

Graphene contacted WS₂/MoS₂ Hybrid Photodetectors with Large Gain Utilizing Interlayer Charge Transfer

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Abstract

In this report, we demonstrate how significant improvements in all 2D photodetectors utilizing lateral spaced graphene electrodes can be achieved by exploiting the type II heterostructure in vertically stacked WS₂/MoS₂ semiconducting heterobilayers compared to using homobilayers and monolayer of WS₂ and MoS₂. Photoresponsivity is increased by more than an order of magnitude for the WS₂/MoS₂ heterobilayer compared to homobilayers and two orders of magnitude higher than monolayers of MoS₂/WS₂, reaching 10³ A/W under an illumination power density of 1.7×10⁴ mW/cm². The massive improvement in performance is due to the interlayer charge transfer between WS₂ and MoS₂. The efficient charge transfer at the WS₂/MoS₂ heterointerfaces and long trapping time of photo-generated charges contributed to the observed large photoconductive gain over 3×10⁴. This approach of making hybrid TMD devices is among the first of its kind to utilize interlayer charge transfer between 2D van der Waals (vdW) crystals for high performing photodetectors.

KEYWORDS: WS₂, MoS₂, interlayer charge transfer, heterostructures, photodetectors

Introduction

Two-dimensional (2D) transition metal dichalcogenides (TMD) have been intensively researched as they provide promising alternatives to conventional semiconductors for future ultrathin electronics and optoelectronics.¹⁻³ Among them, monolayer MoS₂ and WS₂ have attracted great attention due to their direct bandgaps and high adsorption coefficients.⁴ These 2D semiconductors, along with semi-metallic graphene (Gr) and insulating crystals such as hexagonal boron nitride (h-BN) are seen as basic building blocks for a new generation of nano-electronic devices based on 2D vdW crystals.⁵ Indeed, many studies have focused on heterostructure optoelectronic devices based on artificially stacked vdW crystals for light-emitting,^{6,7} light-harvesting and light-detecting applications.⁸⁻¹²

The understanding of interlayer coupling dynamics between 2D materials is essential for better control and design of vdW heterostructure devices. To date, multiple studies have reported the ultrafast interlayer charge transfer between TMDs, which occurs within a picosecond upon photo-excitation at the heterostructured regions.^{13,14} This phenomenon is commonly observed in TMD heterostructures with type-II band alignments.¹⁵⁻¹⁸ The charge transfer between TMDs is known to first form layer separated electron-hole pairs with excess energy, or hot excitons, as intermediate states before forming tightly bound excitons. The excess energy leads to a lower binding energy and longer electron-hole pair distance compared with tightly bound excitons,¹⁹ which are conducive for dissociation into free charge carriers and may lead to enhanced photocurrent generation. Moreover, studies on TMD heterostructures reveal that interlayer excitonic lifetimes of heterobilayers are over an order of magnitude larger than intralayer excitonic lifetimes,^{15,20} implying a long photocarrier lifetime essential for large photoconductive gain. In this way, artificially designed TMD heterostructure makes a promising option for photodetectors that could outperform monolayer or bilayer TMD crystals by higher light sensitivity.

So far, reports on TMD heterostructures based optoelectronics have focused mainly on vertical architectures with staggered metal contacts sandwiching 2D heterostacks.^{6,8,9,21} Less studied are devices with lateral metal-semiconductor-metal (MSM) configuration that involves two or more vdW crystals. This may be due to the difficulty of selective patterning of 2D crystals without damaging its adjacent layer, or the complicated lithography procedures required to overcome it.

In this study, we demonstrate the fabrication of lateral MSM devices based on graphene contacted WS₂/MoS₂ heterostacks and their photoelectrical properties. We develop a process that addresses the aforementioned fabrication challenge by transferring arrays of pre-patterned graphene electrodes and metal bond pads onto arbitrary substrates with pre-transferred TMD domains. The batch transfer of electrodes allows us to fabricate arrays of hybrid TMD device consisting of a WS₂ layer and MoS₂ layer sandwiching graphene electrodes, i.e. a graphene 1D lateral contact to a WS₂/MoS₂ heterostructure. All 2D crystals are grown by chemical vapour deposition (CVD). We conduct spectroscopy analysis of the heterostructures and compare the photoelectrical properties of a lateral Gr-WS₂/MoS₂-Gr device with other TMD monolayer and bilayer devices.

