

Maltogenic  $\alpha$ -amylase hydrolysis of wheat starch granules: mechanism and relation to starch retrogradation

Zhai, Yitan; Li, Xiaoxiao; Bai, Yuxiang; Jin, Zhengyu; Svensson, Birte

Published in: Food Hydrocolloids

Link to article, DOI: 10.1016/j.foodhyd.2021.107256

Publication date: 2022

Document Version Peer reviewed version

Link back to DTU Orbit

*Citation (APA):* Zhai, Y., Li, X., Bai, Y., Jin, Z., & Svensson, B. (2022). Maltogenic α-amylase hydrolysis of wheat starch granules: mechanism and relation to starch retrogradation. *Food Hydrocolloids*, *124*(part A), [107256]. https://doi.org/10.1016/j.foodhyd.2021.107256

#### **General rights**

Copyright and moral rights for the publications made accessible in the public portal are retained by the authors and/or other copyright owners and it is a condition of accessing publications that users recognise and abide by the legal requirements associated with these rights.

• Users may download and print one copy of any publication from the public portal for the purpose of private study or research.

- You may not further distribute the material or use it for any profit-making activity or commercial gain
- You may freely distribute the URL identifying the publication in the public portal

If you believe that this document breaches copyright please contact us providing details, and we will remove access to the work immediately and investigate your claim.

Maltogenic  $\alpha$ -amylase hydrolysis of wheat starch granules: mechanism and relation to starch retrogradation

Yitan Zhai, Xiaoxiao Li, Yuxiang Bai, Zhengyu Jin, Birte Svensson

PII: S0268-005X(21)00672-X

DOI: https://doi.org/10.1016/j.foodhyd.2021.107256

Reference: FOOHYD 107256

To appear in: Food Hydrocolloids

Received Date: 16 July 2021

Revised Date: 17 September 2021

Accepted Date: 4 October 2021

to

Please cite this article as: Zhai, Y., Li, X., Bai, Y., Jin, Z., Svensson, B., Maltogenic α-amylase hydrolysis of wheat starch granules: mechanism and relation to starch retrogradation, *Food Hydrocolloids*, https://doi.org/10.1016/j.foodhyd.2021.107256.

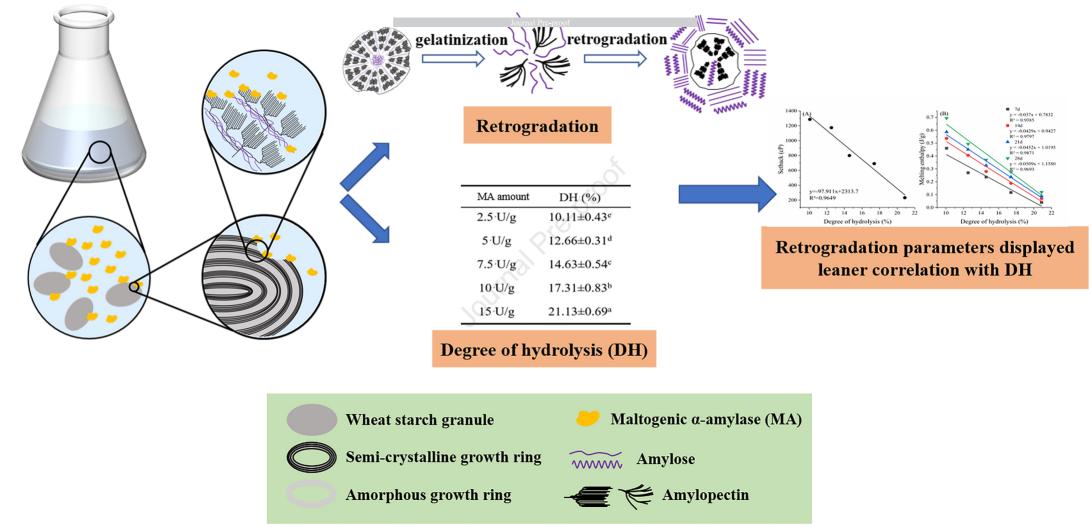
This is a PDF file of an article that has undergone enhancements after acceptance, such as the addition of a cover page and metadata, and formatting for readability, but it is not yet the definitive version of record. This version will undergo additional copyediting, typesetting and review before it is published in its final form, but we are providing this version to give early visibility of the article. Please note that, during the production process, errors may be discovered which could affect the content, and all legal disclaimers that apply to the journal pertain.

© 2021 Published by Elsevier Ltd.

### **CRediT** authorship contribution statement

Yitan Zhai: Investigation, Writing, Validation, Conceptualization. Xiaoxiao Li: Review & editing. Yuxiang Bai: Review & editing, Project administration, Funding acquisition, Supervision. Zhengyu Jin: Funding acquisition. Brite Svensson: Review & editing.

Journal Pre-proof



	Pre-proo	ľ
oumar	110-p100	4

1	Maltogenic a-amylase hydrolysis of wheat starch granules: mechanism and relation to
2	starch retrogradation
3	
4	Yitan Zhai <sup>a,b,c,e</sup> , Xiaoxiao Li <sup>a,b,c,e</sup> , Yuxiang Bai <sup>a,b,c,e,*</sup> , Zhengyu Jin <sup>a,b,c,e</sup> , Birte Svensson <sup>d,e</sup>
5	
6	<sup>a</sup> State Key Laboratory of Food Science and Technology, Jiangnan University, Wuxi, Jiangsu 214122,
7	China;
8	<sup>b</sup> School of Food Science and Technology, Jiangnan University, Wuxi, Jiangsu 214122, China;
9	°Synergetic Innovation Center of Food Safety and Nutrition, Jiangnan University, Wuxi, Jiangsu
10	214122, China;
11	<sup>d</sup> Enzyme and Protein Chemistry, Department of Biotechnology and Biomedicine, Technical University
12	of Denmark, DK-2800 Kgs. Lyngby, Denmark;
13	<sup>e</sup> International Joint Research Laboratory for Starch Related Enzyme, Jiangnan University, Wuxi, Jiangsu
14	214122, China;
15	
16	*Corresponding authors
17	Dr. Yuxiang Bai
18	Associate Professor in State Key Laboratory of Food Science and Technology

E-mail address: <u>ybai@jiangnan.edu.cn</u> 19

20

21 Abstract: Enzymatic modification is an effective method to inhibit starch retrogradation. However, lack 22 of quantification of relationships between enzymatic modification and starch retrogradation makes the 23 enzymatic improvement unpredictable. In this study, maltogenic a-amylase (MA) was used to treat wheat 24 starch granules to restrain retrogradation, aiming to elucidate the mechanism of MA hydrolysis on wheat 25 starch granules and to establish a quantitative relationship between the degree of hydrolysis (DH) and 26 retrogradation. Scanning electron microscopy and small angle X-ray scattering results showed that MA 27 hydrolyzed starch granules by a "surface pitting" mode simultaneously acting on crystalline and 28 amorphous regions. Debranching and high performance anion exchange chromatography analysis of 29 MA-treated wheat starch granules demonstrated that the amount of short branches with degree of 30 polymerization <9 increased and the proportion of medium and long branches decreased. Importantly, 31 the extent of impaired short- and long-term retrogradation of MA-treated starch was clearly linearly 32 correlated with the DH. This finding provides a quantitative method for predicting the degree of 33 retrogradation improvement by enzymatic modification. 34 Key words: maltogenic  $\alpha$ -amylase; wheat starch granule; relationship; starch retrogradation

### 36 **1. Introduction**

37 As a crucial energy source for humans, starch is widely used as an ingredient in food industry. 38 However, starchy foods are usually confronted with the challenge of staling, which makes its firmness 39 increase and quality decrease (Fu, Chen, Luo, Liu, & Liu, 2015). This undesirable change is largely 40 caused by the retrogradation of the starch component in foods. Therefore, physical (Adebowale & Lawal, 41 2003), chemical (Yang et al., 2021) and enzymatic (Li et al., 2016) methods have been attempted to 42 inhibit starch retrogradation. Among these, enzymatic methods are receiving increasing attention as their 43 safety, mild conditions and substrate specificity comply with "clean label" (Gui et al., 2021; Li et al., 44 2016; Park & Kim, 2021). Usually, the enzymatic modification of starch is conducted on the 45 gelatinization systems as the semi-crystalline structures of native starch granules restrained the 46 accessibility of amylase (Zhong et al., 2021). It is attractive in industry to keep the granular structure of 47starch from being completely destroyed during the enzymatic modification process, since it avoids that 48 the modification system becomes too viscous to react in high concentrations. Besides, enzymes by 49 directly treating raw starch granules could simplify the supply chains from production to final application 50 circumstances.

