

Phase transitions in bismuth-modified silver niobate ceramics for high power energy storage

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Abstract

Ceramics of composition $\text{Ag}_{1-3x}\text{Bi}_x\text{NbO}_3$ ($0.005 \leq x \leq 0.040$) were prepared by solid state methods and their structure and electrical behavior were characterized with a view to their potential use as high power energy storage materials. All compositions exhibited an average orthorhombic non-polar structure. The low temperature phase transitions $M_1 \leftrightarrow M_2$ and $M_2 \leftrightarrow M_3$ and the freezing temperature T_f found in AgNbO_3 are increasingly shifted to lower temperatures with increasing x -value. Similarly to AgNbO_3 , the structure of the M_2 phase above T_f is antiferroelectric. In the M_2 phase, below T_f it is proposed that the structure possesses local polar regions, which can expand during electrical loading within an average non-polar antiferroelectric matrix. The polar domains found in the M_1 phase of AgNbO_3 diminish with increasing bismuth content, as confirmed by the suppression of domain switching peaks in the current-polarization-electric field hysteresis loops. The antiferroelectric to ferroelectric electric field-induced transformation is progressively hindered, as the structure evolves towards long-range antiferroelectric order with increasing bismuth content. Moreover, up to a certain substitution level, bismuth addition is seen to enhance energy storage properties compared to unsubstituted AgNbO_3 , with a high energy storage density of 2.6 J cm^{-3} and high energy efficiency of 0.86 achieved. These values make these materials amongst the best performing energy storage lead-free ceramics currently known.

Key words: dielectric, energy storage, lead-free, ferroelectrics, antiferroelectrics, AgNbO_3

1. Introduction

Growing demand for high-power density energy storage devices for use in portable electronics, electrical vehicles *etc.* has led to research into new dielectric energy storage materials that exhibit high efficiency. The high breakdown strength and energy density of dielectric polymers have allowed for their use in capacitors for high-power energy storage. However, polymer capacitors are limited by their application temperature range. Compared to polymers, dielectric ceramics have superior thermal properties, allowing for a wider operational temperature range. For energy storage applications, ferroelectric ceramics with high saturation polarization, low remnant polarization and high dielectric breakdown strength (E_b) are required.¹⁻³ The most utilized ferroelectrics are based on lead containing oxides,^{4,5} but due to concerns over the toxicity of lead, there is a drive to develop Pb-free ferroelectric (FE) ceramics for many applications, including dielectric energy storage⁶⁻¹⁰.

Silver niobate AgNbO_3 is a candidate material for potential application in energy storage devices. However, despite its high energy density of 2.1 J cm^{-3} , it exhibits low energy efficiency, with a relatively large hysteresis observed in ferroelectric hysteresis loops at high field.^{11,12} Structural investigations of AgNbO_3 have revealed that at room temperature both Ag^+ and Nb^{5+} cations experience antiparallel off-center displacements within their respective polyhedra.¹³⁻¹⁵ However, the existence of polar regions at room temperature was ascertained by detailed diffraction studies has been reported more recently.^{12,16,17} The coexistence of antiferroelectric (AFE) and FE states in AgNbO_3 yields a complicated sequence of electric field-induced events, as observed in the current-polarization-electric field hysteresis loops previously reported.¹²

It was found that bismuth niobate, BiNb_3O_9 , crystalizes as an A-site deficient metastable perovskite super-cell structure (*i.e.*, $\text{Bi}_{1/3}\text{NbO}_3$).¹⁸ Additionally, the ionic radius Bi^{3+} is smaller than that of Ag^+ ($r = 1.17$ and 1.28 \AA , respectively for the ions in eight coordinate geometry),¹⁹ which is beneficial for reducing the perovskite tolerance factor and the promotion of antiferroelectricity.²⁰ Thus, bismuth might be

expected to show some solubility in the silver niobate structure and this could be used to improve the energy storage characteristics of AgNbO_3 . In the present work we report the structure and dielectric properties of ceramics in the $\text{AgNbO}_3\text{-Bi}_{1/3}\text{NbO}_3$ (*i.e.*, $\text{Ag}_{1-3x}\text{Bi}_x\text{NbO}_3$) pseudo-binary solid solution. Bismuth substitution in this system is shown to enhance energy density and efficiency.

2. Experimental

Polycrystalline ceramic samples of $\text{Ag}_{1-3x}\text{Bi}_x\text{NbO}_3$ (ABN_x , $0.005 \leq x \leq 0.040$) were synthesized by a conventional solid-state process. All starting materials were purchased from Sinopharm Chemical Reagent Co. Ltd., China. Stoichiometric amounts of Ag_2O (99.7%), Nb_2O_5 (99.99%) and Bi_2O_3 (99.9%) were ground in ethanol for 12 hours using a planetary ball mill (QM-3SP4, Nanjing University Instrument, China). After drying, the mixtures were placed into alumina porcelain boats and heated to 800 °C, at a heating rate of 5 °C min⁻¹, in a tube furnace (GLS-1600X, Hefei Kejing, China) and calcined at this temperature for 4 h, in flowing oxygen at a rate of 500 cm³ min⁻¹. The calcined powders were re-ground in the ball mill for 4 h in ethanol. After drying, the powders were mixed with 5 wt% polyvinyl alcohol (PVA) solution and pressed into pellets with a diameter of 15 mm and thickness of 1~2 mm under 400 MPa uniaxial pressure. The pellets were heated at a rate of 5 °C min⁻¹ to 600 °C and held at this temperature for 2 h to burn off the PVA. The samples were subsequently sintered at temperatures between 1060 and 1090 °C in oxygen at a flow rate of 500 cm³ min⁻¹ for 6 h, followed by cooling to ambient temperature, at a rate 5 °C min⁻¹. The color of the resulting ceramic pellets was bright yellow.

