

# Microcarrier Culture for Efficient Expansion and Osteogenic Differentiation of Human Fetal Mesenchymal Stem Cells

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## Abstract

Stirred microcarrier (MC) culture has been suggested as the method of choice for supplying large volumes of mesenchymal stem cells (MSCs) for bone tissue engineering. In this study, we show that in addition to the improvement in cell expansion capacity, MSCs propagated and harvested from MC culture also demonstrate higher osteogenic potency when differentiated *in vivo* or *in vitro* in three-dimensional (3D) scaffold cultures as compared with traditional monolayer (MNL) cultures. Cytodex 3 microcarrier-expanded human fetal MSC (hfMSC) cultures (MC-hfMSCs) achieved 12- to 16-fold expansion efficiency ( $6 \times 10^5$ – $8 \times 10^5$  cells/mL) compared to 4- to 6-fold ( $1.2 \times 10^5$ – $1.8 \times 10^5$  cells/mL) achieved by traditional MNL-expanded hfMSC culture (MNL-hfMSCs;  $p < 0.05$ ). Both MC-hfMSCs and MNL-hfMSCs maintained similar colony-forming capacity, doubling times, and immunophenotype postexpansion. However, when differentiated under *in vitro* two-dimensional (2D) osteogenic conditions, MC-hfMSCs exhibited a 45-fold reduction in alkaline phosphatase level and a 37.5% decrease in calcium deposition compared with MNL-hfMSCs ( $p < 0.05$ ). Surprisingly, when MC-hfMSCs and MNL-hfMSCs were seeded on 3D macroporous scaffold culture or subcutaneously implanted into nonobese diabetic/severe combined immunodeficient mice, MC-hfMSCs deposited 63.5% ( $p < 0.05$ ) more calcium and formed 47.2% ( $p < 0.05$ ) more bone volume, respectively. These results suggest that the mode of hfMSC growth in the expansion phase affects the osteogenic potential of hfMSCs differently in various differentiation platforms. In conclusion, MC cultures are advantageous over MNL cultures in bone tissue engineering because MC-hfMSCs have improved cell expansion capacity and exhibit higher osteogenic potential than MNL-hfMSCs when seeded *in vitro* into 3D scaffolds or implanted *in vivo*.

**Key words:** bioreactor; bone tissue engineering; fetal human mesenchymal stem cells; *in vivo* ectopic bone formation; microcarrier

## Introduction

MESENCHYMAL STEM CELLS (MSCs) are primitive cell types, which can be readily isolated from the bone marrow and other tissues and directed down to multiple mesenchymal lineages such as bone, cartilage, and fat.<sup>1,2</sup> They can secrete multiple cytokines that aid tissue repair and are being investigated for a number of clinical indications due

to their supportive functions<sup>3,4</sup> with over a hundred clinical trials registered currently.<sup>2</sup> Moreover, MSCs are nonimmunogenic<sup>5,6</sup> and largely not rejected in third party allogeneic transplantation paradigms, and they can be stored as off-the-shelf cell sources.<sup>2</sup>

Since the default pathway for MSCs is the osteogenic lineage,<sup>7,8</sup> they have been investigated as promising cell sources for bone tissue engineering (BTE). We have shown previously

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that hfMSCs have superior expansion and osteogenic differentiation potential compared to perinatally derived MSCs from umbilical cord, adult adiposal, and bone marrow tissues.<sup>8</sup> When seeded onto macroporous poly- $\epsilon$ -caprolactone-tri-calcium-phosphate (PCL-TCP) scaffolds and dynamically cultured, these hfMSC-grafts can rescue critical-sized defects through enhanced neovascularization.<sup>9</sup>

The clinical use of MSCs for BTE requires a large number of culture-expanded MSCs. For example, in a phase II clinical trial of nonunion fracture conducted by University of Liege, Belgium (ClinicalTrials.gov Identifier: NCT01429012), a dose of  $40 \times 10^6$  cells per patient has been proposed, and it was previously reported by Mesoblast Limited that fracture healing rates are closely linked to the transplanted dose of MSCs.<sup>10</sup> Since the yield of MSCs in culture is low ( $2 \times 10^4$ – $3 \times 10^4$  cell/cm<sup>2</sup>), achieving these cell quantities in conventional monolayer (MNL) culture is problematic.<sup>11</sup> A culture surface area of 0.13–0.20 m<sup>2</sup> will be needed for supplying cells for one treatment. Furthermore, this MNL operation, which requires use of multiple flasks is labor intensive, requiring multiple rounds of subculturing; is susceptible to contamination; and lacks control and monitoring of culture conditions.<sup>12,13</sup>

In order to overcome the inefficiencies of MNL cultures, microcarrier (MC)-based cultures, in which cells are propagated on the surface of small beads suspended in growth medium by slow agitation, has been proposed. This enables a scalable homogenous culture with high surface area to volume ratio to be achieved. One liter culture containing 5 mg/mL MCs (Cytodex 3, GE Healthcare) can provide 1.35 m<sup>2</sup> for cell growth.<sup>14</sup>

Different groups have investigated the expansion of a variety of human MSCs in MC culture and their use for studying bone tissue differentiation and engineering. The majority of these MC-related publications have reported that the cells grown on MC retained their multilineage differentiation potential as demonstrated by alkaline phosphatase (ALP) activity, von Kossa, Oil red O, and/or Alcian blue staining.<sup>15–18</sup> Some publications reported on the up-regulation of osteogenesis-related genes such as collagen type 1, bone sialoprotein, ALP, osteocalcin, and osteopontin by quantitative real-time polymerase chain reaction (qRT-PCR) and/or ALP activity during the early differentiation phase over 2–4 weeks.<sup>18–21</sup> Only Yang and co-workers have brought their work further by transplanting their Cultispher<sup>®</sup> S MC expanded rat MSCs directly into rat's nonunion femoral defects providing a proof-of-concept of the utility of MC expanded MSCs for BTE.<sup>22,23</sup> Still, there is a lack of data comparing MC and MNL expanded human fetal MSCs in a head-to-head and comprehensive manner of their subsequent long-term (3 months) osteogenic potency in *in vitro* two-dimensional (2D), three-dimensional (3D), and *in vivo* differentiation conditions, which is most relevant to clinical applications of bone repair.

In this work, hfMSCs expanded on static MNL (MNL-hfMSC) and agitated Cytodex 3 MC (MC-hfMSC) cultures were evaluated for their immunophenotype, colony-forming capacity, and osteogenic differentiation efficacy on *in vitro* 2D MNL culture and 3D scaffold culture and in *in vivo* subcutaneous transplanted nonobese diabetic/severe combined immunodeficient (NOD/SCID) mice. We have found that beyond the large-scale expansion potential of hfMSCs propagated in stirred MC culture the different

mode of cell propagation in the MC culture resulted in higher osteogenic efficiency in 3D conditions in both *in vitro* scaffold and *in vivo* differentiation assays. These findings suggest that the MC-hfMSC expansion platform is advantageous over traditional static MNL culture in terms of expansion capability, simplicity, and the preservation of high osteogenic potency in 3D scaffold culture and *in vivo* ectopic bone formation.

## Materials and Methods

### *Ethics of obtaining and culturing hfMSCs and responsible use and care of laboratory animals*

Fetal tissue collection was approved by the Domain Specific Review Board of National University Hospital, Singapore (DSRB-D-06-154) in compliance with international guidelines regarding the use of fetal tissue for research.<sup>24</sup> Pregnant women gave separate written consent for the clinical procedure and for the use of fetal tissue for research purposes. Fetal tissues were collected after clinically indicated termination of pregnancy, and gestational age was determined by crown-rump length measurements. In these experiments, a 13-week gestation sample was used.

hfMSCs were isolated from bone marrow through plastic adherence and culture expansion and characterized through immunophenotyping, colony-forming capacity, and tri-lineage differentiation into osteoblasts, adipocytes, and chondrocytes as previously described.<sup>8,25</sup> Briefly single-cell suspensions of fetal bone marrow were prepared by flushing the marrow cells out of humeri and femurs using a 22-gauge needle into Dulbecco's modified Eagle's medium (DMEM, Sigma-Aldrich)–GlutaMAX (Gibco) supplemented with 10% fetal bovine serum (FBS), 50 U/mL penicillin, and 50 mg/mL streptomycin (Gibco), referred herein as D10, and then plated onto 100-mm dishes at  $10^6$  mononuclear cells/mL of D10 medium, 10 mL per dish. Media were changed every 2–3 days, and nonadherent cells were removed and subcultured at  $5 \times 10^3$  cell/cm<sup>2</sup> to subconfluence. hfMSCs at passage 7 were used for both characterization and the experiments described here. All cultures were maintained at 37°C, 5% CO<sub>2</sub> humidified incubator.

NOD-SCID mice (approximately 8 weeks old,  $n=5$ ) were acquired through NUS Laboratory Animals Centre and all procedures were approved by the Institutional Animal Care and Use Committee (IACUC) at National University of Singapore.

