

Monitoring and Detecting Faults in Wastewater Treatment Plants using Deep Learning

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Abstract

Wastewater treatment plants use many sensors to control energy consumption and discharge quality. These sensors produce a vast amount of data which can be efficiently monitored with automatic systems. Consequently, several different statistical and learning methods are proposed in literature which can automatically detect the faults. While these methods showed promising results, the nonlinear dynamics and complex interaction of the variables in wastewater data necessitate more powerful methods with higher learning capacities. In response, this study focusses on modelling faults in oxidation and nitrification process. Specifically, this study investigates a method based on Deep Neural Networks (specifically Long Short-Term Memory) compared with statistical and traditional machine learning methods. The network is specifically designed to capture temporal behaviour of sensor data. The proposed method is evaluated on a real-life dataset containing over 5.1 million sensor data points. The method achieves fault detection rate (recall) of over 92%, thus outperforming traditional methods, and enabling timely detection of collective faults.

Keywords: Wastewater Plant Treatment, Fault Detection, Ammonia feedback, Deep Learning, LSTM

Introduction

Water collected from households and industrial plants must be treated before being discharged into rivers or other water bodies. In this respect, Waste Water Treatment Plants (WWTPs) play an essential role in reducing environmental pollution through removing or breaking down pollutants and reclaiming wastewater. However, WWTPs are complex systems that must maintain high performance, despite temporal dynamics, such as daily and seasonal changes or human activity. To safely and optimally operate a WWTP, it is necessary to monitor the treatment process online which is costly and requires specialized equipment. In response, several sensors are used to monitor the WWTPs influents such as ammonia, dissolved oxygen, several nutrients,

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36 suspended solids, and organic matter. Yet, it is practically impossible to always either deploy
37 perfectly working sensors, have human experts monitor them or redesign sensor placement
38 (Villez et al., 2016). Consequently, an important research direction is to precisely monitor faults
39 in the sensors. Faults can be of different types and occur at different locations, however this work
40 focuses on fault detection in influent sensors, specifically ammonia measurements sensors in the
41 nitrification oxidation tank. As WWTPs generate a large amount of data, a promising solution
42 lies in automatic detection of such faults in the system using machine learning methods and
43 algorithms to automatically process the data. This information then can be integrated into
44 Environmental Decision Support Systems (EDSS) (Poch et al., 2004), that would enable WWTPs
45 to maintain high performance and low emissions at all times, where faults can be acted upon in
46 a timely manner.

47 The challenge of fault detection in the nitrification oxidation tank

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49 A part of the degradation processes of macro pollutants takes place in the nitrification oxidation
50 tank. In this tank the carbon is oxidized, and the ammonia is converted into nitrate. The process
51 is guaranteed by the insufflation of air into the tank. The control of the blowers is a priority in
52 order to perform a correct and efficient management of the purifier, obtaining high purifying
53 performance at an adequate energy cost. The control of the oxidation and nitrification process is
54 mainly regulated by setting a static oxygen set point and modulating the air flow necessary to
55 maintain the set point. The main limit of this system is that under conditions of low load treated
56 by the purifier, the minimum air flow delivered by the blowers is greater than that required to
57 maintain the oxygen set point with consequent increase of dissolved oxygen and energy waste.
58 As a solution, a control process is used in these tanks (based on the concentration of ammonia
59 nitrogen present in the oxidation tank) that dynamically calculates the oxygen set point to be kept
60 in the tank, arriving to set the set point to zero when the concentration of ammonia decreases
61 below a predetermined value. Although the management of the purification process based on
62 ammonia measurements has shown a great functionality over the years, an erroneous ammonia
63 measurement can lead to non-compliance with the discharge quality required by law or to a high
64 unjustified energy consumption. Therefore, the focus of the proposed work is to detect these
65 types of faults in the ammonia measurements as early and as precisely as possible.

