



# Geometry Variations Analysis of $\text{TiO}_2$ Thin-Film and Spintronic Memristors

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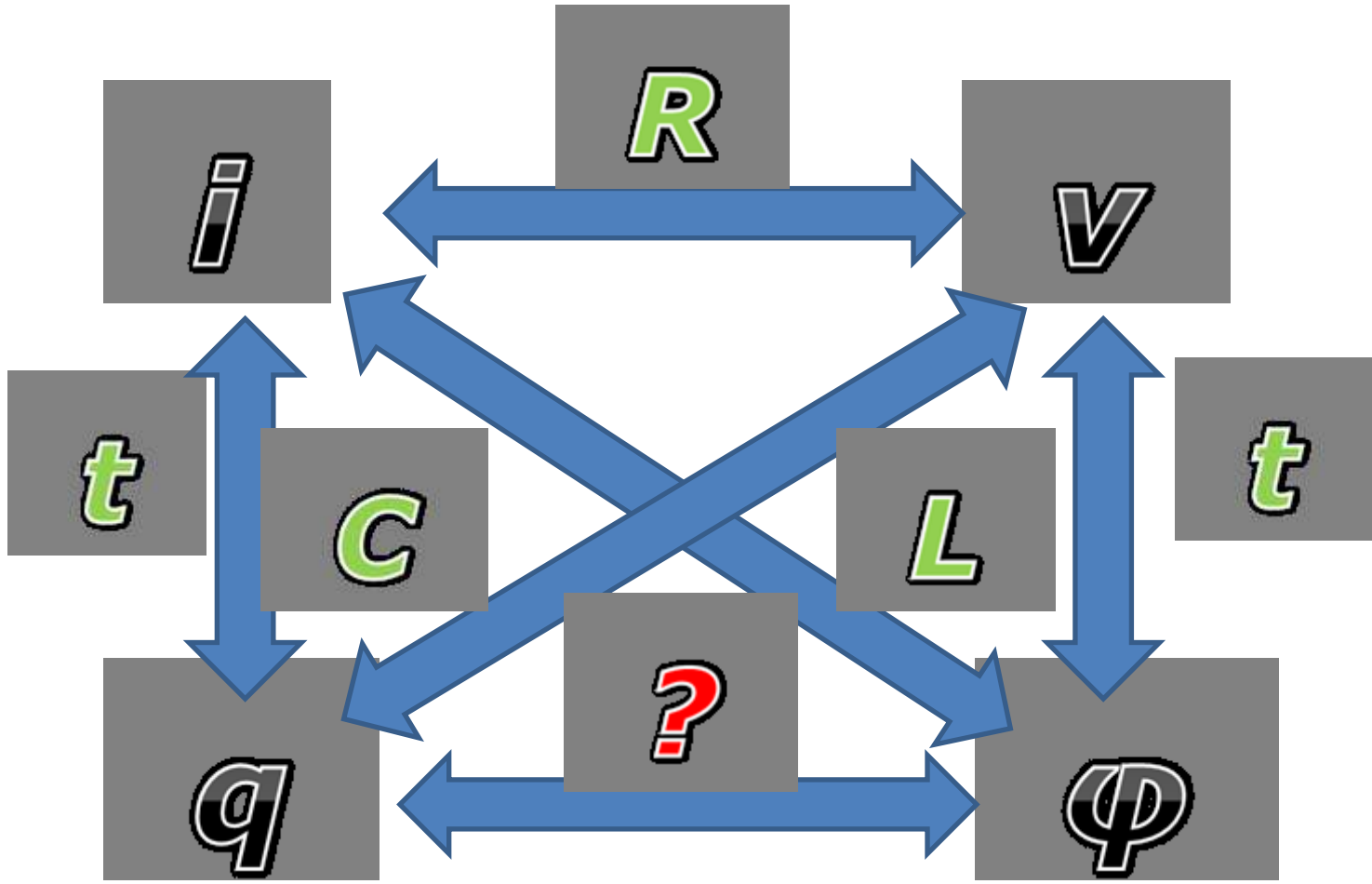
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Miao Hu, January 17, 2011

# WHAT IS MEMRISTOR



# WHAT IS MEMRISTOR

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□ Memristor is **a resistor with memory**

- $M(t) = \phi(t)/q(t)$ , unit  $\Omega$

- Intrinsic state to remember the history

- Passive, AC

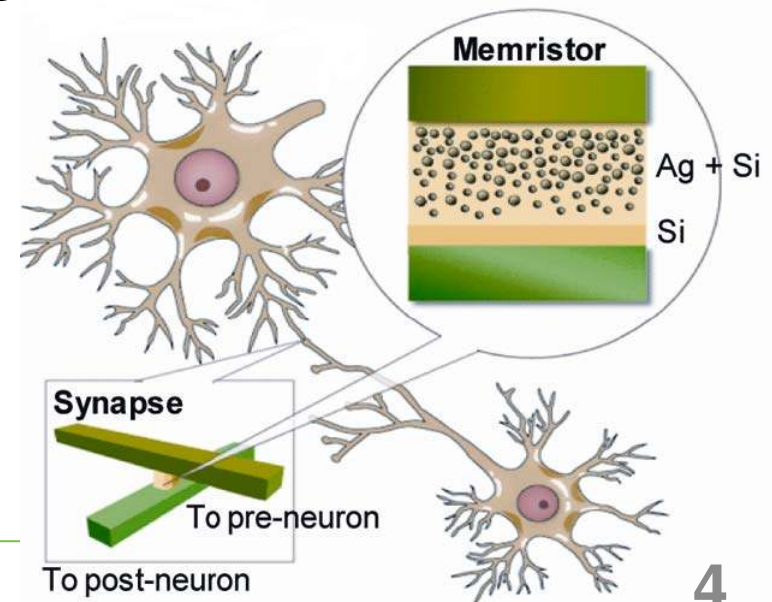
□ Predicted in 1971, Found in 2008.

