

1 **Optimization of antioxidants extraction from**
2 **peanut skin to prevent oxidative processes during**
3 **soybean oil storage**

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24 **Abstract**

25 The aim of this study was to determine the antioxidant efficacy of peanut skin
26 extracts (PSE) to prevent the oxidative processes of soybean oil during storage and to
27 compare the results with those obtained after using a positive control with butylated
28 hydroxytoluene (BHT) under accelerated oxidation conditions (16 d at 60 °C). Progress
29 in lipid oxidation of soybean oil was followed by chemical indices (peroxide value, p-
30 anisidine value, and conjugated dienes) at the end of the storage. A second goal was to
31 achieve the optimal conditions for the extraction of antioxidant molecules from peanut
32 skin using response surface methodology. At level of 750 mg/kg of PSE, primary and
33 secondary oxidation inhibition was equivalent to the obtained with BHT, hence our
34 results revealed PSE as an effective antioxidant for the stabilization of soybean oil. The
35 best conditions for the recovery of antioxidant compounds were dependent on the
36 variables measured but, in general, concentration of ethanol (73.9%) and temperature of
37 66.5 °C maximized the responses and the recovery of activities was not significantly
38 influenced by extracting time.

39

40 **Keywords:** soybean oil, ethanol solvent, polyphenols, primary and secondary
41 oxidation, *in vitro* antioxidant methods

42 **1. Introduction**

43 Oxidative processes in food during storage lead to the degradation of proteins and
44 lipids, that could affect the deterioration in flavour, colour, texture and nutritional food
45 value (Lorenzo, González-Rodríguez, Sánchez, Amado, & Franco, 2013). Therefore, a
46 great interest have been shown by both food retailers and consumers to improve food
47 products' quality through preventing lipid oxidation processes (Pateiro, Lorenzo,
48 Amado, & Franco, 2014). For instance, one useful strategy to reduce food deterioration
49 is based on the utilization of synthetic antioxidants, but their use is restricted due to
50 possible toxicity effects (Babbar, Oberoi, Uppal, & Patil, 2011).

51 Therefore, there has been increasing interest in alternative antioxidants from
52 natural sources (Putnik, Kovačević, Penić, & Dragović-Uzelac, 2015; Putnik,
53 Kovačević, Penić, Fegeš, & Dragović-Uzelac, 2016) which gradually provided impetus
54 to eliminate synthetic preservatives in food (Barba, Galanakis, Esteve, Frijola, &
55 Vorobiev, 2015). Food industry is actively exploring new solutions to reduce oxidative
56 rancidity and increase the shelf-life of products in response to the recent consumers'
57 demand for natural products. Recent studies have been reported about the use of natural
58 plant extracts (eg. extracts from grape seeds or leaves from chesnut and green tea)
59 (Lorenzo, Sineiro, Amado, & Franco, 2014, Lorenzo et al., 2013; Pateiro et al., 2014) in
60 several meat products. However, not always the results are better than those obtained
61 with synthetic antioxidants. Thus, over the last years, the antioxidant potential of many
62 plant extracts and food by-products from different origin has been investigated (Barba,
63 Zhu, Koubaa, Sant'Ana, & Orlie, 2016; Koubaa et al., 2017).

64 Specifically, the use of residual biomass as a source of antioxidant compounds
65 can be a attractive and vaible alternative because it will reduce disposal costs and adds
66 value to the by-product (Puértolas, Koubaa, & Barba, 2016; Putnik, Kovačević,

67 Jambrak, Barba, Cravotto, Binello, Lorenzo, & Shpigelman, 2017a; Putnik, Kovačević,
68 Ježek, Šustić, Zorić, & Dragović-Uzelac, 2017b). In this sense, peanuts are an important
69 crop in many parts of the world, thus accounting peanut world's production for 43
70 million tonnes a year (FAO, 2014). Peanuts by-products production represents 3% of
71 the total weight of the fruit, which is mainly composed of peanuts skins (PS) (testae or
72 seed coat) of a peanut seed from blanched process of peanut kernels (Hathorn, &
73 Sanders, 2012).

74 Recent studies have confirmed that peanut skin extracts (PSE) contain many
75 natural polyphenols such as phenolic acids, flavonols and tocopherols (Francisco, &
76 Resurreccion, 2012). Moreover, previous works have reported PSE antioxidant activity
77 in food products such as dry-cured sausages (Larrauri et al., 2013), sheep patties
78 (Munekata, Fernandes, De Melo, Trindade, Lorenzo, 2016), vegetable oils (Nepote,
79 Grosso, & Guzman, 2002) and honey roasted peanuts (Nepote, Mestrallet, & Grosso,
80 2004).

81 One of the goals of the food industry to produce antioxidants from wastes and by-
82 products have to rest in develop an efficient, economically viable and environmental
83 respectful extraction process (Putnik, Kovačević, Ježek, Šustić, Zorić, & Dragović-
84 Uzelac, 2017b Putnik, Kovačević, Radojčin, & Dragović-Uzelac, 2017c). To obtain
85 these objectives, operational conditions for extraction have to determined in order to
86 maximize both phenolic yields and antioxidant activities of the extracts (Putnik, Bursać
87 Kovačević, & Dragović-Uzelac, 2016). To determine the optimal extraction conditions
88 from PS at a laboratory scale, thinking in a further development at industry level, the
89 best methodology is based on response surface methodology (Wardhani, Vázquez, &
90 Pandiella, 2010). The purpose of this work was to optimise the extration conditions of
91 antioxidant compounds from PSE, using ethanol-water mixtures and to assess its

92 possibilities to reduce soybean oil oxidation as an alternative to commercial synthetic
93 antioxidants.

94 **2. Materials and methods**

95 *2.1. Raw material*

96 Raw peanuts (Virginia variety) were purchased in a local market. Raw peanuts
97 were manually pelled to eliminate the shell and the skin was also manually separated
98 from the seed. Skins were collected, grounded, cleaned and placed in a polyethylene
99 bags and stored in vacuum conditions until extraction treatment.

