



Photocatalytic and biological oxidation treatment of real textile wastewater

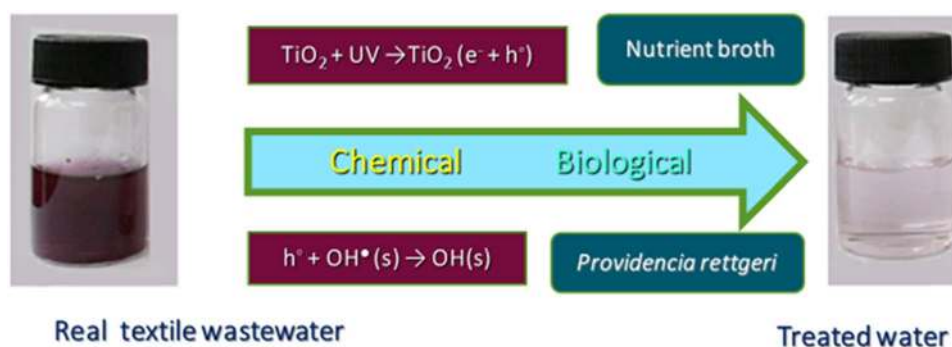
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Abstract

In this study, the discoloration of wastewater containing azo dyes by chemical oxidation process combined with a biological treatment was evaluated and applied to real textile wastewater generated from one Ethiopian industrial site. The use of TiO_2 as photocatalyst and the effect of the addition of H_2O_2 on color removal was first investigated. Photocatalysis was followed by aerobic biological treatment, and their combination resulted in a high extent of color removal (93.3%) and chemical oxygen demand (COD) reduction (90.4%). This was reached without pH correction and with low energy consumption compared to the implementation of AOPs alone. This study performed with real textile wastewater allows the direct extrapolation of the data for the design of a cost-effective and applicable treatment procedure at a pilot scale.

Graphic abstract



Keywords Decolorization · Photocatalytic degradation · Wastewater treatment · Textile industry · Titanium dioxide · Hydrogen peroxide

Introduction

Color is the most significant contaminant resulting from textile manufacturing whereby the presence of very small amounts of dyes in water (less than 1 ppm for some dyes) affect water transparency, gas solubility in lakes, rivers, and other water bodies [59]. When compared to soluble colorless organic substances, color causes a significant additional effect on the environment and it must be removed before discharging wastewater into natural water bodies.

A large number of international and local investors are participating in the development of Ethiopian textile

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industries as they are attracted by the several investment incentive packages available in the country. This in effect has increased the amount of wastewater discharge points with repercussive implications to the environment. For instance, according to the official dispatches of the Ethiopian Textile Industry Development Institute, the sector has consumed about 48,750,967 kg of dyes and chemicals of varied types in the year 2017. Given this as one elemental factor and the alarming nature of issues related to environmental problems in the country, the government has established Environmental Protection Authority (EPA) as a regulatory and monitoring body under proclamation number 295/2002. Along with this imperative initiative, the government has proclaimed a law designed for environmental pollution control in its proclamation 300/2002. In light of these proclamations and resultant standards set out by the EPA, the treatment of wastewater remains an utmost demand. Hence, understanding, designing, and developing effective industrial wastewater treatment technology, which is environmentally convenient and economically feasible, is required.

Textile industries generate wastewaters that consist of non-biodegradable and toxic wastes streamed from different operations. Some dyestuffs are “highly structured polymers and are very difficult to decompose” [11, 29, 30]. Therefore, the efficient removal of dyes from industrial runoffs remains a major environmental concern. Different physicochemical and biological treatment methods are believed to be efficient ways for the decolorization process. Yet, these methods have not been applied for treating dye wastewater in the textile industries due to cost and disposal issues [25, 42].

Each of the physical, chemical, and biological treatment methods has their own merits and demerits. Among the different chemical methods, advanced oxidation processes (AOPs) are of ample interest in today’s textile industry for the effective oxidation of a wide variety of organics and dyes stuffs [3, 8, 15, 38, 43]. Among these methods, top priority goes to semiconductor-assisted photocatalytic degradation studies; which use TiO_2 or ZnO as a photocatalyst [9, 27].

According to Neppolian et al. [44], three commercial textile dyes, namely RY17, RR2, and RB4 using solar/UV radiation, were effectively removed by using titanium as a photocatalyst. It was reported by Subramani et al. (2007) that the Indigo carmine dye was photocatalyzed by TiO_2 impregnated with activated carbon. TiO_2 -assisted photocatalytic degradation of azo dyes in an aqueous solution was reviewed by several authors (Grabowska 2016; [33, 62]). The kinetic and mechanistic pathways were also reviewed based on the intermediates identified. The photodegradation of ZnO was found to be similar to that of TiO_2 for azo dye acid red 14; and it is gaining acceptance [13, 60]. ZnO was immobilized on the surface of the glass and the photocatalysis degradation of Cibacron red was studied by [53].