51 Maltogenic α-amylase (MA) of glycoside hydrolase family 13 (GH13) (www.CAZy.org/) (Lombard, 52 Golaconda Ramulu, Drula, Coutinho, & Henrissat, 2014) is commonly used in bakery as anti-staling 53 agent and has recently been suggested to have the ability to modify native starch granules (Zhong et al., 54 2021). MA exhibits mainly an *exo*-action pattern, hydrolyzing  $\alpha$ -1,4 glucosidic linkage successively with 55 formation of maltose from the non-reducing chain ends. MA can also exhibit an endo-action pattern and 56 hydrolyze internal glucosidic bonds releasing maltooligosaccharides (Dauter et al., 1999). Thus, MA can 57inhibit starch retrogradation by breaking down the cluster structure and shortening the branch chains of 58 amylopectin (Grewal et al., 2015). The relationship has been investigated between structure and 59 retrogradation of MA hydrolyzed waxy maize starch and potato starch (Chen et al., 2020; Grewal et al., 60 2015). These studies were based on gelatinization systems and reported no quantitative relationship 61 between MA hydrolysis and starch retrogradation.

In the present study, to investigate the mechanism of MA hydrolysis on wheat starch granules and the relationship between MA hydrolysis and starch retrogradation, wheat starch granules were incubated with MA at sub-gelatinization temperature. The structural and retrogradation characteristics of MA treated wheat starch were analyzed and showed a good linear correlation between degree of hydrolysis

66 (DH) and starch retrogradation parameters. The findings provide an outstanding opportunity to quantify

67 the degree of retrogradation, and hence the staling potential of enzymatically modified starchy foods

68 such as bread, steamed bread and so on.

### 69 **2. Materials and methods**

70 2.1 Materials

71 Wheat starch was purchased from New Land Group (Xinxiang, China). Maltogenic  $\alpha$ -amylase (>

72 11000U/g) from Bacillus subtilis and pullulanase were obtained from Novozymes (Denmark).

73 Isoamylase (200 U/mL) from *Pseudomonas sp* was from Megazyme Co. Ltd (Wicklow, Ireland). All

chemicals used were of reagent grade.

75 2.2 Enzyme modification of wheat starch

76 Wheat starch (50 g, dry basis) was suspended in 200 mL sodium acetate buffer (50 mM, pH5.0), 77and preheated on a water bath at 55°C for 10 min. The enzymatic treatment was initiated by adding MA 78 to the starch slurry at different dosages (2.5, 5, 7.5, 10, 15 U/g dry starch), conducted at 55°C with stirring 79 (150 rpm) for 1 h and terminated by addition of 4 mL 1 M NaOH. The pH was adjusted back to 5.0 with 80 4 mL 1 M HCl followed by centrifugation (8,000×g, 10 min). The supernatant was collected for total 81 carbohydrate analyses. The precipitate was washed thrice with deionized water and centrifuged as above 82 to remove the remaining oligosaccharides. After that, the samples were dried at 40°C overnight, ground 83 in a mortar and passed through a 100-mesh sieve. The control sample was made by being subjected to 84 the above process but with addition of denatured MA.

DH was calculated from the amount of total carbohydrate in the supernatant through the phenolsulfuric acid method (DuBois, Gilles, Hamilton, Rebers, & Smith, 1956) according to the following equation:

88 
$$DH(\%) = \frac{T_c \times 0.9}{M_s} \times 100$$
 (1)

where  $T_c$  is the amount of total carbohydrate in the supernatant; 0.9 is the conversion coefficient;  $M_s$  is the weight of native wheat starch (on dry basis).

91 2.3 Polarized light microscopy (PLM)

A light microscope (BX41TF, Olympus, Japan) was used to take polarized light images of all starch
 samples. Each sample was poured into deionized water to form a 1.5% (w/v) suspension and imaging at
 200× magnification.

95 2.4 Scanning electron microscopy (SEM)

96 The morphological characteristics of all starch samples were observed using a SEM (SU8100,

97 FESEM, Hitachi, Ibaraki, Japan) at ×3000 magnification. Starch granules were spread on double-

- 98 adhesive carbon tapes fastened on an aluminum stub, and coated with a thin film of gold. The images
- 99 were examined at an accelerating voltage of 3.0 kV.
- 100 2.5 X-ray diffraction analysis (X-RD)
- 101 Starch samples were moisture equilibrated in a desiccator with saturated NaCl solution for 7 d at
- room temperature and analyzed by a Bruker X-ray diffractometer (Bruker AXS Inc., Germany) asdescribed by Chen, Ren, Zhang, Tong, and Rashed (2015).
- The percentage relative crystallinity (RC) was calculated by using Jade 6.5 software according to
  the following formula.

(2)

$$106 \qquad RC = \frac{A_c}{A_c + A_a} \times 100\%$$

- 107 where  $A_a$  and  $A_c$  represent the areas in the diffractogram of amorphous and crystalline regions, 108 respectively.
- 109 2.6 Small angle X-ray scattering (SAXS)

Starch pretreatment was performed according to Lan et al. (2016) with slight modifications. Briefly, starch was suspended in deionized water with a mass ratio of 1:3, and the slurries were shaken overnight at room temperature at 300 rpm to achieve equilibrium. Before the experiment, starch slurries were centrifuged at  $8000 \times g$  for 10 min, and the precipitates were placed on the sample holder. The scattering patterns were obtained with a Xeuss 3.0 C SAXS instrument (Xenocs S.A.S, France) using a beam wavelength of  $\lambda = 1.542$  nm. The sample-detector distance was 1070 mm, covering q values between 0.01 and 0.2 Å<sup>-1</sup>, and the exposure time was 60 s.

117 The fractal structures of starch granules can be described by the fractal dimension D, which is 118 calculated according to the power-law equation:

$$119 \quad I(q) \sim q^{-\alpha} \tag{3}$$

where q is the scattering vector; I(q) is the scattering intensity and  $\alpha$  is an exponent that is the slope of the linear fitting of the SAXS scattering curve in the low q range under the double logarithmic axis (Suzuki, Chiba, & Yano, 1997).

123 To further investigate the lamellar structure of starch granules, SAXS curves were transformed using 124 the one-dimensional linear correlation function  $\gamma(x)$ :

125 
$$\gamma(x) = \frac{\int_0^\infty I(q)q^2 cos(qx)dq}{\int_0^\infty I(q)q^2 dq}$$

(4)

126 where x is the distance in real space, and the denominator is the scattering invariant (Lan et al., 2016).

127 2.7 Determination of amylose content

128 The amylose content of all starch samples was determined using the lectin concanavalin A (Con A) 129 method provided as a commercial kit, assays K-AMYL from Megazyme (Gibson, Solah, & McCleary, 130 1997). In this method, the role of Con A is to precipitate amylopectin by forming a complex. After 131 hydrolysis by a mixture of amyloglucosidase and  $\alpha$ -amylase, the mass ratio of amylose in the total starch 132 was obtained from the conversion to glucose quantified with the GOPOD method.

133 2.8 High performance anion exchange chromatography (HPAEC)

The chain length distribution of all starch samples was obtained by high-performance anion 134 135exchange chromatography with pulsed amperometric detection (HPAEC-PAD) (ICS-5000+, Thermo 136Fisher Scientific, USA) as described by Ji et al. (2019). Each sample (10 mg) was poured into 5 mL 50 137 mM sodium acetate pH 4.5 and boiled for 30 min to complete the gelatinization. The gelatinized starch 138 was placed in an enzyme reactor to let the temperature decrease to 40°C and isoamylase and pullulanase 139were added to fully debranch the samples during 12 h. The enzymes were inactivated by boiling for 10 140 min and followed by centrifugation (10,000×g, 10 min). The supernatant was filtered through 0.22  $\mu$ m 141 membrane filter and injected (20 µL) onto a CarboPac PA200 column at 30 °C, and elution at a flow rate 142 of 0.4 mL/min using isocratic 150 mM NaOH and a linear gradient NaOAc (0-400 mM) as mobile phase. 143 2.9 Swelling power

Swelling power was determined with 10% (w/v) starch slurry according to the method of Li, He, Dhital, Zhang, and Huang (2017). The slurry was heated at 60°C with shaking for 30 min, and centrifugated at  $4000 \times g$  for 10 min. The swelling power was described as follows:

147 
$$SP = {}^{M_1}\!/_{M_0}$$
 (5)

148 where  $M_1$  is the weight of supernatant and  $M_0$  the mass of the dry weight of the starch samples.

