
Introduction to Discrete Element Methods

Basic of Contact Force Models and how to perform the Micro-Macro Transition to Continuum Theory

Stefan Luding

*Multi Scale Mechanics, TS, CTW, UTwente,
P.O.Box 217, 7500 AE Enschede, Netherlands
s.luding@utwente.nl*

RÉSUMÉ. Un des grands défis de la recherche d'aujourd'hui est de pouvoir simuler de manière réaliste les matériaux granulaires comme le sable ou les poudres qui sont constituées de millions de particules. Dans ce chapitre, la méthode des éléments discrets (DEM en anglais), basée sur le concept de la méthode de dynamique moléculaire, est introduite dans le cadre de la simulation de systèmes contenant un grand nombre de particules et quelques exemples d'applications sont présentés.

Il existe en fait deux approches de base, celle appelée "soft particle molecular dynamics" et celle appelée "hard sphere, event-driven method". La première est directe, facile à généraliser et compte de nombreuses applications, alors que la seconde est optimale pour des interactions de type rigide et est surtout utilisée pour les gaz granulaires dissipatifs. Les relations entre ces deux méthodes sont étudiées.

Les modèles de contacts sont basés sur la méthode des éléments discrets (DEM). Une série de modèles de base est présentée avec des interactions de type visco-élastique, adhésives, visqueuses, des contacts à frottements statique et dynamique ainsi que des contacts résistants en roulement et torsion.

Des exemples de simulations de glissements bi-axiaux et cylindriques dans des systèmes denses sont étudiés afin d'illustrer le passage du discret au continu.

ABSTRACT. One challenge of today's research is the realistic simulation of granular materials, like sand or powders, consisting of millions of particles. In this chapter, the discrete element method (DEM), as based on molecular dynamics methods, is briefly introduced for the simulation of many-particle systems, and some examples of applications are presented.

There exist two basically different approaches, the so-called soft particle molecular dynamics and the hard sphere, event-driven method. The former is straightforward, easy to generalize, and has numberless applications, while the latter is optimized for rigid interactions and is mainly used for collisional, dissipative granular gases. The connection between the two methods will be elaborated on.

Contact models are on the basis of DEM. A set of the most basic force models is presented involving elasto-plasticity, adhesion, viscosity, static and dynamic friction as well as rolling- and

torsion-resistance.

The examples given concern clustering in granular gases, and bi-axial as well as cylindrical shearing of dense packings in order to illustrate the micro-macro transition towards continuum theory.

MOTS-CLÉS : matériaux granulaires, dynamique moléculaire, “event-driven MD”, parallélisation, équation d’état, “clustering”, formation de bandes de glissement

KEYWORDS: granular matter, molecular dynamics (MD), discrete element methods (DEM), event driven MD, equation of state, clustering, shear band formation, micro-macro transition

1. Introduction

The approach towards the microscopic understanding of macroscopic particulate material behavior [HER 97, KIS 01, HIN 04] is the modeling of particles using so-called discrete element methods (DEM). Even though millions of particles can be simulated, the possible length of such a particle system is in general too small in order to regard it as macroscopic. Therefore, methods and tools to perform a so-called micro-macro transition [VER 01, P^o 01, KIR 49] are discussed, starting from the DEM simulations. These “microscopic” simulations of a small sample (representative volume element) can be used to derive macroscopic constitutive relations needed to describe the material within the framework of a macroscopic continuum theory.

For granular materials, as an example, the particle properties and interaction laws are inserted into DEM, which is also often referred to as molecular dynamics (MD), and lead to the collective behavior of the dissipative many-particle system. From a particle simulation, one can extract, e.g., the pressure of the system as a function of density. This equation of state allows a macroscopic description of the material, which can be viewed as a compressible, non-Newtonian complex fluid [LUD 01b], including a fluid-solid phase transition.

In the following, two versions of the molecular dynamics simulation method are introduced. The first is the so-called soft sphere molecular dynamics (MD=DEM), as described in section 2. It is a straightforward implementation to solve the equations of motion for a system of many interacting particles [ALL 87, RAP 95]. For DEM, both normal and tangential interactions, like friction, are discussed for spherical particles. The second method is the so-called event-driven (ED) simulation, as discussed in section 3, which is conceptually different from DEM, since collisions are dealt with via a collision matrix that determines the momentum change on physical grounds. For the sake of brevity, the ED method is only discussed for smooth spherical particles. A comparison and a way to relate the soft and hard particle methods is provided in section 4.

As one ingredient of a micro-macro transition, the stress is defined for a dynamic system of hard spheres, in section 5, by means of kinetic-theory arguments [P^o 01], and for a quasi-static system by means of volume averages [L^o 00]. Examples are presented in the following sections 6 and 7, where the above-described methods are applied.

2. The Soft Particle Molecular Dynamics Method

One possibility to obtain information about the behavior of granular media is to perform experiments. An alternative are simulations with the molecular dynamics (MD) or discrete element model (DEM) [CUN 79, BAS 91, BAA 96, HER 98, THO 00a, THO 00b, THO 01, VER 01, L^o 03]. Note that both methods are identical in spirit, however, different groups of researchers use these (and also other) names.

Conceptually, the DEM method has to be separated from the hard sphere event-driven (ED) molecular dynamics, see section 3, and also from the so-called Contact Dynamics (CD). The former will be discussed below and in the chapter by T. Pöschel in this book, the latter (CD) will be introduced in the chapter by F. Radjai in this book. Alternative stochastic methods like cell- or lattice gas-methods are just named as keywords, but not discussed here at all.

2.1. Discrete Particle Model

The elementary units of granular materials are mesoscopic grains which deform under stress. Since the realistic modeling of the deformations of the particles is much too complicated, we relate the interaction force to the overlap δ of two particles, see Fig. 1. Note that the evaluation of the inter-particle forces based on the overlap may not be sufficient to account for the inhomogeneous stress distribution inside the particles. Consequently, our results presented below are of the same quality as the simple assumptions about the force-overlap relation, see Fig. 1.

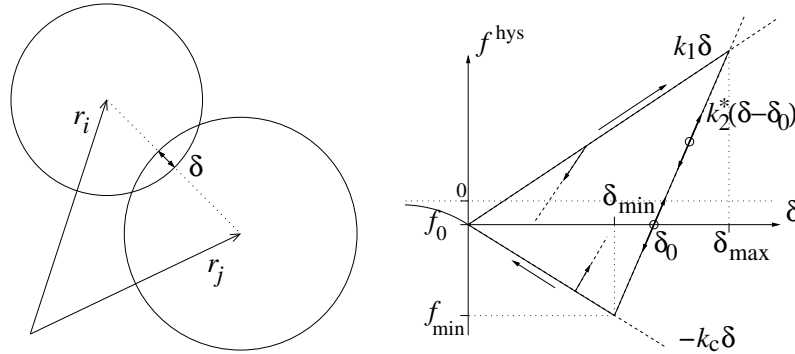


Figure 1. (Left) Two particle contact with overlap δ . (Right) Schematic graph of the piecewise linear, hysteretic, adhesive force-displacement model used below.

2.2. Equations of Motion

If all forces \mathbf{f}_i acting on the particle i , either from other particles, from boundaries or from external forces, are known, the problem is reduced to the integration of Newton's equations of motion for the translational and rotational degrees of freedom :

$$m_i \frac{d^2}{dt^2} \mathbf{r}_i = \mathbf{f}_i + m_i \mathbf{g}, \quad \text{and} \quad I_i \frac{d^2}{dt^2} \varphi_i = \mathbf{t}_i \quad [1]$$

with the mass m_i of particle i , its position \mathbf{r}_i the total force $\mathbf{f}_i = \sum_c \mathbf{f}_i^c$ acting on it due to contacts with other particles or with the walls, the acceleration due to volume forces like gravity \mathbf{g} , the spherical particles moment of inertia I_i , its angular velocity $\boldsymbol{\omega}_i = d\boldsymbol{\varphi}_i/dt$ and the total torque $\mathbf{t}_i = \sum_c (\mathbf{l}_i^c \times \mathbf{f}_i^c + \mathbf{q}_i^c)$, where \mathbf{q}_i^c are torques/couples at contacts other than due to a tangential force, e.g., due to rolling and torsion.

The equations of motion are thus a system of $\mathcal{D} + \mathcal{D}(\mathcal{D} - 1)/2$ coupled ordinary differential equations to be solved in \mathcal{D} dimensions. With tools from numerical integration, as nicely described in textbooks as [ALL 87, RAP 95], this is straightforward. The typically short-ranged interactions in granular media, allow for a further optimization by using linked-cell or alternative methods [ALL 87, RAP 95] in order to make the neighborhood search more efficient. In the case of long-range interactions, (e.g. charged particles with Coulomb interaction, or objects in space with self-gravity) this is not possible anymore, so that more advanced methods for optimization have to be applied – for the sake of brevity, we restrict ourselves to short range interactions here.

2.3. Normal Contact Force Laws

2.3.1. Linear Normal Contact Model

Two spherical particles i and j , with radii a_i and a_j , respectively, interact only if they are in contact so that their overlap

$$\delta = (a_i + a_j) - (\mathbf{r}_i - \mathbf{r}_j) \cdot \mathbf{n} \quad [2]$$

is positive, $\delta > 0$, with the unit vector $\mathbf{n} = \mathbf{n}_{ij} = (\mathbf{r}_i - \mathbf{r}_j)/|\mathbf{r}_i - \mathbf{r}_j|$ pointing from j to i . The force on particle i , from particle j , at contact c , can be decomposed into a normal and a tangential part as $\mathbf{f}^c := \mathbf{f}_i^c = f^n \mathbf{n} + f^t \mathbf{t}$, where f^n is discussed first.

The simplest normal contact force model, which takes into account excluded volume and dissipation, involves a linear repulsive and a linear dissipative force

$$f^n = k\delta + \gamma_0 v_n, \quad [3]$$

with a spring stiffness k , a viscous damping γ_0 , and the relative velocity in normal direction $v_n = -\mathbf{v}_{ij} \cdot \mathbf{n} = -(\mathbf{v}_i - \mathbf{v}_j) \cdot \mathbf{n} = \dot{\delta}$.

This so-called linear spring dashpot model allows to view the particle contact as a damped harmonic oscillator, for which the half-period of a vibration around an equilibrium position, see Fig. 1, can be computed, and one obtains a typical response time on the contact level,

$$t_c = \frac{\pi}{\omega}, \quad \text{with } \omega = \sqrt{(k/m_{12}) - \eta_0^2}, \quad [4]$$

with the eigenfrequency of the contact ω , the rescaled damping coefficient $\eta_0 = \gamma_0/(2m_{ij})$, and the reduced mass $m_{ij} = m_i m_j / (m_i + m_j)$. From the solution of

the equation of a half period of the oscillation, one also obtains the coefficient of restitution

$$r = v'_n/v_n = \exp(-\pi\eta_0/\omega) = \exp(-\eta_0 t_c) , \quad [5]$$

which quantifies the ratio of relative velocities after (primed) and before (unprimed) the collision. For a more detailed discussion of this and other, more realistic, non-linear contact models see e.g. [LUD 98a] and the chapters by Pöschel and Radjai in this book.

The contact duration in Eq. (4) is also of practical technical importance, since the integration of the equations of motion is stable only if the integration time-step Δt_{DEM} is much smaller than t_c . Furthermore, it depends on the magnitude of dissipation. In the extreme case of an overdamped spring, t_c can become very large. Therefore, the use of neither too weak nor too strong dissipation is recommended.

2.3.2. Adhesive, Elasto-Plastic Normal Contact Model

Here we apply a variant of the linear hysteretic spring model [WAL 86, LUD 98a, TOM 00, LUD 08a], as an alternative to the frequently applied spring-dashpot models. This model is the simplest version of some more complicated nonlinear-hysteretic force laws [WAL 86, ZHU 91, SAD 93], which reflect the fact that at the contact point, plastic deformations may take place. The repulsive (hysteretic) force can be written as

$$f^{\text{hys}} = \begin{cases} k_1 \delta & \text{for loading,} & \text{if } k_2^*(\delta - \delta_0) \geq k_1 \delta \\ k_2^*(\delta - \delta_0) & \text{for un/reloading,} & \text{if } k_1 \delta > k_2^*(\delta - \delta_0) > -k_c \delta \\ -k_c \delta & \text{for unloading,} & \text{if } -k_c \delta \geq k_2^*(\delta - \delta_0) \end{cases} \quad [6]$$

with $k_1 \leq k_2^*$, see Fig. 1, and Eq. (7) below for the definition of the (variable) k_2^* as function of the constant model parameter k_2 .

During the initial loading the force increases linearly with the overlap δ , until the maximum overlap δ_{max} is reached (which has to be kept in memory as a history parameter). The line with slope k_1 thus defines the maximum force possible for a given δ . During unloading the force drops from its value at δ_{max} down to zero at overlap $\delta_0 = (1 - k_1/k_2^*)\delta_{\text{max}}$, on the line with slope k_2^* . Reloading at any instant leads to an increase of the force along this line, until the maximum force is reached; for still increasing δ , the force follows again the line with slope k_1 and δ_{max} has to be adjusted accordingly.

