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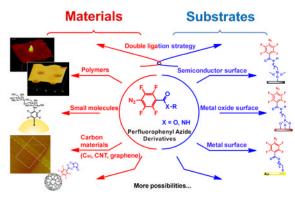
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Perfluorophenyl Azides: New Applications in Surface Functionalization and Nanomaterial Synthesis

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Conspectus



A major challenge in materials science is the ongoing search for coupling agents that are readily synthesized, capable of versatile chemistry, able to easily functionalize materials and surfaces, and efficient in covalently linking organic and inorganic entities. A decade ago, we began a research program investigating perfluorophenylazides (PFPAs) as the coupling agents in surface functionalization and nanomaterial synthesis. The *p*-substituted PFPAs are attractive heterobifunctional coupling agents because of their two distinct and synthetically distinguishable reactive centers: (i) the fluorinated phenylazide, which is capable of forming stable covalent adducts, and (ii) the functional group R, which can be tailored through synthesis.

Two approaches have been undertaken for material synthesis and surface functionalization. The first method involves synthesizing PFPA bearing the first molecule or material with a functional linker R, and then attaching the resulting PFPA to the second material by activating the azido group. In the second approach, the material surface is first functionalized with PFPA via functional center R, and coupling of the second molecule or material is achieved with the surface azido groups. In this Account, we review the design and protocols of the two approaches, providing examples in which PFPA derivatives were successfully used in material surface functionalization, ligand conjugation, and the synthesis of hybrid nanomaterials.

The methods developed have proved to be general and versatile, and they are applicable to a wide range of materials (especially those that lack reactive functional groups or are difficult to derivatize) and to various substrates of polymers, oxides, carbon materials, and metal films. The coupling chemistry can be initiated by light, heat, and electrons. Patterned structures can be generated by selectively activating the areas of interest. Furthermore, the process is easy to perform, and light activation occurs in minutes, greatly facilitating the efficiency of the reaction. PFPAs indeed demonstrate many benefits as versatile surface coupling agents and offer opportunities for further exploration.

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1. Introduction

Phenylazide and derivatives were first introduced by Fleet and coworkers as photoaffinity labeling (PAL) agents to probe the binding site structure of biological receptors.¹ A PAL agent, consisting of a ligand derivatized with a photosensitive moiety, binds to the receptor site bringing along the photoactive group (Figure 1).²⁻¹⁵ Upon activation by light, the photoprobe forms covalent linkages with the biomolecule at its binding site. The labeled biomolecule is then isolated, characterized, and the binding site structure can thus be determined. Commonly used photoaffinity labels include benzophenones,^{9,10} aryldiazirines, ¹¹⁻¹³ and arylazides.^{14,15} These reagents, upon photoactivation, yield reactive intermediates of biradical, carbene, or nitrene, which subsequently undergo H abstraction (radical) or insertion reactions (carbene and nitrene) with the neighboring biomolecules to form stable covalent adducts.

Phenylazides are among the most popular PAL agents due to their high reaction efficiencies, fast kinetics, excellent storage stability, and ease of preparation. Phenylazide has complex photochemistry; a few relevant reactions are shown in Figure 2. Upon light activation, it decomposes by releasing N_2 to give the singlet phenylnitrene, a highly reactive intermediate which can undergo numerous non-selective reactions leading to a wide range of products. ¹⁵⁻²¹ Three main processes of phenylnitrene reactions are of relevance to photoaffinity labeling: I) rearrangement to the corresponding seven-membered ketenimine which reacts with amines to give azepinamines, or produces polymer tars in the absence of a nucleophile; II) CH or NH insertion, and C=C addition reactions which are the key contributions for the covalent bond formation with the target molecules; and **III**) relaxation via intersystem crossing (ISC) to the triplet phenylnitrene which undergoes H-abstraction reactions to form primarily aniline-type products, or bimolecular reactions to yield the corresponding azo compound. The singlet phenylnitrene is the key intermediate dictating whether stable covalent adducts can be formed via pathway **II**. The partitioning between the singlet and triplet states is temperature-dependent. Higher temperature favors the formation of ketenimine, whereas ISC, a barrier-less process, is preferred at low temperatures and can be catalyzed by heavy atoms or alcohols.²² An important finding in the photochemistry of phenylazide is that the introduction of halogen atoms (F or Cl) on the aromatic ring greatly suppresses the ring expansion reaction and thus increases the yields of the insertion/addition reactions.^{17,20,23} Platz and coworkers have conducted a series of laser flash photolysis experiments and found that the halogen atoms, either per-halogenated or 2,6-disubstituted and ortho to the azido group, raised the energy barrier of the ring-expansion reaction and significantly increased the lifetime of the corresponding halogenated singlet phenylnitrenes. ^{17,24-26} The longer lifetime offers the singlet nitrene increased opportunity to react with neighboring molecules. The pathway for the covalent adduct formation is thus promoted and the insertion reaction yield is greatly enhanced.

