

REVIEW ARTICLE

Polyester synthases: natural catalysts for plasticsBernd H. A. REHM¹

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Polyhydroxyalkanoates (PHAs) are biopolyesters composed of hydroxy fatty acids, which represent a complex class of storage polyesters. They are synthesized by a wide range of different Gram-positive and Gram-negative bacteria, as well as by some Archaea, and are deposited as insoluble cytoplasmic inclusions. Polyester synthases are the key enzymes of polyester biosynthesis and catalyse the conversion of (*R*)-hydroxyacyl-CoA thioesters to polyesters with the concomitant release of CoA. These soluble enzymes turn into amphipathic enzymes upon covalent catalysis of polyester-chain formation. A self-assembly process is initiated resulting in the formation of insoluble cytoplasmic inclusions with a phospholipid monolayer and covalently attached polyester synthases at the surface. Surface-attached polyester synthases show a marked increase in enzyme activity. These polyester synthases have only recently been biochemically characterized. An overview of these recent findings is provided. At present, 59 polyester synthase structural genes from 45 different bacteria have been cloned and the nucleotide sequences have been obtained. The multiple alignment of the primary structures of these poly-

ester synthases show an overall identity of 8–96% with only eight strictly conserved amino acid residues. Polyester synthases can be assigned to four classes based on their substrate specificity and subunit composition. The current knowledge on the organization of the polyester synthase genes, and other genes encoding proteins related to PHA metabolism, is compiled. In addition, the primary structures of the 59 PHA synthases are aligned and analysed with respect to highly conserved amino acids, and biochemical features of polyester synthases are described. The proposed catalytic mechanism based on similarities to α/β -hydrolases and mutational analysis is discussed. Different threading algorithms suggest that polyester synthases belong to the α/β -hydrolase superfamily, with a conserved cysteine residue as catalytic nucleophile. This review provides a survey of the known biochemical features of these unique enzymes and their proposed catalytic mechanism.

Key words: biopolyester, biopolymer, catalytic mechanism, polyester synthase, polyhydroxyalkanoate (PHA), PHA synthase.

INTRODUCTION

Polyester [polyhydroxyalkanoate (PHA)] synthases are the key enzymes of PHA biosynthesis and catalyse the stereo-selective conversion of (*R*)-3-hydroxyacyl-CoA substrates to PHAs with the concomitant release of CoA [1] (Scheme 1). These polyesters are deposited as water-insoluble inclusions by eubacteria and Archaea when a carbon source is available in excess, and other nutrients are growth-limiting. When carbon starvation occurs, the polyester serves as reserve polymer and is mobilized by intracellular PHA depolymerases [2]. More than 59 different PHA synthases have been cloned and assigned [1,3,4]. The multiple alignment of the primary structures of these PHA synthases showed an overall identity of 8–96% with only eight strictly conserved amino acid residues [5]. PHA synthases comprise a new family of enzymes with unique features, particularly considering the functional role in biogenesis of the water-insoluble subcellular structures called PHA granules, and the association with a phospholipid monolayer. These enzymes can be divided into four classes, which will be discussed below.

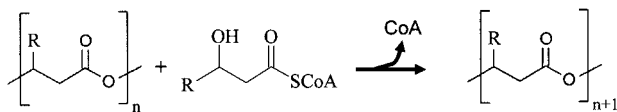
BIOPOLYESTERS

PHAs comprise a rather complex class of polyoxoesters that are synthesized by most genera of eubacteria and members of the family Halobacteriaceae of the Archaea [1,6]. Only recently, a PHA synthase gene was also identified in the genome of