Unloading below δ_0 leads to negative, attractive forces until the minimum force $-k_c \delta_{\text{min}}$ is reached at the overlap $\delta_{\text{min}} = (k_2^* - k_1)\delta_{\text{max}}/(k_2^* + k_c)$. This minimum force, i.e. the maximum attractive force, is obtained as a function of the model parameters k_1 , k_2 , k_c , and the history parameter δ_{max} . Further unloading leads to attractive forces $f^{\text{hys}} = -k_c \delta$ on the adhesive branch with slope $-k_c$. The highest possible attractive force, for given k_1 and k_2 , is reached for $k_c \rightarrow \infty$, so that $f_{\text{max}}^{\text{hys}} = -(k_2 - k_1)\delta_{\text{max}}$. Since this would lead to a discontinuity at $\delta = 0$, it is avoided by using finite k_c .

The lines with slope k_1 and $-k_c$ define the range of possible force values and departure from these lines takes place in the case of unloading and reloading, respectively. Between these two extremes, unloading and reloading follow the same line with slope k_2 . Possible equilibrium states are indicated as circles in Fig. 1, where the upper and lower circle correspond to a pre-stressed and stress-free state, respectively. Small perturbations lead, in general, to small deviations along the line with slope k_2 as indicated by the arrows.

A non-linear un/reloading behavior would be more realistic, however, due to a lack of detailed experimental informations, we use the piece-wise linear model as a compromise. One refinement is a k_2^* value dependent on the maximum overlap that implies small and large plastic deformations for weak and strong contact forces, respectively. One model, as implemented recently [LUD 05c, LUD 08a], requires an additional model parameter, δ_{\max}^* , so that $k_2^*(\delta_{\max})$ is increasing from k_1 to k_2 (linear interpolation is used below, however, this is another choice to be made and will depend on the material under consideration) with the maximum overlap, until δ_{\max}^* is reached ¹ :

$$k_2^*(\delta_{\max}) = \begin{cases} k_2 & \text{if } \delta_{\max} \geq \delta_{\max}^* \\ k_1 + (k_2 - k_1)\delta_{\max}/\delta_{\max}^* & \text{if } \delta_{\max} < \delta_{\max}^* \end{cases} . \quad [7]$$

While in the case of collisions of particles with large deformations, dissipation takes place due to the hysteretic nature of the force-law, stronger dissipation of small amplitude deformations is achieved by adding the viscous, velocity dependent dissipative force from Eq. (3) to the hysteretic force, such that $f^n = f^{\text{hys}} + \gamma_0 v_n$. The hysteretic model contains the linear contact model as special case $k_1 = k_2 = k$.

2.3.3. Long Range Normal Forces

Medium range van der Waals forces can be taken into account in addition to the hysteretic force such that $f^n = f_i^{\text{hys}} + f_i^{\text{vdW}}$ with, for example, the attractive part of a Lennard-Jones Potential

$$f^{\text{vdW}} = -6(\varepsilon/r_0)[(r_0/r_{ij})^7 - (r_0/r_c)^7] \quad \text{for } r_{ij} \leq r_c . \quad [8]$$

The new parameters necessary for this force are an energy scale ε , a typical length scale r_0 and a cut-off length r_c . As long as r_c is not much larger than the particle diameter, the methods for short range interactions still can be applied to such a medium range interaction model – only the linked cells have to be larger than twice the cut-off radius, and no force is active for $r > r_c$.

1. A limit to the slope k_2 is needed for practical reasons. If k_2 would not be limited, the contact duration could become very small so that the time step would have to be reduced below reasonable values.

2.4. Tangential Forces and Torques in General

For the tangential degrees of freedom, there are three different force- and torque-laws to be implemented : (i) friction, (ii) rolling resistance, and (iii) torsion resistance.

2.4.1. Sliding

For dynamic (sliding) and static *friction*, the relative tangential velocity of the contact points,

$$\mathbf{v}_t = \mathbf{v}_{ij} - \mathbf{n}(\mathbf{n} \cdot \mathbf{v}_{ij}), \quad [9]$$

is to be considered for the force and torque computations in subsection 2.5, with the total relative velocity of the particle surfaces at the contact

$$\mathbf{v}_{ij} = \mathbf{v}_i - \mathbf{v}_j + a'_i \mathbf{n} \times \boldsymbol{\omega}_i + a'_j \mathbf{n} \times \boldsymbol{\omega}_j, \quad [10]$$

with the corrected radius relative to the contact point $a'_\alpha = a_\alpha - \delta/2$, for $\alpha = i, j$. Tangential forces acting on the contacting particles are computed from the accumulated sliding of the contact points along each other, as described in detail in subsection 2.5.1.

2.4.2. Objectivity

In general, two particles can rotate together, due to both a rotation of the reference frame or a non-central “collision”. The angular velocity $\boldsymbol{\omega}_0 = \boldsymbol{\omega}_0^n + \boldsymbol{\omega}_0^t$, of the rotating reference has the tangential-plane component

$$\boldsymbol{\omega}_0^t = \frac{\mathbf{n} \times (\mathbf{v}_i - \mathbf{v}_j)}{a'_i + a'_j}, \quad [11]$$

which is related to the relative velocity, while the normal component, $\boldsymbol{\omega}_0^n$, is not. Inserting $\boldsymbol{\omega}_i = \boldsymbol{\omega}_j = \boldsymbol{\omega}_0^t$, from Eq. (11), into Eq. (10) leads to zero sliding velocity, proving that the above relations are objective. Tangential forces and torques due to sliding can become active only when the particles are rotating with respect to the common rotating reference frame.²

Since action should be equal to reaction, the tangential forces are equally strong, but opposite, i.e., $\mathbf{f}_j^t = -\mathbf{f}_i^t$, while the corresponding torques are parallel but not necessarily equal in magnitude : $\mathbf{q}_i^{\text{friction}} = -a'_i \mathbf{n} \times \mathbf{f}_i$, and $\mathbf{q}_j^{\text{friction}} = (a'_j/a'_i) \mathbf{q}_i^{\text{friction}}$. Note that tangential forces and torques *together* conserve the total angular momentum about the pair center of mass

$$\mathbf{L}_{ij} = \mathbf{L}_i + \mathbf{L}_j + m_i r_{i\text{cm}}^2 \boldsymbol{\omega}_0^t + m_j r_{j\text{cm}}^2 \boldsymbol{\omega}_0^t, \quad [12]$$

with the rotational contributions $\mathbf{L}_\alpha = I_\alpha \boldsymbol{\omega}_\alpha$, for $\alpha = i, j$, and the distances $r_{\alpha\text{cm}} = |\mathbf{r}_\alpha - \mathbf{r}_{\text{cm}}|$ from the particle centers to the center of mass $\mathbf{r}_{\text{cm}} = (m_i \mathbf{r}_i + m_j \mathbf{r}_j)/(m_i +$

2. For rolling and torsion, there is no similar relation between rotational and tangential degrees of freedom : for any rotating reference frame, torques due to rolling and torsion can become active only due to rotation relative to the common reference frame, see below.

m_j), see Ref. [LUD 98a]. The change of angular momentum consists of the change of particle spins (first term) and of the change of the angular momentum of the two masses rotating about their common center of mass (second term) :

$$\frac{d\mathbf{L}_{ij}}{dt} = \mathbf{q}_i^{\text{friction}} \left(1 + \frac{a'_j}{a'_i} \right) + (m_i r_{icm}^2 + m_j r_{jcm}^2) \frac{d\boldsymbol{\omega}_0^t}{dt}, \quad [13]$$

which both contribute, but exactly cancel each other, since

$$\begin{aligned} \mathbf{q}_i^{\text{friction}} \left(1 + \frac{a'_j}{a'_i} \right) &= -(a'_i + a'_j) \mathbf{n} \times \mathbf{f}_i \\ &= -(m_i r_{icm}^2 + m_j r_{jcm}^2) \frac{d\boldsymbol{\omega}_0^t}{dt}, \end{aligned} \quad [14]$$

see [LUD 06] for more details.

2.4.3. Rolling

A *rolling* velocity $\mathbf{v}_r^0 = -a'_i \mathbf{n} \times \boldsymbol{\omega}_i + a'_j \mathbf{n} \times \boldsymbol{\omega}_j$, defined in analogy to the sliding velocity, is not objective in general [ELS 06, LUD 06] – only in the special cases of (i) equal-sized particles or (ii) for a particle rolling on a fixed flat surface.

The rolling velocity should quantify the distance the two surfaces roll over each other (without sliding). Therefore, it is equal for both particles by definition. An *objective rolling velocity* is obtained by using the reduced radius, $a'_{ij} = a'_i a'_j / (a'_i + a'_j)$, so that

$$\mathbf{v}_r = -a'_{ij} (\mathbf{n} \times \boldsymbol{\omega}_i - \mathbf{n} \times \boldsymbol{\omega}_j). \quad [15]$$

This definition is objective since any common rotation of the two particles vanishes by construction. A more detailed discussion of this issue is beyond the scope of this paper, rather see [ELS 06, LUD 06] and the references therein.

A rolling velocity will activate torques, acting against the rolling motion, e.g., when two particles are rotating anti-parallel with spins in the tangential plane. These torques are then equal in magnitude and opposite in direction, i.e., $\mathbf{q}_i^{\text{rolling}} = -\mathbf{q}_j^{\text{rolling}} = a_{ij} \mathbf{n} \times \mathbf{f}_r$, with the quasi-force \mathbf{f}_r , computed in analogy to the friction force, as function of the rolling velocity \mathbf{v}_r in subsection 2.5.2; the quasi-forces for both particles are equal and do not act on the centers of mass. Therefore, the total momenta (translational and angular) are conserved.

2.4.4. Torsion

For *torsion resistance*, the relative spin along the normal direction

$$\mathbf{v}_o = a_{ij} (\mathbf{n} \cdot \boldsymbol{\omega}_i - \mathbf{n} \cdot \boldsymbol{\omega}_j) \mathbf{n}, \quad [16]$$

is to be considered, which activates torques when two particles are rotating anti-parallel with spins parallel to the normal direction. Torsion is not activated by a common rotation of the particles around the normal direction $\mathbf{n} \cdot \boldsymbol{\omega}_0 = \mathbf{n} \cdot (\boldsymbol{\omega}_i + \boldsymbol{\omega}_j) / 2$, which makes the torsion resistance objective.

The torsion torques are equal in magnitude and directed in opposite directions, i.e., $\mathbf{q}_i^{\text{torsion}} = -\mathbf{q}_j^{\text{torsion}} = a_{ij} \mathbf{f}_o$, with the quasi-force \mathbf{f}_o , computed from the torsion velocity in subsection 2.5.3, and also not changing the translational momentum. Like for rolling, the torsion torques conserve the total angular momentum.

2.4.5. Summary

The implementation of the tangential force computations for \mathbf{f}_t , \mathbf{f}_r , and \mathbf{f}_o as based on \mathbf{v}_t , \mathbf{v}_r , and \mathbf{v}_o , respectively, is assumed to be *identical*, i.e., even the same subroutine is used, but with different parameters as specified below. The difference is that friction leads to a force in the tangential plane (changing both translational and angular momentum), while rolling- and torsion-resistance lead to quasi-forces in the tangential plane and the normal direction, respectively, changing the particles' angular momentum only. For more details on tangential contact models, friction, rolling and torsion, see Refs. [BAR 05, DIN 05, LUD 07a, LUD 06, ELS 06].

2.5. The tangential force- and torque-models

The tangential contact model presented now is a single procedure (subroutine) that can be used to compute either sliding, rolling, or torsion resistance. The subroutine needs a relative velocity as input and returns the respective force or quasi-force as function of the accumulated deformation. The sliding/sticking friction model will be introduced in detail, while rolling and torsion resistance are discussed where different.

2.5.1. Sliding/Sticking Friction Model

The tangential force is coupled to the normal force via Coulomb's law, $f^t \leq f_C^s := \mu^s f^n$, where for the sliding case one has dynamic friction with $f^t = f_C^d := \mu^d f^n$. The dynamic and the static friction coefficients follow, in general, the relation $\mu^d \leq \mu^s$. The static situation requires an elastic spring in order to allow for a restoring force, i.e., a non-zero remaining tangential force in static equilibrium due to activated Coulomb friction.

If a purely repulsive contact is established, $f^n > 0$, and the tangential force is active. For an adhesive contact, Coulombs law has to be modified in so far that f^n is replaced by $f^n + k_c \delta$. In this model, the reference for a contact is no longer the zero force level, but it is the adhesive, attractive force level along $-k_c \delta$.