The heterobifunctional nature of PAL agents makes them excellent candidates as coupling agents for materials synthesis and surface functionalization. In this Account, we focus our discussions on PFPAs, although examples using benzophenone²⁷⁻³⁰ and 3- (trifluoromethyl)-3-phenyldiazirine³¹⁻³⁴ have also been reported. The differential reactivity of the two functional groups, PFPA and R, allows the coupling reaction to be carried out selectively and sequentially, bringing together molecules or materials of varying natures. Light offers a highly chemoselective means where only the photosensitive moieties are activated and other structural entities are unaffected. The activation is accomplished under mild conditions without damaging its surrounding components. In addition, because PFPA reacts with CH, NH or C=C bonds, the coupling chemistry is applicable to a wide range of molecules and materials, and is therefore highly general and versatile.

We used *p*-substituted tetrafluorophenylazide as the coupling agents because of the convenience and simplicity in their syntheses. The preparation starts with commercially available pentafluorobenzene derivatives that can be readily converted to the corresponding *p*-azidotetrafluorobenzene derivatives via a facile nucleophilic substitution reaction using NaN₃ (Figure 3). PFPAs bearing acid chloride, carboxylic acid or its active ester can be prepared in gram quantities and stored under ambient conditions in dark until use. These precursors can be further derivatized using, for example, coupling reactions with amines or alcohols.

2. Surface Engineering via PFPA Chemistry

Functionalized PFPAs serve as heterobifunctional coupling agents by bringing together molecules and materials via the two reactive centers, i.e., a chemoselective functional group R, and the light-activatable azido group. Two main approaches can be conceived for material synthesis and surface functionalization. In the first approach, PFPA is derivatized with the molecule of interest, and the resulting PFPA is then coupled to a material or substrate surface via the insertion/addition reactions of PFPA (Approach 1, Table 1). This strategy applies to materials and substrates that possess CH, NH, C=C bonds including organic materials, polymers, biomolecules, and carbon materials. In the second approach, a material or substrate is first functionalized with PFPA, attaching the azido group to the surface. The second molecule or material is then coupled to the material or substrate by activating the surface azido groups (Approach 2, Table 1).

2.1 Approach 1: Functionalization of organic and carbon materials

This approach takes advantage of the reactivity of the azido group towards organic and carbon materials. In an early example, polymer films were functionalized with PFPA-NHS (Figure 3) by irradiating the film in the presence of a spin-coated layer of PFPA-NHS.³⁵ Amine-containing organic molecules and proteins were then conjugated to the polymer films via the surface NHS groups.³⁶ When a photomask is used during the photoactivation, spatially-selective functionalization was possible resulting in patterned protein structures (Figure 4).³⁵

PFPAs have also been used to functionalize carbon materials of fullerenes,³⁷ carbon nanotubes (CNTs),³⁸ and graphene.^{39,40} Photochemical reaction of C_{60} with PFPA-NHS gave exclusively the monoadduct azamethanofullerene (Figure 5).³⁷ The reaction took place via the addition of the perfluorophenylnitrene to a 6,6 double bond in C_{60} . The NHS active ester group on the resulting compound serves as the reactive site for further conjugation of other molecules to C_{60} .³⁷ Fréchet and co-workers functionalized CNT forests using PFPAs bearing hydroxyl and fluoroalkyl groups to render the resulting CNTs hydrophilic or hydrophobic.³⁸ The authors furthermore grafted poly(*N*-isopropylacrylamide) on CNTs by a surface-initiated polymerization using PFPA derivatized with 2-bromoisobutyrate, and were able to fabricate superhydrophilic patterns on a superhydrophobic background. Recently, we have successfully functionalized solvent-exfoliated graphene flakes with alkyl-, perfluoroalkyl-, and ethylene oxide-functionalized PFPAs, rendering them soluble in organic solvents as well as water.⁴¹

