



# Hyper Suprime-Cam

Subaru's next generation wide  
field Camera

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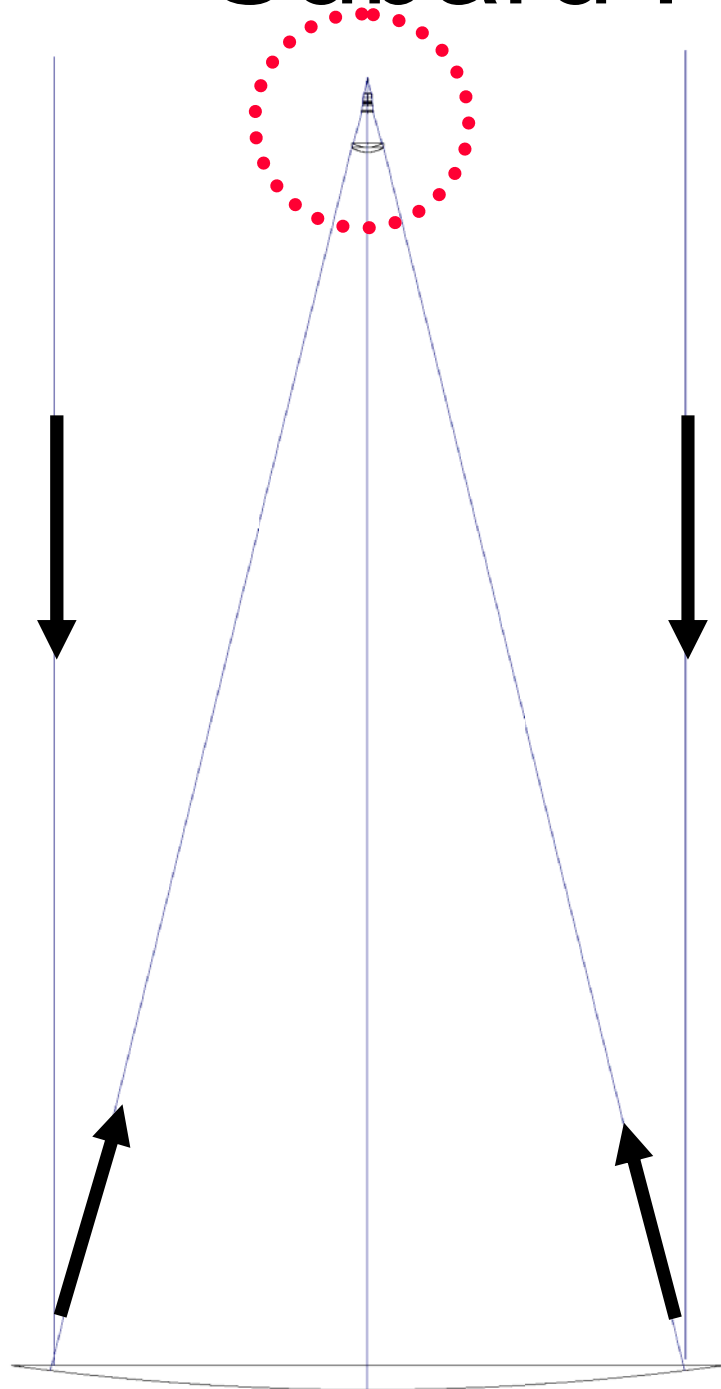
# HSC Collaboration

National Astronomical Observatory of Japan  
University of Tokyo (J)  
KEK (J)  
ASIAA (Taiwan)  
Princeton University (US)

Mitsubishi Electric  
Canon  
Hamamatsu Photonics



# Subaru Prime Focus



Wide field corrector  
developed by Canon

F/2.0

$f = 16400$  mm

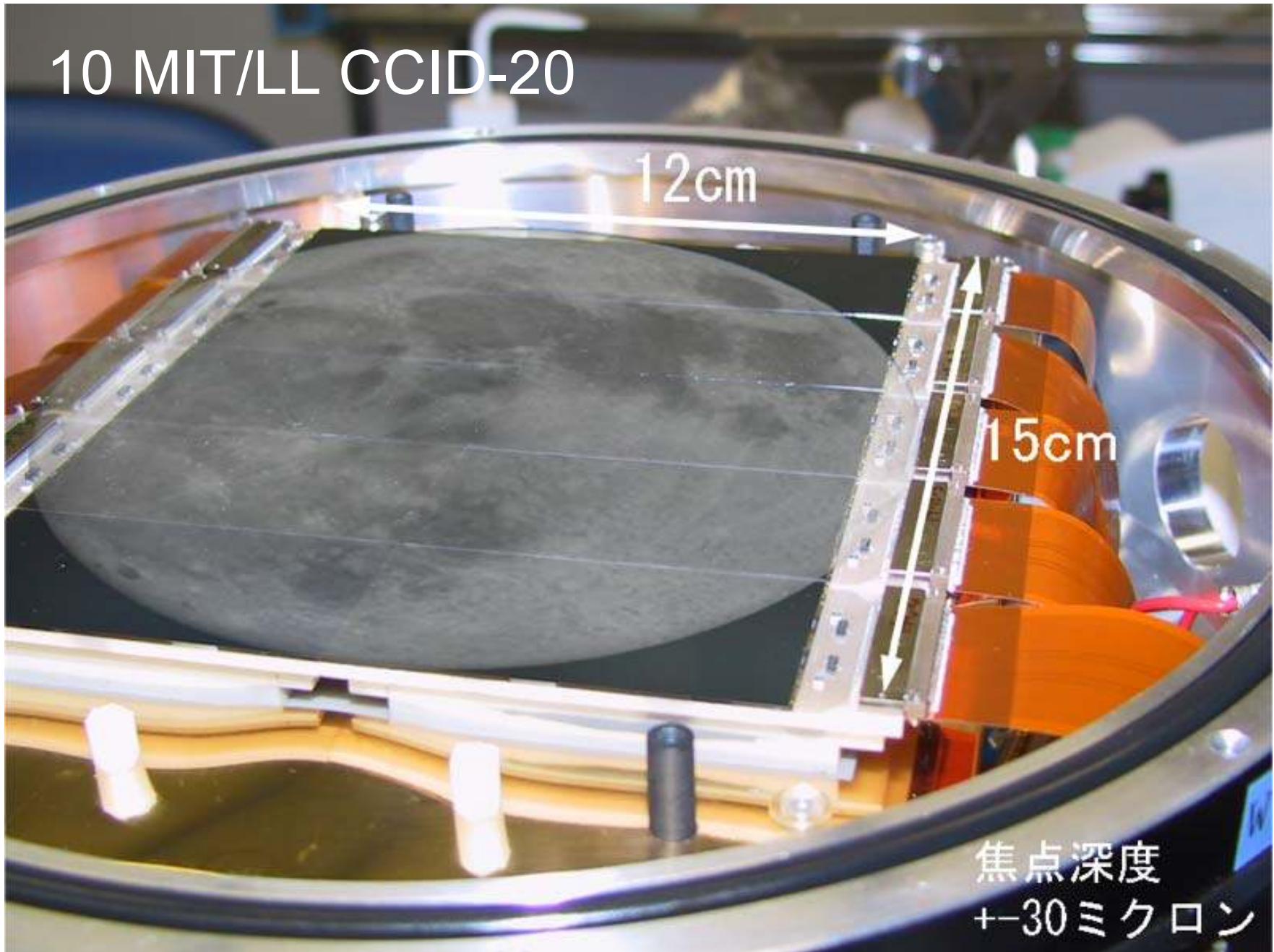
FOV 30 arcmin

M1 8.2 m



# Suprime-Cam

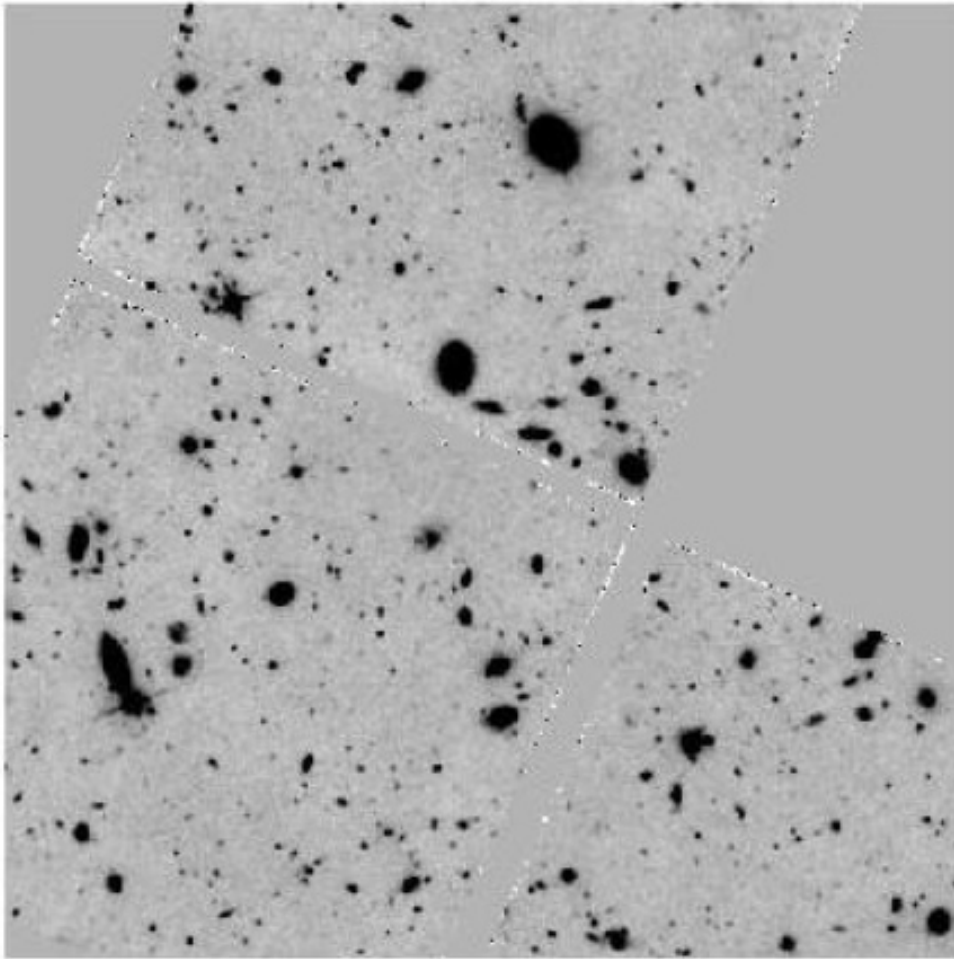
10 MIT/LL CCID-20





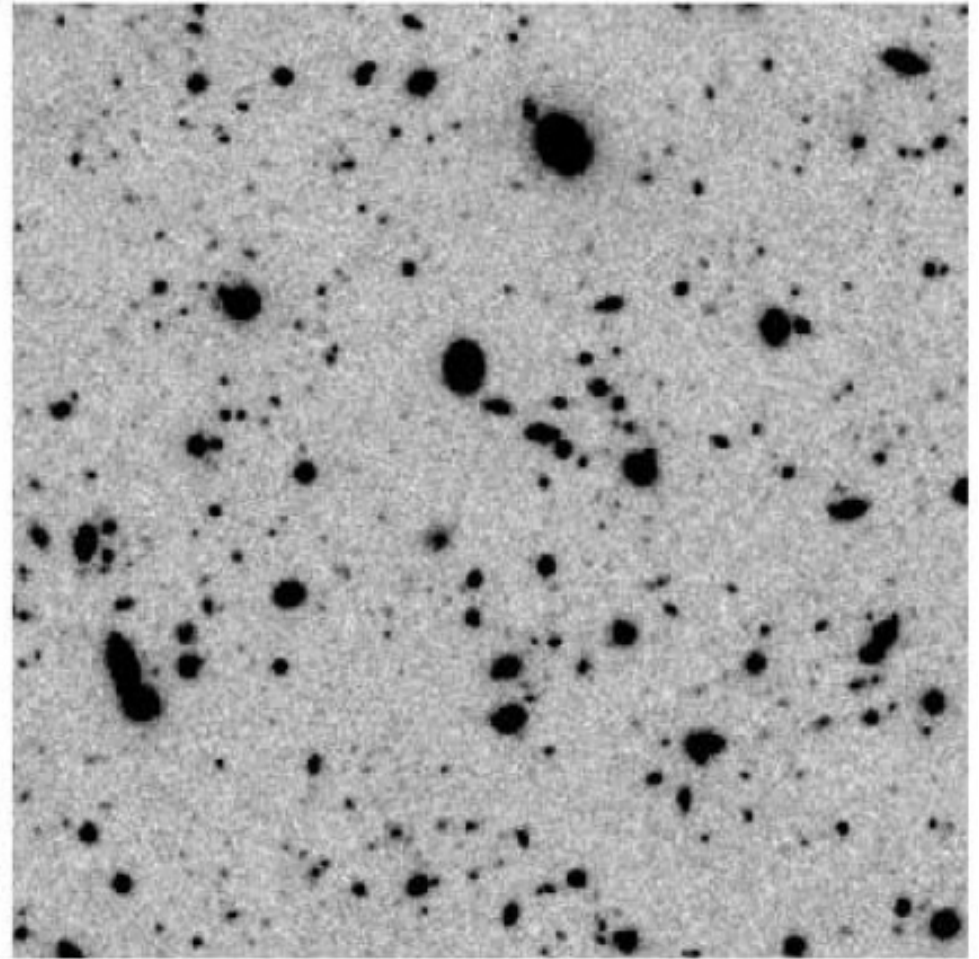


# Good Image Quality



HST 'wide-I' continuum

HST WFPC2  
(All FOV)

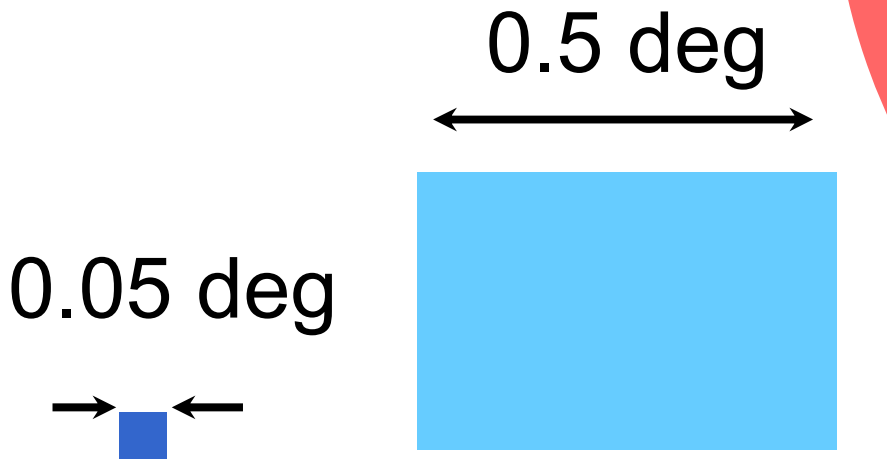


NB816 narrowband

Suprime-Cam  
(FOV/100)