66 Faults categorisation

67

68 In general, faults can be categorized into three groups: i) individual faults, which are unexpected
69 single data instances with respect to other data points; ii) contextual faults that include the
70 individual instances which are anomalous in a specific context and normal in another context;
71 and iii) collective faults, which are manifested through the occurrence of an irregular collection
72 of instances with respect to other data trends (Chandola et al., 2009). The instances in collective
73 faults are not necessarily irregular themselves but a sequence of them is considered anomalous.
74 For instance, when the data points in a sequence happen in an unexpected order or in an
75 unacceptable combination, it is considered as a collective fault. While, several studies have been
76 conducted in using machine learning techniques to detect the first two types of faults in WWTPs
77 sensors, the third and the most complex one, the collective faults have not received enough
78 attention.

79

80 Fault detection methods

81
82 Apart from categorization of faults, fault detection *methods* can also be categorized into three
83 main groups: statistical methods, learning models, and time series models, in the order of
84 utilization. The most studied methods to monitor WWTPs sensor data are the statistical methods.
85 These approaches range from a simple data trend checking using Mann-Kendall test, to statistical
86 process control (SPC) methods which track process variables of interest over time using
87 statistical control charts. These charts can be univariate such as Shewhart charts, cumulative sum
88 (CUSUM) charts, and exponentially weighted moving average (EWMA) or multivariate
89 methods based on Principal Component Analysis (PCA) (Garcia-Alvarez, 2009; Padhee et al.,
90 2012) and Kernel PCA (KPCA) (Cheng et al., 2010; Deng and Tian, 2013).
91 The approaches in the second category, learning models, consider fault detection as a two-class
92 classification problem. Fuzzy classification (Grieu et al., 2001), Support Vector Machines (Fan
93 et al., 2004), Random Forests (Zhou et al., 2019a; Zhou et al., 2019b) and Neural Networks
94 (Hamed et al., 2004; Grieu et al., 2006; Du et al., 2018) are some of the most studied methods in
95 this category. There are several studies on the comparison of statistical and learning methods on
96 wastewater sensor data (Oliveira-Esquerre et al., 2004; Jin and Englande Jr, 2006; Corominas et
97 al., 2018). Neural networks such as Multi-Layer Perceptron (MLP), Self-Organizing Maps
98 (SOM), Radial Bases Functions (RBF) and Functional-Link Neural network are found as the
99 most successful learning methods in fault detection of WWTPs data (Maier and Dandy, 2000).
100 Both of the above categories can successfully capture the individual faults and contextual
101 anomalies. However, these methods cannot accurately detect complex temporal patterns in
102 collective faults. Therefore, time series modelling methods like ARIMA (Xiao et al., 2017) and
103 Time Delay Neural Networks (TDNN) (Dellana and West, 2009) were introduced to capture
104 temporal patterns in the WWTPs data. ARIMA is a *univariate* linear method that predicts the
105 next data value using the previous data sequence. Subsequently, a conventional control chart is
106 used to plot the prediction error and decide on the normality of data. On the contrary, TDNN is
107 a *multivariate* Neural Network with short-term memory structure, which receives segmented
108 windows of data in time and models non-linear time dependencies of signal (Waibel, 1989). A
109 comparison between linear ARIMA and TDNN is presented in (Dellana and West, 2009) where
110 a clear advantage of TDNN over ARIMA emerges, using eight artificial datasets. However, a
111 shortcoming of TDNN is its dependency on the size of the window to segment the data. The
112 larger the window size is, the higher the dimensions of the network and its parameters become.
113 On the other hand, small window size might not cover all the important information describing
114 system dynamics.

115 The proposed approach

116
117 Recently, deep Recurrent Neural Networks (RNN) such as Long-Short Term Memory networks
118 (LSTM) have shown breakthrough results over state-of-the-art machine learning methods in
119 many applications with non-linear temporal data including robotics, high-energy physics and
120 computational geometry (Goodfellow et al., 2016). These methods can successfully engineer
121 appropriate long-term temporal dependencies and variable length features, significantly
122 lessening the need to pre-process data with respect to traditional machine learning methods or
123 statistical approaches. It is the ability to capture the long-term dependencies that make LSTM
124 networks particularly fitting for the problem at hand.
125 Although, there is an enormous scope for the possible applications of deep neural networks in
126 management of WWTPs, very few studies (Zhang et al., 2018, 2017) are devoted to this topic