2.2 Approach 2: PFPA-surface as a general platform for the immobilization of molecules and materials

In this approach, the substrate material is first functionalized with PFPA, and a second molecule or material is then attached to the substrate by way of the azide coupling chemistry (Table 1). Because PFPA reacts with a wide range of molecules and materials, this method serves as a general platform bringing together two molecules or materials. When both are

biomolecules, a ligase results. In the work of Ting and coworkers,⁴² the active site of an enzyme was engineered to accept PFPA, which was subsequently used to covalently conjugate a recognition peptide in a highly sequence-specific fashion.

We employed this strategy for material surface functionalization and the synthesis of hybrid nanomaterials. The key step in this approach is the preparation of PFPA-functionalized surfaces. Depending on the substrate material, a PFPA bearing a substrate-reactive functional group is used. PFPAs derivatized with silane, phosphate, and disulfide were synthesized (Figure 3) and were utilized to functionalize substrate materials including silicon oxide, metal films, and metal oxides. In the sections below, we discuss how this approach can be used to attach polymers, small molecules and carbon materials to various substrates for material surface functionalization and for the synthesis of organic-inorganic hybrid nanomaterials. We show that the surface and interface chemistry can be fine-tuned to control the surface composition, topography, density as well as binding affinity.

2.2.1 Polymers—Polymers are excellent materials for this photocoupling chemistry. The high molecular weight offers a large number of insertable bonds increasing the probability of their reactions with PFPA. Polymers are readily processable in solution and can be coated on substrates and materials of various shapes and sizes by spin-coating, dip-coating, or spraying. The ability of polymer chains to entangle in comparison to small molecules and the high solution viscosity allow polymers to form uniform films in conformal contact with the substrate, greatly enhancing the insertion yield of the PFPA coupling reaction.

We tested the effectiveness of this method using polymers that lack reactive functional groups. The substrate, silicon wafer for example, was first treated with PFPA-silane (Figure 3), thus introducing azido groups to the substrate surface. A solution of polystyrene (PS) or poly(2-ethyl-2-oxazoline) (PEOX) was spin-coated on the substrate followed by light activation for 5 min with a medium pressure Hg lamp using a 280-nm long-pass optical filter.^{43,44} Because the reaction occurs at the interface of surface azido groups and the coated polymer, only a monolayer of polymer remained after the excess polymer was removed by solvent.

We have since employed this method to immobilize a wide range of polymers including poly(allyl amine), poly(acrylic acid), poly(4-vinylpyridine), poly(4-vinylphenol), polyvinylpyrrolidone, poly(ethylene oxide) (PEO), poly(ethylene glycol) (PEG), and polypropylene. The results demonstrate that the azido group can be specifically activated to react with solid materials to produce stable covalent adducts. Efficient insertion reaction in the solid state requires the molecules to be in close contact with the surface azido groups. For polymers that can easily crystallize upon deposition, for example, low molecular weight PEG and isotactic polypropylene (iPP), the immobilization was less efficient, and sometimes, no polymer film was obtained after light activation. In these cases, thermal treatment was applied. Heat itself can be used in place of light to initiate the insertion reactions. For example, PS films were immobilized on PFPA-functionalized wafer by heating at 140 °C for 20 min.⁴⁵ Using this protocol, we have successfully immobilized uniform thin films of iPP, which was otherwise impossible by light activation.⁴⁶ In this case, iPP was heated at a temperature (140 °C) above its glass transition temperature (T_{g} , ~100 °C) where the polymer became softened and amorphous. This effectively enhances the contact between iPP and the surface, resulting in the efficient reaction between azido groups and the polymer. Alternatively, a combination of heat and photoactivation can be applied where the thermal treatment improves the contact of the polymer with the substrate and the light initiates the insertion reaction. This strategy was applied to immobilize low molecular weight PEG where the polymer was heated to 70 °C while irradiating to yield covalently attached PEG films.47