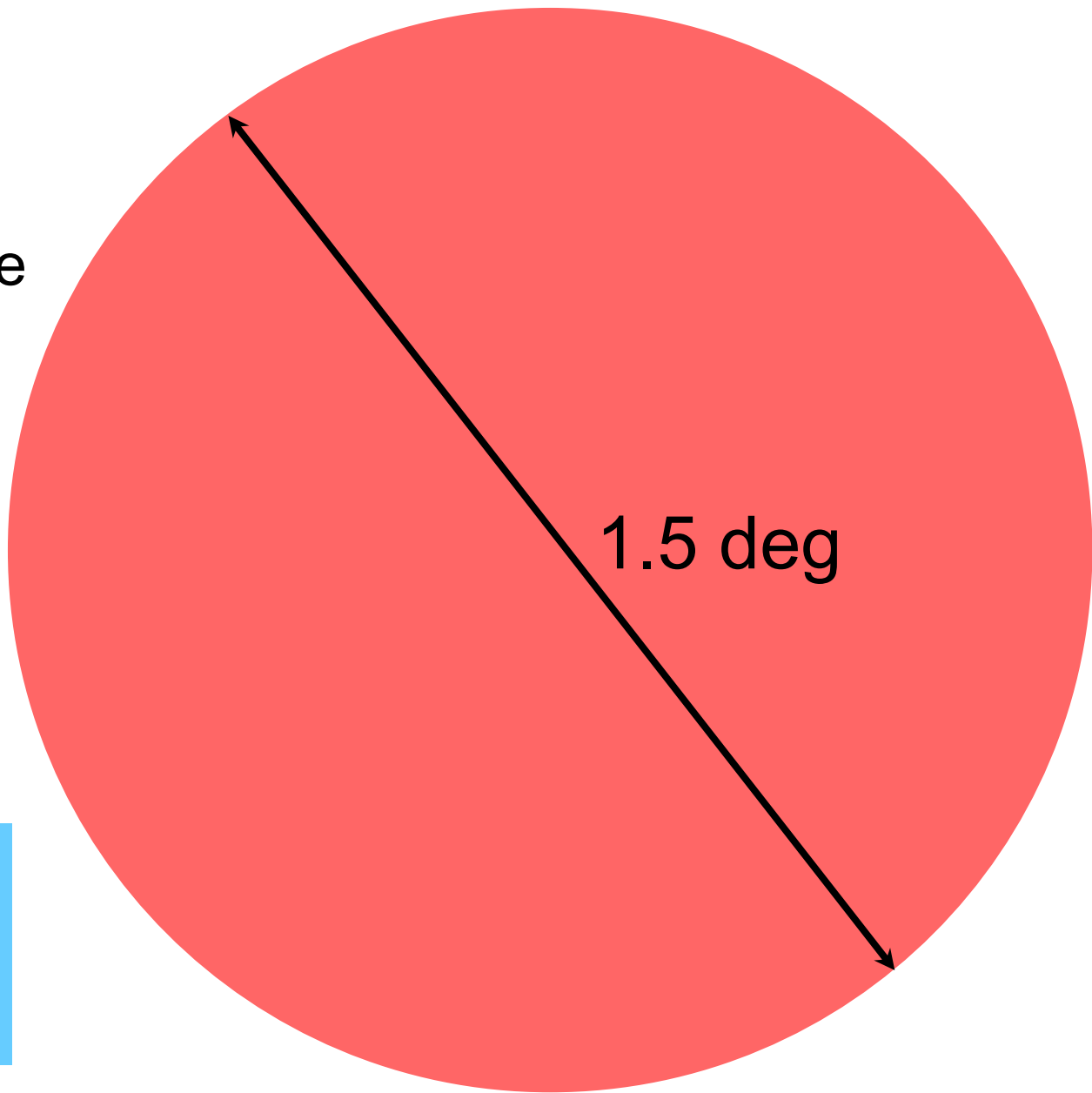


Expand field of view while  
maintaining equivalent  
image quality with SC



HST

Suprime-Cam

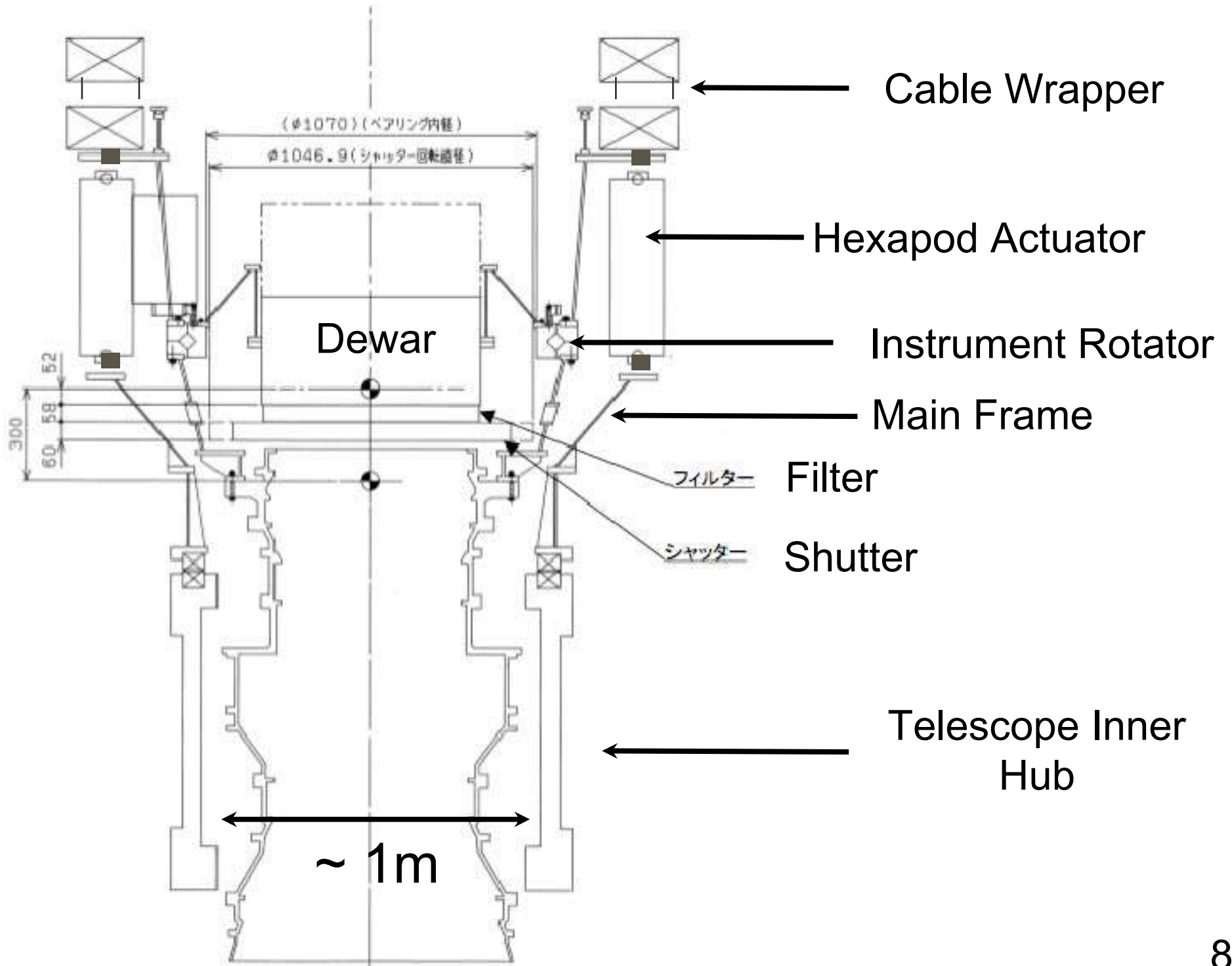


Hyper Suprime-Cam



# Hyper Suprime-Cam Overview

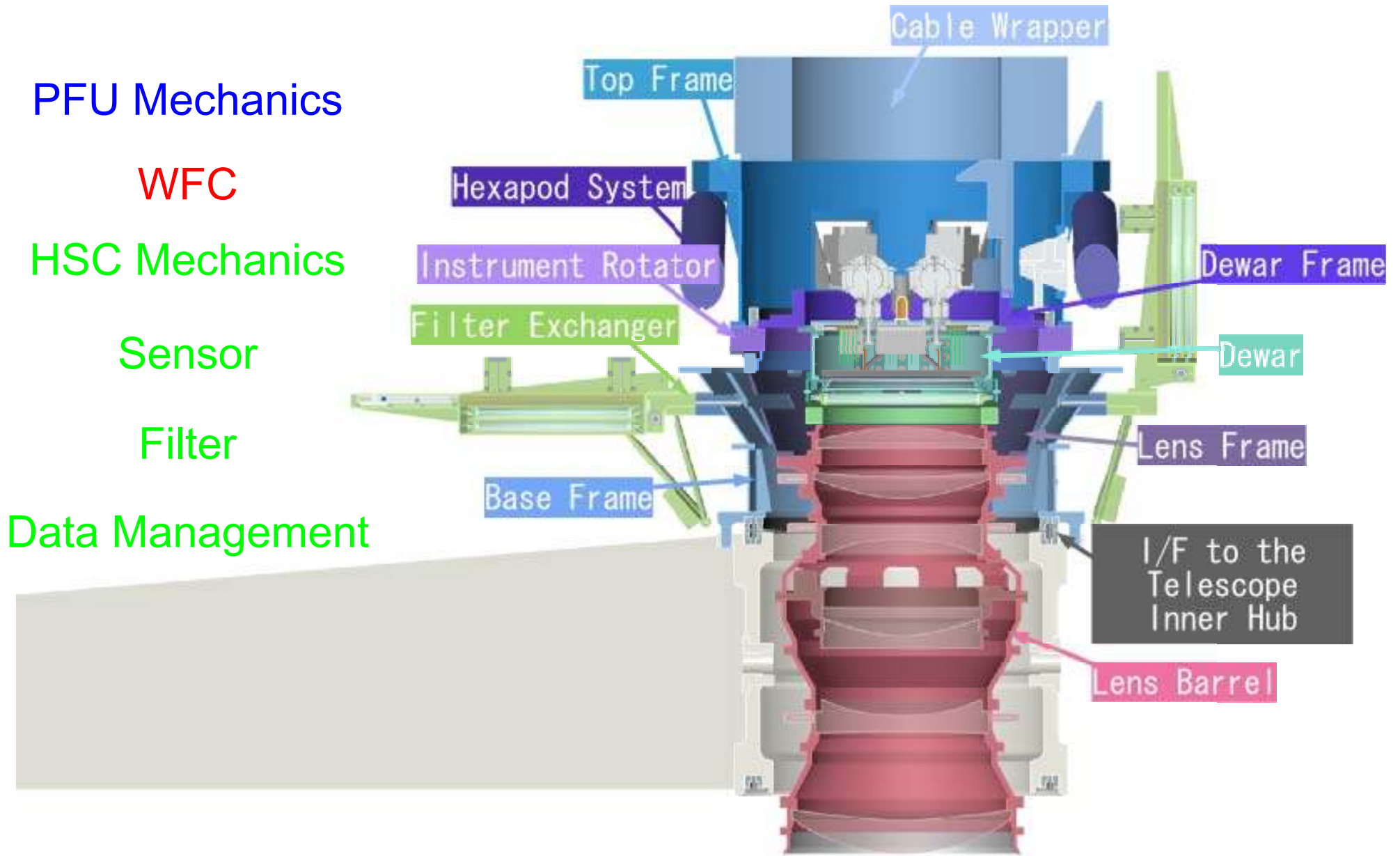
- FOV: 1.5 deg in diameter
- Image quality equivalent with SC in r, i, z, Y band
  - Instrumental PSF < 0.4 arcsec FWHM
  - Crucial for weak lensing survey
- Even Higher QE in red

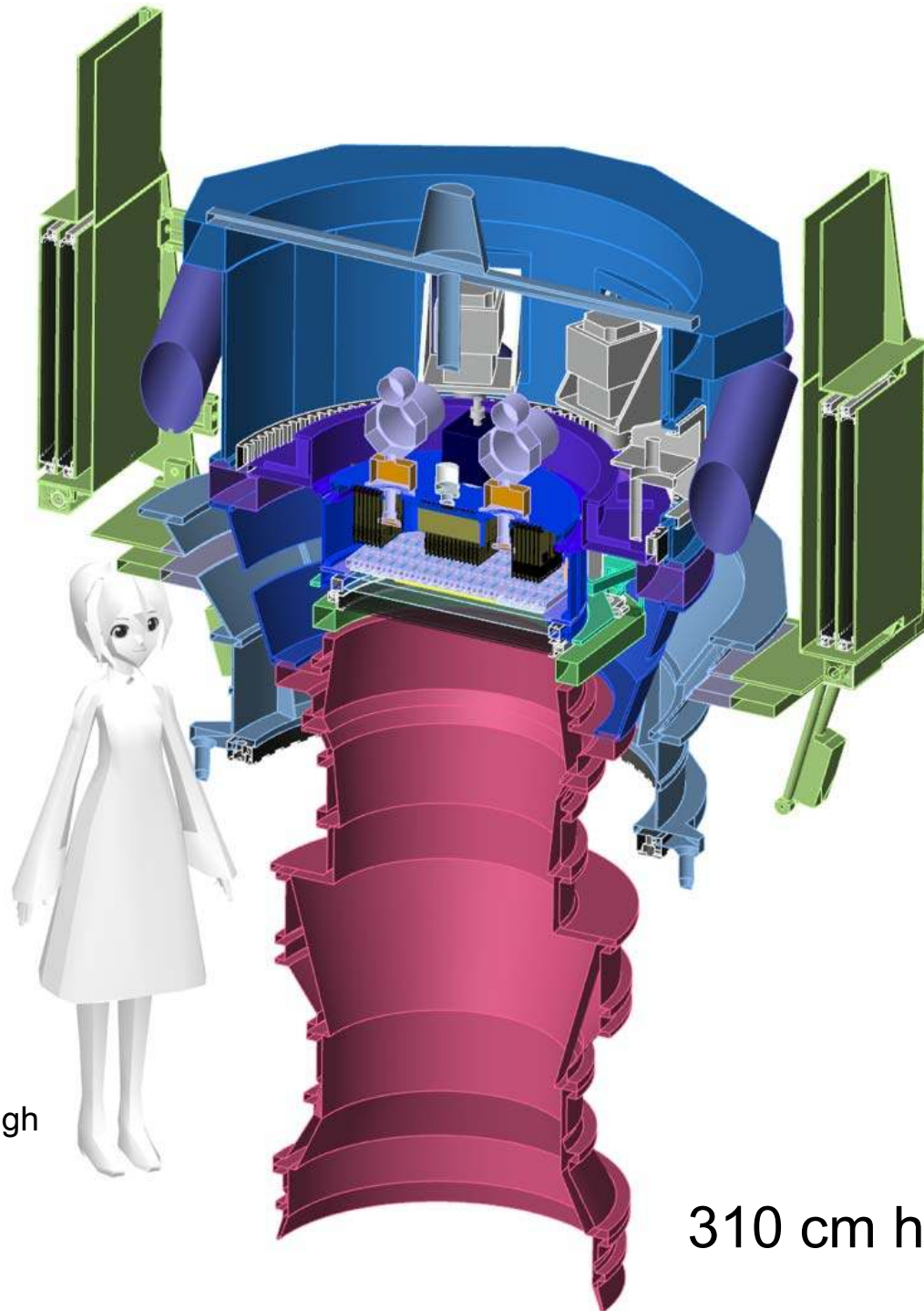






# HSC Components





158 cm high

310 cm high

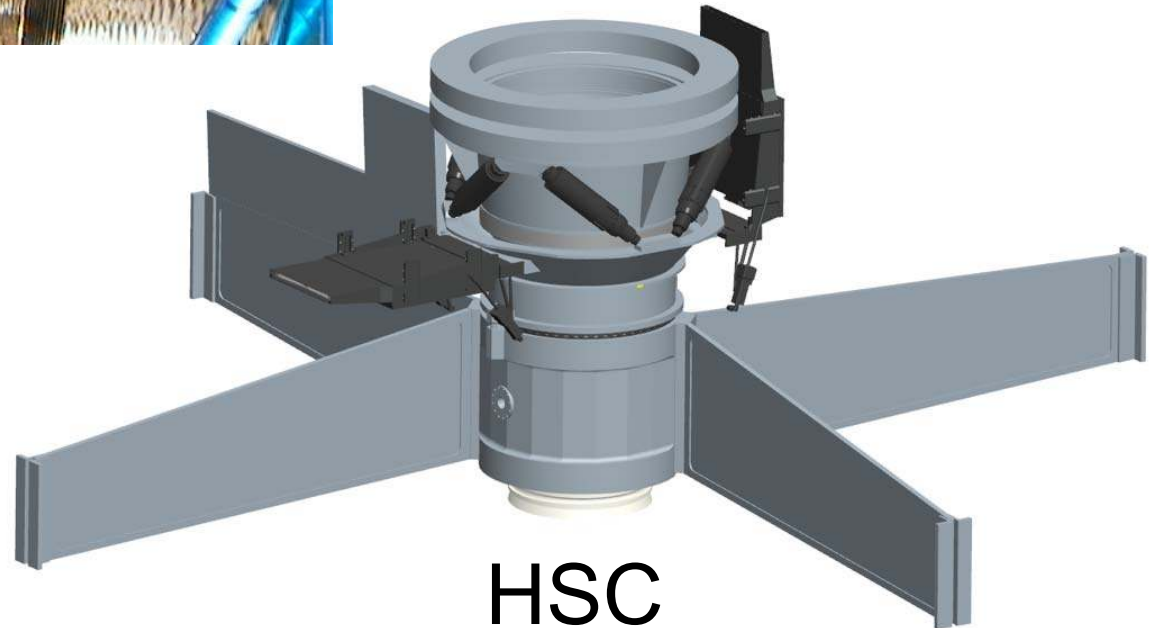


# Suprime-Cam and HSC



SC

SC is already very large.