### *Preparation of MCs*

MCs used in this study (Table 1) were prepared according to manufacturers' instructions. Briefly, MCs were washed with phosphate-buffered saline (PBS; Mg<sup>2+</sup>, Ca<sup>2+</sup> free) three times; thereafter they were sterilized by autoclaving at 121°C for 20 min. Before use, MCs were rinsed three times with D10 medium. For MC work, only plastic or siliconized (Sigmacote<sup>®</sup>, Sigma-Aldrich) glass equipment were used in order to prevent MC adsorption.

### *Cultivation of hfMSCs on MC in spinner flask*

One-hundred-milliliter spinner flasks (Scientific Industries; Bell-Flo<sup>™</sup>) containing MCs suspended in 50 mL of D10 medium were seeded with  $5 \times 10^6$  cells (Table 1) at 3 cells/

TABLE 1. CHARACTERISTICS OF MICROCARRIERS USED IN THIS STUDY

Microcarrier	Shape	Dimension ( $\mu\text{m}$ )	Surface area ( $\text{cm}^2/\text{mg}$ dry weight)	Material	Surface properties	Working concentration (mg/mL)	Manufacturer
Cytodex 1	Spherical	180 $\pm$ 45	4.40	Cross-linked dextran	Positive charge: N,N-diethylaminoethyl (DEAE). Charge density of 1.4–1.6 meq/g dry weight.	2.45	GE Healthcare
Cytodex 3	Spherical	175 $\pm$ 40	2.70	Cross-linked dextran	Denatured type 1 collagen (16 mg/cm <sup>2</sup> )	4.17	GE Healthcare
Cultispher GL	Spherical	230 $\pm$ 90	Not available	Cross-linked gelatine	Macroporous, gelatin (50- to 70- $\mu\text{m}$ pore size)	12.03	Sigma-Aldrich
HyQsphere P102-L	Spherical	120 $\pm$ 30	0.48	Cross-linked polystyrene	Cross-linked polystyrene	2.79	Hyclone

bead ratio. The culture was agitated in a spinner flask impeller (Bellco Glass Inc., cat. no. 1965-10100) for 24 h at 25 rpm, thereafter 50 mL of D10 medium was added and agitation rate was increased to 30 rpm. The culture was maintained for up to 12 days, and 50% of the culture medium was replenished with fresh D10 medium every other day.

#### Upscaling of MC-hfMSC culture

A 1-L bioreactor (Sartorius Biostat<sup>®</sup> B-DCU) containing 8.34 mg/mL MCs suspended in 500 mL of D10 medium was seeded with  $5 \times 10^7$  cells. The culture was agitated for 24 h at 30 rpm; thereafter 500 mL D10 medium was added and agitation rate was increased to 50 rpm. The culture was maintained for up to 8 days, and 50% of the culture medium was replenished with fresh D10 medium every other day. Overhead aeration was carried out using a mass flow controller to regulate the mixture of gases entering the bioreactor. The minimum dissolved oxygen concentration was set at 30% of atmospheric and pH was controlled by NaOH and CO<sub>2</sub> gas.

Concentrations of metabolites such as glucose, glutamine, lactate, and ammonia were measured using Bioprofile 100 plus (NOVA). Specific consumption and production rate of metabolites ( $q_m$ ) and yield ratios ( $Y_{a/b}$ ) were calculated as previously described.<sup>26</sup>

#### Harvesting of hfMSCs from MCs

After 9 days of propagation, 20 mL of MC cultures were transferred to a 50-mL tube and washed three times with 8.3 mL of PBS (Mg<sup>2+</sup>, Ca<sup>2+</sup> free) by decantation. Harvesting was carried out using either 4.2 mL of 0.25% Trypsin-EDTA (Gibco), 20 mg/mL collagenase type I (Sigma-Aldrich), or TrypLE<sup>™</sup> Express (1 $\times$ ) (Gibco), at 37°C with agitation by reciprocal mixing at 90°C, 90 oscillations per minute (Grant-Bio rotator-mixer; cat. no. PTR-35). After 5–15 min of digestion, 4.2 mL of fresh D10 medium was added to stop the enzymatic reactions, and the cells were separated from the MCs by sieving through 70- $\mu\text{m}$  cell strainers (BD Falcon). Cell counts were taken every 5 min.

#### Measurement of MC culture aggregations

MC aggregation rates were measured by phase contrast inverted light microscopy. Using 100 $\times$  magnifications, five random fields were scanned, counted, and measured for the

number of aggregates and aggregate size. Aggregates were defined as clumps with more than two MCs linked by cell bridges.

#### In vitro 2D osteogenic differentiation of harvested hfMSCs

Osteogenic induction was done by plating  $2 \times 10^4$  cells/cm<sup>2</sup> immediately after harvesting from Nunc six-well tissue culture plate (9.6 cm<sup>2</sup>/well, Cat. no. 140675) or MCs onto tissue culture dish containing osteogenic differentiation medium (D10 supplemented with 10 mM  $\beta$ -glycerophosphate, 10 nM dexamethasone, and 0.2 mM ascorbic acid). The cultures were incubated for 21 days with osteogenic differentiation medium, and media exchange was done every other day.

#### In vitro 2D osteogenic differentiation of MC-hfMSC-unharvested culture

Homogenous samples were taken from MC spinner culture (after 9 days of propagation), and cell densities were determined by nuclei count (as described in the *Cell counting* section). An adequate volume of MC spinner culture that contained the cell numbers required for differentiation was transferred to a 50-mL tube. The culture was left standing for 5 min to allow unharvested MC-hfMSCs to settle. The supernatant was removed and osteogenic differentiation medium was added to adjust the cell density to  $1 \times 10^5$  cells/mL. Then, 2 mL of culture was plated onto each well of a six-well tissue culture plate. The culture was incubated for 21 days with osteogenic differentiation medium and medium exchange was done every other day.

#### In vitro 3D (scaffold) osteogenic differentiation of hfMSCs

Cells were suspended at high cell density of  $2 \times 10^7$  cells/mL. Using a micropipette,  $1 \times 10^6$  cells (50  $\mu\text{L}$ ) were loaded on 4 mm  $\times$  4 mm  $\times$  4 mm macroporous (70% free volume,  $2.2 \times 10^4$  cells/mm<sup>3</sup> of free volume) PCL-TCP (Osteopore International) that were placed individually in each well of a 12-well plate. The plates were incubated at 37°C in 5% CO<sub>2</sub>, humidified incubator for 3 h to allow attachment of cell to the scaffolds. Thereafter, 2 mL of osteogenic differentiation medium was added slowly into the well to cover the scaffolds. The cultures were maintained for 28 days, with osteogenic differentiation medium exchange done every other day.

### *In vivo transplantation of hfMSCs and ectopic bone formation*

Three groups of implants were generated in 1.5-mL eppendorf tubes to form a round pellet. In the cellular implant groups,  $1 \times 10^6$  hfMSCs were harvested from either MC or MNL cultures and centrifuged at 400 g at 4°C for 5 min. The resulting pellets were mixed with 100  $\mu$ L of fibrin glue (Tisseel Kit, Baxter) and 50 mg of hydroxyapatite (HA) powder (kindly provided by Prof. Eng-San Thian from the Department of Mechanical Engineering, National University of Singapore). In the third group, only fibrin glue and HA powder were used to generate acellular implants. All implants were incubated for 30 min at room temperature after addition of the fibrin glue and HA powder, followed by incubation in osteogenic differentiation medium for 1 h at 37°C in a 5% CO<sub>2</sub> humidified incubator before implantation.

A 10-mm longitudinal dorsal skin incision was created on anesthetized NOD/SCID mice (Charles Rivers, Australia). Subcutaneous pouches were produced by using a sterile blunt end forceps through blunt dissections. Each mouse received three implants (one implant from each of the above groups), two on opposite sides of the upper midline dorsal area and one at the lower dorsal area. The wounds were closed with interrupted 6-0 vicryl sutures and retrieved for analysis by micro-computed tomography (micro-CT) 3 months post transplantation. For each implant group, five implants were generated and transplanted as previously described.<sup>8</sup>

### *Cell counting*

Total cell count of attached cells on MC and MNL was measured by nuclei count (Nucleocounter NC-100, ChemoMetec) according to the manufacturer's instructions. Non-attaching cells were counted by the trypan blue exclusion method.

### *Immunophenotypic analysis of hfMSCs*

Viable hfMSCs harvested from MNL or MC cultures were analyzed for CD34, CD73, CD90, CD105, and STRO-1 (Biolegend) surface markers through flow cytometer (BD FACS Calibur) as previously described.<sup>8</sup>

### *Colony-forming unit-fibroblast assay*

Colony-forming unit-fibroblast (CFU-F) assays were performed by seeding 100 cells onto 100-mm tissue culture dish (2 cells/cm<sup>2</sup>) containing 10 mL of D10. After 14 days of incubation, colonies were visualized by crystal violet staining as described previously; colonies having a diameter of 2 mm or more were counted.<sup>8</sup>

### *ALP assay*

The ALP concentration in cell lysates was measured using SensoLyte pNPP Alkaline Phosphatase Assay Kit (AnaSpec) following the manufacturer's instructions. Results were normalized to total cell count obtained using nuclei count (Nucleocounter, ChemoMetec).

