



GLOBAL JOURNAL OF RESEARCH IN ENGINEERING  
Volume 11 Issue 3 Version 1.0 April 2011  
Type: Double Blind Peer Reviewed International Research Journal  
Publisher: Global Journals Inc. (USA)  
ISSN: 0975-5861

# Fuzzy Goal Programming Method for Solving Multi-Objective Transportation Problems

By K Venkatasubbaiah, S G Acharyulu, K V V Chandra Mouli

*GITAM University*

*Abstract-* The multi-objective transportation problem refers to a special class of vector minimum linear programming problem, in which constraints are of inequality type and all the objectives are non-commensurable and conflict with each other. A common problem encountered in solving such multi-objective problems is that to identify a compromise solution among a large number of non-dominated solutions, the decision maker has to develop a utility function for meeting the desired goal. In this paper, fuzzy membership functions are considered and deviation goals also taken for each objective function. Fuzzy max-min operator is implemented to show the effectiveness of the proposed methodology. LINGO software package is used to solve constrained optimization problem. To illustrate the proposed method, two numerical examples are solved and the results have been compared with interactive, fuzzy and deviation criterion approaches.

*Keywords:* Multi-objective Optimization, Transportation Problem, Feasible Ideal Solution, Pareto Solutions, Membership Function, Deviations, Fuzzy Max-Min Operator.

*Classification:* GJRE B Classification: FOR Code: 080309



*Strictly as per the compliance and regulations of:*



# Fuzzy Goal Programming Method for Solving Multi-Objective Transportation Problems

K Venkatasubbaiah<sup>α</sup>, S G Acharyulu<sup>Ω</sup>, K V V Chandra Mouli<sup>β</sup>

**Abstract-** The multi-objective transportation problem refers to a special class of vector minimum linear programming problem, in which constraints are of inequality type and all the objectives are non-commensurable and conflict with each other. A common problem encountered in solving such multi-objective problems is that to identify a compromise solution among a large number of non-dominated solutions, the decision maker has to develop a utility function for meeting the desired goal. In this paper, fuzzy membership functions are considered and deviation goals also taken for each objective function. Fuzzy max-min operator is implemented to show the effectiveness of the proposed methodology. LINGO software package is used to solve constrained optimization problem. To illustrate the proposed method, two numerical examples are solved and the results have been compared with interactive, fuzzy and deviation criterion approaches.

**Keywords:** Multi-objective Optimization, Transportation Problem, Feasible Ideal Solution, Pareto Solutions, Membership Function, Deviations, Fuzzy Max-Min Operator.

## I. INTRODUCTION

The classical transportation problem is one of the sub classes of linear programming problem in which all constraints are inequality type. Hitchcock (1941) developed transportation model. Because of the complexity of the social and economic environment requires explicit consideration of criteria other than cost, the single objective transportation problems in real world cases can be formulated as multi-objective models. Charnes and Cooper (1961) first discussed on various approaches to solutions of managerial level problems involving multiple conflicting objectives. Ignizio (1978) applied goal programming for multi-objective optimization problems and solved two-objective optimization problem. Some of the authors (see Garfinkl & Rao 1971; Swaroop et al., 1976) have solved the two objective problem by giving high and low priorities to the objectives. Belenson and Kapur (1973) presented two person-zero sum game approach consists of a  $p \times p$  pay off matrix and solved each objective function individually finally developed best compromise solution using proper weights to the

objective functions. Jimenez and Vudegay (1999) solved a multi-criteria transportation problem using parametric approach by developing auxiliary solutions. Rakesh Varma et al., (1997) used fuzzy min operator approach to develop a compromise solution for the multi-objective problem. Ringuest and Rinks (1987) proposed two interactive algorithms for generating all non-dominated solutions and identified minimum cost solution as a best compromise solution. Gen et al., (1998) solved a bi-criteria transportation problem using hybrid genetic algorithm adopting spanning tree based prufer number to generate all possible basic solutions. Waiel. (2001) developed all non-dominated solutions and defined family of distance function to arrive a compromise solution.

