KAT-5: Robust systems for autonomous vehicle navigation in challenging and unknown terrain

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Abstract

Kat-5 was the fourth vehicle to make history in DARPA's 2005 Grand Challenge, where for the first time ever, autonomous vehicles were able to travel through 100 miles of rough terrain at average speeds greater than 15 mph. In this paper, we describe the mechanisms and methods that were used to develop the vehicle. We describe the main hardware systems with which the vehicle was outfitted for navigation, computing, and control. We describe the sensors, the computing grid, and the methods that controlled the navigation based on the sensor readings. We also discuss the experiences gained in the course of the development and provide highlights of actual field performance.

1 Introduction

The DARPA Grand Challenge aimed at fostering the development of a completely full-scale autonomous vehicle that would live up to the challenge of high-speed navigation through challenging and unknown terrain. Organized by DARPA (Defense Advanced Research Projects Agency), the Grand Challenge was first held in 2004, but by the conclusion of the event, no vehicle had completed more than 7 miles of the prescribed course. Even with such poor results, DARPA sponsored the Grand Challenge again in 2005. This time their hopes were justified as not one, but five vehicles finished the 132-mile race. Out of the original 195 vehicles entered, Team Gray's Kat-5 was one of five vehicles to complete the course and one of only four to accomplish this feat within the 10 hour time limit. The vehicle as entered in the race is shown in Figure 1.

This paper describes the main challenges posed by this endeavor, and specifically for Kat-5, the choices that were made and the designs that were developed to address them.

2 Challenges

According to the rules published by DARPA, the autonomous vehicle had to be able to traverse a route of up to 175 miles across desert terrain in under 10 hours while avoiding ditches, berms,

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Figure 1: Team Gray's Kat-5 as entered in the 2005 Grand Challenge.

rocks, boulders, fences, and other natural or man-made obstacles [DARPA, 2005b]. The route to be followed was unknown by the team until two hours before the start of the race. It consisted of a series of GPS waypoints which were an average of 275 feet apart. For each waypoint, an acceptable lateral boundary around the waypoint was also specified. The sequence of waypoints and the lateral boundaries specified a corridor that the vehicle had to stay within or the vehicle could be disqualified by officials (see Figure 2). The route was only given as a sequence of GPS waypoints but otherwise it was completely unknown; not just unrehearsed. The rules did not prevent normalization of DARPA's data before they were fed to the vehicles, neither did they prevent elevation map databases, however, Kat-5 did not make use of any information other than its sensor readings and DARPA's waypoint data given to it in raw form.



Figure 2: The corridor as defined by DARPA. See [DARPA, 2005a].

These conditions presented many challenges that needed to be met by innovative hardware and software design. The following subsections present an overview of each of the main challenges provided by the DARPA Grand Challenge.

2.1 Endurance and Reliability

The actual race route was a substantial distance of 132 miles which had to be completed without refueling or pit stops. Having to endure this length of distance in rough terrain at relatively high speed is a massive endurance test for any vehicle, let alone a vehicle operating autonomously. Every piece of hardware on the vehicle could become a failure point due to the excessive shock and vibration caused by the rough terrain.

2.2 Environment Sensing

All decision making for steering and other controls had to be based solely on the data collected by the vehicle's onboard sensors. This introduces a major problem as collecting and fusing sensor data can be a computationally expensive process and the sensor data itself can be difficult to interpret [Coombs et al., 2001]. In addition, the vehicle must be able to accurately identify its own position through an onboard sensor. The data readings then have to be coordinated with position readings. Timestamping is complicated by delays of the onboard computer networks.

2.3 Artificial Intelligence

Based solely on the sensory data collected, the vehicle needed to independently decide how to generate control signal sequences for steering, braking, and acceleration so that it could avoid obstacles and stay within the given course. In addition, it needed to adjust speed to make sure that the vehicle would execute turns safely.

2.4 Control Systems

The combination of all of the aforementioned navigational constraints along with the requirement for high vehicle speed created the need for a very agile set of physical actuators and control algorithms. These algorithms and actuators had to respond to the need for abrupt changes in speed and steering quickly in order to handle the rapidly changing environment.

In addition to the above, this team had to work on a short development timeline. Unlike many of the other teams that competed in the 2005 Grand Challenge, this team entered the competition at a late date. As a result, we effectively had only six months to create and test the complete autonomous vehicle.

3 System Design

A 2005 Ford Escape Hybrid was used as the base vehicle platform for the autonomous vehicle. This vehicle contains both a typical four-cylinder gas engine and a 330-volt electric motor/generator. The hybrid system allows for the vehicle to adapt intelligently to many different driving situations with maximum efficiency and performance by automatically using a combination of the two. [Ford Motor Company, 2005]. This ensures maximum fuel economy, but still acceptable perfor-

mance. This vehicle was chosen because of the system that it was already outfitted with in order to power its electric motor. This system was capable of supplying enough clean power for the additional onboard electronics without an additional alternator or generator. It also had sufficient ground clearance for rough terrain and a wheel base that offered a good balance between agile maneuverability and stability.

During this project, the physical vehicle was viewed as a "black-box" and was only interfaced with at the highest level. The following sections describe the hardware components that were used to make the vehicle capable of operating autonomously and handling the challenges presented in the previous section. The hardware architecture for Kat-5 is outlined in Figure 3.



Figure 3: The communication architecture in Kat-5.