### *Calcium deposition assay*

Differentiated 2D cultures were washed three times with PBS (Mg<sup>2+</sup>, Ca<sup>2+</sup> free), and the extracellular calcium deposit

was dissolved with 0.5 normality (N) acetic acid for 15 min at room temperature. Similarly 3D scaffolds were washed three times with PBS (Mg<sup>2+</sup>, Ca<sup>2+</sup> free) and incubated with 0.5 mL of 0.5 N acetic acid per scaffold for 60 min at room temperature with occasional agitation. Eluted calcium was quantified using calcium assay kit (BioAssay System) according to the manufacturer's instructions. Calcium depositions of nondifferentiated hfMSCs cultured in DMEM with serum (i.e., MSC culture media) were measured and used as negative control. Results were either normalized to total cell count or total double-stranded (ds)DNA content measured by nuclei count (Nucleocounter, ChemoMetec) or PicoGreen dsDNA quantification assay (Molecular Probes), according to manufacturer's instructions.

### *PicoGreen dsDNA quantification assay of the scaffold cultures*

Each scaffold was subjected to three cycles of repeat freeze thawing, and followed by incubation with 0.5 mL of trypsin and collagenase mixture (1:1 ratio) for 1 h at 37°C with occasional agitation. Cell lysates were harvested by centrifuging the scaffold at 14,000 g for 5 min. Double-stranded DNA content in the samples was quantified by PicoGreen dsDNA Quantification kit (Molecular Probes) according to manufacturer's instructions.

### *Micro-CT of ectopic bone tissue*

After 3 months of transplantation, implants ( $n=5$  from each group) were harvested, fixed with 2.5% glutaraldehyde, and imaged using Micro-CT, 1076 SkyScan machine (SkyScan) as previously described.<sup>8</sup> Acellular implants (serving as negative controls) that had been implanted over the same period of time were imaged and used as a baseline.

### *Histology*

Ectopic bone samples were harvested 3 months after transplantation. Samples were fixed, embedded, sectioned, and stained as previously described.<sup>9</sup> Briefly, hematoxylin and eosin, von Kossa, and Masson's trichrome stains were used to detect general tissue morphology, calcium deposits, and woven and mature bone structure revealing the presence of collagen I, respectively.

### *Statistical analysis*

Data are shown as mean  $\pm$  standard deviation. One-way analysis of variance (ANOVA) was carried out to determine the significance between independent experimental groups. Once ANOVA analysis shows that there are significant differences between independent experimental groups, *post hoc* Tukey tests were carried out to determine which experimental groups were significantly different from the rest using GraphPad Prism version 4.03 for Windows (GraphPad Software);  $p$  values  $< 0.05$  were considered as significant.

## **Results**

### *Establishment of an efficient MC-hfMSC cell expansion system*

To explore scale-up potential, four commercially available MCs (Cytodex1, Cytodex3, Cultispher GL, and HyQspheres;

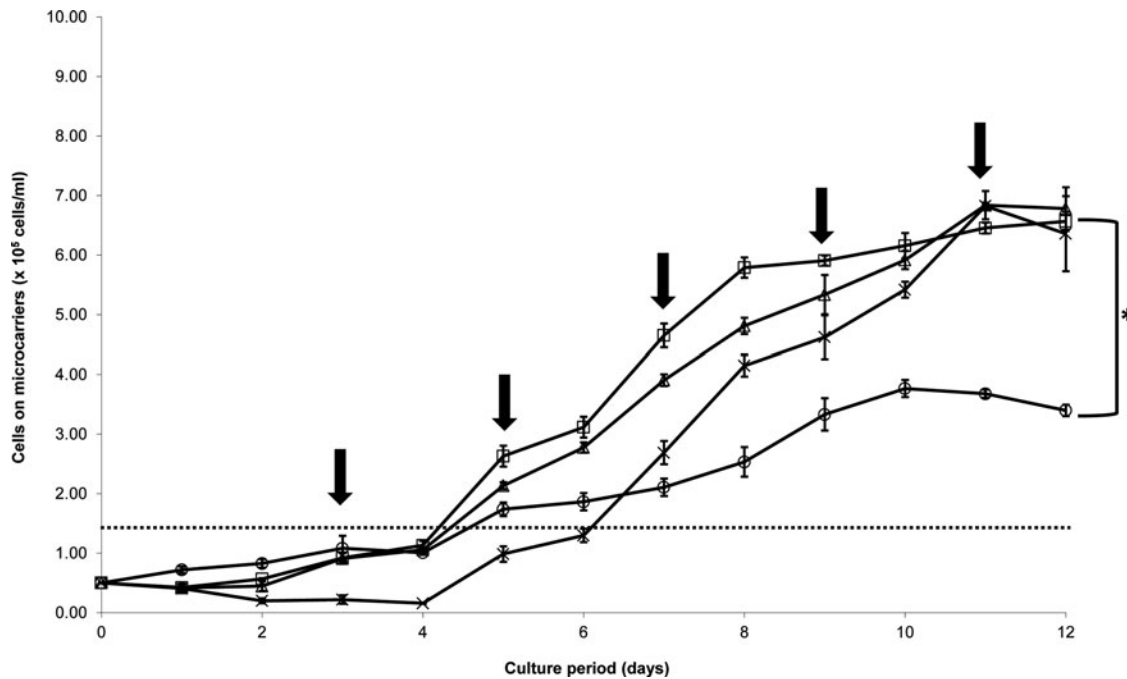
Table 1) were tested for their ability to support hfMSC growth under stirring conditions in 100 mL spinner flasks. These MCs are made up of different matrices (cross-linked dextran, polystyrene, and gelatin), surface properties (positively charged, tissue culture-treated polystyrene, collagen coated, and gelatin), porosity (microporous, macroporous), and sizes (120–230  $\mu\text{m}$ ; Table 1).<sup>16,17,27</sup> Since over-confluency of MSC culture is known to cause adverse effects on its osteogenic differentiation potential,<sup>28,29</sup> we chose a low inoculum ratio of three cells per bead for this study. High seeding ratio of above five cells per bead can generate over-confluency on the smaller diameter MCs.<sup>20,30</sup>

Thus, spinner flasks were seeded at cell densities of  $5 \times 10^4$  cells/mL with Cytodex 1, Cytodex 3, Cultispher GL, and HyQsphere P102-L MC at a ratio of three cells per bead. Low agitation speed (25 rpm; spinner flask impeller, Bellco Glass Inc., cat. no. 1965-10100) for the first 24 h was used in order to allow efficient cellular distribution and attachment. Thereafter, it was increased to 30 rpm to prevent aggregation and ensure optimal gaseous exchange to the culture. The cell growth kinetics for all MC cultures exhibited a lag phase of 4 days before an exponential phase was reached (Fig. 1). Slow growth (doubling time  $61 \pm 5$  h) and low final cell yields of  $3.8 \times 10^5 \pm 0.1 \times 10^5$  cells/mL (7.6-fold expansion) were obtained in the Cultispher GL MC culture. These low yields can be attributed to difficulties in achieving efficient cell spreading on the Cultispher GL-MC surface, which is not smooth due to its macroporous nature (50- to 70- $\mu\text{m}$  pore size),<sup>31</sup> and/or as a result of limitation of nutrient supply due to the formation of comparatively large aggregates ( $576 \pm 133 \mu\text{m}$ , Fig. 2.) generated in these cultures ( $83 \pm 5\%$  aggregation on day 8). In HyQSpheres P-102-L cultures, we observed significant cell loss during the initial 4 days of cul-

ture, which was due to the low efficiency of cell attachment to these noncharged tissue culture treated polystyrene MC ( $56 \pm 4\%$  cell attachment efficiency achieved as compared with  $90 \pm 5\%$  in Cytodex 1 and 3). Thereafter, HyQSpheres P-102-L MCs supported active cellular expansion, with a doubling time of  $33 \pm 2$  h, achieving final cell densities of  $6.8 \pm 0.1 \times 10^5$  cells/mL on day 11 (13.6-fold expansion) (Fig. 1). However, significant hfMSC-MC aggregates were formed in  $88 \pm 6\%$  of MCs by day 12 of culture, which was a result of cell-bridges forming between the MCs (Fig. 2).

We obtained similar growth kinetics of hfMSCs seeded onto positively charged Cytodex 1 and collagen-coated Cytodex 3, which are both dextran based MCs (Fig. 1). hfMSCs attached and spread on the surface of these two MCs within a few hours after seeding. At 24 h,  $90 \pm 5\%$  of the seeded hfMSCs were found to be attached and spread onto the MC surfaces (Fig. 2). The exponential phase of cellular expansion occurred after a lag phase, achieving similar maximal cells yields of  $6.5 \pm 0.1 \times 10^5$  and  $6.8 \pm 0.2 \times 10^5$  cells/mL (13- to 13.6-fold expansion) for Cytodex 1 and 3 MCs, respectively, on day 11. As the cells became confluent, hfMSC-MC aggregation was observed, with lower levels seen in Cytodex 3 compared with Cytodex 1 by day 12 ( $10 \pm 4\%$  versus  $24 \pm 5\%$ ). Cell viability of more than 95% (trypan blue exclusion method) was measured in both cultures after harvesting by trypsin. In comparison, MNL cultures became confluent over 4 to 5 days.