The use of photocatalysis as a pre-treatment process may be a promising option to overcome limitations with bioremediation. This approach involves the enhancement of the biodegradability of dyes with the use of photocatalysis, followed by a biological process for the complete degradation of dyes by-products [12, 22]. This treatment sequence has the advantage to be efficient and cost-effective [32, 41]. Dye-containing effluents were successfully decolorized through the sequential use of chemical Oxidation Processes [TiO_2 , ZnO] followed by the biological process (aerobic bacterial consortia) [39], indicating the successfulness of this technique. On the other hand, the use of AOP as post-treatment was reported to be effective for Cibacron red and can act as an alternative to the chemical–biological strategy [23]. This combined approach indicates the possibility of subsequent biological treatment for the complete removal of organic matter at a low cost [19]. Extensive reviews and published research works argued that post-treatment of a toxic and/or non-biodegradable effluent for a short time using AOP, with optimum chemical and energy consumption, and generating an intermediate sample that can be fully and readily biodegradable is possible [45, 54]. This opens the opportunity for the complete removal of organic matter at a low cost.

Recently, efforts have been made on combining chemical reduction and biological oxidation processes for the treatment of synthetic dye of Reactive Black 5 (RB5) [20, 25, 34, 57]. This technique has been identified as a feasible technique, which effectively decreased the color, chemical oxygen demand (COD), biological oxygen demand (BOD), total suspended solid (TSS), total dissolved substance (TDS), and pH. The ultimate aim of this combined treatment sequence is the conversion of the non-biodegradable dyes into biodegradable compounds. It was reported that sequential use of an advanced oxidation process (i.e., Fenton’s reagent) followed by an aerobic biological process was effective for the removal of synthetic dyes Acid Blue 113, Acid Black 24, and Mordant Black 17 [26, 28, 37, 50]. In another study, da Silva et al. [14] reported that the combination of photocatalysis using TiO_2 and anaerobic biological treatment has significantly improved the biodegradability and allowed complete removal of the color and COD. However, these authors argued that the achievement of this combined approach cannot be a guarantee and depends on the dose, type of the photocatalyst and the basic characteristics of the wastewater especially for real textile wastewater as its degradation may be entirely different due to the combination of various dyes, chemicals, suspended particles, nutrients and microbial population involved in the biological treatment. However, there is no report using $\text{TiO}_2/\text{H}_2\text{O}_2/\text{UV}$ combined with biological treatment and the optimization of culture conditions dealing with the treatment of real wastewater from the textile industry for color removal.

Hence, the main objective of this study was to apply a combined chemical and aerobic biological treatment on actual wastewater generated from an Ethiopian textile plant. COD, BOD, TSS, TDS, color, and pH analyses were carried out on actual textile wastewater before and after chemical and biological oxidation treatments.

Materials and methods

Sampling, chemicals, and analytical methods

The real textile wastewater treated was collected from a textile plant located in Ethiopia. The type of dyes used by this plant is Azo dye (Reactive Black 5). Degradation of this azo dye was monitored spectrophotometrically by reading at 597 nm [59]. The decolorization rate was calculated from the difference between the initial and the final absorption values of the supernatant (Ramya et al. 2007). The physicochemical characteristics of the real textile wastewater were measured using the standard analytical procedures [1].

Photocatalytic reactor, light source, and analytical methods

For the present study, we used a batch cylindrical reactor of 200 mL made up of borosilicate glass having dimensions 8 cm × 4.5 cm (height × diameter) with ports at the top for sampling, gas inlet, and gas outlet was used in this study. Before turning on the lamp, titanium oxide was kept in dark conditions to reach an equilibrium. The UV energy lamp selected for this study was 5.0 cm long with a UV output of 11 W used as the energy source for catalyst excitation and placed centrally, parallel to the length of the cylinder in the reactor. Experiments were performed at 25 °C temperature. The reactor assembly was placed on a magnetic stirring plate to further enhance the agitation. For degradation experiments, 5 g of analytical grade titanium dioxide powder (TiO₂ Degussa P-25 (anatase 75%, rutile 25%, BET specific surface area of 48 m²/g, and mean particle size of 25 nm) and 2.6 mL of 30% aqueous solution of hydrogen peroxide (H₂O₂ having 70% Water, Specific density @ 20 °C = 1.13 and pH 2.0–3.0 purchased from Neway chemicals PLC, Ethiopia) were added to the 25 mL of real textile wastewater. The suspension was subjected to irradiation under UV 11 W for a fixed interval of time. At 5-h time intervals, aliquots were taken out with the help of a syringe and then filtered through a Millipore syringe filter of 0.45 μm. This sample was subjected to spectrophotometric analysis to monitor the dye photodegradation at the λ_{max} (597 nm) (Kansal et al. 2005).