3.1 Computing Devices

The computing capacity for the autonomous vehicle was provided by a computing grid consisting of four networked computers. The computers included two identical marine computers running Linux and two identical Apple Mac Mini computers running OS X. Marine computers (made for use on boats) were used as the two main computers because they would run on 12 volts of direct current without modifications to their power supplies and also because they already had integrated shock mounts. One of the marine computers was dedicated to processing data from the sensors, while the other was dedicated to producing navigation control signals. The Mac Mini performed all of the path planning.

A key challenge associated with the computing devices was making them hardened against shock and vibration. The two marine computers were designed for a hostile environment, so they came with integrated shock mounts and were capable of withstanding shocks of up to 30 Gs. Also, each of their connections (both internal and external) came reinforced with silicon glue and other restraints to ensure that they could not come loose due to shocks and vibrations encountered in rough seas. A similar shock mount system was also created in house for the Mac Minis. An image of the shock mount system is shown in Figure 4. The computing devices were linked together by a rugged Cisco 2955 Catalyst switch capable of handling shocks of up to 50 Gs. A mix of UDP and TCP protocols were used for the ethernet communications, with UDP being used for communications where reliability was not as important as speed and TCP for communications where reliability was paramount.



Figure 4: The shock mount system for the navigation computer could withstand shocks of up to 30 Gs.

3.2 Vehicle Actuators

Interfacing with the primary vehicle controls (steering wheel, accelerator, and brake) was accomplished by a custom drive-by-wire system designed by Electronic Mobility Controls (EMC). This is a custom solution designed to outfit vehicles for handicapped drivers. It consists of actuators and servos mounted on the steering column, brake pedal, throttle wire, and automatic transmission. It is primarily controlled by a console with a touch-sensitive screen and an evaluator's console which contains a throttle/brake lever and a miniature steering wheel. We bypassed these controls and connected the equipment's wire harness to a computer via a digital to analog board. Thus, the electrical signals that the manual controls would normally produce were actually produced by the computer (which later will be referred to as the navigation computer). These electrical signals took the form of the analog voltages shown in Table 1.

| Input | Voltage Range | Digital Steps | Software Range |
|-------------------|---------------|---------------|---------------------------------------|
| Steering | 0.4V to 4.6V | 512 | -250 (left lock) to 250 (right lock) |
| Accelerator/Brake | 0.4V to 4.6V | 256 | -124 (full brake) to 124 (full accel- |
| | | | erator) |

Table 1: Input voltages and corresponding digital ranges for interfacing with EMC equipment.

The EMC equipment was chosen because it inherently satisfied many of the previously mentioned challenges. Since the equipment is designed for handicapped drivers and must meet Department of Transportation standards, it is fully redundant and very rugged. It also has a very fast reaction time when given a command, so it can quickly turn the steering wheel or apply the brake if it needs to. It was also able to be installed and tested very quickly by trained experts, so our short development timeline was not adversely affected.

After initial testing during a hot summer day, we noticed that the computing equipment was over-

heating and then malfunctioning due to the high temperatures in the cabin of the car. This revealed an issue between having proper fuel efficiency and having an acceptable cabin temperature. If the air conditioner was kept on its highest setting, the equipment did not overheat, but the resulting fuel economy was projected to be too low to finish the expected 175 mile race (projections were based on the fuel economy of the 2005 Ford Escape 4 cylinder model). This lowered fuel economy was due to the fact that if the air conditoning system on a Ford Escape Hybrid is set to its maximum setting, then the compressor must run constantly, which causes the gasoline engine to also run constantly. This defeats the whole fuel efficient design of the hybrid's engine as explained previously.

As a result of this problem, we created a simple on/off mechanism for the air conditioning system that was suited to the cooling needs of the equipment rather than the passenger's comfort. The device consisted of a temperature sensor, a BASIC stamp, and a servo motor. We mounted the servo to the air conditioning system's control knob so that the servo could turn the air conditioner on and off. The BASIC stamp is a simple programmable micro-controller with 8 bidirectional input and output lines and a limited amount of memory which can hold a small program. We programmed the BASIC stamp to monitor the temperature of the cabin near the equipment. If the temperature dropped below a certain threshold, the air conditioner was turned off. If the temperature rose above a certain temperature, the air conditioning system was turned to its maximum setting. This simple system solved our temperature problems while not adversely affecting our fuel efficiency, yet still only interfacing with the vehicle at its highest level.

3.3 Positioning System

The position and pose of the car is reported by an Oxford Technical Solutions RT3000, an integrated Global Positioning System (GPS) with two antennas and an Inertial Navigation System (INS). This system ensures that the vehicle is aware of its position on the Earth with a best-case accuracy of less than 10 centimeters. This accuracy is possible due to its use of the Omnistar High Performance (HP) GPS correction system. Nominal accuracies of the different parameters available from the RT3000 are shown in Table (2).

| Parameter | Accuracy |
|------------------|--------------|
| Position | 10 cm |
| Forward Velocity | 0.07 km/hr |
| Acceleration | 0.01 % |
| Roll/Pitch | 0.03 degrees |
| Heading | 0.1 degrees |
| Lateral Velocity | 0.2~% |

Table 2: Accuracies of primary vehicle parameters given by the RT3000.[Oxford Technical Solutions, 2004]

The RT3000 uses a Kalman filter to blend all of its inputs so as to derive clean unbiased estimates of its state. A Kalman filter is a method of estimating the state of a system based upon recursive measurement of noisy data. In this instance, the Kalman filter is able to much more accurately estimate vehicle position by taking into account the type of noise inherent in each type of sensor and then constructing an optimal estimate of the actual position [Kelly, 1994]. In the standard

RT3000, there are two sensors (GPS and INS). These two sensors complement each other nicely as they both have reciprocal errors (GPS position measurements tend to be noisy with finite drift while INS position measurements tend to not be noisy but have infinite drift) [Bruch et al., 2002].