For crystal structure characterization, the pellets were ground to ensure that the structure was representative of the bulk ceramic. Samples were then manually crushed into fine powders. X-ray powder diffraction (XRD) data were collected on a PANalytical X'Pert Pro diffractometer (PANalytical, Cambridge, UK), fitted with an X'Celerator detector, in θ/θ geometry using Ni-filtered Cu-K α radiation ($\lambda = 1.5418$

Å), over the 2θ range 10 to 100° in steps of 0.0167° , with an effective count time of 300 s per step.

For electrical characterization, silver electrodes were painted on parallel faces of the ceramic disks. Temperature-dependent dielectric data were collected by measuring the capacitance and loss at different frequencies on heating, using an LCR meter (Agilent E4980A) connected to a computer-controlled temperature chamber. The d.c. field dependence of dielectric permittivity was measured using an LCR meter (TH 2828S, Changzhou, China) connected to a high voltage source (Keithley 6517). To measure electric displacement - electric field (D - E) and current - electric field (I - E) hysteresis loops, gold electrodes were sputtered on the two main surfaces of polished specimens (with thickness of *ca.* 0.3 mm). The measurement was carried out using a ferroelectric measurement system (NPL, Teddington, UK).²¹ The hysteresis loops were measured separately at low and high electrical fields to investigate the sequence of electric field-induced transitions. The differential permittivity (dD/dE) was calculated from the D - E loops.

3. Results and Discussion

The fitted XRD patterns of the studied ABN_x compositions are given as supplementary information in Fig. S1, with the crystal and refinement parameters summarized in Table S1. The fits confirm that all samples were single phase, within the limits of the technique, with an average $Pbcm$ structure, as seen in the unsubstituted parent phase $AgNbO_3$.^{12,13-15} The compositional variations of lattice parameters and cell volume are shown in Fig. 1. The lattice parameters a , b and the unit cell volume generally decrease with increasing x -value, while the c -axis parameter shows a general increase with increasing level of substitution, consistent with solid solution formation. The b/a cell parameter ratio shows two approximately linear regions, with a step between $x = 0.015$ and 0.020 . This is reflected in the volume plot, which switches from a linear to a curved region at $x = 0.020$. The volume decrease is consistent with substitution of Ag^+ by Bi^{3+} cations with smaller

ionic radius. However, at these levels of substitution, the results cannot easily distinguish between the three main possible solid solution mechanisms:

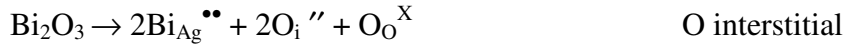
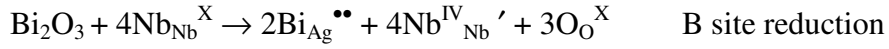


Fig. 2 shows the temperature dependence of the real and imaginary components of dielectric permittivity at 1 MHz. A number of dielectric anomalies are observed in the plots for ABN005 and can be attributed to a series of phase transitions similar to those observed in AgNbO_3 .^{11,12} The dielectric anomalies at *ca.* 50 °C and *ca.* 260 °C, are associated with transitions that maintain the $(a^-, b^-, c^+)/(a^-, b^-, c^-)$ octahedral tilting system, *viz.*: $M_1 \leftrightarrow M_2$ and $M_2 \leftrightarrow M_3$ transitions, respectively.^{14,15} However, to date the structural details of these transitions are unclear. An extra anomaly was observed in the imaginary part of the dielectric permittivity (ϵ_r'') at *ca.* 170 °C, which is assigned to the freezing temperature (T_f), where the antipolar dipoles become frozen as the cations order.^{15,22} The sharp maximum near 350 °C and the shoulder near 400 °C are attributed to phase transitions between phases with different octahedral tilting systems, *i.e.* orthorhombic $Pbcm$ $((a^-, b^-, c^+)/(a^-, b^-, c^-)) \leftrightarrow$ orthorhombic $Cmcm$ $(a^0, b^-, c^+) \leftrightarrow$ tetragonal $P4/mbm$ (a^0, b^0, c^+) transitions, respectively.¹⁴ The temperatures corresponding to all these dielectric peaks are frequency independent (Fig. S2). As shown in Fig. 2, with increasing x , all the dielectric anomalies shift to lower temperature. The dielectric anomalies corresponding to the $M_1 \leftrightarrow M_2$ transition and the T_f are shifted below room temperature at compositions $x \geq 0.010$ and $x > 0.020$, respectively.

Fig. 3 shows the variation of dielectric permittivity of ABN_x ceramics under d.c. field. The dielectric permittivity of ABN_x ceramics decreases with increasing d.c. field, as the system becomes less polarizable when it approaches saturation. For the x

= 0.005 composition, there is a clear drop in dielectric permittivity at zero field, compared to the initial state, after initial application and removal of the d.c. field. This can be attributed to a decrease in FE domain wall density, in agreement with previous studies.²³ In contrast, at higher x -value compositions, there is no clear drop of permittivity after application and removal of the d.c. field, which suggests that these compositions have less polarizable structures. The d.c. field-induced variations of dielectric permittivity decrease with increasing x -value, consistent with the ceramics progressively evolving towards an antiferroelectric state. The ABN040 ceramic exhibits very stable dielectric permittivity under d.c. field compared to the other compositions, consistent with the structure being antiferroelectric. Similar results are seen in antiferroelectric PbZrO_3 , which also shows no variation in dielectric permittivity under a bias field, when this field is lower than the critical field required to induce the AFE-FE transformation.²⁴