127 and none have addressed fault detection problem, despite the potential of these methods as
128 highlighted by Sun et al. in their recent review (Sun et al., 2019). This is surprising, considering
129 WWTP operators have vast streams of data at their hands (Corominas et al., 2018), while deep
130 neural networks typically provide highest performance with vast amounts of data. As such,
131 potentially valuable information remains locked in databases, rightfully described as *data*
132 *graveyards* (Corominas et al., 2018), unexploited and unable to be processed in timely fashion
133 (Yoo et al., 2008).

134

135 Main contribution

136

137 This work is the first to evaluate a fully automatic fault detection method using a LSTM network,
138 which learns the relevant features in WWTPs sensor data without manual intervention. More
139 specifically, a stacked LSTM network is used to detect collective faults in wastewater sensor
140 data at runtime. While, there have been other work in fault detection methods, such as using
141 Multiparametric Programming (Che et al. 2018), fuzzy neural networks (Honggui et al. 2014),
142 and PCA (Sanchez-Fernández et al., 2015), (Chen et al., 2016), (Carlsson et al. 2016) all these
143 works rely on manual selection of the relevant input features for the corresponding algorithms,
144 typically carried out by the domain expert. This contrasts with the proposed method whereby the
145 LSTM network automatically learns relevant features, consequently reducing domain expert's
146 time and providing superior fault performance detection. The performance of the proposed
147 approach is evaluated on a real-world WWTP dataset gathered in Valdobbiadene wastewater
148 treatment plant in Northern Italy. The dataset contains sensor data spanning a year, where 12
149 sensors (including chemical and operational sensors) are continuously sampled every minute.
150 Analysis of the resulting dataset of over 5.1 million data samples has shown that stacked LSTM
151 network outperforms all other methods in almost every measure, achieving correct identification
152 of faults (recall) of over 92%. Identifying faults in a timely manner and with high precision will
153 enable increased efficiency in the management of WWTPs, especially in terms of optimising
154 energy use and increasing treatment effectiveness.

155

156 The remainder of this paper is organized as follows: the proposed architecture and the LSTM
157 unit are described in following section. Next, the experimental results are presented, while the
158 main conclusions are described in the final section.

159 **Methods**

160

161 The main objective of the proposed method is to detect collective faults in the WWTP sensor
162 data, considering multivariate, non-linear and temporal behaviour of this data. LSTM based
163 methods have shown breakthrough results in dealing with temporal data such as audio, video,
164 and general time series data. These neural networks can model both long term and short-term
165 correlations in a multivariate data sequence. This section briefly outlines the structure of Long
166 Short-Term Memory nodes along with the architecture of the proposed neural network.

167 LSTM

168

169 Hochreiter et al. firstly introduced Long-Short Term Memory in 1997 as a powerful Recurrent
170 Neural Network for time series prediction (Hochreiter and Schmidhuber, 1997). Basically, a
171 Recurrent Neural Network extracts historical context of the input using a memory cell. The

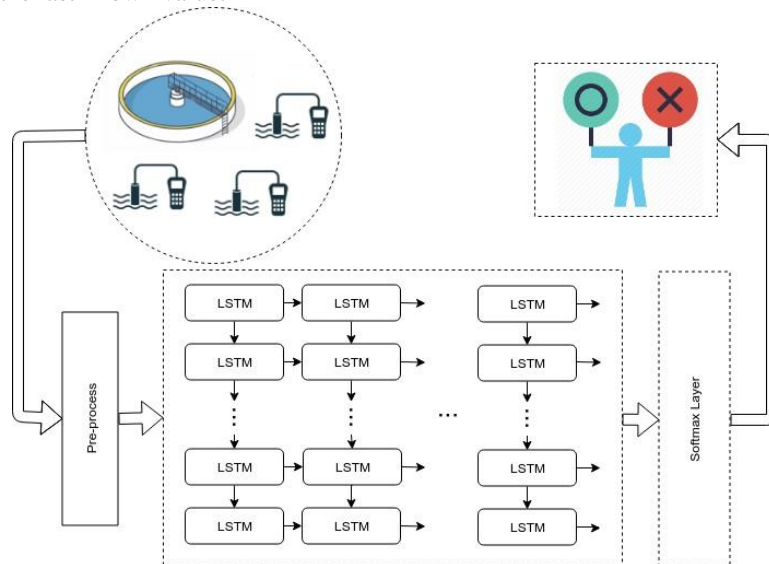
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201 The overall view of the proposed system architecture is presented in Figure 2. The data is
202 gathered from the sensors in the corresponding WWTP to be processed further. Several
203 challenges have been encountered during processing of the data, which are outlined in the
204 subsequent section, followed by a detailed description of the neural network architecture.