If a contact is active, one has to project (or better rotate) the tangential spring into the actual tangential plane, since the frame of reference of the contact may have rotated since the last time-step. The tangential spring

$$\boldsymbol{\xi} = \boldsymbol{\xi}' - \mathbf{n}(\mathbf{n} \cdot \boldsymbol{\xi}'), \quad [17]$$

is used for the actual computation, where $\boldsymbol{\xi}'$ is the old spring from the last iteration, with $|\boldsymbol{\xi}| = |\boldsymbol{\xi}'|$ enforced by appropriate scaling/rotation. If the spring is new, the tangential spring-length is zero, but its change is well defined after the first, initiation

step. In order to compute the changes of the tangential spring, a tangential test-force is first computed as the sum of the tangential spring force and a tangential viscous force (in analogy to the normal viscous force)

$$\mathbf{f}_0^t = -k_t \boldsymbol{\xi} - \gamma_t \mathbf{v}_t, \quad [18]$$

with the tangential spring stiffness k_t , the tangential dissipation parameter γ_t , and \mathbf{v}_t from Eq. (9). As long as $|\mathbf{f}_0^t| \leq f_C^s$, with $f_C^s = \mu^s (f^n + k_c \delta)$, one has static friction and, on the other hand, for $|\mathbf{f}_0^t| > f_C^s$, sliding friction becomes active. As soon as $|\mathbf{f}_0^t|$ gets smaller than f_C^d , static friction becomes active again.

In the *static friction* case, below the Coulomb limit, the tangential spring is incremented

$$\boldsymbol{\xi}' = \boldsymbol{\xi} + \mathbf{v}_t \Delta t_{\text{MD}}, \quad [19]$$

to be used in the next iteration in Eq. (17), and the tangential force $\mathbf{f}^t = \mathbf{f}_0^t$ from Eq. (18) is used. In the *sliding friction* case, the tangential spring is adjusted to a length consistent with Coulombs condition, so that

$$\boldsymbol{\xi}' = -\frac{1}{k_t} (f_C^d \mathbf{t} + \gamma_t \mathbf{v}_t), \quad [20]$$

with the tangential unit vector, $\mathbf{t} = \mathbf{f}_0^t / |\mathbf{f}_0^t|$, defined by Eq. (18), and thus the magnitude of the Coulomb force is used. Inserting $\boldsymbol{\xi}'$ from Eq. (20) into Eq. (18) during the next iteration will lead to $\mathbf{f}_0^t \approx f_C^d \mathbf{t}$. Note that \mathbf{f}_0^t and \mathbf{v}_t are not necessarily parallel in three dimensions. However, the mapping in Eq. (20) works always, rotating the new spring such that the direction of the frictional force is unchanged and, at the same time, limiting the spring in length according to Coulombs law. In short notation the tangential contact law reads

$$\mathbf{f}^t = f^t \mathbf{t} = +\min(f_C, |\mathbf{f}_0^t|) \mathbf{t}, \quad [21]$$

where f_C follows the static/dynamic selection rules described above. The torque on a particle due to frictional forces at this contact is $\mathbf{q}^{\text{friction}} = \mathbf{l}_i^c \times \mathbf{f}_i^c$, where \mathbf{l}_i^c is the branch vector, connecting the center of the particle with the contact point. Note that the torque on the contact partner is generally different in magnitude, since \mathbf{l}_i^c can be different, but points in the same direction; see subsection 2.4.2 for details on this.

The four parameters for the friction law are k_t , μ_s , $\phi_d = \mu_d / \mu_s$, and γ_t , accounting for tangential stiffness, the static friction coefficient, the dynamic friction ratio, and the tangential viscosity, respectively. Note that the tangential force described above is identical to the classical Cundall-Strack spring only in the limits $\mu = \mu^s = \mu^d$, i.e., $\phi_d = 1$, and $\gamma_t = 0$. The sequence of computations and the definitions and mappings into the tangential direction can be used in 3D as well as in 2D.

2.5.2. Rolling Resistance Model

The three new parameters for rolling resistance are k_r , μ_r , and γ_r , while $\phi_r = \phi_d$ is used from the friction law. The new parameters account for rolling stiffness, a

static rolling “friction” coefficient, and rolling viscosity, respectively. In the subroutine called, the rolling velocity v_r is used instead of v_t and the computed quasi-force f_r is used to compute the torques, q^{rolling} , on the particles.

2.5.3. Torsion Resistance Model

The three new parameters for rolling resistance are k_o , μ_o , and γ_o , while $\phi_o = \phi_d$ is used from the friction law. The new parameters account for torsion stiffness, a static torsion “friction” coefficient, and torsion viscosity, respectively. In the subroutine, the torsion velocity v_o is used instead of v_t and the projection is a projection along the normal unit-vector, not into the tangential plane as for the other two models. The computed quasi-force f_o is then used to compute the torques, q^{torsion} , on the particles.

2.6. Background Friction

Note that the viscous dissipation takes place in a two-particle contact. In the bulk material, where many particles are in contact with each other, this dissipation mode is very inefficient for long-wavelength cooperative modes of motion [LUD 94b, LUD 94a]. Therefore, an additional damping with the background can be introduced, so that the total force on particle i is

$$\mathbf{f}_i = \sum_j (f^n \mathbf{n} + f^t \mathbf{t}) - \gamma_b \mathbf{v}_i, \quad [22]$$

and the total torque

$$\mathbf{q}_i = \sum_j (\mathbf{q}^{\text{friction}} + \mathbf{q}^{\text{rolling}} + \mathbf{q}^{\text{torsion}}) - \gamma_{br} a_i^2 \boldsymbol{\omega}_i, \quad [23]$$

with the damping artificially enhanced in the spirit of a rapid relaxation and equilibration. The sum in Eqs. (22) and (23) takes into account all contact partners j of particle i , but the background dissipation can be attributed to the medium between the particles. Note that the effect of γ_b and γ_{br} should be checked for each set of parameters : it should be small in order to exclude artificial over-damping. The set of parameters is summarized in table 1. Note that only a few parameters are specified with dimensions, while the other parameters are expressed as ratios.

2.7. Example : Tension Test Simulation Results

In order to illustrate the power of the contact model (especially the adhesive normal model), in this section, uni-axial tension and compression tests are presented. Note that the contact model parameters are chosen once and then one can simulate loose particles, pressure-sintering, and agglomerates with one set of parameters. With slight extensions, the same model was already applied to temperature-sintering [LUD 05c] or self-healing [LUD 07b, LUD 08c].

Property	Symbol
Time unit	t_u
Length unit	x_u
Mass unit	m_u
Particle radius	a_0
Material density	ρ
Elastic stiffness (variable)	k_2
Maximal elastic stiffness	$k = k_2$
Plastic stiffness	k_1/k
Adhesion “stiffness”	k_c/k
Friction stiffness	k_t/k
Rolling stiffness	k_r/k
Torsion stiffness	k_o/k
Plasticity depth	ϕ_f
Coulomb friction coefficient	$\mu = \mu_d = \mu_s$
Dynamic to static Friction ratio	$\phi_d = \mu_d/\mu_s$
Rolling “friction” coefficient	μ_r
Torsion “friction” coefficient	μ_o
Normal viscosity	$\gamma = \gamma_n$
Friction viscosity	γ_t/γ
Rolling viscosity	γ_r/γ
Torsion viscosity	γ_o/γ
Background viscosity	γ_b/γ
Background viscous torque	γ_{br}/γ

Tableau 1. Summary of the microscopic contact model parameters. The longer ranged forces and their parameters, ϵ , r_0 , and r_c are not included here.

The tests consists of three stages : (i) pressure sintering, (ii) stress-relaxation, and (iii) the compression- or tension-test itself. The contact parameters, as introduced in the previous section, are summarized in table 1 and typical values are given in table 2. These parameters are used for particle-particle contacts, *the same for all tests*, unless explicitly specified.

First, for *pressure sintering*, a very loose assembly of particles is compressed with isotropic stress $p_s 2a/k_2 \approx 0.02$ in a cuboidal volume so that the adhesive contact forces are activated this way. The stress- and strain-controlled wall motion modes are described below in subsection 6.2.2.

Two of the six walls are adhesive, with $k_c^{\text{wall}}/k_2 = 20$, so that the sample sticks to them later, while all other walls are adhesionless, so that they can be easily removed in the next step. Note that during compression and sintering, the walls could all be without adhesion, since the high pressure used keeps the sample together anyway – only later for relaxation, adhesion must switched on. If not the sample does not remain

a solid, and it also could lose contact with the walls, which are later used to apply the tensile strain.

All walls should be frictionless during sintering, while the particles can be slightly adhesive and frictional. If the walls would be frictional, the pressure from a certain wall would not be transferred completely to the respective opposite wall, since frictional forces carry part of the load – an effect that is known since the early work of Janssen [JAN 95, SPE 06, TIG 07].

Pressure-sintering is stopped when the kinetic energy of the sample is many orders of magnitude smaller than the potential energy – typically 10 orders of magnitude.

During *stress-relaxation* all wall stresses are slowly released to $p_r/p_s \ll 1$ and the sample is relaxed again until the kinetic energy is much smaller than the potential energy. After this, the sample is ready for the *tension or compression tests*. The non-adhesive side walls still feel a very small external stress that is not big enough to affect the dynamics of the tension test, it is just convenient to keep the walls close to the sample. (This is a numerical and not a physical requirement, since our code uses linked-cells and those are connected to the system size. If the walls would move too far away, either the linked cells would grow, or their number would increase. Both cases are numerically inefficient.)

For the *tension test* wall friction is typically active, but some variation does not show a big effect. One of the sticky walls is slowly and smoothly moved outwards like described and applied in earlier studies [LUD 01a, LUD 05a, LUD 07a, LUD 07b, LUD 08a, LUD 08c], following a prescribed cosine-function with time.

2.7.1. Model Parameters for tension

The system presented in this subsection contains $N = 1728$ particles with radii a_i drawn from a Gaussian distribution around $a = 0.005$ mm [DAV 05, DAV 07]. The contact model parameters are summarized in tables 1 and 2. The volume fraction, $\nu = \sum_i V(a_i)/V$, with the particle volume $V(a_i) = (4/3)\pi a_i^3$, reached during pressure sintering with $2ap_s/k_2 = 0.01$ is $\nu_s = 0.6754$. The coordination number is $\mathcal{C} \approx 7.16$ in this state. After stress-relaxation, these values have changed to $\nu \approx 0.629$ and $\mathcal{C} \approx 6.19$. A different preparation procedure (with adhesion $k_c/k_2 = 0$ during sintering) does not lead to a difference in density after sintering. However, one observes $\nu \approx 0.630$ and $\mathcal{C} \approx 6.23$ after relaxation. For both preparation procedures the tension test results are virtually identical, so that only the first procedure is used in the following.

The material parameters used for the particle contacts are given in table 2. The particle-wall contact parameters are the same, except for cohesion and friction, for which $k_c^{\text{wall}}/k_2 = 20$ and $\mu^{\text{wall}} = 10$ are used – the former during all stages, the latter only during tensile testing.

The choice of numbers and units is such that the particles correspond spheres with several microns in radius. The magnitude of stiffness k cannot be compared directly with the material bulk modulus C , since it is a contact property. However,

Symbol	Value	rescaled units	SI-units
t_u	1	1 μs	10^{-6} s
x_u	1	1 mm	10^{-3} m
m_u	1	1 mg	10^{-6} kg
a_0	0.005	5 μm	$5 \cdot 10^{-6}$ m
ρ	2	2 mg/mm ³	2000 kg/m ³
$k = k_2$	5	5 mg/ μs^2	$5 \cdot 10^6$ kg/s ²
k_1/k	0.5		
k_c/k	0.5		
k_t/k	0.2		
$k_r/k = k_o/k$	0.1		
ϕ_f	0.05		
$\mu = \mu_d = \mu_s$	1		
$\phi_d = \mu_d/\mu_s$	1		
$\mu_r = \mu_o$	0.1		
$\gamma = \gamma_n$	$5 \cdot 10^{-5}$	$5 \cdot 10^{-5}$ mg/ μs	$5 \cdot 10^1$ kg/s
γ_t/γ	0.2		
$\gamma_r/\gamma = \gamma_o/\gamma$	0.05		
γ_b/γ	4.0		
γ_{br}/γ	1.0		

Tableau 2. Microscopic material parameters used (second column), if not explicitly specified. The third column contains these values in the appropriate units, i.e., when the time-, length-, and mass-unit are μs , mm, and mg, respectively. Column four contains the parameters in SI-units. Energy, force, acceleration, and stress have to be scaled with factors of 1, 10^3 , 10^9 , and 10^9 , respectively, for a transition from reduced to SI-units.

there are relations from micro-macro transition analysis, which allow to relate k and $C \sim kCa^2/V$ [LUD 05a, LUD 08a].

Using the parameter $k = k_2$ in Eq. (4) leads to a typical contact duration (half-period) $t_c \approx 6.5 \cdot 10^{-4} \mu\text{s}$, for a normal collision of a large and a small particle with $\gamma = 0$. Accordingly, an integration time-step of $t_{\text{MD}} = 5 \cdot 10^{-6} \mu\text{s}$ is used, in order to allow for a “safe” integration of the equations of motion. Note that not only the normal “eigenfrequency” but also the eigenfrequencies in tangential and rotational direction have to be considered as well as the viscous response times $t_\gamma \approx m/\gamma$. All of the physical time-scales should be considerably larger than t_{MD} , whereas the viscous response times should be even larger, so that $t_\gamma > t_c > t_{\text{MD}}$. A more detailed discussion of all the effects due to the interplay between the model parameters and the related times is, however, far from the scope of this paper.