The RT3000 also accepts additional custom inputs to reduce drift in its estimate of vehicle position when GPS is not available. This is important since when GPS is not present, the estimate of position will begin to drift due to the Kalman filter's heavy reliance on INS measurements. One of these custom inputs is a wheel speed sensor which provides TTL pulses based upon an encoder placed on a single wheel on the vehicle. When a wheel speed sensor is added to the RT3000, it initially uses GPS data to learn how these TTL pulses correspond to actual vehicle movement. Then when GPS data is not available due to tunnels, canyons, or other obstructions, the RT3000 is able to minimize the positional drift by making use of the wheel speed sensor and its latest reliably known correspondence to the vehicle's movement. [Oxford Technical Solutions, 2004].

The wheel speed sensor consisted of a digital sensor capable of detecting either ferrous metal or magnets that are in motion. We mounted it in the wheel well adjacent to the stock Antilock Brake System (ABS) sensor, which allowed the wheel speed sensor to read the same magnets mounted on the wheel that the ABS sensor did.

This level of accuracy allowed the car to precisely know its location on the earth, and therefore made the artificial intelligence algorithms much more accurate. Its 100 Hz refresh rate also notified the control systems of positional error very quickly, which allowed for immediate corrections in course due to bumps from rough terrain and other sources of error.

3.4 Vision Sensors

Two Sick LMS 291 Laser Detecting and Ranging (LADAR) devices provided the autonomous vehicle with environmental sensing. Each LADAR device scans a two-dimensional plane using a single pulsed laser beam that is deflected by an internal rotating mirror so that a fan shaped scan is made of the surrounding area at half-degree intervals [Sick AG, 2003]. Rather than pointing the LADAR devices at the ground horizontally, we mounted the LADAR devices vertically. We chose to align them vertically because it made obstacle detection much easier. In the simplest case, by analyzing the measurement data beam by beam in angular order, obstacles were easy to locate as either clusters of similar distance or gaps in distance [Coombs et al., 2001].

A set of two 12 volt DC batteries connected in series supplied the required 24 volts of DC current required for the two Sick LADAR devices. These two batteries were then charged by an array of six solar panels that were placed on the top of the vehicle's aluminum rack. These solar panels were then divided into two sets of three panels each, and each set was connected to a solar regulator which monitored the status of the corresponding battery that it was connected to, and provided charge when necessary. The solar panels were the only source of power supplied to the two batteries that comprised the 24 volt power system.

Next, we built a platform that oscillated back and forth, so that the LADAR units would scan all of the terrain in front of the vehicle repeatedly. To ensure that we knew the precise angle at which the LADAR devices were pointed at any time, an ethernet optical encoder from Fraba Posital was

placed on the shaft which was the center of rotation. The optical encoder provided both the current angle and the angular velocity of the shaft. To decrease the delay between reading a value from the sensor and reading a value from the encoder, a separate 100 MBit ethernet connection with its own dedicated ethernet card was used to connect the I/O computer with the encoder. This delay was assumed to be the result of the TCP protocol's flow control algorithms [Jacobson and Karels, 1988] and their handling of congestion in the ethernet switch. After placing each encoder on its own dedicated ethernet connection, communications delays between the encoder and the I/O computer were relatively consistent at approximately .5 ms.

Testing revealed that the actual LADAR scan was taken approximately 12.5 ms before the data was available at the I/O computer. When this time was added to the .5 ms of delay from the encoder communications, we had a 13 ms delay from the actual scan to the actual reading of the encoder position and velocity. To counteract the angular offset this delay created, we multiplied the velocity of the encoder times the communications delay of .013 seconds to calculate the angular offset due to the delay. This angular offset (which was either negative or positive depending on the direction of oscillation) was then added to the encoder's position, giving us the actual angle at the time when the scan occurred. This extra processing allowed us to accurately monitor the orientation of the LADAR platform to within .05 degrees.

Although the vehicle's vision system was only comprised of these two LADAR devices, their oscillating platforms and vertical orientation allowed them to sense the environment with very fine detail and as precise an accuracy as possible. Figure 5 shows an actual picture of a parking lot and the resulting maps from the sensor readings. Several holes are visible in the 3D elevation map, especially along the right side of the image. These are artifacts created by the fact that the lasers cannot see behind obstacles. Therefore, the section behind an obstacle will have no elevation data associated with it. We designed both oscillating mounts to cover a thirty degree range and mounted each of them on different sides of the vehicle. This allowed us to have much finer detail in the center of the path, as both LADAR devices were able to scan this area. It also offered redundant coverage in the center of the path so that if one sensor failed, the vehicle could still sense obstacles most likely to be directly in its path.



Figure 5: A sample 3D elevation map (a) created by the vision system and the actual terrain (b) it was created from.

All sensor readings had to be converted to a common coordinate system, which was chosen to be the geospatial coordinate system because the GPS reports vehicle position in the geospatial coordinate system. The two Sick LMS 291 LADAR units captured a two-dimensional scan of the terrain in front of the vehicle along with the exact time at which the scan took place. Using the highly accurate data from the RT3000, these two-dimensional scans were then transformed into

the vehicles coordinate frame and then into a geospatial coordinate frame via a set of coordinate transformation matrices. This is accomplished in two similar steps. In each step a transformation matrix is defined so that

$$\mathbf{P}_2 = \mathbf{T}_{1 \to 2} \mathbf{P}_1 + \boldsymbol{\Delta}_1 \tag{1}$$

where $T_{1\rightarrow 2}$ is the transformation matrix for going from coordinate frame 1 to coordinate frame 2, Δ_1 is the vector representing the position of the origin of coordinate frame 1 with respect to the origin of coordinate frame 2, and P_1 and P_2 are the same point in coordinate frames 1 and 2, respectively.