The existing procedures in the literature (see Deb, 2003; Rao, 2003) for solving multi-objective transportation problems can be divided into two categories. First category of those are generating all the sets of efficient solutions (see Ringuest and Rinks, 1987; Gen et al., 1997) and the second category represents the procedure of using an additional criterion to obtain the best compromise solution among the set of efficient solutions (see Rakesh Varma & Biswas, 1997; Gen et al., 1998; Bit et al., 1992; and Sy-Ming Gun & Yan - Kuen Wu, 1999) developed various functions to achieve direct compromise solution without developing and testing all the Pareto solutions.

Although several researchers have been proposed various advances in transportation problems ( see Bit et al.,1993; Sinha et al., 2000; Hulsurkar et al.,1997; Pramanik & Roy, 2008; Lau et al.,2009), there are only few researchers (Ringuest & Rinks, 1987; Waiel, 2001; Mouli et al.,2005) have developed methodologies for solving multi criteria transportation problems.

In this paper, authors propose membership functions and goal deviation functions from Pareto solutions for each objective, and these functions are added as constraints. By introducing a max-min operator  $\lambda$  an auxiliary variable, then the equivalent fuzzy interactive goal programming problem is formulated to maximize  $\lambda$  and the solution is obtained by using LINGO software. The remaining of the paper is organized as follows: in section 2 we give a mathematical model of the multi-objective transportation problem (MOTP) and formulation with fuzzy max-min operator and goal deviations. Section 3

*About <sup>α</sup>-* Ph.D. Professor, Department of Mechanical Engineering, Andhra University, Visakhapatnam, India

*About <sup>Ω</sup>-* Assistant Professor, Department of Mechanical Engineering, GITAM University, Visakhapatnam, India

*E-mail- acharyulusg@hotmail.com*

*About <sup>β</sup> -* Ph.D. Professor, Department of Industrial Production Engineering, GITAM University, Visakhapatnam, India

represents proposed methodology; while in section 4 two numerical examples are solved. Finally, in section 5 and 6 we discuss on the results and conclusions.

## II. MATHEMATICAL MODEL

In a typical transportation problem, a homogenous product is to be transported from several origins (or sources) to numerous destinations in such way that the total transportation cost is minimum. Suppose there are "m" origins ( $i=1,2,\dots,m$ ) and "n" destinations ( $j=1,2,\dots,n$ ). The sources may be production facilities, warehouses etc and they are characterized by available supplies  $a_1, a_2, \dots, a_m$ . The destinations may be warehouses and sales outlets etc, and they are characterized by demand levels  $b_1, b_2, \dots, b_n$ . A penalty  $c_{ij}$  is associated with transporting a unit of product from origin  $i$  to destination  $j$ . The penalty could represent transportation cost, delivery time, distance, quality of goods delivered under used capacity or many other criteria. A variable  $x_{ij}$  is used to represent the unknown quantity to be transported from origin  $O_i$  to destination  $D_j$ . In the real life, however all transportation problems are not single objective. The transportation problems, which are characterized by multiple objective functions, are considered in this paper. The decision maker would like to minimize the set of  $K$  objectives simultaneously; a point will likely be reached where a further reduction of the value of any single objective function may only be obtained at the expense of increasing the value of at least one other objective function. Thus, in general, the objectives will also be conflicting. The mathematical model of the multi-objective transportation problem is written as follows:

$$\text{Min } F^k(X) = \sum_{i=1}^m \sum_{j=1}^n C^k_{ij} X_{ij} \quad (2.1)$$

subject to the

$$\sum_{j=1}^n x_{ij} \leq a_i, \quad i = 1, 2, \dots, m, \quad (2.2)$$

$$\sum_{i=1}^m x_{ij} = b_j, \quad j = 1, 2, \dots, n, \quad (2.3)$$

$$x_{ij} \geq 0, \quad \text{for all } i \text{ and } j \quad (2.4)$$

Where,  $F^k(X) = \{F^1(X), F^2(X), \dots, F^k(X)\}$  is a vector of  $K$  objective functions and superscript on both  $F^k(X)$  and  $C^k_{ij}$  are used to identify the number of objective functions ( $k=1,2,\dots,K$ ) without loss of generality it will be assumed in the whole paper that  $a_i \geq 0$  and  $b_j \geq 0$  for all  $i$  and  $j$  and  $\sum_i a_i = \sum_j b_j$ ,  $c_{ij} > 0$  for all  $i$  and  $j$ .