Results and Discussion

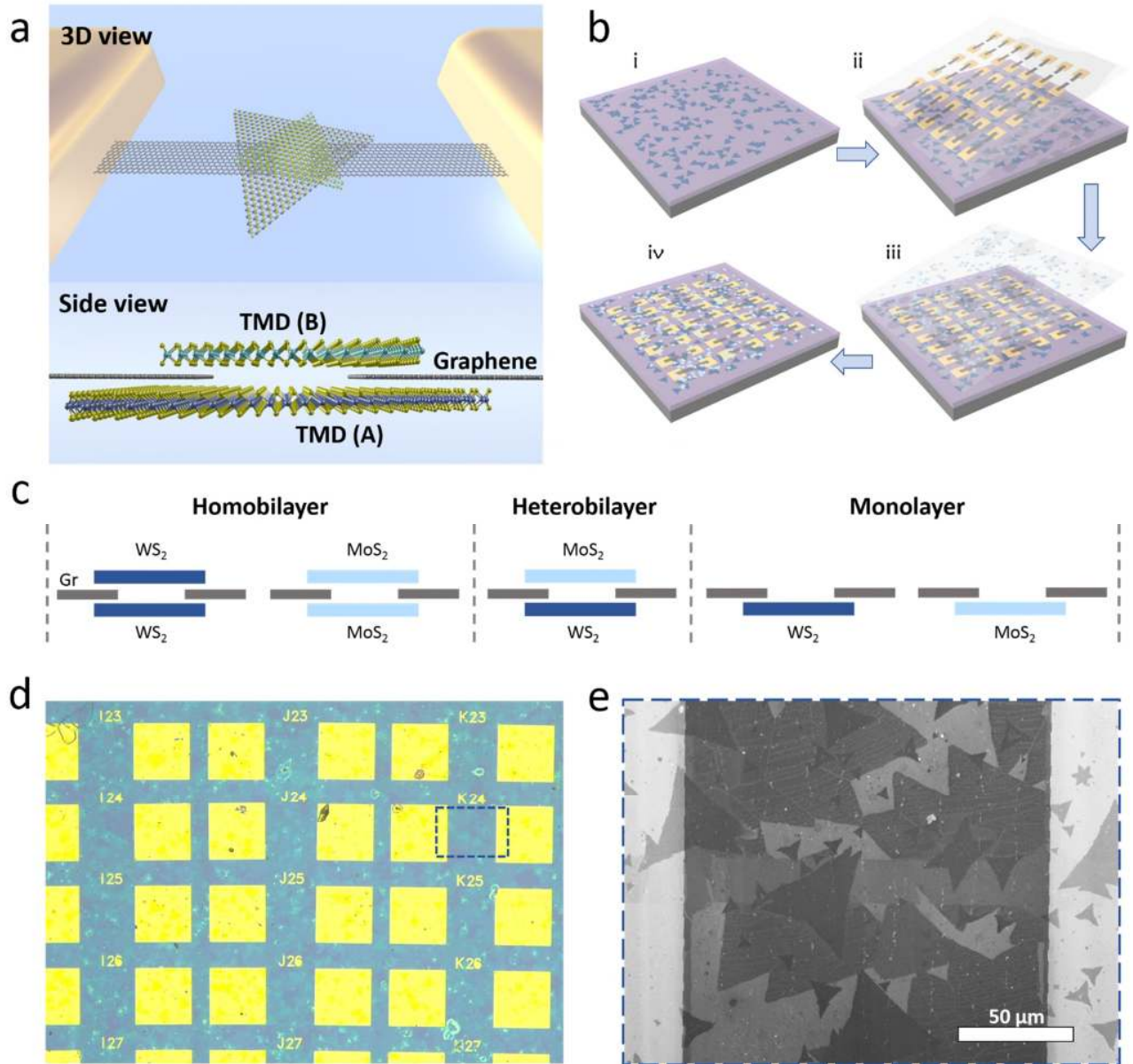


Figure 1. Fabrication schematic and images of hybrid WS_2/MoS_2 photodetector array. (a) Schematic 3D and side views of Gr- WS_2/MoS_2 -Gr photodetector. (b) Fabrication process schematic of Gr-TMD-Gr photodetector array. Using PMMA scaffold, pre-patterned Au bond pads and graphene electrodes are transferred onto silicon chip with pre-transferred TMD (A) domains. For bilayer devices, an additional layer of TMD (B) crystals are subsequently transferred onto the same chip. (c) Configuration schematic of the 5 types of photodetectors designed for this experiment, including WS_2/MoS_2 heterobilayer, homobilayer and monolayer of WS_2 and MoS_2 . (d) Optical image of a heterobilayer photodetector array consisting of WS_2 and MoS_2 contacted by Gr electrodes. (e) SEM image of framed region (blue dotted line) in (d) showing a hybrid photodetector with MoS_2 and WS_2 domains with graphene contacts.

A perspective schematic of a fabricated bilayer TMD device is shown in Figure 1a. Lateral photodetectors are fabricated with TMD (A)/TMD (B) sandwiching a pair of graphene electrodes. The 2D crystals are transferred using PMMA scaffolds described in the methods section. The TMD bilayer stack bridges a 1 μm gap between the two graphene (source and drain) electrodes, and thus forms a MSM configuration. The main steps for fabricating such a lateral photodetector is shown in Figure 1b. TMD (A) is first transferred onto a silicon chip with a 300 nm oxide layer (Figure 1b, i). On a separate chip, Au bond pads and graphene electrodes are fabricated using electron-beam lithography and oxygen plasma for selective etching. The Au/Gr electrodes are subsequently transferred onto the piece of silicon chip with pre-transferred TMD (A) domains (Figure 1b, ii). For bilayer devices, this is then followed by an additional transfer of TMD (B) to form a TMD bilayer photodetector array (Figure 1b, iii-iv). Our study includes 5 types of devices for comparison, with stacking configurations shown in Figure 1c. Figure 1d is an optical image of one of the fabricated arrays based on WS_2/MoS_2 heterobilayer, and Figure 1e shows an enlarged image of one of the devices consisting WS_2 and MoS_2 domains with graphene electrodes. All the crystals including MoS_2 , WS_2 and graphene are synthesized using CVD. The quality and layer number of TMD are further determined using Raman and Photoluminescence (PL) spectroscopy, further described in Supporting Information S1.