# PROSPECT OF MEMRISTOR

□ Memristor features nano-size, non-volatility, reconfigurable

## □ Potential Applications

- High density storage technology  
DRAM 18 Gbits/cm<sup>2</sup>  
Memristor 100 Gbits/cm<sup>2</sup>
- Reconfigurable computation
- Neural network



# OUTLINE

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## □ Motivation

## □ Memristor examples

- $\text{TiO}_2$  thin-film memristor
- Spintronic memristor

## □ Memristor model with geometry variations

## □ Statistical analysis

## □ Performance analysis

## □ Summary

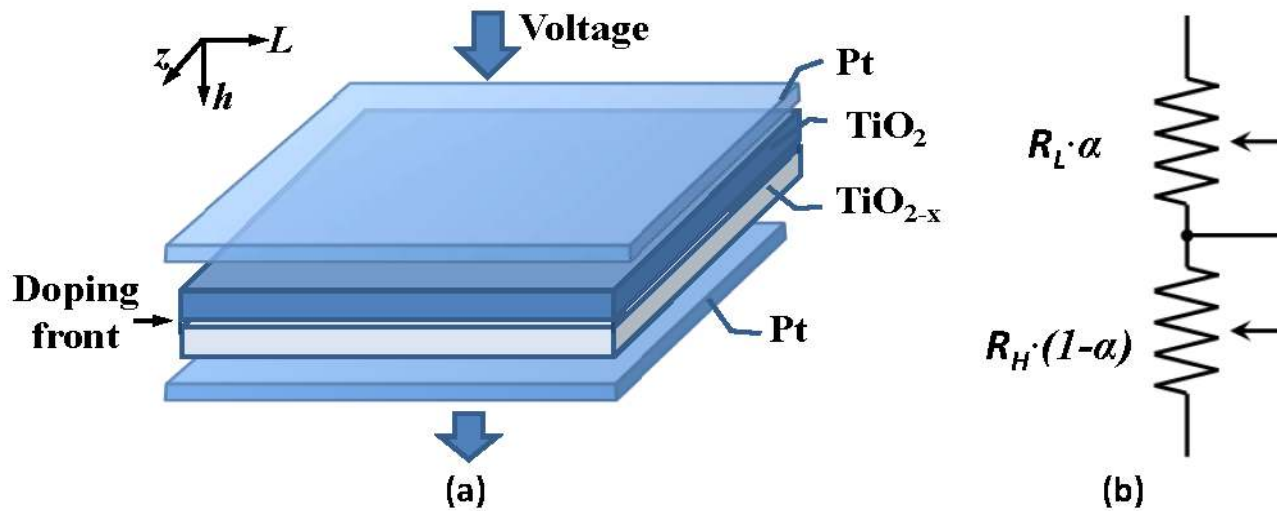
- Improve fabrication
  - Measurement
  - Predict margin and actual performance
  
- More applications
  - Multi-level memory: **Levels?**
  - Reconfigurable computation: **Accuracy?**
  - Neural network: **Fuzzy operation?**

# OUTLINE

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# MEMRISTOR EXAMPLES

## □ TiO<sub>2</sub> thin-film memristor



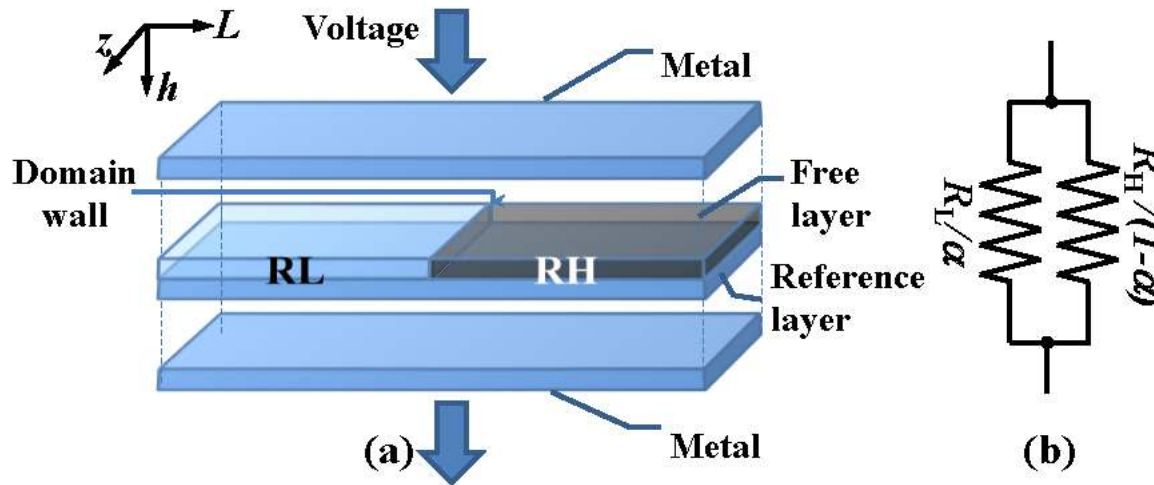
$$M(a) = a \cdot R_L + (1 - a) \cdot R_H$$

$$\frac{da(t)}{dt} = \mu_v \cdot \frac{R_L}{h^2} \cdot \frac{V(t)}{M(a)}$$



# MEMRISTOR EXAMPLES

## □ TMR based spintronic memristor



$$M(a) = \frac{R_H \cdot R_L}{R_H \cdot a + R_L \cdot (1-a)}$$

$$\frac{da(t)}{dt} = \frac{\Gamma_v}{l} \cdot J_{eff}(t), J_{eff} = \begin{cases} J(t) = \frac{V(t)}{M(a) \cdot l \cdot z}, & J(t) \geq J_{cr} \\ 0 & , J(t) < J_{cr} \end{cases}$$