205 Challenges in data processing

206

207 Sensor data typically have several challenges that must be addressed before using them in a
208 learning system. The first challenge is the existence of missing values in the data. Poor
209 connection, sensor failures, fading signal strength, are some of the causes. There are number of
210 techniques in the literature of time series data to deal with missing values such as simply ignoring
211 the whole data point with a missing value, filling it with statistically related data or using more
212 complicated methods to estimate the missing value. Since the ongoing research is focused on
213 real-time fault detection, this work follows a less computationally complex approach in which
214 the features with more than 90% of missing values are ignored, while other missing values are
215 filled with the last known value.



216

217 **Fig. 2** The overall view of the architecture and the proposed method. The data is gathered from the WWTP sensors and
218 is pre-processed. The data from each sensor is considered a feature in the dataset and the value in each time step is a
219 sample record. These are fed to a multi-layer LSTM network to extract the important features. Finally, the classification
220 layer is used to categorize the data, either faulty or normal.

221 The other challenge addressed by this work is finding a suitable size of windows used as samples.
222 Sensor data is a continuous time series where the data at each time step is related to its previous
223 values in time. This characteristic of the time series data leads the solution into a recursive
224 approach where a window of data is processed to understand each time step. The window size
225 can greatly influence the performance of the algorithm and therefore should be chosen carefully.
226 A small window can miss the longer relations and large windows can dampen the effect of the
227 short-term relations. This work addresses this problem using LSTM units which receive a

228 relatively large window of data and automatically learn the effective windows of the problem at
 229 hand using training data. As mentioned earlier, LSTM units leverage their input and forget gates
 230 to control when and what to learn and forget. Therefore, in case of a large window, the unit learns
 231 when to replace the old and useless information with the new ones.

232 Neural Network architecture

233
 234 As shown in Figure 2, the proposed method consists of stacked LSTM layers for feature
 235 extraction and a Softmax layer for classification. The increase in the depth of a neural network
 236 results in more abstract features and commonly is attributed as the reason of success in deep
 237 learning methods (Hermans and Schrauwen, 2013). This will allow the network to process the
 238 data in different time scales.

239 Considering the output of the pre-processing step in time t as $X = \{X^1, X^2, \dots, X^t\}$ where each
 240 element $X^t \in \mathbb{R}^d$ is a d dimensional vector as $X^t = \{x_1^t, x_2^t, \dots, x_d^t\}$ which contains the values from
 241 different sensors at time t . The input layer has one unit for each dimension which is fed to the
 242 stacked layers of LSTM. In each layer, the unrolled LSTM blocks through time are shown in
 243 Figure 2. Each LSTM block receives the vector X^t and process it with several fully connected
 244 hidden units inside it. Note that each LSTM layer is succeeded by batch normalization, ReLU
 245 activation and Dropout layers.

246 The data flows in the LSTM layers through time, and the output is a set of carefully extracted
 247 features which is given to a softmax classification layer. The output layer has one unit which
 248 classifies whether the data sample is faulty or not.

249 Results and discussion

250
 251 This section outlines the evaluation of data and its characteristics. Three different models are
 252 applied to the dataset including the proposed method. The models' parameters and comparative
 253 results are also presented.