The thickness of the immobilized polymer film is governed by the nature and the molecular weight of the polymer,⁴⁸ and can be further controlled by the irradiation dose,⁴⁹ and the density of surface PFPA.⁴⁴ In principle, only one attachment point is necessary to tether the entire polymer to the surface. Depending on the size, ie, the molecular weight of the polymer, the concentration of the surface azido groups can be drastically reduced while still ensuring the covalent attachment of the polymer. This photocoupling process is therefore highly defect-tolerant. In fact, uniform polymer films were obtained on surfaces treated with PFPA-silane at concentrations of a few μ M or when more than 100 times of a non-photoactive silane was added.⁴⁴

2.2.2 Small molecules—Small organic molecules that lack reactive functional groups or are difficult to chemically derivatize are another class of compounds that are well-suited for this photocoupling chemistry. Since the probability of the insertion/addition reactions decreases with the size of the molecule or the number of PFPA-reactive bonds in the molecule, small molecules require higher surface density of PFPA than polymers to be covalently attached. In addition, while polymer chains can entangle to form uniform films, small molecules may not form highly packed monolayer structures.

We have successfully immobilized furanone, an Australian red marine alga Delisea Pulchra that possesses antibacterial properties.⁵⁰ The covalently attached molecules were characterized by X-ray photoelectron spectroscopy (XPS) and time-of-flight secondary ion mass spectroscopy. The grafting density was controlled by adjusting the concentration of surface azido groups.

Carbohydrates are another class of compounds that are well-suited for this photocoupling chemistry. Carbohydrate immobilization remains a challenge, especially for complex carbohydrate structures, the syntheses of which are often complicated due to the stereochemistry control and multiple protection/deprotection steps involved in the sitespecific glycosylation and derivatization reactions. Current methods for conjugating carbohydrates generally require the use of derivatized carbohydrates, amenable to coupling to the chosen nanomaterials. Underivatized carbohydrate structures present a considerable challenge, and only few strategies were reported in the literature.⁵¹⁻⁵⁴ Using the PFPA photocoupling chemistry, Joester and coworkers immobilized hyaluronan on PS beads.⁵⁵ In the process, amine-modified PS beads were treated with PFPA-NHS to introduce PFPA to the bead surface. Direct irradiation of the functionalized beads in hyaluronan solution did not yield any immobilized hyaluronan. To enhance the immobilization yield, lanthanide cations were added to precipitate hyaluronan to increase the local concentration of hyaluronan on the bead surface. We have successfully attached carbohydrates to various substrates including gold films,⁵⁶ gold^{57,58} and iron oxide nanoparticles (NPs).^{59,60} The chemistry applies to mono-, oligo- and poly-saccharides with high coupling yield and efficiency. In the case of Au nanoparticles, a one-pot process was developed whereby the synthesized nanoparticles were functionalized in situ with the thiol-functionalized PFPA. To couple carbohydrates to the NPs, a solution of PFPA-NPs mixed with the carbohydrate ligand was irradiated with 280 nm UV light for 5 min to yield glyconanoparticles that were well-dispersed and readily soluble in water.

We showed that the surface-bound carbohydrate ligands retained their binding affinity and selectivity.⁵⁶⁻⁵⁸ Furthermore, the carbohydrate ligands, when bound to nanoparticles, exhibited binding affinities up to five orders of magnitude higher than the corresponding free ligands in solution, demonstrating that nanoparticles served as an excellent scaffold promoting the cooperative interactions of multiple ligands leading to greatly enhanced affinity with their binding partners.⁵⁸ The fact that nanomaterials amplify the affinity of carbohydrate ligands makes them highly useful in applications where carbohydrate

recognitions are applied. Figure 6 showed that _D-mannose-functionalized iron oxide nanoparticles bound *Concanavalin A* (Con A) and bacteria *E. coli* strain ORN178.⁵⁹ Potential application of this strategy include the detection of carbohydrate-binding proteins and bacteria, and the de-contamination of pathogens taking advantage of the magnetic properties of iron oxide nanoparticles.

2.2.3 Carbon materials—Graphene with well-defined and controllable surface and interface properties are important for both fundamental studies and practical applications. Using the photocoupling chemistry, we immobilized mechanically-exfoliated graphene on PFPA-functionalized wafers (Figure 7a).³⁹ The attached graphene sheets were highly stable, withstanding extensive solvent treatment and repetitive sonication. Using solution-produced graphene flakes, we fabricated patterned graphene structures where the feature sizes could be conveniently controlled (Figure 7b).⁴⁰ Both methods are applicable to various substrates, and we have generated graphene sheets and patterned structures on silicon wafers, gold films, and glass slides.