In this head-to-head comparison of the different MCs for expansion of hfMSCs, Cytodex 3 MCs were able to generate the largest fold expansion while maintaining the lowest aggregation rates compared with the other three MCs. Since aggregation can lead to inactivation of osteogenic programming, and may result in a reduction in osteogenic



**FIG. 1.** Growth kinetics of human fetal mesenchymal stem cells (hfMSCs) on different microcarriers in stirred spinner flasks on different microcarriers: (□) Cytodex 1, (Δ) Cytodex 3, (○) Cultispher GL, (×) HyQSpheres P102-L. Cultures maintained for 12 days, with half change of fresh D10 medium every other day (indicated by ↓). Statistical analysis indicate that Cultispher GL had achieved significantly lower final cell density among the four microcarriers ( $*p < 0.01$ ). The dashed line indicates maximal cell yield in monolayer cultures.

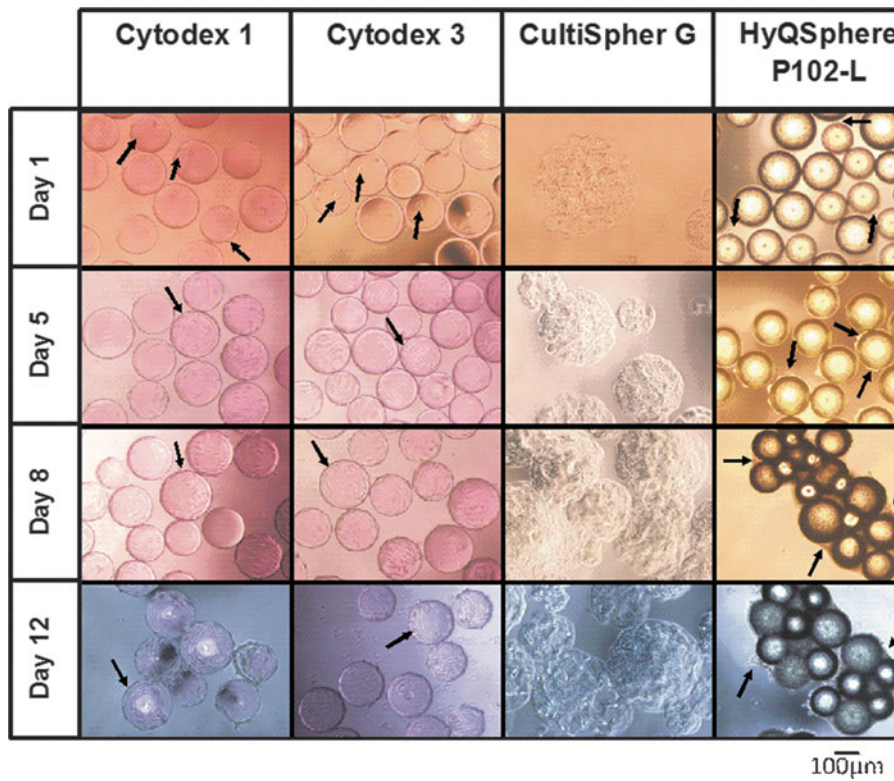


FIG. 2. Morphology of hfMSCs cultured on various microcarriers from days 1 to 12.

potential,<sup>28,29</sup> Cytodex 3 MCs were chosen for further studies. Reproducibility of hfMSC Cytodex 3 MC cultures in spinner flasks was demonstrated by execution of eight separate runs with an average maximal cell yield of  $8.3 \times 10^5 \pm 0.9 \times 10^5$  cells/mL (17- $\pm$ 2-fold expansion) and a doubling time of  $48 \pm 5$  h, as compared with cell yield of  $1.5 \times 10^5 \pm 0.3 \times 10^5$  cells/mL (5 $\pm$ 1 fold expansion) and doubling time of  $36 \pm 4$  h ( $p < 0.05$ ) in MNL culture. The phenom-

enon of longer doubling time observed in MC culture might be due to shear stress as reported in earlier literature.<sup>19,23,32</sup>

All hfMSCs harvested from both MNL and Cytodex 3 MC cultures maintained their immunophenotype of CD73, CD90, and CD105 positivity (>90%); high STRO-1 expression (46% to 55%); and negative for CD34. A similar colony-forming capacity was observed ( $65 \pm 8\%$  versus  $73 \pm 5\%$ , MC-hfMSCs versus MNL-hfMSCs,  $n = 3$ ,  $p > 0.05$ ; Table 2). The potential

TABLE 2. CHARACTERISTICS OF HUMAN FETAL MESENCHYMAL STEM CELLS HARVESTED BY TRYPSIN, TRYPLE, AND COLLAGENASE FROM CYTODEX 3 MICROCARRIER SURFACE ( $n = 3$ )

Treatment	Controls <sup>a</sup>		Mode of cell harvesting from Cytodex 3 microcarriers		
	MNL-hfMSC	MC-hfMSC-unharvested	Trypsin	TrypLE <sup>TM</sup> express	Type I collagenase
Harvesting efficiency (%)	>95	NR	84 $\pm$ 3	61 $\pm$ 3	97 $\pm$ 4
Cell viability (%)	>95	NR	>95	>95	>95
Immunophenotype (%)		NR			
CD 73	96 $\pm$ 4		95 $\pm$ 4	95 $\pm$ 3	96 $\pm$ 3
CD 90	97 $\pm$ 3		98 $\pm$ 2	96 $\pm$ 2	97 $\pm$ 4
CD105	95 $\pm$ 5		92 $\pm$ 4	93 $\pm$ 6	85 $\pm$ 8
STRO-1	46 $\pm$ 8		55 $\pm$ 6	55 $\pm$ 10	47 $\pm$ 9
CD34 (negative marker)	2.5 $\pm$ 0.5		2.0 $\pm$ 0.8	0.8 $\pm$ 0.4	0.5 $\pm$ 0.3
Colony forming (%)	73 $\pm$ 5	NR	65 $\pm$ 8	62 $\pm$ 7	61 $\pm$ 7
Doubling time <sup>b</sup> (h)	36 $\pm$ 4	ND	41 $\pm$ 5	40 $\pm$ 1	40 $\pm$ 2
ALP concentration <sup>c</sup> (ng/10 <sup>6</sup> cells)	12.6 $\pm$ 0.4	0.27 $\pm$ 0.07	0.28 $\pm$ 0.04	0.19 $\pm$ 0.02	0.20 $\pm$ 0.03
Calcium deposition <sup>d</sup> ( $\mu$ g/10 <sup>6</sup> cells)	56 $\pm$ 5	71 $\pm$ 4	35 $\pm$ 6	27 $\pm$ 4	26 $\pm$ 2

<sup>a</sup>Controls: MNL-hfMSC and MC-hfMSC-unharvested.

<sup>b</sup>Doubling times were calculated based on results from three passages in monolayer cultures.

<sup>c</sup>ALP concentrations were measured before differentiation.

<sup>d</sup>Calcium depositions were measured on Day 21 of differentiation.

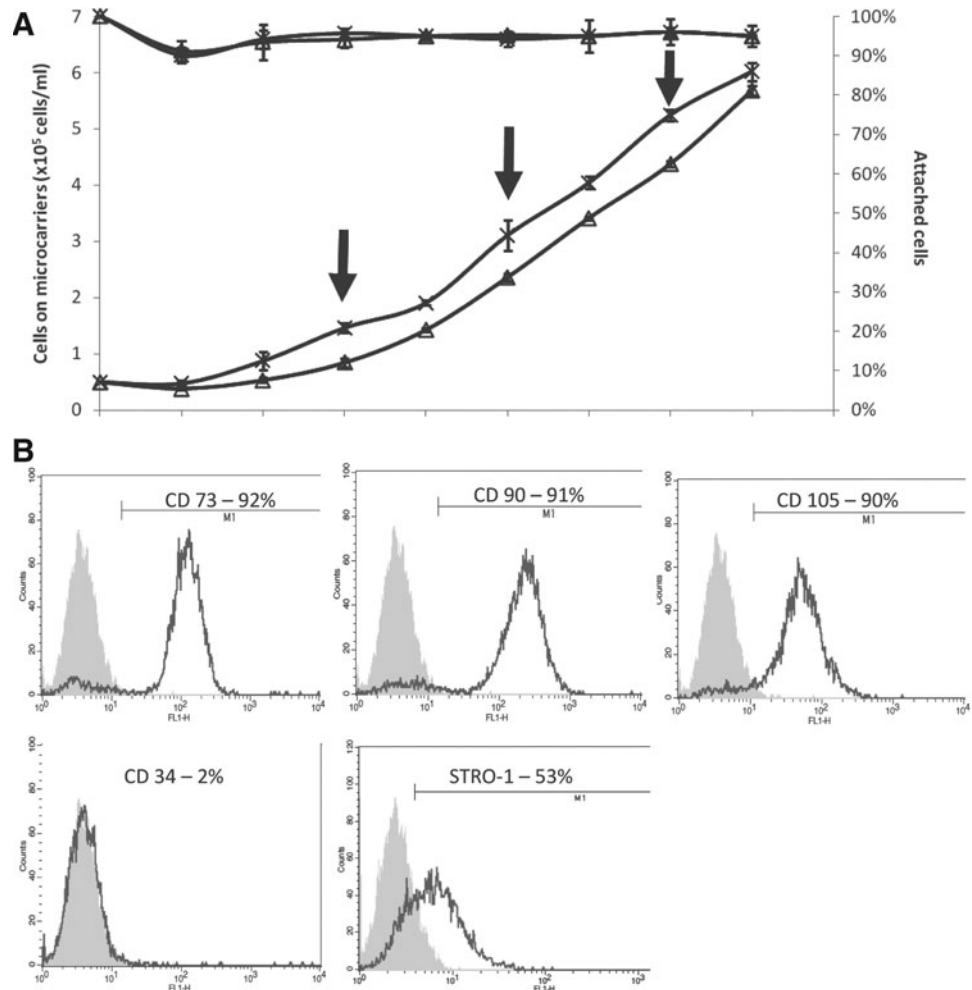
ND, not done; NR, not required.

