

## INVESTIGATION OF EFFECT OF PHOSPHOLIPIDS ON PHYSICAL AND FUNCTIONAL CHARACTERIZATION OF PACLITAXEL LIPOSOMES

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Received: 16 Jun 2017 Revised and Accepted: 02 Nov 2017

### ABSTRACT

**Objective:** Aim of the present investigation was to determine the effect of various synthetic grades of phospholipids on paclitaxel liposomes (PTL).

**Methods:** The PTL formulations using various grades of phospholipids were prepared by film hydration method. The prepared PTL formulations were physicochemically characterized by entrapment efficiency (EE, %w/w), vesicular size and particle size distribution. These formulations were also characterized for function parameters such as *in vitro* release and hemolytic toxicity assay.

**Results:** The synthetic grades of phospholipids significantly influenced PTL formulations. The stoichiometric ratio (1:1) between CH and various synthetic phospholipids was found to be optimized one, from rest of the ratios. The characterization confirmed the formation of PTL. The EE was observed to be high (86.67%) as increasing the ratios between CH and phospholipids but then declined suddenly as further increasing the ratio. The best liposomal formulations showed that the spherical shape was found to be within size ranging from <10 µm, with a higher rate and extent of the release, ~86.22% of paclitaxel from PTL formulation. The results of the hemolytic toxicity study demonstrated that PTL formulations with a ratio (1:1) exhibited a significantly lower hemolytic toxicity (2.70%), compared to all formulations.

**Conclusion:** The result revealed the excellent effect of phospholipids on paclitaxel liposomes. The paclitaxel liposomes prepared with CH: PL90G ratio (1:1) was found to be optimized one. The entrapment efficiency, particle size distribution, *in vitro* release and hemolytic activity with this ratio shown to be excellent as compared to other ratios.

**Keywords:** Liposomes, Phospholipon, Entrapment efficiency, *In vitro* release, Hemolytic toxicity

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DOI: <http://dx.doi.org/10.22159/ijpps.2017v9i12.20749>

### INTRODUCTION

Cancer is a challenging and complex disease causes most of the population around the world. Where the normal cell physiology altered totally and directs to malignant tumors. These unwanted tumor growth cells during their journey (normal cell conversion to abnormal cell) affect the neighbouring and dissimilar cells, results in the death of the cancer patient [1]. On the basis of previous history and research, the output shows that the prolonged exposure of virus attack, chemicals, inflammation, radiation and proactive agents could be responsible for the initiation of this disease. Moreover, in the changes of normal cell physiology, following modifications might be accountable, i.e. growing and signalling of tumor cells in a self-sufficient way, showing insensitivity to a tumor growing cells, unlimited replication and finally, the metastasis [2]. Over the last three decades, the extensive research has been going on this metabolic disorder in order to understand its process, mechanism, and transformation from normal growth to unwanted tumor growth cells. The synthetic anticancer agents can be helpful in treating cancer; however, prolonged exposure, accompanied by a heavy dose of these agents could be caused inconvenience to normal cells [3].

The natural origin based anticancer agent like paclitaxel (PT), isolated from the bark of *Taxus brevifolia* (northwest Pacific Yew tree), characterized it as a white crystalline powder, with the empirical formula (C<sub>47</sub>H<sub>51</sub>NO<sub>14</sub>) and on the basis of characterization named it as Taxol. Later on, the Bristol-Myers Squibb Company developed this isolated compound commercially with the generic name Paclitaxel and then sold under the trademark Taxol. As per as anticancer activity is concerned, PT exclusively binds to the β-tubulin subunit through N-terminal side chain with 31 amino acid, in the microtubules [4-5] causing depolymerization of β-tubulin subunit, with inhibition of mitosis and this combined effect can be directed to induction of cell apoptosis [6]. Based on previous reports, PT shows anticancer activities towards breast cancer [7],

ovarian cancer [8], lung cancer [9] and pancreatic cancer [10]. Supportive to this, previously published reports by Mullins *et al.* [11], shows that PT gives antitumor activity by a formation of macrophage IL-12 through nitric oxide, which further caused to dysregulation of IL-12 p40 expression and finally reduces the tumor growth. Additionally, PT also exhibits anticancer activity by removing phosphofructokinase from melanoma cells, accompanied by reducing the level of glucose and fructose 1, 6-phosphatase, with ATP [12].