100 A sample of refined soybean oil provided by Aceites Abril (San Cibrao das Viñas,
101 Ourense, Spain) was used to follow the oxidation tests. The composition of the soybean
102 oil according to CODEX Stan 210 normative was acidity (0.04%), peroxide index (<1.2
103 meq O₂/kg), moisture (<0.01%) and impurities (<0.01%). The fatty acid profile in
104 percentage was myristic (0.09), palmitic (10.8), palmitoleic (0.1), stearic (5.1), oleic
105 (19.5), linoleic (48.2), linolenic (4.6), arachidic (0.4), eicosenoic (0.2) behenic (0.6) and
106 lignoceric (0.3).

107 *2.2. Extraction of polyphenolic compounds*

108 *2.2.1. Experimental design for antioxidants extraction*

109 The effect of time-processing (*t*), temperature (*T*) and ethanol concentration (*E*) in
110 the extraction of antioxidants from skin of peanut was evaluated by a rotatable second
111 order design with 6 experiments in the centre of the experimental domain. The
112 experimental conditions were: *t* in the range (5-150 min), *T* in the range (25-90 °C) and
113 *E* in the range (20-100%). The next equations were used for the codification of the
114 variables: $V_c = (V_n - V_0) / \Delta V_n$ for codification and $V_n = V_0 + (\Delta V_n \times V_c)$ for decodification.

115 where: V_n = natural value of the variable to codify; V_c = codified value of the variable; V_0
116 = natural value in the centre of the domain; ΔV_n = increment of V_n for unit of V_c

117 Table 1 summarizes the codified and natural values for each experimental run.
 118 The extractions of antioxidant compounds from peanut samples (0.5 g of peanut skin in
 119 each experiment) were performed at a solid to liquid ratio of 1:20 (w/v) in a controlled
 120 water bath under high agitation conditions. After the time of extraction defined for each
 121 assayed condition, samples were filtrated through Whatman N°1 filter paper and final
 122 extracts (filtrates) were lyophilised for analysis. Then, orthogonal least-squares
 123 calculation on factorial design data were used to obtain the empirical equations
 124 describing the different antioxidant activities or dependent variables assessed (R) in
 125 function of the independent variables (t , T and E):

$$126 \quad R = b_0 + \sum_{i=1}^n b_i X_i + \sum_{i=1}^{n-1} \sum_{\substack{j=2 \\ j>i}}^n b_{ij} X_i X_j + \sum_{i=1}^n b_{ii} X_i^2 \quad (1)$$

127 where: R is the antioxidant response; b_0 is the constant coefficient, b_i is the
 128 coefficient of linear effect, b_{ij} is the coefficient of interaction effect, b_{ii} the coefficients
 129 of quadratic effect, n is the number of variables and X_i and X_j are the independent
 130 variables (T , E and t). The Student t-test ($\alpha=0.05$) was employed to determine the
 131 statistical significance of the coefficients. The coefficients of determination (R^2) were
 132 employed to establish the goodness-of-fit and the following mean squares ratios from
 133 Fisher F test ($\alpha=0.05$) were calculated to define the model consistency: $F1 = \text{Model} /$
 134 Total error, being the model acceptable when $F1 \geq F_{den}^{num}$ and $F2 = (\text{Model} + \text{Lack of}$
 135 fitting) / Model, being the model acceptable when $F2 \leq F_{den}^{num}$

136 where: F_{den}^{num} are the theoretical values to $\alpha=0.05$ with the corresponding degrees
 137 of freedom for numerator (num) and denominator (den). A Microsoft Excel spreadsheet
 138 was employed for the procedures of numerical fittings, coefficient estimates and
 139 statistical evaluations. Inhibition of oil oxidation data were adjusted to the hyperbolic

140 equation by non-linear least-squares method (quasi-Newton), using the Solver
141 complement and ‘SolverAid’ macro present in a Microsoft Excel spreadsheet.

142 *2.2.2. Total polyphenol quantification*

143 The total phenolic concentration of peanut ethanolic extracts was quantified
144 according the method of Singleton, Orthofer, and Lamuela-Raventós (1999), using the
145 Folin–Ciocalteu Reagent (FCR) and gallic acid as standard. Results of total phenolics
146 were calculated as weight of gallic acid equivalent per g of freeze dried extract (g
147 GAE/g).

148 *2.2.3. Determination of total flavonoid content*

149 The total flavonoid concentration was quantified based on the protocol of
150 Zhishen, Mengcheng, and Jianming (1999), with slight modifications (Amado, Franco,
151 Sánchez, Zapata, & Vázquez, 2014). Total flavonoid concentration was calculated as
152 weight of catechin equivalent per g of freeze dried extract (g CTE/g).

153 *2.3. Determination of antioxidant capacity*

154 *2.3.1. 1,1-Diphenyl-2-picrylhydrazyl radical-scavenging capacity*

155 DPPH radical-scavenging capacity was determined according to the protocol
156 reported by Prieto, Curran, Gowen, and Vázquez. (2015a). The radical-scavenging
157 activity (RSA) was calculated by means of the following expression:

158

$$159 \quad RSA = \frac{(A_{control})_{t=60min} - (A_{sample})_{t=60min}}{(A_{control})_{t=60min}} \times 100 \quad (2)$$

160

161 *2.3.2. ABTS and Crocin bleaching method*

162 The ABTS (2,2'-azinobis-(3-ethyl-benzothiazoline-6-sulphonic acid) radical
163 scavenging activities were assessed according the protocol developed by Prieto et al.
164 (2015a) using BHT as control.

165 The crocin bleaching method was based on the protocol reported by Prieto,
166 Vázquez, and Murado (2015b) for the kinetic evaluation of crocin bleaching affected by
167 PSE, measured in microplate wells with Trolox as control. In both methods, the
168 reversed curves from the kinetic reactions were generated by subtracting the absorbance
169 at time t from the absorbance value at time 0. The area under the curves (AUC) was
170 calculated as follows (Amado, González, Murado, & Vázquez, 2016):

171

$$172 \quad AUC = (y_0 + 2y_1 + 2y_2 + \dots + 2y_{n-2} + 2y_{n-1} + 2y_n) \frac{\Delta t}{2} \quad (3)$$

173 where: y_0 to y_n are the n+1 y-values defining the curve, and Δt is the interval of
174 sampling (min).