Degradation studies of selected azo dyes with biological method

The bacterial culture that was used in this experiment was isolated from textile effluent contaminated soil and selected based on its capacity to degrade textile azo dye; it was a *Providencia rettgeri* strain HSL1 (Genbank accession no. JX853768.1). The stock culture of the bacterial strain was maintained at 4.0 ± 0.2 °C on a nutrient medium slant containing 1% textile effluent to retain their dye decolorizing abilities.

A *Providencia rettgeri* HSL1 bacterial culture was enriched in 250-mL Erlenmeyer flask containing 100 mL of nutrient broth having a composition (g/l) of sodium chloride 5.0, and 1.5, yeast extract (10% (v/v)) of nutrient broth aliquots for 24 h under microaerophilic conditions. The enriched inoculum was then used for further degradation of the biodegradable COD.

Combined chemical and biological treatment

Photocatalytic degradation of the selected azo dyes was carried out in a photobioreactor in the presence of a catalyst under the conditions optimized earlier for the specified period. This step was followed by the addition of the microbial inoculum. Degradation studies were carried out at 5-h time intervals, and samples were withdrawn, centrifuged, and filtered through a 0.45-μm membrane filter. COD, BOD, TSS, TDS, color, and pH analyses of the permeate were carried out for both photocatalytic and biological steps of the process according to standard operating procedures [1].

Statistical data analysis

The statistical difference of the COD, BOD, TSS, TDS, color, and pH analyses for the real textile wastewater before and after the chemical–biological oxidation reaction was determined using Origin-Lab (version 8.0773).

Result and discussion

Textile wastewater characteristics

From the data reported in Table 1, the chemistry of the wastewater and the potential treatment options may be revealed. The biological oxygen demand BOD/COD ratio of 0.2 suggests that the treatment of this wastewater through biological methods is not favorable due to low effluent biodegradability [55]. Moreover, some other

Table 1 Real textile wastewater characteristics

Parameters	Average value \pm SD
pH	8.1 \pm 0.1
COD (mg/L)	1250.5 \pm 0.1
BOD (mg/L)	250.5 \pm 0.1
TSS (mg/L)	1150.5 \pm 0.2
TDS (mg/L)	3000.2 \pm 0.1
Color (PCU)	75.0 \pm 0.1

parameters, TSS, pH, and color, were also in favor of the use of a combined method instead of single biological methods.

Photodegradation of textile wastewater under UV irradiation using TiO₂-H₂O₂

Advanced oxidation processes (AOPs) produce a highly reactive non-specific oxidant called hydroxyl radicals (OH \bullet), capable of destroying a wide range of organic pollutants in water and wastewater [57]; presently, destruction of real textile wastewater having RB5 using TiO₂/H₂O₂/UV photocatalytic process is one of the various advanced oxidation processes applied.

Increasing the TiO₂-H₂O₂ dose improved COD and BOD degradations, TSS removal, and decolorization. During 5 h of treatment with 1 g TiO₂-0.5 mL H₂O₂ dose, the photocatalytic removal efficiency was 10.42%, 10.05%, 4.35%, and 15.4% for from textile wastewater COD, BOD, TSS, and color, respectively (Table 2); and the treatment efficiency increased with the time and the amounts of TiO₂ and H₂O₂ until removal yields of 36.0%, 39.23%, 26.90%, and 44.73% for COD, BOD, TSS, and color after 25 h of treatment using 5 g of TiO₂ and 2.5 mL of H₂O₂, respectively. These results are in agreement with a previous report [7, 51], showing that photodegradation of textile wastewater increases with increasing the concentrations of an oxidant by applying TiO₂-H₂O₂ for rapid photodegradation as shown in Table 2. Besides, increasing TiO₂-H₂O₂ dose above 5 g and 2.5 mL did not increase the color removal efficiency much. This confirms the interdependence of color and COD

in the wastewater. Throughout the study, it was observed that Degussa P-25 TiO₂ effectively brought out the degradation of RB5. The addition of an optimum amount of H₂O₂ to the heterogeneous photocatalytic treatment was found to enhance the degradation of real textile effluents to a large extent by accepting a photogenerated electron from a conduction band and thus promotes the charge separation and it also forms OH radicals. However, the photocatalytic treatment is only the first step of the proposed combined process, to improve the biodegradability of the solution to be treated to allow a subsequent biological treatment step. Generally, by increasing photocatalysts the removal efficiency and decolorization of the real textile wastewater are also increasing as shown in Fig. 1 and Table 2.