PT possesses such wide spectrum anticancer potential. However, PT exhibits poor aqueous solubility and permeability owing to biopharmaceutical classification system (BCS) class IV drug, which directs it to low bioavailability. Moreover, the low bioavailability could be caused by following reasons; a) PT, an efficient anticancer drug act as substrate for drug efflux pump transporter i.e. P-glycoprotein (P-gp) and multidrug resistance protein (MRP-2), these P-gp and MRP-2 with substrate, inhibits oral absorption of PT by excreting it into intestinal lumen [8, 13], b) PT follows the widespread pre-systemic first pass metabolism in liver and gut by involvement of cytochrome enzymes (CYP3A and CYP2C8) [8, 14]. c) Lower elimination half-life (*t<sub>1/2el</sub>*) [15]. Therefore, by consideration of these problems, there is a need to develop a novel formulation of such effective and efficient anticancer drug.

For improving poor aqueous solubility and permeability of PT, a number of formulation strategies have been developed and used. Some of them were modified, due to some excipient-drug interactions. For improving the solubility, PT dissolved in a mixture of polyoxyethylated castor oil (Cremophore EL): dehydrated ethanol (1:1) ratio as a delivery vehicle. The formulation produced hypersensitivity and non-linear pharmacokinetic behaviour after intravenous administration. The hypersensitivity reaction at the site of administration could be due to an inclusion of Cremophore EL [16-17]. After that, the delivery vehicle was replaced with the

addition of tween 80 alone or combination of tween 80: dehydrated alcohol, and diluted with aqueous media. The diluted formulation showed the precipitation of PT from solution due to low solubility [18]. These attempted techniques, with a persistent low solubility problem, have been overcome by creating novel formulation with the aim of improving aqueous solubility, permeability, and bioavailability of PT. It includes novel oral formulation [19], novel PT self-emulsifying drug delivery system (SEDDS) [20], novel ligands based PT targeting formulation [21], micellar formulation [22], liposomal formulation [23], bioconjugates [24], dendrimers [25], and microspheres [26]. In all these formulation techniques the problem associated with PT was shown to be improved significantly.

The liposome is emerging techniques for specialized drug delivery [27] and best suitable for lipophilic drug due to its biocompatibility and reducing drug toxicity, with maintaining the efficacy of the anticancer drug for a maximum period of time. Some previous studies include asulacrine [28], docetaxel [29], tamoxifen [30] and temozolomide [31] with these approaches, their poor aqueous solubility and bioavailability were found to be improved. Therefore, the present work was aimed to formulate and characterize the paclitaxel liposomes (PTL) using synthetic phospholipids for topical drug delivery and studied their effect on vesicle size, drug entrapment and *in vitro* release of PT. Moreover, the PTL was also characterized and investigated for hemolytic toxicity assay.

## MATERIALS AND METHODS

### Materials

Paclitaxel (PT), (purity>90%) was received as a gift sample from MAC-CHEM Products (India) Pvt. Ltd. Bhoisar, Thane, India. The phospholipids samples *viz.*, Phospholipon 90G® (PL90G), Phospholipon 80H® (PL80H) and Phospholipon 90H® (PL90H) with purity>90%, was obtained as a free gift sample from Lipoid GmbH, Ludwigshafen, Germany. The solvent namely acetonitrile, chloroform, and methanol were purchased from Merck Ltd. Mumbai, India. Cholesterol (CH), potassium dihydrogen phosphate and sodium hydroxide pellets were obtained from Sigma Chemicals, Sigma-Aldrich Corporation, St. Louis, MO. A chemical used in this work were of analytical grade (AR).