HSC



# HSC Components

Wide Field Corrector (WFC)  
Sensor  
Filter

Attitude Control Mechanism  
Telescope Interface  
Dewar  
Shutter  
Filter Changer



# Wide Field Corrector





# WFC Specifications

<b>80% Encircled Energy Diameter(D80")</b>	
<b>g filter</b>	<b>&lt; 0.5" (420,470,530nm)</b>
<b>r filter</b>	<b>&lt; 0.3" (570,620,670nm)</b>
<b>i filter</b>	<b>&lt; 0.3" (710,760,820nm)</b>
<b>z filter</b>	<b>&lt; 0.3" (870,910,960nm)</b>
<b>y filter</b>	<b>&lt; 0.4" (970,1020,1070nm)</b>

**Nominal designed performance < 0.2" (r,i,z filter),  
< 0.25" (g,y filter)**

**Manufacturing and fabrication errors < 0.22" (r,i,z filter)**

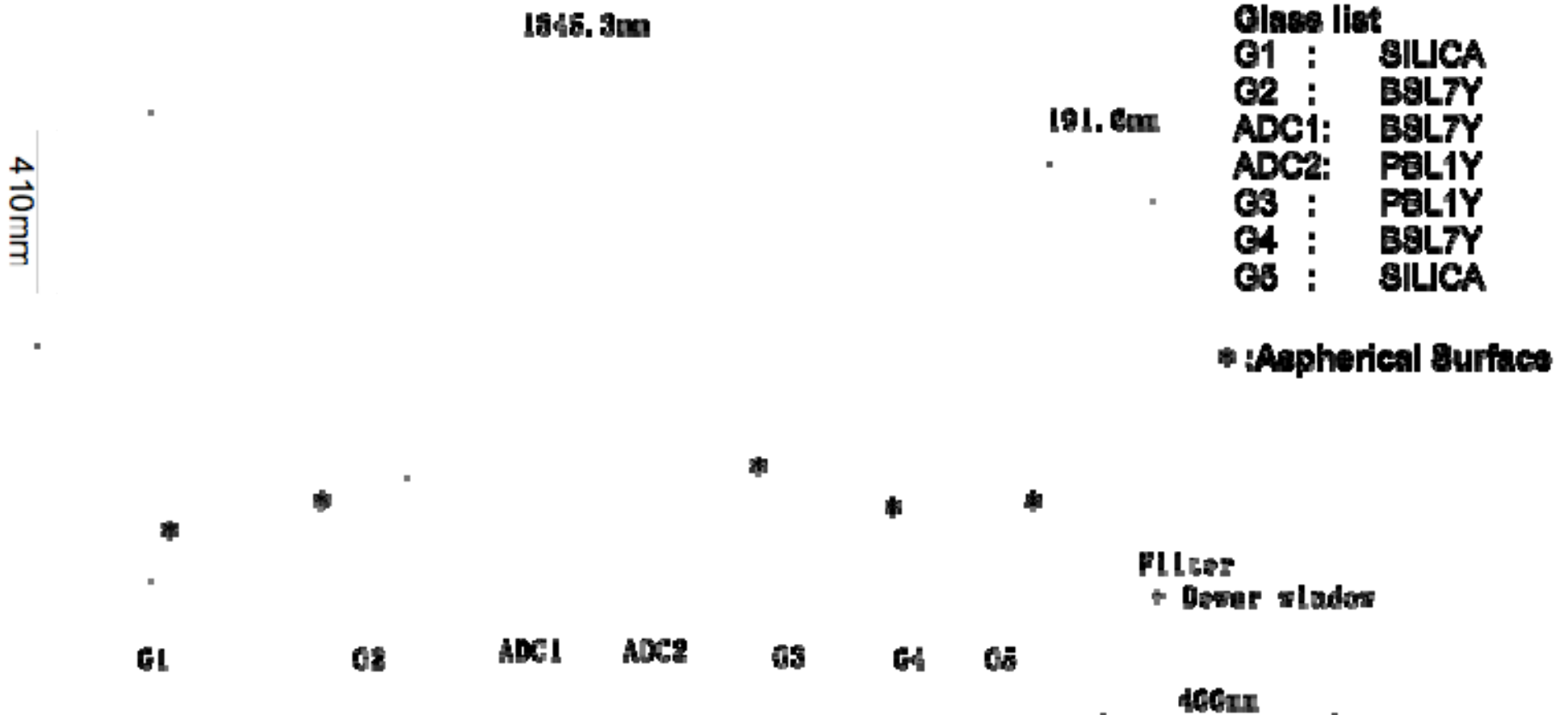
$$\text{sqrt}\{(\text{Nominal error})^2 + (\text{MF error})^2\} = 0.3''$$





# Wide Field Corrector

## Details of Design



### General Optical Datas

foocal length	18320mm
image scale	0.0888[mm/arcsec]
image size(1.5deg)	Φ495mm

designed by Canon



# Wide Field Corrector

## Availability of the glass

▪ Fused silica:

$\Phi_{max} \geq 820\text{mm}$ , homogeneity  $\leq 5\text{ppm}$  (for G1  $\leq 3\text{ppm}$ )

Available from Shin-etsu Quartz or Corning

▪ BSL7Y:

$\Phi_{max} \geq 630\text{mm}$ , homogeneity  $\leq 5\text{ppm}$

Available from Ohara or Schott

▪ PBL1Y:

$\Phi_{max} \geq 610\text{mm}$ , homogeneity  $\leq 5\text{ppm}$

Available from Ohara or Schott

PBL6Y, PBM8Y,  
PBM18Y, PBL25Y,  
PBL26Y also

can be ~ 600 mm (t50)

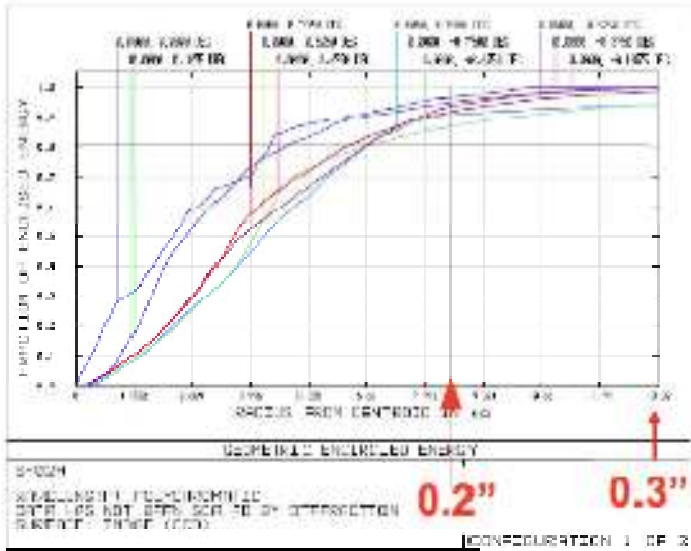
### Required common qualities

striae	no visible striae
birefringence	$\leq 5 \text{ nm/cm}$
bubble,inclusion	the total cross section of bubbles( $\text{mm}^2/100\text{ml}$ ) $\leq 0.1 \sim 0.25$
refractive index	$\pm 0.00050$
Abbe number	$\pm 0.5\%$

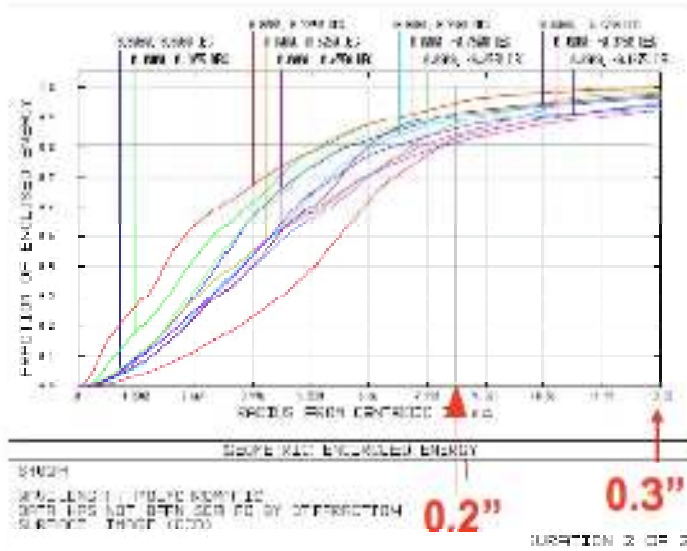


# WFC Designed Performance

EL-90°

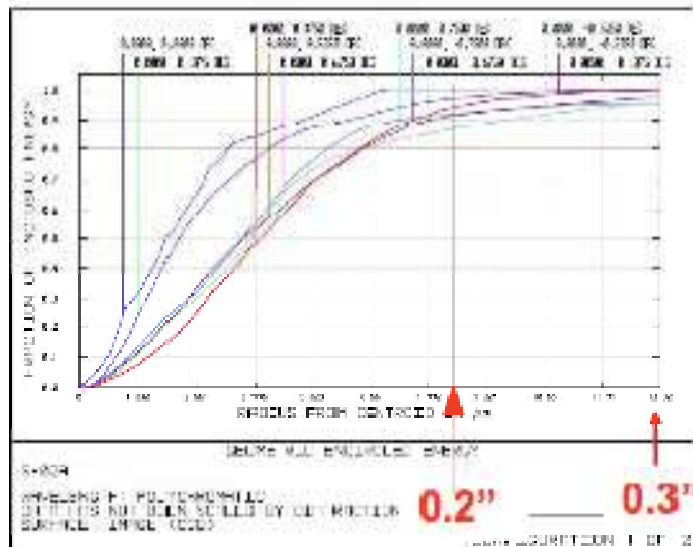


EL-30°



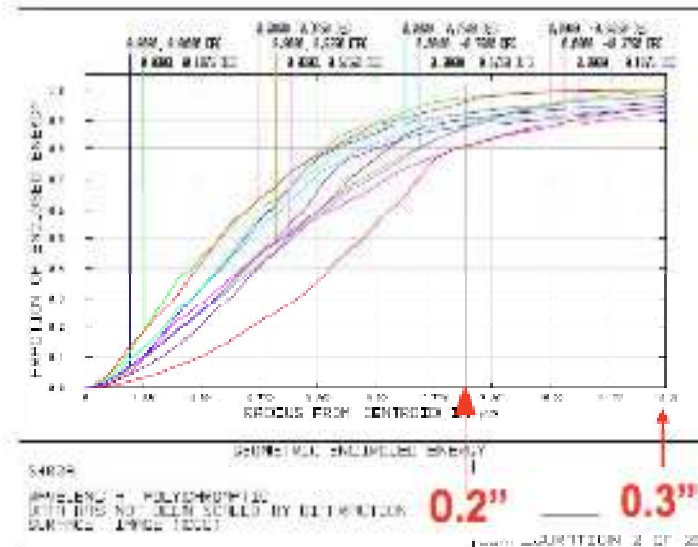
r-filter

EL-90°



i-filter

EL-30°





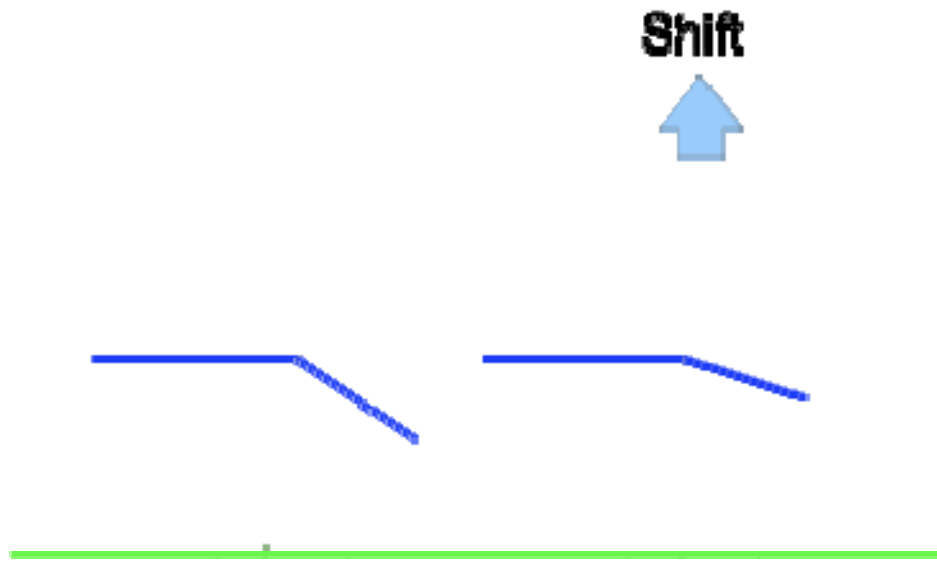
# WFC Designed Performance

		Suprime-Cam	H80
field of view		0.6deg	1.6deg
transmission		400nm > 85% <sup>*1</sup>	400nm > 80.9% <sup>*2</sup>
		640.1nm > 90% <sup>*1</sup>	600nm > 89.0% <sup>*2</sup>
		860nm > 87% <sup>*1</sup>	1050nm > 81.6% <sup>*2</sup>
Performance(D80°) EL=90°	s	0.18	0.18
	r	0.09	0.15
	l	0.11	0.15 ←
	z	0.15	0.15
	y	0.17	0.20
Performance(D80°) EL=30°	s	0.21	0.20
	r	0.13	0.19
	l	0.13	0.19
	z	0.18	0.19
	y	0.19	0.22
focus length		16000mm	16320mm
ADO		lateral shift type ADO	lateral shift type ADO
Vignetting		Non	max 25.6%
Image curvature		Non(Plane Image)	Non(Plane Image)
Distortion		+0.9%	+3.19%
lens weight		~57kg	426kg
Ghost(Illuminance ratio)		< 1.1E-07	< 5.4E-08 <sup>*3</sup>

0".1 in FWHM

<sup>\*1</sup>)measured value <sup>\*2</sup>)designed value <sup>\*3</sup>)not include the ghost between filter surfaces.

# ADC



**Lateral shift type ADC was invented by the late Dr. Takeshi (the designer of the Suprime-Cam WFC)**

- consists of two glasses
- BSL7Y + PBL1Y  
(not cemented)

## **Merits**

- use only two lenses  
(prism ADC uses four glasses)
- works as an achromatic doublet

**This ADC is the best because of the tight weight constraint.**



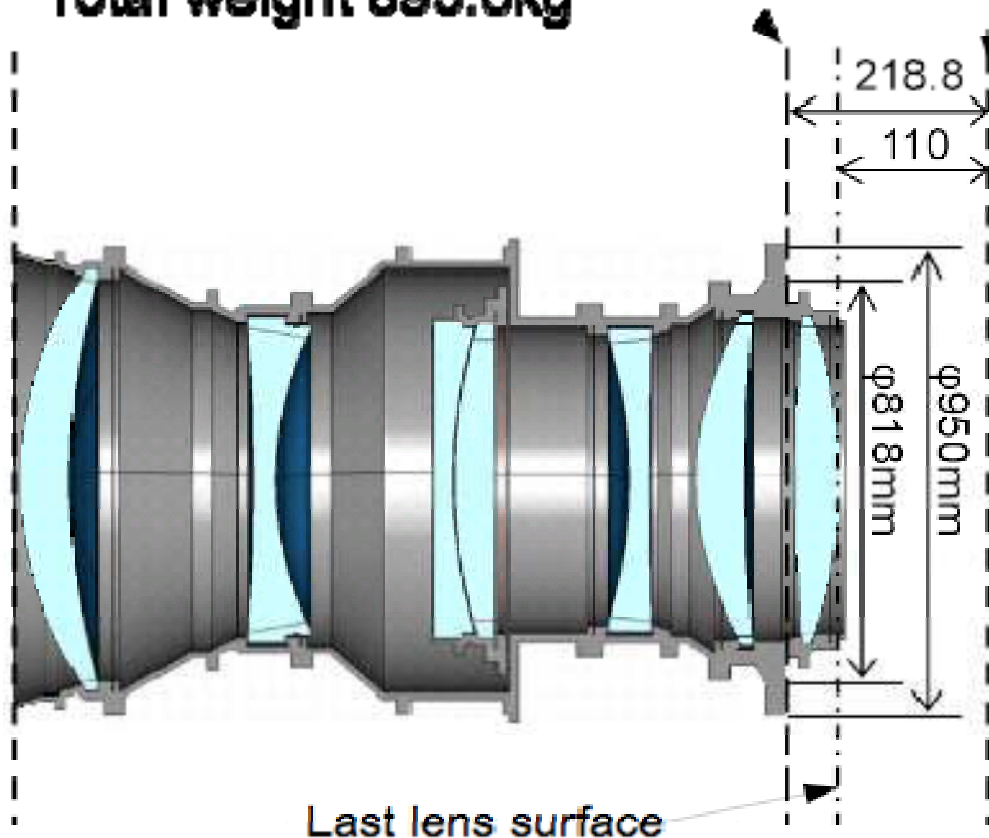
# Lens Barrel

## Pile of Lens Ring Frames

Image plane

Primary Mirror Focus

Total weight 893.0kg



**Each Lens Element is retained by each lens frame.**

**The lens frames are stacked and formed the lens barrel assembly.**

**Lens Frame Material**  
**CORDIERITE**

**Feature**

**Low CTE ( $< |0.1|$  ppm)**  
**High Young's modulus**  
**( $\sim 140$  Gpa)**  
**mass density  $\sim 2.7$  kg/m<sup>3</sup>**