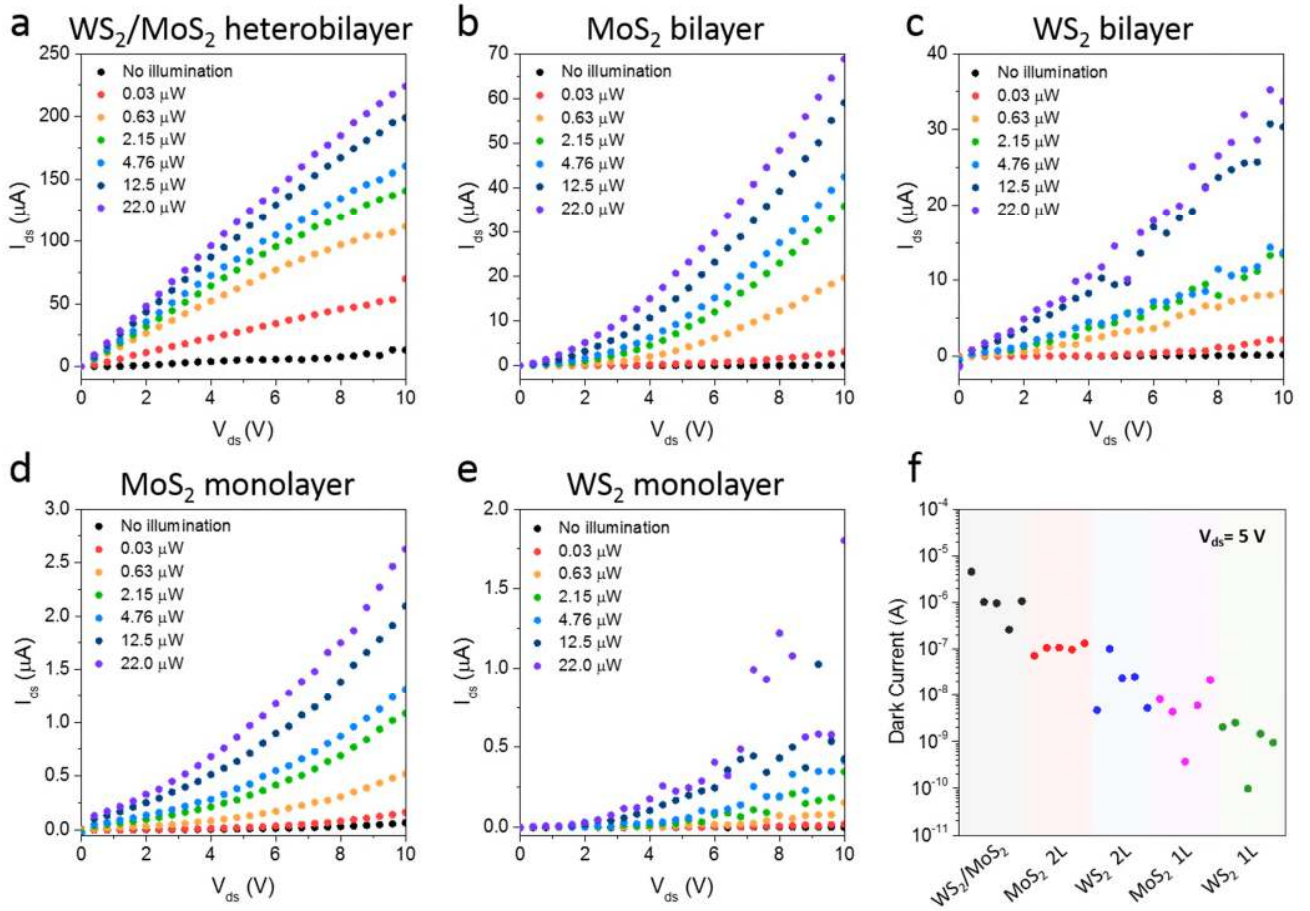


Figure 2. Output characteristics of the 5 types of TMD photodetectors. I_{ds} - V_{ds} measurements under different irradiation power of (a) WS_2/MoS_2 heterobilayer device (b) MoS_2 bilayer device (c) WS_2 bilayer device (d) MoS_2 monolayer device, and (e) WS_2 monolayer device. (f) The distribution of dark current under $V_{ds}=5$ V of the 5 types of photodetectors.

The output characteristics of the 5 sets of TMD photodetectors under different light irradiation ($\lambda=532$ nm) are displayed in Figure 2a-e. All of the photodetectors except for the WS_2/MoS_2 heterobilayer device exhibited a non-linear I - V curve, indicating a non-ideal contact between the Gr electrodes and the TMD crystals. Under illumination, the WS_2/MoS_2 bilayer device has a near Ohmic characteristics and even showed signs of reaching the saturation region with increasing V_{ds} . The dark current of each types of devices are recorded in Figure 2f, under an applied bias of $V_{ds}=5$ V. The WS_2/MoS_2 bilayer devices showed the lowest channel resistance with a dark current of $\sim 10^{-6}$ A. This is followed by MoS_2 bilayer

and WS₂ bilayer devices with dark current ranging from 10⁻⁹ to 10⁻⁷ A. The dark current of MoS₂ monolayer (~10⁻⁸ A) is observed to be slightly larger than WS₂ (10⁻⁹ A), indicating a lower resistivity of MoS₂ channels compared with WS₂.