The first step converts from the sensor coordinate frame to the vehicle's coordinate frame. The vehicle's coordinate frame is located on the center of the rear axle of the vehicle and has the standard X (longitudinal), Y (lateral), and Z (vertical) axes orientation. The sensor's coordinate system is centered on the sensor with the sensor's native X, Y, and Z axes. Therefore, the vehicle's coordinate system is related to the sensor's coordinate system via rotations and translation. Thus, a simple linear transformation of the form (1) can convert one to the other. This transformation is defined through a matrix, $T_{s \rightarrow v}$ (to be used in place of $T_{1 \rightarrow 2}$ in Equation (1)), which is defined as

$$\mathbf{T}_{\mathbf{s}\to\mathbf{v}} = \begin{bmatrix} \cos\psi_s & -\sin\psi_s & 0\\ \sin\psi_s & \cos\psi_s & 0\\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} \cos\theta_s & 0 & \sin\theta_s\\ 0 & 1 & 0\\ -\sin\theta_s & 0 & \cos\theta_s \end{bmatrix} \begin{bmatrix} 1 & 0 & 0\\ 0 & \cos\phi_s & -\sin\phi_s\\ 0 & \sin\phi_s & \cos\phi_s \end{bmatrix}$$
(2)

where ψ_s , θ_s , and ϕ_s are the yaw (around the z-axis), pitch (around the y-axis), and roll (around the x-axis) of the sensor coordinate frame relative to the vehicle's coordinate frame. This transformation takes into account deviations in yaw, pitch, or roll caused by the mounting of the sensor. For example, if the sensor were mounted pointed slightly downward, it would have a negative pitch that would need to be countered by setting θ_s to its inverse (or positive) value. In addition, the angle of deflection caused by the oscillation is processed here by adding it to ϕ_s .

The same basic transformation and translation was done again in order to translate from the vehicle's coordinate system to the common geospatial coordinate system. Yet another transformation matrix, $T_{v \to g}$, was constructed for this purpose.

$$\mathbf{T}_{\mathbf{v}\to\mathbf{g}} = \begin{bmatrix} \cos\psi_v & -\sin\psi_v & 0\\ \sin\psi_v & \cos\psi_v & 0\\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} \cos\theta_v & 0 & \sin\theta_v\\ 0 & 1 & 0\\ -\sin\theta_v & 0 & \cos\theta_v \end{bmatrix} \begin{bmatrix} 1 & 0 & 0\\ 0 & \cos\phi_v & -\sin\phi_v\\ 0 & \sin\phi_v & \cos\phi_v \end{bmatrix}$$
(3)

where ψ_v , θ_v , and ϕ_v are the heading (around the z-axis), pitch (around the y-axis), and roll (around the x-axis) of the vehicle relative to the geospatial coordinate system. These heading, pitch, and roll values are generated by the GPS/INS navigation sensor that is mounted on the vehicle.

After taking into account both of these transformation matrices, the full equation for transformation from sensor coordinate system to geospatial coordinate system is

$$\mathbf{P}_{\mathbf{g}} = \mathbf{T}_{\mathbf{v} \to \mathbf{g}} (\mathbf{T}_{\mathbf{s} \to \mathbf{v}} \mathbf{P}_{\mathbf{s}} + \boldsymbol{\Delta}_{\mathbf{s}}) + \boldsymbol{\Delta}_{\mathbf{v}}.$$
 (4)

where Δ_s is the vector representing the position of the sensor with respect to the center of the vehicle and Δ_v is the vector representing the position of the center of the vehicle with respect to the center of the GPS/INS navigation sensor.

At this point, each of the measurement values from the LADAR units now has a latitude, longitude, elevation, and timestamp. These elevation values are then placed into the same elevation grid, where the number of scans and time since last scan are used to derive the probability that the vehicle can drive over that geospatial location. We now describe how this probability is derived.

The data from the two sensors are correlated by placing data from both sensors into the same elevation grid (see Figure 5 for an example of this). The routines that this team developed to build internal representations for maps do not need to account for which sensor saw the obstacle, but only the number of times any sensor saw the obstacle and how recently did a sensor see the obstacle. As a result of this, any number of LADAR sensors can be used without having to change the algorithms at all.

The timestamp is very important to the algorithms due to the fact that LADAR scan data can have anomalies in it. Highly reflective surfaces can cause the LADAR devices to register incorrect distances for obstacles. To counteract these anomalies, scans are only kept in memory for a certain amount of time. After that time has passed, if no more obstacles have been registered in that same area, the obstacle is removed. This also ensures that moving obstacles are handled correctly. If a vehicle or other object crossed the path perpendicular to the autonomous vehicle, the sensors would effectively register a sequence of obstacles in front of the autonomous vehicle. These obstacles would appear as a complete obstruction of the vehicle's path, forcing the vehicle to immediately stop. After enough time had passed, the obstacles would expire, and the autonomous vehicle would be able to start moving again.

A persistent obstacle, on the other hand, will not expire. Consider, for example, a large boulder that is located in the center of the path. At a distance of approximately forty to fifty meters, the LADAR devices will start to register parts of the boulder. As the autonomous vehicle gets to within ten to twenty meters of the vehicle, the previous scans would begin to approach the obstacle expiration time. Since the sensors are still registering the boulder, the previous scans will not expire. Instead, the previous scans along with the current scans would all be retained, giving the boulder a higher count for total number of scans. This high count for the number of scans causes the boulder to have an extremely high probability of being an obstacle.