254 Data and labelling

255
 256 Valdobbiadene is a 10.000 Population Equivalent (PE) sized WWTP located in Treviso province,
 257 Italy. Being in the region where Prosecco wine is produced, there is a significant increase of
 258 organic mass during the harvest period (late August to early October) reaching 13.000 PE. As
 259 such, the aim was to capture not only daily and seasonal variations (typical of WWTP operation)
 260 but also other variations that cause significant shifts in plant's load. Consequently, the dataset
 261 includes also these load shifts that allowed us to investigate whether the proposed method can
 262 capture atypical variations. In this process, data from 12 different sensors (both chemical and
 263 operational sensors), including ammonia, are collected from 20/1/2017 to 20/12/2017 at 1-minute
 264 intervals. In total there are 438.181 values for each sensor, resulting in over 5.1 million data
 265 points (see Table 1).

266

Table 1 Summary of dataset

	Instances	Sensor Data	Percent

Normal	376.190	4.514.280	88.5 %
Faults	48.816	585.792	11.5 %
Total	425.006	5.100.072	100 %

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The data is labelled by an expert to classify normal and faulty data points. The classification rules are as follows: with the increase in the level of ammonia, the oxygen is released; consequently, the ammonia level decreases, and the oxygen flow is stopped. This cycle is repeated through time. The fault occurs when the ammonia level does not decrease although oxygen is released. An example of normal and faulty behaviour of the data is shown in Figure 3a and 3b respectively where the level of ammonia and oxygen are shown.



276 **Fig. 3** A sample of faulty and normal data

277

Table 2 Description of variables and Spearman correlation with the label (normal or faulty)

Variable	Description	Correlation
AOS	blower frequency	0.24
AUS	blower operational mode	-0.52
DOPLC	PLC operating parameters	-0.13
DOS	blower gear status	0.05
FRS	operating frequency of the blower	0.17
MAS	blower run signal	0.19
NH4	ammonia measurement	0.03
NO3	nitrites measurement	0.24
OX	oxygen measurement	0.25
SP	oxygen set-point	-0.1
Temp	tank temperature	0.15

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Description of all sensors (chemical as well as operational) is presented in Table 2 along with the Spearman correlation of each sensor data with the labels (normal or fault). Regardless of the sign, a correlation value shows the strength of association between variables in question. While 'AUS' shows a moderate relation to the label, the other features show insignificant relation with the label and are not individually discriminative enough. Therefore, a multivariate detection algorithm is a necessity to detect these faults which would exclude most traditional univariate statistical methods.

286 To help the analysis of ammonia better, several statistical measures are extracted from this
287 feature such as Mean, Maximum, Minimum, Variance and Standard Deviation which increase
288 total number of features to 16. The data is segmented to a maximum window size to create the
289 sequences for the LSTM neural network. LSTM network would learn the proper amount of
290 information to learn from this window. The larger the window size is, the higher the dimensions
291 of the network and its parameters would become. On the other hand, small windows might not
292 cover all the important information of system dynamics. Therefore, the size of the window is
293 considered as a hyperparameter for the model and a Grid Search is applied to find the optimal
294 value. The best value is found to be 60 minutes. The samples with at least 10 minutes of faults
295 are labelled as faults and the rest of the data are labelled as normal. 70% of data points are
296 considered as the training set and rest of data points are held for the test set. The statistics of the
297 dataset is summarized in Table 1.

298

299 **Experiments and evaluation**

300

301 Four sets of experiments are reported in this section, comparing traditional methods with the
302 proposed method. First, a basic statistical analysis is done on the data. Next, ARIMA, a well-
303 known time series model is applied on the dataset. Then, a learning model using PCA and SVM
304 is also evaluated. The results of the proposed LSTM-based method are presented in the last
305 section. All the settings and parameters are provided in each section. The experiments are
306 implemented in Python programming language using Keras (Chollet et al., 2015) and
307 TensorFlow (Abadi et al., 2015), two open-source neural network libraries designed to build
308 models based on deep neural networks. Keras offers a high-level set of abstractions that make it
309 easier to develop deep learning models and interfaces with TensorFlow as a backend to
310 implement and execute the models.