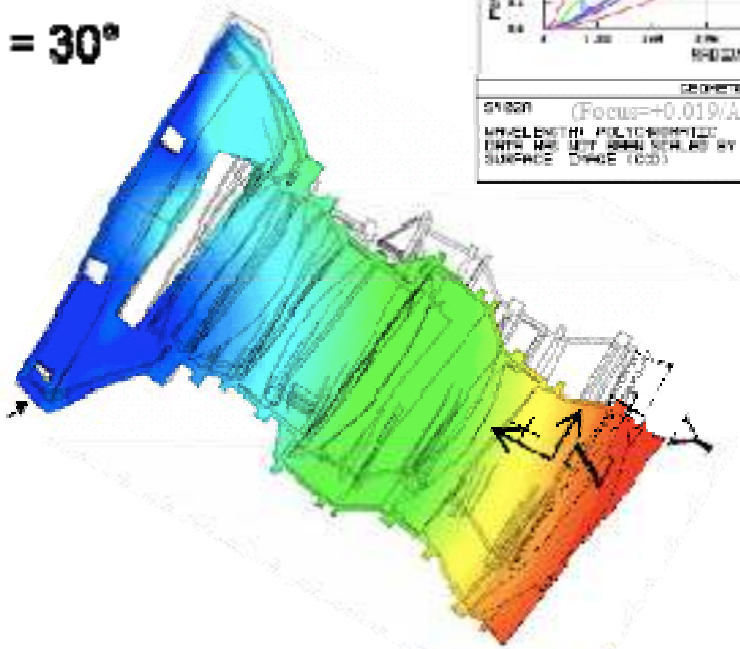




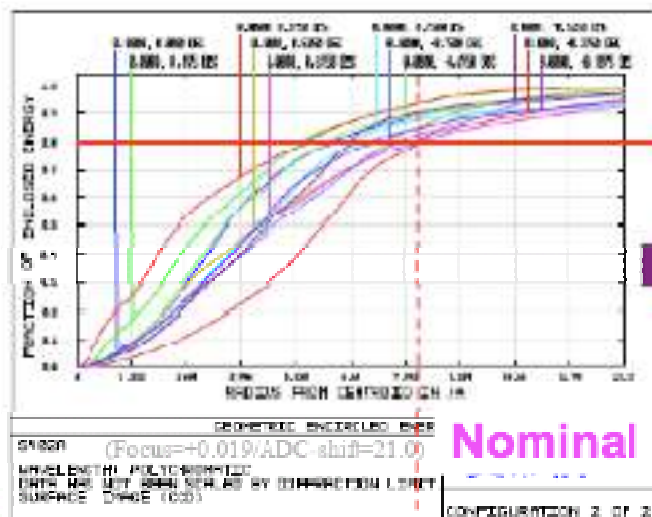
# Flexure of lens Barrel

## Deformation under the barrel own weight(EL=30° r-filter)

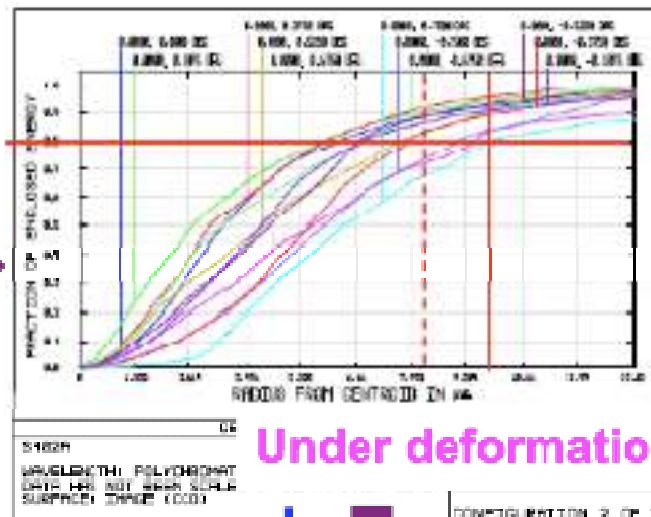
EL = 30°



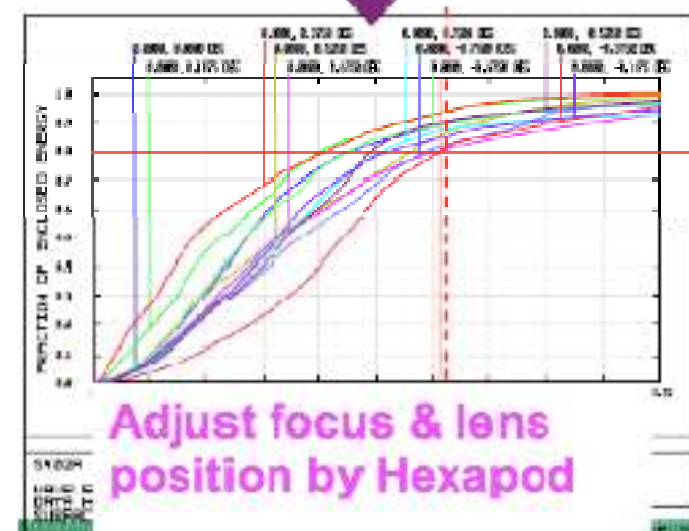
**Lens Barrel Flexure makes D80 worse but not so serious**



Nominal



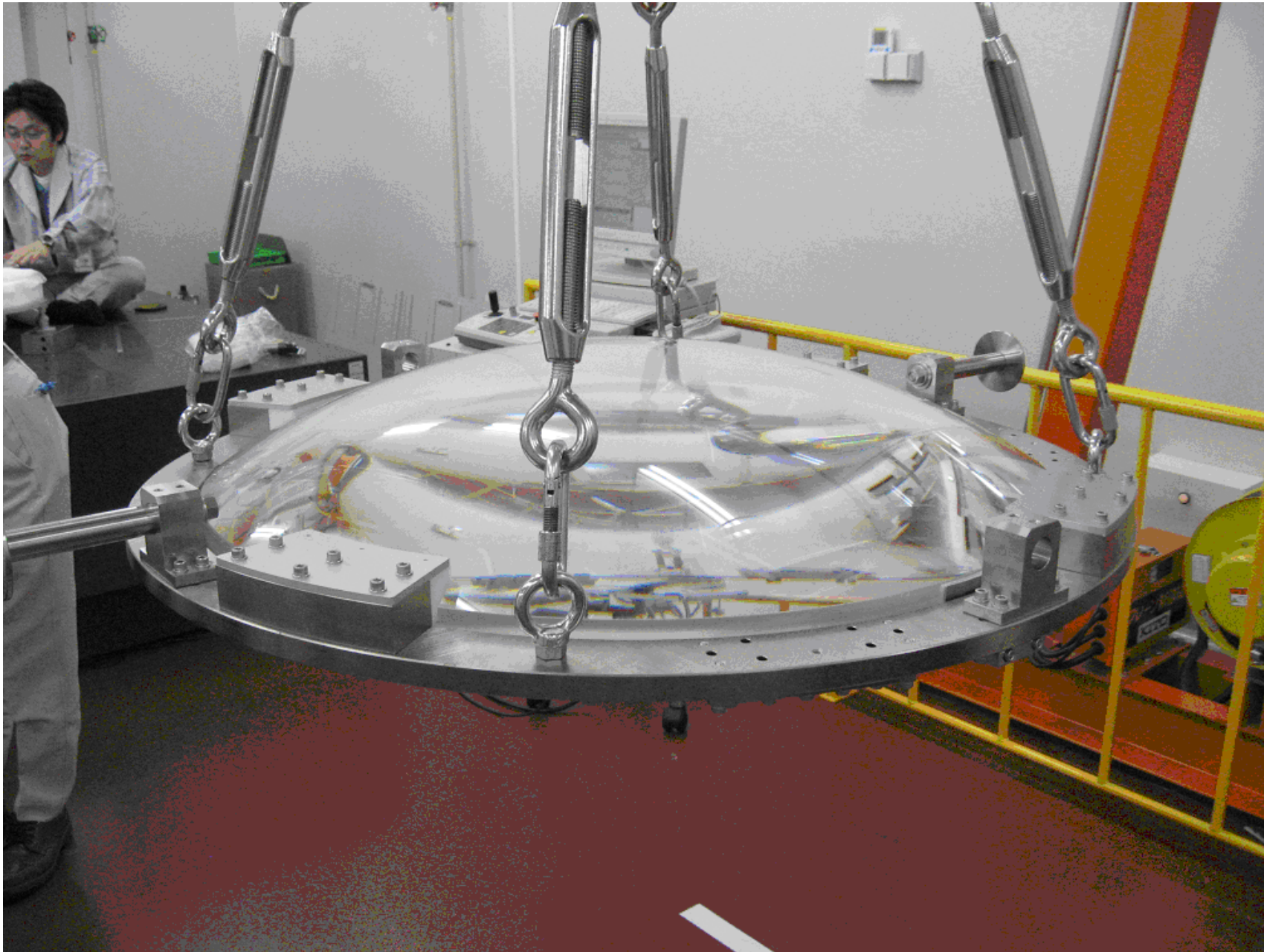
Under deformation



Adjust focus & lens position by Hexapod



# Fabrication underway





# Sensor



# CCD Requirements

Items		Requirement (-100°C)
Packaging	Format (pixel size)	2048×4096 (18 μm□)
	Pixel to Package edge (Serial register side)	< 0.5 mm < 5.0 mm
	Global height variation	< 25 μm Peak-to-Valley
QE	400 nm	> 45 %
	550 nm	> 85 %
	650 nm	> 90 %
	770 nm	> 85 %
	820 nm	> 80 %
	1000 nm	> 40 %
CTE (per pix)	Parallel direction	> 0.999995 (1600 e)
	Serial direction	> 0.999995 (1600 e)
Dark Current		< a few e/hour/pix
Charge diffusion		$\sigma < 7.5 \mu\text{m}$ (400 < $\lambda$ < 1050 nm)
Full well	1 % departure	> 150,000 e
Amp. Responsivity		> 4 μV/e
Readout noise	180 kHz readout	< 5 e

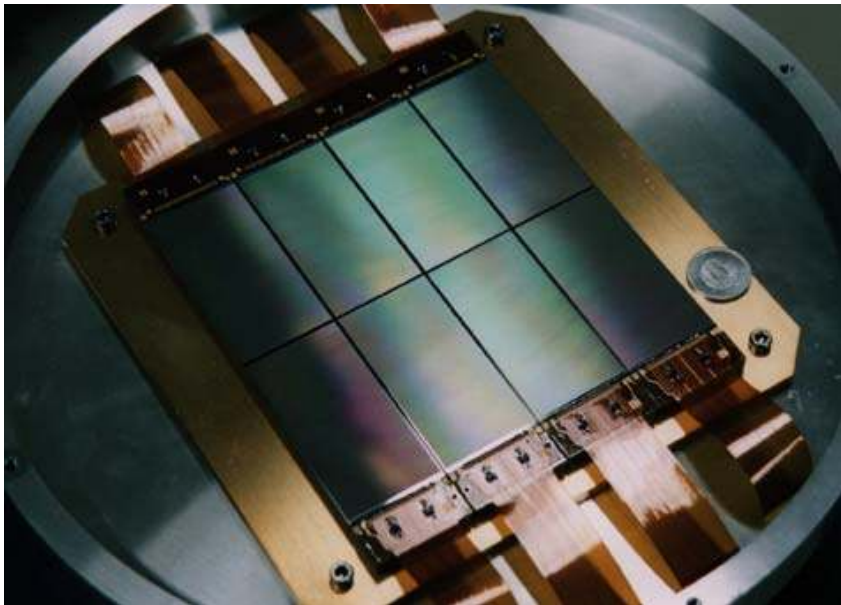
CCD needs to be thick enough to achieve high QE in red



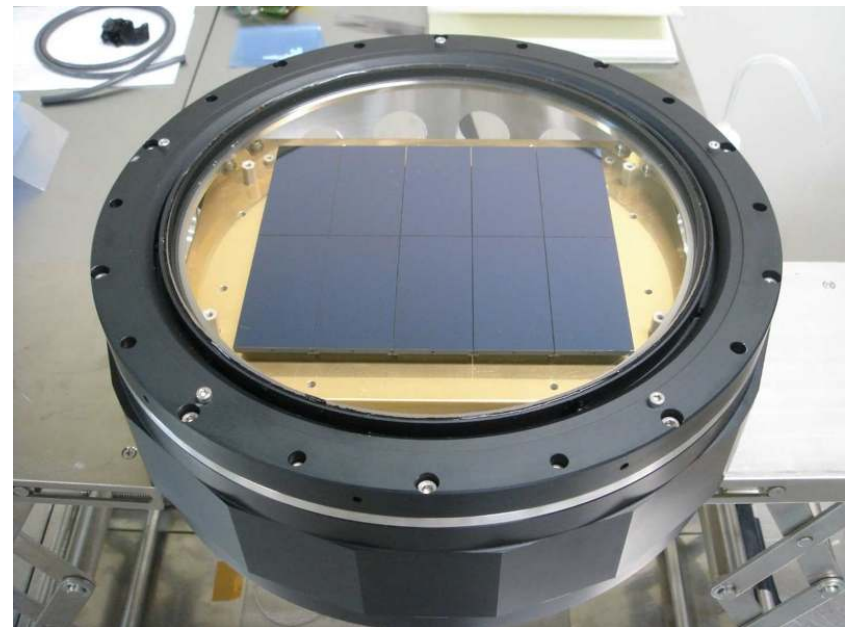


# NAOJ-Hamamatsu Collaboration

- 1994 - 1996 Back Illuminated small CCD
- 1996 - 1998 2k4k Front illuminated CCD
- 1999 - 2008 BI 2k4k Fully Depleted CCD



1998



2008



# HPK Fully Depleted CCD



## CCD Structure

Si Thickness

Vertical clock phase

Horizontal clock phase

Output Amplifiers

Full Frame Transfer

200  $\mu\text{m}$  (Can be 100 ~ 300  $\mu\text{m}$ )