2.7.2. Tensile strength and contact adhesion

The tensile (compressive) test is performed uni-axially in x -direction by increasing (reducing) slowly and smoothly the distance between the two sticky walls. (The same initial sample, prepared with $k_c/k_2 = 1/2$, is used for all tests reported here.) The stress-strain curves for different cohesion are plotted in Fig. 2, for both tension and compression. Note that the shape of the curves and the apparent material behavior (ductile, quasi-brittle, and brittle) depends not only on the contact parameters, but also on the rate the deformation is performed (due to the viscous forces introduced above). The present data are for moderate to slow deformation. Faster deformation leads to even smoother curves with larger apparent strength, while considerably slower deformation leads to more brittle behavior (with sharper drops of stress) and somewhat smaller strength.

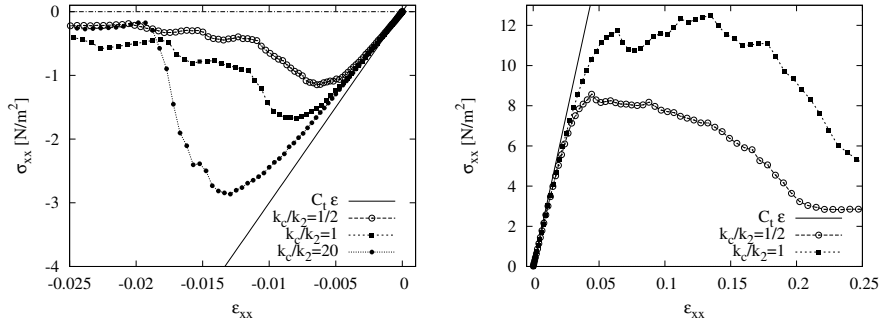


Figure 2. (Left) Axial tensile stress plotted against tensile strain for simulations with weak, moderate and strong particle contact adhesion; the k_c/k_2 values are given in the inset. The line gives a fit to the linear elastic regime with $C_t = 3.10^{11} \text{ N/m}^2$. (Right) Axial compressive stress plotted against compressive strain for two of the parameter sets from the top panel. The initial slope is the same as in the top panel, indicating that the linear elastic regime is identical for tension and compression.

The axial tensile stress initially increases linearly with strain, practically independent from the contact adhesion strength. With increasing strain, a considerable number of contacts are opened due to tension – contacts open more easily for smaller adhesion (data not shown). This leads to a decrease of the stress-strain slope, then the stress reaches a maximum and, for larger strain, turns into a softening failure mode. As expected, the maximal stress is increasing with contact adhesion k_c/k_2 . The compressive strength is 6 – 7 times larger than the tensile strength, and a larger adhesion force also allows for larger deformation before failure. The sample with weakest adhesion, $k_c/k_2 = 1/2$, shows tensile and compressive failure at strains $\varepsilon_{xx} \approx -0.006$ and $\varepsilon_{xx} \approx 0.045$, respectively.

Note that for tension, the post-peak behavior for the test with $k_c/k_2 = 20$ is different from the other two cases, due to the strong particle-particle contact adhesion.

In this case, the tensile fracture occurs at the wall (except for a few particles that remain in contact with the wall). This is in contrast to the other cases with smaller bulk-adhesion, where the fracture occurs in the bulk, see Fig. 3.

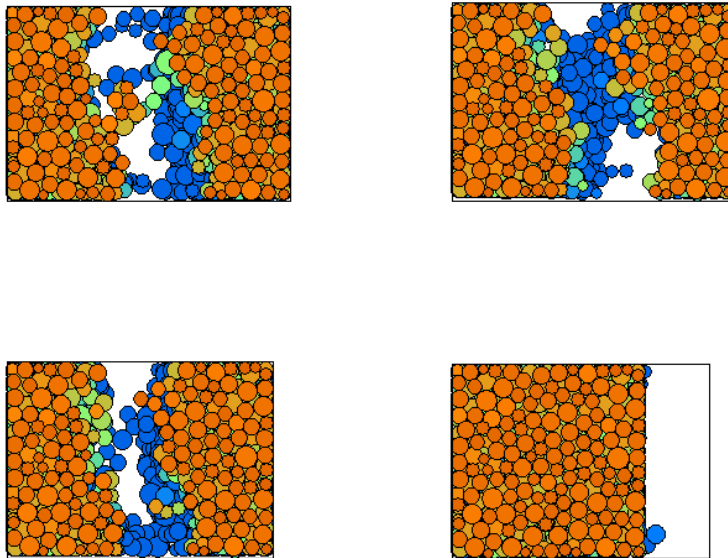


Figure 3. Snapshots from tensile tests with $k_c/k_2 = 1/5, 1/2, 1,$ and 20 at horizontal strain of $\varepsilon_{xx} \approx -0.8$ (top) and -0.7 (bottom). The color code denotes the distance from the viewer : blue, green, and red correspond to large, moderate, and short distance. The figure with the largest wall adhesion (bottom-left) shows, that it also can happen that the sample does not fail, but remains sticking to one wall.

3. Hard Sphere Molecular Dynamics

In this section, the hard sphere model is introduced together with the event-driven algorithm. A generalized model takes into account the finite contact duration of realistic particles and, besides providing a physical parameter, saves computing time because it avoids the “inelastic collapse”.

In the framework of the hard sphere model, particles are assumed to be perfectly rigid and they follow an undisturbed motion until a collision occurs as described below. Due to the rigidity of the interaction, the collisions occur instantaneously, so that an

event-driven simulation method [LUB 91, LUD 98c, MIL 04c, MIL 04b, MIL 04a] can be used. Note that the ED method was only recently implemented in parallel [LUB 92, MIL 04c]; however, we avoid to discuss this issue in detail.

The instantaneous nature of hard sphere collisions is artificial, however, it is a valid limit in many circumstances. Even though details of the contact- or collision behavior of two particles are ignored, the hard sphere model is valid when binary collisions dominate and multi-particle contacts are rare [LUD 03]. The lack of physical information in the model allows a much simpler treatment of collisions than described in section 2 by just using a collision matrix based on momentum conservation and energy loss rules. For the sake of simplicity, we restrict ourselves to smooth hard spheres here. Collision rules for rough spheres are extensively discussed elsewhere, see e.g. [LUD 98b, HER 04], and references therein.

3.1. Smooth Hard Sphere Collision Model

Between collisions, hard spheres fly independently from each other. A change in velocity – and thus a change in energy – can occur only at a collision. The standard interaction model for instantaneous collisions of identical particles with radius a , and mass m , is used in the following. The post-collisional velocities \mathbf{v}' of two collision partners in their center of mass reference frame are given, in terms of the pre-collisional velocities \mathbf{v} , by

$$\mathbf{v}'_{1,2} = \mathbf{v}_{1,2} \mp (1+r)\mathbf{v}_n/2, \quad [24]$$

with $\mathbf{v}_n \equiv [(\mathbf{v}_1 - \mathbf{v}_2) \cdot \mathbf{n}] \mathbf{n}$, the normal component of the relative velocity $\mathbf{v}_1 - \mathbf{v}_2$, parallel to \mathbf{n} , the unit vector pointing along the line connecting the centers of the colliding particles. If two particles collide, their velocities are changed according to Eq. (24), with the change of the translational energy at a collision $\Delta E = -m_{12}(1-r^2)v_n^2/2$, with dissipation for restitution coefficients $r < 1$.

3.2. Event-Driven Algorithm

Since we are interested in the behavior of granular particles, possibly evolving over several decades in time, we use an event-driven (ED) method which discretizes the sequence of events with a variable time step adapted to the problem. This is different from classical DEM simulations, where the time step is usually fixed.

In the ED simulations, the particles follow an undisturbed translational motion until an event occurs. An event is either the collision of two particles or the collision of one particle with a boundary of a cell (in the linked-cell structure) [ALL 87]. The cells have no effect on the particle motion here; they were solely introduced to accelerate the search for future collision partners in the algorithm.

Simple ED algorithms update the whole system after each event, a method which is straightforward, but inefficient for large numbers of particles. In Ref. [LUB 91] an

ED algorithm was introduced which updates only those two particles involved in the last collision. Because this algorithm is “asynchronous” in so far that an event, i.e. the *next* event, can occur anywhere in the system, it is so complicated to parallelize it [MIL 04c]. For the serial algorithm, a double buffering data structure is implemented, which contains the ‘old’ status and the ‘new’ status, each consisting of : time of event, positions, velocities, and event partners. When a collision occurs, the ‘old’ and ‘new’ status of the participating particles are exchanged. Thus, the former ‘new’ status becomes the actual ‘old’ one, while the former ‘old’ status becomes the ‘new’ one and is then free for the calculation and storage of possible future events. This seemingly complicated exchange of information is carried out extremely simply and fast by only exchanging the pointers to the ‘new’ and ‘old’ status respectively. Note that the ‘old’ status of particle i has to be kept in memory, in order to update the time of the next contact, t_{ij} , of particle i with any other object j if the latter, independently, changed its status due to a collision with yet another particle. During the simulation such updates may be necessary several times so that the predicted ‘new’ status has to be modified.

The minimum of all t_{ij} is stored in the ‘new’ status of particle i , together with the corresponding partner j . Depending on the implementation, positions and velocities after the collision can also be calculated. This would be a waste of computer time, since before the time t_{ij} , the predicted partners i and j might be involved in several collisions with other particles, so that we apply a delayed update scheme [LUB 91]. The minimum times of event, i.e. the times, which indicate the next event for a certain particle, are stored in an ordered heap tree, such that the next event is found at the top of the heap with a computational effort of $O(1)$; changing the position of one particle in the tree from the top to a new position needs $O(\log N)$ operations. The search for possible collision partners is accelerated by the use of a standard linked-cell data structure and consumes $O(1)$ of numerical resources per particle. In total, this results in a numerical effort of $O(N \log N)$ for N particles. For a detailed description of the algorithm see Ref. [LUB 91]. Using all these algorithmic tricks, we are able to simulate about 10^5 particles within reasonable time on a low-end PC [LUD 99], where the particle number is more limited by memory than by CPU power. Parallelization, however, is a means to overcome the limits of one processor [MIL 04c].

As a final remark concerning ED, one should note that the disadvantages connected to the assumptions made that allow to use an event driven algorithm limit the applicability of this method. Within their range of applicability, ED simulations are typically much faster than DEM simulations, since the former accounts for a collision in one basic operation (collision matrix), whereas the latter requires about one hundred basic steps (integration time steps). Note that this statement is also true in the dense regime. In the dilute regime, both methods give equivalent results, because collisions are mostly binary [LUD 94a]. When the system becomes denser, multi-particle collisions can occur and the rigidity assumption within the ED hard sphere approach becomes invalid.

The most striking difference between hard and soft spheres is the fact that soft particles dissipate less energy when they are in contact with many others of their kind.

In the following chapter, the so called TC model is discussed as a means to account for the contact duration t_c in the hard sphere model.

4. The Link between ED and DEM via the TC Model

In the ED method the contact duration is implicitly zero, matching well the corresponding assumption of instantaneous contacts used for the kinetic theory [HAF 83, JEN 85]. Due to this artificial simplification (which disregards the fact that a real contact takes always finite time) ED algorithms run into problems when the time between events t_n gets too small : In dense systems with strong dissipation, t_n may even tend towards zero. As a consequence the so-called “inelastic collapse” can occur, i.e. the divergence of the number of events per unit time. The problem of the inelastic collapse [MCN 94] can be avoided using restitution coefficients dependent on the time elapsed since the last event [LUD 98c, LUD 03]. For the contact that occurs at time t_{ij} between particles i and j , one uses $r = 1$ if at least one of the partners involved had a collision with another particle later than $t_{ij} - t_c$. The time t_c can be seen as a typical duration of a contact, and allows for the definition of the dimensionless ratio

$$\tau_c = t_c/t_n . \quad [25]$$

The effect of t_c on the simulation results is negligible for large r and small t_c ; for a more detailed discussion see [LUD 98c, LUD 99, LUD 03].

In assemblies of soft particles, multi-particle contacts are possible and the inelastic collapse is avoided. The TC model can be seen as a means to allow for multi-particle collisions in dense systems [LUD 96, LUD 97, LUD 98c]. In the case of a homogeneous cooling system (HCS), one can explicitly compute the corrected cooling rate (r.h.s.) in the energy balance equation

$$\frac{d}{d\tau} E = -2I(E, t_c) , \quad [26]$$

with the dimensionless time $\tau = (2/3)At/t_E(0)$ for 3D systems, scaled by $A = (1-r^2)/4$, and the collision rate $t_E^{-1} = (12/a)\nu g(\nu)\sqrt{T/(\pi m)}$, with $T = 2K/(3N)$. In these units, the energy dissipation rate I is a function of the dimensionless energy $E = K/K(0)$ with the kinetic energy K , and the cut-off time t_c . In this representation, the restitution coefficient is hidden in the rescaled time via $A = A(r)$, so that inelastic hard sphere simulations with different r scale on the same master-curve. When the classical dissipation rate $E^{3/2}$ [HAF 83] is extracted from I , so that $I(E, t_c) = J(E, t_c)E^{3/2}$, one has the correction-function $J \rightarrow 1$ for $t_c \rightarrow 0$. The deviation from the classical HCS is [LUD 03] :

$$J(E, t_c) = \exp(\Psi(x)) , \quad [27]$$

with the series expansion $\Psi(x) = -1.268x + 0.01682x^2 - 0.0005783x^3 + \mathcal{O}(x^4)$ in the collision integral, with $x = \sqrt{\pi}t_c t_E^{-1}(0)\sqrt{E} = \sqrt{\pi}\tau_c(0)\sqrt{E} = \sqrt{\pi}\tau_c$ [LUD 03].