of scaling up of the Cytodex 3 MC culture was demonstrated by increasing the culture volume from a 100-mL spinner flask to a controlled 1-L bioreactor, achieving similar yields as with the smaller volume cultures. Even suspension of the MCs was achieved by using a pitched type impeller (Sartorius Biostat B-DCU) and agitation at 50 rpm. Oxygen levels were maintained above 30% air saturation by overhead aeration and pH was maintained between 7.2 and 7.3. Cell yields were similar to those obtained in a parallel spinner flask culture (as control):  $6.0 \times 10^5 \pm 0.2 \times 10^5$  cells/mL (12-fold expansion) at day 8 and doubling time of 44 h (Fig. 3A). Cells harvested from the bioreactor retained MSC immunophenotype (Fig. 3B) and colony-forming ability ( $64 \pm 10\%$ ) at similar levels to those obtained in MNL and spinner flask MC cultures. Glucose and L-glutamine daily consumption rates were 5.5 and  $4.83 \mu\text{mol}/10^6$  cells, respectively, as compared with 12.5 and  $4.69 \mu\text{mol}/10^6$  cells for MNL cultures showing increase in glucose metabolism in the aerated spinner flask cultures. Production rate of lactate and ammonium were 10 and  $5.89 \mu\text{mol}/10^6$  cells per day, respectively, while MNL culture production rates were 30.5 and  $5.58 \mu\text{mol}/10^6$  cells per day. Due to the high glycolytic activity of the hfMSCs ( $Y_{\text{Lac/Glc}}$  of 1.81), at the later stages of cell growth, lactate concentration reached between 18 and 25 mM. These lactate levels are close to the MSC growth inhibitory levels (28 mM) reported previ-

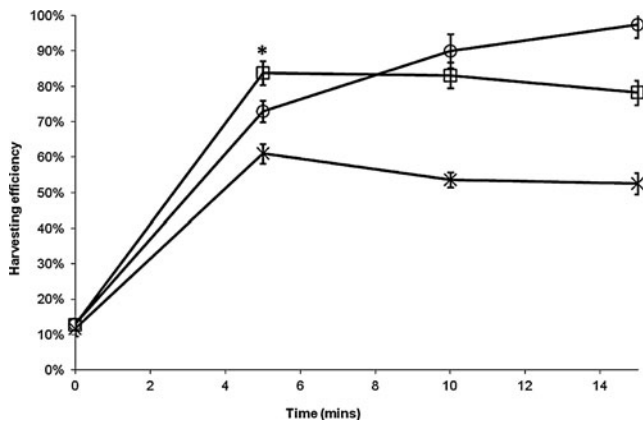
ously,<sup>12,16,17</sup> thus it is clear that in future development of MSC cultures, glucose feeding should be programmed to lower lactate production in culture.<sup>26</sup> L-glutamine was found to be in excess in the culture media, and the ammonium concentration in the media reached levels between 1.9 and 2.2 mM, which are below the inhibitory level of 2.4 mM reported for human MSC growth.<sup>12,17,26</sup>

#### Establishment of an efficient MC culture cell harvesting method

Next, we compared the kinetics of cell detachment from Cytodex 3 MC surface using three different enzymes: two nonspecific tryptic enzymes commonly used for cell dissociation (trypsin, TrypLE<sup>TM</sup> Express) and Type I Collagenase, which can specifically degrade the type 1 collagen coating on the Cytodex 3 MCs. We found that the use of TrypLE Express resulted in low cell harvesting efficiency of  $61.0 \pm 2.8\%$ , which did not improve with increasing incubation time (Fig. 4). The use of Type I Collagenase resulted in a slow rate of cell detachment, with  $73 \pm 3\%$  of cell harvested at 5 min, which rose to  $97 \pm 4\%$  at 15 min. While in the case of trypsin, harvesting efficiency of  $84 \pm 3\%$  was achieved in just 5 min of incubation. In all cases, cell viability was more than 95%.



**FIG. 3.** Scale up of hfMSC expansion in a 1-L controlled bioreactor. **(A)** Growth kinetics: (x) 1-L controlled bioreactor, (Δ) 100-mL spinner (control). **(B)** Immunophenotype of hfMSCs harvested from the bioreactor culture. A similar rate of growth and final cell density was seen for spinner flask and bioreactor culture ( $n=3$ ,  $p>0.05$ ).



**FIG. 4.** Kinetics of hfMSC detachment from Cytodex 3 microcarrier surface by enzymatic treatment: (□) Trypsin, (○) Type I Collagenase, and (×) TrypLETM Express. Statistical analysis shows that at 5 min of enzymatic treatment, trypsin had a significantly higher percentage of harvested cells than Type I Collagenase and TrypLETM Express ( $*p < 0.01$ ).

hfMSCs harvested from Cytodex 3 MCs (refer as MC-hfMSCs hereafter) by 5 min treatment with trypsin or TrypLE or 15 min with collagenase, were further characterized for their immunophenotype, colony-forming capacity, growth rate, and osteogenic differentiation potential. As control, hfMSCs harvested from MNL cultures (MNL-hfMSCs) by 5-min trypsin treatment were used (Table 2). We found similar immunophenotypes (95%–96% CD73, 96%–98% CD90, 85%–95% CD105, 46%–55% STRO-1, and 0%–3% for CD34 negative marker), colony-forming efficiency ( $61 \pm 7\%$  to  $73 \pm 5\%$ ,  $n = 5$ ,  $p > 0.05$ ), growth rates (doubling times of 36 to 41 h,  $n = 3$ ,  $p > 0.05$ ) and cell viability ( $> 95\%$ ) were obtained in all three enzyme treatment regimes of MC-hfMSCs or trypsin treatment of MNL-hfMSCs.

During differentiation, Cytodex 3 expanded, nonharvested hfMSCs plated on 2D cultures (MC-hfMSC-unharvested) achieved the highest level of calcium deposition of  $71 \pm 4 \mu\text{g}/10^6$  cells as compared to  $26\text{--}56 \mu\text{g}/10^6$  cells of MNL-hfMSCs and all three enzyme treatment regimes of MC-hfMSCs ( $p < 0.01$ ). This difference indicates that the enzymatic cell harvesting methods degrades extracellular matrix (ECM) proteins and destroys cytoskeletal structure, and cell–cell interactions have an adverse effect on osteogenesis efficiency.<sup>23,33,34</sup>

High levels of calcium deposition were obtained by MNL-hfMSC cultures as compared with three enzyme treatment regimes of MC-hfMSCs ( $56$  vs.  $26\text{--}35 \mu\text{g}/10^6$  cells,  $n = 3$ ,  $p < 0.05$ ; Table 2). This difference could stem from precommitment of the MNL harvested cells to 2D differentiation indicated by a higher initial ALP level as compared with MC-hfMSC cultures ( $12.6 \pm 0.4$  vs.  $0.19\text{--}0.28 \text{ ng}/10^6$  cells,  $n = 3$ ,  $p < 0.05$ ; Table 2).<sup>18–21,35–38</sup>

Comparison of the different enzyme treatments shows that trypsin generated single cell suspensions having higher osteogenic potential than TrypLE Express and Type I Collagenase ( $35$  vs.  $26\text{--}27 \mu\text{g}/10^6$  cells,  $p < 0.05$ ). Thus, the trypsin-based harvesting method was chosen as the method of choice for harvesting hfMSCs from the MC surface.