311 Variance

312

313 Since the faults occur in direct relation to the ammonia level, it is only logical to first analyse
314 this type of sensor data statistically. As the type of fault is known to be collective, the properties
315 of its distribution (mean and variance) change in case of faults. Analysing the mean of the data
316 from ammonia sensors shows that the mean of the data in both normal and fault events are the
317 same. On the other hand, the variance has an apparent difference in these two classes of data. To
318 analyse the variance of data, the segmented 60 minutes of windows are used to calculate the
319 variances and a threshold is set to categorise the window as normal or fault. The threshold is
320 considered as a hyperparameter and it is set based on the training data using a Grid Search. The
321 optimal value is found to be 0.01. The results of this method are shown in Table 4 where it is
322 compared to the other methods.

323 ARIMA

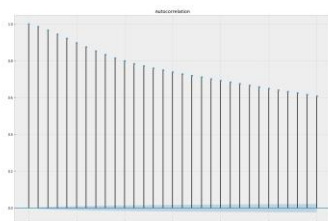
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325 ARIMA, short for AutoRegressive Integrated Moving Average, is a statistical univariate model
326 that learns the normal sequence of a time series to predict its next value in time. This algorithm
327 is widely used as a time series forecasting method (Boyd et al., 2019; Zhang et al., 2019) and a
328 general anomaly detection algorithm for time series data. The ability to detect collective faults
329 on sensor data (Tron et al., 2018; Yaacob et al., 2010; Pena et al., 2013) is tested.

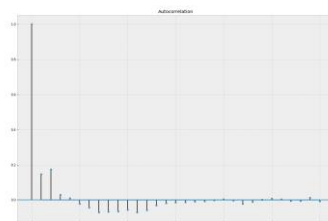
330 ARIMA is a general form of Moving Average which is applicable only on the stationary
 331 sequences. Time series data are stationary if its statistical properties such as mean and variance
 332 remain steady over time. ARIMA relies on the idea that a non-stationary data can become
 333 stationary by differencing. Particularly, ARIMA assumes that each data point in time series can
 334 be derived using a polynomial combination of a number p , of its past values which are
 335 differenced d times plus a number q of error variables and a constant c , as in Equation 3.

336
$$Y_t = \varphi_1 y_{t-1} + \dots + \varphi_p y_{t-p} + \theta_1 e_{t-1} + \dots + \theta_q e_{t-q} + c \quad (3)$$

337 Therefore, this algorithm can be summarised as $ARIMA(p,d,q)$ with three parameters: the
 338 AutoRegressive parameter (p), the number of differencing steps (d), and the moving average
 339 parameter (q). The algorithm should be trained on the data to learn the coefficients, φ and θ .
 340 Since ARIMA is univariate, the data from ammonia sensor which includes both faults and normal
 341 values is set as its input. Next, the predicted value is compared with the previously seen value
 342 and in case of meaningful difference, the occurrence of anomaly is reported.
 343 To set these parameters, the Auto Correlation Function (ACF) of the data and its first difference
 344 are plotted in Figure 4a and 4b. The plots show a strong correlation between the time series data
 345 points and no correlation in the differenced ones. Therefore, the parameter d is set to 1.



346
 347 (a) The Auto Correlation Function
 348 (ACF) of the data



349
 350 (b) The Auto Correlation Function
 351 (ACF) of the data after differencing

352 Figure 4: The Auto Correlation Function (ACF) of the data and its first difference to set the parameters of ARIMA

353 For other parameters, p and q , a Grid Search is used to estimate their best values among $(0,10)$.
 354 This method searches through all possible combinations of p and q in order to obtain minimum
 355 Akaike for Information Criterion (AIC). The best parameters are derived as $ARIMA(4,1,4)$ and
 356 the model is trained on normal data to set the coefficient for predicting future values. In other
 357 words, to predict the next value in the sequence of data, the data from 4 previous steps are
 358 integrated once and multiplied by the learned coefficients in addition to 4 error terms with their
 359 learned coefficients are all summed up.