Table 3 summarizes the results of electrocoagulation, electrochemical Fenton, electro-Fenton, ozonation, photolysis, photocatalysis, photoelectrocatalysis methods, and peroxi-coagulation. The decolorization yields of real textile wastewater range from 55 to 90% [10, 18, 52]. The decolorization efficiency was found to be strongly influenced by the initial pH and high energy consumption with a power of 2000 W and recommended pH correction in the initial step before applied to the different chemical treatments. In contrast in this study 73%, decolorization efficiency was gained without pH correction and less energy.

Biological treatment of the pre-treated textile wastewater

After photodegradation experiments were completed at 25 h, biological experiments were done on the pre-treated solution, with the following initial concentrations: COD (550.12 mg/L), BOD (143.12 mg/L), TSS (720.2 mg/L), and color (20.2 PCU). The media (nutrient broth + yeast extract) was added with different respective doses (0 + 0, 1 + 2, 2 + 5, 3 + 7.5, 4 + 9, 5 + 1.5) at 30, 35, 40, 45, 50, 55 h and the corresponding results are shown in Table 4. Increasing the bacteria-yeast extract does improve COD and BOD degradations, TSS removal, and decolorization until removal yields of 78.12%, 50.87%, 84.04%, and 75.15% for COD, BOD, TSS, and color in the presence of 5 g nutrient broth and 10% yeast extract during 55 h, respectively (Table 4).

Table 2 Evolution of wastewater chemical characteristic as a function of AOP reagents added and reaction time

Time (h)	AOP TiO ₂ (g) + H ₂ O ₂ (mL)	COD (mg/L)	BOD (mg/L)	TSS (mg/L)	Color (PCU)
0	0 + 0	1250.5 \pm 0.1	250.5 \pm 0.1	1150.5 \pm 0.2	75.0 \pm 0.1
5	1 + 0.5	1120.1 \pm 0.1	225.1 \pm 0.1	1100.4 \pm 0.3	63.5 \pm 0.1
10	2 + 1	1014.2 \pm 0.1	175.1 \pm 0.1	952 \pm 0.3	52.2 \pm 0.1
15	3 + 1.5	800.4 \pm 0.1	152.2 \pm 0.1	841 \pm 0.3	41.5 \pm 0.1
20	4 + 2	785.1 \pm 0.1	148.2 \pm 0.1	765 \pm 0.3	33.6 \pm 0.1
25	5 g + 2.5 mL	550.1 \pm 0.1	143.1 \pm 0.1	720.2 \pm 0.1	30.1 \pm 0.1

Fig. 1 Degradation using titanium oxide and hydrogen peroxide. The amount of titanium oxide and hydrogen peroxide added is reported in Table 2