149 2.10 Differential scanning calorimetry (DSC)

The thermal and retrogradation property of all starch samples were measured by a DSC7000 calorimeter (HITACHI, Japan). Briefly, from 2 to 4 mg starch powder was placed in an aluminum pan, and twice the mass of deionized water was added. The sample pans were sealed tightly, and equilibrated over-night. The heating procedure is according to the description of Wang et al. (2020). An empty

and stored at 4°C for 7, 14, 21, and 28 d, and rescanned using the same heating procedure.

156 2.11 Rapid viscosity analysis (RVA)

Rapid visco-analyser (RVA-RECHMASTER, Newport Scientific Pty. Ltd, Sidney, Australia) was used to monitor the pasting properties of all starch samples. Briefly, starch powders were poured in an aluminum canister, mixed with deionized water up to 10% (w/w, dry basis) and stirred with a plastic paddle to avoid generation of lumps (Li, Li, & Guo, 2020). The pasting parameters of the starch slurry were determined according to the manner of Chen et al. (2015). Pasting parameters were recorded and expressed in cP units.

163 2.12 Statistical analysis

All data were reported as means  $\pm$  standard deviation with triplicate experiments unless otherwise specified. Statistical significance was assessed with one-way analysis of variance (ANOVA) using SPSS 20.0 (SPSS Inc., Chicago, USA) for windows program. *p* value <0.05 was considered to be statistically significant throughout the study.

168 **3. Results and discussion** 

169 3.1 Morphological characteristics

170 The morphological properties of native, control and MA treated wheat starch granules are displayed 171 in Fig. 1. The surface of native starch granules was smooth and no obvious wrinkle or depression existed. 172However, the control samples exhibited a rough surface but no cracks or pits appeared. The polarized 173light microscope pictures (Fig. 1A-G) demonstrated that all samples retained the Maltese cross centered 174at the hilum illustrating the birefringence of crystalline starch indicating that the crystalline structure of 175the starch granules was not completely destroyed by the MA treatment. Compared with the native and 176 control samples, the MA treatment changed the surface microstructure of the starch granules significantly, 177and the amount of MA added, in other words the DH considerably affects the granule morphology. 178 Surface erosion and pits were observed in samples with MA treated as shown in Fig. 1c-g. With extended 179 treatment, the pitting area became larger and developed into grooves and cracks on the surface. Besides, 180 no formation of pores or channels was observed on the granule surface. These figures indicated that MA 181 treated wheat starch granules by surface pitting, follows an "outside-in" hydrolysis pattern. This is in contrast to MA hydrolyzing corn starch granules, which yield an "inside-out" pattern by generating 182 183 numerous pores and channels from the granule surface to the hilum followed by entering and acting on

184 the interior of the granule (Zhong et al., 2021). The difference in digestion patterns could be attribute to 185 the different surface microstructure of these two starches. Native corn starch granules possess irregular 186 shapes with sharp edges, a rough surface and small pores connecting internal cavity to the external 187 surface. These pores and channels were suspected to be related to the "inside-out" hydrolysis pattern 188 (Dhital, Shrestha, & Gidley, 2010). However, the surface of wheat starch granules were mostly smooth 189 and micropores could only be discovered at the equatorial circular depression of the tabular granules 190 (Zan et al., 2021). This structural feature of wheat starch might restrain the penetration of MA into the 191 starch granules and thus influences the MA reactivity.

192 3.2 Crystalline structure

193 To further understand the impact of MA hydrolysis on crystalline and amorphous regions of starch 194 granules, an X-ray diffractometer was used to determine the variation of crystallinity. As illustrated in 195 Fig. 2, native wheat starch exhibited an A-type pattern with sharp diffraction peaks at 2 $\theta$  around 15°, 17°, 196  $18^{\circ}$  and  $23^{\circ}$ , with the relative crystallinity of 25.83%. Notably, all samples displayed a weak peak at  $2\theta$ 197 of 20°, which could be attributed to amylose-lipid complex (Zobel, 1988). The relative crystallinity of 198the control sample was lower than that of the native starch, indicating damage of starches at the crystalline 199 structure level (Zhong et al., 2021). MA treatment did not alert the crystalline pattern of the starches, 200 while the relative crystallinity increased compared to control samples. This phenomenon is caused by the 201 hydrolytic activities in amorphous regions and therefore increased the ratio of crystalline structure (Zhao 202 et al., 2018). It is noticed that the relative crystallinity advanced continually until the amount of MA 203 reached 10 U/g, and decreased slightly as it was increased to 15 U/g. This result indicated that MA could 204 as well disrupt crystalline regions in starch granules, resulting in the decline of the percentage of 205 crystalline regions.

206 3.3 Lamellar structure and fractal characteristics

The lamellar structures and fractal characteristics of starches were further investigated by SAXS. As illustrated in Fig. 3A, all samples displayed an obvious scattering peak at the q value of approximately 0.06 Å<sup>-1</sup>, indicating an average thickness of the semi-crystalline growth rings in starch granules of 9~10 nm (Kuang et al., 2017). The scattering peak intensity is determined by the amount of well-organized semi-crystalline structures and/or by the electron density differences between crystalline and amorphous lamellae in starches (Yuryev et al., 2004). MA treatment led to a reduction in peak intensity, which resulted from hydrolysis by MA destroying the granule structures and declining the difference in electron

214 density between the two types of lamellae. In order to make the scattering peak more distinct and further 215 analyze the SAXS curve, we performed a Lorentz correction. The profiles are shown in Fig. 3B. The 216 intensity of each peak displayed similar trends as in Fig. 3A. The values of scattering vector 217 corresponding to the peak vertices (q<sub>1</sub>) and the values of D<sub>Bragg</sub> calculated from q<sub>1</sub> by Bragg's law 218 (D<sub>Bragg</sub>= $2\pi/q_1$ ) are shown in Table 1. Native wheat starch granules displayed the biggest D<sub>Bragg</sub> of 9.98 219 nm, and MA treatment bring about a decrease in D<sub>Bragg</sub> as shown in Table 1.

220 To further investigate the lamellar structure of starch granules, the one-dimensional linear 221 correlation functions were measured. As shown in Fig. 3C inset, based on the function curve, the x value 222 corresponding to the first maximum of the  $\gamma(x)$  represents the long period (d<sub>p</sub>), the solution of linear 223 regression in the auto correlation triangle (LRAT) at y equals the value of the minimum of  $\gamma(x)$ 224 representing the thickness of amorphous lamellae (d<sub>a</sub>). Therefore, the average thickness of the crystalline 225 lamellae ( $d_c$ ) equals  $d_p$ - $d_a$  (Goderis, Reynaers, Koch, & Mathot, 1999). The lamellar structure parameters 226 of starches calculated according to the normalized one-dimensional function in Fig. 3C are displayed in 227 Table 1. The native wheat starch granules contain the highest dp value of 9.10 nm. The lowest dp belongs 228 to 15 U/g MA treated starch granules, illustrating that the long period is shortened by MA hydrolysis. 229 However, with the further degradation of starch granules, no uniform trend appeared in the change of  $d_p$ 230 values. The same phenomenon was also reported by Lan et al. (2016). Moreover, MA treatment led to a 231 decrease in d<sub>c</sub>, indicating that the thickness of the crystal lamellae became thinner. This might be caused 232 by MA hydrolysis of the granule crystalline region, which shortened the length of branch chains in 233 amylopectin, and thus, shortened the length of double helices, resulting in thinning of the crystalline 234 lamellae. However, the thickness of amorphous lamellae became thicker after MA treatment as shown in 235Table 1. This could be attributed to MA treatment loosening the double helices generating the increase 236 in spacing (Lan et al., 2016). Therefore, MA could act on both crystalline and amorphous regions to 237 digest starch granules. Furthermore, it is noticeable that the DBragg is higher than dp in native and modified 238 starch granules, which has been reported previously (Lan, Zhang, Wu, Xie, & Wang, 2016). Under ideal 239 circumstances, there is a regular alternating structure between crystalline lamellae and amorphous 240 lamellae. Only under this condition do D<sub>Bragg</sub> and d<sub>p</sub> have the same value. But actually, irregular 241 alternating disordered structure exists in starch granules, thus D<sub>Bragg</sub> is higher than d<sub>p</sub> (Crist, 2007).