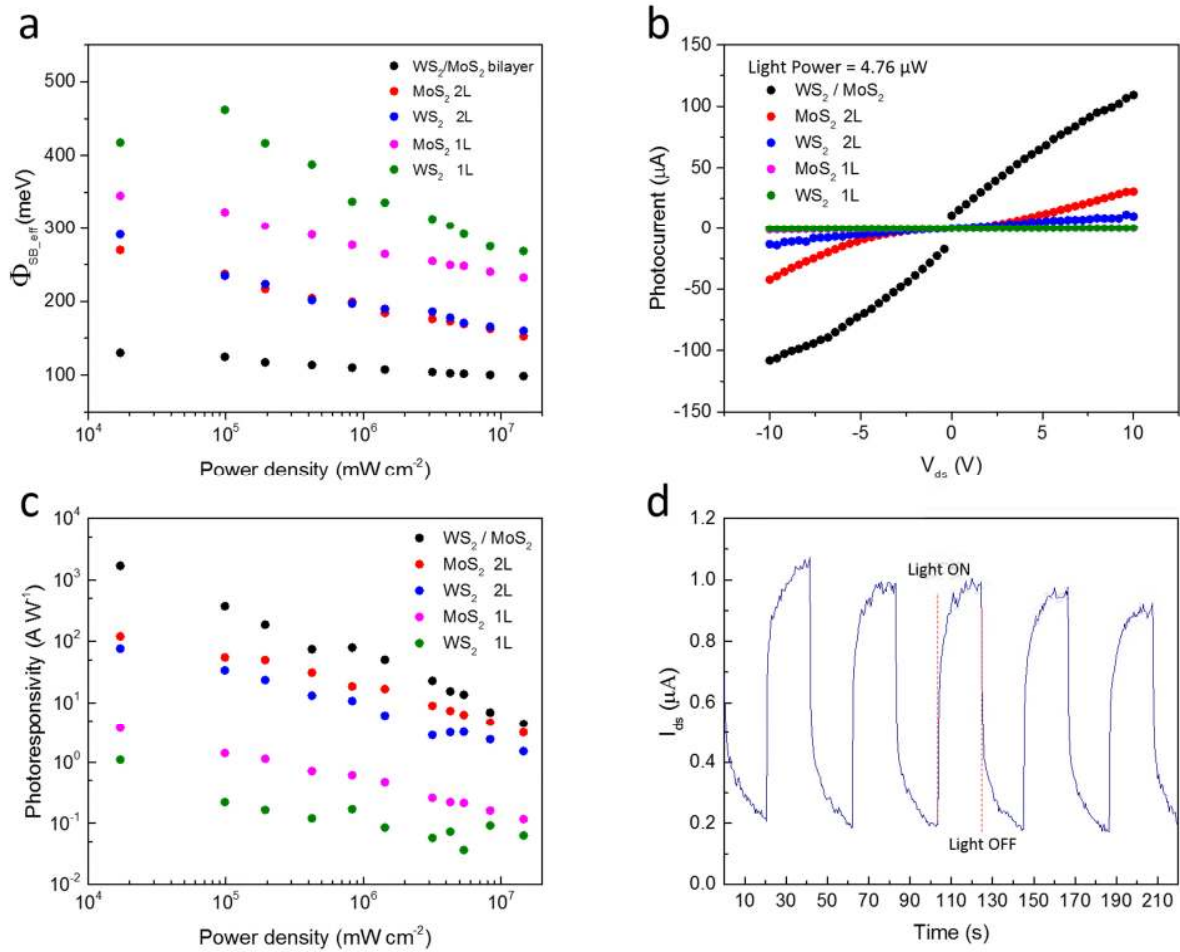


Figure 3. Photoelectrical behavior of TMD photodetectors. (a) Calculated effective Schottky barrier of Gr-TMD interface versus irradiation power density (b) Photocurrent versus V_{ds} under illumination power of 127 μW (c) Photoresponsivity versus irradiation power. (d) Transient photocurrent characteristics of WS₂/MoS₂ heterobilayer device under $V_{ds} = +1$ V , $V_g = -30$ V under power density of 1.7×10^4 mW/cm².

The photocurrent generation of a photoconductor relies on the change in resistance with differing intensity of incident light. For a lateral photoconductor with a MSM configuration, and especially photodetectors based on 2D crystals, much of the devices' resistance comes from the non-ideal contact, also known as the Schottky contact, formed at the metal-semiconductor interface. The potential barrier (Schottky barrier) inhibits the flow of electrons (holes), allowing limited charge injection through tunneling and thermionic emissions, giving rise to the non-linearity of the output characteristics of the devices. To estimate the effective Schottky barrier height at the Gr-TMD junctions, we introduce a back-to-back Schottky diode model as a simple representation of our MSM photodetectors, and have fitted the I - V measurements under different light intensity using a modified thermionic emission equation (Supporting Information S2). Figure 3a shows the obtained effective Schottky barrier height $\Phi_{\text{SB,eff}}$ versus the incident light intensity of the different devices. We find that $\Phi_{\text{SB,eff}}$ of all 5 devices have a negative correlation with light power, among which WS_2/MoS_2 bilayer devices exhibited the smallest $\Phi_{\text{SB,eff}}$ value, reaching below 100 meV under the largest irradiation power. It is also worth noting that the obtained $\Phi_{\text{SB,eff}}$ corresponds closely with magnitude of current under dark conditions and different light intensity as shown in Figure 2, reflecting on the strong influence that Gr-TMD contacts has on the total resistance of the device. The photocurrent $I_{\text{photo}} = I_{\text{light}} - I_{\text{dark}}$, was extracted from the output characteristics of the devices under dark and illuminated conditions. Shown in Figure 3b, the photocurrent generated from all devices increased with larger applied bias. Under the same irradiation power, the WS_2/MoS_2 bilayer device generated the largest photocurrent compared with TMD bilayer devices, which were then followed by the TMD monolayer devices.