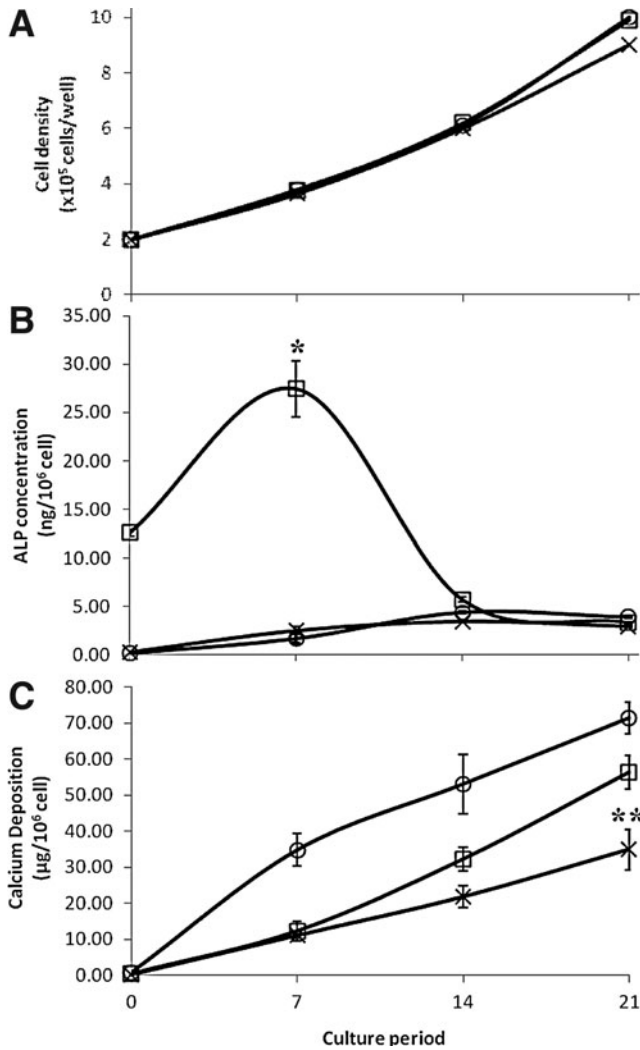
#### 2D MNL cultures osteogenesis kinetics: comparison of MNL-hfMSC, MC-hfMSC, and MC-hfMSC-unharvested cultures

To quantitatively compare the osteogenic differentiation potential of hfMSCs expanded on Cytodex 3 MC and MNL, MNL-hfMSCs and MC-hfMSCs were plated in standard osteogenic differentiation conditions in MNL cultures. Additionally, we plated a similar number of MC-hfMSC-unharvested cells to interrogate the effect of trypsinization. Cell growth, calcium deposition, and ALP content were monitored for 21 days. During the differentiation process, MNL-hfMSC, MC-hfMSC, and MC-hfMSC-unharvested cultures grew in a similar manner showing 4.35- to 5.1-fold expansion in 21 days (Fig. 5A). Cell densities reached  $9.1 \times 10^4\text{--}10.6 \times 10^4$  cells/ $\text{cm}^2$  at day 21 of differentiation. This result indicates that the mode of cell expansion and the harvesting step did not affect cell growth properties. However, the ALP expression profile during differentiation was noticeably different for cells obtained from MNL-hfMSCs or MC-hfMSCs (Fig. 5B). As already mentioned, the basal level of ALP in MNL-hfMSC culture was high ( $12.6 \pm 0.4 \text{ ng}/10^6$  cells), and it continued to be up-regulated in the early osteogenic differentiation period achieving 2.2-fold increment to a maximum level of  $27.4 \pm 2.9 \text{ ng}/10^6$  cells at day 7 (Fig. 5B). In the later stage of differentiation, it decreased gradually to  $3.35 \pm 0.09 \text{ ng}/10^6$  cells at day 21. This trend coincided with the ALP gene expression found in our previous study and other publications.<sup>8,35,38–40</sup> MC-hfMSCs and MC-hfMSC-unharvested had totally different ALP expression profiles during their 2D MNL differentiation process (Fig. 5B). These cells had a low basal level of ALP (MC-hfMSCs-unharvested:  $0.24 \text{ ng}/10^6$  cells, MC-hfMSCs:  $0.28 \text{ ng}/10^6$  cells), which increased gradually over the culture period of 21 days, achieving 16.3- and 10.6-fold increment for MC-hfMSCs-unharvested and MC-hfMSCs, respectively (Fig. 5B). Thus, it is clear that the mode of cell expansion (MNL vs. MC) affects the levels and pattern of ALP expression during osteogenesis, and further studies are needed in order to identify factors that lead to this phenomenon.

Kinetics of calcium deposition of hfMSCs did not correlate with the level of ALP expression. MC-hfMSCs-unharvested generated the bulk of their calcium deposition within the first 7 days of differentiation ( $35 \pm 5 \mu\text{g}/10^6$  cells) despite the presence of low levels of ALP ( $1.73 \pm 0.53 \text{ ng}/10^6$  cells; Fig. 5C). Thereafter, a gradual increase of calcium deposition was observed, achieving high levels of  $53 \pm 8 \mu\text{g}$  calcium/ $10^6$  cells by day 14. This early generation of calcium deposit indicates that maintaining an intact ECM structure, nondisrupted cytoskeleton structure, and cell–cell interactions are important for initiation of an early osteogenic process as previously reported.<sup>29,40,41</sup>

Comparatively, both MNL-hfMSC and MC-hfMSC cultures deposited only small amounts of calcium during the first 7 days of differentiation ( $11.14\text{--}12.33 \mu\text{g}/10^6$  cells; Fig. 5C). After this lag period, a gradual increase in calcium deposition was observed on day 14 of differentiation, with  $21.8 \pm 3.0$  and  $32 \pm 3.3 \mu\text{g}$  calcium/ $10^6$  cells obtained for MC-hfMSC and MNL-hfMSC cultures, respectively ( $n = 3$ ,  $p < 0.05$ ). The major difference in calcium deposition between MNL-hfMSC and MC-hfMSC cultures was seen in late stages of differentiation, from days 14 to 21, during which calcium





**FIG. 5.** Comparison of hfMSC growth, alkaline phosphatase (ALP) expression, and calcium deposition during two-dimensional (2D) *in vitro* osteogenesis. (□) Monolayer expanded hfMSCs (MNL-hfMSCs), (×) Microcarrier expanded hfMSCs (MC-hfMSCs), and (○) MC-hfMSCs that were not harvested from their microcarriers and were plated directly for osteogenic differentiation (MC-hfMSCs-unharvested). (A) Similar final cell densities were achieved for all three groups after 21 days of culture ( $p > 0.05$ ). (B) MNL-hfMSCs had a higher basal level of ALP, which peaked at day 7 of osteogenic differentiation than both MC-hfMSCs and MC-hfMSCs-unharvested ( $*p < 0.01$ ). ALP level of MC-hfMSCs and MC-hfMSCs-unharvested at day 7 do not differ significantly ( $p > 0.05$ ). (C) Calcium deposition after 21 days of culture shows that MC-hfMSCs had significantly lower calcium depositions than MC-hfMSCs-unharvested and MNL-hfMSCs ( $**p < 0.05$ ).

deposition increased to 56.2 and 35.0  $\mu\text{g}$  calcium/ $10^6$  cells, respectively. The MC-hfMSC-unharvested culture produced the highest amount of calcium deposition of  $71 \pm 4$   $\mu\text{g}$  calcium/ $10^6$  cells after 21 days of osteogenic differentiation.

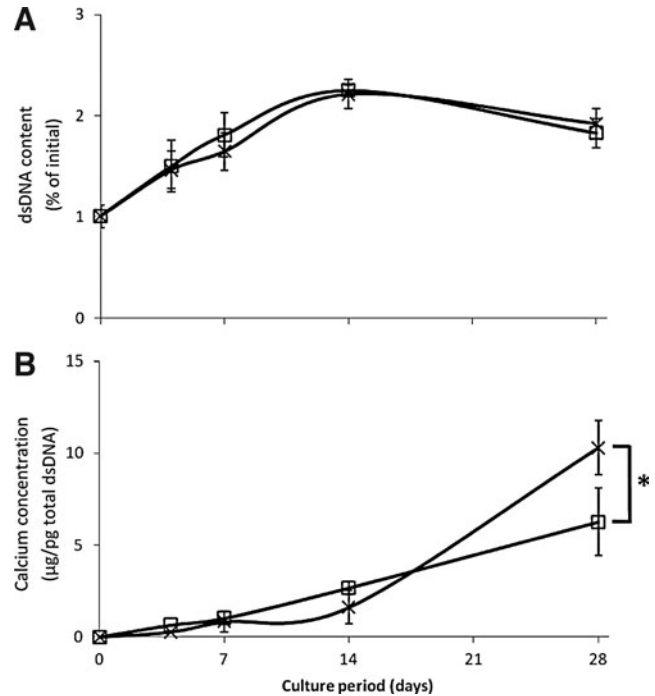
Therefore, the kinetics and quantity of calcium depositions in MNL 2D osteogenesis culture is affected by the method of cell expansion (MNL or MC culture) and whether disruption

of the ECM through cell dissociation has been performed (harvested vs. nonharvested cells). We observed that cells expanded in 2D MNL static culture achieved higher levels of calcium deposition in 2D MNL differentiating cultures, but cells unharvested from MCs generated the highest levels of calcium.

#### *Osteogenesis kinetics in 3D scaffold cultures: comparison of hfMSCs harvested from MNL and MC cultures*

Next, we investigated the osteogenic potential of MC-hfMSCs and MNL-hfMSCs seeded within 3D macroporous scaffolds, which better approximated cellular behavior in native tissue and was a better representative for the generation of tissue engineered bone grafts.

We observed a similar cellular expansion of both MNL-hfMSCs and MC-hfMSCs within the scaffold, which peaked at day 14 of differentiation in static culture conditions, achieving approximately 2.2-fold increment ( $n = 4$ ,  $p < 0.05$ ; Fig. 6A). There was a slight fall in total dsDNA content by day 28 (Fig. 6), which may have reflected lack of viability beyond 2 weeks of static culture in these conditions as previously described.<sup>42</sup> In contrast to what was observed in MNL 2D osteogenic differentiation platform (Fig. 5C), in the 3D scaffold culture, MC-hfMSCs underwent a higher degree of osteogenic differentiation, depositing 63.5% more calcium than MNL-hfMSCs after 28 days ( $n = 4$ ,  $p < 0.05$ ).