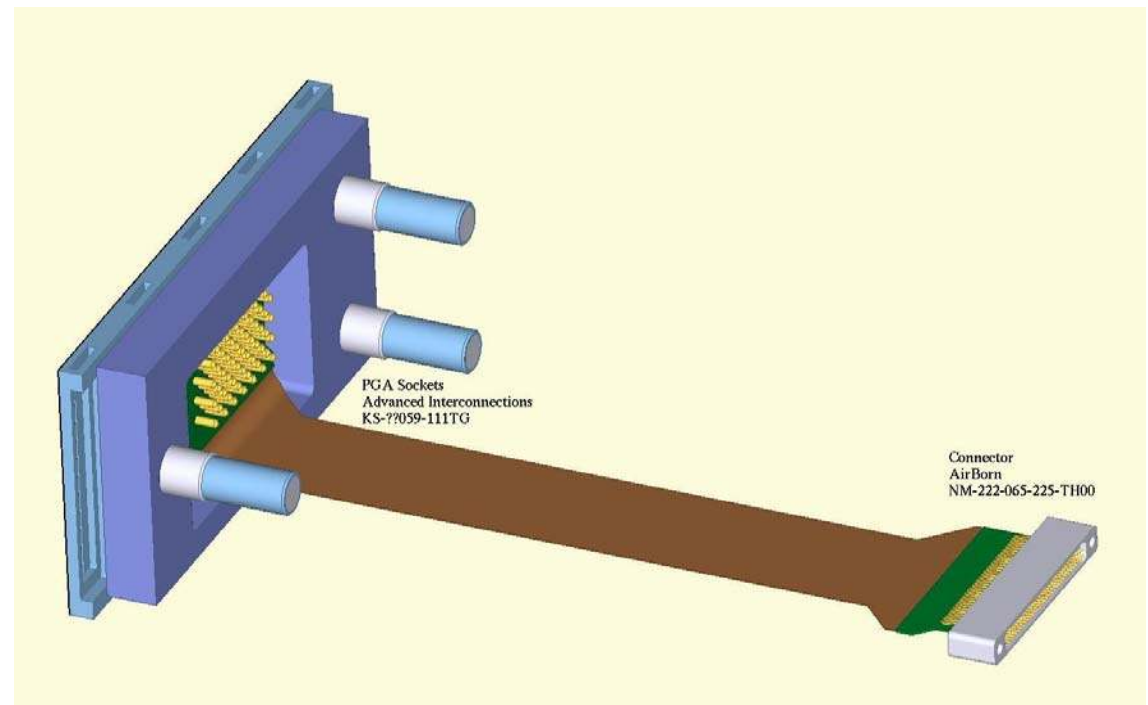
3 phases

2 phases or 4 phases

4 one stage MOSFET on chip  
and one J-FET on the package

Package Material

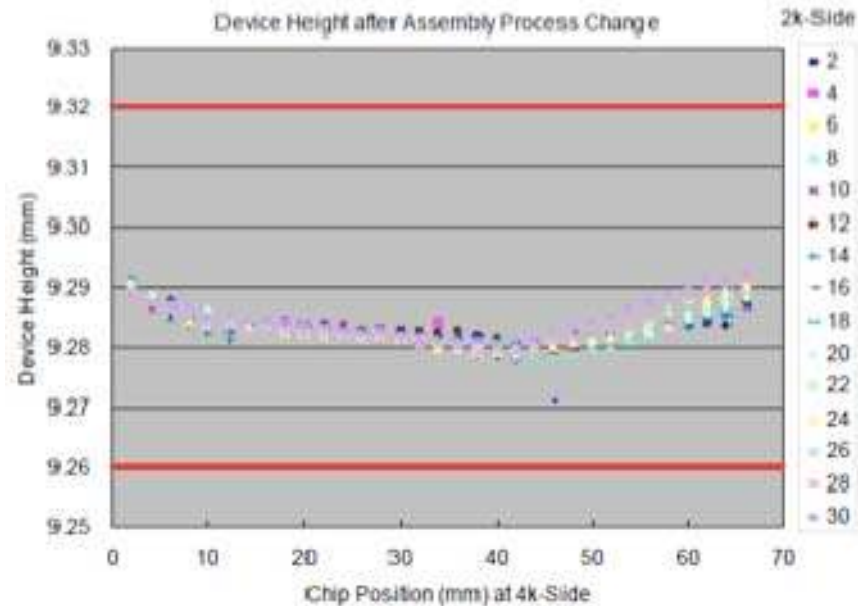
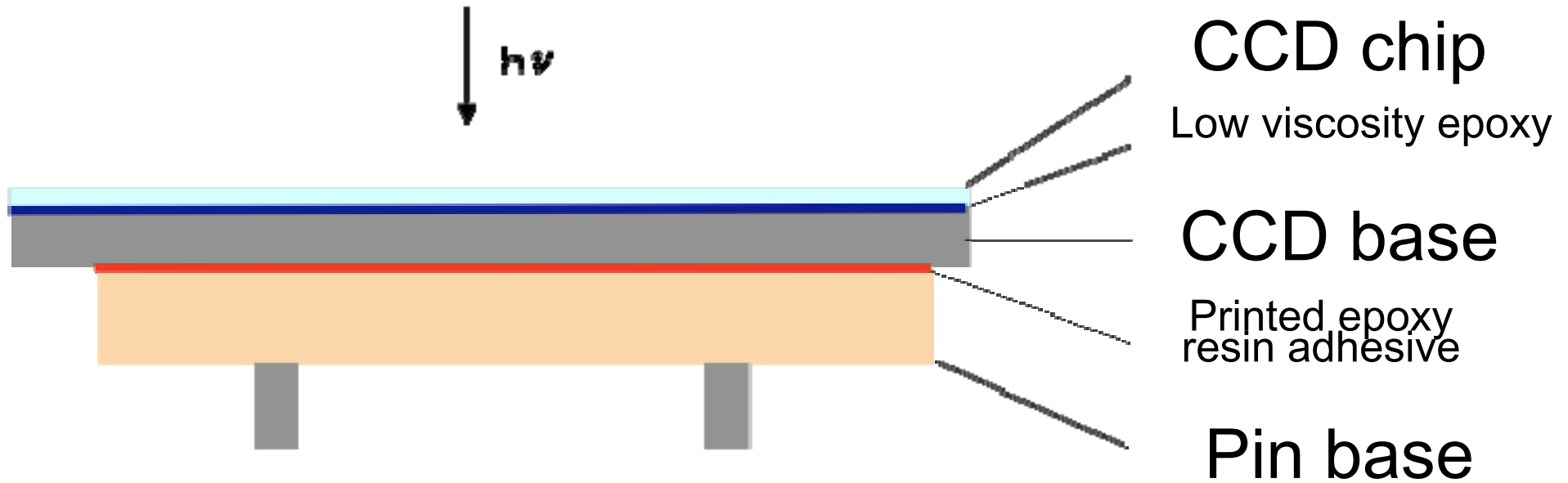
Aluminum Nitride