175 Calculated areas of controls concentrations were fitted by linear regression.
176 Calculated areas of extracts dilutions were plotted against controls (equivalents) and the
177 antioxidant activities were defined by means of the EC_{50} values obtained by fitting the
178 data of equivalents versus extracts concentrations to the Weibull equation (Amado et al.,
179 2016). Thus, the higher the value of EC_{50} (concentration of extract) less is its
180 antioxidant capacity.

181 *2.4. Evaluation of lipid oxidation*

182 *2.4.1. Oxidation stability of soybean oil under accelerated conditions*

183 This test was assessed to evaluate the effectiveness of PSE against lipid oxidation.
184 It was performed in soybean oil with six dosage levels for the PSE (50, 100, 250, 500,
185 750 and 1000 mg/kg), a control without extract, and BHT (200 mg/kg). This
186 concentration of BHT was the maximum level accepted for safety reasons. Before

187 introducing, PSE and BHT were separately mixed with 1.5 mL of ethanol 96% (v/v) to
188 ensure adequate dispersion in oil, using ultrasonic water bath during 10 min. Then it
189 was added and mixed to 20 mL of soybean oil for 10 min and vacuum evaporated.
190 Soybean oil samples were stored in glass containers at 60 °C and agitated at 100 rpm in
191 an orbital shaker, and analyzed in triplicate after 16 d of storage. Due to the fast
192 hydroperoxide degradation at high temperatures, this time could correspond to 4 months
193 at room temperature (Warner, Frankel, & Mounts, 1989).

194 *2.4.2. Determination of chemical indices (peroxide value, p-anisidine value,*
195 *conjugated dienes and total oxidation value)*

196 The chemical indices were quantified according to Agregán et al. (2016). The
197 total oxidation of soybean oil was calculated using the next equation:

198 $TOTOX = AV + 2PV$.

199 *2.4.3. Inhibition of oil oxidation*

200 For all indices employed to monitor the oxidation process, the inhibition of oil
201 oxidation (I) was calculated using the following equation:

202
$$I(\%) = \left(1 - \frac{\text{index in sample}}{\text{index in control}} \right) \times 100 \quad (4)$$

203 In order to establish the relation between oil oxidation inhibition and antioxidant
204 concentration, dose response curves were adjusted using a hyperbolic equation,
205 according to the next expression:

206
$$I = \frac{I_m C}{CI_{50} + C} \quad (5)$$

207 where: I is the inhibition of oil oxidation (%); C is the concentration of extract
208 (ppm); I_m is the asymptotic maximum inhibition (%) and CI_{50} is the concentration for
209 semi-maximum inhibition (mg/kg).

210 *2.5. Statistical analysis*

211

212 For the analysis of the antioxidant capacity of PS in soybean oil under accelerated
213 conditions, it was used the IBM SPSS Statistics 22 software. After verification of
214 normal distribution and constant variance of data, significant differences were
215 determined using one-way analysis of variance. A Duncan's test was carried out to
216 compare the mean values at the end of oxidation for the different concentration extract
217 at a significance level of 95% ($P<0.05$). Correlations between variables were
218 determined using the Pearson's linear correlation coefficient.

219 **3. Results and Discussion**

220 *3.1. Optimization of variables that maximize the antioxidant activity of PS using*
221 *surface response methodology.*

222 The use of alcoholic solutions (mainly methanol and ethanol) is the conventional
223 preferable procedure for the extraction of antioxidant compounds from agri-food wastes
224 of plants (Amado et al., 2014) compared to other organic solvents (hexane, acetone,
225 etc.) with more restrictions for food applications (Samarin, Poorazarang, Hematyar, &
226 Elhamirad, 2012). In the present work, a 3-factor rotatable design has been applied to
227 investigate the effect of three independent variables (temperature, time and ethanol
228 concentration) in the maximization of antioxidants from skin by-products of the peanut.
229 Experimental data were modelled using second-order polynomial equations and
230 statistical analysis by response surface methodology was subsequently performed
231 (Table 1). The outcomes of the multivariate analysis indicated that the statistical
232 signification of coefficients, evaluated by Student t-test ($\alpha=0.05$), was different in each
233 one of the responses quantified (yields, antioxidant activities, etc.). The only common
234 trend was that in any responses the quadratic effect of time was significant.
235 Furthermore, the quadratic effect of ethanol was almost always statistically significant.

236 This variability in the responses is common when the quantification of antioxidant
237 properties is evaluated with different methodologies. Previous reports working with
238 extracts isolated from other substrates observed similar discrepancies (Amado et al.,
239 2014; Pinela et al., 2016).

240 The values of the coefficients of determination were acceptable in some cases
241 ($R^2 > 0.61$) and remarkable in another ones ($R^2 > 0.83$) revealed, in general, a good
242 correlation between experimental and theoretical data (Tables 1 and 2). Figure 1
243 displayed a representation of the predicted surfaces generated by the second order
244 equations summarized in Table 2 for the different responses quantified as a function of
245 the variables assessed. Based on these equations the optimal conditions were calculated
246 by numerical derivations (Wardhani et al., 2010) (Table 3). The process of TP recovery
247 from peanut showed a saddle response surface with higher levels of TP at low and high
248 temperatures and an optimal condition of E was established (74%) at any time of
249 extraction. The theoretical concentration of TP produced at these conditions was 0.39 g
250 GAE/g of extract. For flavonoids only ethanol affected its extraction with a similar
251 optimum value of 75.2% and 0.26 g CTE/g. The yield of obtaining solid extract from
252 skin wastes was significantly affected by linear and quadratic coefficient of E and linear
253 of T (not dependence with t was observed). Nevertheless, higher yields were executed at
254 low ethanol concentration and high processing temperature.