### Preparation of paclitaxel liposomes (PTL)

PTL's were prepared according to the previously reported procedure described by Dua [32]. Briefly, the CH and phospholipids (i.e. CH: PL90G, CH: PL80H and CH: PL90H) at various stoichiometric ratios of (1:0.25, 1:0.5, 1:1, 1:2 and 1:3) accompanied with PT was accurately weighed and placed into 100 ml round bottom flask. The weighed ingredients were dissolved in 10 ml of chloroform. The round bottom flask was then fixed to Rotary vacuum evaporator (Model: PBV-7D, Vertical condenser, Rotavap, Superfit™ Continental Pvt. Ltd., Mumbai, India) at an inclined position and temperature of the flask was kept constant at 40 °C using the water bath for three hours. The organic solvent was evaporated under reduced pressure and a thin film was obtained. The obtained thin film was hydrated by the addition of 30 ml of phosphate buffer (pH 7.4) and vortexed for 15 min. After vortexing, the whole liposomal formulation was centrifuged at 20,000 rpm for 45 min and separated the supernatant part that contains free (non-incorporated) PT. The settled sediment containing PT were further redispersed into phosphate buffer (pH 7.4) up to 25 ml in order to achieve a lipid content of 1 mg/ml and then transferred to an amber color glass vial and stored at 4 °C. The formulation batches for PTL using a different ratio of CH and phospholipids *viz.*, PL90G, PL80H, and PL90H are shown in table 1.

### Characterization of PTL

#### Entrapment efficiency

The entrapment efficiency (EE) is defined as the ratio of the amount of the PT encapsulated in the liposome to that of the total PTL dispersion. The amount of PT encapsulated in liposomes was measured by using the ultracentrifugation method [33]. Briefly, the 2 ml of PTL dispersion was placed into 10 ml of volumetric flask and diluted up to the mark with a mixture of acetonitrile: phosphate buffer (pH 7.4) and then sonicated. After complete disruption of PTL

vesicles, the reaction mixture was centrifuged at 10,000 rpm for 5 min to separate the supernatant. The collected supernatant was suitably diluted and the absorbance of the resulting solution was recorded at 217 nm using UV-visible spectrophotometer (Model: SPECTRO 2060 PLUS, Analytical Technologies Ltd., Gujarat, India).

#### Vesicular size and distribution

Motic Digital Microscope (type DM-1802) was used to characterize the vesicles size and size distribution of PTL. Briefly, 2 ml of PTL dispersion was placed over the clean slide and covered with a coverslip. The microscopic characterization of PTL was examined at the magnification of ( $\times 40$ ) using calibrated eyepiece micrometer. The images were recorded using Motic Image Plus 2.0 ML software, accompanying with the instrument.

#### *In vitro* release study

The *in vitro* release study for PT from PTL formulation was carried out as per the procedure described by Utreja [34] with little modifications. In brief, the Franz diffusion cell apparatus was employed for this study. The apparatus consists of donor and receptor compartment, with an effective surface area for dissolution was (2.303 cm<sup>2</sup>). The dialysis membrane (LA395, Dialysis Membrane-110 AV, flat width ~ 31.12 mm, Average diameter ~ 21.5 mm, and approximate capacity is ~ 3.63 ml/cm; Himedia laboratories, Mumbai, India) were employed and pre-treated as per the directions were given by the manufacturer. After proper pre-treatment, the membrane was cut into desired size and shape, then mounted between the effective surface area of donor and receptor compartment. The PTL dispersion (2 ml) was placed over the membrane, accompanied by the addition of phosphate buffer (20 ml, pH 7.4) as dissolution media in the receptor compartment. The contents of the receptor compartment were stirred at 100 rpm using a magnetic stirrer at 37 $\pm$ 1.0 °C. At specified time intervals, 2 ml aliquots were withdrawn from the sampling port of apparatus, diluted suitably with fresh media and the absorbance of the resulting solution was read at 217 nm using UV-visible spectrophotometer (Model: SPECTRO 2060 PLUS, Analytical Technologies Ltd., Gujarat, India).