### a) Problem Formulation Using Fuzzy Max-Min Operator

Fuzzy set theory appears to be an ideal approach to deal with decision problems that are

formulated as linear programming models with imprecision parameters. Two face fuzzy linear programming models are designated by Sy-Ming Gun & Yan-Kuen Wu (1999) for such problems. In the literature fuzzy linear programming has been classified into different categories, depending on how imprecise parameters are modeled by possibility distributions or subjective preference based membership functions. In this paper the net relative deviation is considered as fuzzy variable and converted into deterministic form using Zadeh's max-min operator as per Zimmermann (1985). We define a linear membership function by considering suitable upper and lower bounds to the objective function as given below.

$$\mu[F^k(X)] = \begin{cases} 1, & \text{if } F^k(X) \geq U_k \\ \frac{U_k - F^k(X)}{U_k - L_k}, & \text{if } L_k < F^k(X) < U_k \\ 0, & \text{otherwise} \end{cases} \quad (2.5)$$

$$\mu[F^k(X)] = 0 \quad \text{otherwise}$$

By introducing a max-min operator  $\lambda$  an auxiliary variable, then, the equivalent fuzzy linear programming problem is as follows.

$$[X^*] = \text{Maximize } \lambda \quad (0 \leq \lambda \leq 1) \quad \text{where } \lambda \leq \text{minimum } \mu_k [F^k(X)], \quad k=1,2,\dots,K$$

subject to the

constraints (2.2) ....(2.4)

where,  $\mu_k [F^k(X)]$  is membership of the  $k$ th objective function and  $L_k, U_k$  are its lower and upper bound solutions.

### b) Goal Deviations

The goals for each objective are considered for each objective functions namely under achievement and over achievement goals. Initially, the upper and lower bounds for each objective functions are estimated and then the goals are included as by adding the under achievement and removing the over achievement for each objective on the left hand side of the objectives as variables. After setting goals, an overall fuzzy operator  $\lambda$  has been introduced to identify the minimum value for each function and maximizing it subject to the constraints as per Zimmermann (1985).

## III. PROPOSED METHOD

For solving MOTP, the proposed method is summarized in the following steps

**Step 1:** (Initial solution/ideal feasible solution): Solve the MOTP as a single objective transportation problem  $K$  times by taking one of the objectives at a time subject to the constraints (2.2) - (2.4).

**Step 2.** (Pareto solutions): Find the Pareto solutions from the initial solutions and determine upper and lower bounds for each objective.

**Step 3** (Membership function): Based on the interaction approach by Waiel (2001) between lower bound and upper bounds  $L_k$  and  $U_k$  of the  $K^{th}$  objective function, membership functions are estimated for all the objective functions  $[F^k(X)]$ , ( $k=1,2,\dots,K$ ) as follows

$$\mu[F^k(X)] = 1, \text{ if } F^k(X) \geq U_k$$

$$\mu[F^k(X)] = \begin{cases} \frac{U_k - F^k(X)}{U_k - L_k}, & \text{if } L_k < F^k(X) < U_k \\ 0 & \text{otherwise} \end{cases} \quad (2.5)$$

**Step 4.** Developing a goal deviation function by setting goals (over achievement and under achievement) for each objective based on the upper bounds ( $U_k$ ) and lower bounds ( $L_k$ ) add these goal deviation functions as constraints.

**Step 5.** By introducing a max-min operator  $\lambda$  an auxiliary variable, then the equivalent fuzzy linear goal programming problem is as follows.

$[X^*] = \text{Maximize } \lambda \ (0 \leq \lambda \leq 1)$   
 where  $\lambda \leq \text{Minimum } \mu_k [F^k(X)]$ ,  $k = 1,2,\dots,K$ .  
 subject to the constraints (2.2) - (2.4).  
 Here,  $[F^k(X)]$  is membership of the  $k^{th}$  objective function and  $L_k$  and  $U_k$  are the lower and upper bounds for each objective function  $F^k(X)$  ( $k=1,2,\dots,K$ ).

#### IV. ILLUSTRATIVE EXAMPLES

To illustrate the proposed method, consider the following two examples of MOTP taken from Ringuest and Rinks (1987).