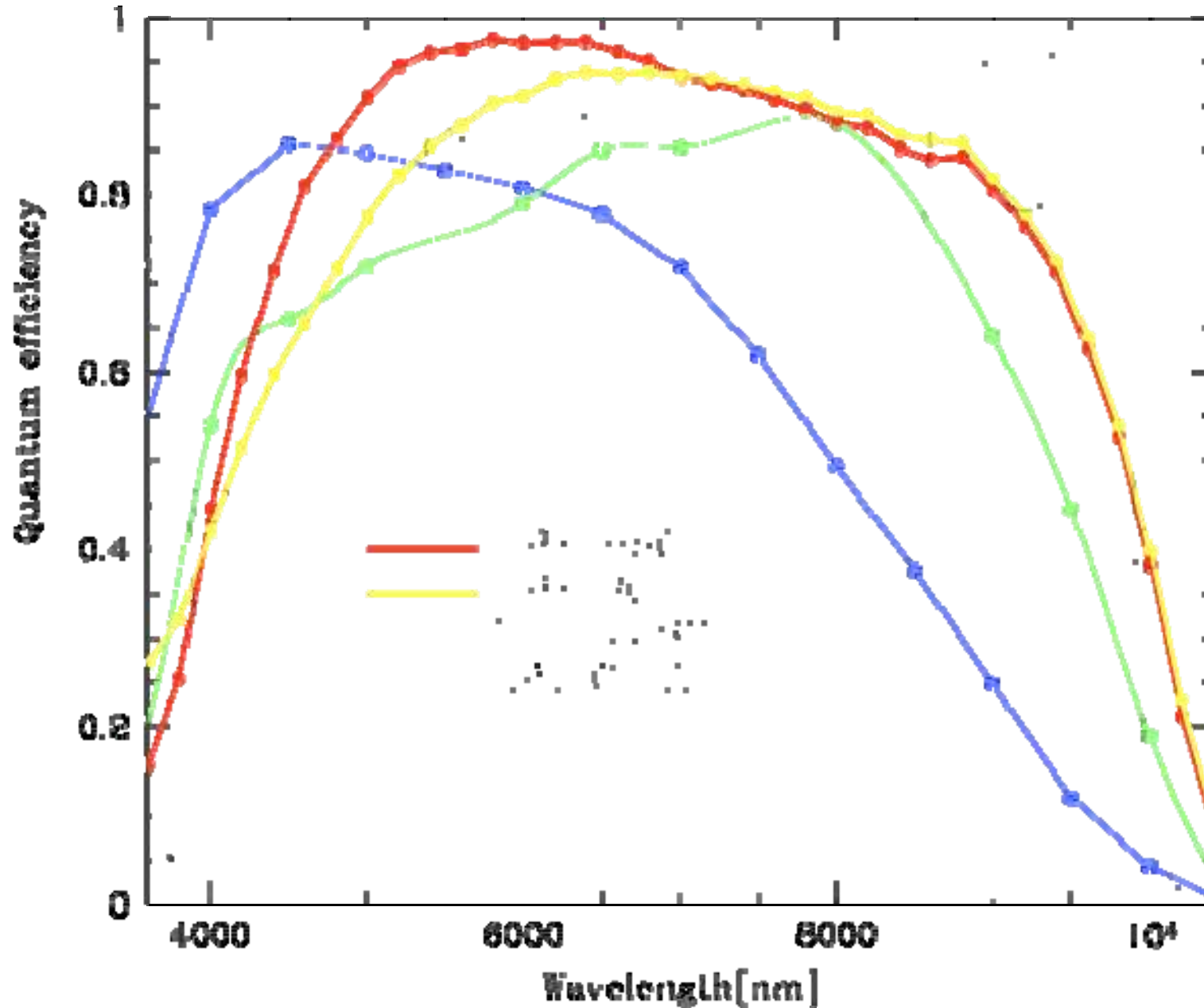


# Package Structure



10um  
flatness  
achieved

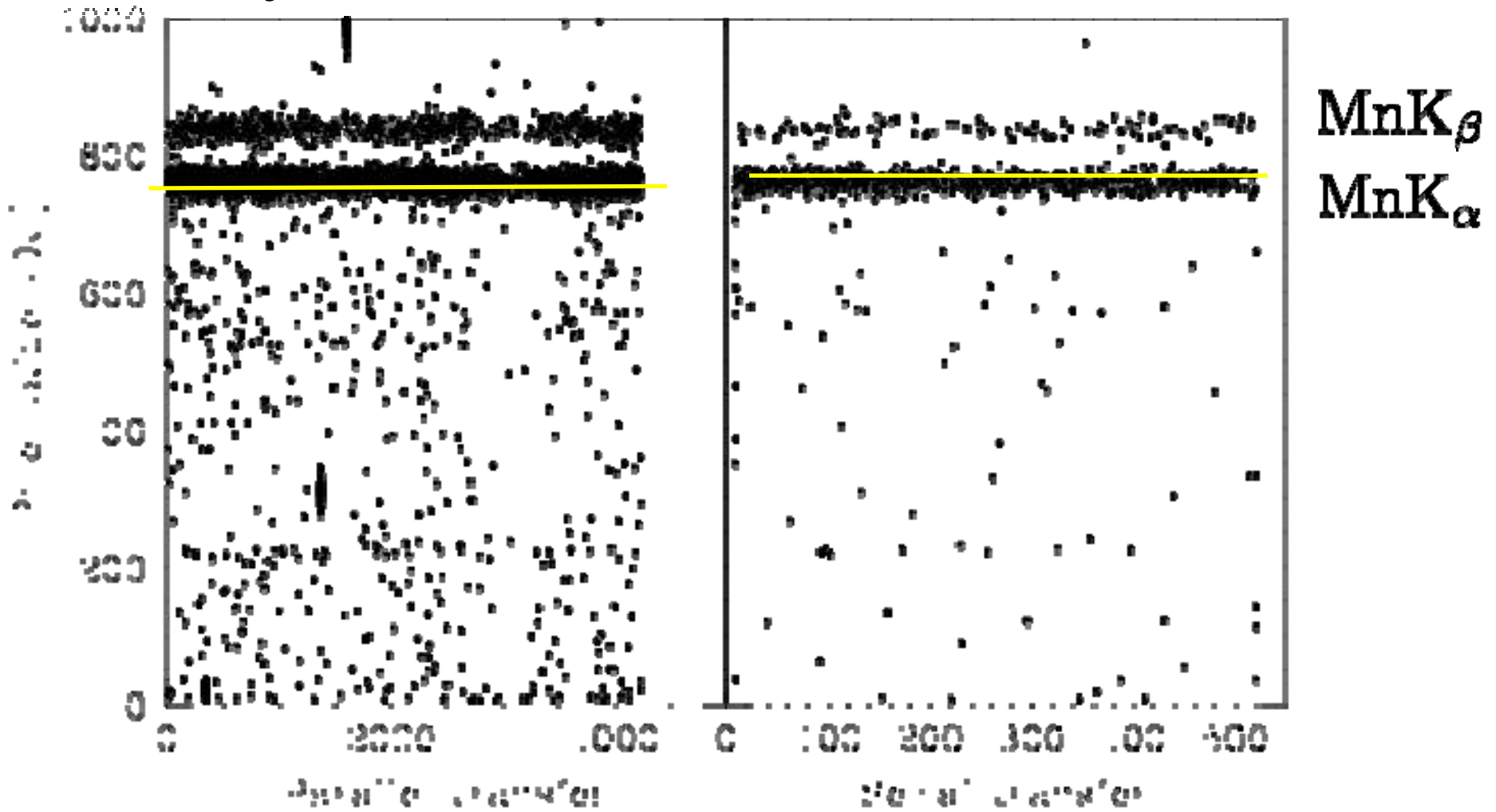
# Quantum Efficiency





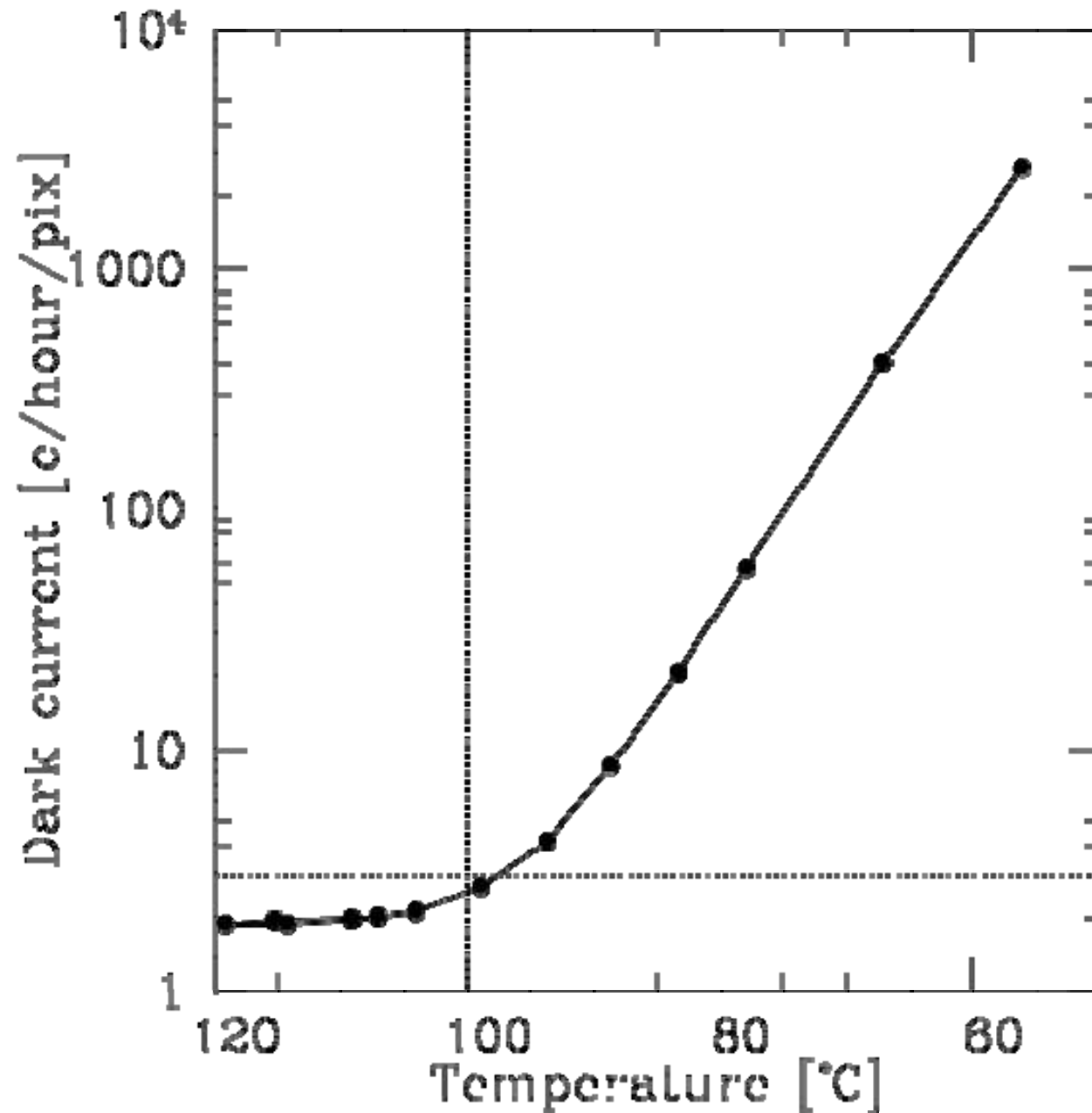
# Charge Transfer Efficiency

X-ray test



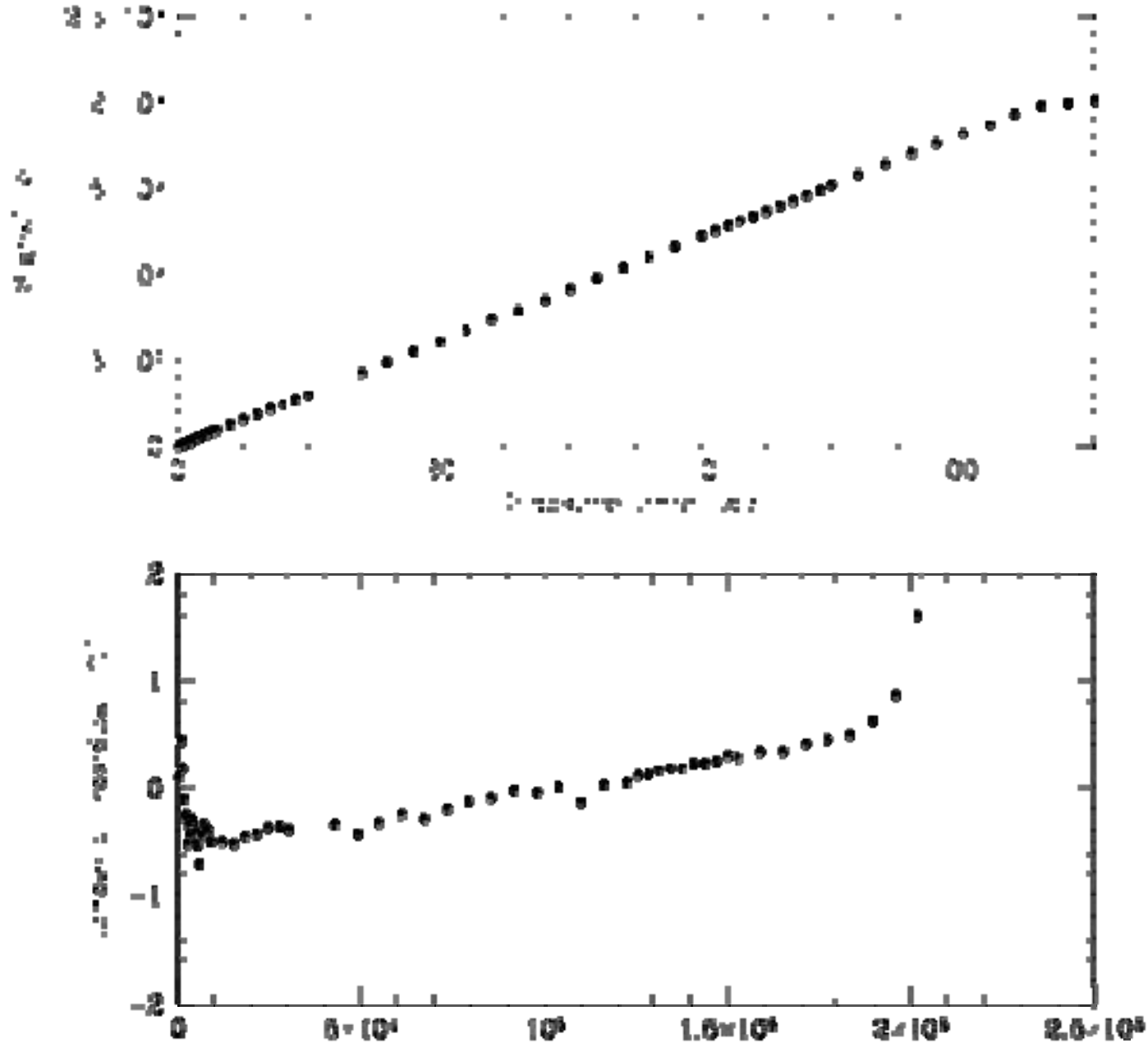
No slope indicates good CTE ( $>0.999995$ )

# Dark Current





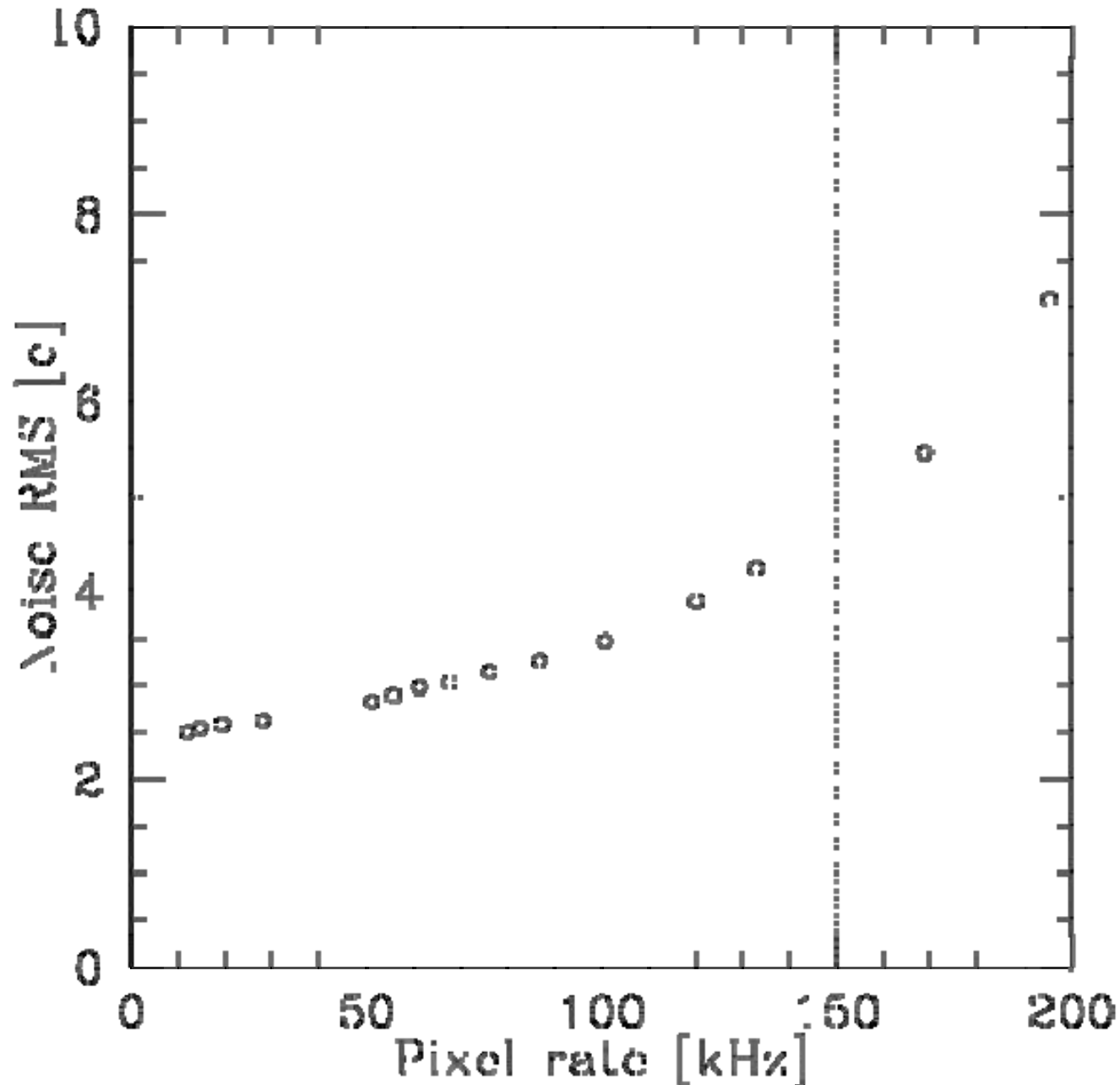
# Full well







# Read noise



4.5 e rms  
(150 kHz)  
MFront2



# Charge Diffusion

Expected Charge diffusion:  $\sigma_D = 7\mu\text{m}$ ,  $t = 200\mu\text{m}$

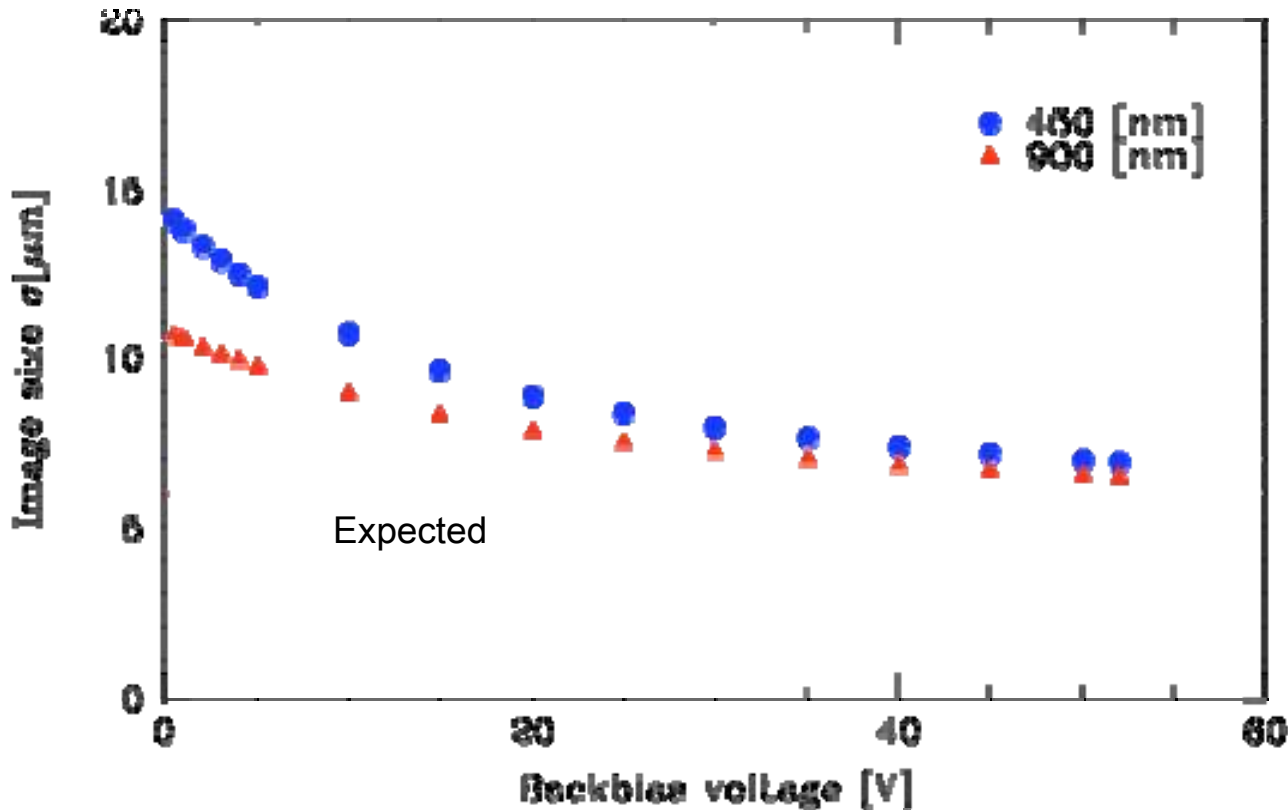
Suprime-Cam

$\lambda$ [nm]	focus pos. [ $\mu\text{m}$ ]	$\sigma$ [ $\mu\text{m}$ ]	FWHM ["]
700	5.6	6.9	0.21
800	19.2	6.6	0.20
900	43.8	5.8	0.18
1000	84.7	4.5	0.14

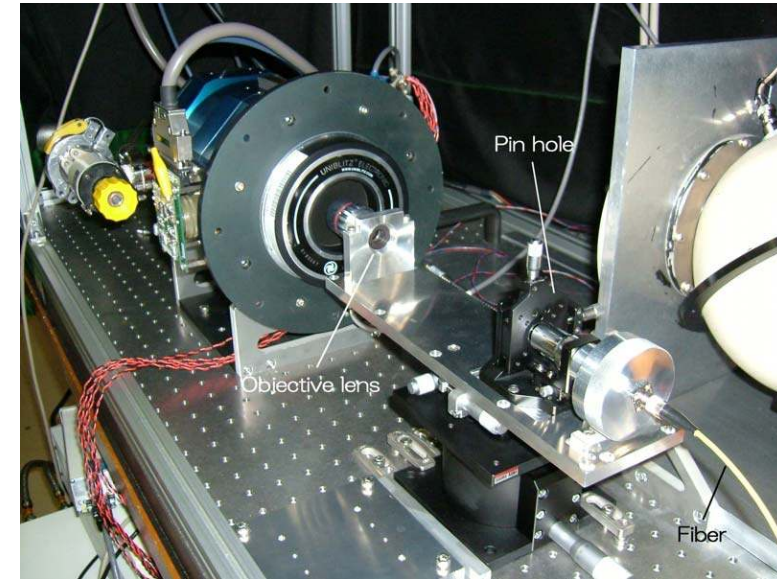
lambda of 700 nm results can be adopted for shorter lambda

Sufficiently small charge spread  
(HSC pixel scale is 15 % smaller)

# Measurement



Measurement setup



10 micron pin hole is projected with X 1/10 (NA ~ 0.25) optics

Measurement is consistent with expected value.



# Mounted on Subaru

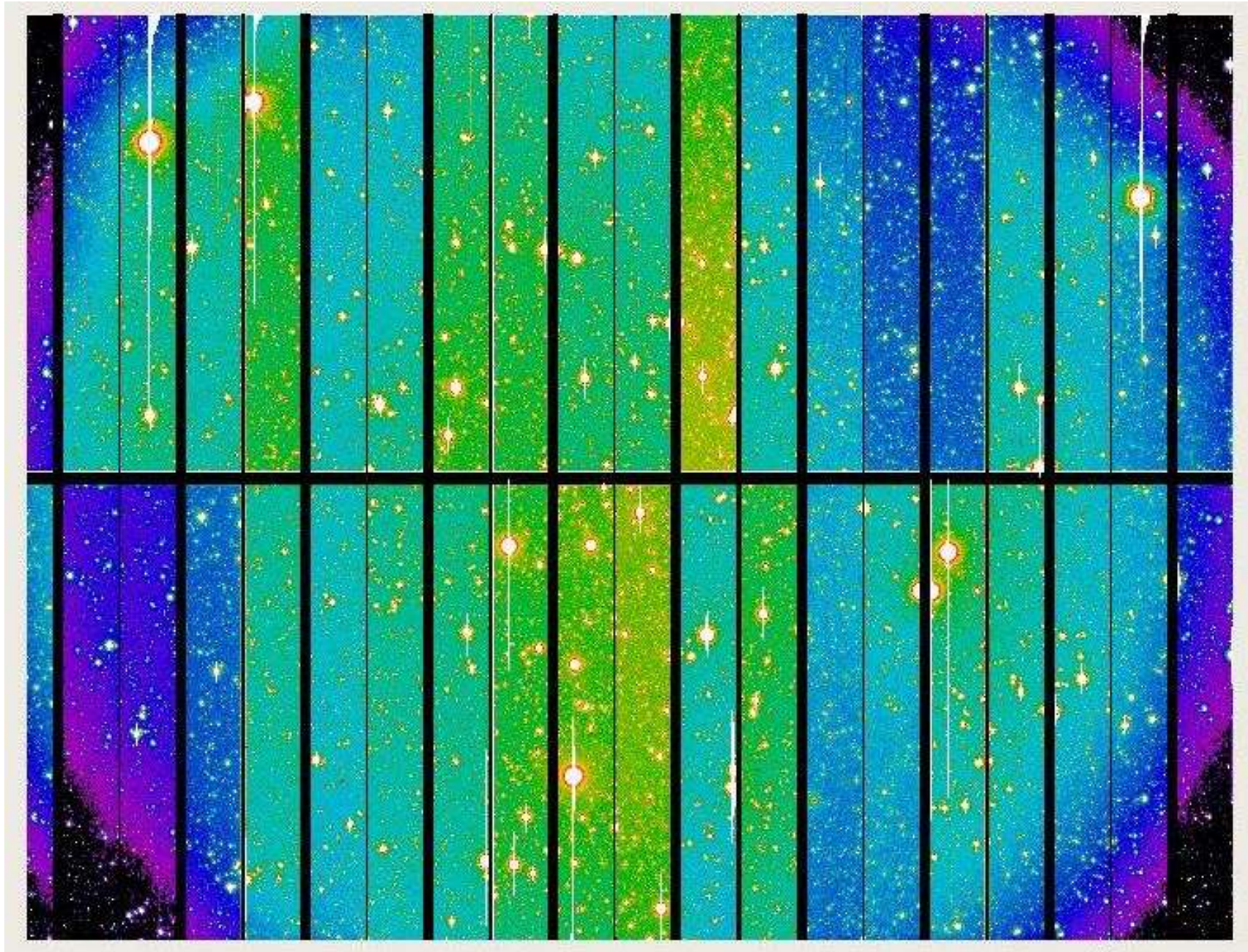
Replacement of MIT/LL CCID-20  
July, 2008