**FIG. 6.** Comparison of hfMSC growth and calcium deposition during three-dimensional (3D) *in vitro* osteogenesis of poly- $\epsilon$ -caprolactone-tri-calcium-phosphate (PCL-TCP) scaffold. The differentiating culture is seeded with MNL-hfMSCs (□) and MC-hfMSCs (×). (A) Both MC-hfMSCs and MNL-hfMSCs demonstrated a similar degree of expansion in 3D scaffolds over 28 days. (B) MC-hfMSCs laid down 63.5% more calcium over 28 days of osteogenic differentiation in 3D scaffolds ( $n = 4$ ,  $*p < 0.05$ ).

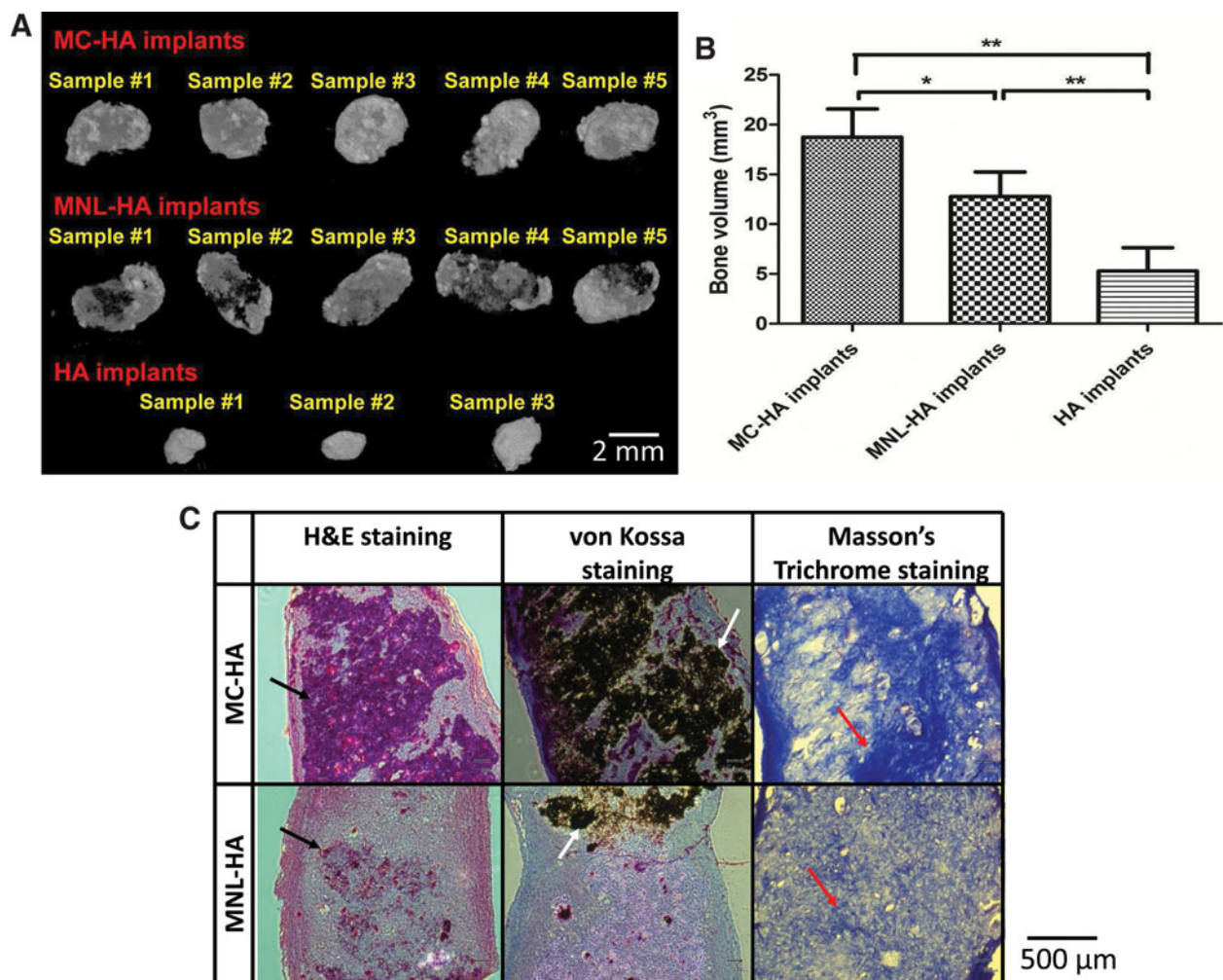
*In vivo ectopic bone formation efficiency: comparison of hfMSCs harvested from MNL and MC cultures*

Finally, we subcutaneously transplanted MC-hfMSCs and MNL-hfMSCs loaded into fibrin/HA pellets into immunodeficient mice to interrogate their *in vivo* ectopic bone formation capacity. Similar to our findings in the 3D scaffold-directed osteogenic differentiation paradigm, MC-HA implants resulted in formation of higher ectopic bone volume than MNL-HA, as seen by the micro-CT images, while in the control acellular implants (HA implant) only small pellets were observed (Fig. 7A). Quantitative micro-CT analysis showed acellular implants had a final volume of  $5.0 \pm 2.2 \text{ mm}^3$ , while MNL-HA and MC-HA implants had final volumes of  $12.5 \pm 2.2$  and  $18.4 \pm 2.7 \text{ mm}^3$ , respectively (47.2% higher amount of ectopic bone volume in MC-HA implants compared with MNL-HA implants,  $n=5$ ,  $p < 0.05$ ; Fig. 7B). Using the volume of the acellular implants as a baseline refer-

ence, the volumes of newly formed bone in MNL-HA and MC-HA were  $7.5 \pm 3.1$  and  $13.4 \pm 3.5 \text{ mm}^3$ , respectively (Table 3). Histological evaluation of the implants correlated positively with the results of micro-CT (Fig. 7C). Hematoxylin and eosin and von Kossa staining showed that MC-HA tissue implants were very compact, with more cells, and had darker calcium deposits than MNL-HA. MC-HA implants also contained more mature bone tissues than MNL-HA as seen by the darker blue stains of collagen I (Masson trichrome) and black calcified bone tissue by von Kossa staining.

### Discussion

In this work, we demonstrated efficient cellular expansion of hfMSCs in Cytodex 3 MC stirred cultures in simple non-controlled 100-mL spinner flasks. A 10-fold scale-up to a 1-L controlled bioreactor was also successfully demonstrated. The difference between the MNL and MC methods of cell



**FIG. 7.** Comparison of ectopic bone formation at 3 months. **(A)** Micro-computed tomography (micro-CT) 3D images of harvested implants showed a higher degree of mineralization in MC-hydroxyapatite (HA) implants than MNL-HA implants and acellular control, HA implants. **(B)** MC-HA implants achieved 47.2% more ectopic bone formation than MNL-HA implants ( $n=5$ ,  $*p < 0.05$ ,  $**p < 0.01$ ). **(C)** Histological analysis of MNL-HA and MC-HA implants. More ectopic bone tissue with higher degree of mineralization was found with the MC-HA implants as compared to MNL-HA as confirmed by the hematoxylin and eosin (H&E) staining, von Kossa staining, and Masson's trichrome staining. Black arrows indicate positive H&E staining that confirms the presence of cells in ectopic bone samples. White arrows denote positive von Kossa staining, which shows the area of calcium deposition. Red arrows point to positive Masson's trichrome staining, revealing the presence of collagen I and indicating mature bone tissue.

TABLE 3. EFFECT OF HUMAN FETAL MESENCHYMAL STEM CELL MODE OF EXPANSION ON OSTEOGENESIS EFFICIENCY IN THREE DIFFERENTIATION PLATFORMS

Differentiation/expansion platform	Calcium deposition	
	Amount or bone volume	Fold increase (%)
<i>In vitro</i> 2D (monolayer)		
Monolayer	56 ± 5 μg/10 <sup>6</sup> cells	37.5
Microcarrier	35 ± 6 μg/10 <sup>6</sup> cells	—
<i>In vitro</i> 3D (scaffold)		
Monolayer	6.3 ± 1.8 μg/pg total dsDNA	—
Microcarrier	10.3 ± 1.5 μg/pg total dsDNA	63.5
<i>In vivo</i> 3D (ectopic bone), absolute volume		
Monolayer	12.5 ± 2.2 mm <sup>3</sup>	—
Microcarrier	18.4 ± 2.7 mm <sup>3</sup>	47.2
<i>In vivo</i> 3D ectopic bone) with acellular implants as baseline		
Monolayer	7.5 ± 3.1 mm <sup>3</sup>	—
Microcarrier	13.4 ± 3.5 mm <sup>3</sup>	78.7

expansion (agitated vs. static and collagen-coated dextran vs. tissue culture–treated polystyrene surface) did not affect the immunophenotype, colony-forming capacity, or proliferation rate of harvested hfMSCs (Table 2). However, cells harvested from MNL or MC cultures showed differential ALP expression and calcium deposition kinetics during osteogenic differentiation (Fig. 5). Comparatively, MNL-hfMSCs had a higher basal ALP level, which peaked at day 7 during osteogenic differentiation, with higher calcium deposition than MC-hfMSCs when assayed in traditional 2D MNL differentiation cultures post expansion. However, in 3D-based differentiation paradigms, MC-hfMSCs resulted in significantly more robust osteogenic differentiation both *in vitro* and *in vivo*, suggesting its utility for BTE.