**Example 1:** The problem has the following characteristics. Supplies:  $a_1 = 5, a_2 = 4, a_3 = 2$ , and  $a_4 = 9$  Demands:  $b_1 = 4, b_2 = 4, b_3 = 6, b_4 = 2$ , and  $b_5 = 4$ .

$$C^1 = \begin{bmatrix} 9 & 12 & 9 & 6 & 9 \\ 7 & 3 & 7 & 7 & 5 \\ 6 & 5 & 9 & 11 & 3 \\ 6 & 8 & 11 & 2 & 2 \end{bmatrix} \quad C^2 = \begin{bmatrix} 2 & 9 & 8 & 1 & 4 \\ 1 & 9 & 9 & 5 & 2 \\ 8 & 1 & 8 & 4 & 5 \\ 2 & 8 & 6 & 9 & 8 \end{bmatrix} \quad C^3 = \begin{bmatrix} 2 & 4 & 6 & 3 & 6 \\ 4 & 8 & 4 & 9 & 2 \\ 5 & 3 & 5 & 3 & 6 \\ 6 & 9 & 6 & 3 & 1 \end{bmatrix}$$

(1) As the first step the feasible ideal solution obtained by solving of each objective function

$$\text{Min } F^k(X) = \sum_{i=1}^m \sum_{j=1}^n C^k_{ij} X_{ij} \quad (2.1)$$

subject to supply constraints according to (2.2)

$$\sum_{j=1}^5 x_{1j} \leq 5, \sum_{j=1}^5 x_{2j} \leq 4, \sum_{j=1}^5 x_{3j} \leq 2, \text{ and } \sum_{j=1}^5 x_{4j} \leq 9 \quad (2.2)$$

demand constraints

$$\sum_{i=1}^4 x_{i1} = 4, \sum_{i=1}^4 x_{i2} = 4, \sum_{i=1}^4 x_{i3} = 6, \sum_{i=1}^4 x_{i4} = 2, \text{ and } \sum_{i=1}^4 x_{i5} = 4 \quad (2.3)$$

$$\text{and } x_{ij} > 0 \text{ for all } i \text{ and } j \quad (2.4)$$

$$[X^{1*}] = [0,0,5,0,0, 0,3,1,0,0, 1,1,0,0,0, 3,0,0,2,4]$$

$$[X^{2*}] = [3,0,0,2,0, 1,0,0,0,4, 0,2,0,0,0, 1,2,6,0,0]$$

$$[X^{3*}] = [3,2,0,0,0, 1,0,3,0,0, 0,2,0,0,0, 0,0,3,2,4]$$

$$F^1[X^{1*}] = 102 \quad F^2[X^{2*}] = 73 \quad \text{and } F^3[X^{3*}] = 64$$

(2) Determine  $k$  objective functions ( $k$  Pareto solutions, where  $k=1,2, \dots,K$ ). Identify the its lower and upper bounds as  $L_k$  and  $U_k$ .  $F_1[X^1] = 102$ ,  $F_1[X^2] = 164$ , and  $F_1[X^3] = 134$ ; hence, lower limit  $L_1=102$  and upper limit  $U_1=164$ .

$F_2[X^1] = 141$ ,  $F_2[X^2] = 73$  and  $F_2[X^3] = 122$ ; hence,  $L_2=73$  and  $U_2=141$ .

$F_3[X^1] = 94$ ,  $F_3[X^2] = 90$  and  $F_3[X^3] = 64$ ; hence,  $L_3=64$  and  $U_3=94$ .

(3) The membership function of  $F_1(X)$ ,  $F_2(X)$  and  $F_3(X)$  are determined as follows

$$\mu_1[F^1(X)] = \frac{164 - F^1(X)}{164 - 102}$$

$$\mu_2[F^2(X)] = \frac{141 - F^2(X)}{141 - 73}$$

$$\mu_3[F^3(X)] = \frac{94 - F^3(X)}{94 - 64}$$

(4) The goal deviation functions of  $F_1(X)$ ,  $F_2(X)$  and  $F_3(X)$  are determined as follows.

$$F^1(X) + d_1^+ - d_2^- \leq 164$$

$$F^2(X) + d_3^+ - d_4^- \leq 141$$

$$F^3(X) + d_5^+ - d_6^- \leq 94$$

where,  $d_1^+, d_3^+, d_5^+$  are over achievements and  $d_2^-, d_4^-, d_6^-$  are under achievements of each objective functions  $F^1(X)$ ,  $F^2(X)$  and  $F^3(X)$  respectively.