Fig. 4 shows the D - E and I - E loops of ABN x ceramics up to 6 MV m^{-1} . The loops relative to the ABN005 ceramic (Fig. 4a) can be interpreted based on the idea that the local polar regions and FE domains that might be initially present in AgNbO_3 ,^{12,25,26} are slightly diminished by low levels of bismuth substitution. The I - E loop of AgNbO_3 in fact showed two peaks in the loading branch (indicated by $E_1 = 0.3 \text{ MV m}^{-1}$ and $E_2 = 2.5 \text{ MV m}^{-1}$ in Ref.12), which can be attributed to complicated domain switching events relative to the local polar regions. Whilst these local polar regions appear to be ferroelectric, the possibility of them being ferrielectric in nature cannot be excluded.¹⁶ In ABN005, the current peaks are not clearly visible, in agreement with the view that bismuth addition hinders the presence of polar region (or reduces their polarity). However, a closer look at Fig. 4a reveals the presence of a rather smeared and broad current bump (roughly 2 MV m^{-1} , ie., E_2). This may correspond to a local electric field-induced transition, which would expand the polar regions (or increase their polarity). The current peaks E_1 , near zero field could therefore contain the contribution of the reversed transition occurring during unloading, and the contribution of the domain switching event that in AgNbO_3 has been associated with the peak E_1 (during loading), which here might be responsible for the tail of the

current peak appearing in the loading branch. With increasing x -value, the E_2 peak in ABN_x ceramics becomes weaker and broader, when T_f is below room temperature. The composition ABN040 shows linear dielectric behavior with no presence of domain switching peaks in the I - E loop (Fig. 4b), which further supports the proposition that the structure of this composition is antiferroelectric. This is consistent with the observation that the E_2 peak completely disappears when T_f is below room temperature.

Fig. 5 shows the high field D - E loops and dD/dE - E loops of the studied ABN_x ceramics. As the x -value increases, the field-induced ferroelectric polarization decreases (Fig. 5a), with the maximum electric displacement, D_m , decreasing from 0.40 C m^{-2} to 0.23 C m^{-2} at the highest applied field, while the remnant electric displacement (D_r) becomes almost zero at $x = 0.030$. At $x = 0.040$, a linear-like D - E hysteresis is observed. In Fig. 5b, $\pm E_F$ represents the electric forward field required to transform the initial structures to a ferroelectric state, while the backward field required to reverse the transition is denoted as $\pm E_B$. All ceramics show double D - E loops and four peaks in their dD/dE - E loops. Additionally, two small peaks (denoted as $\pm E_U$) are observed in compositions with $x < 0.020$. Analogous peaks were observed in ferroelectric loops for pure AgNbO_3 ceramic,¹⁰ which were attributed to a polarizable ferroelectric-like structure below T_f . In contrast, there are no clear $\pm E_U$ peaks in the dD/dE - E loops of ABN_x ceramics with $x \geq 0.020$ (Fig. 4b); this supports the idea that the structure above T_f is non-polarizable antiferroelectric (see Fig. 2). Additionally, the results suggest that with increasing x -value, the local polar ferroelectric or ferroelectric behavior is suppressed and that the AFE structure becomes more favored at room temperature, with a reduced ability to be polarized under the application of an electric field.

Fig. 6 shows the compositional variation of E_F and E_B . Both E_F and E_B shift to higher field with increasing x -value. This increase can lead to higher energy density. Moreover, the difference (ΔE) between E_F and E_B decreases with increasing x -value, which can result in improved energy storage efficiency. The schematic energy storage process of an ideal antiferroelectric capacitor is shown in Fig. 7a, where recoverable

energy density (W_{rec}) and energy loss (W_{loss}) are represented by the red and black areas, respectively. The energy efficiency (η) can be calculated as:

$$\eta = W_{\text{rec}} / [W_{\text{loss}} + W_{\text{rec}}]$$

The calculated energy storage density and efficiency of the studied ABN x ceramics is shown in Fig. 7b. The maximum recoverable energy density W_{rec} (3 J cm^{-3}) was achieved in the ABN010 composition, as a result of the favorable balance between D_m (which decreases with increasing x -value) and the increased electric field required to induce the reversible phase transitions (which increases with increasing x -value). The optimal energy storage performance (with a high recoverable energy density W_{rec} of 2.6 J cm^{-3} and high energy efficiency of 0.86) was obtained in the ABN030 ceramic. The ceramics ABN010 and ABN030 show higher recoverable energy density W_{rec} than any other known lead free ceramics, as shown in Fig. 7c, which depicts the relationship between W_{rec} and applied field E , for recently developed lead-free dielectric materials. The AgNbO₃-based ceramics typically show high W_{rec} values of $2\sim 3 \text{ J cm}^{-3}$ at low applied fields of around 200 kV cm^{-1} . Among ABN ceramics, ABN030 offers the highest energy efficiency, η , as shown in Fig.7b. The main benefit of bismuth substitution in the ABN x ceramics compared to the unsubstituted parent material is the significant increase in the efficiency, which is double that of pure AgNbO₃ (Fig. 7b). The efficiency of ABN030 is amongst the highest values found in lead-free ceramics (Fig. 7d).

4. Conclusions

Ceramics of composition Ag_{1-3x}Bi_xNbO₃ ($0.005 \leq x \leq 0.040$) were successfully prepared by solid state methods. The effect of bismuth substitution is to suppress the formation of local polar regions, to induce antiferroelectric order and to increase stability under electric field loading. Increasing levels of bismuth substitution also leads to a progressive decrease of the temperatures associated with the M_1 to M_2 and

M₂ to M₃ phase transitions and of the freezing temperature T_f . Above T_f , the structure of the M₂ phase is AFE, while below T_f the structure contains local polar regions and is polarizable. The hysteresis loop measurements indicated that the domain switching events found in the M₁ phase of AgNbO₃ are suppressed for low substitution levels. The presence of electric field induced antiferroelectric to ferroelectric transitions is increasingly hindered with increasing bismuth content. The difference between the M₁ and the M₂ phases below T_f is that while the M₁ phase has locally stabilized ferroelectric domain structure, the M₂ phase only exhibits local polar regions. The difference between forward and back field decreases with increasing x -value leading to higher energy efficiency compared to unsubstituted AgNbO₃. An optimal energy storage performance with a high energy storage density of 2.6 J cm⁻³ and high energy efficiency of 0.86 was achieved in the composition Ag_{0.91}Bi_{0.03}NbO₃.

