

**Plasticized poly(lactic acid) with low molecular weight poly(ethylene glycol) :  
mechanical, thermal, and morphology properties**

**ABSTRACT**

Poly(lactic acid) PLA was plasticized with low molecular weight poly(ethylene glycol) PEG-200 to improve the ductility of PLA, while maintaining the plasticizer content at maximum 10 wt%. Low molecular weight of PEG enables increased miscibility with PLA and more efficient reduction of glass transition temperature ( $T_g$ ). This effect is enhanced not only by the low molecular weight but also by its higher content. The tensile properties demonstrated that the addition of PEG-200 to PLA led to an increase of elongation at break ( $>7000\%$ ), but a decrease of both tensile strength and tensile modulus. The plasticization of the PLA with PEG-200 effectively lowers  $T_g$  as well as cold-crystallization temperature, increasing with plasticizer content. SEM micrographs reveal plastic deformation and few long threads of a deformed material are discernible on the fracture surface. The use of low molecular weight PEG-200 reduces the intermolecular force and increases the mobility of the polymeric chains, thereby improving the flexibility and plastic deformation of PLA.

**Keyword:** Biodegradable; Blends; Plasticizer.