Hence, the problem is written as follows: Maximize  $\lambda$  ( $x_{27}$ ) subject to

$$x_1 + x_2 + x_3 + x_4 + x_5 = 5$$

$$x_6 + x_7 + x_8 + x_9 + x_{10} = 4$$

$$x_{11} + x_{12} + x_{13} + x_{14} + x_{15} = 2$$

$$x_{16} + x_{17} + x_{18} + x_{19} + x_{20} = 9$$

$$x_1 + x_6 + x_{11} + x_{16} = 4$$

$$x_2 + x_7 + x_{12} + x_{17} = 4$$

$$x_3 + x_8 + x_{13} + x_{18} = 6$$

$$x_4 + x_9 + x_{14} + x_{19} = 2$$

$$x_5 + x_{10} + x_{15} + x_{20} = 4$$

$$9x_1 + 12x_2 + 9x_3 + 6x_4 + 9x_5 + 7x_6 + 3x_7 + 7x_8 + 7x_9 + 5x_{10} + 6x_{11} + 5x_{12} + 9x_{13} + 11x_{14} + 3x_{15} + 6x_{16} + 8x_{17} + 11x_{18} + 2x_{19} + 2x_{20} + x_{21} - x_{22} \leq 164$$

$$\begin{aligned}
 &2x_1 + 9x_2 + 8x_3 + x_4 + 4x_5 + x_6 + 9x_7 + 9x_8 + 5x_9 + \\
 &2x_{10} + 8x_{11} + x_{12} + \\
 &\quad 8x_{13} + 4x_{14} + 5x_{15} + 2x_{16} + 8x_{17} + 6x_{18} + 9x_{19} + \\
 &8x_{20} + x_{23} - x_{24} \leq 141 \\
 &2x_1 + 4x_2 + 6x_3 + 3x_4 + 6x_5 + 4x_6 + 8x_7 + 4x_8 + 9x_9 + \\
 &2x_{10} + 5x_{11} + 3x_{12} + \\
 &\quad 5x_{13} + 3x_{14} + 6x_{15} + 6x_{16} + 9x_{17} + 6x_{18} + 3x_{19} + \\
 &x_{20} + x_{25} - x_{26} \leq 94
 \end{aligned}$$

Simplifying the above three constraints,

$$\begin{aligned}
 &0.055x_1 + 0.073x_2 + 0.055x_3 + 0.037x_4 + 0.055x_5 + \\
 &0.043x_6 + 0.018x_7 + 0.043x_8 + \\
 &\quad 0.043x_9 + 0.030x_{10} + 0.037x_{11} + 0.030x_{12} \\
 &+ 0.055x_{13} + 0.067x_{14} + 0.018x_{15} + 0.037x_{16} \\
 &\quad + 0.049x_{17} + 0.067x_{18} + 0.012x_{19} + 0.012x_{20} + \\
 &0.378x_{27} \leq 1 \\
 &0.014x_1 + 0.064x_2 + 0.057x_3 + 0.007x_4 + 0.028x_5 + \\
 &0.007x_6 + 0.064x_7 + 0.064x_8 + 0.035x_9 \\
 &\quad + 0.014x_{10} + 0.057x_{11} + 0.007x_{12} + 0.057x_{13} + \\
 &0.028x_{14} + 0.035x_{15} + 0.014x_{16} + \\
 &\quad 0.057x_{17} + 0.043x_{18} + 0.064x_{19} + 0.057x_{20} + \\
 &0.482x_{27} \leq 1 \\
 &0.021x_1 + 0.042x_2 + 0.064x_3 + 0.032x_4 + 0.064x_5 + \\
 &0.042x_6 + 0.085x_7 + 0.042x_8 + 0.096x_9 \\
 &\quad + 0.021x_{10} + 0.053x_{11} + 0.032x_{12} + 0.053x_{13} + \\
 &0.032x_{14} + 0.064x_{15} + 0.064x_{16} + \\
 &\quad 0.096x_{17} + 0.064x_{18} + 0.032x_{19} + 0.011x_{20} + \\
 &0.319x_{27} \leq 1
 \end{aligned}$$

where all  $x_i \geq 0$  and integers ( $i=1,2,\dots,26$ ) and  $x_{27} \leq 1$

The solution obtained as

$$[X^*] = [3,0,0,2,0,0,2,2,0,0,0,2,0,0,0,1,0,4,0,4] \text{ and } \lambda = 0.54$$