To investigate the surface smoothness and mass compactness information of starch samples, the fractal dimension was determined (Table 1). The fractal dimension of starch granules belongs to the

244 surface fractal structure or mass fractal structure and is determined by the value of the exponent  $\alpha$  in Eq. 245 (3). The inset in Fig. 3A shows the calculation of  $\alpha$ . Depending on the fractal characteristics of the 246 scattering object, the exponent  $\alpha$  can take a value in the range of 1 to 4. When fractal information was 247 obtained from scattering experiments, in other words, the linear relationship between log I(q) and log q 248 following Eq. (3), the character of the scattering sources could be determined on the basis of  $\alpha$  (Martin 249 & Hurd, 1987). In the case of  $3 \le \alpha \le 4$ , the scattering is suggested to generate from surface roughness 250 and is distinguished by surface fractal. The surface fractal dimension  $D_s=6-\alpha$ . In the case of  $1 \le \alpha \le 3$ , the 251scattering in identified due to the interior structure of objects, in which the mass fractal dimension  $D_m = \alpha$ 252 (Suzuki et al., 1997). As shown in Table 1, all samples contain an  $\alpha$  value within 1 to 3, indicating a mass 253fractal dimension.

2543.4 Amylose content

255The amylose content of all starch samples is shown in Table 2. The native wheat starch contains 256 24.9% amylose. It is interesting to notice that no significant difference was observed in amylose content 257 between native, control and MA treated wheat starch samples. Meanwhile, the DH value in Table 2 258demonstrated that starch granules were degraded continuously with increasing MA dosage. Therefore, it 259 may be that MA can degrade both amylose and amylopectin simultaneously. The same result was also 260 reported when porcine pancreas a-amylase hydrolyzed corn starch granules (Zhang, Ao, & Hamaker, 261 2006). Generally, in raw starch granules, a large portion of the amylose is located in the amorphous layers 262 of the growth rings, and amylopectin is the main component of the crystalline regions (Vamadevan & 263 Bertoft, 2015). Previous literature suggested that compared to crystalline regions, amorphous regions of 264 starch granules were more susceptible to attack by enzymes (Zavareze & Dias, 2011). But the data 265presented in the present study suggest that MA could simultaneously hydrolyze amylose and amylopectin 266 in amorphous and crystalline regions of starch granules, which is consistent with the result in Section 3.3. 267 3.5 Chain structure

268 To further investigate the fine structure of wheat starch granules after MA hydrolysis, all starch 269 samples after debranching for 12 h were analyzed using HPAEC. The chain length distribution could be 270 identified into 4 groups based on the degree of polymerization (DP): fa chains (DP 6-12), fb<sub>1</sub> chains (DP 27113-24), fb<sub>2</sub> chains (DP 25-36) and fb<sub>3</sub> chains (DP  $\geq$  37) (Hanashiro, Abe, & Hizukuri, 1996). As 272 demonstrated (Table 2, Fig. 4A) the proportion of  $fb_1$  chains was highest in the native wheat starch 273 accounting for 47.02%. MA treatment induced a distinct increase in the percentage of very short chains

 $(DP \le 6)$  accompanied by a decrease in the percentage of fa and fb chains, especially the fb<sub>1</sub> chains. More exactly, incubation with MA increased the proportion of DP <9 chains from 5.43% of the control to 12.92% of the sample treated by 15 U/g MA, and the proportion of chains of DP >9 decreased to different extent. This phenomenon could be explained by the *exo*-action of MA hydrolyzing mainly long chains,

278 generating short chains (Grewal et al., 2015).

279 3.6 Gelatinization and retrogradation characteristics

280 The gelatinization and retrogradation parameters as deduced by DSC of native, control and MA 281 treated wheat starches are summarized in Table 3. The gelatinization temperature of native wheat starches 282 ranges from 58.18°C to 68.74°C and the gelatinization enthalpy ( $\Delta H_g$ ) is 7.57 J/g. The control samples 283 exhibited higher gelatinization temperatures ( $T_{\rm o}, T_{\rm p}, T_{\rm c}$ ), especially  $T_{\rm o}$ , which lowered the temperature 284 range  $(T_c-T_o)$ . This could be attributed to that incubation in excess water at 55°C led to rearranging of 285 part of the double helix, which reduced the ratio of crystalline defects and generated more homogenous 286 crystallites (Jayakody & Hoover, 2008). The  $\Delta H_g$  of the control is significantly lower than that of native 287 starch, demonstrating the effect of annealing lowered the amount of molecular order by the 288 rearrangements of the double helix (Tester & Debon, 2000), which is consistent with the X-RD result. 289 MA treatment resulted in a slight decline of gelatinization temperatures and significantly reduced the 290  $\Delta H_{g}$ , indicating that hydrolysis by MA shortened the length of the starch chains and hence shortened the 291 length of the double helix (Guo, Tao, Cui, & Janaswamy, 2019). This is in line with the chain length 292 distribution result.

293 As illustrated in Table 3, the retrogradation enthalpy  $(\Delta H_r)$  of native and control samples increased 294 from 2.63 J/g to 4.09 J/g and 3.19 J/g to 4.53 J/g, respectively, during storage from 7 to 28 d, indicating 295 that recrystallization occurred. MA treatment significantly inhibited the retrogradation of wheat starch. 296 The  $\Delta H_r$  decreased to 0.12 J/g after storage for 28 d at 4°C for starch treated with 15 U/g MA. This might 297 be due to the shortened amylose chains and outer chains of amylopectin that restrained generation of 298 double helices. The extent of starch retrogradation has a positive correlation with the proportion of 299 amylopectin chains with DP 14-24, but a negative correlation with amylopectin chains of DP 6-9 (Grewal 300 et al., 2015). Besides, DP 10 is the minimum chain length required to form stable double helices (Gidley 301 & Bulpin, 1989). Furthermore, short amylopectin chains of DP 5-10 are unable to participate in formation 302 of a stable double helix structure. Therefore these branch chains have a negative effect on the formation 303 of ordered crystalline structures (Zhang et al., 2006). Generally, starches with short branch chains have

304 difficulty in retrograding during storage. The results of the chain length distribution analysis (Section 3.5) 305 supported the inhibition of starch retrogradation as MA treatment led to an increase in the percentage of 306 chains with DP $\leq 9$  accompanied by a decrease of long chains.

307 3.7 Pasting properties

308 The pasting curves of all starch samples are demonstrated in Fig. 5, and the corresponding 309 parameters in Table 4. MA treatment affected the pasting behaviors of wheat starch effectively and the 310 influence was highly dependent on the MA addition. Obviously, incubation with MA significantly 311 reduced starch pasting parameters except for breakdown viscosity, while the control sample only showed 312 a slight change compared to native starch. The peak viscosity is closely related to the swelling and 313 integrity of swollen starch granules (Crosbie, 1991). This effect may arise as MA treatment damaged the 314 structural integrity of starch granules and reduced the swelling ability (Table 2) resulting in starch 315 granules less prone to entanglement. The peak viscosity decreased with increasing MA dosage from 316 2789.67 cP (NWS) to 498.81 cP (15 U/g), which is consistent with the results of the DH. Finally, viscosity 317 increases during cooling because of the aggregation of the amylose molecules (Miles, Morris, Orford, & 318 Ring, 1985). The decrease in final viscosity could be attributed to that MA treatment, due to shortened 319 lengths of amylose and amylopectin branch chains reducing the entanglement between starch chains. It 320 is worth noting that MA modification led to distinct decline in setback value, which decreased by 40 % 321 after incubation with 2.5 U/g MA for 1 h compared to the control. This decline was pronounced with 322 increasing DH, showing an 89% decrease by treatment with 15 U/g MA, and suggesting that the short-323 term retrogradation of starch was inhibited.