# DIFFERENCES

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- ❑ Typical
- ❑ Many differences
  - Principles
  - Equivalent circuits
  - Sizes
- ❑ Make model a general solution

	<b>Length (<math>L</math>)</b>	<b>Width (<math>z</math>)</b>	<b>Thickness (<math>h</math>)</b>
TiO <sub>2</sub>	50 nm	50 nm	10 nm
Spintronic	200 nm	10 nm	7 nm

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- Summary

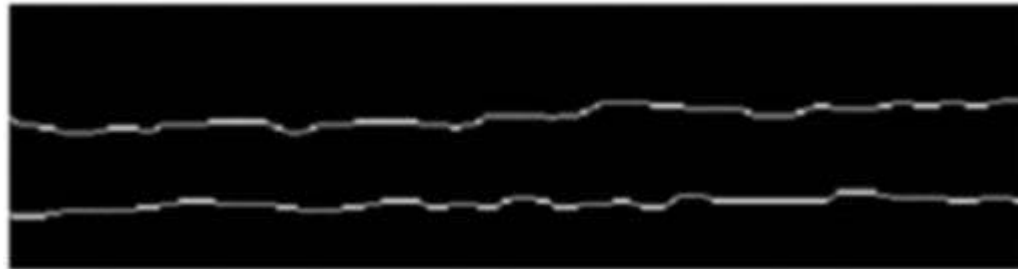
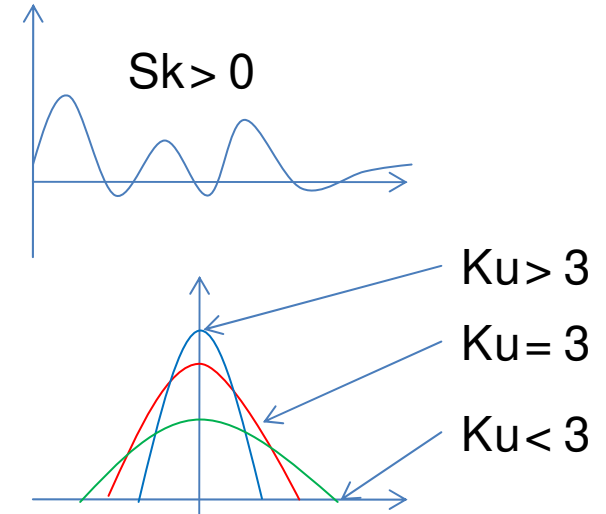
# GEOMETRY VARIATIONS

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- ❑ Line Edge Roughness (LER)
  - Beyond the capability of analytic model
  - The most difficult part
  
- ❑ Thickness fluctuation (TF)
  - Follows Gaussian distribution
  
- ❑ Random doping (RDD)
  - Not significant, not considered

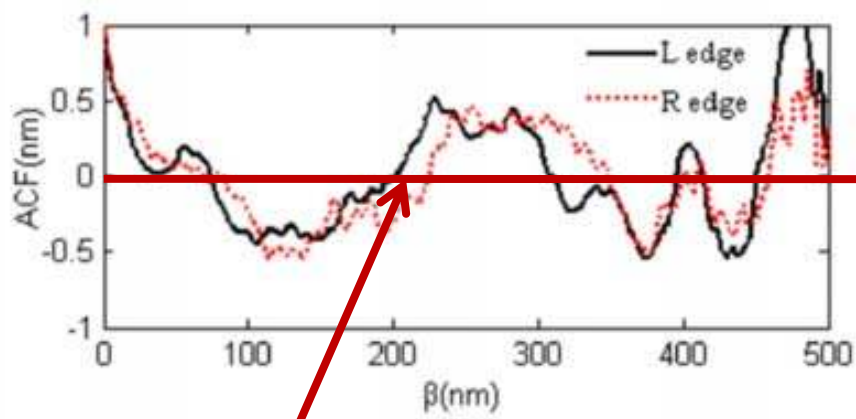
# LER CHARACTERIZATION

- LER's characteristics\*:
  - Root Mean Square (RMS)
  - Skewness ( $Sk$ )
  - Kurtosis ( $Ku$ )
  - Power spectral density (PSD)
  - Auto-correlation function (ACF)

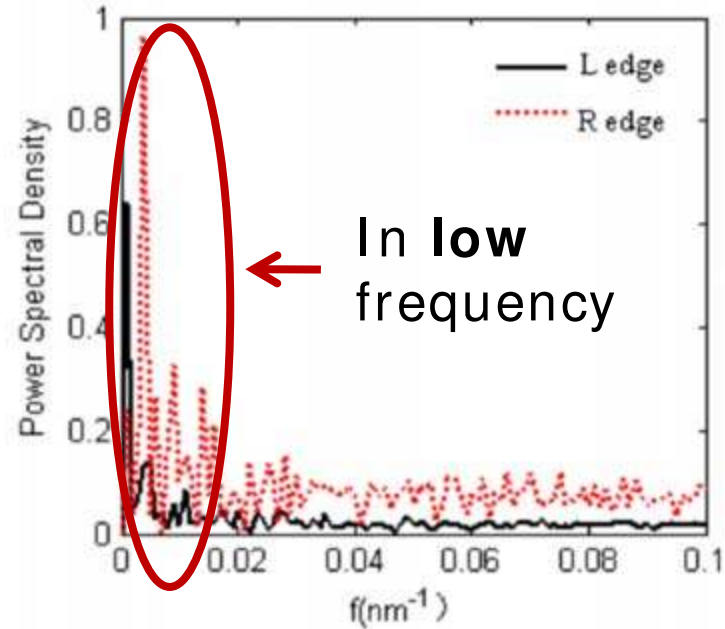


\* Z. Jiang, "Characterization of Line Edge Roughness and Line Width Roughness of Nano-scale Typical Structures," 2009.