The corresponding objective functions values are

$$F^1[X^*] = 127, \quad F^2[X^*] = 104 \text{ and } F^3[X^*] = 76$$

**Example 2:** Let us solve another MOTP having the following characteristics Suppliers:  $a_1=8, a_2=19,$  and  $a_3=17$  Demands:  $b_1=11, b_2=3, b_3=14,$  and  $b_4=16$

$$C^1 = \begin{bmatrix} 1 & 2 & 7 & 7 \\ 1 & 9 & 3 & 4 \\ 8 & 9 & 4 & 6 \end{bmatrix} \quad C^2 = \begin{bmatrix} 4 & 4 & 3 & 4 \\ 5 & 8 & 9 & 10 \\ 6 & 2 & 5 & 1 \end{bmatrix}$$

1) As the first step the ideal solutions obtained by solving of each objective function is

$$F^1(X^1) = 143 \text{ and } F^2(X^2) = 167$$

2) Determination of Pareto solutions For each objective function the corresponding Parato solutions at each feasible ideal solution and lower and upper bounds are obtained as follows:

$$F^1(X^1) = 143 \text{ and } F^1(X^2) = 208 \text{ hence, lower limit } L_1 = 143 \text{ and upper limit } U_1 = 208$$

$$F^2(X^1) = 265 \text{ and } F^2(X^2) = 167 \text{ hence, lower limit } L_2 = 167 \text{ and upper limit } U_2 = 265$$

3) The membership functions of  $F^1(X)$  and  $F^2(X)$  are determined as follows:

$$\mu_1[F^1(X)] = \frac{208 - F^1(X)}{208 - 143}$$

$$\mu_2[F^2(X)] = \frac{265 - F^2(X)}{265 - 167}$$

4) The goal deviation functions of  $F^1(X)$  and  $F^2(X)$  are

$$F^1(X) + d_1^+ - d_2^- \leq 208$$

$$F^2(X) + d_3^+ - d_4^- \leq 265$$

Here,  $d_1^+$  and  $d_3^+$  are over achievements and  $d_2^-$  and  $d_4^-$  are under achievements of each function of  $F^1(X)$  and  $F^2(X)$  respectively.

Hence, the problem is written as follows

$$\text{Maximize } \lambda (x_{17})$$

subject to

$$x_1 + x_2 + x_3 + x_4 = 8$$

$$x_5 + x_6 + x_7 + x_8 = 19$$

$$x_9 + x_{10} + x_{11} + x_{12} = 17$$

$$x_1 + x_5 + x_9 = 11$$

$$x_2 + x_6 + x_{10} = 3$$

$$x_3 + x_7 + x_{11} = 14$$

$$x_4 + x_8 + x_{12} = 16$$

$$x_1 + 2x_2 + 7x_3 + 7x_4 + x_5 + 9x_6 + 3x_7 + 4x_8 + 8x_9 + 9x_{10} + 4x_{11} + 6x_{12} + x_{13} - x_{14} \leq 208$$

$$\begin{aligned}
 &4x_1 + 4x_2 + 3x_3 + 4x_4 + 5x_5 + 8x_6 + 9x_7 + 10x_8 + 6x_9 \\
 &+ 2x_{10} + 5x_{11} + x_{12} \\
 &\quad + x_{15} - x_{16} \leq 265
 \end{aligned}$$

Simplifying the above two constraints,

$$0.48x_1 + 0.96x_2 + 3.37x_3 + 3.37x_4 + 0.48x_5 + 4.33x_6 + 1.44x_7 + 1.92x_8 + 3.85x_9 +$$

$$4.33x_{10} +$$

$$1.92x_{11} + 2.88x_{12} + 31.25x_{17} \leq 100$$

$$1.51x_1 + 1.51x_2 + 1.132x_3 + 1.509x_4 + 1.887x_5 + 3.018x_6 + 3.396x_7 + 3.77x_8 +$$

$$2.26x_9 + 0.75x_{10} +$$

$$1.886x_{11} + 0.377x_{12} + 36.98x_{17} \leq 100$$

where, all  $x_i \geq 0$  and integers ( $i=1,2,\dots,16$ ) and  $x_{17} \leq 1$

The solution obtained as

$$[X^*] = [4,3,1,0,7,0,12,0,0,0,1,16] \text{ and } \lambda = 0.71$$

The corresponding objective functions values are  $F^1(X^*) = 160$  and  $F^2(X^*) = 195$ .