For a photoconductor, photoresponsivity (R), photoconductive gain (G) and specific detectivity (D^*) are important figures of merit used to measure the photoelectrical properties of the device. We now calculate these figures of merit and see how the different types of TMD photoconductors compare using these metrics. Photoresponsivity is defined as $R = \frac{I_{\text{photo}}}{P_{\text{light}}}$, where I_{photo} is the generated photocurrent and P_{light} the incident light power on the semiconducting device. Figure 3c shows the power dependence of R under

11 different light intensity for all five types of devices. The negative correlation of R and light intensity reflects the sub-linear photocurrent generation with increasing irradiation power. This is due to the saturation of trap states under high power illumination and also the shortening of carrier lifetime due to increased self-collision and quenching as more charge carriers populate the conduction band.²² The TMD bilayers also show larger photoresponse than their monolayer counterparts, which could be due to the following reasons: increased absorbance due to extra layer, lower channel resistivity, increased mobility due to encapsulation of the bottom layer, and introduction of new trap sites following an additional layer transfer. Surprisingly, WS₂/MoS₂ heterobilayer devices are found to exhibit a significantly large photoresponsivity as high as 2340 A/W, which is over 10 times larger than TMD homobilayer devices, and 10³ factor improvement compared with the TMD monolayer devices (Table 1).

In photoconductors, external photoconductive gain (G_{ext}) is defined as the number of photogenerated charge carriers (either electrons or holes) that are collected at the electrodes divided by the number of incident photons on the photoconductor. We can describe the relationship of external photoconductive gain and photoresponsivity by the following expression:

$$R = G_{\text{ext}} \cdot e/h\nu \quad (1)$$

where G_{ext} is the external photogain, e the elementary charge unit, h the Planck's constant and ν the incident photon frequency. Considering the absorbed photons of the devices, we can further derive the internal photoconductive gain (G_{int}) using $G_{\text{int}} = G_{\text{ext}}/QE$, where QE stands for quantum efficiency, and synonymous with light absorbance in cases of photoconductors. We assume an absorbance of 8% and transmittance of 92% for both MoS₂ and WS₂ monolayers under $\lambda=532$ nm light source for the calculation of G_{int} .⁴ Specific detectivity (D^*) characterizes a photodetector's sensitivity by taking into account the bandwidth, geometry and noise of the device. It is given by $D^* = \frac{R \times (Af)^{1/2}}{i_n}$, where A is the effective area of the detector, f is the electrical bandwidth, and i_n is the noise current. For a rough estimation of the

sensitivity, we assume that the dark current is dominated by shot noise, which is independent of frequency, D^* can be then expressed as

$$D^* = RA^{1/2}/(2eI_{\text{dark}})^{1/2} \quad (2)$$

where I_{dark} is the measured dark current and A is the effective area of the photoconductor. It should be worth noting that devices based on 2D crystals contain $1/f$ noise components due to non-ideal contacts and defects which cannot be neglected.^{23,24} Table 1 records the highest observed values of the figures of merit of the 5 types of photoconductors in this study. The WS₂/MoS₂ bilayer photodetectors exhibited the highest photoresponsivity of up to 2340 A/W and a large internal photoconductive gain over 3.7×10^4 , with an estimated specific detectivity of 4×10^{11} Jones (Jones = cm Hz^{1/2} W⁻¹).

The transient photocurrent response of WS₂/MoS₂ heterobilayer device is shown in Figure 3d exhibiting an ON/OFF ratio (defined as $I_{\text{photo}}/I_{\text{dark}}$) of ~ 5 under illuminated and dark conditions. The large decay time, which is more than a few seconds, is strong indication of the existence of trapped charges across the heterostructure semiconducting channel.

Device structure	no. of sample	Av. R (A W ⁻¹)	σ (A W ⁻¹)	R_{max} (A W ⁻¹)	G_{ext}	G_{int}	D^* (Jones)
WS ₂ /MoS ₂ bilayer	16	1173	462	2340	5460	37096	4.1×10^{11}
MoS ₂ (2L)	5	83	35	120	280	1902	3.5×10^{11}
WS ₂ (2L)	10	64	36	93	217	1474	1.7×10^{11}
MoS ₂ (1L)	8	2.2	1.1	3.7	8.6	108	1.1×10^{10}
WS ₂ (1L)	6	0.8	0.2	1.1	2.6	18	1.5×10^{10}

Table 1. TMD Photoconductors and their figure of merits. Device performance statistics (number of samples measured, average photoresponsivity and standard deviation of result) and highest recorded figure of merits including photoresponsivity, photogain (external and internal), and specific detectivity under ambient conditions ($V_{\text{bias}} = 10$ V, $V_{\text{g}} = 0$ V, $\lambda = 532$ nm, $P_{\text{light}} = 1.7 \times 10^4$ mW/cm²).