MSCs are one of the most promising cell sources for BTE applications. However, one of the key challenges in clinical translation has been the need for 10<sup>8</sup> to 10<sup>9</sup> cells required.<sup>43</sup> Thus, we first performed a head-to-head comparison of different MCs to define the appropriate MC for expansion of hfMSCs for BTE applications, characterized their immunophenotype and osteogenic potential in a series of 2D and 3D assays, and finally probed into their *in vivo* ectopic bone-forming capacity. We showed that the collagen I-coated cross-linked dextran Cytodex 3 MCs support efficient propagation of hfMSCs, with a high rate of cell attachment (>90% at 24h) and spreading, high levels of cell expansion and final yield, and low level of cell-MC aggregation, and afford efficient cell harvesting.

We obtained an average maximal cell yield of 8.3 × 10<sup>4</sup> ± 0.9 × 10<sup>5</sup> cells/mL using Cytodex 3 MCs, which is at the higher end of the yields reported in literature. Cell expansion fold of 7 to 18 fold with final cell yield of 2.0 × 10<sup>5</sup> to 5.5 × 10<sup>5</sup> cells/mL<sup>18,19,44</sup> has been reported for the porous MC Cultispher, and fold expansion of 11 to 27 with final cell yield of 1.1 × 10<sup>5</sup> to 6 × 10<sup>5</sup> cells/mL was reported for human MSCs propagated on nonporous Cytodex MCs.<sup>16,32</sup>

Enzyme-based cell harvesting methods from MNL culture are well established. However, harvesting of cells from the MC surface is more challenging due to the beaded nature, limited accessibility of the enzyme to the cells on the MCs, and the need to separate cells from the MCs.<sup>45</sup> An effective way of trypsin-based dissociation followed by 70-μm mesh sieving protocol was applied, in which high harvesting efficiencies of >80% were achieved and more importantly, the harvested cells exhibit higher levels of calcium deposition during differentiation as compared with the cells harvested by TrypLE or collagenase treatment.

We observed a delay in calcium deposition in both 2D and 3D differentiation cultures seeded with trypsin-harvested MNL-hfMSCs or MC-hfMSCs but not with MC-hfMSCs-unharvested. This delay can be attributed to the proteolytic cleavage of ECM proteins from the cell surface, destruction of cytoskeleton structure, and breakage of cell–cell interactions during cell detachment from the growth substrate.<sup>23,29,33,34,41</sup> The lag period is needed for generation of ECM proteins, reorganization of cytoskeleton, and generation of cell–cell contacts, which leads to later stages of preosteoblast, osteoblast, and eventually into osteocytes differentiation.<sup>37,40</sup> It has been demonstrated previously that ECM deposited by cells, may play a critical role in regulating cellular functionality and maintaining the survival of cells *in vitro* and *in vivo*, through intracellular signaling triggers and the interactions between adhesion molecules and ECM.<sup>33</sup> Disruption of MSC cytoskeleton by cytochalasin D treatment resulted in a delay of at least 8 days in recovery of osteogenesis markers and leads to lower levels of calcium deposition.<sup>40</sup> Thus, the development of implantable MCs could be advantageous for BTE and may also result in reduced apoptosis compared with trypsinized MNL MSCs as shown by Yang et al.<sup>22</sup> with rat MSCs.

MNL-hfMSC cultures have a high basal ALP expression (12.6 ± 0.4 ng/10<sup>6</sup> cells) peaking at 2.2 fold at day 7 of culture, which is typical of MSC differentiation as described by us and others.<sup>8,35,38–40</sup> Comparatively, both MC-hfMSC and MC-hfMSC-unharvested cultures showed far lower basal expression of ALP (45–52 fold lower), and a gradual increase of ALP expression over the culture period, reaching a level of 2.968–3.92 ng/10<sup>6</sup> cells on day 21 (10.6- to 16.3-fold increase). In contrast, calcium deposition demonstrates a different pattern, MC-hfMSCs cultured in a 3D environment within osteo-inductive macroporous scaffolds, or when implanted as a HA-pellet in mice, achieved 64% more calcium deposition and 47% more bone volume than MNL-hfMSCs (*p* < 0.05).

To date, the “gold standard” to determine the osteogenic potency of MSCs is to carry out *in vivo* ectopic bone formation assays, in which MSCs are mixed with HA and implanted into subcutaneous sites in mice.<sup>46</sup> This is because *in vivo* osteogenesis of MSCs remains a complex process and is still poorly defined. *In vitro* functional assays and the traditional osteogenic molecular markers such as ALP activity, calcium deposition, or qRT-PCR of osteoblastic markers such as ALP, collagen type 1, Runx2, osteopontin, and bone sialoprotein have been found to have no significant correlation to *in vivo* bone-forming potency of MSCs.<sup>37,47</sup> Qualitatively, we observed that there are more cells present in MC-hfMSC implants versus MNL-hfMSC implants (Fig. 7C). This observation might be attributed to reduction in apoptosis or higher proliferation of MC-hfMSCs versus MNL-hfMSCs after fibrin encapsulation. Indeed, cell numbers or mass will increase the

size of bone volume formed. However, we must be mindful that bone formation and regeneration is a dynamic process, which is constantly undergoing remodeling. Hence, rather than looking at a single aspect of osteogenesis such as cell survival or cell proliferation within the implant, which can fuel misleading conclusions, we chose to perform the end point study of bone volume generated and qualitative assessment of bone maturity by histology. The results of higher bone volume and maturity provide direct and important information on the potential of clinical applications such as treatment of nonunion fractures. Therefore, our head-to-head comparisons of MC- and MNL-expanded hfMSCs is the first to investigate calcium deposition on 3D scaffolds and *in vivo* ectopic bone formation over 3 months that is relevant to bone repair of nonunion defects.

While the exact mechanism underlying this discrepancy between 2D and 3D osteogenic potential is unknown at the moment, it is possible that it can be influenced by a few factors. Firstly, it is well recognized that the 3D environment allows for more efficient cell-cell communication and cell spreading, which mimics the *in vivo* situation much better than 2D MNL cultures. In fact, our findings are in keeping with many other reports that demonstrated that gene expression, signaling, and morphology of cells cultured in 2D are considerably different from those cultured in 3D and *in vivo*, with 3D cultures generally taken to imitate the 3D environment with more fidelity.<sup>48–52</sup> Moreover, for cells that have achieved good spreading, there is an increase in RhoA and Rho kinase (ROCK) activity that can lead to osteogenesis rather than adipogenesis.<sup>29,53</sup> It has also been shown in the context of chondrogenic cell types, which compared MC to MNL expansion, that MC expansion enhances the chondrogenic phenotype and redifferentiation of chondrocytes.<sup>54–56</sup> Secondly, we found premature activation of ALP seen in MNL-hfMSC culture compared to MC-hfMSC culture, suggesting that a possible reduction in the more primitive population of MSCs residing within the bulk culture. This in turn may manifest only in a more robust model of osteogenesis found in 3D cultures and within *in vivo* settings. Thirdly, a key difference between MC and MNL cultures is the need for MNL cultures to undergo repeated subcultures with trypsinization in order to achieve significant numbers. This not only increases the possibility of introduction of impurities and infectious agents, the removal of ECM may affect the functionality and survival status of cells, which depends on specific interactions of integrins and other key adhesion molecules.<sup>33</sup> This in turn may lead to the gradual loss of multipotentiality and senescence of cells during the conventional tissue culture expansion process.<sup>57–64</sup> With the large surface area available to cells on MCs, the repeated trypsinization process is limited to each time the bioreactor is harvested, and thus provides better preservation of ECM, which in turn may lead to better cellular survival and performance. This has been shown in a recent study on MC-based expansion of rat MSCs, which led to reduced cellular apoptosis of implanted cells and better bone regeneration.<sup>22</sup> Finally, a dynamic culture system has been used in conjunction with MC cultures, which leads to better distribution of nutrients and removal of waste products that may limit and affect cellular expansion.<sup>12,13,17</sup> Moreover, it was reported that induction of osteogenic differentiation through exposure to fluid flow shear stress activates RhoA and ROCKII, affecting actin fibril cytoskeleton tension.<sup>53</sup>

In conclusion, we have successfully demonstrated an MC-based scalable expansion technique to produce large quantities of hfMSCs. Beyond the large-scale expansion potential, the different mode of hfMSC propagation in stirred cultures on the surface of collagen-based MCs results in higher osteogenic efficiency in 3D *in vitro* scaffold systems and *in vivo* ectopic bone generation in mice (Table 3). These findings suggest that the hfMSC MC expansion platform can efficiently replace the traditional static MNL culture in BTE and regenerative medicine.

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### Author Disclosure Statement

No competing financial interests exist.

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