4 Software Design

Software played a critical role in the design of the autonomous vehicle. Rather than using the C programming language to build the software for Kat-5 like virtually all of the other teams competing in the DARPA Grand Challenge, we decided to use the Java programming language instead. While many detractors might say that Java offers slower performance and lacks conventional parallel programming models [Bull et al., 2001], we decided that its benefits outweighed its deficien-

cies.

It was imperative in the design of Kat-5 that all systems, physical or software, be completely modular and independent of platform or peers. This requirement was met fully from the beginning of development within the software realm by the use of the Java programming language. Java's simple language semantics, platform independence, strong type checking, and support for concurrency have made it a logical choice for a high integrity system [Kwon et al., 2003] such as an autonomous vehicle.

Because of the platform-independance of Java, we were able to use multiple hardware solutions that fit different niches in our overall design. All of the interface systems were deployed on Linux systems while the math-intensive processing was performed primarily on Apple systems. Despite this disparity in operating systems, all computers were given the same exact executables. A block diagram of our process architecture is shown in Figure 6.



Figure 6: The software used in driving the vehicle is a highly modular system [Trepagnier et al., 2005].

To ensure the quality of our code base, we followed the practices of Test Driven Development which is a software development practice in which unit test cases are incrementally written prior to code implementation [George and Williams, 2003]. As a result of this, we created unit tests for all critical software modules on the vehicle. This allowed us to run the unit tests each time we deployed our code to detect if we had introduced any bugs. This alone saved us enormous amounts of time and helped to provide us with the stable code base that allowed us to finish the Grand Challenge.

For example, geospatial operations such as projecting a point a given distance along a heading (or bearing) or converting between different coordinate systems were some of the most commonly

used pieces of code on the vehicle. These geospatial operations were also consistently modified and improved throughout development. To ensure that this ongoing development did not introduce errors into this critical part of the code base, unit tests were created to test each geospatial operation. These unit tests were created by performing the operations manually, then using these results to craft a unit test that ensured that the given operation produced the same results. Each geospatial operation had several of these tests to ensure complete testing coverage of each operation.

The following subsections describe our use of Java to develop the software necessary to meet the challenges described in the previous section.

4.1 Path Planning and Obstacle Avoidance

Path Planning is accomplished through the use of cubic b-splines [de Boor, 1978] designed to follow the center of the route while still ensuring that the path they create is not impossible for the vehicle to navigate. This assurance means that the curvature at any point along the path is below the maximum curvature that the vehicle can succesfully follow. In addition, the curvature is kept continuous so that it is not necessary to stop the vehicle in order to turn the steering wheel to a new position before continuing.

B-splines were chosen for use in the path planning algorithms primarily because of the ease in which the shape of their resulting curves can be controlled [Berglund et al., 2003]. After an initial path is created that follows the center of the corridor, the path is checked against the obstacle repository to determine if it is a safe path. If the path is not safe, a simple algorithm generates and adjusts control points on the problem spots of the curve until the spline avoids all known obstacles while still containing valid maximum curvature. At this point, the path is both safe and drivable.

Once a safe path is designed that avoids obstacles and yet remains drivable, the next step in the planning process is to decide on the speed at which the vehicle should take each section of the path. The speed chosen is based on the curvature at that point in the path and upon the curvature further down the path. The speed is taken as the minimum of speed for the current curvature and the speed for future path curvature. The future path curvature is defined by a simple function that multiplies the curvature at a given future point by a fractional value that decreases towards zero linearly based upon the distance from the current path point to the given future path point.

4.2 Speed Controller

In order to design intelligent controls suitable for a given system, that system, in this case the car's engine and the external forces, must be understood. System identification is a method by which the parameters that define a system can be determined by relating input signal into a system with the system's response [Aström and Wittenmark, 1995]. It is the goal of this method to develop a transfer function that behaves in the same way as the actual system. For instance, when attempting to control the speed of a vehicle, the inputs are the brake and accelerator position and the output is the vehicle's speed (see Figure 7). If it is assumed that the transfer function, H(s), is first-order, it can be written as

Accelerator/Brake Position



Figure 7: The transfer function developed through system identification is intended to characterize the reaction of the system to the inputs.

$$y(s) = H(s)u(s) \tag{5}$$

where H(s) is the transfer function of a system, u(s) is the input to the system, and y(s) is the output from the system. System identification, as described in [Aström and Wittenmark, 1995], was applied to real world data from the propulsion system to come up with the transfer function of the system.

As far as the speed control of the vehicle was concerned, it seemed like a simple control system could be designed to handle the accelerator and brake. However, as it turned out, there were many factors in the physical engine system that made for a fairly complex transfer function. Being a gaselectric hybrid engine, the coupling of the two propulsion systems was controlled by an intelligent computer tuned for fuel efficiency, a computer that we had no information about. In addition, the mapping of the requested pedal position and the actual position achieved was not linear and had to be remapped in the software layer.

It was eventually decided that the speed of the vehicle would be controlled by an integrated proportional-derivative (PD) controller [Aström and Wittenmark, 1995]. This controller bases its output on the previous output and on the current error and derivative of the error. In the time domain, the controller can be written as

$$u(t_2) = (t_2 - t_1)(K_p e(t_2) + K_d e'(t_2)) + u(t_1)$$
(6)

where K_p and K_d are tunable coefficients, u(t) i the output of the controller at time t, and e(t) is the error at time t. The error is defined in a conventional manner: actual output subtracted from target output. Actual output is reported by the RT3000 and target speed is derived from the path planning algorithms. Since the actual output is limited to $u(t) \in [-1, 1]$, no windup of the controller is

experienced. There was some overshoot and oscillation inherent in the system but with tuning it was reduced to a manageable level (see Figure 8).