255 The results of antioxidant activities were dependent on the protocol of evaluation
256 employed. The values of Crocin and ABTS were determined as EC_{50} , therefore lower
257 concentrations of extracts mean higher capacity of inhibiting oxidant kinetics. The
258 convex surfaces generated (Figure 1) were a proof of the mentioned behaviour, higher
259 recovery of trolox equivalents in the minima of the responses (69.5% of E when T is
260 high, and 93.3% when T is low). Meanwhile, the best conditions for ABTS (as

261 equivalents of BHT) were reached at 27 °C and 27% of ethanol. As a compromise
262 option (average of the different optimal values), the production of the peanut skin
263 extract was established in the experimental conditions: 66.5°C, 73.9% of ethanol and
264 77.5 min of extraction processing.

265 *3.2. Effect of addition of peanut skin extracts (PSE) on the oxidation stability of* 266 *soybean oil*

267 The antioxidant activity of PSE, obtained in the previous optimal conditions
268 mentioned, on soybean oil was assessed. For this purpose, the PSE extract concentration
269 (from 0 to 1000 mg/kg) over physicochemical lipid oxidation indices (PV, AV, CD and
270 TV) was evaluated. There are several factors that can have a significant influence in the
271 final antioxidant capacity. Such factors are: i) raw material composition (affected by
272 variety, agricultural, seasonal and climatic conditions), ii) processing conditions (heat
273 treatment for roasting process) and iii) extraction conditions (solvent polarity, particle
274 size, relation solvent/solid, initial moisture, time, temperature and number of extraction
275 stages) (Francisco, & Resurreccion, 2012).

276 The addition of PSE at different levels to soybean oil affected all lipid oxidation
277 indices (Fig. 2A to D). The concentration of BHT of 200 mg/kg was the maximum level
278 accepted for safety reasons. The test was performed at 60 °C during 16 d. Due to the
279 fast hydroperoxide degradation at high temperatures, this time could correspond to 4
280 months at room temperature (Warner, Frankel, & Mounts, 1989). PV is an indicator for
281 the primary oxidation, because hydroperoxides are the primary products of lipid
282 oxidation. As expected, the thermal treatment generated strong oxidation in soybean oil
283 but this effect was significantly diminished in oil samples with BHT or PSE above 100
284 mg/kg ($P < 0.05$). The control oil samples reached a maximum PV of 179.1 meq O₂/kg
285 oil after 16 d of storage, whereas the PV of the sample containing 1000 mg/kg of PSE

286 and 200 mg/kg of BHT was 92.4 and 61.4 meq O₂/kg oil, respectively (Figure 3A).
287 These data point out a greater soybean oil stability treated with PSE addition, being the
288 inhibitory effect of PSE against primary oxidation of lipid concentration-dependent as
289 can be observed in Figure 3. This relation between data of *I* for PV and extract
290 concentration was non-linear and described by means of a logarithmic equation: $I=12.83$
291 $\ln [C] -40.35$, $R^2=0.983$ or even in a better way by a hyperbolic equation as previously
292 defined in material and methods (equation 5) with a R^2 value of 0.987. Moreover, the
293 proposal equation permitted to establish two useful parameters for comparative
294 purposes that define the maximum inhibition of oil oxidation executed by PSE (I_m) and
295 the concentration of PSE for $I_m/2$ (CI_{50}). Such values for PV were $I_m= 58.3\%$ and $CI_{50}=$
296 227 mg/kg.

297 Our findings are in agreement with those reported by Nepote et al. (2002) who
298 found antioxidant activity of PSE added at 0.05% in sunflower oil against control
299 samples. These authors employed four solvents (methanol, ethanol, acetone and water)
300 and they did not find significant differences in the antioxidant capacity among the four
301 PSE extracts, according to peroxide values. Moreover, as in the present work, they used
302 BHT at 0.02% and reported a higher antioxidant activity in samples with synthetic
303 antioxidant regarding PSE samples. However, Yadav, Yogesh, &, Aswani, (2014) using
304 a methanolic PSE at a level 10 times higher (0.5%) found similar activity that BHT
305 during accelerated storage of soybean oil at 65 °C for seven days. Duh and Yen (1997)
306 also reported similar antioxidant activity of methanolic extract from peanut hulls in
307 soybean oil. Hence, our results showed that the antioxidant compounds of PSE play an
308 important role in the inhibition of the initial reactions of lipid oxidation acting as an
309 electron donor or as a free radicals scavenger, since we can affirm that PSE did not
310 show pro-oxidative effects during heat oxidation process in the concentration range

311 assessed. At the end of the accelerated oxidation, PSE at 750 mg/kg had an inhibitory
312 effect of primary lipid oxidation similar to BHT at 200 mg/kg (Figure 2A, $P<0.05$).
313 Using potato peel extracts, Rehman, Habib, & Shah (2004) needed levels 8–12 times
314 higher than those of synthetic antioxidants to control oil per-oxidation during display,
315 whereas (Agregán et al., 2016) employed a concentration three times higher using
316 *Bifurcaria bifurcata* aqueous extract.

317 In Figure 2B are depicted the changes recorded in AV during oxidation process.
318 This index is related to secondary oxidation products, reflecting the magnitude of
319 aldehyde formation in oils (Khan, & Shahidi, 2001). In control samples, the net
320 carbonyls formation was greater than in samples treated with PSE reaching a maximum
321 of 12.4 (Figure 2B). Addition of BHT and PSE resulted in significant decrease in AV
322 with respect to samples without antioxidants at the end of oxidation process (reduction
323 of 42% using PSE at highest level of 1000 mg/kg with respect to the control; $P<0.05$).
324 Contrary to results previously indicated for PV, the lowest values did not reach for
325 synthetic antioxidant; hence we can deduce that phenolic compounds presented in PSE
326 had a strong inhibitory effect on the secondary lipid oxidation. At the end of oxidation
327 process, oil samples treated with PSE at levels higher than 500 mg/kg and with BHT
328 were not significantly affected. Once again, the observed correlation between AV and
329 extract concentration was well-explained with a no-linear relation using the equation (8)
330 (Figure 3). The coefficient of determination was in this case of 0.982 and the inhibitory
331 parameters ($I_m= 54.9\%$ and $CI_{50}= 392$ mg/kg).