324 3.8 The relationship between degree of hydrolysis and starch retrogradation parameters

325 The above results illustrate that the retrogradation of wheat starch is suspended through the MA 326 treatment. Additionally, the retrogradation extent decreased with the increase of DH. Therefore, the 327 relationship between DH and starch retrogradation was investigated further. The setback value of MA 328 treated wheat starch demonstrated a negative correlation with DH (R<sup>2</sup>=0.9649) (Fig. 6A). In RVA curves, 329 the setback value is thought to be a reflection of short-term retrogradation caused by amylose aggregation 330 (Chen et al., 2015). The result in Fig. 6A, obtained from linear regression analysis, suggested that there 331 is a linear relationship between DH and setback value, indicating that the short-term retrogradation of 332 MA treated wheat starch could be predicted by monitoring the value of DH. Long amylose chains contain 333 more binding points, prone to reassociate with each other through hydrogen bonds to generate more

stable double helices (Tao, Li, Yu, Gilbert, & Li, 2019). Shortening the length of amylose chains could reduce their tendency to entangle with each other. Hence, the decrease in setback value resulted from the degradation of amylose at molecular level by MA hydrolysis. Furthermore, it demonstrated that MA can simultaneously hydrolyze amylose and amylopectin (Section 3.4), therefore DH could represent the extent of amylose chain length shortening. In other words, the higher the DH, the less easy for amylose to entangle and rearrange due to shortening. Consequently, the setback value was decreased.

340 The relationship between DH and  $\Delta H_r$  is demonstrated in Fig. 6B. It was observed that the  $\Delta H_r$  of 341 MA treated wheat starch after aging for 7, 14, 21, and 28 d at 4°C also showed negative correlation with 342 DH, R<sup>2</sup> equals 0.9385, 0.9797, 0.9871, and 0.9693, respectively. Gelatinized starches begin to reassemble 343 and rearrange into microcrystalline forms through formation of hydrogen bonds contributing to a more 344 ordered or crystalline structure during storage (Wang et al., 2021). The  $\Delta H_r$  obtained by DSC is a measure 345 of the extent of starch retrogradation, especially amylopectin retrogradation. The result in Fig. 6B, obtained from linear regression analysis, suggests that long-term retrogradation of MA modified wheat 346 347 starch could be predicted by monitoring the DH. Previous reports suggested that  $\beta$ -limit dextrin showed 348 no endothermic peaks in DSC tests after storage at 4°C for 7 d (Klucinec & Thompson, 2002), and starch 349 with higher proportion of long B chains is more liable to occur in intermolecular reassociations (Klucinec 350 & Thompson, 1999). Moreover, it has been proven that there is a linear correlation between long-term 351 retrogradation and average chain length of amylopectin (Li et al., 2016). Data in Section 3.6 exhibited 352 that with the increase of DH, the proportion of short chain in amylopectin increased and the proportion 353 of long chain decreased. Therefore, it makes sense to yield a linear correlation between long 354 retrogradation enthalpy and DH.

#### 355 **4. Conclusions**

356 MA was used to modify granular wheat starch at sub-gelatinization temperature to investigate the 357 relationship between DH and retrogradation. SEM photos revealed the "surface erosion" pattern on wheat 358 starch granules by MA. MA was able to act on both amorphous and crystalline regions. The amylose 359 content of all samples displayed no significant difference, demonstrating that MA can simultaneously 360 digest amylose and amylopectin in raw wheat starch. MA treatment resulted in generation of a large 361 proportion of short chains (DP<9) accompanied by decrease in long chains in amylopectin. As a 362 consequence, pasting viscosity and gelatinization enthalpy both decreased. The short- and long-term 363 retrogradation of MA treated wheat starch was inhibited as illustrated by the setback value in RVA curves

and DSC measurement. Moreover, the retrogradation property (setback value and retrogradation enthalpy)

365 of starch and DH exhibited a linear relationship, indicating that retrogradation of MA modified starch

- 366 can be predicted by monitoring the extent of hydrolysis. This correlation could be used to guide the
- 367 utilization of MA in starch customization and improvement of anti-staling ability of starchy foods.
- 368

Journal Pression

- 369 **CRediT** authorship contribution statement
- 370 Yitan Zhai: Investigation, Writing, Validation, Conceptualization. Xiaoxiao Li: Review & editing.
- 371 Yuxiang Bai: Review & editing, Project administration, Funding acquisition, Supervision. Zhengyu
- 372 Jin: Funding acquisition. Brite Svensson: Review & editing.
- 373 **Declarations of competing interest**
- 374 No conflicts of interest are declared for any of the authors.

#### 375 Acknowledgements

- 376 This work was supported by National Natural Science Foundation of China (grant number
- 377 32072268), Agricultural Science and Technology Independent Innovation Fund of Jiangsu Province
- 378 (grant number CX(17)2022) and National First-Class Discipline Program of Food Science and
- 379 Technology (JUFSTR20180203). Journal Preve
- 380

### 381 **References**

- 382 Adebowale, K. O., & Lawal, O. S. (2003). Microstructure, physicochemical properties and retrogradation
- behaviour of Mucuna bean (Mucuna pruriens) starch on heat moisture treatments. *Food Hydrocolloids*, *17*(3), 265-272.
- 385 Chen, L., Ren, F., Zhang, Z., Tong, Q., & Rashed, M. M. A. (2015). Effect of pullulan on the short-term
- and long-term retrogradation of rice starch. Carbohydrate Polymers, 115, 415-421.
- 387 Chen, X., Zhang, L., Li, X., Qiao, Y., Zhang, Y., Zhao, Y., Chen, J., Xianfeng, Y., Huang, Y., Li, Z., &
- 388 Cui, Z. (2020). Impact of maltogenic alpha-amylase on the structure of potato starch and its
- retrogradation properties. International Journal of Biological Macromolecules, 145, 325-331.
- 390 Crist, B. (2007). Analysis of Small-Angle X-Ray Scattering Patterns. Journal of Macromolecular Science,
- 391 Part B, 39(4), 493-518.
- 392 Crosbie, G. B. (1991). The relationship between starch swelling properties, paste viscosity and boiled
- 393 noodle quality in wheat flours. Journal of Cereal Science, 13(2), 145-150.
- 394 Dauter, Z., Dauter, M., Brzozowski, A. M., Christensen, S., Borchert, T. V., Beier, L., Wilson, K. S., &
- 395 Davies, G. J. (1999). X-ray structure of Novamyl, the five-domain "maltogenic" alpha-amylase from
- 396 Bacillus stearothermophilus: Maltose and acarbose complexes at 1.7 angstrom resolution. *Biochemistry*,
- *397 38*(26), 8385-8392.
- 398 Dhital, S., Shrestha, A. K., & Gidley, M. J. (2010). Relationship between granule size and in vitro
- digestibility of maize and potato starches. Carbohydrate Polymers, 82(2), 480-488.
- 400 Fu, Z., Chen, J., Luo, S.-J., Liu, C.-M., & Liu, W. (2015). Effect of food additives on starch retrogradation:
- 401 a review. *Starch/Staerke*, 67(1-2), 69-78.
- 402 Gibson, T. S., Solah, V. A., & McCleary, B. V. (1997). A procedure to measure amylose in cereal starches
- 403 and flours with concanavalin A. *Journal of Cereal Science*, 25(2), 111-119.
- 404 Gidley, M. J., & Bulpin, P. V. (1989). Aggregation of amylose in aqueous systems: the effect of chain
- 405 length on phase behavior and aggregation kinetics. *Macromolecules*, 22(1), 341-346.
- 406 Goderis, B., Reynaers, H., Koch, M. H. J., & Mathot, V. B. F. (1999). Use of SAXS and linear correlation
- 407 functions for the determination of the crystallinity and morphology of semi-crystalline polymers.
- 408 Application to linear polyethylene. Journal of Polymer Science Part B-Polymer Physics, 37(14), 1715-
- 409 1738.
- 410 Grewal, N., Faubion, J., Feng, G., Kaufman, R. C., Wilson, J. D., & Shi, Y. C. (2015). Structure of Waxy