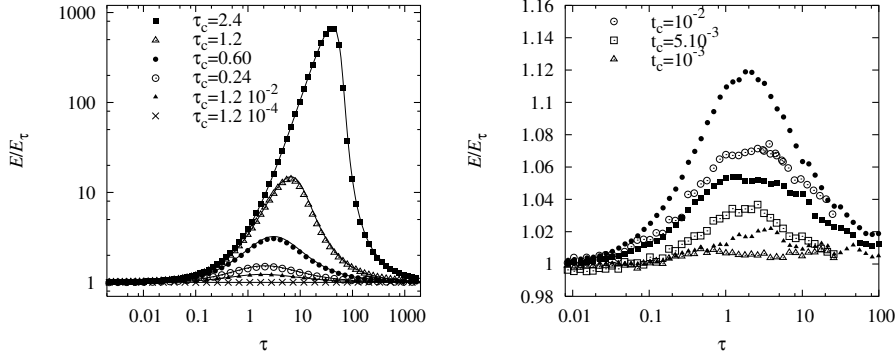


Figure 4. (Left) Deviation from the HCS, i.e. rescaled energy E/E_τ , where E_τ is the classical solution $E_\tau = (1 + \tau)^{-2}$. The data are plotted against τ for simulations with different $\tau_c(0) = t_c/t_E(0)$ as given in the inset, with $r = 0.99$, and $N = 8000$. Symbols are ED simulation results, the solid line results from the third order correction. (Right) E/E_τ plotted against τ for simulations with $r = 0.99$, and $N = 2197$. Solid symbols are ED simulations, open symbols are DEM (soft particle simulations) with three different t_c as given in the inset.

This is close to the result $\Psi_{LM} = -2x/\sqrt{\pi}$, proposed by Luding and McNamara, based on probabilistic mean-field arguments [LUD 98c]³.

Given the differential equation (26) and the correction due to multi-particle contacts from Eq. (27), it is possible to obtain the solution numerically, and to compare it to the classical $E_\tau = (1 + \tau)^{-2}$ solution. Simulation results are compared to the theory in Fig. 4 (left). The agreement between simulations and theory is almost perfect in the examined range of t_c -values, only when deviations from homogeneity are evidenced one expects disagreement between simulation and theory. The fixed cut-off time t_c has no effect when the time between collisions is very large $t_E \gg t_c$, but strongly reduces dissipation when the collisions occur with high frequency $t_E^{-1} \gtrsim t_c^{-1}$. Thus, in the homogeneous cooling state, there is a strong effect initially, and if t_c is large, but the long time behavior tends towards the classical decay $E \rightarrow E_\tau \propto \tau^{-2}$.

The final check if the ED results obtained using the TC model are reasonable is to compare them to DEM simulations, see Fig. 4 (right). Open and solid symbols correspond to soft and hard sphere simulations respectively. The qualitative behavior (the deviation from the classical HCS solution) is identical : The energy decay is delayed due to multi-particle collisions, but later the classical solution is recovered. A quantitative comparison shows that the deviation of E from E_τ is larger for ED than for DEM, given that the same t_c is used. This weaker dissipation can be understood from the strict rule used for ED : Dissipation is inactive if any particle had a contact already. The disagreement between ED and DEM is systematic and should disappear

3. Ψ_{LM} thus neglects non-linear terms and underestimates the linear part

if an about 30 per-cent smaller t_c value is used for ED. The disagreement is also plausible, since the TC model disregards all dissipation for multi-particle contacts, while the soft particles still dissipate energy - even though much less - in the case of multi-particle contacts.

The above simulations show that the TC model is in fact a “trick” to make hard particles soft and thus connecting between the two types of simulation models : soft and hard. The only change made to traditional ED involves a reduced dissipation for (rapid) multi-particle contacts.

5. The Stress in Particle Simulations

The stress tensor is a macroscopic quantity that can be obtained by measurement of forces per area, or via a so-called micro-macro homogenization procedure. Both methods will be discussed below. During derivation, it also turns out that stress has two contributions, the first is the “static stress” due to particle contacts, a *potential energy density*, the second is the “dynamics stress” due to momentum flux, like in the ideal gas, a *kinetic energy density*. For the sake of simplicity, we restrict ourselves to the case of smooth spheres here.

5.1. Dynamic Stress

For dynamic systems, one has momentum transport via flux of the particles. This simplest contribution to the stress tensor is the standard stress in an ideal gas, where the atoms (mass points) move with a certain fluctuation velocity v_i . The kinetic energy $E = \sum_{i=1}^N mv_i^2/2$ due to the fluctuation velocity v_i can be used to define the temperature of the gas $k_B T = 2E/(\mathcal{D}N)$, with the dimension \mathcal{D} and the particle number N . Given a number density $n = N/V$, the stress in the ideal gas is then isotropic and thus quantified by the pressure $p = nk_B T$; note that we will disregard k_B in the following. In the general case, the dynamic stress is $\sigma = (1/V) \sum_i m_i v_i \otimes v_i$, with the dyadic tensor product denoted by ‘ \otimes ’, and the pressure $p = \text{tr}\sigma/\mathcal{D} = nT$ is the kinetic energy density.

The additional contribution to the stress is due to collisions and contacts and will be derived from the principle of virtual displacement for soft interaction potentials below, and then be modified for hard sphere systems.

5.2. Static Stress from Virtual Displacements

From the centers of mass r_1 and r_2 of two particles, we define the so-called branch vector $l = r_1 - r_2$, with the reference distance $l = |l| = 2a$ at contact, and the corresponding unit vector $n = l/l$. The deformation in the normal direction, relative

to the reference configuration, is defined as $\delta = 2an - l$. A virtual change of the deformation is then

$$\partial\delta = \delta' - \delta \approx \partial l = \varepsilon \cdot l, \quad [28]$$

where the prime denotes the deformation after the virtual displacement described by the tensor ε . The corresponding potential energy density due to the contacts of one pair of particles is $u = k\delta^2/(2V)$, expanded to second order in δ , leading to the virtual change

$$\partial u = \frac{k}{V} \left(\delta \cdot \partial\delta + \frac{1}{2}(\partial\delta)^2 \right) \approx \frac{k}{V} \delta \cdot \partial l^n, \quad [29]$$

where k is the spring stiffness (the prefactor of the quadratic term in the series expansion of the interaction potential), V is the averaging volume, and $\partial l^n = \mathbf{n}(\mathbf{n} \cdot \varepsilon \cdot \mathbf{l})$ is the normal component of ∂l . Note that ∂u depends only on the normal component of $\partial\delta$ due to the scalar product with δ , which is parallel to \mathbf{n} .

From the potential energy density, we obtain the stress from a virtual deformation by differentiation with respect to the deformation tensor components

$$\sigma = \frac{\partial u}{\partial \varepsilon} = \frac{k}{V} \delta \otimes l = \frac{1}{V} \mathbf{f} \otimes l, \quad [30]$$

where $\mathbf{f} = k\delta$ is the force acting at the contact, and the dyadic product \otimes of two vectors leads to a tensor of rank two.

5.3. Stress for Soft and Hard Spheres

Combining the dynamic and the static contributions to the stress tensor [LUD 01c], one has for smooth, soft spheres :

$$\sigma = \frac{1}{V} \left[\sum_i m_i \mathbf{v}_i \otimes \mathbf{v}_i - \sum_{c \in V} \mathbf{f}_c \otimes l_c \right], \quad [31]$$

where the right sum runs over all contacts c in the averaging volume V . Replacing the force vector by momentum change per unit time, one obtains for hard spheres :

$$\sigma = \frac{1}{V} \left[\sum_i m_i \mathbf{v}_i \otimes \mathbf{v}_i - \frac{1}{\Delta t} \sum_n \sum_j \mathbf{p}_j \otimes l_j \right], \quad [32]$$

where \mathbf{p}_j and l_j are the momentum change and the center-contact vector of particle j at collision n , respectively. The sum in the left term runs over all particles i , the first sum in the right term runs over all collisions n occurring in the averaging time Δt , and the second sum in the right term concerns the collision partners of collision n [LUD 98c].

Exemplary stress computations from DEM and ED simulations are presented in the following section.

6. 2D Simulation Results

Stress computations from two dimensional DEM and ED simulations are presented in the following subsections. First, a global equation of state, valid for all densities, is proposed based on ED simulations, and second, the stress tensor from a slow, quasi-static deformation is computed from DEM simulations with frictional particles.

6.1. The Equation of State from ED

The mean pressure in two dimensions is $p = (\sigma_1 + \sigma_2)/2$, with the eigenvalues σ_1 and σ_2 of the stress tensor [LUD 01b, LUD 01c, LUD 02]. The 2D dimensionless, reduced pressure $P = p/(nT) - 1 = pV/E - 1$ contains only the collisional contribution and the simulations agree nicely with the theoretical prediction $P_2 = 2\nu g_2(\nu)$ for elastic systems, with the pair-correlation function $g_2(\nu) = (1 - 7\nu/16)/(1 - \nu)^2$, and the volume fraction $\nu = N\pi a^2/V$, see Fig. 5. A better pair-correlation function is

$$g_4(\nu) = \frac{1 - 7\nu/16}{(1 - \nu)^2} - \frac{\nu^3/16}{8(1 - \nu)^4}, \quad [33]$$

which defines the non-dimensional collisional stress $P_4 = 2\nu g_4(\nu)$. For a system with homogeneous temperature, as a remark, the collision rate is proportional to the dimensionless pressure $t_n^{-1} \propto P$.

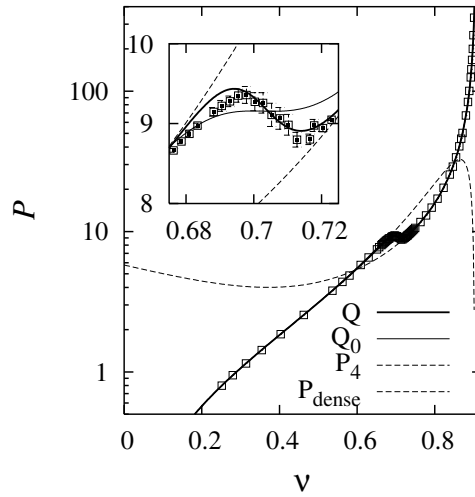


Figure 5. The dashed lines are P_4 and P_{dense} as functions of the volume fraction ν , and the symbols are simulation data, with standard deviations as given by the error bars in the inset. The thick solid line is Q , the corrected global equation of state from Eq. (34), and the thin solid line is Q_0 without empirical corrections.

When plotting P against ν with a logarithmic vertical axis, in Fig. 5, the simulation results can almost not be distinguished from P_2 for $\nu < 0.65$, but P_4 leads to better agreement up to $\nu = 0.67$. Crystallization is evidenced at the point of the liquid-solid transition $\nu_c \approx 0.7$, and the data clearly deviate from P_4 . The pressure is strongly reduced due to the increase of free volume caused by ordering. Eventually, the data diverge at the maximum packing fraction $\nu_{\max} = \pi/(2\sqrt{3})$ for a perfect triangular array.

For high densities, one can compute from free-volume models, the reduced pressure $P_{\text{fv}} = 2\nu_{\max}/(\nu_{\max} - \nu)$. Slightly different functional forms do not lead to much better agreement [LUD 02]. Based on the numerical data, we propose the corrected high density pressure $P_{\text{dense}} = P_{\text{fv}}h(\nu_{\max} - \nu) - 1$, with the empirical fit function $h(x) = 1 + c_1x + c_3x^3$, and $c_1 = -0.04$ and $c_3 = 3.25$, in perfect agreement with the simulation results for $\nu \geq 0.73$.

Since, to our knowledge, there is no conclusive theory available to combine the disordered and the ordered regime [KAW 79], we propose a global equation of state

$$Q = P_4 + m(\nu)[P_{\text{dense}} - P_4], \quad [34]$$

with an empirical merging function $m(\nu) = [1 + \exp(-(\nu - \nu_c)/m_0)]^{-1}$, which selects P_4 for $\nu \ll \nu_c$ and P_{dense} for $\nu \gg \nu_c$, with the transition density ν_c and the width of the transition m_0 . In Fig. 5, the fit parameters $\nu_c = 0.702$ and $m_0 \approx 0.0062$ lead to qualitative and quantitative agreement between Q (thick line) and the simulation results (symbols). However, a simpler version $Q_0 = P_2 + m(\nu)[P_{\text{fv}} - P_2]$, (thin line) without empirical corrections leads already to reasonable agreement when $\nu_c = 0.698$ and $m_0 = 0.0125$ are used. In the transition region, this function Q_0 has no negative slope but is continuous and differentiable, so that it allows for an easy and compact numerical integration of P . We selected the parameters for Q_0 as a compromise between the quality of the fit on the one hand and the simplicity and treatability of the function on the other hand.