332 A strong relationship between CD and oil oxidation has been reported in the
333 literature because presence of CD has been related with PUFA oxidation (Kim, Yeo,
334 Kim, Kim, & Lee, 2013). For this, authors have used CD index to assess the antioxidant
335 activity of different extracts as garlic (Chatha, Anwar, Manzoor, & Bajwa, 2006), potato

336 skin (Amado et al., 2014) or *Bifurcaria bifurcate* (Agregán et al., 2016). The
337 accumulation of CD decreased significantly ($P<0.05$) employing 750 mg/kg of PSE
338 (Figure 2C) and no differences between this amount and the highest PSE level were
339 found. At a dose of 750 mg/kg of PSE it was obtained the same result in reducing CD
340 values than adding BHT at 200 mg/kg. The values of lipid oxidation secondary indices
341 (CD and AV) are indicative of lipid degradation due to double bonds by primary
342 oxidation action, which is supported by a highly positive correlation between CD and
343 AV with PV: $R = 0.848$, $P<0.001$ for $n = 48$ between CD and PV and $R = 0.881$,
344 $P<0.001$ for $n = 48$ between AV and PV. A similar trend was noticed by other authors
345 in soybean oil (Kim et al., 2013) or canola oil (Agregán et al., 2016). As it was
346 described for PV and AV, the inhibitory effect of PSE on CD formation was
347 concentration-dependent. Again logarithm equation provides a good fit, but hyperbolic
348 adjusts is better $R^2 = 0.977$, although in this case the variability associated to the
349 experimental data, expressed as confidence intervals, was higher than in the other
350 indices (Figure 2). In this case, although the parameters were statistically significant
351 their error was high because the asymptotic phase was not clearly defined and the
352 numerical estimates therefore had a high degree of uncertainty (Figure 3).

353 Finally, in Figure 2D can be observed the changes in the total oxidation values for
354 both peroxides and aldehydes (Shahidi, & Wanasundara, 2002). After the end of the
355 oxidation period TV increased significantly ($P<0.05$) in samples without antioxidant
356 than in samples added with BHT or PSE at levels of 250 mg/kg or higher. In general,
357 the values of I_m for the different oxidative responses were quite similar and ranged
358 among 53-58%; however, the values of CI_{50} were less homogeneous.

359 **4. Conclusions**

360 The results of this research reveal PSE could be a relevant source of antioxidant
361 compounds, since a similar antioxidant capacity was found of PSE in the stabilization of
362 soybean oil compared to a synthetic antioxidant when using only a 3.75 times higher
363 amount of the natural compound. Besides in this study, second order factorial designs
364 were performed with the purpose of improving the conditions for extraction of
365 antioxidant activities from PS. The best conditions were dependent on the type of
366 antioxidant method employed but the time of extraction did not affect the process of
367 extraction. The optimal values of ethanol concentration and temperature were
368 approximately 75% and higher than 60 °C, respectively. Our findings open a possibility
369 for use PSE as a natural antioxidant in the oily industry or over a wider range of food
370 matrices. As PS are primarily a by-product of low-value, this alternative it becomes
371 even more attractive for the food industry.

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510 **FIGURE CAPTIONS**

511 **Figure 1.** Predicted response surfaces showing the combined effect of the
512 independent variables studied on the different responses evaluated: Y, TP, Fv,
513 DPPH, Cr and ABTS.