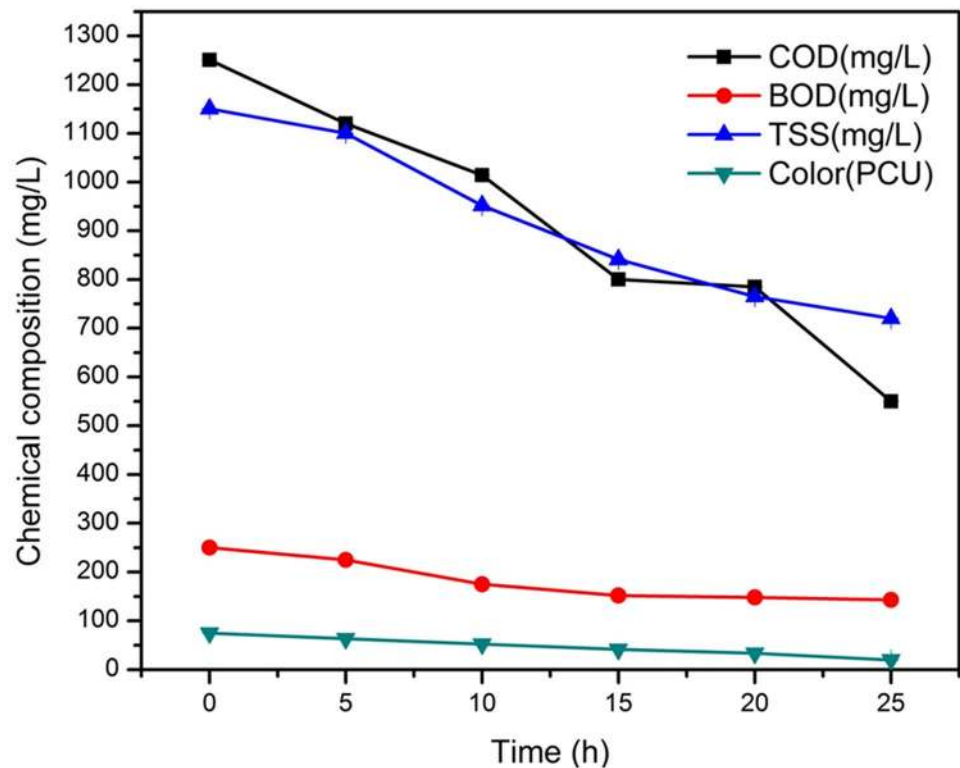


Table 3 Literature overview of different chemical processes for the treatment of textile wastewater

Chemical treatment methods	COD removal (%)	Color removal (%)	References
Electrocoagulation	–	70	Ghanbari and Moradi [24]
Fenton method for livestock wastewater	88	95.4	Lee and Shoda [35]
Electrochemical Fenton processes	70.6	72.9	Eslami et al. [18]
Combination ozonation, photolysis, photocatalysis and photoelectrocatalysis	–	90	Cardoso et al. [10]
Electrocoagulation in a packed bed reactor	96.88	Almost all	Un and Aytac [56]
Photodegradation using nanocatalysts		57.63	Bansal and Sud [6]
Photocatalysis	55	74	Solcova et al. [52]
Photocatalytic benzidine-based azo dyes	63	56	Bandala et al. [5]
Titanium dioxide-coated glass, ceramic tile, and stainless steel sheets		87.7	Sirirerkratana et al. [49]
Magnetic photocatalysts from TiO ₂		83	Pereira et al. [46]
Photodegradation of azo dyes	56	73.17	Present study

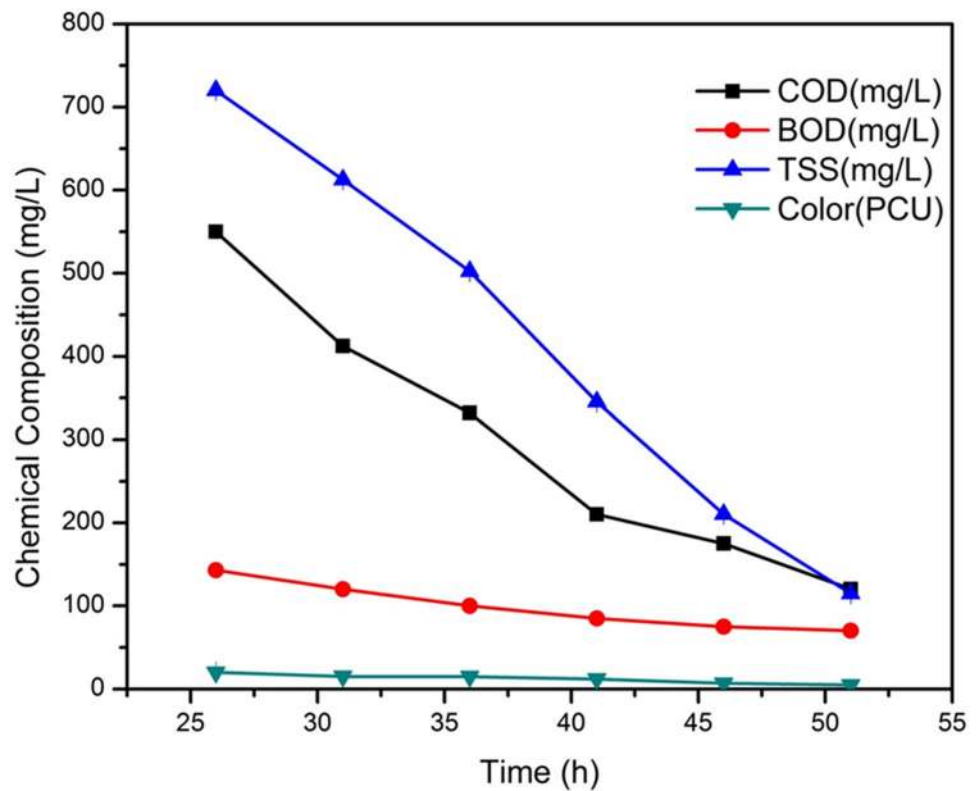
Also, this yeast extract is usually used as growth stimulants or growth factors for bacteria (Li et al. [36]). The effects of yeast extract and nutrients added simultaneously on the degradation of RB5 as post-treatment by a mixed culture were first investigated in this study.

