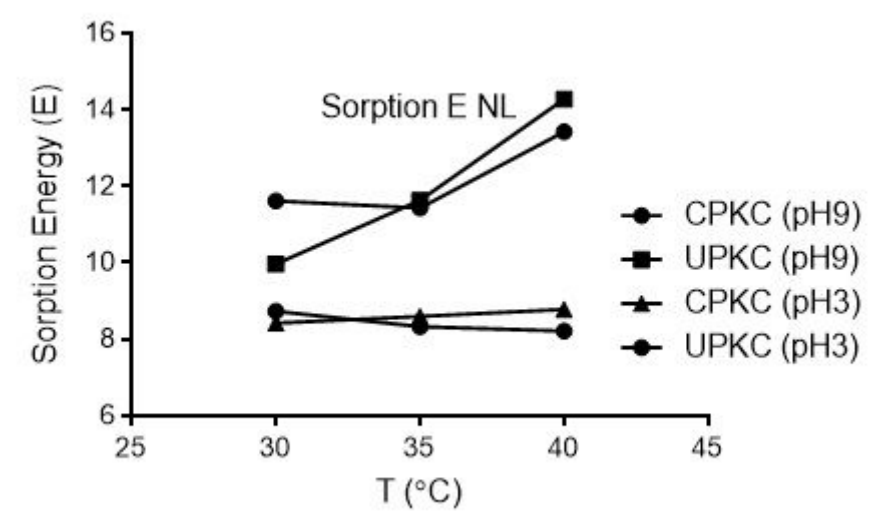


Figure 4

Sorption energy of CPKC and UPKC for different pH

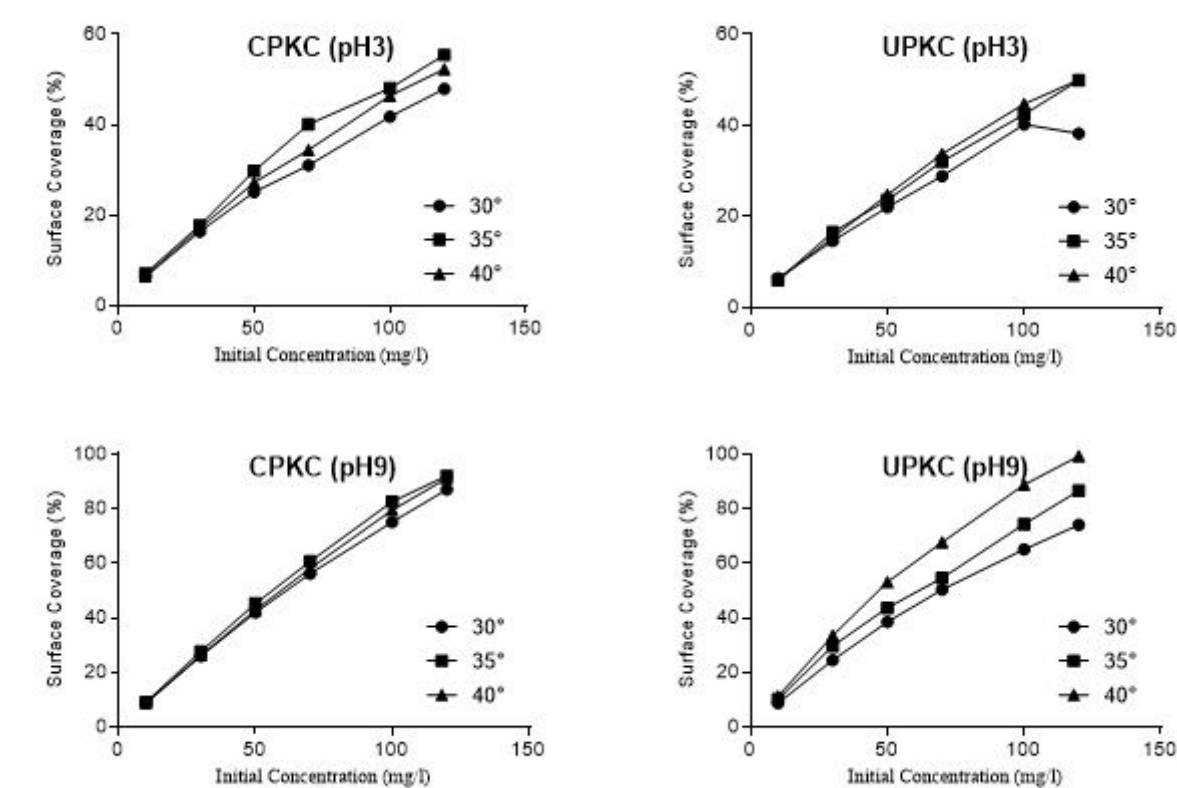


Figure 5

Plots of surface coverage of adsorbents for different temperatures and pH