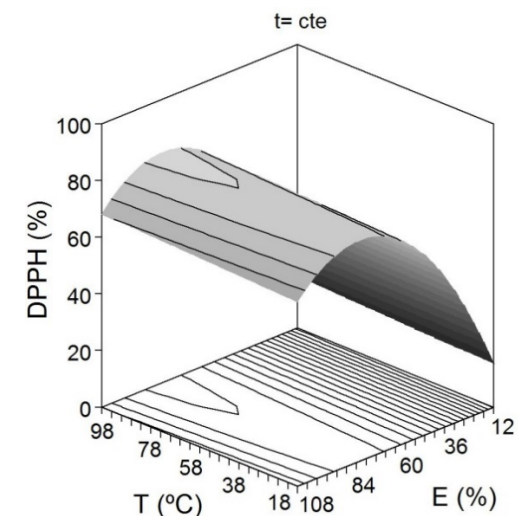
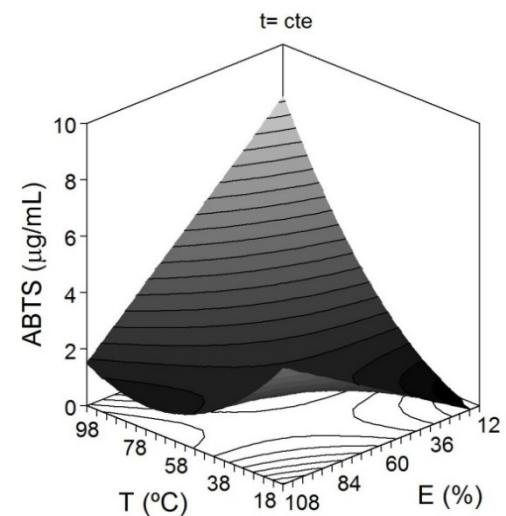
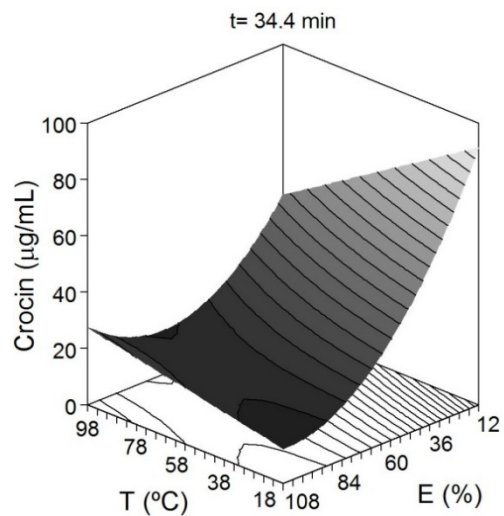
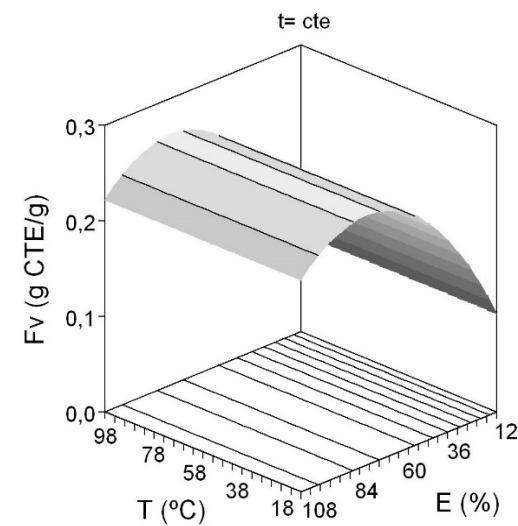
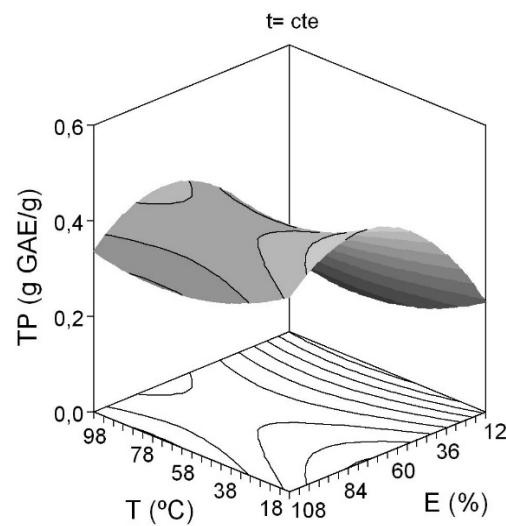
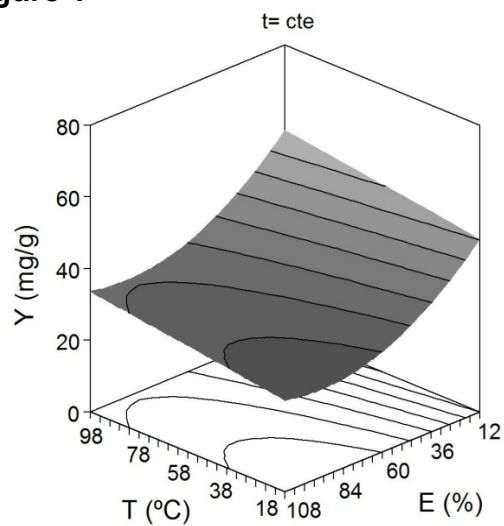
514 **Figure 2.** Effect of the addition of peanut skin extract (PSE) (50, 100, 250,
515 500, 750 and 1000 mg/kg) and BHT (200 mg/kg) on the evolution of peroxide
516 value (A), p-anisidine value (B), conjugated dienes (C) and TOTOX value (D) in
517 soybean oil stored at 60 °C.

518 **Figure 3.** Effect of the PSE concentration on the inhibition of oil oxidation
519 for each response: peroxide value (PV), p-anisidine value (AV), conjugated
520 dienes (CD) and TOTOX value (TV). Experimental data were fitted to the
521 hyperbolic equation (8). Error bars are the confidence intervals for $n=2$ and
522 $\alpha=0.05$.

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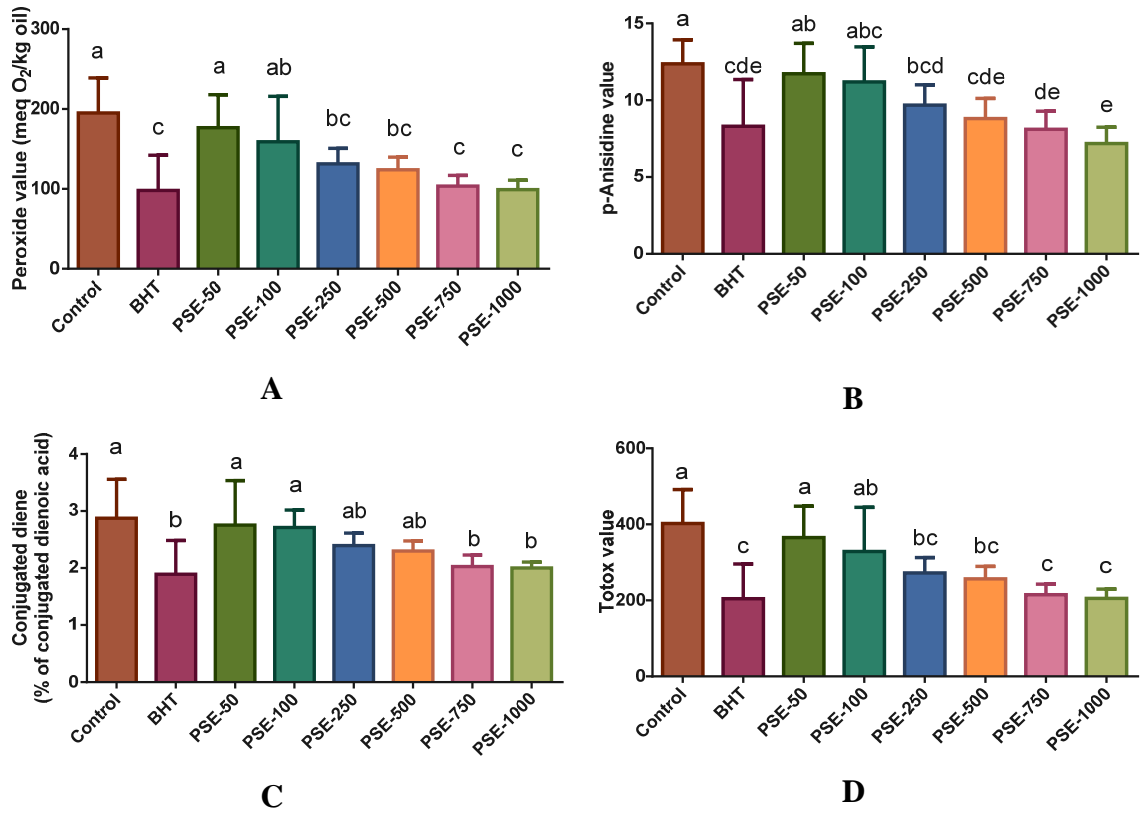
525 **Figure 1**