The integrated PD controller was designed and tuned against the transfer function that we had arrived at through the system identification process mentioned above. It was a simple matter to arrive at the weights needed for optimal performance against the computational model; however, the computational model was a far cry from the true real-world system. The modeled values were used as a baseline from which to work from when tuning the real controller.



Figure 8: The PID comes very close to matching current speed to target speed during a run at the NQE.

4.3 Steering Controller

The steering controller for the vehicle was a lead-lag controller based on the classical single-track model or bicycle model developed by Riekert and Schunck [Riekert and Schunck, 1940].

The transfer function from steering angle to vehicle lateral acceleration may be written as

$$\frac{\mu c_f v^2 \left(M l_f d_s + I_\Psi\right) s^2 + \mu^2 c_f c_r l v \left(d_s + l_r\right) s + \mu^2 c_f c_r l v^2}{I_\Psi M v^2 s^2 + \mu v \left(I_\Psi \left(c_f + c_r\right) + M \left(c_f l_f^2 + c_r l_r^2\right)\right) s + \mu M v^2 \left(c_r l_r - c_f l_f\right) + \mu c_f c_r l^2}$$
(7)

The introduced variables are defined in Table 3.

By applying the Laplace integrator twice we obtain the transfer function from steering angle $d_f(s)$ to the lateral displacement $y_S(s)$.

| Symbol | Description |
|------------|--|
| M | Vehicle mass |
| v | Vehicle velocity |
| ψ | Vehicle yaw with respect to a fixed inertial coordinate system |
| I_{ψ} | Yaw moment of inertia about vertical axis at CG |
| $l_{f/r}$ | Distance of front/rear axle from CG |
| l | $l_f + l_r$ |
| y_S | Minimum distance from the virtual sensor to the reference path |
| d_f | Front wheel steering angle |
| d_S | Distance from virtual sensor location to CG |
| $c_{f/r}$ | Front/rear tire cornering stiffness |
| μ | Road adhesion factor |

| Table 3: | Variables | used in | the | steering | controller | 's | vehicle | model. |
|----------|-----------|---------|-----|----------|------------|----|---------|--------|
| | | | | | | | | |

The state space representation as found in [Hingwe, 1997] may be written as

$$\dot{x} = Ax + Bu \tag{8}$$

where

$$x = \begin{bmatrix} y_s \\ \dot{y}_s \\ \Psi \\ \dot{\Psi} \end{bmatrix} \quad u = \delta_f \tag{9}$$

and

$$A = \begin{bmatrix} 0 & 1 & 0 & 0 \\ 0 & -\left(\frac{(\phi_1 + \phi_2)}{v}\right) & \phi_1 + \phi_2 & \left(\frac{\phi_1(d_S - l_f) + \phi_2(d_S + l_r)}{v}\right) \\ 0 & 0 & 0 & 1 \\ 0 & -\left(2\frac{(l_fc_f - l_rc_r)}{I_{\Psi}v}\right) & 2\left(\frac{(l_fc_f - l_rc_r)}{I_{\Psi}}\right) & -2\left(\frac{(c_f(l_f^2 - l_fd_S) + c_r(l_r^2 - l_rd_S))}{I_{\Psi}v}\right) \end{bmatrix}$$
(10)

$$B = \begin{bmatrix} 0 & 0 \\ \phi_1 & \left(\frac{(\phi_2 l_r - \phi_1 l_f - v^2)}{v}\right) \\ 0 & 0 \end{bmatrix}$$
(11)

where

$$\phi_1 = 2c_f \left(\frac{1}{M} + \frac{l_f d_S}{I_\Psi}\right) \tag{12}$$

$$\phi_2 = 2c_r \left(\frac{1}{M} + \frac{l_r d_S}{I_{\Psi}}\right) \tag{13}$$

The outputs of the vehicle model as shown in Equation 14 are the lateral error at the virtual sensor and the yaw.

$$y = \begin{bmatrix} 1 & 0 & d_S & 0 \end{bmatrix} x \tag{14}$$

Lead and lag compensators are commonly used in control systems. A lead compensator can increase the responsiveness of a system; a lag compensator can reduce (but not eliminate) the steady state error [Bernstein, 1997]. The lead-lag compensator was designed using the frequency response of the system. The lead compensator used is stated in (16) and the lag compensator is stated in (15). The resulting controller is the convolution of the two functions multiplied by the low frequency gain, which was 0.045. The parameters used in (16) and (15) were produced using rough estimates which were then tuned by trial and error.

$$F_{lag}(s) = \frac{850s + 1}{900s + 1} \tag{15}$$

$$F_{lead}(s) = \frac{2s+4}{0.2s+1}$$
(16)

The step response of the closed-loop system is shown in Figure 9.

The input to the controller is defined as $[y_S]$ where y_S refers to the minimum distance from the virtual sensor to the reference path. The virtual sensor is a point projected a given distance ahead of the vehicle along the vehicle's centerline. This point is commonly referred to as the look-ahead point, and the distance from the look-ahead point to the RT3000 is referred to as the look-ahead distance. The output of the controller is the steering angle measured at the tire with respect to the centerline.

Control gains were not scheduled to the speed of the vehicle. Gain scheduling was evaluated, but not implemented, as the steering controller by itself offered more than enough stability and accuracy. No additional knowledge, such as whether the vehicle was going straight or in a turn, was given to the steering controller.