#### Hemolytic toxicity assay

The hemolytic toxicity for prepared PTL dispersion was estimated by means of Red Blood Cell (RBC) lysis assay procedure as described by Utreja and Reed *et al.* [34-35]. Briefly, the prepared PTL dispersion was diluted with phosphate buffer saline (PBS, 2.5 ml, pH 7.4) to the suitable concentration range. The blood samples were obtained from the tail vein of albino rats, then centrifuged at 3000 rpm for 10 min and discarded the supernatant part. Then, the settled sediment of the RBC suspension was further diluted with normal saline solution (0.9% w/v) to get concentration up to 5 % w/v. From this solution, 0.5 ml suspension was mixed with distilled water and then incubated at 37 °C for 1 h to get complete (100%) hemolysis. After incubation, the contents were centrifuged and separated the supernatant (containing non-lyses RBC). The aliquot of supernatant was diluted with the same quantity of phosphate buffer saline (PBS, 20.5 ml, pH 7.4) and measured the absorbance of the resulting solution at 540 nm using UV-visible spectrophotometer (Model: SPECTRO 2060 PLUS, Analytical Technologies Ltd., Gujarat, India) by taking the supernatant normal saline solution as blank. The hemolytic activity of each sample was expressed as % hemolysis by taking the absorbance of distilled water as 100% hemolytic sample.

## RESULTS AND DISCUSSION

#### Entrapment efficiency

According to previously published reports shows that mainly CH and phospholipids are employed in different concentration, molar and stoichiometric ratios for the formulation of liposomes [36]. So in the current study, the PTL's were formulated using stoichiometric ratio and also studied the effect of various phospholipids at different concentrations on EE. It is observed that the EE i.e. highest incorporation of PT in liposomal vesicles was found to be enhanced by increasing the ratios between CH and phospholipids, but then declined suddenly as further increasing the ratio. The obtained

results (table 1) demonstrated that, by using PL90G, PL80H and PL90H the EE were found approximately 86.67, 74.58 and 80.62% at 1:1 ratio of CH: PL.

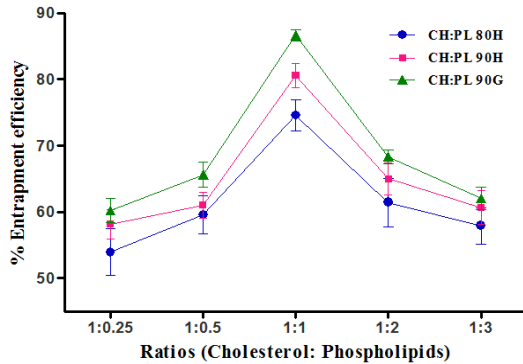


Fig. 1: % Entrapment efficiency for PTL containing the different ratio of cholesterol and phospholipid. (Results are expressed as mean±SD, n=3)

The results were consistent with previously published reports [37]. Thus, it can be concluded that a stoichiometric ratio between CH and phospholipids, in addition to the selection of proper phospholipids

with highest phosphatidylcholine content, might be responsible for obtaining highest EE.

**Vesicular size and distribution**

As shown in fig. 2, the surface morphology of PTL was observed by Motic Digital Microscope (type DM-1802). The liposomes were spherical in shape with a smooth surface, size was appropriate and uniform (CH: PL90G). Fig. 3, shows the average vesicular size and fig. 4, shows the size distribution of PTL prepared with varying ratio of CH: PL. The average vesicular size of PTL prepared with a varying ratio of CH: PL90G, CH: PL80H and CH: PL90H was found to be in the range of 2.96±0.2955 μm, 2.83±0.323 μm and 3.18±0.222 μm respectively.