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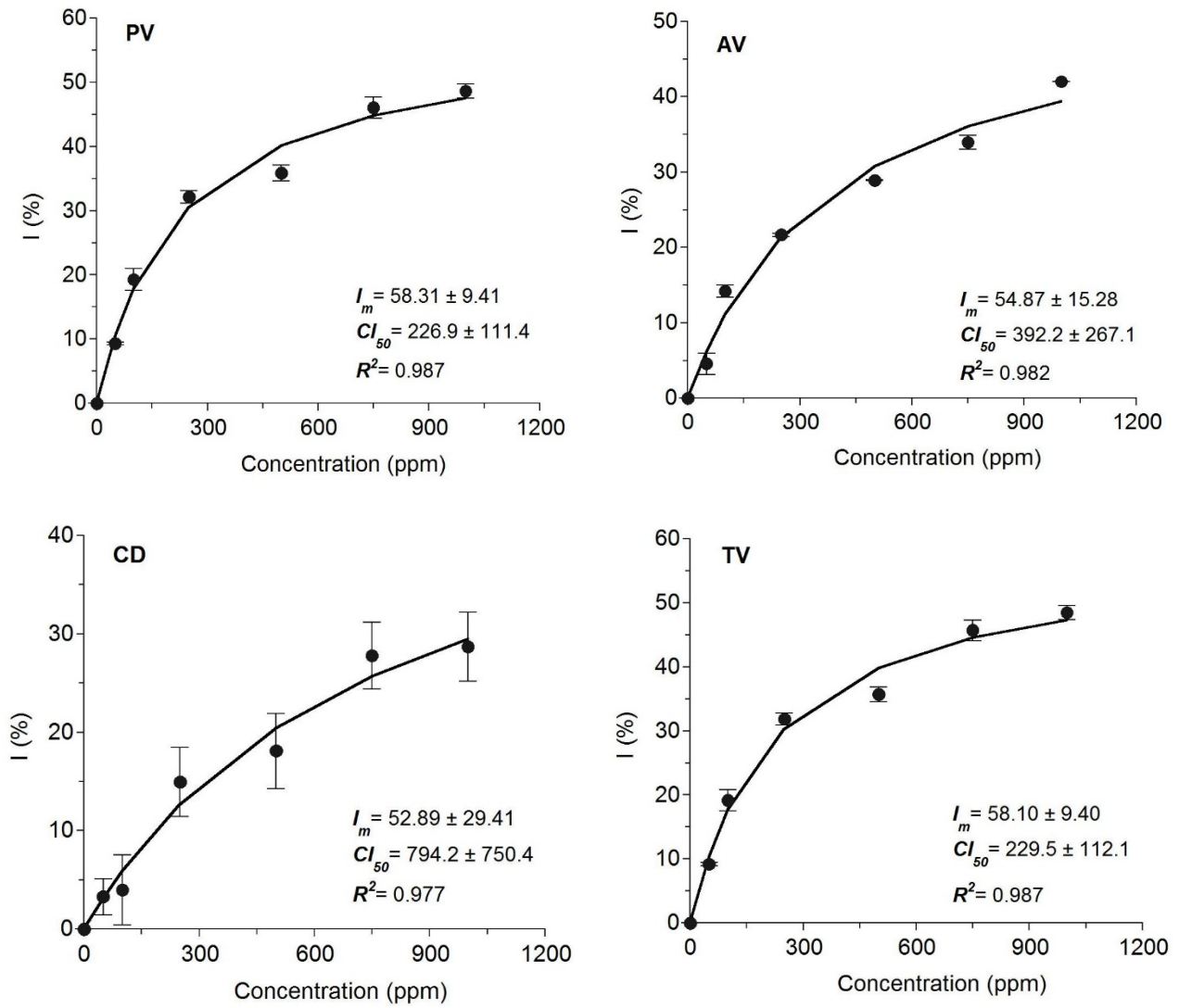
Figure 2