The covalent bond formation between the graphene flakes and the PFPA-functionalized wafer was clearly demonstrated by XPS. The N 1s spectra before and after reaction with graphene was consistent with the conversion of Ar-N₃ to Ar-N upon light activation (Figure 8, b and e). After the graphene was attached to the surface, the percentage of C-C (285.0 eV) increased due to the added graphene layer (Figure 8, c and f). In addition, the increase in C-N (286.4 eV) relative to C-F (288.1 eV) was attributed to the formation of additional C-N bonds (aziridine) upon reaction of PFPA with graphene.^{39,40,61}

3 Applications

3.1 Synthesis of hybrid nanomaterials

Organic-inorganic hybrid nanomaterials are attracting considerable attention due to its improved structural and functional properties. One route to the synthesis of hybrid nanomaterials is to covalently attach organic entities to the inorganic nanomaterials. Our photocoupling chemistry can be readily applied to synthesize hybrid nanomaterials. For example, we have successfully attached polymers to silica nanoparticles.⁶² A one-pot process was developed to simultaneously synthesize and functionalize silica nanoparticles with PFPA-silane. Polymer was subsequently immobilized by photoactivation. The process is fast, efficient, and is applicable to various polymer structures and of different molecular weights. No chemical derivatization is necessary on the polymer, and the method can be extended to other nanomaterials simply by using the corresponding PFPA.

3.2 Single molecule immobilization

Our photocoupling chemistry offers a convenient means to immobilize single molecules by the general and versatile insertion reactions of PFPAs. This is achieved by diluting the surface azido group until the attached molecules are no longer densely packed. The density of the surface azido group can be controlled by varying the concentration of PFPA or by the addition of a non-photoactive agent to PFPA when treating the substrate. For example, when silicon wafers were treated with low concentration of PFPA-silane (5×10^{-5} mg/mL), or with a mixture of PFPA-silane and *n*-propyltrimethoxysilane at the mole ratio of 1:2000, discrete polystyrene molecules were observed (Figure 9).^{44,48,63}

In principle, this method can be used to prepare single molecules of any sizes. The probability of the molecule to be attached increases with the number of nitrene-reactive bonds; the more bonds are available, the less surface azido groups are needed. Indeed, we

found that the higher the molecular weight of the polymer, the lower the concentration of PFPA-silane was used to achieve single molecule immobilization.⁴⁸

3.3 Patterned structures and microwell arrays

The photochemical process allows us to fabricate patterned structures and microarrays with controls over both spatial and topographical features. The spatial control is achieved by microfabrication; the feature size is defined by the lateral resolution of the fabrication technique. For example, initiating the photocoupling reaction in the presence of a photomask generated patterned polymer structures (Figure 10a).⁴³ Microstructures can also be fabricated by printing solutions on PFPA-functionalized substrates using a robotic printer followed by light activation. We have successfully created carbohydrate microarrays using this approach.⁵⁶ Besides photons, PFPAs can be activated by electrons where nano-sized polymer patterns can be generated by rastering the surface with an electron beam.⁶⁴

We have employed this method to create microarrays from covalently immobilized polymer thin films. The strategy is based on the fact that after the first polymer pattern is created, unreacted azido groups are still present in the unexposed areas. When a second polymer is coated and activated, it would be covalently attached in these areas. Depending on the thickness of each polymer film, microarrays of different topography can be generated. Figure 10b is an example of a polymer microwell array fabricated from PEOX and PS, where PEOX was thinner forming the bottom of the wells whereas the surrounding was covered by PS which was thicker. This method of creating microwells is simple and general. By using different polymeric materials, the chemical property of the bottom and top of the wells can be controlled.⁴³

3.4 Double ligation strategy

The two approaches described in Table 1 can be utilized in a single process to construct multifunctional materials. We demonstrated this double ligation strategy in the fabrication of carbohydrate microarrays (Figure 11).^{56,65} Using Approach 2, PEO film was first covalently immobilized on the PFPA-functionalized glass slide to produce a protein-resistant surface. Carbohydrates derivatized with PFPAs were then printed on the surface using a robotic printer and were subsequently attached to the PEO surface by light activation (Approach 1). The molecular recognition property of immobilized carbohydrates were studied by applying them to either a microarray system⁵⁶ or a flow-through quartz crystal microbalance (QCM) biosensor.⁶⁵ Both microarray and QCM results confirmed that the photochemically immobilized carbohydrates bound to the corresponding lectins as expected. The microarray studies also revealed additional lectin binding patterns, which can be further employed for screening unknown carbohydrate-binding proteins.