Several assumptions were made in implementing this model. The relationship between the steering wheel angle and the resulting tire angle was assumed to be linear. The measurements made of this relationship showed that the actual variation was negligible. Also, the location of the vehicle's center of gravity was assumed to be at the midway point between the front and rear axles.

The steering controller managed to provide incredible accuracy, even at speeds of over thirty miles per hour. An analysis was made of the steering controller's accuracy from the first 28 miles of the 2005 DARPA Grand Challenge. An unfortunate error that is described later in Section V prevented



Figure 9: Step response of closed-loop system.

the team from being able to perform an analysis on more data from the Grand Challenge. As shown in Figure 10, the steering controller was able to maintain a standard deviation of 5 centimeters in regards to the desired path. This is an excellent performance, especially when considering the roughness of the terrain and a top speed of over 35 mph for Kat-5.

As a measure of safety the magnitude of the y_s signal was monitored to prevent the vehicle from becoming unstable. If y_s were ever to cross a given threshold, meaning the vehicle is severely off path, the speed was instantly reduced to 2 mph. This allowed the vehicle to return onto the desired path and prevented a possible rollover. The algorithm was repeatedly tested by manually overriding the steering controller and taking the vehicle off path, then allowing it to regain control.

This algorithm proved to be very effective. Figure 10 shows the path error from the first 28 miles of the 2005 Grand Challenge, and a 1.5 meter spike at around the 2000 second mark. At this point, a GPS jump caused a spike in path error from 5 cm to 1.5 meters in a span of just 10 ms. As shown in Figure 11, the steering controller was able to handle this GPS jump safely and quickly, and return Kat-5 back to the proper planned path.

5 Field Testing

Initial field testing concentrated on improving the accuracy of both the speed controller and steering controller at low to medium speeds. After extensive testing at these speeds, the team rented out a local racetrack, and proceeded to ensure that the vehicle could operate reliably at higher speeds. Throughout this entire process, both the speed controller and steering controller were progressively



Figure 10: The steering controller proved to have an extremely high accuracy during the 2005 DARPA Grand Challenge. The standard deviation for the 28 miles shown here was just 5 cm from the desired path.

tuned, until they both operated with the accuracy required for the Grand Challenge. During these tests, the accuracy of the steering controller was able to be increased from over 50 cm to less than 5 cm.

Before taking the vehicle to California for the Grand Challenge National Qualification Event (NQE), the vehicle was put through several strenuous tests designed to test not only hardware and software endurance and reliability, but also vehicle performance. Throughout this testing, the vehicle was subjected to harsh terrain, difficult obstacle avoidance scenarios, and long run times. Unfortunately, due to weather-related circumstances outside of our control (Hurricane Katrina), the amount of time available for final testing of Kat-5 was severely limited.

The NQE was used by DARPA to pare down the 43 semifinalists to a pool of 23 finalists. At the National Qualification Event which was held at the California Motor Speedway in Los Angeles, California, Kat-5 ran into several problems initially which were the result of a lack of thorough testing before the event. Several quick changes were made to the software and hardware, which allowed Kat-5 to produce several successful runs at the end of the NQE and advance to the Grand Challenge Event. The results of Kat-5's seven qualifying runs are listed below:

Run 1 – Did Not Finish

At the end of the fast portion of the course, Kat-5's geospatial system encountered a failed assertion in its geospatial processing algorithm and shut down. Without a course to follow, the vehicle continued straight ahead, missing a right turn and hit the side-wall at approxi-



Figure 11: The steering controller handled this GPS jump by reducing speed to allow the vehicle to safely steer back onto the planned path.

mately 20 miles per hour (8.94 m/s) causing some damage to the front body, but no major structural damage. The assertion was caused by a bug in the code that created a composite polygon from the individual polygonal segments of the corridor. Apparently, the composite polygon created in one section of the NQE course was not a valid polygon, and this caused a failed assertion error. To get around this bug, the algorithm was changed to use the individual segments directly rather than the composite polygon composed of the individual segment polygons.

Run 2 – Did Not Finish

The GPS position of the vehicle was reported as two to three meters north of its true location. While attempting to enter the tunnel, the vehicle saw the entrance, but thought that the entrance was off of the course, and thus it could not navigate so as to enter the tunnel without going out of bounds. The front left of the vehicle hit the corner of the entrance. Major damage was done to the front end, but it was repaired quickly. The RT3000 has a basic GPS component but it is also using a ground OmniStar Correction Service to further refine the readings of the GPS component and thus provide finer accuracy than is possible on GPS alone. Upon investigation, it was discovered that the ground station frequency used by the RT3000 for OmniStar Correction Service was still set to the one corresponding to the eastern United States rather than the western United States and thus during the previous runs only basic GPS was actually used.

Run 3 – Did Not Finish

After approximately 100 meters, the circuit breaker in the engine compartment of the vehicle overheated and popped open, cutting power to all of the vehicle's robotic systems.

The drive-by-wire system used its reserve power to apply the brake and then shut off the vehicle. The circuit breaker was replaced with a heavy-duty wire and locking disconnect plug.

Run 4 – Finished in 16:42

Kat-5 completed the entire 2.2-mile course. Upon exiting the tunnel, the vehicle gunned its accelerator causing it to leave the corridor before slamming on its brakes. After reacquiring a GPS lock, it navigated back onto course and continued to the end where it finished the course.

Run 5 – Finished in 15:17

Kat-5 had a perfect qualifying run until the very end of the course where it completely failed to avoid the tank trap. It hit the obstacle, but continued its forward motion, pushing the tank trap across the finish line. Data analysis indicated that the position of the sun on the extremely reflective tank trap caused both LADAR devices to be blinded.