Acknowledgements

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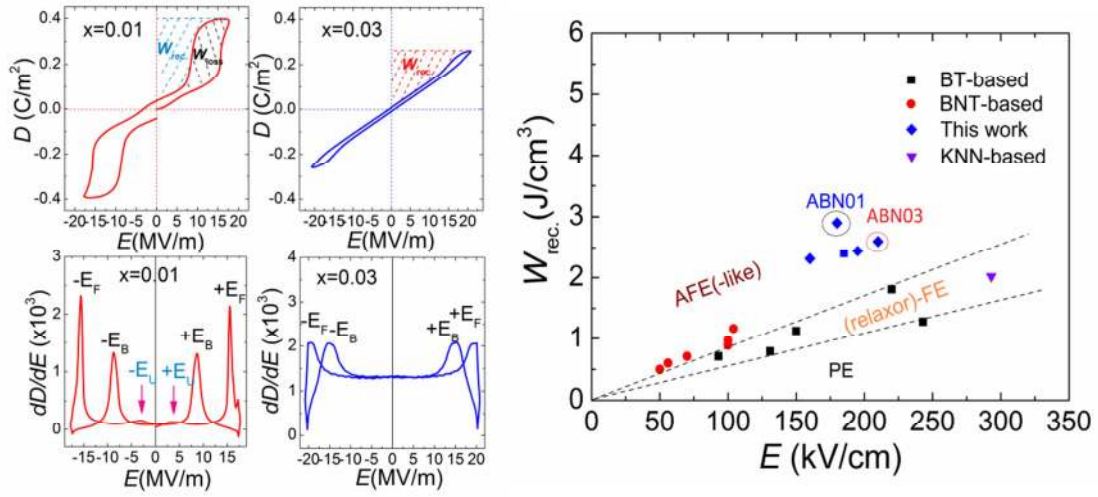
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Figure and Figure Captions

Abstract Graphic



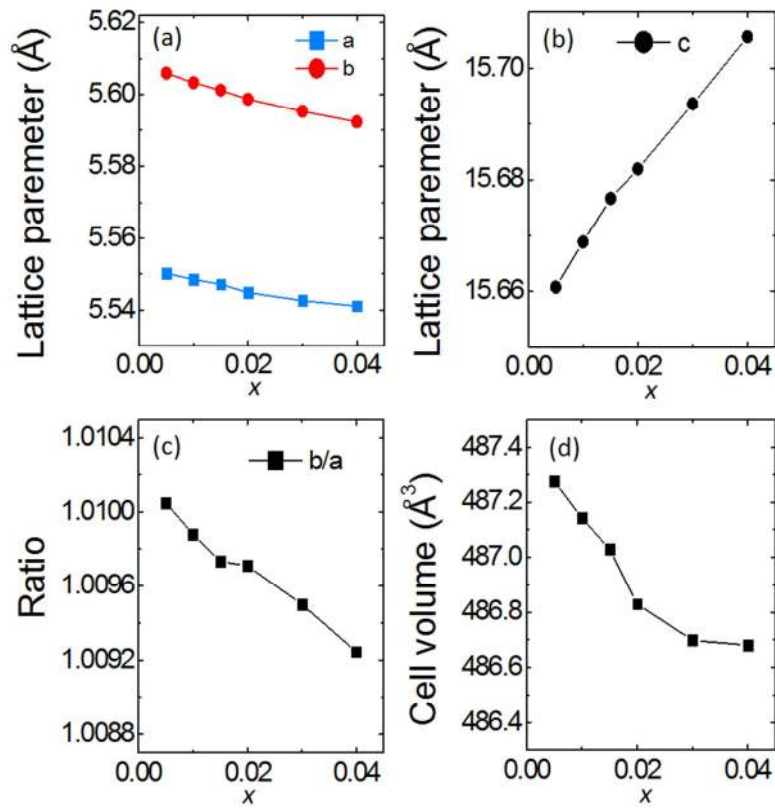


Fig.1. Compositional variation of (a) a and b lattice parameters (b) c lattice parameter (c) b/a lattice parameter ratio and (d) unit cell volume in ABN_x ceramics.

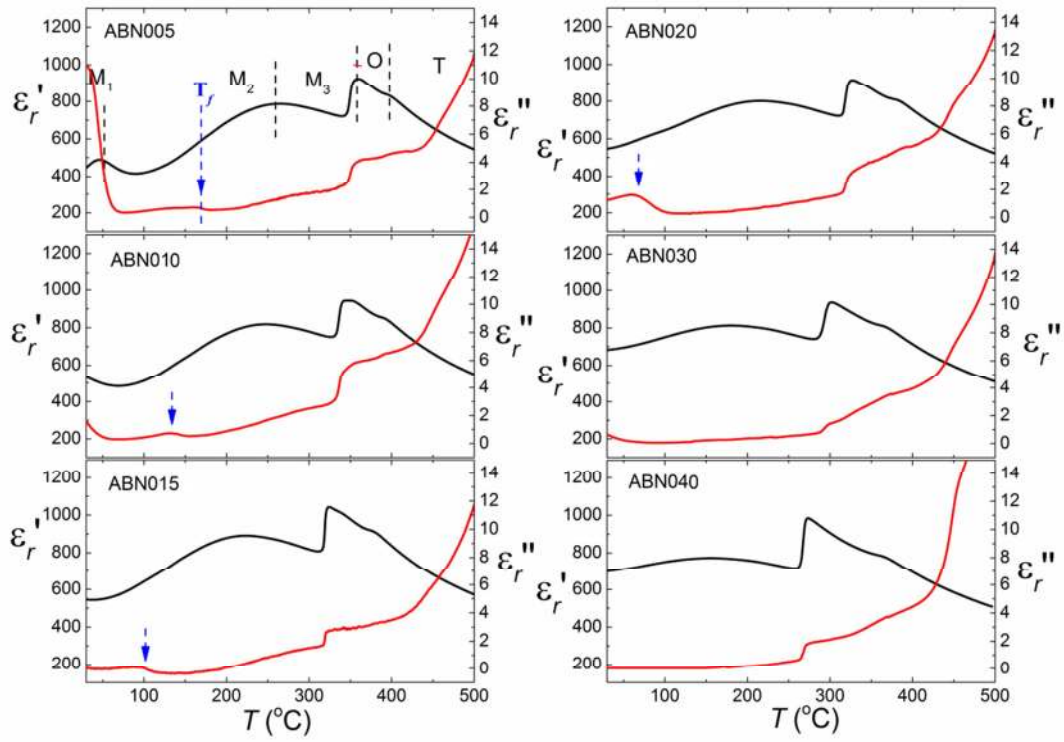


Fig. 2. Thermal dependence on heating of real (ϵ_r') and imaginary (ϵ_r'') parts of relative permittivity in ABN $_x$ ceramics at 1 MHz.

