Investigation on lattice constants of Mg-Al spinels

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Mg-Al spinel is the most typical material in the family of chemical compounds with spinel crystalline structure that exhibits many applications [1, 2]. In general, it can be noted as MgO- $n\cdot$ Al₂O₃.

MgAl₂O₄ spinel is an fcc structure of oxygen ions with a lattice parameter of 0.808 nm. There are eight molecules in its unit cell, in which there are 64 tetrahedral symmetry sites and 32 octahedral ones. In the perfect case, magnesium ions occupy 8 tetrahedral positions and aluminum ions occupy 16 octahedral sites [3]. In many cases, this MgO-n·Al₂O₃ compound is nonstoichiometric, *n* is not equal to 1. Form 1 up to 7.3, the excess Al³⁺ ions occupying tetrahedral sites, substitute for Mg²⁺ ions [4]. This causes a proportional decrease of lattice parameter with the amount of excess Al³⁺ due to a smaller diameter of Al³⁺ than that of Mg²⁺.

In the present paper, we show the result of the unit cell parameters of Mg-Al spinels solid solutions with XRD and provide a formula for calculating the lattice parameter of such Mg-Al spinel compounds, which has a good physical meaning compared with that given by Sigalovsky *et al.* [5].

In our experiments ultra-fine powders of Mg-Al spinel were prepared with a method of high temperature solid reaction. Reagent grade $AlNH_4(SO_4)_2 \cdot 12H_2O$ and $MgSO_4 \cdot 7H_2O$ were mixed based on different *n* in de-ionized water. These solutions were calcimined at 1080 °C for 4–5 h to obtain a single spinel phase powder with being high pure, good disperse and homogeneous. The obtained powders were measured by XRD using Cu-K_{\alpha} radiation on a *D*/max *rA* diffractometer.

The XRD patterns of the obtained powder samples are given in Fig. 1. The stoichiometric spinel XRD pattern (a pattern labelled n = 1.0) is the same as the standard powder XRD pattern [6]. For the non-stoichiometric spinel samples, the peaks shift to the direction in higher values of 2θ as *n* increases. That means the distance of (*hkl*) plane *d_{hkl}* became smaller according to the following expression:

$$(n) - a_0 = \sqrt{h^2 + k^2 + l^2} \times \Delta d_{hkl}$$

where a(n) stands for the lattice constant of nonstoichiometric spinel at different n, a_0 is the lattice constant of MgAl₂O₄ spinel, i.e. n = 1.0. Δd_{hkl} is the difference of distance of plane with lattice constants between a(n) and a(1). For a certain value of n, the calculated a(n) is not changed at different hkl, this means that the non-stoichiometric powders were also a facecenter-cubic spinel structure. The lattice constants can



Figure 1 XRD patterns of Mg-Al spinel.

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TABLE II	The lattice constants	of Mg-Al spinel
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	n					
	1.0	2.0	2.5	3.0	4.0	5.0
2θ (°) d (400) (nm) a(n) (nm)	44.80 0.2022 0.8085	45.20 0.2004 0.8017	45.30 0.2000 0.8000	45.35 0.1998 0.7992	45.45 0.1994 0.7971	45.55 0.1990 0.7961



Figure 2 XRD patterns of Mg-Al spinel near (400) plane.

be calculated with following formula:

$$a(n) = \sqrt{h^2 + k^2 + l^2} \times d_{hkl}$$

The experimental results are summarized in Table I.

For clarification, XRD patterns at a peak of (400) with different *n* are given in Fig. 2. We can also regard MgO- $n \cdot Al_2O_3$ as a solid solution of MgAl_2O_4 and Al_2O_3, Al_2O_3 in it is $\gamma \cdot Al_2O_3$ of a spinel phase with a lattice constant of 0.729 nm, which is dissolved to MgAl_2O_4. This results in the substitution of the Mg²⁺ by the Al³⁺ ions in the tetrahedral site with the formation of supplementary cation vacancies in the octahedral site [3]. The solid solution of Mg-Al spinel can be regarded as the following scheme:

$$MgO-n \cdot Al_2O_3 \rightarrow MgAl_2O_4 - (n-1)Al_2O_3$$

and also [4]

$$\gamma$$
-Al₂O₃ $\rightarrow \frac{3}{4}$ Al[Al_{5/3} $\Box_{1/3}$]O₄

then

$$MgO-n \cdot Al_2O_3 \rightarrow MgAl_2O_4 - \frac{3(n-1)}{4} Al[Al_{5/3}\Box_{1/3}]O_4$$

where \Box stands for a vacancy at an octahedral site. So the lattice constant of MgO- $n \cdot Al_2O_3$ can be as a weight average value of those for MgAl₂O₄ and

	Crystal Const. (nm)		
	Exp.	Cal.	
Our work			
n = 1.0	0.8055	0.8086	
n = 2.0	0.8017	0.8016	
n = 2.5	0.8000	0.7999	
n = 3.0	0.7992	0.7987	
n = 4.0	0.7971	0.7972	
n = 5.0	0.7961	0.7963	
Navrotsky's work			
n = 1.000	0.8084	0.8084	
n = 1.148	0.8068	0.8069	
n = 1.333	0.8049	0.8048	
n = 1.571	0.8031	0.8032	
n = 1.889	0.8013	0.8014	
n = 2.333	0.7996	0.7995	



Figure 3 The fitting curve of lattice constants.

Al[Al_{5/3} $\Box_{1/3}$]O₄, hence

$$a(n) = \frac{a_0 + 3(n-1)a_1/4}{1 + 3(n-1)/4}$$

where a_1 stands for the lattice constant of Al[Al_{5/3} $\Box_{1/3}$]O₄. The data by fitting the above formula with our experiment given in Table I, we have the results of $a_0 = 0.8086$ nm and $a_1 = 0.7922$ nm, corresponding to the constants of MgAl₂O₄ and γ -Al₂O₃ respectively (fitting curve can be seen in Fig. 3).

Navrotsky's experimental data were also used to fit the formula, and got a satisfying result, too ($a_0 = 0.8084 \text{ nm}$ and $a_1 = 0.7911 \text{ nm}$).

For comparison these a(n) values using the fitting parameters a_0 and a_1 also are given in the Table II. It is found that the results calculated from our formula are good coincident with that from experiments.

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