# LER CHARACTERIZATION



oscillate around **zero**

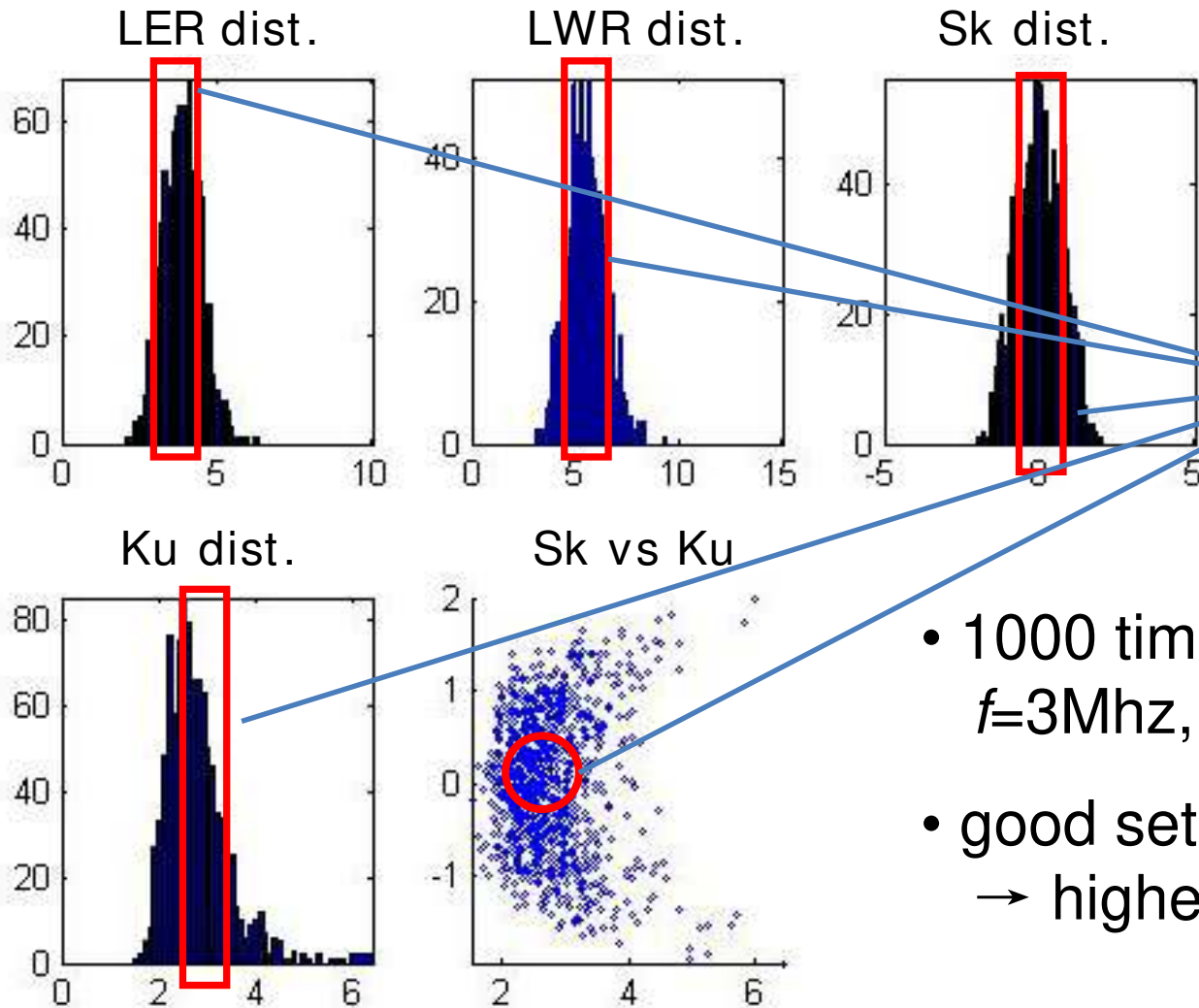


$$\Delta L = L_{\max} \cdot \sin(f \cdot x) + L_{\text{normal}} \cdot p$$

$\uparrow$   $\uparrow$   $\uparrow$   
**LER Noise**    **Low Frequency Noise**    **Gaussian Noise**

\* from nano-scale resist pattern fabricated with CABL-9000C EBL system of Crestec. Co. of Japan with the accelerating voltage 30kV

# LER SIMULATION RESULTS



**Acceptable Margins**

- 1000 times of simulation with  $f=3\text{MHz}$ ,  $L_{\max}=1$ ,  $L_{\text{normal}}=10$
- good set of conditions  
→ higher efficiency