360 Next the ARIMA model is tested on the test data which contains both normal data and faults and
 361 the overall Root-Mean-Square Error between the predictions and the real data is 0.07. This result
 362 is very good in terms of prediction, but it does not help on detecting faults. The Root-Mean-
 363 Square Error is even lower in case of faulty data and the prediction is too exact. Consequently,
 364 it is not possible to detect the collective fault behaviour with the ARIMA model in the test data.
 365 The main reason is that ARIMA considers only a short-term memory of the data and it does not
 366 learn the longer patterns which is a significant factor in detecting collective faults.

367
 368 PCA and SVM
 369

370 The fault detection problem can be interpreted as a binary classification of the normal data and
 371 the faults. Support vector machines (SVM) are powerful binary classifiers which can be adopted
 372 as time series classification method when combined with a feature extraction approach (George,
 373 2012). SVM classifiers simultaneously maximize the performance of the machine, while
 374 minimizing the complexity of the model. A variant of this method, support vector regressor, is
 375 successfully applied to forecast wastewater quality indicators (Granata et al., 2017). Also, SVM
 376 and ARIMA are compared in predicting influent flow rate of a sewage treatment plant in which
 377 SVM showed lower error rates (Ansari et al., 2018).

378 As previously mentioned, the data samples include a window of 60 minutes with 16 features for
 379 each minute and consequently the training vectors have more than a thousand feature each. To
 380 reduce the feature space PCA (Bo and Wu, 2009; Smith, 2002) method is applied on the data and
 381 the data is mapped to lower dimensions in regard to its principal components with the maximum
 382 variances. Using PCA improves accuracy while reducing the complexity of SVM model.
 383 Furthermore, the unbalanced nature of the data is addressed through the use of weighted SVM.

384 To evaluate the performance, three measures are calculated for each class: precision, recall and
 385 F1 score. These measures are defined as in Equation 4.

$$\begin{aligned}
 386 \quad \textit{Precision} &= \frac{\textit{True Positive}}{\textit{True Positive} + \textit{False Positive}} \\
 387 \quad \textit{Recall} &= \frac{\textit{True Positive}}{\textit{True Positive} + \textit{False Negative}} \\
 388 \quad F_1 &= 2 \times \frac{\textit{Precision} \times \textit{Recall}}{\textit{Precision} + \textit{Recall}} \quad (4)
 \end{aligned}$$

389

390 Since the data is highly unbalanced with 11% faulty data and 89% normal, the learning algorithm
 391 is penalized to increase the cost of mistakes in the minority class (fault detection). The final
 392 results are presented in next section along with the proposed method in Table 4.

393 LSTM

394

395 As a last step, the proposed LSTM network is trained and tested on pre-processed data. As
 396 explained in previous section, the proposed method has several hyperparameters, which are
 397 chosen according to the resulted prediction error on the validation set. Random search is used to
 398 find the best value for hyperparameters to achieve the lowest prediction error among the
 399 following ranges: The number of hidden layers, $h \in \{1, 2, 3, 4, 5, 6\}$, number of LSTM units in each
 400 layer, $u \in \{20, 40, 60, 80, 100, 120\}$ and the dropout factor, $d \in \{0.2, 0.4, 0.6, 0.8\}$. The best
 401 combination is found as 4 layers, 60 units and 0.2 of dropout. Also, rectified linear unit (ReLU)
 402 is used as the nonlinear activation function. At each time step, several samples b , are grouped as
 403 a batch and fed to the network. Using batch training improves both the learning accuracy and
 404 speed. A summary of the network architecture and the number of its learning parameters are
 405 presented in Table 3. For each layer, the size of the output matrix is shown as matrix shape where
 406 b represents the batch size. The input layer receives b samples of shape 60×16 and passes it to
 407 the next LSTM layer with 60 hidden units and 60 time steps.

408 To the train the network Adam stochastic optimiser (Kingma and Ba, 2014) is used. The batch
 409 size is set to 128 examples and the network is trained for 20 epochs using Back Propagation

410 Through Time with early stopping on the training set. The trained model is applied on the test
 411 data and Table 4 illustrates the results.