Based on the above results, it is shown that 5 g nutrient broth and 10% yeast extract during 55 h do not impact as positively on the degradation of RB5. It is reasonably believed that addition times and concentrations of yeast extract could affect cell growth on the degradation of RB5.

So, it is necessary to investigate the timing and the amount of yeast extract added to the degradation of organic pollutants. These results are in agreement with a previous report published by [47], showing that the biodegradation of textile wastewater increases with increasing the dose nutrient broth-yeast for rapid biodegradation as shown in Table 4. Generally, biodegradation removal efficiency and decolorization of real textile wastewater are also increasing as shown in Fig. 2. However, the results indicated that a single biological method is not suitable for textile dye degradation [16].

Table 4 Time course of the wastewater biodegradation using *Providencia rettgeri* HSL1 growing in a culture medium containing NaCl and yeast extract

Time (h)	Bacterial cultures of <i>Providencia rettgeri</i> HSL1 + nutrient broth sodium chloride (g) + yeast extract (mL)	COD (mg/L)	BOD (mg/L)	TSS (mg/L)	Color (PCU)
30	0 nutrient + 0% yeast extract	550.1 ± 0.1	143.1 ± 0.1	720.2 ± 0.1	30.1 ± 0.1
35	1 + 2	412.4 ± 0.1	120.1 ± 0.1	612.5 ± 0.2	25.1 ± 0.1
40	2 + 5	332.1 ± 0.1	100.2 ± 0.1	502.3 ± 0.2	15.0 ± 0.1
45	3 + 7.5	210.1 ± 0.1	85.2 ± 0.1	345.2 ± 0.3	12.0 ± 0.1
50	4 + 9	175.1 ± 0.1	75.1 ± 0.1	210.5 ± 0.2	7.1 ± 0.1
55	5 + 10	120.4 ± 0.1	70.3 ± 0.1	115.0 ± 0.1	5.0 ± 0.1

Fig. 2 Degradation using biological method. The amount of Bacterial cultures of *Providencia rettgeri* HSL1 + nutrient broth sodium chloride (g) + yeast extract (10% (v/v)) (mL) added are reported in Table 3**Table 5** Literature overview of different biological processes for the treatment of textile wastewater

Biological methods	BOD removal (%)	COD removal (%)	Color removal (%)	References
Sequential anaerobic–aerobic process		75	70–80	Tomei et al. [55]
Anaerobic degradation		80		Balamurugan et al. [4]
Anaerobic-oxic system		83	90	An et al. [2]
Anaerobic process			90	Yuzer et al. [61]
Aerobic process			40–50	El Defrawy and Shaalan [17]
Engineered wetland systems (EWSs)		53–59	72–77	Mbuligwe [40]
Bacteria + yeast	50.87	78.12	75.15	Present study

Table 5 summarizes the results of the sequential anaerobic–aerobic process, anaerobic degradation for the decolorization of real textile wastewater. The reported decolorization yields range from 70 to 90% [2, 4, 55, 61]. Generally, the decolorization efficiency depends on the optimal fungal or bacterial strain as well as the addition of an easily degradable carbon source and also indicated that a single biological method is not suitable for a complete textile dye degradation even if the anaerobic processes were reported to be more successful. However, in the present study 75%, decolorization efficiency was gained in a single aerobic process.

Sequential chemical and biological treatment of textile wastewater

To improve the pollutants removal efficiencies from the textile wastewater, the combination of photocatalytic and biological processes was examined. Given the low rate of BOD/COD (0.2) of the sampled textile wastewater, the application of the pre-treatment method before the biological one is imperative. The real textile waste was collected before entering the chemical treatment step and was used as received, without dilution. The textile wastewater was measured with the initial values COD 1250.5 mg/L, BOD 250.5 mg/L, TSS 1150.5 mg/L, and color 75 PCU while its initial pH value was 8.1. After sequential chemical–biological treatment, the

final COD, BOD, TSS, and color were reduced into respective values 120.37 mg/L, 70.32 mg/L, 114.97 mg/L, and 5 PCU which are below the National Environmental Quality Standards (NEQS) of Textile Effluent as presented in Fig. 3 and Table 6 [31].

The sequential chemical–biological decolorization of real textile wastewaters is presented in Fig. 3 with 93.33% efficiency which was decreased from 75 PCU to 5 PCU for the color parameter. Color removal has an impact on COD and BOD decrease, owing to the conversion of the complex dyes into simple molecules that are less toxic and easily degraded during the biological treatment. Consequently, in this study, the concentration of COD, BOD, and TSS was reduced to final concentrations of 120 mg/L, 70.32 mg/L, and 114.97 mg/L, namely removal efficiencies of 90.4%, 71.9%, and 90%. The results of the present study are in line with the work of [58] and other researchers as shown in Table 7.