# LER CHARACTERIZATION

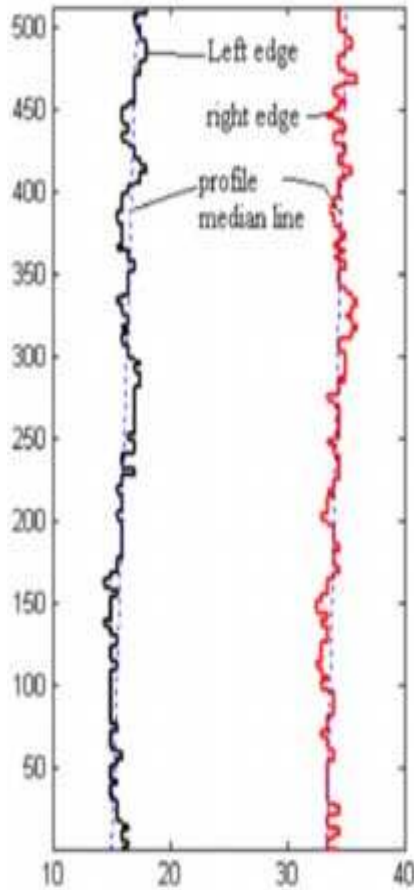
**Left line:**

$3\sigma_{LER} : 3.52$

Sk: 0.1703

Ku: 2.9458

Real  
Data



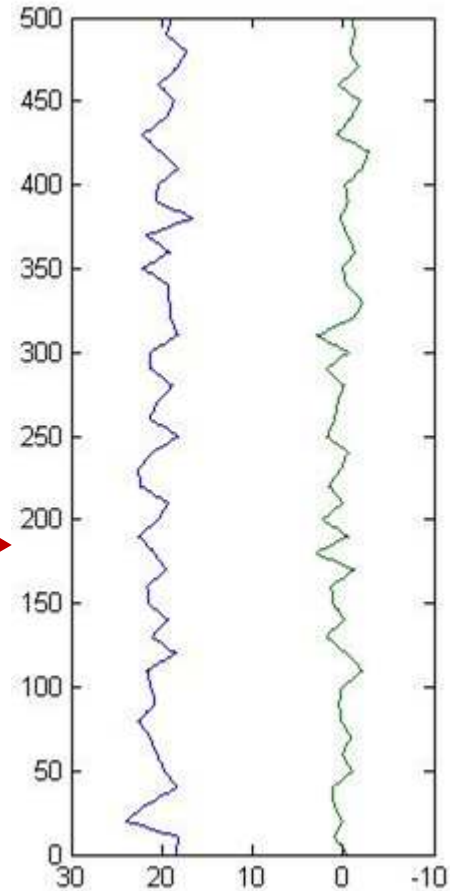
**Right line:**

$3\sigma_{LER} : 2.65$

Sk: 0.1127

Ku: 3.0212

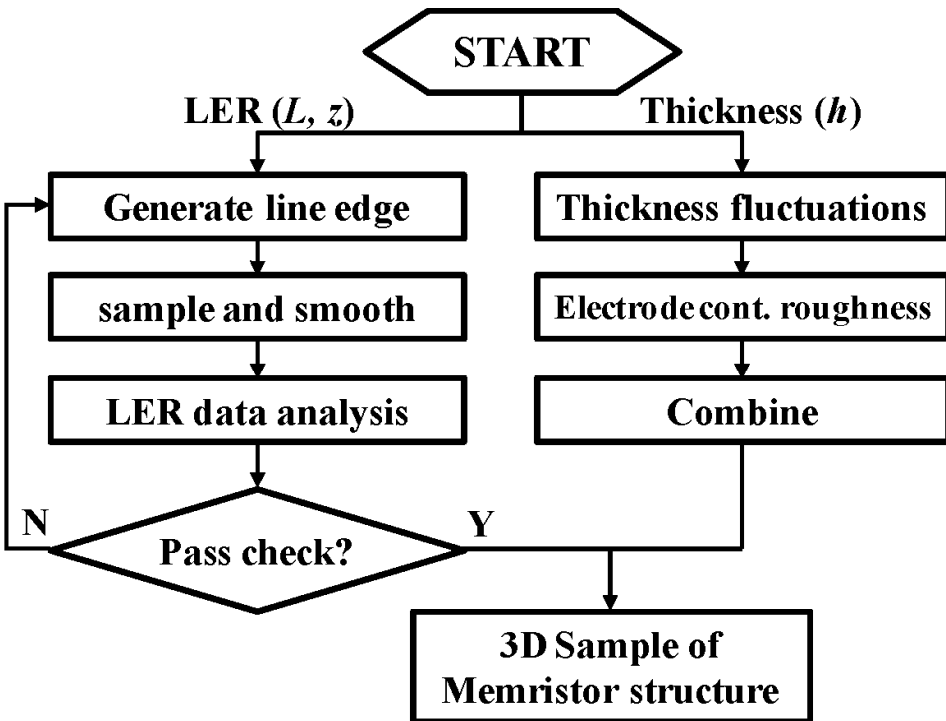
Simulation  
Result



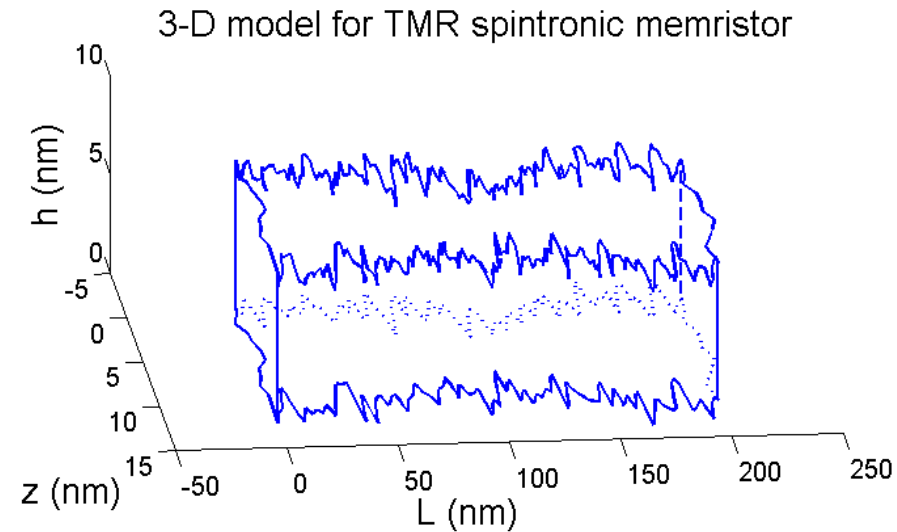
\* from nano-scale resist pattern fabricated with CABL-9000C EBL system of Crestec. Co. of Japan with the accelerating voltage 30kV