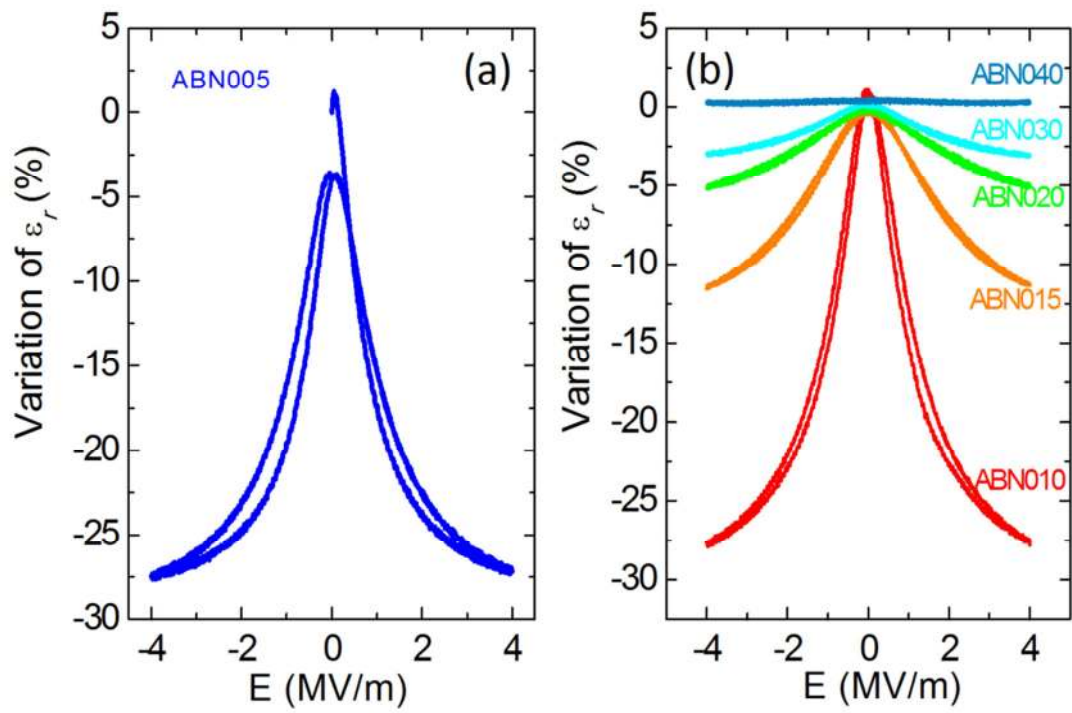


Fig. 3. Percentage variation in relative permittivity (ϵ_r) at low field in ABN x ceramics measured at 1 kHz.

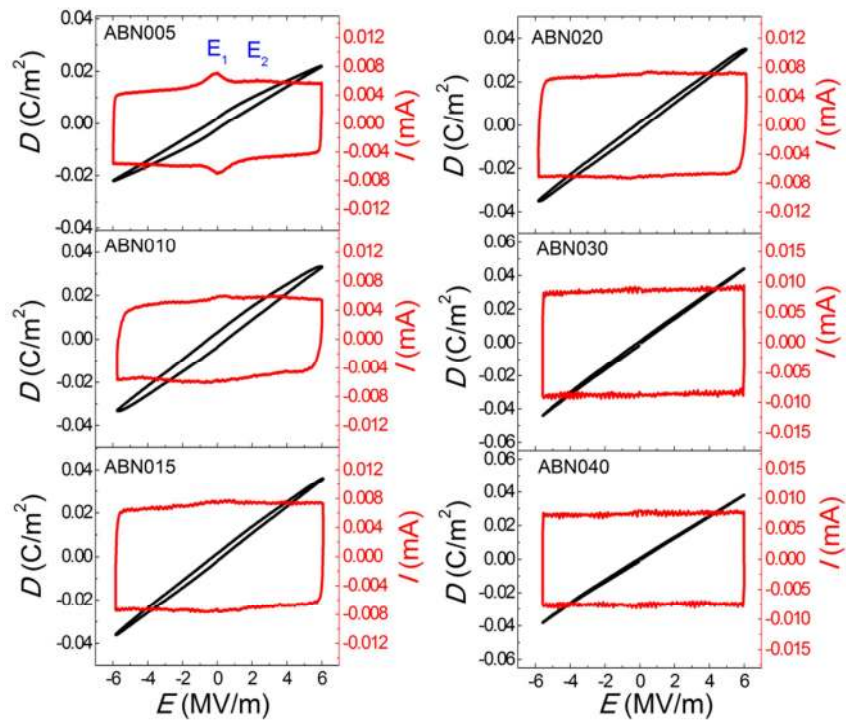


Fig. 4. Low field ferroelectric D - E and I - E loops measured at 10 Hz for ABN x ceramics.