412 **Table 3** The number of learning parameters of the proposed network in each layer and the total (*b* represents the
 413 batch size)

Layer	Output shape	# parameters
Input	(b,60,16)	0
LSTM	(b,60,60)	18240
LSTM	(b,60,60)	29040
LSTM	(b,60,60)	29040
LSTM	(b,60,60)	29040
Softmax	(b,2)	122
Total		105,482

414 **Table 4** Results comparing the proposed method (LSTM) with statistical analysis (Variance) and traditional machine
 415 learning methods (PCA - SVM); Highlighted is the best performance of each method on accuracy, F1-score, precision
 416 and recall.
 417

418

Method		VARIANCE	PCA - SVM	LSTM
Accuracy		0.9325	0.9300	0.9652
F1-Score	Average	0.8575	0.8667	0.9267
	Fault	0.7542	0.7748	0.8736
Precision	Average	0.8390	0.8247	0.9038
	Fault	0.7067	0.6586	0.8167
Recall	Average	0.8796	0.8667	0.9267
	Fault	0.8086	0.9409	0.9391

419

420 Discussion

421

422 High detection performance of the tested models, shown in Table 4, highlights the power of
 423 machine learning methods in automatic fault detection of real world WWTP data. Since the data
 424 is highly unbalanced, accuracy is not the most appropriate measure. Instead, precision, as the
 425 classifier's exactness, recall, as the classifier's completeness, and F1-score, as the balance
 426 between precision and recall, are considered more accountable. Furthermore, the objective of
 427 this work is to minimise missed faults (False Negatives) at the expense of slight increase in false
 428 alarms (False Positives). Therefore, the measures on each class are presented separately,
 429 highlighting results pertaining to fault detection.

430 The results show that LSTM network proposed provides superior performance with respect to
 431 the other methods considered in this work. This is because LSTM has a high capacity to model
 432 complex dependencies between temporal data. Other methods are not well equipped to handle
 433 multi-variate time series data and model effectively their dependencies. This ability plays a

434 significant role to detect cumulative faults which have a different pattern in comparison to the
435 typical operational patterns. Furthermore, LSTM is relatively robust to noise and other outliers,
436 which is very common in real-life time series data.

437 There is a continuous push to improve purification performance of WWTPs while at the same
438 time decreasing energy consumption. This has resulted in increased automation of operation of
439 these plants and, consequently, an increase in the number of measurement sensors. These sensors
440 are being increasingly used, not only for the environmental monitoring, but they are also
441 becoming an important tool in the management of the plants. As such detection of sensors faults
442 is essential in ensuring correct operation of the plant. Furthermore, sensor failure is difficult to
443 be manually detect by the human operator, especially when dealing with large plants with
444 multitude of sensors or small unstaffed plants. While the current systems are very efficient, there
445 is a clear need to develop methods that can reliably detect sensor faults and provide ample time
446 to the plant operators, such that environmental damage is limited when faults occur. A system
447 such as the work presented in this paper, is the first step towards implementing a fully automated
448 fault detection system that can address the issues arising from automatic management of
449 WWTPs.

450 **Conclusions**

451
452 WWTPs are key infrastructure for the protection of environment. However, being a major energy
453 consumer, it is particularly important to ensure that these plants are operated in a manner that
454 optimises treatment efficiency and energy consumption. One important aspect is detection and
455 management of faults in timely manner. Results presented in this paper have shown that there is
456 a vast potential in using Deep Neural Networks in managing WWTP faults and this work is only
457 the first step in this direction. Not only the proposed method outperformed traditional methods,
458 but the performance achieved in fault detection (recall) of over 92% will enable a new class of
459 WWTP monitoring and management that require very little human supervision. In addition, these
460 methods allow integration with Environmental Decision Support Systems that enable WWTPs
461 to maintain high performance and low emissions, even in response to unexpected events, where
462 faults can be acted upon in a timely manner with minimal environmental impact. It is expected
463 that the work will further encourage the use of Deep Neural Networks, not only in WWTP
464 management, but also in general field of environmental protection.

465

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