In summary, the decolorization of the real textile industry wastewater using AOP-biological treatment decreases the COD effluent by 90.4%. The result indicated that treated wastewater firstly using AOP tends to increase mineralization of Azo Dye for COD removal, and generate biodegradable COD. This result is in agreement with Devassy et al. (2009) who stated that AOP is a powerful treatment for toxic pollutants such as the azo dyes in textile wastewater. The

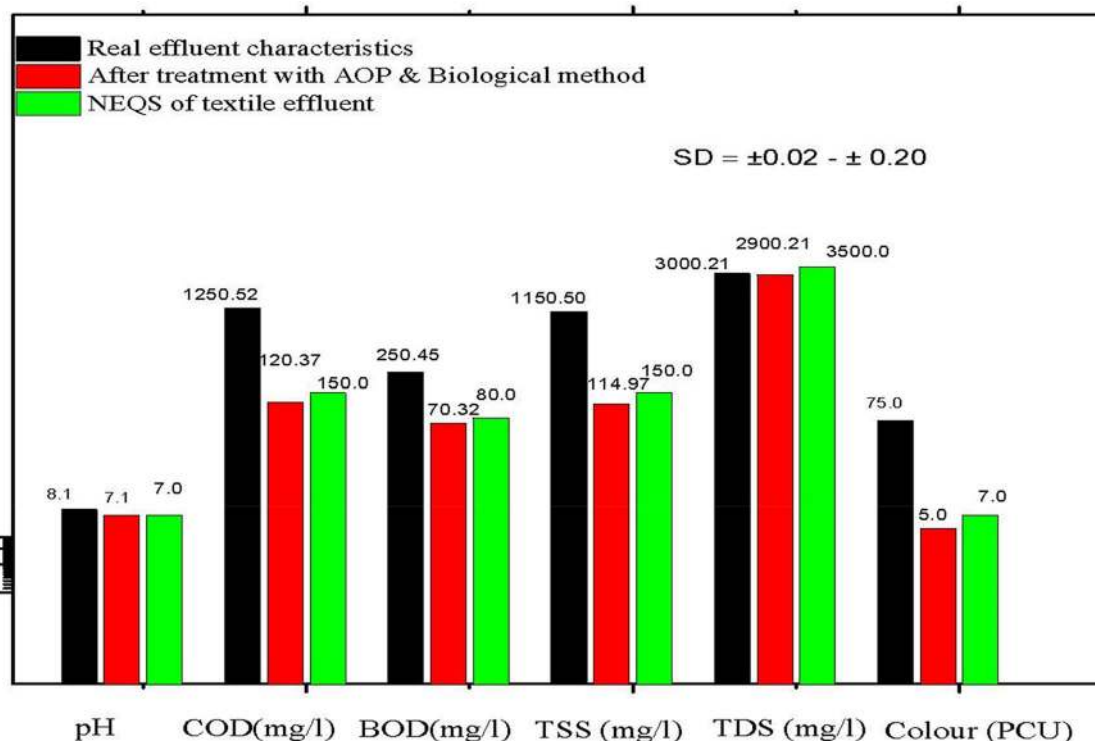


Fig. 3 Decolorization using chemical and biological method its comparison with National Environmental Quality Standards (NEQS) of Textile Effluent

Table 6 National Environmental Quality Standards (NEQS) of Textile Effluent

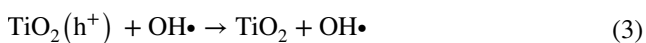
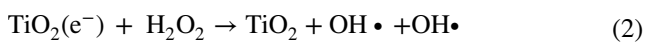
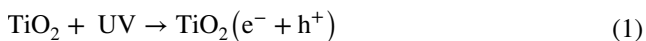
Parameters	Real textile effluent characteristics	After treated with AOP & Biological treatment	National Environmental Quality Standards (NEQS) of Textile Effluent
pH	8.1 ± 0.1	7.1 ± 0.2	7
COD (mg/L)	1250.5 ± 0.1	120.4 ± 0.1	150
BOD (mg/L)	250.5 ± 0.1	70.3 ± 0.1	80
Total suspended solids (mg/L)	1150.5 ± 0.2	115.0 ± 0.1	150
TDS (mg/L)	3000.2 ± 0.1	2900.2 ± 0.1	3500
Color (PCU)	75.0 ± 0.1	5.0 ± 0.1	7

Table 7 Comparison with other works

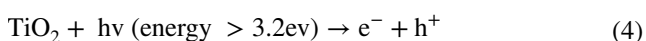
Coupled methods	BOD (%)	COD (%)	Color (%)	References
Fluidized bed Fenton-biological	80	87.22	–	Francis and Sosamony [21]
Combination of physical–chemical and biological	–	> 85	–	El Defrawy and Shaalan [17]
Hybrid textile wastewater	–	82–94	99	Sandhya et al. [48]
AOP-biological	90.37	71.92	90	Present study

addition of hydrogen peroxide accelerates the decomposition of pollutants and enhances the production of hydroxyl radicals to oxidize a large spectrum of contaminants in wastewater Devassy et al. (2009).