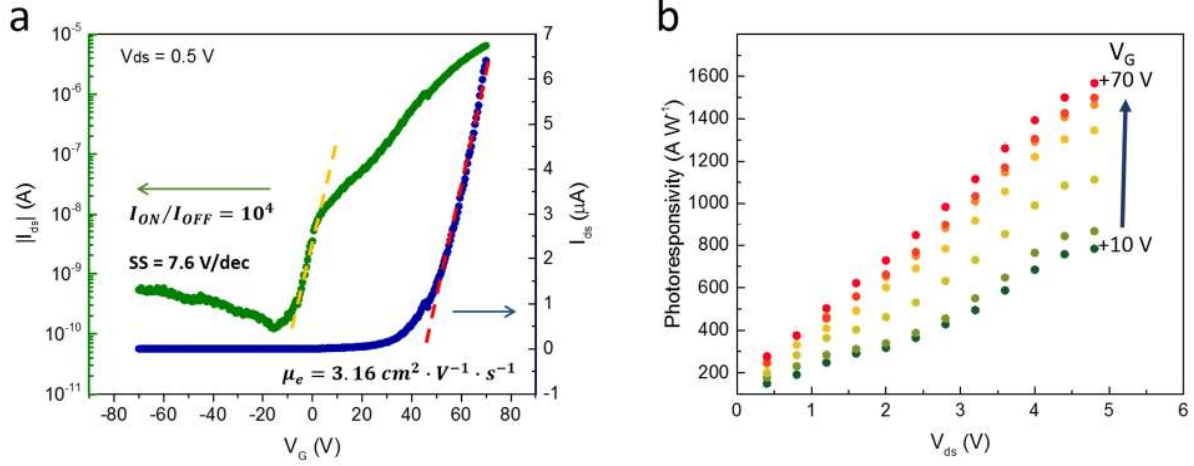


Figure 4. Gate dependence characteristics of a WS₂/MoS₂ bilayer device. (a) I_{ds} - V_g plot of hybrid device on linear scale (blue) and logarithmic scale (green) indicating the N-type characteristic of WS₂/MoS₂ heterostructure. An on/off ratio of 10^4 and subthreshold swing (SS) of 7.6 V/dec are obtained from the logarithmic plot, and electron mobility extracted from the linear region of the transfer curve shows to be $3.16 \text{ cm}^2/(\text{V}\cdot\text{s})$. (b) Photoresponsivity versus V_{ds} with increasing applied back gate potential under illumination power of $1.7 \times 10^4 \text{ mW/cm}^2$.

Applying gate potential is the most common and effective way to control the behavior of semiconductor devices. In our previous studies^{12,25} we find that gate is not only capable of tuning the Fermi level of the semiconducting TMD but can also tune the work function of graphene due to its limited density of states. As a result, modification of the Schottky barrier height at the Gr-TMD interface can be achieved. Here we investigate the gate influences on a graphene contacted WS₂/MoS₂ heterobilayer device. We first perform a gate sweep to the heterobilayer sample to probe its performance as a field-effect transistor. From the transfer curve (Figure 4a) we gather a typical N-type behavior of a WS₂/MoS₂ heterobilayer.

The estimated mobility of the hybrid device can be extracted using $\mu = \frac{dI_{ds}}{dV_g} \cdot \frac{L}{w} \cdot \frac{1}{V_{sd}} \cdot \frac{1}{C_{ox}}$, where L and w are the channel's length and width respectively, and C_{ox} is the gate capacitance of the SiO₂ substrate. We obtain an effective mobility of $\mu = 3.16 \text{ cm}^2 \text{ V s}^{-1}$. Alongside the I - V_g curve on linear scale (blue curve) is the same data plotted against a logarithmic y-scale (green curve), which shows an ON/OFF ratio as high as 10^5 in the N-type region. The subthreshold swing is calculated from the slope of subthreshold

region (yellow dotted line) to be 7.6 V/dec, which is in a range consistent with previous reports based on CVD-grown TMD.^{26,27} This value of subthreshold swing is quite far from the theoretical limit of 60 mV/dec, indicating non-ideality of the contacts and the existence of trapped states.

In Figure 4b we demonstrate that the device photoresponsivity under fixed illumination can be further improved by applying positive gate potential. The photoresponse of our WS₂/MoS₂ heterostructure device under $V_{ds}=5$ V increases with larger applied positive gate voltage and more than doubles its original value under a gate potential at $V_g=+70$ V. Our results once again show that Schottky barriers formed between the Gr-TMD are sensitive to photo-illumination and gate potential as is evident in our previous studies,^{12,25} and further demonstrates gate modification of Schottky barrier height for optimized device performance of Gr-TMD-Gr photoconductors.