# Mounted on Subaru



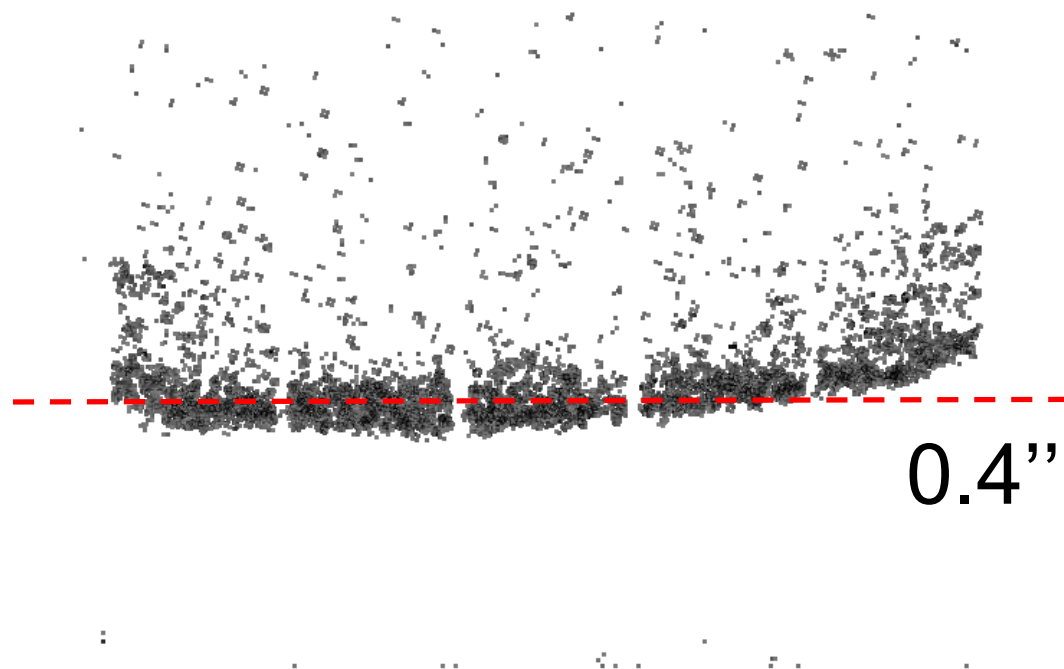
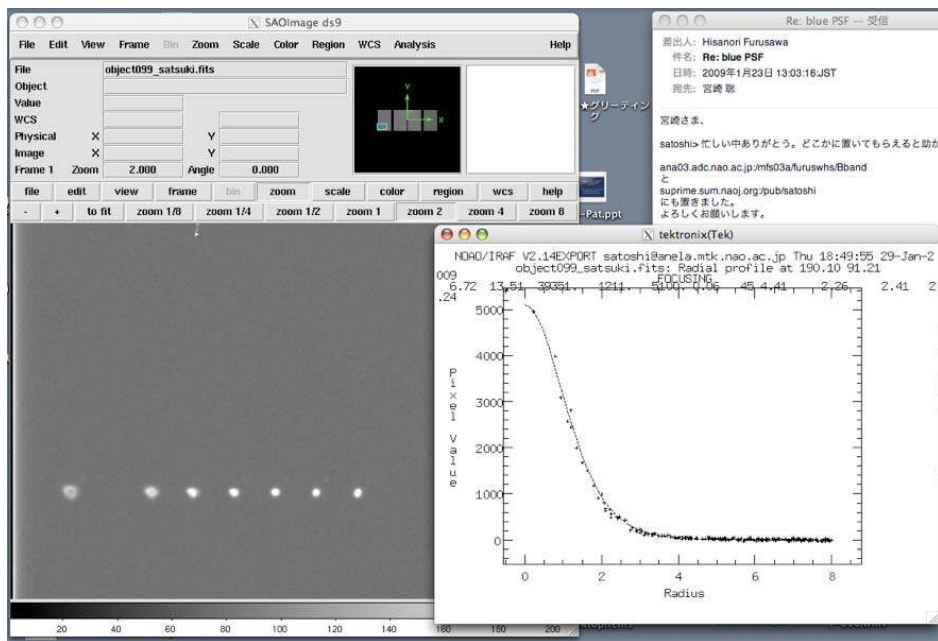




# Image size at Subaru

B band

z' band



0.48" FWHM

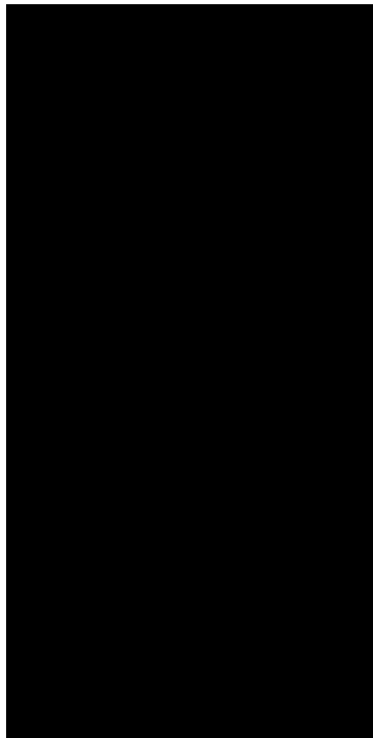
0.38" FWHM



# Cosmetic defects

New Suprime-Cam case (10 CCDs):

No defect



3 CCD

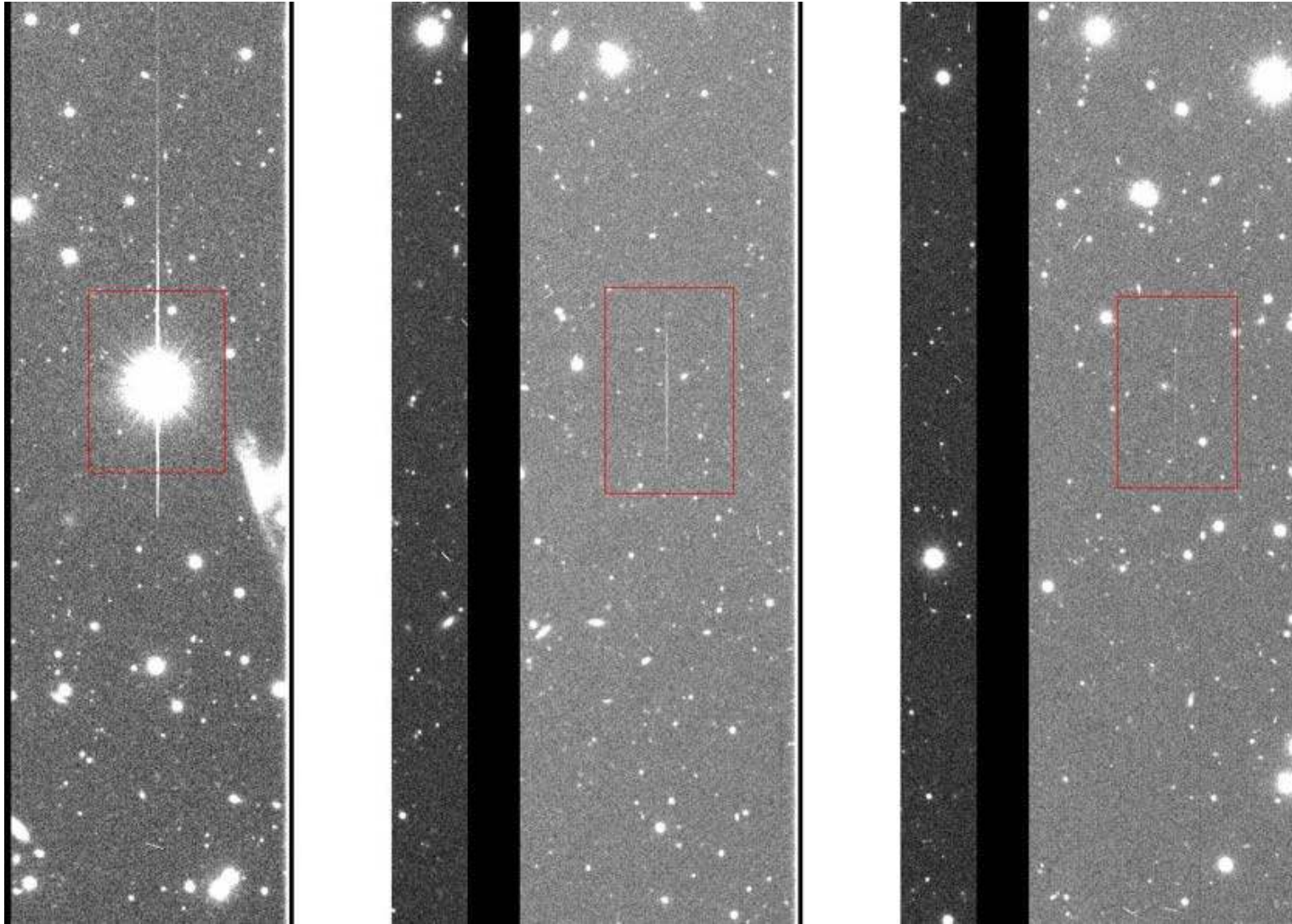
One block of  
bright columns



7 CCD

Block width:  
6 CCD: 2 column  
1 CCD: 5 column

# Residual Images



Delayed charge emission from the surface traps

Pinning clock sequence between exposures fixes this entirely.



# CCD Performance

Items		Requirement (-100°C)	Measured
Packaging	Format (pixel size)	2048×4096 (15 $\mu\text{m}$ □)	-
	Pixel to Package edge (Serial register side)	< 0.5 mm	0.410±0.025
		< 5.0 mm	4.975±0.025
	Global height variation	< 25 $\mu\text{m}$ Peak-to-Valley	
QE	400 nm	> 45	42
	550 nm	> 85	87
	650 nm	> 90	94
	770 nm	> 85	91
	920 nm	> 80	78
	1000 nm	> 40	40
CTE (per pix)	Parallel direction	> 0.999995 (1600 e)	0.999990
	Serial direction	> 0.999995 (1600 e)	0.999998
Dark Current		< a few e/hour/pix	1.4
Charge diffusion		$\sigma_D < 7.5 \mu\text{m}$ (400 < $\lambda$ < 1050 nm)	7.5
Full well	1 % departure	> 150,000 e	180,000
Amp. Responsivity		> 4 $\mu\text{V}/\text{e}$	4.5
Readout noise	150 kHz readout	< 5 e	4.5



# Hamamatsu FDCCD

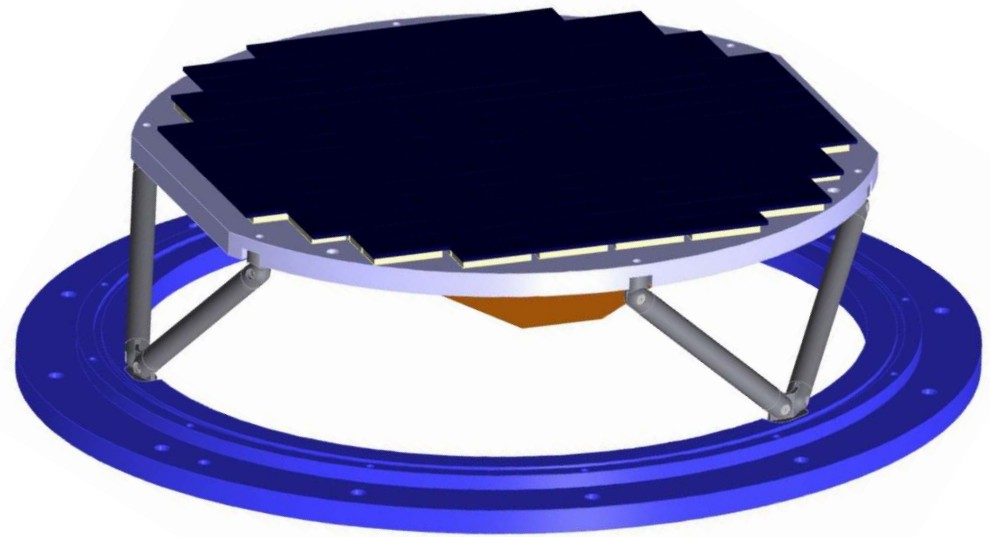
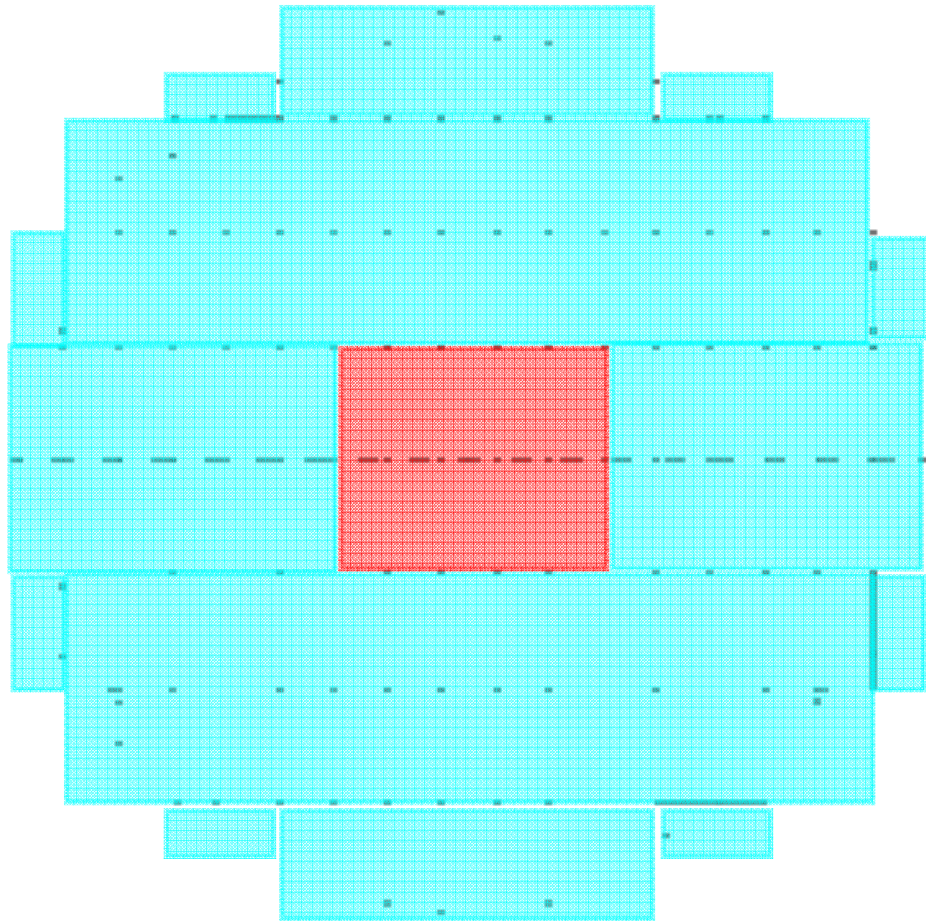
- Installation on Subaru FOCAS multi object spectrograph underway
- Now Commercially Available
- Gemini GMOS North and South placed an order.