- 411 Maize Starch Hydrolyzed by Maltogenic alpha-Amylase in Relation to Its Retrogradation. Journal of
- 412 *Agricultural and Food Chemistry*, *63*(16), 4196-4201.
- 413 Gui, Y., Zou, F., Li, J., Zhu, Y., Guo, L., & Cui, B. (2021). The structural and functional properties of
- 414 corn starch treated with endogenous malt amylases. *Food Hydrocolloids*, 117, 106722-106722.
- 415 Guo, L., Tao, H., Cui, B., & Janaswamy, S. (2019). The effects of sequential enzyme modifications on
- 416 structural and physicochemical properties of sweet potato starch granules. Food Chemistry, 277, 504-
- 417 514.
- 418 Hanashiro, I., Abe, J., & Hizukuri, S. (1996). A periodic distribution of the chain length of amylopectin
- 419 as revealed by high-performance anion-exchange chromatography. Carbohydrate research, 283, 151-
- 420 159.
- 421 Jayakody, L., & Hoover, R. (2008). Effect of annealing on the molecular structure and physicochemical
- 422 properties of starches from different botanical origins A review. *Carbohydrate Polymers*, 74(3), 691-
- 423 **703**.
- Ji, H., Bai, Y., Li, X., Wang, J., Xu, X., & Jin, Z. (2019). Preparation of malto-oligosaccharides with
   specific degree of polymerization by a novel cyclodextrinase from Palaeococcus pacificus. *Carbohydrate*
- 426 Polymers, 210, 64-72.
- 427 Klucinec, J. D., & Thompson, D. B. (1999). Amylose and amylopectin interact in retrogradation of 428 dispersed high-amylose starches. *Cereal Chemistry*, 76(2), 282-291.
- 429 Klucinec, J. D., & Thompson, D. B. (2002). Amylopectin nature and amylose-to-amylopectin ratio as
- 430 influences on the behavior of gels of dispersed starch. *Cereal Chemistry*, 79(1), 24-35.
- 431 Kuang, Q., Xu, J., Liang, Y., Xie, F., Tian, F., Zhou, S., & Liu, X. (2017). Lamellar structure change of
- 432 waxy corn starch during gelatinization by time-resolved synchrotron SAXS. *Food Hydrocolloids*, 62, 43433 48.
- 434 Lan, X., Xie, S., Wu, J., Xie, F., Liu, X., & Wang, Z. (2016). Thermal and enzymatic degradation induced
- 435 ultrastructure changes in canna starch: Further insights into short-range and long-range structural orders.
- 436 *Food Hydrocolloids*, *58*, 335-342.
- 437 Lan, X., Zhang, J., Wu, J., Xie, F., & Wang, Z. (2016). Application of two-phase lamellar model to study
- 438 the ultrastructure of annealed canna starch: A comparison with linear correlation function. *International*
- 439 *Journal of Biological Macromolecules*, 93, 1210-1216.
- 440 Li, H., Li, J., & Guo, L. (2020). Rheological and pasting characteristics of wheat starch modified with

- 441 sequential triple enzymes. *Carbohydrate Polymers, 230*.
- Li, P., He, X., Dhital, S., Zhang, B., & Huang, Q. (2017). Structural and physicochemical properties of
- 443 granular starches after treatment with debranching enzyme. Carbohydrate Polymers, 169, 351-356.
- Li, W., Li, C., Gu, Z., Qiu, Y., Cheng, L., Hong, Y., & Li, Z. (2016). Relationship between structure and
- 445 retrogradation properties of corn starch treated with 1,4- $\alpha$ -glucan branching enzyme. Food Hydrocolloids,
- 446 *52*, 868-875.
- 447 Lombard, V., Golaconda Ramulu, H., Drula, E., Coutinho, P. M., & Henrissat, B. (2014). The
- 448 carbohydrate-active enzymes database (CAZy) in 2013. Nucleic Acids Research, 42(D1), D490-D495.
- 449 M. DuBois, K. A. Gilles, J. K. Hamilton, P. A. Rebers, & F. Smith. (1956). Colorimetric Method for
- 450 Determination of Sugars and Related Substances. Analytical Chemistry, 28(3), 350-356.
- 451 Martin, J. E., & Hurd, A. J. (1987). Scattering from fractals. *Journal of Applied Crystallography*, 20(2),
  452 61-78.
- 453 Miles, M. J., Morris, V. J., Orford, P. D., & Ring, S. G. (1985). The roles of amylose and amylopectin in
- the gelation and retrogradation of starch. *Carbohydrate research*, *135*(2), 271-281.
- Park, S., & Kim, Y.-R. (2021). Clean label starch: production, physicochemical characteristics, and
  industrial applications. *Food Science and Biotechnology*, *30*(1), 1-17.
- Suzuki, T., Chiba, A., & Yano, T. (1997). Interpretation of small angle X-ray scattering from starch on
  the basis of fractals. *Carbohydrate Polymers*, *34*(4), 357-363.
- Tao, K., Li, C., Yu, W., Gilbert, R. G., & Li, E. (2019). How amylose molecular fine structure of rice
- starch affects functional properties. *Carbohydrate Polymers*, 204, 24-31.
- 461 Tester, R. F., & Debon, S. J. J. (2000). Annealing of starch a review. *International Journal of Biological*
- 462 *Macromolecules*, 27(1), 1-12.
- Vamadevan, V., & Bertoft, E. (2015). Structure-function relationships of starch components. *Starch- Starke*, 67(1-2), 55-68.
- 465 Wang, Y., Chen, L., Yang, T., Ma, Y., McClements, D. J., Ren, F., Tian, Y., & Jin, Z. (2021). A review of
- 466 structural transformations and properties changes in starch during thermal processing of foods. *Food*
- 467 Hydrocolloids, 113.
- 468 Wang, Y., Li, X., Ji, H., Zheng, D., Jin, Z., Bai, Y., & Svensson, B. (2020). Thermophilic 4-alpha-
- 469 Glucanotransferase from Thermoproteus Uzoniensis Retards the Long-Term Retrogradation but
- 470 Maintains the Short-Term Gelation Strength of Tapioca Starch. Journal of Agricultural and Food

- 471 *Chemistry*, *68*(20), 5658-5667.
- 472 Yang, H., Tang, M., Wu, W., Ding, W., Ding, B., & Wang, X. (2021). Study on inhibition effects and
- 473 mechanism of wheat starch retrogradation by polyols. *Food Hydrocolloids, 121*, 106996.
- 474 Yuryev, V. P., Krivandin, A. V., Kiseleva, V. I., Wasserman, L. A., Genkina, N. K., Fornal, J., Blaszczak,
- 475 W., & Schiraldi, A. (2004). Structural parameters of amylopectin clusters and semi-crystalline growth
- 476 rings in wheat starches with different amylose content. *Carbohydrate research*, 339(16), 2683-2691.
- 477 Zan, K., Wang, J., Ren, F., Yu, J., Wang, S., Xie, F., & Wang, S. (2021). Structural disorganization of
- 478 cereal, tuber and bean starches in aqueous ionic liquid at room temperature: Role of starch granule surface
- 479 structure. *Carbohydrate Polymers*, 258.
- 480 Zavareze, E. d. R., & Dias, A. R. G. (2011). Impact of heat-moisture treatment and annealing in starches:
- 481 A review. *Carbohydrate Polymers*, 83(2), 317-328.
- 482 Zhang, G., Ao, Z., & Hamaker, B. R. (2006). Slow digestion property of native cereal starches.
- 483 *Biomacromolecules*, 7(11), 3252-3258.
- 484 Zhao, A.-Q., Yu, L., Yang, M., Wang, C.-J., Wang, M.-M., & Bai, X. (2018). Effects of the combination
- 485 of freeze-thawing and enzymatic hydrolysis on the microstructure and physicochemical properties of
- 486 porous corn starch. *Food Hydrocolloids*, *83*, 465-472.
- 487 Zhong, Y., Keeratiburana, T., Kain Kirkensgaard, J. J., Khakimov, B., Blennow, A., & Hansen, A. R.
- 488 (2021). Generation of short-chained granular corn starch by maltogenic  $\alpha$ -amylase and transglucosidase
- 489 treatment. Carbohydrate Polymers, 251.
- 490 Zobel, H. F. (1988). Starch crystal transformations and their industrial importance. *Starch/Staerke*, 40(1),
- 491 1-7.
- 492