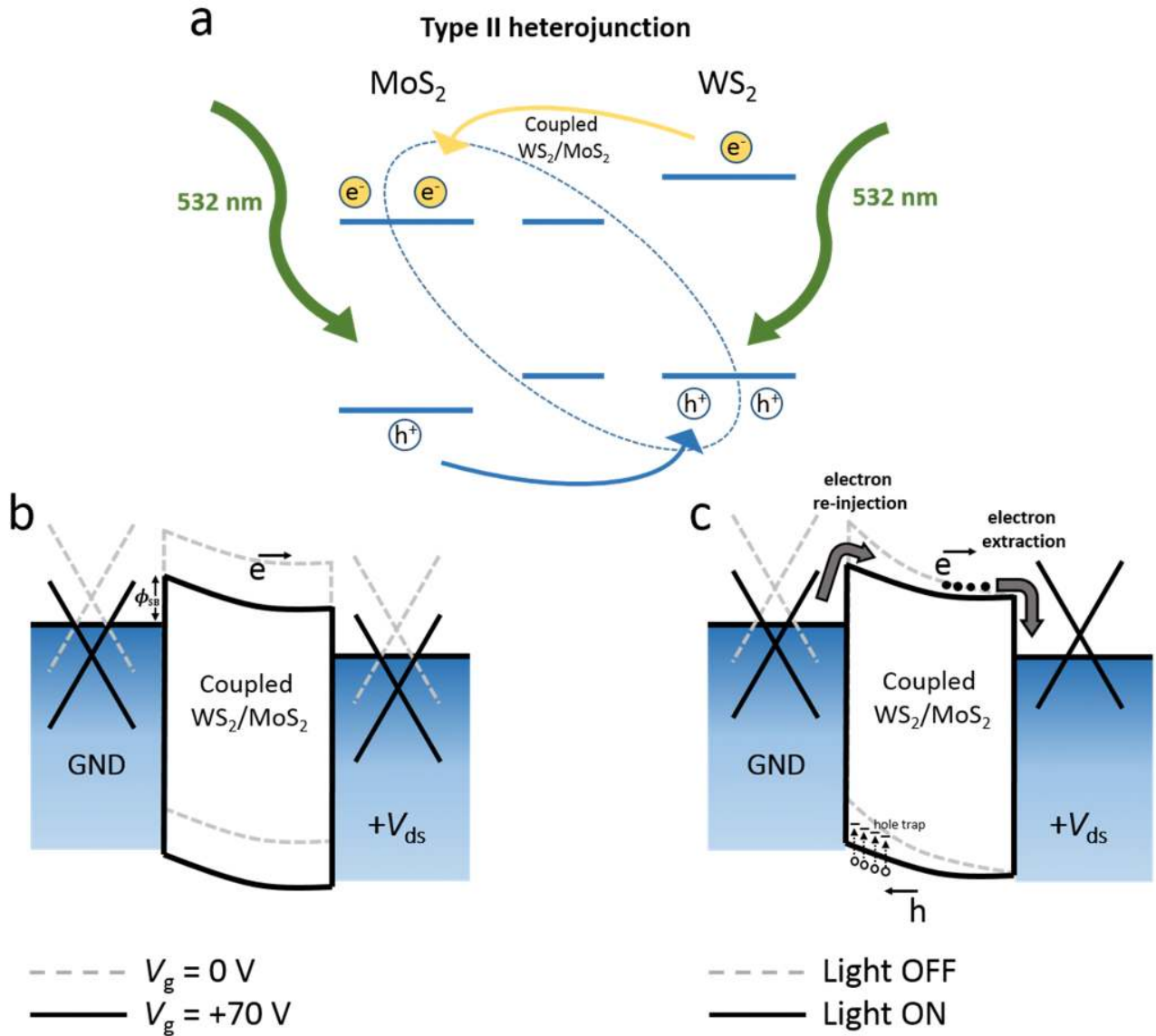


Figure 5. Dynamics of interlayer charge transfer and carrier transportation of Gr-WS₂/MoS₂-Gr photodetector. (a) Band schematic of a vertically stacked WS₂/MoS₂ heterostructure. Due to the type II band alignment, photo-excited electrons and holes tend to accumulate on separate layers. The carrier separation occurs within picoseconds, forming layer-separated excitons with electrons and holes residing at MoS₂ and WS₂ respectively. (b) Band schematic of device while applying positive back-gate potential. Graphene's work function Φ_{Gr} can be tuned by positive gate, leading to lowering of the Schottky barrier at the Gr-TMD interface. (c) Band schematic of device under light irradiation. Upon illumination, formed layer-separated excitons across WS₂ and MoS₂ suppresses electron-hole recombination and further dissociates to free carriers. Under external electric field given by $+V_{ds}$, electrons drift toward the drain electrode which is extracted as photocurrent, while holes drift

towards graphene source electrode connected to ground (GND). Trapped states within the TMD bilayer facilitates an accumulation of holes near the Gr-TMD interface at the source region, creating a positive photogating effect on the graphene electrode and lowers the Schottky barrier at the source. This allows increase in thermionic emission over the Gr-TMD Schottky barrier leading to increased injection of electrons from source electrode to the WS₂/MoS₂ channel, and thus facilitates the circulation of electrons within the photodetector.

To make sense of the improved performance in a WS₂/MoS₂ heterobilayer photodetector, we turn to the dynamics of interlayer coupling between a vertically stacked WS₂ and MoS₂ heterostructure. Figure 5a shows the band schematic of a type II band alignment formed at the WS₂/MoS₂ heterobilayer. Upon illumination, photo-excited electrons and holes prefer to stay at different layers, where the electrons reside at the conduction band of MoS₂ while holes transfer to WS₂ at the interface.¹³ The N-type characteristics of the WS₂/MoS₂ heterobilayer device suggests that MoS₂ may act as the main conductive channel in which the majority carrier (electron) transits within a closed circuit.

Figure 5b shows the band diagram of the Gr-WS₂/MoS₂ heterobilayer-Gr device under applied gate. The Dirac cones of graphene band structure results in a work function that is susceptible to gate potential. This implies a gate tunable Schottky barrier, which in this study is determined by the band offset at the metal-semiconductor interface expressed as $\Phi_{SB} = \Phi_{Gr} - \chi_{TMD}$. A positive gate will lower (raise) the work function (Fermi level) of graphene electrodes, and lead to a lowering in Φ_{SB} . Figure 5c shows the band diagram of the device under dark and illuminated conditions. Upon illumination, the recombination of electron-hole pairs is suppressed due to the interlayer charge transfer between WS₂ and MoS₂. Under an applied bias $+V_{ds}$, electrons and holes drift towards opposite sides. The electrons are collected at the drain electrode which contributes to the photocurrent, while with the existence of trap states, holes start to accumulate at the source region. The accumulation of holes at the region acts as a positive gate on the source graphene electrode, in effect raising the Fermi level of the graphene electrode and lowering the Φ_{SB} . This lowering of barrier due to photogating effect will facilitate the re-injection of electrons into the TMD channel. Photoconductors rely on such a mechanism to enable photoconductive gain, where minority carriers are trapped so that majority carriers can recirculate along the channel for each absorbed photon.

The interlayer coupling between WS₂ and MoS₂ may therefore facilitate such a long-lived trap state necessary for large photoconductive gain.^{15,20} This may help explain the significantly large photoconductive gain and responsivity that is observed in our graphene contacted WS₂/MoS₂ heterobilayer photoconductors.

Unlike vertical Gr-TMD-Gr photodiodes which limited to photocurrent generation based on photovoltaic mechanisms or tunneling currents,^{9,11,21} our lateral photodetector based on WS₂/MoS₂ heterobilayer relies on a photogating mechanism and can thus reach an external quantum efficiency over unity with significant photoresponsivity. The gating effect is made possible due to the suppressed recombination of electron-hole pairs at separated layers of the WS₂/MoS₂ heterostructure, creating free electrons that circulate through the photodetector and holes that act as positive gate. Moreover, the device architecture of a TMD heterobilayer sandwiching graphene electrodes allows a direct contact between metal-semiconductor and enables a more efficient gating effect to take place during irradiation.