The results of the above two examples are summarized and shown below in Table 1 and Table 2 respectively.

Table 1: Comparison of Results

Ideal solution	Proposed Method	Net Deviation Approach Mouli et al., (2005)	Interactive Approach Ringuest and Rinks (1987)	Fuzzy Approach Waiel (2001)
$F^1[X]$ 102	127	127	127	122
$F^2[X]$ 73	104	104	104	106
$F^3[X]$ 64	76	76	76	80
$\sum F[X]$	307	307	307	308
$\lambda$	0.54	0.67		

Table 2: Comparison of Results

Ideal solution	Proposed Method	Net Deviation Approach Mouli et al., (2005)	Interactive Approach Ringuest and Rinks (1987)	Fuzzy Approach Waiel (2001)
$F^1[X]$ 143	160	186	186	170
$F^2[X]$ 167	195	171	174	190
$\sum F[X]$	355	357	360	360
$\lambda$	0.71	0.7		

## V. RESULTS AND DISCUSSION

The work reported here for solving MOTP, results a compromise solution in five steps. Initially, a feasible ideal solution is obtained for each objective function, using these feasible solutions, upper and lower bounds values are identified for each objective function. From the upper and lower bounds, membership functions are estimated. Goal deviations are included for each membership functions by introducing under achievement and over achievement variables. By introducing a max-min operator  $\lambda$  an auxiliary variable, then an equivalent fuzzy linear goal programming is formulated and the solution obtained using LINGO software. The feasible ideal solutions obtained for the proposed method is exactly similar to the exiting methods in the literature (see Ringuest & Rinks, 1987; Waiel, 2001; Mouli et al., 2005), and the solutions obtained are compared with those in the literature.

For the example 1, the solution obtained using the proposed method as  $\sum F(X^*) = 307$  (127,104 and 76) with overall satisfaction level of 0.54. This shows (Table 1), proposed method results exactly similar to the solutions obtained with interactive approach proposed by Ringuest and Rinks (1987), and net deviation approach proposed by Mouli et al., (2005) and better solution than the fuzzy approach proposed by Waiel (2001). For the numerical example 2, the solution for the proposed method obtained as  $\sum F(X^*) = 355$  (160 and 195) with overall satisfaction level of 0.71.

This indicates the solution obtained is much more superior to the existing interactive, net deviation and fuzzy approaches. Also, the fuzzy approach results  $\sum F(X^*) = 360$  (170 and 190) with 7 number of allocations. The proposed approach generates the same number of allocations with much improved value at  $\sum F(X^*) = 355$  (160 and 195).

## VI. CONCLUSION

A common problem encountered in solving multi-objective optimization problems is that the decision maker has to identify a problem dependent compromise function among a large number of non-dominated solutions. For the past 20 years, although many researchers have investigated compromise functions, there is still no compromise function among them is generating an optimal solution for all types of problems. In the absence of exact method for solving multi-objective transportation problems a reasonable method has some value. In this paper, a fuzzy goal deviation criterion is developed to determine compromise solution. The effectiveness of the proposed method is tested with fuzzy max-min operator and solved using LINGO software. Two numerical examples are presented and obtained results are compared with those reported in the literature. The results shows a great promise in developing an efficient solution for solving multi-objective optimization problems and this can be extended for all engineering applications in future to achieve global solution.