# GEOMETRY VARIATIONS GENERATION FLOW



Generation Flow



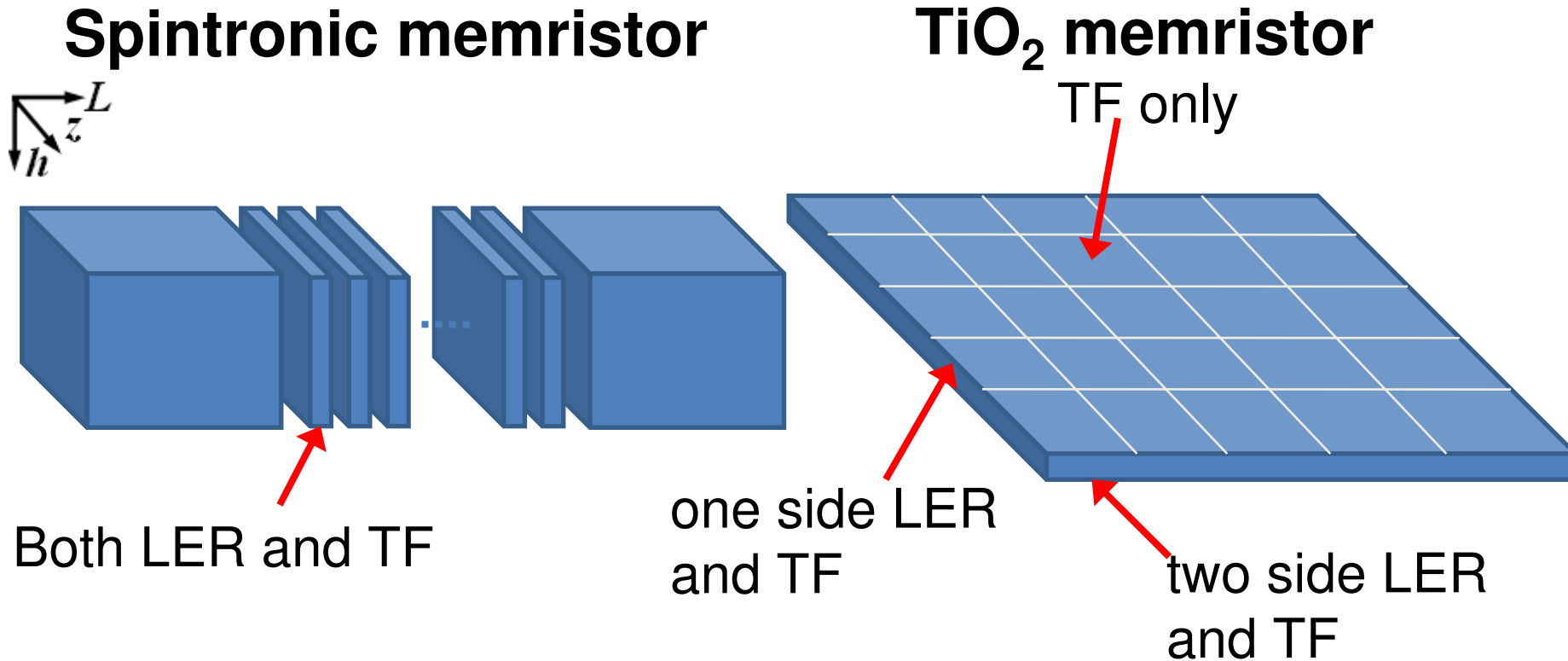
An Example of Spintronic  
Memristor

# OUTLINE

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- ❑ Motivation
- ❑ Memristor examples
  - $\text{TiO}_2$  thin-film memristor
  - Spintronic memristor
- ❑ Memristor model with geometry variations
- ❑ Statistical analysis
- ❑ Performance analysis
- ❑ Summary

# STATISTICAL ANALYSIS



- ***Compute state of each filament***
- ***Combine them to achieve the overall performance***

# OUTLINE

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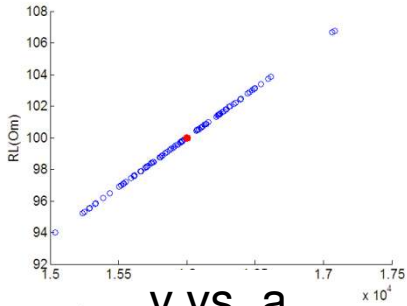
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# PERFORMANCE ANALYSIS