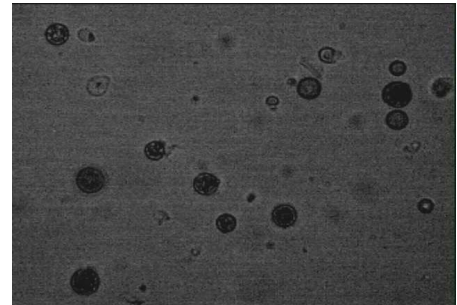


Fig. 2: Microphotograph of PTL by motic image plus 2.0 ML software

Table 1: Composition and characterizations of PTL

Formulation code	Ratio (CH:PL)	PL (mg)			CH (mg)	Drug (mg)	EE* (%)	Avg. VS # (μm)	In vitro release* (%)	HTA*
		90G	80H	90H						
L1-90G	1:0.25	19			75	2	60.21±1.8	3.18±0.9	62.59±1.8	5.93±0.8
L2-90G	1:0.5	38			75	2	65.62±1.9	3.21±1.0	76.92±0.9	4.02±0.8
L3-90G	1:1	75			75	2	86.67±0.9	2.52±0.9	86.22±2.0	2.70±0.5
L4-90G	1:2	150			75	2	68.33±1.0	2.81±1.1	64.79±1.2	4.66±0.7
L5-90G	1:3	225			75	2	62.08±1.7	3.11±1.0	60.38±2.1	7.62±0.6
L6-80H	1:0.25		19		75	2	53.96±3.6	2.99±1.1	58.11±1.8	8.60±1.4
L7-80H	1:0.5		38		75	2	59.58±2.9	2.85±1.3	65.53±2.3	7.83±1.4
L8-80H	1:1		75		75	2	74.58±2.3	2.31±0.7	79.25±3.2	6.77±0.8
L9-80H	1:2		150		75	2	61.46±3.7	2.86±1.4	62.45±1.8	7.41±1.1
L10-80H	1:3		225		75	2	57.92±2.7	3.18±1.0	53.71±2.1	9.53±0.8
L11-90H	1:0.25			19	75	2	58.12±2.2	3.92±1.1	60.69±0.7	8.47±1.0
L12-90H	1:0.5			38	75	2	61.04±1.9	3.03±0.9	70.88±1.1	7.21±1.3
L13-90H	1:1			75	75	2	80.62±1.8	3.18±1.0	82.64±0.8	4.44±0.5
L14-90H	1:2			150	75	2	65.00±2.4	3.49±1.0	61.70±2.6	11.01±0.8
L15-90H	1:3			225	75	2	60.63±2.5	2.92±0.8	57.23±3.1	7.83±0.8

\*Values represented as mean±SD (n=3); # Values represented as mean±SD (n=20), CH=cholesterol, PL=phospholipon (PL90G=phospholipon 90G®, PL80H=phospholipon 80H®, PL90H= phospholipon 90H®), CH: PL= paclitaxel liposomes containing different concentrations of phospholipids, EE= entrapment efficiency; VS= vesicular size; HTA= hemolytic toxicity assay.

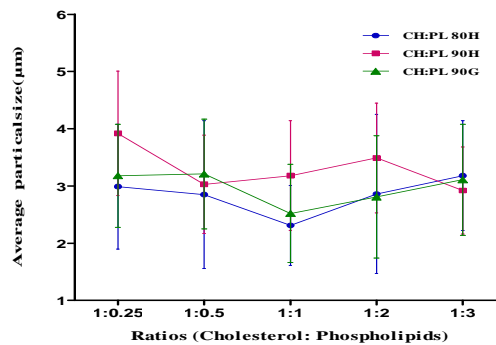
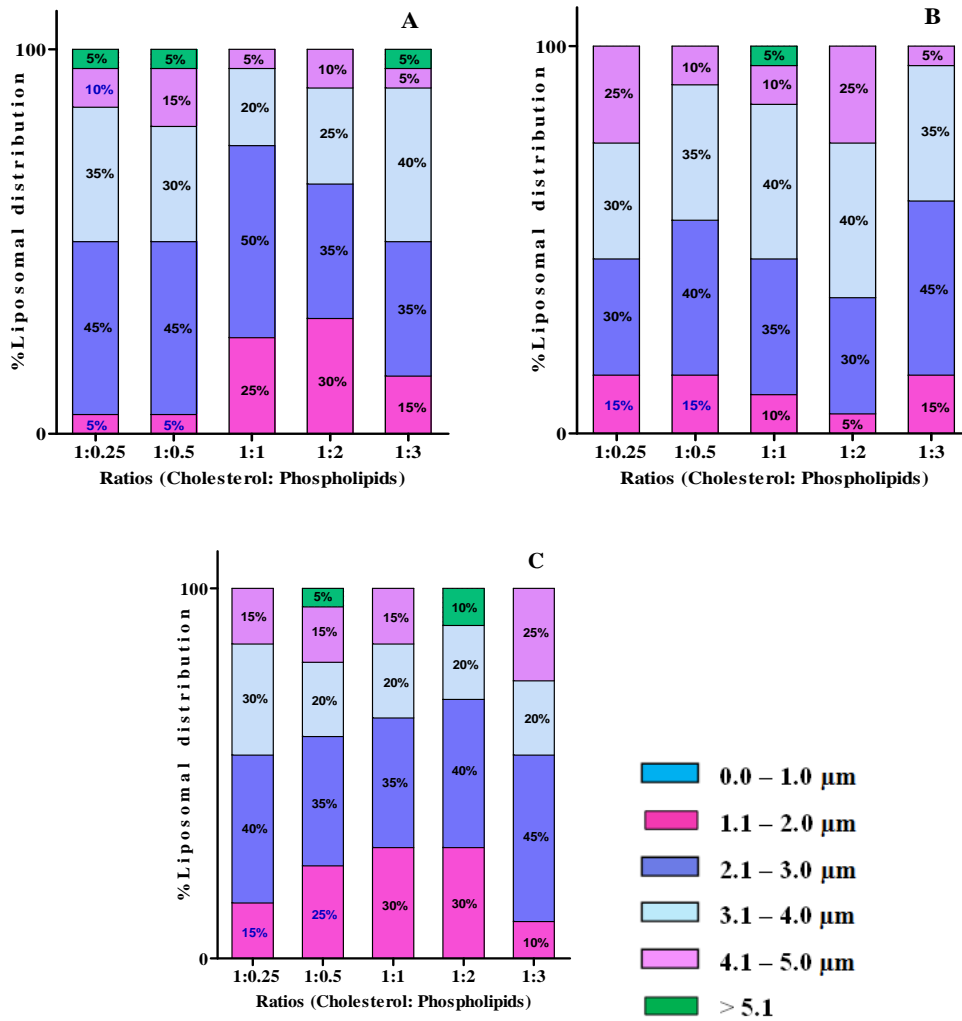