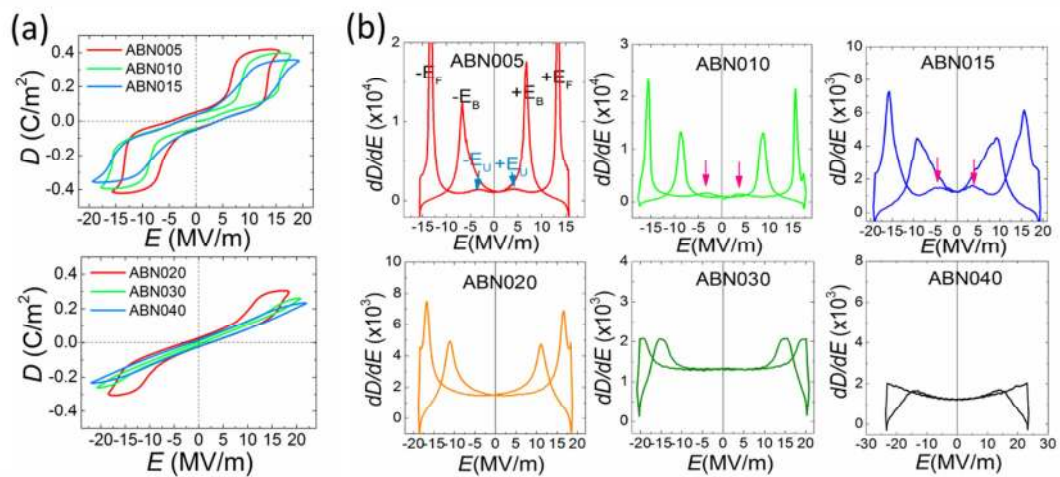


Fig. 5. High field ferroelectric (a) D - E and (b) dD/dE - E loops of ABN x ceramics measured at 10Hz.

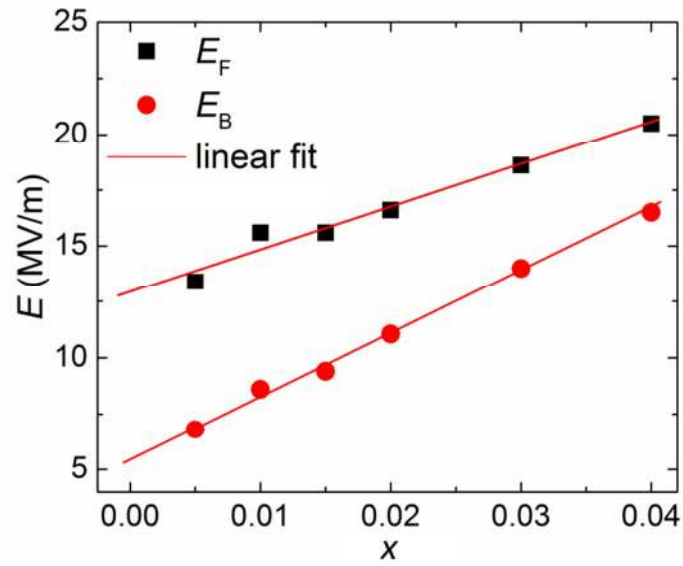


Fig. 6. Compositional variation of forward (E_F) and backward (E_B) field in ABN_x ceramics.