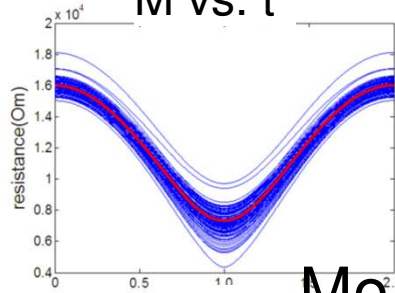
## TiO<sub>2</sub> Thin-film

## Spintronic

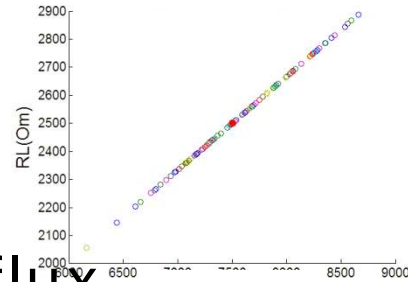
RH vs. RL



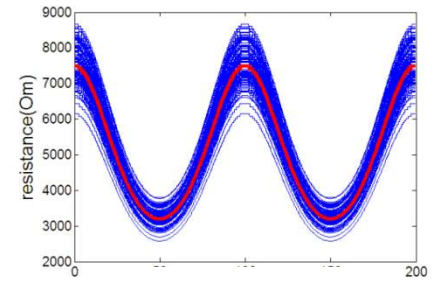
M vs. t



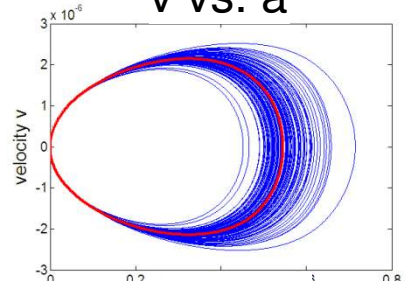
RH vs. RL



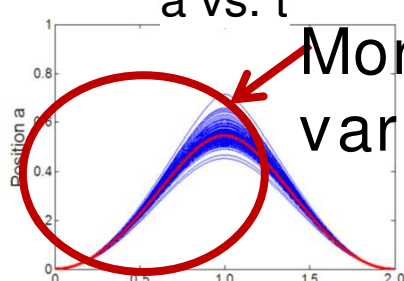
M vs. t



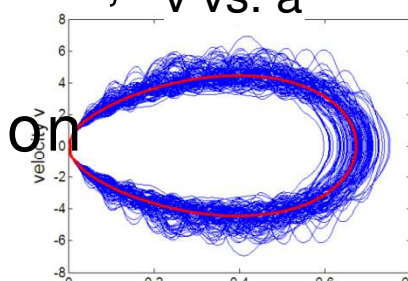
v vs. a



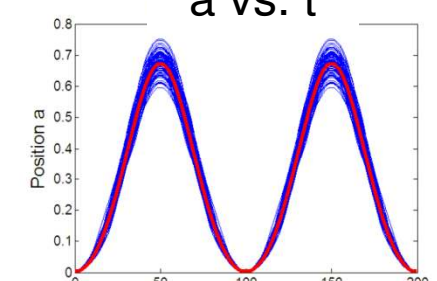
More flux, v vs. a  
More variation



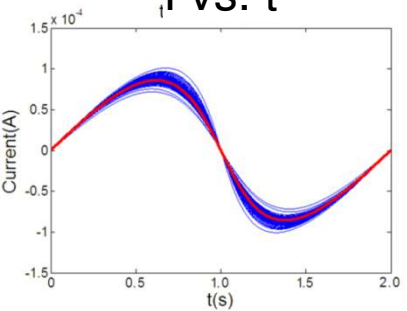
v vs. a



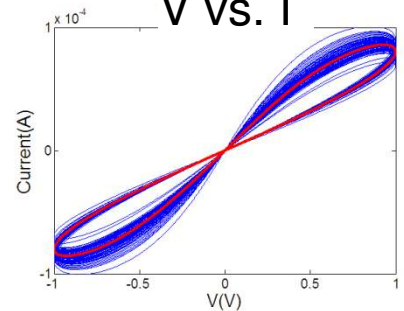
a vs. t



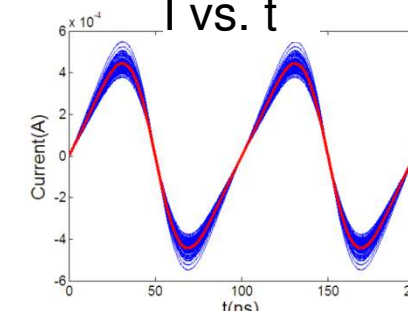
I vs. t



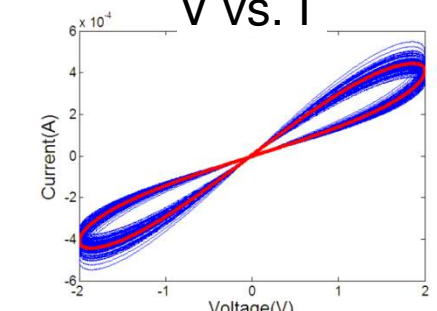
V vs. I



I vs. t



V vs. I



# PERFORMANCE ANALYSIS

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- ❑ Main source of process variation
  - TiO<sub>2</sub> memristor: TF
  - Spintronic memristor: LER
  
- ❑ Variation estimation of M:
  - TiO<sub>2</sub> memristor: -36.5% to 24.1%
  - Spintronic memristor: -16.3% to 21.1%
  
- ❑ Signal type does not affects the variation  
**Flux does**

# OUTLINE

- Motivation
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  - Spintronic memristor
- Memristor model with geometry variations
- Model simplification
- Statistical analysis
- Summary

# SUMMARY

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- We evaluate the impact of geometry variations quantitatively:
  - TiO<sub>2</sub> thin-film and spintronic memristors;
  - Electrical properties of memristors; and
  - Static and memristive parameters.
- A simple LER sample generation algorithm is proposed to speed up the related Monte-Carlo simulations.
- This device modeling methodology can be expended to other materials.
- The process-variation analysis will benefit memristor-based design.
- Model download:  
[http://eeweb.poly.edu/hli/index\\_files/memristors.htm](http://eeweb.poly.edu/hli/index_files/memristors.htm)



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Q & A?