As an application of the global equation of state, the density profile of a dense granular gas in the gravitational field has been computed for monodisperse [LUD 01c] and bidisperse situations [LUD 01b, LUD 02]. In the latter case, however, segregation was observed and the mixture theory could not be applied. The equation of state and also other transport properties are extensively discussed in Refs. [ALA 02b, ALA 02a, ALA 03b, ALA 03a] for 2D, bi-disperse systems.

6.2. Quasi-static DEM simulations

In contrast to the dynamic, collisional situation discussed in the previous section, a quasi-static situation, with all particles almost at rest most of the time, is discussed in the following.

6.2.1. Model Parameters

The systems examined in the following contain $N = 1950$ particles with radii a_i randomly drawn from a homogeneous distribution with minimum $a_{\min} = 0.5 \cdot 10^{-3}$ m and maximum $a_{\max} = 1.5 \cdot 10^{-3}$ m. The masses $m_i = (4/3)\rho\pi a_i^3$, with the density $\rho = 2.0 \cdot 10^3 \text{ kg m}^{-3}$, are computed as if the particles were spheres. This is an artificial choice and introduces some dispersity in mass in addition to the dispersity in size. Since we are mainly concerned about slow deformation and equilibrium situations, the choice for the calculation of mass should not matter. The total mass of the particles in the system is thus $M \approx 0.02 \text{ kg}$ with the typical reduced mass of a pair of particles with mean radius, $m_{12} \approx 0.42 \cdot 10^{-5} \text{ kg}$. If not explicitly mentioned, the material parameters are $k_2 = 10^5 \text{ N m}^{-1}$ and $\gamma_0 = 0.1 \text{ kg s}^{-1}$. The other spring-constants k_1 and k_c will be defined in units of k_2 . In order to switch on adhesion, $k_1 < k_2$ and $k_c > 0$ is used; if not mentioned explicitly, $k_1 = k_2/2$ is used, and k_2 is constant, independent of the maximum overlap previously achieved.

Using the parameters $k_1 = k_2$ and $k_c = 0$ in Eq. (4) leads to a typical contact duration (half-period): $t_c \approx 2.03 \cdot 10^{-5} \text{ s}$ for $\gamma_0 = 0$, $t_c \approx 2.04 \cdot 10^{-5} \text{ s}$ for $\gamma_0 = 0.1 \text{ kg s}^{-1}$, and $t_c \approx 2.21 \cdot 10^{-5} \text{ s}$ for $\gamma_0 = 0.5 \text{ kg s}^{-1}$ for a collision. Accordingly, an integration time-step of $t_{\text{DEM}} = 5 \cdot 10^{-7} \text{ s}$ is used, in order to allow for a ‘safe’ integration of contacts involving smaller particles. Large values of k_c lead to strong adhesive forces, so that also more energy can be dissipated in one collision. The typical response time of the particle pairs, however, is not affected so that the numerical integration works well from a stability and accuracy point of view.

6.2.2. Boundary Conditions

The experiment chosen is the bi-axial box set-up, see Fig. 6, where the left and bottom walls are fixed, and stress- or strain-controlled deformation is applied. In the first case a wall is subject to a predefined pressure, in the second case, the wall is subject to a pre-defined strain. In a typical ‘experiment’, the top wall is strain controlled and slowly shifted downwards while the right wall moves stress controlled, dependent on the forces exerted on it by the material in the box. The strain-controlled position of the top wall as function of time t is here

$$z(t) = z_f + \frac{z_0 - z_f}{2}(1 + \cos \omega t), \quad \text{with } \varepsilon_{zz} = 1 - \frac{z}{z_0}, \quad [35]$$

where the initial and the final positions z_0 and z_f can be specified together with the rate of deformation $\omega = 2\pi f$ so that after a half-period $T/2 = 1/(2f)$ the extremal deformation is reached. With other words, the cosine is active for $0 \leq \omega t \leq \pi$. For larger times, the top-wall is fixed and the system can relax indefinitely. The cosine function is chosen in order to allow for a smooth start-up and finish of the motion so that shocks and inertia effects are reduced, however, the shape of the function is arbitrary as long as it is smooth.

The stress-controlled motion of the side-wall is described by

$$m_w \ddot{x}(t) = F_x(t) - p_x z(t) - \gamma_w \dot{x}(t), \quad [36]$$

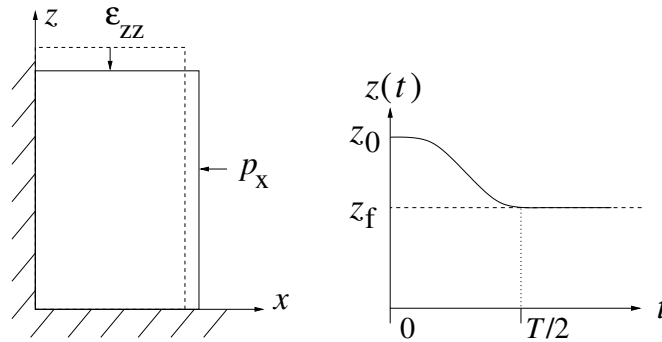


Figure 6. (Left) Schematic drawing of the model system. (Right) Position of the top-wall as function of time for the strain-controlled situation.

where m_w is the mass of the right side wall. Large values of m_w lead to slow adaption, small values allow for a rapid adaption to the actual situation. Three forces are active : (i) the force $F_x(t)$ due to the bulk material, (ii) the force $-p_x z(t)$ due to the external pressure, and (iii) a strong frictional force which damps the motion of the wall so that oscillations are reduced.

6.2.3. Initial Configuration and Compression

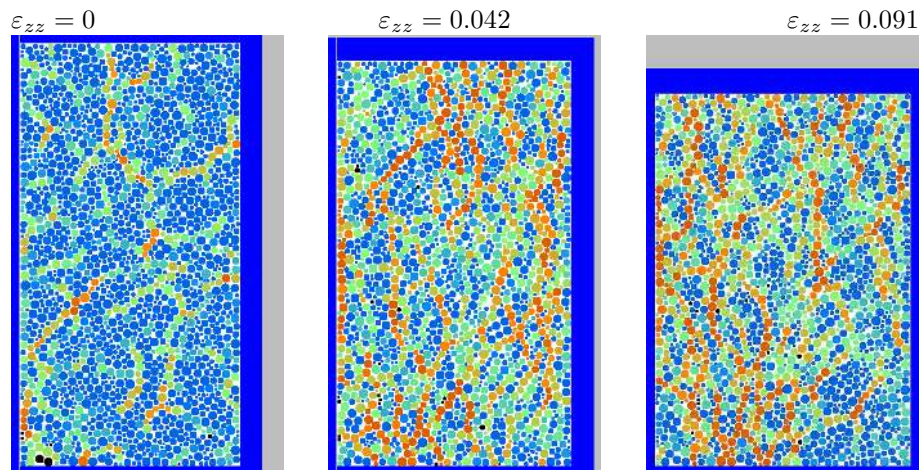


Figure 7. Snapshots of the simulation at different ε_{zz} for constant side pressure p . The color code corresponds to the potential energy of each particle, decaying from red over green to blue and black. The latter black particles are so-called rattlers that do not contribute to the static contact network.

Initially, the particles are randomly distributed in a huge box, with rather low overall density. Then the box is compressed, either by moving the walls to their desired position, or by defining an external pressure $p = p_x = p_z$, in order to achieve an isotropic initial condition. Starting from a relaxed, isotropic initial configuration, the strain is applied to the top wall and the response of the system is examined. In Fig. 7, snapshots from a typical simulation are shown during compression.

In the following, simulations are presented with different side pressures $p = 20, 40, 100, 200, 400,$ and 500 . The behavior of the averaged scalar and tensor variables during the simulations is examined in more detail for situations with small and large confining pressure. The averages are performed such that ten to twenty per-cent of the total volume are disregarded in the vicinity of each wall in order to avoid boundary effects. A particle contact is taken into account for the average if the contact point lies within the averaging volume V .

6.2.4. Compression and Dilation

The first quantity of interest is the density (volume fraction) ν and, related to it, the volumetric strain $\varepsilon_V = \Delta V/V$. From the averaged data, we evidence compression for small deformation and large side pressure. This initial regime follows strong dilation, for all pressures, until a quasi-steady-state is reached, where the density is almost constant besides a weak tendency towards further dilation.

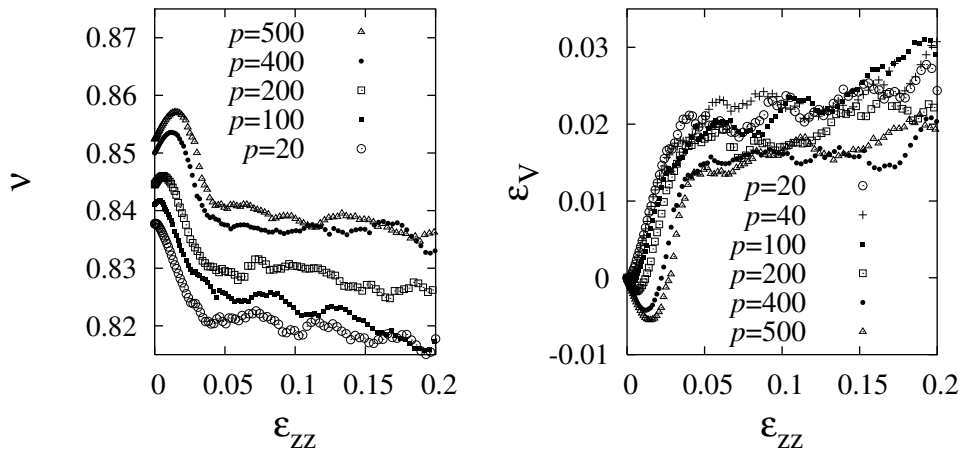


Figure 8. (Left) Volume fraction $\nu = \sum_i \pi a_i^2 / V$ for different confining pressure p . (Right) Volumetric strain – negative values mean compression, whereas positive values correspond to dilation.

An initially dilute granular medium (weak confining pressure) thus shows dilation from the beginning, whereas a denser granular material (strong confining pressure) can be compressed even further by the relatively strong external forces until dilation

starts. The range of density changes is about 0.02 in volume fraction and spans up to 3 % changes in volumetric strain.

From the initial slope, one can obtain the Poisson ratio of the bulk material, and from the slope in the dilatant regime, one obtains the so-called dilatancy angle, a measure of the magnitude of dilatancy required before shear is possible [LUD 01a, LUD 04a].

6.2.5. Fabric Tensor

The fabric tensor is computed according to Ref. [LUD 05b, LUD 05a], and its isotropic and deviatoric contributions are displayed in Fig. 9. The isotropic contribution (the contact number density) is scaled by the prediction from Madadi et al. [MAD 04], and the deviation from the prediction is between one to three percent, where the larger side pressure data are in better agreement (smaller deviation). Note that the correction due to the factor g_2 corresponds to about nine per-cent, and that the data are taken in the presence of friction, in contrast to the simulations by [MAD 04], a source of discrepancy, which accounts in our opinion for the remaining deviation.

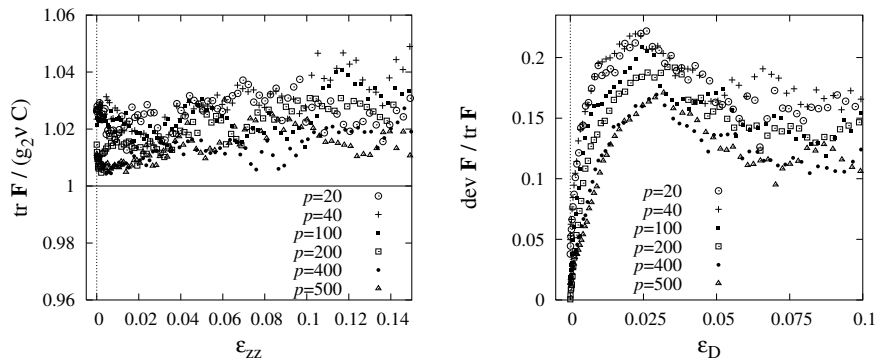


Figure 9. (Left) Quality factor for the trace of the fabric tensor scaled by the analytical prediction $g_2 \nu C$ from [MAD 04], for different pressures p , as function of the vertical deformation. (Right) Deviatoric fraction of the fabric tensor from the same simulations plotted against the deviatoric strain.