Run 6 – Did Not Finish

Upon exiting the tunnel, the vehicle behaved as it did in run 4, but when it recovered GPS lock, it began driving in circles. It had to be shut down remotely. There was a logical error in one of our recovery systems that did not allow the vehicle to draw a path back onto the course after recovering from failure in the RT3000. There were several bugs in the RT3000 itself that caused its integrated INS to lag almost five full seconds behind its integrated GPS. Although the RT3000 is designed to handle GPS outages with little performance degradation in normal working conditions, these bugs created significant problems that caused a drift of over 5 meters when GPS signal was lost. After an hour of work on-site with engineers from Oxford Technical Solutions, the problems were quickly diagnosed and fixed, then incorporated into an upgraded firmware release for the RT3000 by Oxford Technical Solutions.

Run 7 – Finished in 15:21

Kat-5 completed its first and only perfect run, securing its spot as a finalist.

Several images of the output of the path planning systems during actual runs from the NQE are shown in Figures 12, 13, and 14. In this visualization, obstacles are represented by clusters of points and the path is represented by the sparse sequence of dots.

The Grand Challenge was held on October 8 in Primm, Nevada. Kat-5 was one of the twenty-three finalists that was able to participate in the race. She left the starting line with a burst of speed and never looked back. Kat-5 finished the race in an elapsed time of seven hours and thirty minutes with an average speed of 17.5 mph to claim fourth place. Several issues were discovered after analyzing the vehicle during a post-race inspection.

- The vehicle's steering was severely out of alignment. The team assumed this was due to Kat-5's attack of the rough terrain at relatively high speed. Amazingly, the steering algorithm was able to easily handle this issue, as evidenced by the fact that Kat-5 was able to complete the race.
- The Antilock Braking System was displaying intermittent failures that caused the brakes to behave in an erratic fashion. This issue was also assumed to be the result of the rough



Figure 12: Kat-5 is planning a path to avoid an obstacle in the center of the path at NQE. The vehicle is moving towards the top right.

terrain. Like the steering controller's ability to handle the problem steering alignment, the speed controller also was able to handle the erratic brakes.

- The logging system crashed after 28 miles. This unfortunate issue means that a full analysis of the Grand Challenge for Kat-5 is impossible. The cause for this crash was apparently a crash of the logging server Java program running on the logging computer. The root cause of this is currently undetermined, but the primary suspect is that diagnostic information produced by the error discussed in the next item caused some piece of executing code to throw an unchecked exception. This unchecked exception caused the Java Virtual Machine to exit.
- The only major flaw in Kat-5's performance on the day of the Grand Challenge was an error in the path planning algorithms that caused them to time out when faced with sections of the route with extremely wide lateral boundaries.

We had anticipated that the path planning algorithms might occasionally time out, and therefore we had programmed Kat-5 to slow down to 3 mph for safety reasons until the algorithms had a chance to recover. However, whenever Kat-5 encountered sections with an extremely wide lateral boundary, the algorithms timed out continuously due to the error until a section with a narrower lateral boundary was encountered. This caused Kat-5 to drive the dry lake bed sections of the race, which were considered the easiest, at 3 mph instead of 40 mph. Calculations by both DARPA and Team Gray about the time lost due to this bug have shown that if this error had not occurred, Kat-5 would have posted a much better finishing time. This bug has since been fixed.



Figure 13: The path planning algorithms identified an obstacle at NQE and avoided it. The vehicle is moving towards the top right.

6 Conclusion

The recipe of success in this effort was rugged hardware, simple software, and good teamwork. We chose to use off-the-shelf, proven hardware that we customized as needed. This allowed rapid development and also provided a reliable hardware platform that was not prone to failures. The harsh terrain could easily dislodge a wire or render a sensor or communications link useless and would therefore mean the end of the race. This was the motivation for choosing the EMC drive-by-wire system, the shock resistant equipment mounts, the rugged 50G tolerant Cisco equipment, and all of the other equipment. This was also the reasoning for choosing the RT3000 which not only was built to provide supreme accuracy but also was designed to take additional inputs from custom-made sensors and seamlessly incorporate them into its adaptive mechanism. The RT3000 produced better than 10 cm accuracy at an incredibly fast 100 Hz. As an off-the-shelf, industrial system, it is much more reliable than one that we would conceivably build ourselves.

The simplicity of the design also resulted in an agile system. The sensor vision system of the vehicle was just two LADAR devices. All of the I/O bandwidth of the system was dedicated to reading just these two sensors. So the system was able to read massive data streams very quickly without much overhead for synchronization and fusion of the sensor streams. Thus, processing of the data was efficient and the computation of the control sequences was fast, resulting in a very agile overall system. While other sensors were considered for inclusion into the vision system, their contributions were not considered useful enough to warrant the complications they would



Figure 14: Kat-5 shows that she is capable of planning a path that can handle slaloming around obstacles. The vehicle is moving towards the top left.

have added to the sensor fusion algorithms.

The choice of Java was also a good one since the development, monitoring, and testing were all profoundly quick and produced code that was thoroughly validated before it even went into testing. On another note, because of the portability of Java byte code, if we had to change our computing grid architecture or even switch a PC with a Mac or add a new one of either platform to the overall system it would not be any problem. The choices we made were well validated since the vehicle endured the entire course well within the time limit and with only about 7 gallons of gas. We did not win the race but participating in it was very rewarding as it validated our choices and methods. Indeed, we like to think that reaching the finish line after 132 miles of autonomous driving in the desert was not just beginner's luck but rather the result of our simple design methods, good decisions, and good system integration.

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