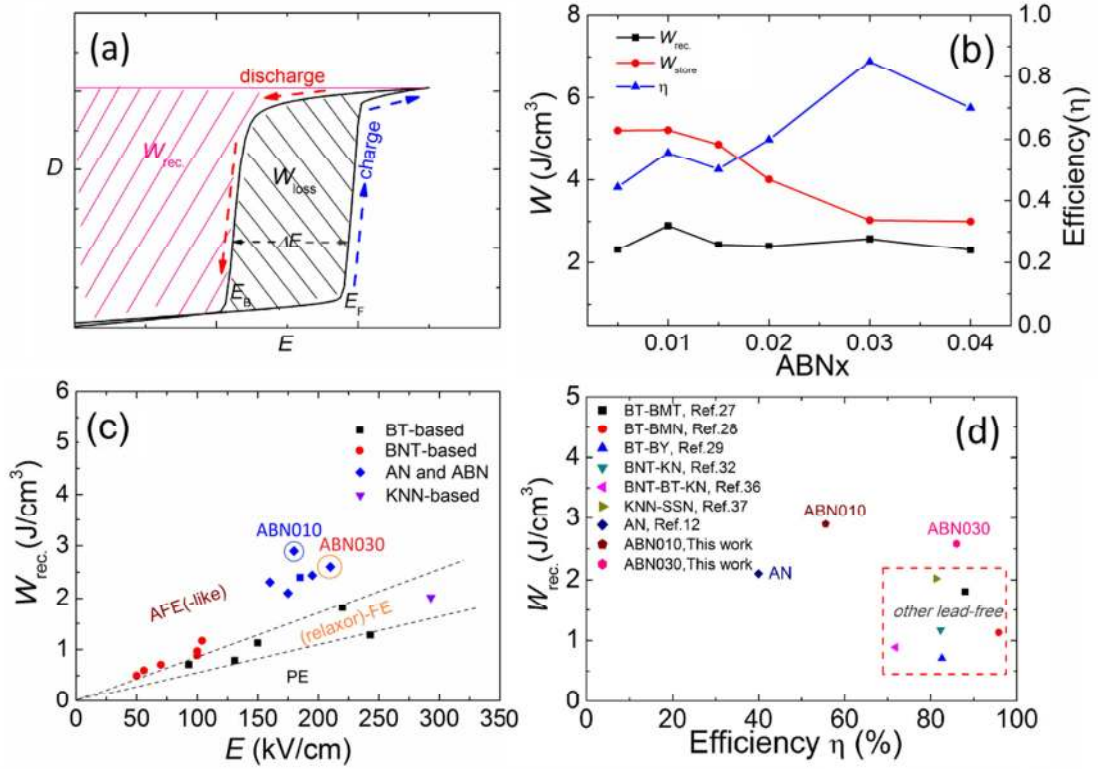


Fig. 7. (a) Schematic energy storage process for an ideal antiferroelectric capacitor; (b) energy storage density (W) and efficiency (η) of ABN_x ceramics; (c) comparison of recoverable energy density (W_{rec}) in ABN010 and ABN030 with that in other lead-free ceramic systems: BT (BaTiO₃-based, Hu *et al.*,²⁷ Wang *et al.*,²⁸ Shen *et al.*,²⁹ and Song *et al.*,³⁰); BNT (Bi_{0.5}Na_{0.5}TiO₃-based, Ding *et al.*,³¹ Luo *et al.*,³² Xu *et al.*,³³ Ye *et al.*,³⁴ Borkar *et al.*,³⁵ and Wang *et al.*,³⁶); KNN (K_{0.5}Na_{0.5}NbO₃-based, Qu *et al.*,³⁷) and (d) W_{rec} versus η for ABN030 ceramic compared to other lead-free ceramic systems (Tian *et al.*,¹² Hu *et al.*,²⁷ Wang *et al.*,²⁸ Shen *et al.*,²⁹ Luo *et al.*,³² Wang *et al.*,³⁶ Qu *et al.*,³⁷).

Supplementary Information

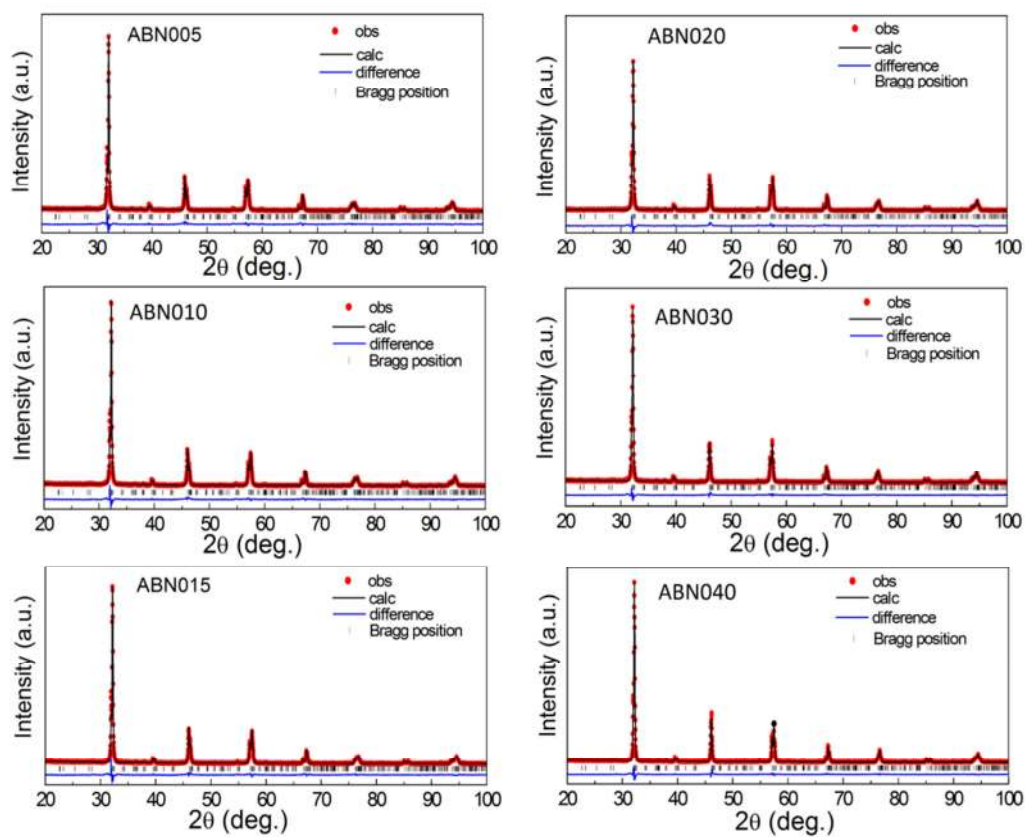


Fig. S1. Fitted X-ray diffraction profiles for crushed ABN_x ceramic powders.