The anisotropy of the granular packing is quantified by the deviatoric fabric, as displayed in its scaled form in Fig. 9. The anisotropy is initially of the order of a few percent at most – thus the initial configurations are not perfectly isotropic. With increasing deviatoric deformation, the anisotropy grows, reaches a maximum and then saturates on a lower level in the critical state flow regime. The scaled fabric grows faster for smaller side pressure and is also relatively larger for smaller p . The non-scaled fabric deviator, astonishingly, grows to values around $f_D^{\text{max}} \text{tr } \mathbf{F} \approx 0.56 \pm 0.03$, inde-

pendently of the side pressures used here (data not shown, see [LUD 04a, LUD 04b] for details). Using the definition $f_D := \text{dev } F / \text{tr } F$, the functional behavior,

$$\frac{\partial f_D}{\partial \varepsilon_D} = \beta_f (f_D^{\max} - f_D) , \quad [37]$$

was evidenced from simulations in Ref. [LUD 04a], with $f_D^{\max} \text{tr } F \approx \text{const.}$, and the deviatoric rate of approach $\beta_f = \beta_f(p)$, decreasing with increasing side pressure. The differential equation is solved by an exponential function that describes the approach of the anisotropy f_D to its maximal value, $1 - (f_D/f_D^{\max}) = \exp(-\beta_f \varepsilon_D)$, but not beyond.

6.2.6. Stress Tensor

The sums of the normal and the tangential stress-contributions are displayed in Fig. 10 for two side-pressures $p = 20$ and $p = 200$. The lines show the stress measured on the walls, and the symbols correspond to the stress measured via the micro-macro average in Eq. (31), proving the reasonable quality of the micro-macro transition as compared to the wall stress “measurement”.

There is also other macroscopic information hidden in the stress-strain curves in Fig. 10. From the initial, rapid increase in stress, one can determine moduli of the bulk-material, i.e, the stiffness under confinement p . Later, the stress reaches a peak at approximately $2.6p$ and then saturates at about $2p$. From both peak- and saturation stress, one obtains the yield stresses at peak and in critical state flow, respectively [SCH 03].

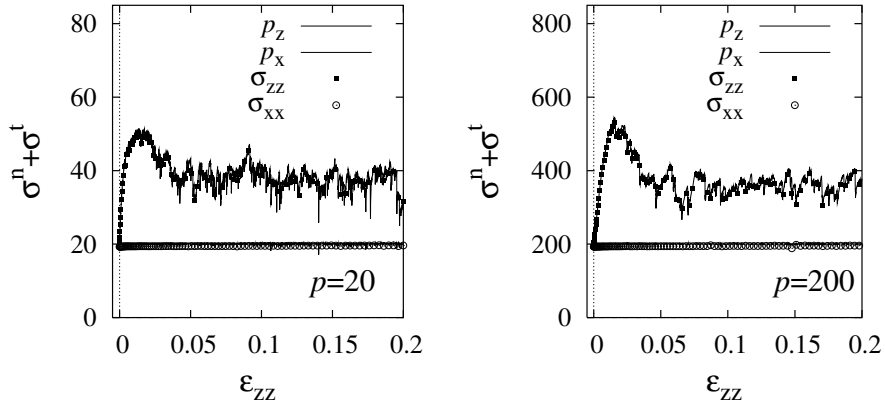


Figure 10. Total stress tensor $\sigma = \sigma^n + \sigma^t$ for small (Left) and high (Right) pressure – the agreement between the wall pressure and the averaged stress is almost perfect.

Note that for the parameters used here, both the dynamic stress and the tangential contributions to the stress tensor are more than one order of magnitude smaller than

the normal contributions. As a cautionary note, we remark also that the artificial stress induced by the background viscous force is negligible here (about two per-cent), when $\gamma_b = 10^{-3} \text{ kg s}^{-1}$ and a compression frequency $f = 0.1 \text{ s}^{-1}$ are used. For faster compression with $f = 0.5 \text{ s}^{-1}$, one obtains about ten per-cent contribution to stress from the artificial background force.

The behavior of the stress is displayed in Fig. 11, where the isotropic stress $\frac{1}{2} \text{tr } \sigma$ is plotted in units of p , and the deviatoric fraction is plotted in units of the isotropic stress. Note that the tangential forces do not contribute to the isotropic stress here since the corresponding entries in the averaging procedure compensate. From Fig. 11, we evidence that both normal contributions, the non-dimensional trace and the non-dimensional deviator behave similarly, independent of the side pressure : Starting from an initial value, a maximum is approached, where the maximum is only weakly dependent on p .

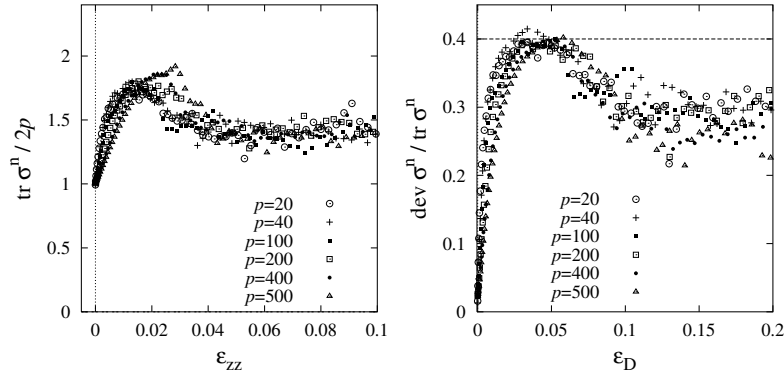


Figure 11. Non-dimensional stress tensor contributions for different p . The isotropic (Left) and the deviatoric fractions (Right) are displayed as functions of the vertical and deviatoric strain, respectively.

The increase of stress is faster for lower p . After the maximum is reached, the stresses decay and approach a smaller value in the critical state flow regime. Using the definitions $s_V := \text{tr } \sigma / (2p) - 1$ and $s_D := \text{dev } \sigma / \text{tr } \sigma$, the maximal (non-dimensional) isotropic and deviatoric stresses are $s_V^{\text{max}} \approx 0.8 \pm 0.1$ and $s_D^{\text{max}} \approx 0.4 \pm 0.02$, respectively, with a rather large error margin. The corresponding values at critical state flow are $s_V^c \approx 0.4 \pm 0.1$ and $s_D^c \approx 0.29 \pm 0.04$.

The evolution of the deviatoric stress fraction, s_D , as function of ε_D , is displayed in Fig. 11. Like the fabric, also the deviatoric stress exponentially approaches its maximum. This is described by the differential equation

$$\frac{\partial s_D}{\partial \varepsilon_D} = \beta_s (s_D^{\text{max}} - s_D) , \quad [38]$$

where $\beta_s = \beta_s(p)$ is decaying with increasing p (roughly as $\beta_s \approx p^{-1/2}$). For more details on the deviatoric stress and also on the tangential contribution to the stress, see [LUD 04a, LUD 04b, LUD 05b, LUD 05a].

7. Larger Computational Examples

In this section, several examples of rather large particle numbers simulated with DEM and ED are presented. The ED algorithm is first used to simulate a freely cooling dissipative gas in two and three dimensions [LUD 99, MIL 04b]. Then, a peculiar three dimensional ring-shear experiment is modeled with soft sphere DEM.

7.1. Free Cooling and Cluster Growth (ED)

In the following, a two-dimensional system of length $L = l/d = 560$ with $N = 99856$ dissipative particles of diameter $d = 2a$ is examined [LUD 98c, LUD 99], with volume fraction $\nu = 0.25$ and restitution coefficient $r = 0.9$. This 2D system is compared to a three-dimensional system of length $L = l/d = 129$ with $N = 512000$ dissipative spheres of diameter d and volume fraction $\nu = 0.25$ with $r = 0.3$ [MIL 04b].

7.1.1. Initial configuration

Initially the particles are arranged on a square lattice with random velocities drawn from an interval with constant probability for each coordinate. The mean total velocity, i.e. the random momentum due to the fluctuations, is eliminated in order to have a system with its center of mass at rest. The system is allowed to evolve for some time, until the arbitrary initial condition is forgotten, i.e. the density is homogeneous, and the velocity distribution is a Gaussian in each coordinate. Then dissipation is switched on and the evolution of the system is reported for the selected r . In order to avoid the inelastic collapse, the TC model is used, which reduces dissipation if the time between collisions drops below a value of $t_c = 10^{-5}$ s.

7.1.2. System evolution

For the values of r used here, the system becomes inhomogeneous quite rapidly [LUD 99, MIL 04b]. Clusters, and thus also dilute regions, build up and have the tendency to grow. Since the system is finite, their extension will reach system size at a finite time. Thus we distinguish between three regimes of system evolution : (i) the initially (almost) homogeneous state, (ii) the cluster growth regime, and (iii) the system size dependent final stage where the clusters have reached system size. We note that a cluster does not behave like a solid body, but has internal motion and can eventually break into pieces after some time. These pieces (small clusters) collide and can merge to larger ones.

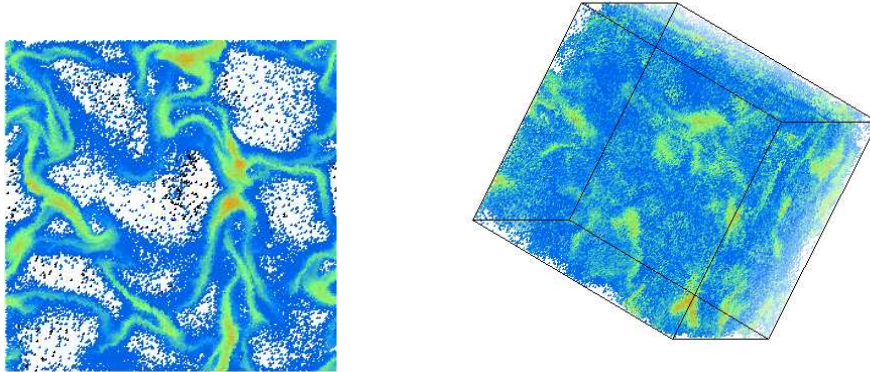


Figure 12. (Left) Collision frequency of individual particles from a 2D simulation, after about 5200 collisions per particle. (Right) Cluster visualization from a 3D simulation. The colors in both panels indicate large (red), medium (green), and small (blue) collision rates.

In Fig. 12, snapshots are presented and the collision rate is color-coded. The collision rate and the pressure are higher inside the clusters than at their surface. Note that most of the computational effort is spent in predicting collisions and to compute the velocities after the collisions. Therefore, the regions with the largest collision frequencies require the major part of the computational resources. Due to the TC model, this effort stays limited and the simulations can easily continue for many thousand collisions per particle.

7.1.3. Discussion

Note that an event driven simulation can be 10-100 times faster than a soft-particle DEM code applied to model the same particle number. However, ED is rather limited to special, simple interactions between the particles. Further examples of event-driven simulations will be presented in the paper by T. Pöschel in this book.

7.2. 3D (Ring) Shear Cell Simulation

The simulation in this section models a ring-shear cell experiment, as recently proposed [FEN 03, FEN 04]. The interesting observation in the experiment is a universal shear zone, initiated at the bottom of the cell and becoming wider and moving inwards while propagating upwards in the system.

In the following, the shear-band will be examined, and the micro-macro transition from will be performed, leading to a yield stress (or flow function) based on a

single simulation. This is in contrast to the two-dimensional example from the previous chapter, where the yield stress had to be determined from different simulations with different side stress p . In the ring shear cell, space- and time-averaging is possible, so that - at different radial and vertical positions, one obtains data for different density, stress, velocity gradient, etc.

7.2.1. Model system

The numerical model chosen here is DEM with smooth particles in three dimensions. In order to save computing time, only a quarter of the ring-shaped geometry is simulated. The walls are cylindrical, and are rough on the particle scale due to some attached particles. The outer cylinder wall with radius R_o , and part of the bottom $r > R_s$ are rotating around the symmetry axis, while the inner wall with radius R_i , and the attached bottom-disk $r < R_s$ remain at rest. In order to resemble the experiment, the geometry data are $R_i = 0.0147$ m, $R_s = 0.085$ m, and $R_o = 0.110$ m. Note that the small R_i value is artificial, but it does not affect the results for small and intermediate filling heights.

The slit in the bottom wall at $r = R_s$ triggers a shear band. In order to examine the behavior of the shear band as function of the filling height H , this system is filled with 6000 to 64000 spherical particles with mean radius 1.0 mm and radii range $0.5 \text{ mm} < a < 1.5 \text{ mm}$, which interact here via repulsive and dissipative forces only. The particles are forced towards the bottom by the gravity force $\mathbf{f}_g = m\mathbf{g}$ here and are kept inside the system by the cylindrical walls. In order to provide some wall roughness, a fraction of the particles (about 3 per-cent) that are originally in contact with the walls are glued to the walls and move with them.

7.2.2. Material and system parameters

The material parameters for the particle-particle and -wall interactions are $k = 10^2$ N/m and $\gamma_0 = 2 \cdot 10^{-3}$ kg/s. Assuming a collision of the largest and the smallest particle used, the reduced mass $m_{12} = 2.94 \cdot 10^{-6}$ kg, leads to a typical contact duration $t_c = 5.4 \cdot 10^{-4}$ s and a restitution coefficient of $r = 0.83$. The integration time step is $t_{\text{DEM}} = 5 \cdot 10^{-6}$ s, i.e. two orders of magnitude smaller than the contact duration.