Fig. 3: Average vesicular size of PTL containing different ratios of CH: PL (results are expressed as mean±SD, n=20)

The results are presented in table 1. As clearly seen the size distribution (72%) was in the range of 2.1-4.0 μm for CH: PL90G,

(97%) was in the range of 1.1-5.0 μm for CH: PL80H and (87%) was in the range of 2.1-5.0 μm for CH: PL90H.



**Fig. 4: Percentage (%) vesicular size distribution of PTL containing different ratios of CH: PL (A= CH: PL90 G; B= CH: PL90H; C=CH: PL80H) (results are expressed as % distribution out of 20 vesicles)**

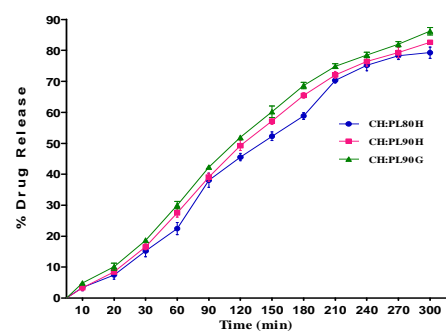
On the basis of consideration of above results, it suggests that PTL with CH: PL ratio (1:1) demonstrated a smaller vesicle size and CH: PL90G shows greater uniformity in vesicle size as compared to CH: PL80H and CH: PL90H. Vesicle size and vesicle size distribution play an important role with respect to permeation and retention in tumor cells and the results of present study are in line with the previous study of Parikh (31).

**In vitro release study**

The release of PT from PTL in phosphate buffer saline (PBS, pH 7.4, 20 ml) was shown in fig.5. From the fig. 5, it shows that the highest % of drug release (86.22%) was obtained with the liposomal formulation having a ratio (1:1) of CH: PL90G.

The PT release from liposomal formulation is increased as the concentration of the PL90G was increased [from 1:0.25 (62.59 %) to 1:1 (86.22 %)] and further increases to this ratio resulting into decline of release rate [from 1:2 (64.79%) to 1:3 (60.38%)].