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Figure 3



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557 **Table 1.** Independent variables in the experimental design performed together with the obtained experimental (R_{exp}) and predicted (R_p) data for
558 the peanut extracts. X_1 : temperature ($^{\circ}\text{C}$); X_2 : ethanol concentration (%) and X_3 : extraction time (min). Y: extraction yield (mg extract/g of solid
559 sample); TP: total polyphenols (g of GAE/ g of extract); Fv: total flavonoids (g of CTE/ g of extract); DPPH: DPPH scavenging activity (%); Cr:
560 crocin bleaching activity (as EC_{50} in $\mu\text{g/mL}$ of extract) and ABTS: ABTS radical activity (as EC_{50} in $\mu\text{g/mL}$ of extract). Natural values of
561 experimental conditions are in brackets.
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Independent variables			Y (mg/g)		TP (g GAE/g)		Fv (g CTE/g)		DPPH (%)		Cr ($\mu\text{g/mL}$)		ABTS ($\mu\text{g/mL}$)	
$X_1: T$	$X_2: E$	$X_3: t$	R_{exp}	R_p	R_{exp}	R_p	R_{exp}	R_p	R_{exp}	R_p	R_{exp}	R_p	R_{exp}	R_p
-1 (38.2)	-1 (36.2)	-1 (34.4)	34.37	37.88	0.339	0.333	0.218	0.200	56.23	53.54	54.53	48.74	0.97	0.98
1 (76.8)	-1 (36.2)	-1 (34.4)	43.50	41.81	0.287	0.297	0.184	0.200	57.49	55.02	34.01	33.80	2.98	3.78
-1 (38.2)	1 (83.8)	-1 (34.4)	21.54	26.68	0.432	0.422	0.285	0.259	86.42	78.45	16.34	16.90	1.32	1.77
1 (76.8)	1 (83.8)	-1 (34.4)	29.56	30.61	0.424	0.386	0.266	0.259	84.89	79.93	17.52	16.91	0.64	1.83
-1 (38.2)	-1 (36.2)	1 (120.6)	33.76	37.88	0.360	0.333	0.234	0.200	71.98	71.12	19.43	21.71	1.81	2.35
1 (76.8)	-1 (36.2)	1 (120.6)	38.48	41.81	0.321	0.297	0.217	0.200	64.11	58.73	20.60	21.70	1.66	2.41
-1 (38.2)	1 (83.8)	1 (120.6)	25.61	26.68	0.481	0.422	0.313	0.259	96.14	85.24	9.76	11.65	0.67	0.40
1 (76.8)	1 (83.8)	1 (120.6)	31.50	30.61	0.380	0.386	0.250	0.259	75.99	72.86	19.13	26.59	3.29	3.20
-1.68 (25)	0 (60)	0 (77.5)	32.73	28.73	0.397	0.450	0.230	0.252	79.39	82.26	19.93	19.65	1.84	1.67
1.68 (90)	0 (60)	0 (77.5)	32.18	35.34	0.370	0.390	0.242	0.252	74.06	73.09	22.26	19.65	5.40	4.08
0 (57.5)	-1.68 (20)	0 (77.5)	51.63	47.70	0.183	0.203	0.123	0.139	36.64	37.75	43.39	45.42	3.02	2.15
0 (57.5)	1.68 (100)	0 (77.5)	31.06	28.86	0.301	0.353	0.209	0.238	60.21	70.57	27.81	22.75	1.55	1.17
0 (57.5)	0 (60)	-1.68 (5)	39.81	32.03	0.327	0.385	0.225	0.252	65.46	73.25	23.60	26.94	2.57	1.66
0 (57.5)	0 (60)	1.68 (150)	36.84	32.03	0.330	0.385	0.221	0.252	73.00	82.09	20.18	12.35	3.04	1.66
0 (57.5)	0 (60)	0 (77.5)	30.39	32.03	0.380	0.385	0.260	0.252	78.25	77.67	23.28	19.65	2.00	1.66
0 (57.5)	0 (60)	0 (77.5)	33.47	32.03	0.373	0.385	0.239	0.252	74.61	77.67	18.35	19.65	1.14	1.66
0 (57.5)	0 (60)	0 (77.5)	29.41	32.03	0.412	0.385	0.268	0.252	81.00	77.67	18.20	19.65	1.09	1.66
0 (57.5)	0 (60)	0 (77.5)	33.78	32.03	0.376	0.385	0.242	0.252	77.52	77.67	18.25	19.65	1.89	1.66
0 (57.5)	0 (60)	0 (77.5)	30.90	32.03	0.408	0.385	0.278	0.252	81.51	77.67	19.14	19.65	1.92	1.66
0 (57.5)	0 (60)	0 (77.5)	33.21	32.03	0.375	0.385	0.235	0.252	75.09	77.67	20.14	19.65	1.67	1.66

563 Y (mg of solid extracted/g of peanut skin); TP (g of total phenolics/g of extract); Fv (g of total flavonoids/g of extract)
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Table 2. Polynomial equations modelling the effect of T , E and t (conditions in coded values according to the criteria defined in Table 1) on the extraction of antioxidants from peanut skin. The coefficients of determination (R^2) and F-values (F1 and F2) are also shown. S: significant; NS: non-significant.

Parameters	Y (mg/g)	TP (g/g)	Fv (g/g)	DPPH (%)	Cr ($\mu\text{g/mL}$)	ABTS ($\mu\text{g/mL}$)
b_0 (intercept)	32.03	0.39	0.25	77.67	19.65	1.66
b_1 (T)	1.97	-0.02	NS	-2.73	NS	0.72
b_2 (E)	-5.60	0.04	0.03	9.76	-6.74	-0.29
b_3 (t)	NS	NS	NS	2.63	-4.34	NS
b_{12} ($T \times E$)	NS	NS	NS	NS	3.74	NS
b_{13} ($T \times t$)	NS	NS	NS	-3.47	3.73	NS
b_{23} ($E \times t$)	NS	NS	NS	-2.69	5.44	NS
b_{123} ($T \times E \times t$)	NS	NS	NS	NS	NS	0.684
b_{11} (T^2)	NS	0.01	NS	NS	NS	0.430
b_{22} (E^2)	2.21	-0.04	-0.02	-8.31	5.11	NS
b_{33} (t^2)	NS	NS	NS	NS	NS	NS
R^2	0.716	0.731	0.646	0.826	0.883	0.609
$F1$	13.4 [$F_{16}^3 = 3.24$] \Rightarrow S	10.2 [$F_{15}^4 = 3.06$] \Rightarrow S	15.5 [$F_{17}^2 = 3.59$] \Rightarrow S	10.3 [$F_{13}^6 = 2.92$] \Rightarrow S	16.3 [$F_{13}^6 = 2.92$] \Rightarrow S	5.85 [$F_{15}^4 = 3.06$] \Rightarrow S
$F2$	0.315 [$F_3^{13} = 8.73$] \Rightarrow S	0.412 [$F_4^{13} = 5.89$] \Rightarrow S	0.226 [$F_2^{13} = 19.42$] \Rightarrow S	0.552 [$F_6^{13} = 3.98$] \Rightarrow S	0.518 [$F_6^{13} = 3.98$] \Rightarrow S	0.488 [$F_4^{13} = 5.89$] \Rightarrow S

Table 3. Experimental optimal conditions of temperature, ethanol and time (T_{opt} , E_{opt} , t_{opt}) in which the maximum responses are achieved. R_{max} are the responses obtained in each optimal value.

	Y	TP	Fv	DPPH	Cr	ABTS
T_{opt} (°C)	29.1*	71.6*	-	61.4	T ↑ / T ↓	26.6*
E_{opt} (%)	90*	74.0	75.2	76.9	69.5* / 93.3*	26.7*
t_{opt} (min)	-	-	-	43	-	-
R_{max}	25.6* (mg/g)	0.39 (g/g)	0.26 (g/g)	79.9 (%)	15.4* / 13.9*(µg/mL)	0.26*(µg/mL)

*minima values