### 93 **Tables**

## **Table 1.** The lamellar parameters and fractal features of native, control and MA treated wheat starch granules

S	- (8-1)	D <sub>Bragg</sub> (nm) -	Lamellar parameter			Fractal features		
Sample	$q_1(Å^{-1})$		$d_p(nm)$	$d_{c}(nm)$	$d_a(nm)$	α	$D_m$	R <sup>2</sup>
NWS	0.062969	9.98	9.10	5.52	3.58	1.99	1.80	0.995
Control	0.063553	9.88	9.04	5.35	3.69	2.24	2.23	0.999
2.5 U/g	0.064124	9.80	9.01	5.04	3.97	2.31	2.31	0.999
5 U/g	0.064124	9.80	9.03	5.09	3.94	2.30	2.27	0.999
7.5 U/g	0.063553	9.89	9.01	5.05	3.96	2.28	2.31	0.999
10 U/g	0.063267	9.93	9.02	5.09	3.93	2.25	2.27	0.999
15 U/g	0.063553	9.89	8.98	5.04	3.94	2.27	2.31	0.999

G		A	Swelling power (g/g)	Chain length distribution (%)				
Sample	DH (%)	Amylose content (%)		DP<6	DP 7-12	DP 13-24	DP 25-36	DP>37
NWS		24.9±1.5ª	4.58±0.21ª	6.82	27.87	45.49	14.77	5.05
Control		23.4±1.3ª	$4.17{\pm}0.31^{ab}$	5.43	28.28	46.98	14.85	4.46
2.5 U/g	10.11±0.43 <sup>e</sup>	24.5±1.1ª	3.91±0.31 <sup>b</sup>	9.16	27.25	44.62	14.26	4.71
5 U/g	$12.66 \pm 0.31^{d}$	23.8±1.8ª	$3.92{\pm}0.34^{b}$	9.51	27.19	44.53	14.13	4.64
7.5 U/g	14.63±0.54°	23.3±0.2ª	$3.88{\pm}0.36^{b}$	10.45	27.17	43.75	14.07	4.56
10 U/g	$17.31 \pm 0.83^{b}$	22.9±1.8 <sup>a</sup>	3.67±0.34 <sup>b</sup>	11.51	26.87	43.38	13.83	4.41
15 U/g	21.13±0.69ª	$24.2{\pm}1.7^{a}$	3.70±0.39 <sup>b</sup>	12.92	26.68	42.22	13.79	4.39

### **Table 2.** Degree of hydrolysis, amylose content, swelling power and chain length distribution of native, control and MA treated starches

498 Values followed by different letters within a column are significantly different (p < 0.05).

G 1	Gelatinization of starch					Retrogradation enthalpy $\Delta H_{\rm r}$ (J/g)			
Sample	<i>T</i> <sub>o</sub> (°C)	$T_{\rm p}$ (°C)	$T_{\rm c}$ (°C)	$T_{c}$ - $T_{o}$ (°C)	$\Delta H_{\rm g} \left( {\rm J}/{\rm g} \right)$	7d	14d	21d	28d
NWS	58.18±0.22°	63.80±0.40°	$68.74{\pm}0.30^{d}$	10.56±0.37ª	7.57±0.27ª	2.63±0.30 <sup>b</sup>	3.21±0.15 <sup>b</sup>	3.68±0.27 <sup>b</sup>	$4.09{\pm}0.42^{b}$
Control	65.53±0.21ª	67.58±0.13 <sup>a</sup>	70.84±0.11ª	$5.31 \pm 0.29^{b}$	6.58±0.29 <sup>b</sup>	3.19±0.013ª	3.71±0.31ª	4.33±0.06 <sup>a</sup>	4.53±0.30 <sup>a</sup>
2.5 U/g	65.35±0.17 <sup>ab</sup>	$67.48{\pm}0.14^{ab}$	$70.53{\pm}0.20^{ab}$	5.18±0.11 <sup>b</sup>	5.87±0.12°	0.46±0.04°	0.54±0.02°	0.59±0.04°	0.69±0.16°
5 U/g	$65.34{\pm}0.22^{ab}$	67.22±0.19 <sup>ab</sup>	70.42±0.18 <sup>bc</sup>	5.08±0.12 <sup>b</sup>	5.74±0.06 <sup>cd</sup>	$0.27{\pm}0.07^{cd}$	0.41±0.09 <sup>cd</sup>	0.45±0.09 <sup>cd</sup>	$0.49{\pm}0.06^{cd}$
7.5 U/g	65.21±0.11 <sup>b</sup>	$67.17 \pm 0.15^{b}$	$70.28 {\pm} 0.05^{bc}$	$5.07 \pm 0.14^{b}$	5.69±0.13 <sup>cd</sup>	$0.24{\pm}0.04^{de}$	0.28±0.06 <sup>de</sup>	0.33±0.01 <sup>de</sup>	$0.37{\pm}0.03^{cd}$
10 U/g	65.16±0.10 <sup>b</sup>	67.16±0.14 <sup>b</sup>	$70.18 \pm 0.10^{b}$	5.02±0.18 <sup>b</sup>	5.54±0.10 <sup>de</sup>	$0.12{\pm}0.02^{de}$	0.19±0.06 <sup>de</sup>	$0.24{\pm}0.03^{ef}$	$0.28{\pm}0.04^{d}$
15 U/g	$65.26{\pm}0.07^{ab}$	67.52±0.14 <sup>ab</sup>	70.58±0.18 <sup>ab</sup>	5.31±0.11 <sup>b</sup>	5.36±0.04 <sup>e</sup>	0.04±0.01 <sup>e</sup>	0.07±0.03 <sup>e</sup>	$0.09{\pm}0.01^{\rm f}$	$0.12{\pm}0.03^{d}$

### **Table 3.** Gelatinization properties and retrogradation enthalpy of native, control and MA treated wheat starches

501 Values followed by different letters within a column are significantly different (p < 0.05).

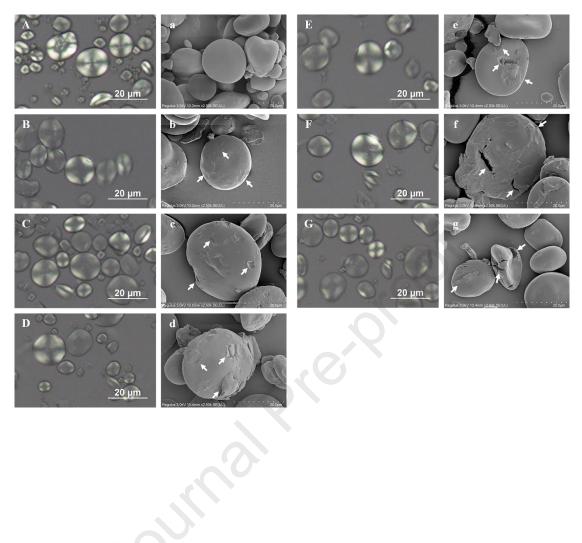
503 <b>Table 4.</b> Pasting properties of native, c	control and MA treated starches
---	---------------------------------