## REFERENCES RÉFÉRENCES REFERENCIAS

1. Belenson, S.M. & Kapur, K.C. (1973). Linear programming problems. *Operations research*. 24 (1), 65-77.
2. Bit, A. K., Bismal, M.P. & Alam, S.S. (1993). An additive Fuzzy programming model for Multiobjective transportation problem. *Fuzzy Sets and Systems*. 57, 313-319.
3. Bit, A. K., Biswal, M.P. & Alam, S.S. (1992). Fuzzy programming approach to Multi criteria decision making transportation problem. *Fuzzy sets and systems*. 135-141.
4. Charnes, A. & Cooper, W. W. (1961). *Management models and industrial applications of linear programming*, 1 & 2, Wiley, NY.
5. Deb, K. (2003). Multi objective optimization using evolutionary algorithms, John Wiley & Sons, Singapore.
6. Garfinkl, R.S. & Rao, M.R. (1971). The bottleneck transportation problems. *Naval Research Logistics Quarterly*, 18, 465-472.
7. Gen, M., Ida, K. & Li, Y. (1997). Improved Genetic algorithm for solving Multi-objective solid transportation problems with

- Fuzzy numbers. *Computers and Industrial Engineering*. 33(3-4), 589-592.
8. Gen, M., Ida, K. & Li, Y. (1998). Bicriteria transportation problem by hybrid Genetic algorithm. *Computers and Industrial Engineering*. 35 (1-2), 363-366.
  9. Hitchcock, F.L. (1941). The distribution of several sources to numerous localities. *Mathematical Physics*, 20, 224-230.
  10. Hulsurkar, S. Biswal, M.P. & Sinha, S.B. (1997). Fuzzy programming approach to Multi-objective Stochastic linear programming problems. *Fuzzy Sets and Systems*. 88, 173 -181.
  11. Ignizio, J.P. (1978). Goal programming: A tool for multi-objective analysis. *Journal of Operations Research Society*, 29, 1109-1119.
  12. Kyung Sam Park. and Kwan Jae Kim.(2005), "Optimizing Multi Response Surface Problems: How to use Multi-Objective Optimization Techniques", *IIE Transactions*, Vol. 37, pp 523-532.
  13. Lau., H. C. W., Chan, T.M., Tsui, W.T. ., Chan, F.T.S., Ho, G.T, S. & Choy, K.L. (2009). A Fuzzy guided Multi-objective evolutionary algorithm model for solving Transportation problem. *Expert Systems and Applications*. 36, 8255-8268.
  14. Mouli, Chandra. K. V. V., Venkatasubbaiah, K. & Rao, K. M. (2005). An efficient method for solving Multi-objective transportation problems. *Journal of the Computer Society of India*. 35, 240 -247.
  15. Pramanik Senapati. & Roy Tapan Kumar. (2008). Multi objective transportation model into Fuzzy parameters: Priority based Fuzzy Goal programming approach. *Journal of Transportation systems Engineering and Information Technology*. 8, (3), 40-48.
  16. Rakesh Varma, Biswal, M.P. & Biswas, A. (1997). Fuzzy programming technique to solve Multi-objective transportation problems with some Non-linear membership functions. *Fuzzy Sets and Systems*. 91, 37-43.
  17. Rao, Singiresu. S. (2003). Engineering optimization theory and practice, New age International, India.
  18. Ringuest, J.L. & Rinks, D.B. (1987). Interactive solutions for the linear multi-objective transportation problem. *European Journal of Operations Research*. 32, 96-106.
  19. Sinha, S.B., Hulsurkar, S. & Biswal, M.P. (2000). Fuzzy programming approach to Multi-objective Stochastic programming problems when  $b_i$ 's follow Joint Normal Distribution. *Fuzzy Sets and Systems*. 109, 91- 96.
  20. Swaroop, K., Bhatia, H. L. & Puri, M.C. (1976). Time cost trade off in a transportation problem. *Opsearch*. 13, 129-142.
  21. Sy-Ming Gun & Yan-Kuen Wu. (1999), Two-face approach for solving the Fuzzy linear programming problems. *Fuzzy Sets and Systems*. 107, 191-195.
  22. Waiel. (2001). A Multi-objective transportation problem under fuzziness. *Fuzzy Sets and Systems*. 117, 27-28.
  23. Zimmermann, H. J. (1985). Application of Fuzzy Set theory to Mathematical Programming. *Information Sciences*. 36, 29-58.
  24. Zinmenoz, F. & Vudegay, J. L. (1999). Solving fuzzy solid transportation problem by an evolutionary algorithm based parametric approach. *European Journal of Operations Research*. 117, 485-510.