The simulations run for 25 s with a rotation rate $f_o = 0.01 \text{ s}^{-1}$ of the outer cylinder, with angular velocity $\Omega_o = 2\pi f_o$. For the average of the displacement, only times $t > 10$ s are taken into account. Within the averaging accuracy, the system seemingly has reached a quasi-steady state after about 8 s. The empty cell is shown in Fig. 13, while three realizations with different filling height are displayed in Fig. 14, both as top- and front-view.

7.2.3. Shear deformation results

From the top-view, it is evident that the shear band moves inwards with increasing filling height, and it also becomes wider. From the front-view, the same information can be evidenced and, in addition, the shape of the shear band inside the bulk is vi-

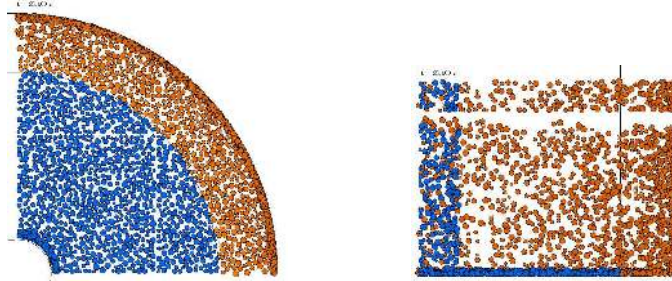


Figure 13. Snapshots from the quarter-cylinder geometry. Visible are here only those particles glued to the wall; the cylinder and slit positions are indicated by the lines. (Left) Top-view and (Right) front-view. The colors blue and red correspond to static and moving wall particles.

sible : The inwards displacement happens deep in the bulk and the position of the shear band is not changing a lot closer to the surface.

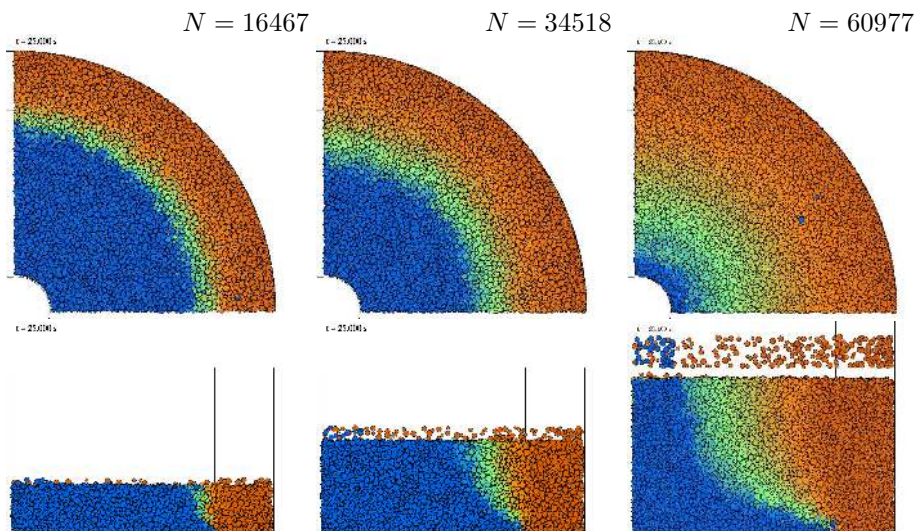


Figure 14. Snapshots from simulations with different filling heights seen from the top and from the front, and the particle number N is given in the inset. The colors blue, green, orange and red denote particles with $rd\phi \leq 0.5 \text{ mm}$, $rd\phi \leq 2 \text{ mm}$, $rd\phi \leq 4 \text{ mm}$, and $rd\phi > 4 \text{ mm}$, i.e. the displacement in tangential direction per second, respectively. The filling heights in these simulations are $H = 0.018 \text{ m}$, 0.037 m , and 0.061 m (from left to right).

In order to allow for a more quantitative analysis of the shear band, both on the top and as function of depth, we perform fits with the universal shape function proposed in [FEN 03] :

$$\frac{v_\phi(r)}{r\Omega_o} = A \left(1 + \operatorname{erf} \left(\frac{r - R_c}{W} \right) \right), \quad [39]$$

where A is a dimensionless amplitude $A = 0.50 \pm 0.02$, R_c is the center of the shearband, and W its width.

The fits to the simulations confirm qualitatively the experimental findings in so far that the center of the shear band, as observed on top of the material, see Fig. 15, moves inwards with a $R_c \propto H^{5/2}$ behavior, and that the width of the shear band increases almost linearly with H . For filling heights larger than $H \approx 0.05$ m, deviations from this behavior are observed, because the inner cylinder is reached and thus sensed by the shearband. Slower shearing does not affect the center, but reduces slightly the width - as checked by one simulation.

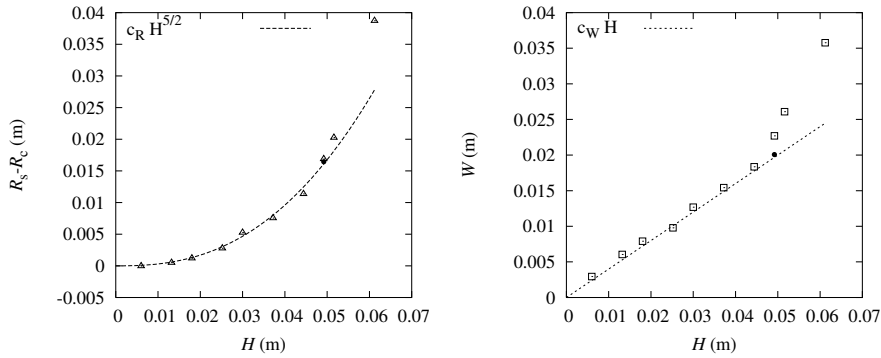


Figure 15. (Left) Distance of the top-layer shearband center from the slit, both plotted against the filling height H . The open symbols are simulation results, the solid symbol is a simulation with slower rotation $f_o = 0.005 \text{ s}^{-1}$, and the line is a fit with constant $c_R = 30$. (Right) Width of the shearband from the same simulations; the line is a fit with $c_W = 2/5$.

Like in the experiments, the behavior of the shearband within the bulk, see Fig. 16, deviates qualitatively from the behavior seen from the top. Instead of a slow motion of the shear band center inwards, the shear band rapidly moves inwards at small heights h , and reaches a saturation distance with small change closer to the surface. Again, a slower rotation does not affect the center but reduces the width.

From the velocity field in the bulk it is straightforward to compute the velocity gradient tensor and, from this extracting the (symmetric) strain rate :

$$\dot{\gamma} = \sqrt{d_1^2 + d_2^2} = \frac{1}{2} \sqrt{\left(\frac{\partial v_\phi}{\partial r} - \frac{v_\phi}{r} \right)^2 + \left(\frac{\partial v_\phi}{\partial z} \right)^2}, \quad [40]$$

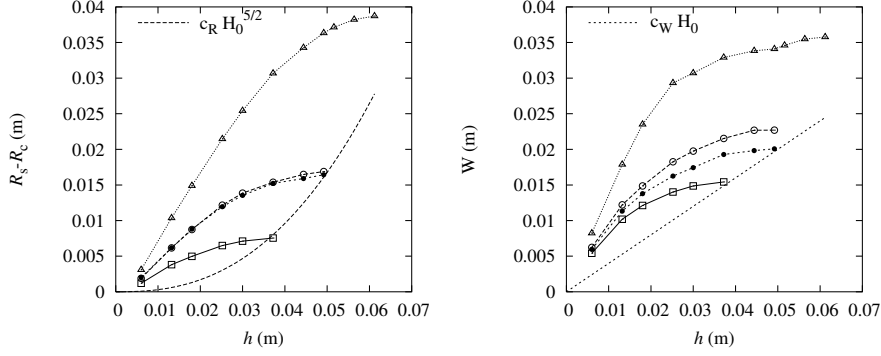


Figure 16. (Left) Distance of the bulk shearband center from the slit and, (Right) width of the shearband, both plotted against the height h . The open symbols are simulation results obtained with $f_o = 0.01 \text{ s}^{-1}$, the solid symbols are obtained with slower rotation $f_o = 0.005 \text{ s}^{-1}$. Squares, circles and triangles correspond to the filling heights $H = 0.037 \text{ m}$, 0.049 m , and 0.061 m , respectively. The curves are identical to those plotted in Fig. 15.

i.e., the shear intensity in the shear plane [LUD 08b]. Note that the solid-body rotation term v_ϕ/r comes from the cylindrical coordinate system used. The shear planes are in fact described by a normal unit vector $\hat{\gamma} = (\cos \theta, 0, \sin \theta)$, with $\theta = \theta(r, z) = \arccos(d_1/\hat{\gamma})$, as predicted [DEP 06]. The center of the shear band indicates the direction of the unit-vector $\hat{\gamma}$. In the system with friction, we observe that the average particles spin is also normal to the shear-plane, i.e., parallel to $\hat{\gamma}$, within the rather strong fluctuations (data not shown).

From the stress, as computed according to Eq. (31), the shear stress is extracted (in analogy to the strain rate) as proposed in [DEP 06] :

$$|\tau| = \sqrt{\sigma_{r\phi}^2 + \sigma_{z\phi}^2}. \quad [41]$$

Remarkably, the shear stress intensity $|\tau|/p \approx \mu$ is almost constant for practically all averaging volumina with strain rates larger than some threshold value, i.e., $\dot{\gamma} > \dot{\gamma}_c$, with $\dot{\gamma}_c \approx 0.02 \text{ s}^{-1}$. Whether the threshold has a physical meaning or is only an artefact due to the statistical fluctuations in the average data has to be examined further by much longer runs with better statistics.

From the constant shear stress intensity in the shear zone, one can determine the Mohr-Coulomb-type friction angle of the equivalent macroscopic constitutive law, see Fig. 17, as $\psi \approx \arcsin \mu$. Interestingly, without friction ψ is rather large, i.e., much larger than expected from a frictionless material, whereas it is astonishingly small with friction (data not shown), i.e., smaller than the microscopic contact friction $\mu = 0.4$ used, see Ref. [LUD 08b].

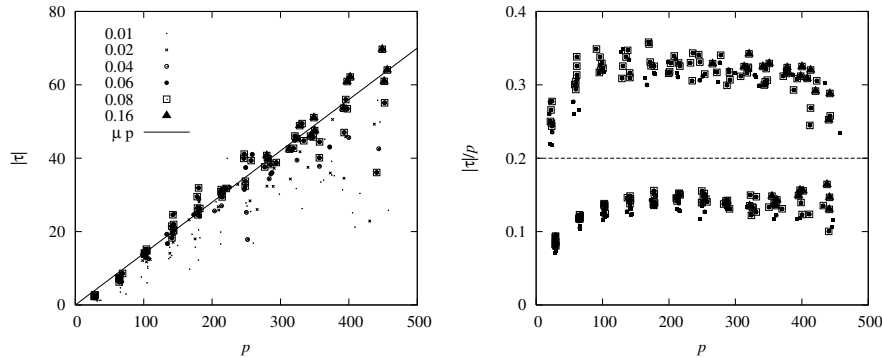


Figure 17. (Left) Shear stress $|\tau|$ and (Right) shear stress intensity $|\tau|/p$ plotted against pressure. The size of the points is proportional to the shear rate, and the dashed line (right panel) separates the data from simulations without (Bottom) and with (Top) friction, see [LUD 08b].

7.2.4. Discussion

In summary, the example of a ring shear cell simulation in 3D has shown, that even without the more complicated details of fancy interaction laws, experiments can be reproduced at least qualitatively. A more detailed study of quantitative agreement has been performed in 2D [L⁺ 03], and is in progress for the 3D case.

A challenge for the future remains the micro-macro transition, for which a first result has been shown, i.e. the yield stress can be extracted from a single 3D DEM simulation for various pressures and shear rates. Open remains an objective continuum theory formulation of the shear band problem.

8. Conclusion

The present study is a summary of the most important details about soft particle molecular dynamics (MD), widely referred to as discrete element methods (DEM) in engineering, and hard particle event driven (ED) simulations, together with an attempt to link the two approaches in the dense limit where multi-particle contacts become important.

As an example for a micro-macro transition, the stress tensor was defined and computed for dynamic and quasi-static systems. This led, for example, to a global equation of state, valid for all attainable densities, and also to the partial stresses due to normal and tangential (frictional) contacts. For the latter situation, the micro-macro average is compared to the macroscopic stress (=force/area) measurement (with reasonable agreement) and, at least in 3D, a yield stress function can be extracted from a single ring shear cell simulation.

In conclusion, discrete element methods have proven a helpful tool for the understanding of many granular systems. The qualitative approach of the early years has now developed into the attempt of a quantitative predictive modeling of the diverse modes of complex behavior in granular media. To achieve this goal will be a research challenge for the next decades, involving enhanced kinetic theories for dense collisional flows and elaborate constitutive models for quasi-static, dense systems with shear band localisation.

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