Next Japanese X-ray satellite decided to employ Hamamatsu's FDCCD





# HSC Focal Plane



112 + 4 Guides



# Filter



# Filter Specification

	<b>Suprime-Cam</b>
<b>Substrate</b>	<b>BK7</b>
<b>Diameter</b>	<b>206x170mm</b>
<b>Clear aperture(CA)</b>	<b>192x158mm</b>
<b>Thickness</b>	<b>20mm</b>
<b>Thickness error</b>	<b>&lt; 0.2mm</b>
<b>Parallelism</b>	<b>&lt; 1 arcmin</b>
<b>Sub aperture(SA)</b>	<b>30mm</b>
<b>Wavefront error in SA</b>	<b>N/A</b>
<b>Peak transmission</b>	<b>&gt; 95%</b>
<b>Out of band leak</b>	<b>&lt; 0.1%</b>
<b>Cut-off wavelength error</b>	<b>0.6%–1.0%</b>
<b>Uniformity(wavelength)</b>	<b>0.4%</b>
<b>Uniformity(transmission)</b>	<b>1%</b>
<b>Ripple of transmission</b>	<b>5%</b>

Suprime-Cam's  
spec



# Filter Configuration

- “Combination of color glass and interference film” used be traditional.
- No large color glass is available
- Pure Interference filter is the only option for D > 50 cm



# Two ways of coating

- Vacuum evaporation
- Advantage
  - Good uniformity
  - Large surface
- Disadvantage
  - **Porous film**
  - Low durability
  - less number of layer can be accumulated

Three substrate  
required

- Sputter deposition
- Advantage
  - **Dense film**
  - Good durability
  - more number of layers can be accum.
- Disadvantage
  - Difficulty to realize uniformity over large area

One substrate  
is enough





# Prototypes

- **Broad band filter**
  - Vacuum evaporation
  - r' band
    - 550–695nm
  - No out-of-band blocking layer

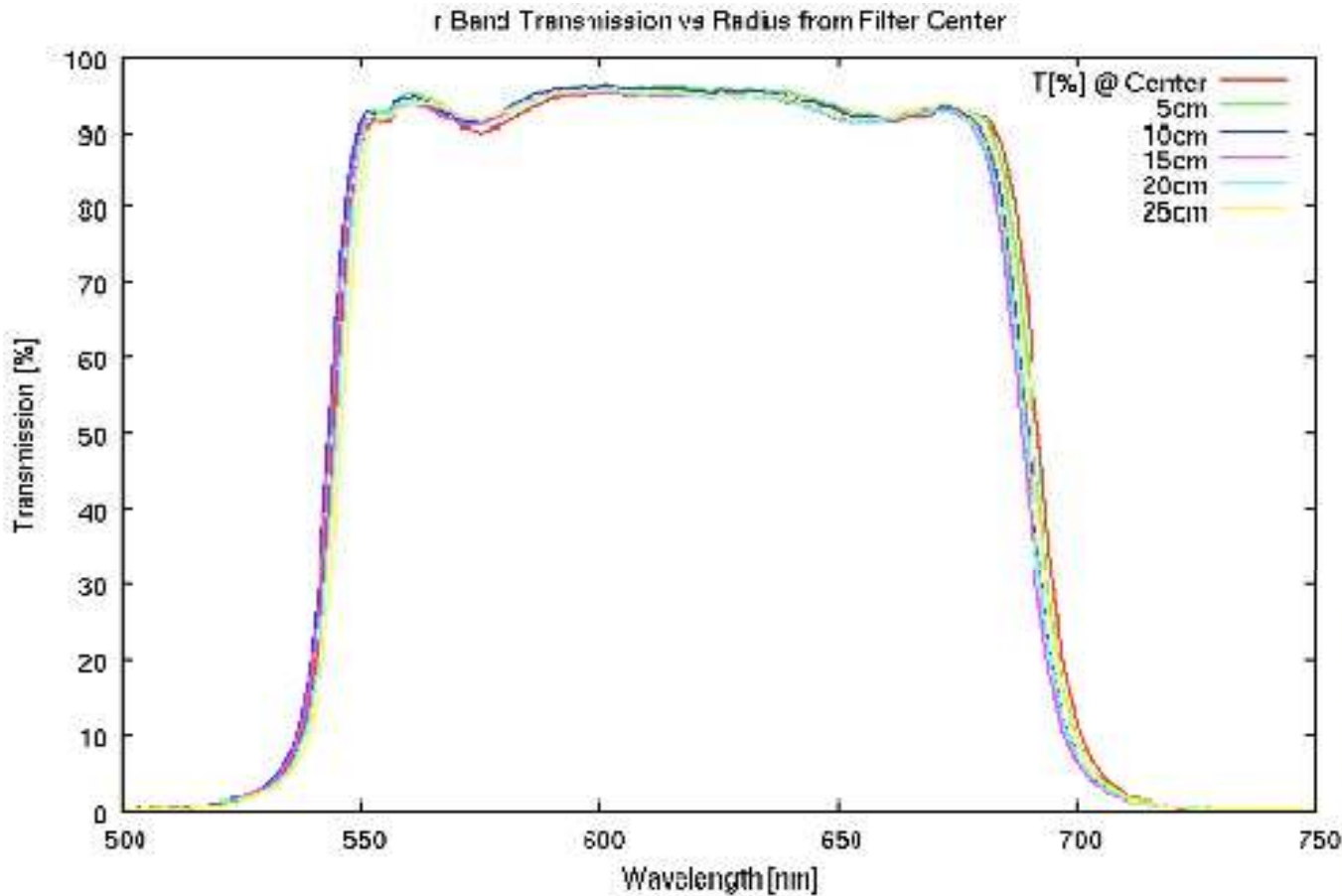
- **Narrow band filter**
  - Sputter deposition
  - $\lambda_c = 600\text{nm}$ 
    - Band width = 8nm
  - No out-of-band blocking layer

Optics Coating Japan  
Inc.

Barr Associates

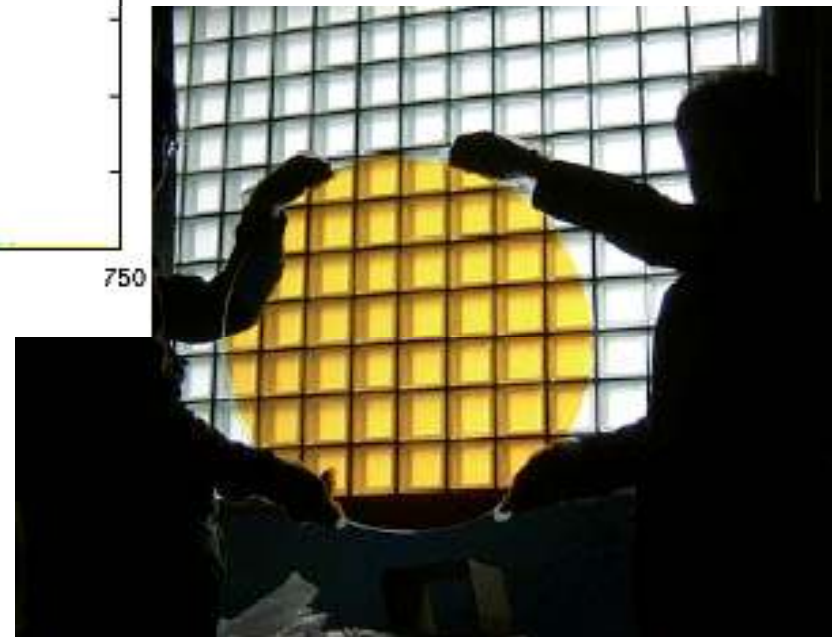


# Broad band prototype



$D = 60\text{cm}$

Uniformity  
cut off 3 nm  
Trans. 2-3 %



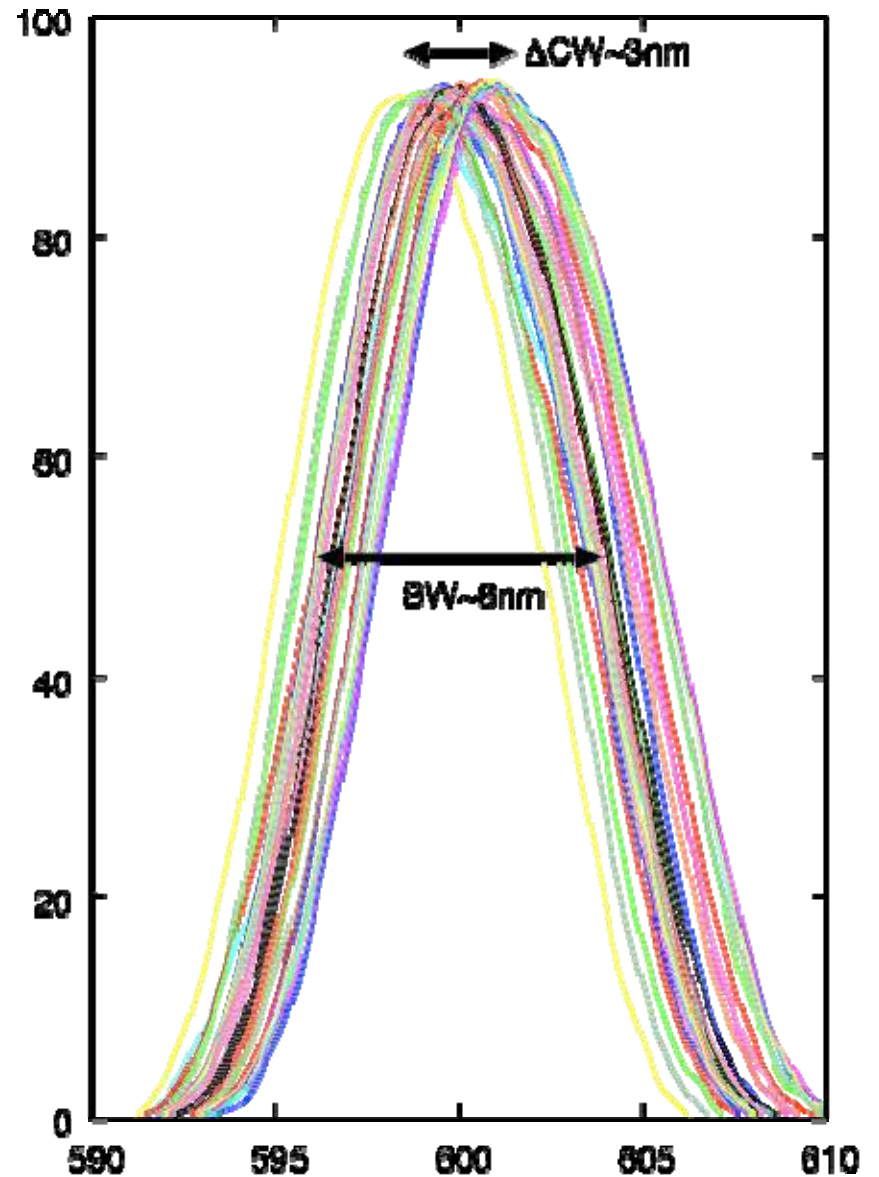


# Broadband prototype

	<b>Results</b>	<b>Supr Ime-Cam (BB)</b>
<b>Substrate</b>	N/A	BK7
<b>Diameter</b>	600mm	205x170mm
<b>Clear aperture (CA)</b>	580mm	192x158mm
<b>Thickness</b>	10mm	15mm (w/o frame)
<b>Thickness error</b>	N/A	< 0.2mm
<b>Parallelism</b>	N/A	< 1 arcmin
<b>Sub aperture (SA)</b>	N/A	30mm
<b>Wavefront error in SA</b>	N/A	N/A
<b>Peak transmission</b>	94%	> 95%
<b>Out of band leak</b>	0.4%, 0.2%	< 0.1%
<b>Cut-off wavelength</b>	545nm, 692nm	g, r, l, z (example)
<b>Cut-off wavelength error</b>	0.9%, 0.4%	0.6% to 1.0%
<b>Uniformity (wavelength)</b>	0.6%	0.4%
<b>Uniformity (transmission)</b>	1%	1%
<b>Ripple of transmission</b>	2%	5%

All the performance satisfied Suprime-Cam specification except “out of band leak”

# Transmission Measurement





# Narrowband prototype

	Results	SuprIme-Cam (NB)
Substrate	N/A	
Diameter	600mm	205x170mm
Clear aperture (CA)	680mm	192x158mm
Thickness	15mm	15mm (w/o frame)
Thickness error	N/A	< 0.2mm
Parallelism	N/A	< 1 arcmin
Sub aperture (SA)	N/A	30mm
Wavefront error in SA	N/A	N/A
Peak transmission	90%	84%
Out of band leak	N/A	
Central wavelength (CW)	600nm	816nm (example)
CW error (r<200mm)	1.7nm	3nm
CW error (r<250mm)	3nm	
Band-pass width (BW)	8nm	10nm
BW error (r<200mm)	0.6nm	0.3nm
BW error (r<250mm)	0.8nm	

Only band pass error do not meet the spec.





# Direction of HSC Filter development

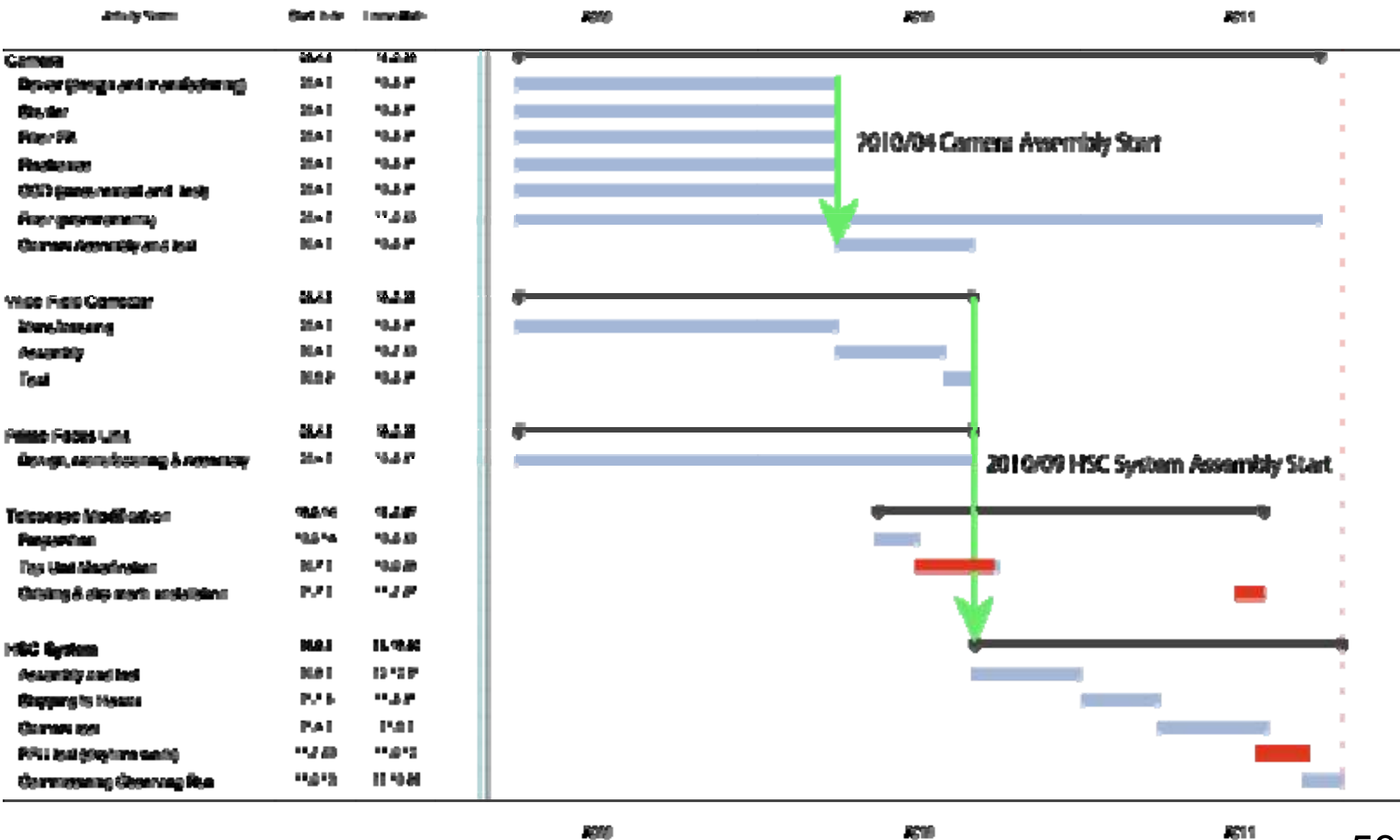
- Barr's result is much better than originally expected.
- Sputtering deposition seems the most favorable option.
- Development of Sputtering chamber is underway at Asahi Spectra

Barr and/or Asahi would be the likely option for us





# HSC Schedule





# Summary

- HSC is being built. (Upgrade of 10 years old Suprime-Cam)
- featuring superb inst. image quality  $< 0''.4$
- the fastest survey speed ever
- Most of the technical risks have been reduced through prototyping.
- HSC will see the first light in late 2011.

We are happy to share technical  
information