4. Conclusions and Perspectives

In this Account, we summarize the design and applications of PFPAs in coupling polymers, small molecules, and carbon materials to the substrate of organic, oxides, metal films, and nanoparticles. A key feature of this method is its versatility, where a wide range of molecules and materials can be attached to various substrate materials. The process is simple, efficient, and highly reproducible. The coupling reaction can be initiated by a variety of energy sources including heat, photons, electrons, and X-ray, which can be selected depending on the type and configuration of the substrate material. For example, for substrates that have areas that are inaccessible by light, heat can be applied instead. Controlled activation of PFPAs is also possible by focusing the light or energetic beams on the areas of interest. In this case, selective functionalization is achieved, generating patterned structures with controls over spatial and topographical features. By adjusting the

concentration of the surface azido group, the density of the immobilized molecules can be controlled from monolayer to discrete single molecules.

Like every technique, the PFPA coupling chemistry is not without shortcomings. Because the coupling reaction applies to CH, NH, C=C bonds, the method therefore lacks functionalgroup specificity. Another challenge is the precise control over the orientation of the immobilized molecule; pre-orientation is necessary prior to the photocoupling reaction. Nevertheless, the PFPA coupling chemistry can be applied to situations where the technique can offer unique advantages. One such case is molecules or materials that lack reactive functional groups or are difficult to derivatize, such as polyolefins and carbon materials where very limited methods are available for their modification to achieve precise control over the type and the density of functional groups. As demonstrated by the many examples discussed in this Account, the technique has already shown potential in the synthesis of functional nanomaterials and fabrication of functional surfaces. New opportunities are waiting to be explored.

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Figure 1. Schematic illustration of the photoaffinity labeling technique.

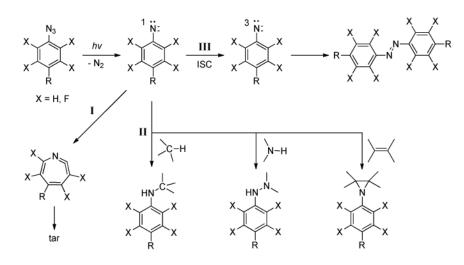
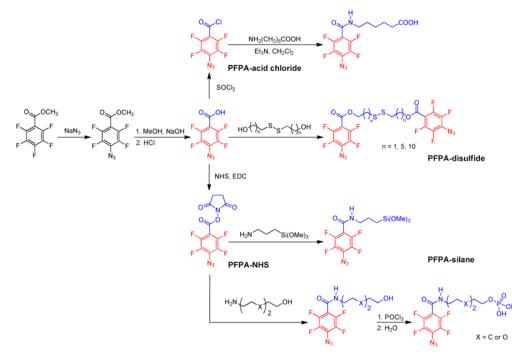
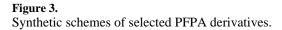


Figure 2.

Simplified description of phenylazide photochemistry: ring expansion (I), insertion and addition reactions (II), and ISC (III).



PFPA-phosphate



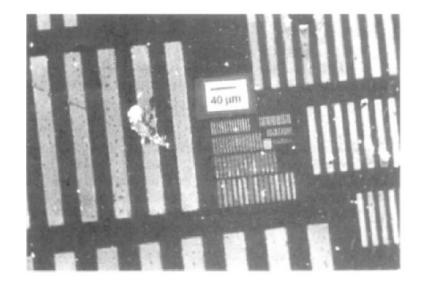


Figure 4.

Fluorescence image of patterned protein structures. The sample was prepared by treating polystyrene film with PFPA-NHS followed by amino-biotin and then fluorescein-labeled avidin. Adapted with permission from ^{ref 35}, Copyright © 1993 American Chemical Society.

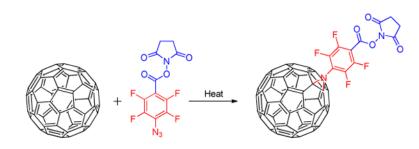


Figure 5. Functionalization of C₆₀ with PFPA-NHS.