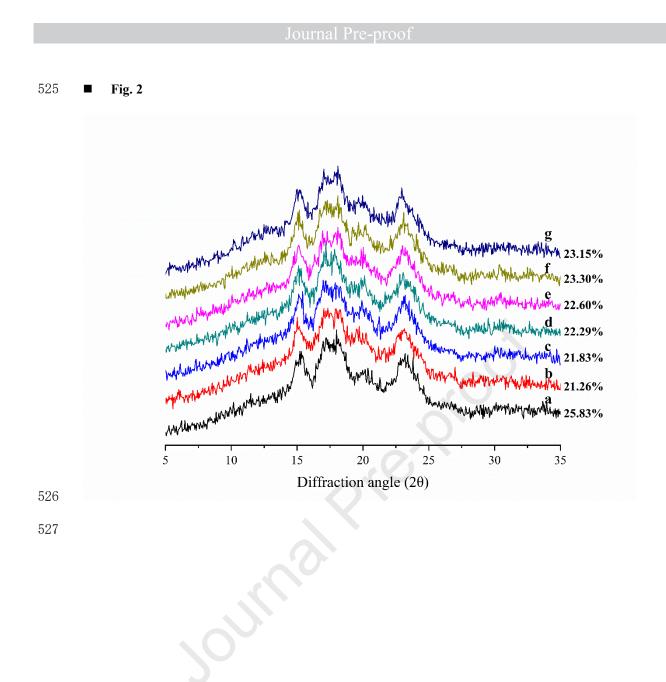
Sample	Peak viscosity (cP)	Trough viscosity (cP)	Final viscosity (cP)	Breakdown viscosity (cP)	Setback viscosity (cP)
NWS	2789.67±23.45ª	1891.79±13.68ª	3927.46±31.70 <sup>a</sup>	$897.89 \pm 9.79^{a}$	2035.68±18.02ª
Control	$2443.04{\pm}19.22^{b}$	$1830.40 \pm 33.10^{b}$	3924.98±10.96ª	612.64±13.88 <sup>b</sup>	2094.58±22.14 <sup>b</sup>
2.5 U/g	1165.52±15.29°	593.80±6.88°	1879.34±30.03 <sup>b</sup>	571.72±8.81°	1285.54±23.31°
5 U/g	1148.46±8.20°	$529.79{\pm}20.69^{d}$	1703.70±45.06°	618.67±12.50 <sup>b</sup>	1173.91±24.38 <sup>d</sup>
7.5 U/g	$897.46{\pm}18.69^{d}$	400.98±31.97°	1200.59±5.91 <sup>d</sup>	496.48±13.29 <sup>d</sup>	799.61±26.09°
10 U/g	853.34±22.55°	$361.34{\pm}3.53^{\rm f}$	1052.22±8.67°	491.99±19.07 <sup>d</sup>	$690.88{\pm}5.16^{\rm f}$
15 U/g	$498.81 {\pm} 9.84^{\rm f}$	$168.76 \pm 3.64^{g}$	$401.07 \pm 4.49^{f}$	330.05±6.33 <sup>e</sup>	232.32±1.37 <sup>g</sup>

Values followed by different letters within a column are significantly different (p < 0.05). 

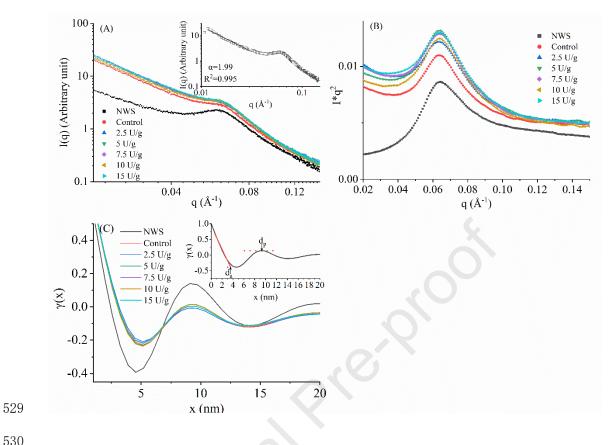
506	Figure Captions
507	■ <b>Fig. 1.</b> Morphological characteristic of (A, a) native wheat starch, (B, b) control, (C, c) – (G, g)
508	starches treated with MA at a dosage of 2.5, 5, 7.5,10, and 15 U/g, respectively.
509	■ <b>Fig. 2.</b> X-ray diffraction patterns of (a) native wheat starch, (b) control, (c) – (g) starches treated
510	with MA at a dosage of 2.5, 5, 7.5,10, and 15 U/g, respectively.
511	<b>Fig. 3.</b> Small angle X-ray scattering patterns. (A) Double-logarithmic SAXS patterns. Inset shows
512	how a was calculated, (B) Lorentz corrected SAXS patterns, (C) One-dimensional linear
513	correlation functions. Inset shows how the lamellar structure parameters were calculated.
514	<b>Fig. 4.</b> Chain length distribution analysis. (A) Chain length distribution profile of native wheat
515	starch. (B)–(F) Chain length distribution profiles (bar graph) and difference plots (line graph)
516	relative to the control of starches treated with MA at a dosage of 2.5, 5, 7.5,10, and 15 U/g,
517	respectively.
518	<b>Fig. 5.</b> RVA curves of the native and MA modified starch dispersions.
519	<b>Fig. 6.</b> Relationship between degree of hydrolysis and retrogradation of wheat starch treated with
520	MA. (A) Relationship between DH and setback values, (B) relationship between DH and $\Delta H_r$ .
521	



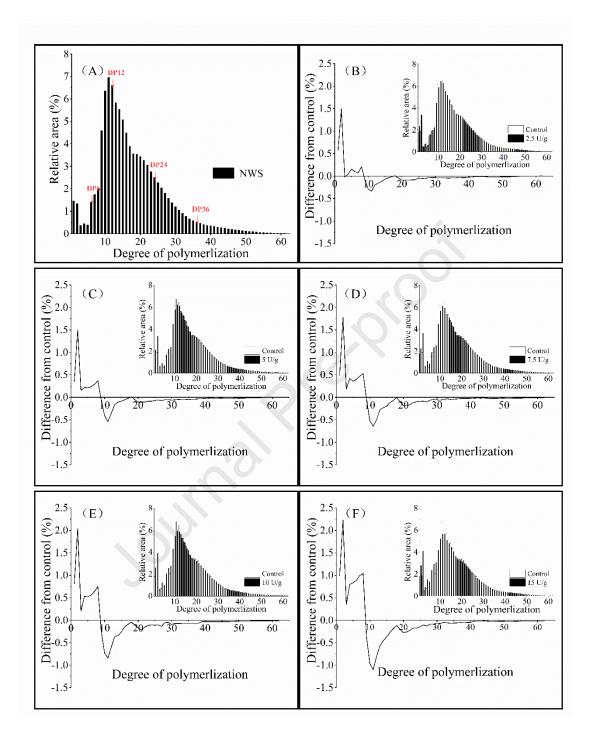






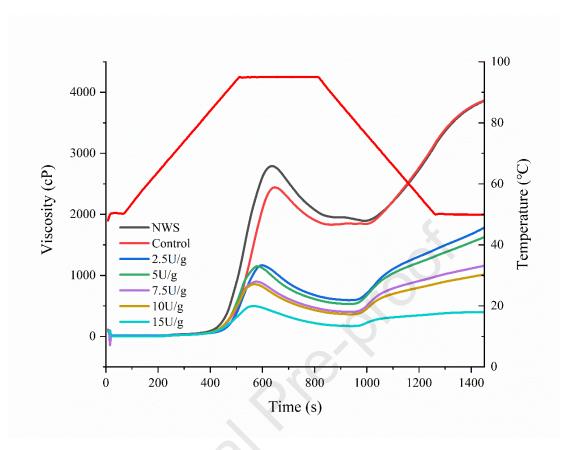


531 ■ Fig. 4



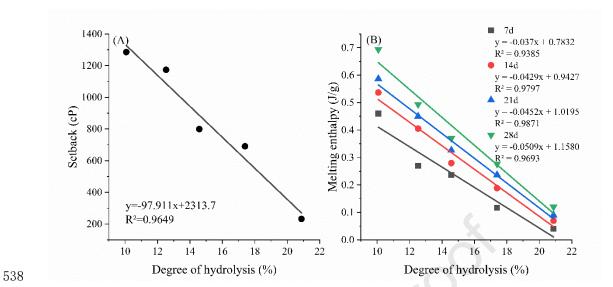


■ Fig. 5



535





ounderer

- Maltogenic  $\alpha$ -amylase (MA) effectively modified wheat starch granules.
- MA could act on both amorphous and crystalline regions in wheat starch granules.
- MA treatment inhibited the short- and long-term retrogradation of wheat starch.
- The setback value and retrogradation enthalpy of MA treated wheat starch showed linear

correlation with the degree of hydrolysis.

ournal proproo

### **Declaration of interests**

 $\boxtimes$  The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

 $\Box$  The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