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# Supplementary slides

# MODEL EQUATIONS

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## □ Thin-film memristor

$$M(a) = a \cdot R_L + (1 - a) \cdot R_H$$

$$\frac{da(t)}{dt} = \mu_v \cdot \frac{R_L}{h^2} \cdot \frac{V(t)}{M(a)}$$

## □ For spintronic memristor

$$M(a) = \frac{R_H \cdot R_L}{R_H \cdot a + R_L \cdot (1 - a)}$$

$$\frac{da(t)}{dt} = \frac{\Gamma_v}{l} \cdot J_{eff}(t), J_{eff} = \begin{cases} J(t) = \frac{V(t)}{M(a) \cdot l \cdot z}, & J(t) \geq J_{cr} \\ 0 & , J(t) < J_{cr} \end{cases}$$

# RESULTS

TABLE IV.  $3\sigma$  MIN./MAX. OF TiO<sub>2</sub> MEMRISTOR PARAMETERS.

Sinusoidal Voltage	LER only		Thickness only		Overall	
	$-3\sigma$	$+3\sigma$	$-3\sigma$	$+3\sigma$	$-3\sigma$	$+3\sigma$
$R_H$ & $R_L$	-5.4%	4.1%	-5.5%	4.8%	-6.4%	7.3%
$M(\alpha)$	-5.4%	4.1%	-37.1%	20.8%	-36.5%	24.1%
$\alpha(t)$	0.0%	0.0%	-13.3%	27.5%	-14.7%	27.4%
$v(\alpha)$	0.0%	0.0%	-9.3%	15.6%	-10.4%	16.9%
$i(\alpha)$	-4.7%	5.7%	-9.3%	15.7%	-10.7%	17.2%
Power	-4.7%	5.7%	-8.8%	14.1%	-10.1%	15.6%

Square wave Voltage	LER only		Thickness only		Overall	
	$-3\sigma$	$+3\sigma$	$-3\sigma$	$+3\sigma$	$-3\sigma$	$+3\sigma$
$R_H$ & $R_L$	-5.3%	3.7%	-6.2%	5.2%	-6.6%	6.9%
$M(\alpha)$	-5.3%	3.7%	-17.8%	13.2%	-15.4%	14.4%
$\alpha(t)$	0.0%	0.0%	-12.1%	16.6%	-13.0%	15.6%
$v(\alpha)$	0.0%	0.0%	-11.6%	17.7%	-12.5%	16.7%
$i(\alpha)$	-4.0%	5.2%	-11.7%	17.7%	-12.6%	17.6%
Power	-4.0%	5.2%	-7.7%	9.8%	-8.5%	10.1%

# RESULTS

TABLE V.  $3\sigma$  MIN./MAX. OF SPINTRONIC MEMRISTOR PARAMETERS.

Sinusoidal Voltage	LER only		Thickness only		Overall	
	$-3\sigma$	$+3\sigma$	$-3\sigma$	$+3\sigma$	$-3\sigma$	$+3\sigma$
$R_H$ & $R_L$	-15.3%	22.9%	-6.1%	5.8%	-16.4%	20.9%
$M(\alpha)$	-15.1%	23.3%	-11.0%	11.0%	-16.3%	21.1%
$\alpha(t)$	-9.7%	8.1%	-8.4%	9.5%	-11.8%	8.1%
$v(\alpha)$	-10.7%	22.1%	-9.1%	9.9%	-21.5%	22.5%
$i(\alpha)$	-18.5%	18.5%	-8.9%	10.1%	-17.7%	17.8%
Power	-18.4%	18.6%	-8.3%	9.4%	-17.8%	17.8%

Square wave Voltage	LER only		Thickness only		Overall	
	$-3\sigma$	$+3\sigma$	$-3\sigma$	$+3\sigma$	$-3\sigma$	$+3\sigma$
$R_H$ & $R_L$	-15.8%	22.0%	-5.3%	5.7%	-15.9%	24.2%
$M(\alpha)$	-15.6%	21.8%	-8.5%	9.7%	-17.0%	25.5%
$\alpha(t)$	-13.1%	13.8%	-7.5%	7.7%	-17.2%	16.2%
$v(\alpha)$	-16.5%	20.7%	-10.0%	8.3%	-20.1%	25.2%
$i(\alpha)$	-19.5%	17.1%	-9.0%	9.3%	-22.1%	20.5%
Power	-19.4%	17.1%	-7.6%	7.7%	-20.9%	19.6%

# MODEL SIMPLIFICATION

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□ Compute state of each filament

Combine them to get the overall performance

■ Spintronic memristor:

- each filament is in either  $R_{iL}$  or  $R_{iH}$  states (under geometric variation)
- the whole device can be regarded as serial connection of all the filaments

■ TiO<sub>2</sub> thin-film memristor:

- each filament is a smaller memristor
- TiO<sub>2</sub> memristor is the parallel connection of them

# LER SIMULATION ALGORITHM

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□ We use this main function to mimic LER :

$$\Delta L = L_{\max} \cdot \sin(f \cdot x) + L_{\text{normal}} \cdot p$$

$\Delta L$ : LER noise per nm

$L_{\max}$ : weight of low frequency noise

$L_{\text{normal}}$ : weight of normal distribution

$f$ : Frequency for low frequency noise

$x$ : random number of uniform distribution (0.5-1.5)

$p$ : random number of standard normal distribution