The mechanism of photocatalytic degradation radicals of TiO₂-based nanomaterial



The overall mechanism of enhanced photodecolorization of real textile industrial wastewater using catalysis H₂O₂



Based on the coupling method, it is concluded that the treatment of wastewater from the real textile industry resulted in high degradation so that the color and COD removal efficiencies were 93.3% and 90.4%, respectively. The procedure involves the first step with a photocatalytic experiment in which the pollutants are partially oxidized and converted into more biodegradable compounds; afterward, a second

biological step is performed in which the contaminants are completely degraded or mineralized. Chemical pre-treatment is necessary to change the structure of the contaminants by converting them into non-toxic and readily biodegradable intermediates as shown in Fig. 4. These results are in the same efficiency range as studies with photo-Fenton (Garcia-Montano et al. 2006) and could enhance with an increase in time for biological treatment, as observed by Deveci et al. (2016).

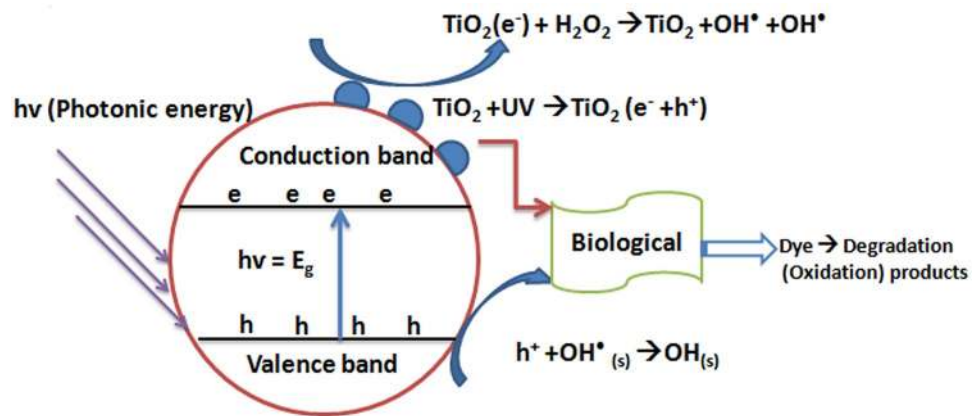
The success of the combined processes with TiO₂ is because they are complementary: The photocatalytic treatment removes color and the bioprocess removes carbon, improving the wastewater quality (Padovan and Azevedo 2015). Also, the photocatalytic pre-treatment may improve the biodegradation of textile wastewater, though change in the structures of the components, as observed by Ahmadi et al. (2015).

Besides, this study confirms that high decolorization efficiency and high removal of COD was gained without pH correction and less energy consumption compared to the implementation of AOPs alone. The results obtained in this study provide clear information for the design of pilot plants aiming at the treatment of real textile wastewater which can combine the advantages of conventional chemical and biological treatment methods overcoming the disadvantages of both the processes of real wastewater treatment plants.

Conclusions

In the present study, the sequential implementation of chemical and biological treatment processes to the treatment of a real textile effluent containing reactive azo dyes showed

Fig. 4 General mechanism degradation of organic dye compounds using the photocatalytic and biological approach



superior performance in color and COD removal in comparison to chemical or aerobic single-phase treatment systems alone.

This finding confirms the effectiveness of the sequential AOP and biological approach and showed a promising potential for the removal of color from real textile industrial wastewater compared to photocatalytic or biological treatment only. It is also worth noting that this technological solution is ready for application and can be easily implemented in the full-scale textile wastewater treatment plants due to the photocatalytic pre-treatment of the textile wastewater enhances the subsequent biodegradation through changing the structures of the components. Therefore, TiO₂/H₂O₂/UV combined with microbial consortia and optimization of culture conditions process is a promising technology for textile wastewater treatment not only for color removal but also for dye mineralization purposes. Moreover, this technology can be used directly in dye baths before they are mixed with other textile wastewaters.

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Compliance with ethical standards

Conflict of interest The authors declare that they have no conflict of interest.

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