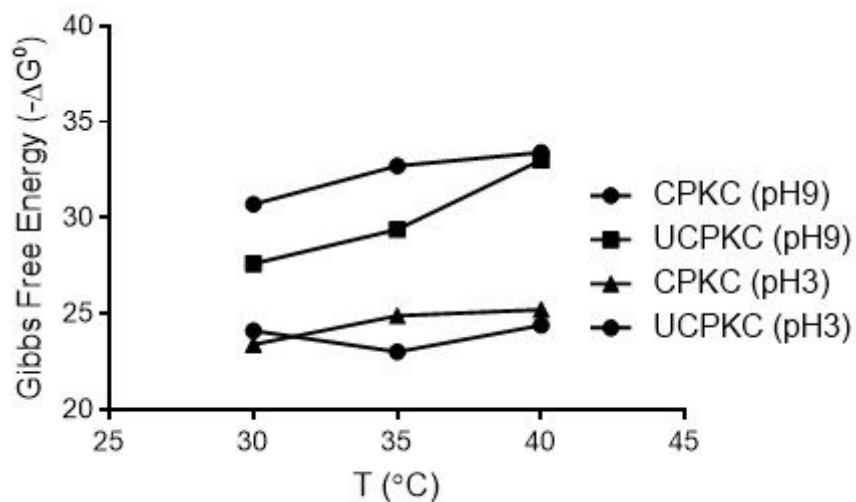


Figure 6

Plots of Gibbs free energy of adsorbents for different pH

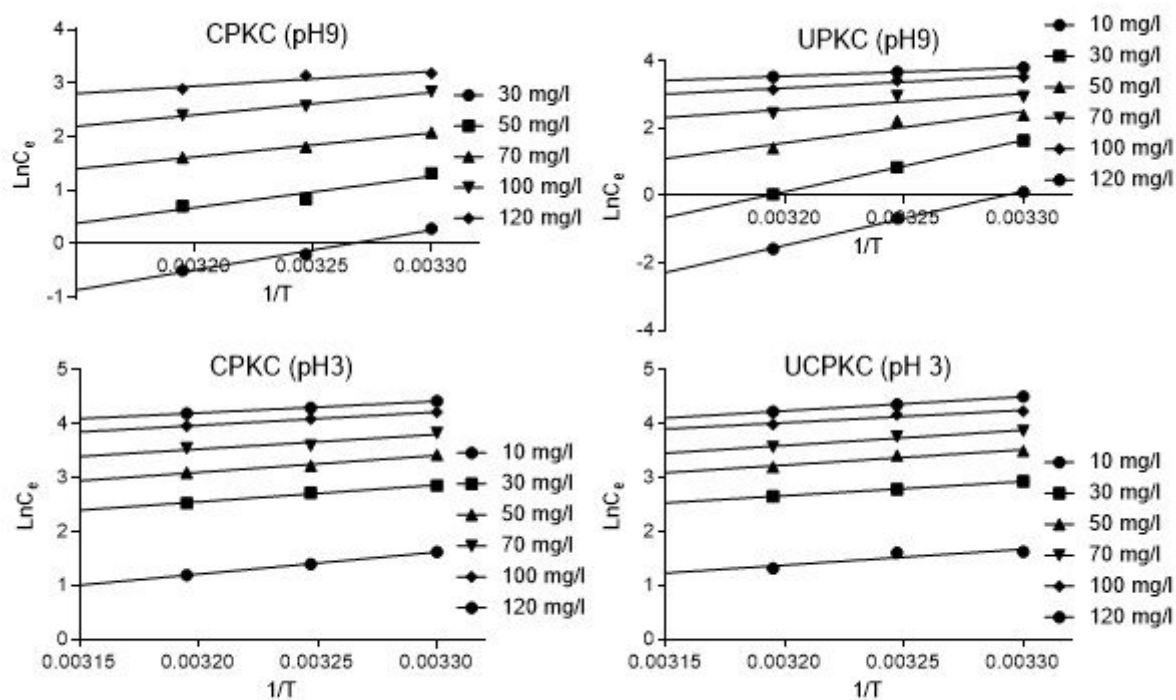


Figure 7

Plots of $\text{Ln}C_e$ versus $1/T$ for determination of isosteric heat of sorption.