Comparing the cumulative amount (fig. 5) after 300 min, the highest % drug release (79.25%) and (82.64%) was obtained with the liposomal formulation having a ratio (1:1) of CH: PL80H and CH: PL90H respectively. The PT release from liposomal formulation (CH: PL80H) is increased [from 1:0.25 (58.11 %) to 1:1 (79.25 %)] and further increases to this ratio resulting into decline of release rate [from 1:2 (62.45%) to 1:3 (53.71%)].



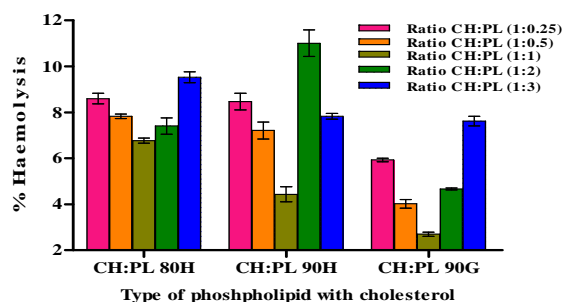
**Fig. 5: % In vitro drug release by PTL containing 1:1 ratio of cholesterol and phospholipid [CH: PL90G (1:1); CH: PL80H (1:1); CH: PL90H (1:1)] (results are expressed as mean, n=3)**

Same result was obtained in liposomal formulation (CH: PL90H) the PT release is increased as the concentration of the PL90H was increased [from 1:0.25 (60.69 %) to 1:1 (82.64%)] and decrease release rate [from 1:2 (61.70%) to 1:3 (57.23%)] further increases the ratio. It showed that the release rate of PT from PTL was found to be best when a ratio between cholesterol and phospholipids were (1:1) and also indicates higher penetration potential comparison to

drug solution. Finally, the enhanced released rate of liposomes with ratio (1:1), can be elucidated that, the amphiphilic nature of phospholipids enhances the wetting of liposomes in dissolution media, which in term prolong the release rate of ratio(1:1), compared to other as suggested by Utreja (34).

#### Hemolytic toxicity assay (HTA)

The effect of PTL formulation on hemolysis of RBCs was shown in fig.6. The CH and phospholipids ratio (1:1) showed the best hemolytic activity. The hemolytic toxicity with CH: PL80H (1:1) was found to be 6.77%. In the case of CH: PL90H (1:1), the hemolytic toxicity was found to be 4.44%.



**Fig. 6: Percentage (%) hemolysis of RBCs by PTL containing a different ratio of cholesterol and phospholipid (results are expressed as mean, n=3)**

In contrast to this, the least hemolytic toxicity was found to be 2.70%, when CH: PL90G ratio was (1:1). Similarly, the significant result of lower toxicity was found to be for PT solid dispersion in comparison to commercial Taxol formulation [38]. Based on above discussion, it can be concluded that the (1:1) ratio of CH: PL90G might be responsible for the excellent hemolytic activity. Significantly it happens due to its composition. These vesicles are made from biocompatible phospholipids as a major constituent.

#### CONCLUSION

The present work reveals the excellent effect of phospholipids on PTL. The PTL's were prepared by film hydration method, with the incorporation of various phospholipids. The PTL prepared with CH: PL90G ratio (1:1) was found to be optimized one. The EE was found to be 86.67%. Whereas, particle size with this ratio showed to be uniform size distribution. The *in vitro* release rate in phosphate buffer saline (PBS, pH 7.4) was also found to be enhanced. The PTL formulation showed a least hemolytic toxicity. Hence this formulation might be accountable for a better alternative of existing PT dosage form.

#### ACKNOWLEDGEMENT

The authors wish to express their thanks and gratitude to lipid GmbH, Germany for providing phospholipids as a gift sample and MAC-CHEM Products (India) Pvt. Ltd., Thane, India for providing paclitaxel as a gift sample for this study, also thankful to University Dept. of Pharmaceutical Sciences, RTM Nagpur University, Nagpur for providing necessary facilities for this work. Thanks are also attributable to SKB College of Pharmacy, Kamptee, Nagpur for everything they have done for the completion of this study.

#### AUTHORS CONTRIBUTION

This work was carried out in collaboration between all the four authors in the concept and design of the work, collection, assembly, analysis and interpretation of data, writing, critical revision and approval of the final manuscript.

#### CONFLICT OF INTERESTS

All authors have none to declare

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