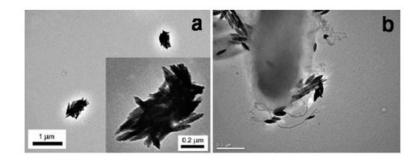


Figure 6.

D-Mannose-functionalized iron oxide nanoparticles binding with Con A (a), and *E. coli* strain ORN178 (b). Adapted with permission from ^{ref 59}, Copyright © 2009 American Chemical Society.

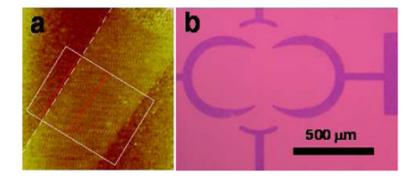


Figure 7.

Covalently immobilized single-layer graphene sheet (a) and patterned graphene structures (b) on silicon wafer. Adapted with permission from ^{refs 39} and ⁴⁰, Copyright © 2009 American Chemical Society and Copyright © 2010 Royal Society of Chemistry.

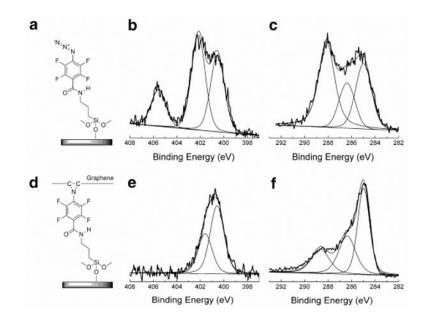


Figure 8.

PFPA-decorated wafer (a) and the corresponding high-resolution XPS N 1s and C 1s core level spectra (b and c); Covalently attached graphene (d) and the corresponding high-resolution XPS N 1s and C 1s core level spectra (e and f). Peak assignments are 400.5 eV (CO<u>N</u>H), 402.1 eV (Ar-<u>N</u>=N⁺=<u>N</u>⁻), 405.6 eV (Ar-N=<u>N</u>⁺=N⁻), 285.0 eV (C-C), 286.4 eV (C-N), and 288.1 eV (C-F), respectively. Adapted with permission from ^{ref 40}, Copyright © 2010 Royal Society of Chemistry.

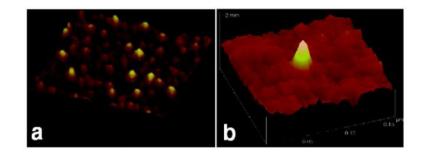


Figure 9.

PS single molecules on silicon wafer. Wafers were treated with PFPA-silane and PTMS at the mole ratio of 1:2000 before PS (M_w 223,200 g/mol) was spin-coated and irradiated. The scan area is 200 nm × 200 nm, and the Z-scale is 10 nm. Adapted with permission from ^{refs} ⁴⁴ and ⁴⁸, Copyright © 2006 American Chemical Society and Copyright © 2006 WILEY-VCH Verlag GmbH & Co. KGaA.

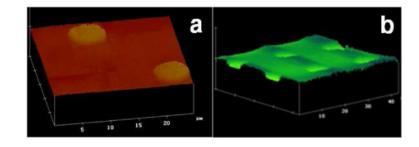


Figure 10.

a) Patterned PEOX films on PFPA-functionalized wafer by activating the PFPA in the presence of a photomask; b) a microwell array created by spin coating PS film on the sample shown in a) followed by irradiation and solvent extraction. Adapted with permission from ^{ref} ⁴³, Copyright © 2001 WILEY-VCH Verlag GmbH & Co. KGaA.

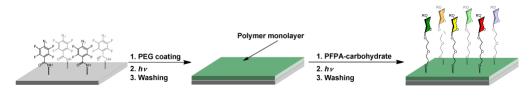


Figure 11.

Carbohydrate microarray generated by double surface ligation. Adapted with permission from ^{ref 56}, Copyright © 2007 WILEY-VCH Verlag GmbH & Co. KGaA.

Table 1

Two approaches applying PFPAs in surface functionalization and materials synthesis.

	Approach 1	Approach 2
Strategy	$ \begin{array}{c} & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & $	
Substrates	Organic surfaces	Oxides (SiO ₂ , Fe _x O _y , TiO ₂)
	Polymers (synthetic, natural)	Metals (Au, Ag, Al)
	Carbon materials (fullerenes, carbon nanotubes, graphene)	Minerals (mica, clay, calcites