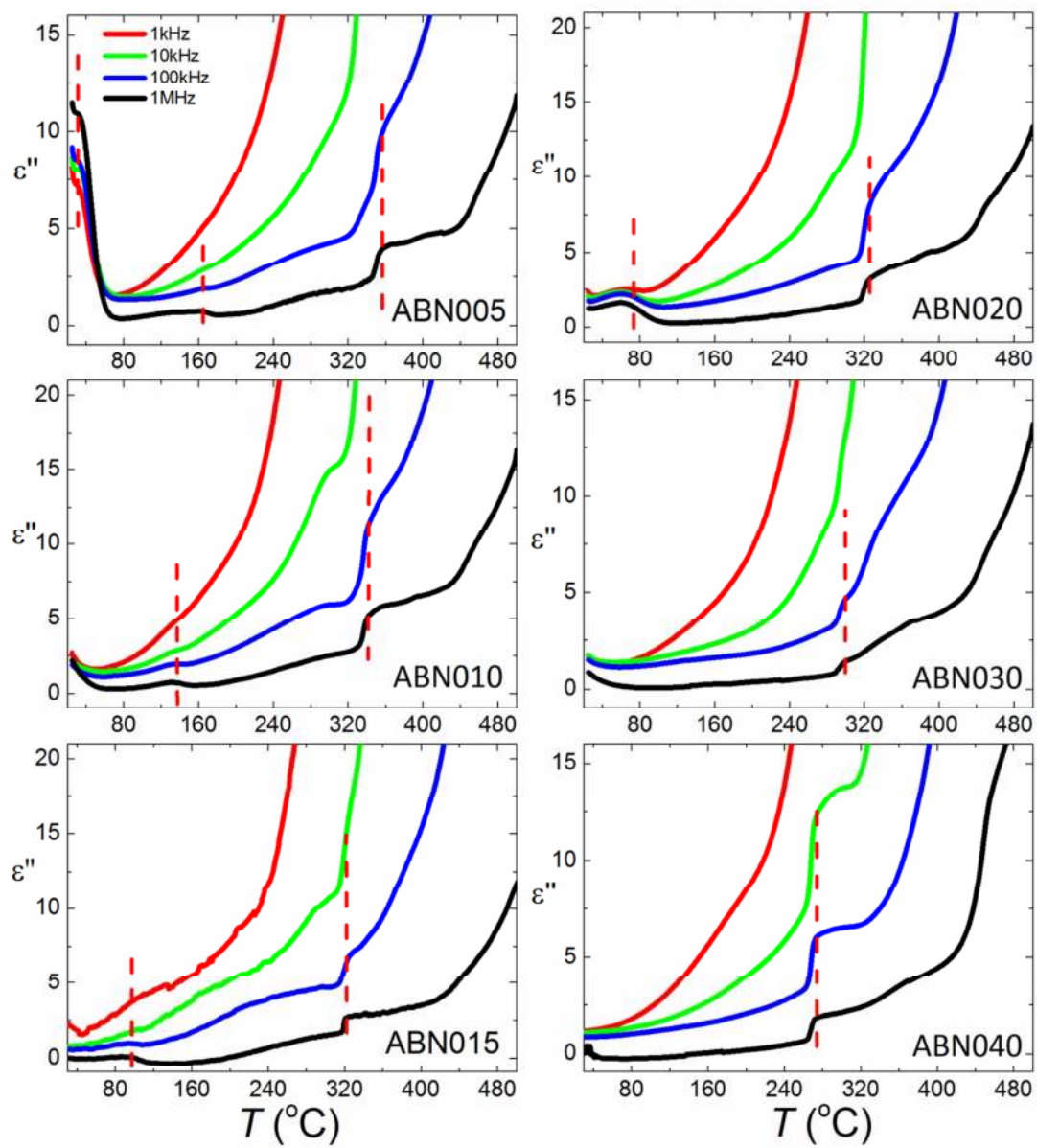


Fig. S2. Temperature dependence on heating of imaginary (ϵ'') part of dielectric permittivity in ABN x ceramics.

Table S1: Crystal and Refinement parameters for $\text{Ag}_{1-3x}\text{Bi}_x\text{NbO}_3$. Estimated standard deviations are given in parentheses.

Chemical formula	$\text{Ag}_{0.985}\text{Bi}_{0.005}\text{NbO}_3$	$\text{Ag}_{0.97}\text{Bi}_{0.01}\text{NbO}_3$	$\text{Ag}_{0.955}\text{Bi}_{0.015}\text{NbO}_3$	$\text{Ag}_{0.94}\text{Bi}_{0.02}\text{NbO}_3$	$\text{Ag}_{0.91}\text{Bi}_{0.03}\text{NbO}_3$	$\text{Ag}_{0.88}\text{Bi}_{0.04}\text{NbO}_3$
Formula weight	248.20 g mol ⁻¹	257.62 g mol ⁻¹	247.05 g mol ⁻¹	246.48 g mol ⁻¹	245.33 g mol ⁻¹	244.19 g mol ⁻¹
Crystal system	Orthorhombic	Orthorhombic	Orthorhombic	Orthorhombic	Orthorhombic	Orthorhombic
Space group	<i>Pbcm</i>	<i>Pbcm</i>	<i>Pbcm</i>	<i>Pbcm</i>	<i>Pbcm</i>	<i>Pbcm</i>
Unit cell dimensions	$a = 5.5502(2) \text{ \AA}$ $b = 5.6059(2) \text{ \AA}$ $c = 15.6607(5) \text{ \AA}$	$a = 5.5484(2) \text{ \AA}$ $b = 5.6033(2) \text{ \AA}$ $c = 15.6688(5) \text{ \AA}$	$a = 5.5471(2) \text{ \AA}$ $b = 5.6011(2) \text{ \AA}$ $c = 15.6765(5) \text{ \AA}$	$a = 5.5448(2) \text{ \AA}$ $b = 5.5986(2) \text{ \AA}$ $c = 15.6819(5) \text{ \AA}$	$a = 5.5426(1) \text{ \AA}$ $b = 5.5952(1) \text{ \AA}$ $c = 15.6935(4) \text{ \AA}$	$a = 5.5411(1) \text{ \AA}$ $b = 5.5923(1) \text{ \AA}$ $c = 15.7055(3) \text{ \AA}$
Volume	487.27(3) Å ³	487.14(3) Å ³	487.08(3) Å ³	486.83(3) Å ³	486.69(2) Å ³	486.68(2) Å ³
Z	8	8	8	8	8	8
Density(calculated)	6.766 g cm ⁻³	6.753 g cm ⁻³	6.738 g cm ⁻³	6.724 g cm ⁻³	6.696 g cm ⁻³	6.665 g cm ⁻³
R-factors ^a	$R_{\text{wp}} = 0.0401$ $R_{\text{p}} = 0.0282$ $R_{\text{ex}} = 0.0165$ $R_{\text{F}}^2 = 0.1274$	$R_{\text{wp}} = 0.0373$ $R_{\text{p}} = 0.0256$ $R_{\text{ex}} = 0.0160$ $R_{\text{F}}^2 = 0.1084$	$R_{\text{wp}} = 0.0409$ $R_{\text{p}} = 0.0289$ $R_{\text{ex}} = 0.0166$ $R_{\text{F}}^2 = 0.1757$	$R_{\text{wp}} = 0.0369$ $R_{\text{p}} = 0.0263$ $R_{\text{ex}} = 0.0163$ $R_{\text{F}}^2 = 0.1208$	$R_{\text{wp}} = 0.0328$ $R_{\text{p}} = 0.0243$ $R_{\text{ex}} = 0.0164$ $R_{\text{F}}^2 = 0.1081$	$R_{\text{wp}} = 0.0348$ $R_{\text{p}} = 0.0251$ $R_{\text{ex}} = 0.0595$ $R_{\text{F}}^2 = 0.1164$
Total No. of variables	27	27	27	27	27	27
No. of profile points used	3460	3460	3460	3460	3460	3460

^a For definition of R-factors see ref.38.