Conclusion

In summary, we demonstrated a high-performing lateral MSM photodetector based on graphene-contacted WS₂/MoS₂ heterostacks. Utilizing the efficient interlayer charge transfer between WS₂ and MoS₂, we achieved a photoresponsivity of up to 2340 A/W and an internal photoconductive gain of over 3.7×10^4 , improving photoresponsivity by over an order of magnitude compared with the respective TMDs monolayers and bilayers. All the crystals used to fabricate the lateral photodetectors have been synthesized using CVD, eliminating mechanical exfoliation and therefore allowing production of device arrays on a large scale. This demonstration of a high performing hybrid TMD photodetector points to a promising route to optimize photodetectors' performance by controlling interlayer charge transfer between van der Waals crystals.

Experimental Methods

CVD-growth of monolayer Graphene, MoS₂ and WS₂

Monolayer graphene was grown using our previously reported method involving deposition on liquid Cu with tungsten substrate.²⁸ Graphene was grown on the melted Cu with a flow of 200 standard cubic centimeters per minute (sccm) argon, 30 sccm hydrogen (25%) and 10 sccm of methane (1%) gas for 90 min, subsequently followed by a secondary growth process at 1060 °C for 30 min. The sample was then removed from the heating zone and cooled to room temperature.

Monolayer MoS₂ was grown on a 300 nm SiO₂/Si substrate using Molybdenum trioxide (MoO₃) and sulfur (S, ≥99.5%, Sigma-Aldrich) powders under atmospheric pressure. Two furnaces were used to individually control the temperature of both precursors. The MoO₃ and sulfur powder were loaded separately in two tubes of different diameters in order to strictly define the reaction region around the substrate surface. Argon was used as the carrier gas with a flow rate of 150 sccm. The S, MoO₃ and SiO₂/Si substrate were heated to 180, 300, and 800 °C, respectively, and the reaction occurred for 30 min.

Monolayer WS₂ was grown on 300 nm SiO₂/Si substrate using our previously reported method²⁹ using Tungsten trioxide (WO₃) and sulfur as precursors, but with the addition of hydrogen. The two precursors, WO₃ and sulfur powder are positioned in the internal and external tube respectively within a double-walled-quartz-tube, and heated separately by two furnace systems. The whole system was first flushed with 500 sccm argon gas for 30 minutes, followed by a pre-introduction of sulfur by heating the sulfur powder up to 180 °C. The reaction was conducted under the temperature of 1150 °C for 3 minutes with a hydrogen/argon ratio of 1/19. The as-grown WS₂ samples were fast cooled as soon as the reaction is completed.

Transfer of CVD-grown crystals

The as-grown CVD samples were first spin-coated with a poly(methyl methacrylate) (PMMA) scaffold (8 wt% in anisole, 495k molecular weight). Tungsten substrate of the Graphene sample was electrochemically etched in NaOH (2 M) by connecting a 2.4 V on the sample and using a Cu foil as anode.³⁰ The PMMA/Graphene film was then separated from Cu substrate by $(\text{NH}_4)_2\text{S}_2\text{O}_8$ etching (0.1 M). The PMMA/MoS₂ and PMMA/WS₂ films were separated from the SiO₂/Si substrate by KOH etching (1 M) at 60 °C. The floating films were carefully transferred several times into deionized water for cleansing purposes. The films were subsequently transferred onto Si chip and baked at 150 °C for 30 min for sample adhesion. This is then followed by soaking sample in hot acetone of 45 °C for PMMA removal.

Device fabrication

JEOL 5500 FS EBL system was used to pattern bond pads in a bilayer PMMA positive resist. A thermal evaporator was used to deposit Au (100 nm) bond pads onto a 300 nm SiO₂/Si substrate, followed by liftoff in hot acetone. Graphene/PMMA film was transferred onto the Si chip with pre-patterned bond pads, and baked overnight at 180 °C for better adhesion to substrate. Graphene film was then patterned using EBL with negative resist and oxygen plasma etching to define graphene channels with a length and width of 100 μm and 15 μm respectively. Gaps of 1 μm between graphene channels were fabricated using the same process with positive resist. The Au/Gr contacts were lifted together using PMMA scaffold by etching away the SiO₂ substrate, and transferred onto another piece of Si chip with pre-transferred TMD domains. This is followed by additional transfer of TMD domains using the same method. For TMD heterobilayer devices, WS₂ and MoS₂ are used as bottom and top layers respectively. All bilayer devices measured in this study are bilayer stacks made via the described transfer method, and not as-grown bilayers.

Optoelectronic characterization of devices

Raman and PL spectroscopy was carried out using a LabRam Aramis Raman Spectrometer. Samples are illuminated with a 532 nm laser of 200 μ W, through a $\times 50$ objective lens with a spot size of ~ 2 μ m. A Keithley 2400 source meter was used for I - V characteristics and responsivity of the Gr-WS₂-Gr photodetectors. For illumination during photoresponse measurements, a 532 nm diode-pumped solid-state laser (Thorlabs, DJ532-40) which was coupled into a confocal microscope to form a beam with spot size radius of ~ 10 μ m as a light source. The power values of the output laser are taken by a manually fixated power meter (Thorslab Optics PM100D, ± 3 % accuracy) placed above the devices before each I - V measurement. Tungsten tips connected to a Keithley 2400 source meter are used to probe the metal bond-pads of each devices and to apply a bias sweep from -10 V to +10 V.

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI:

Raman and PL characterization of CVD-grown TMDs. Calculation of effective Schottky barrier height at Gr-TMD interface.

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