an uncultivated Crenarchaeota [7]. Most of these prokaryotes synthesize poly(3-hydroxybutyric acid) [poly(3HB)], and other PHAs as reserve material and deposit these polyesters as water-insoluble inclusions in the cytoplasm. Meanwhile, approximately 150 different hydroxyalkanoic acids are now known to occur as constituents of PHAs (Figure 1). These water-insoluble PHAs exhibit relatively high molecular masses, thermoplastic and/or elastomeric features and some other interesting physical and material properties (Table 1). Therefore, and since they are biodegradable [8], they are considered for several applications in the packaging industry, medicine, pharmacy, agriculture and food industry or as raw materials for the synthesis of enantiomerically pure chemicals and the production of paints [9]. Recently, it was found that some eubacteria are able to synthesize polythioesters using mercaptoacids as carbon source and presumably employing PHA biosynthesis enzymes [10]. Many prokaryotic and eukaryotic organisms are able to produce low-molecular-mass PHB (polyhydroxybutyrate) molecules that are complexed with other biomolecules such as e.g. polyphosphates and that occur at concentrations which are three to four orders of magnitude less than storage PHAs in the cells [11–15]. Evidence has been provided that these complexes form ion channels in the cytoplasmic membrane and play a role in acquisition of competence in *Escherichia coli* [16–18]. A still intriguing question is how these PHB molecules are synthesized. So far no enzyme could be identified and no gene could be assigned in *E. coli*, the genome of which has been sequenced, that is involved

Abbreviations used: CVFF, consistent-valence force field; 3HB, 3-hydroxybutyric acid; PHA, polyhydroxyalkanoate; PhaC etc., PHA synthase subunits(s); PHB, polyhydroxybutyrate; R386C etc., mutation of Arg-386 to cysteine etc.

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Scheme 1 Reaction catalysed by polyester synthase

R, alkyl chain of 1–11 carbon atoms.

in synthesis of the low-molecular-mass PHB. Obviously, these biosynthesis enzymes must differ significantly from the highly processive polyester synthases discussed in this review. A few eukaryotic micro-organisms such as *Aureobasidium pullulans* are able to synthesize the water soluble polyester polymalic acid which is not synthesized by prokaryotes [19].

POLYESTER SYNTHASES, A FAMILY OF ENZYMES

Meanwhile, the nucleotide sequences of 59 PHA synthase genes from 45 different bacteria have been obtained. With respect to the primary structures deduced from these sequences, the substrate specificities of the enzymes and the subunit composition, four major classes of PHA synthases can be distinguished (Table 2).

Class I and class II PHA synthases comprise enzymes consisting of only one type of subunit (PhaC) with molecular masses between 61 kDa and 73 kDa [20]. According to their *in vivo* and *in vitro* substrate specificity, class I PHA synthases (e.g. in *Ralstonia eutropha*) preferentially utilize CoA thioesters of various (*R*)-3-hydroxy fatty acids comprising 3 to 5 carbon atoms, whereas class II PHA synthases (e.g. in *Pseudomonas aeruginosa*) preferentially utilize CoA thioester of various (*R*)-3-hydroxy fatty acids comprising 6 to 14 carbon atoms [5,21–24].

Table 1 Material properties of two major classes of biopolyesters compared with polypropylene (PP)

Properties	PHA _{SCL}	PHA _{MCL}	PP
T _m (°C)	177	61	176
T _g (°C)	2	-36	-10
Crystallinity (%)	70	30	60
Elongation at break (%)	5	300	400

Class III PHA synthases (e.g. in *Allochromatium vinosum*) comprise enzymes consisting of two different types of subunits: (i) the PhaC subunit (molecular mass of approx. 40 kDa) exhibiting amino acid sequence similarity of 21–28% to class I and II PHA synthases and (ii) the PhaE subunit (molecular mass of approx. 40 kDa) with no similarity to PHA synthases. These PHA synthases prefer CoA thioesters of (*R*)-3-hydroxy fatty acids comprising 3 to 5 carbon atoms [25,26].

Class IV PHA synthases (e.g. in *Bacillus megaterium*) resemble the class III PHA synthases, but PhaE is replaced by PhaR (molecular mass of approx. 20 kDa) [27].

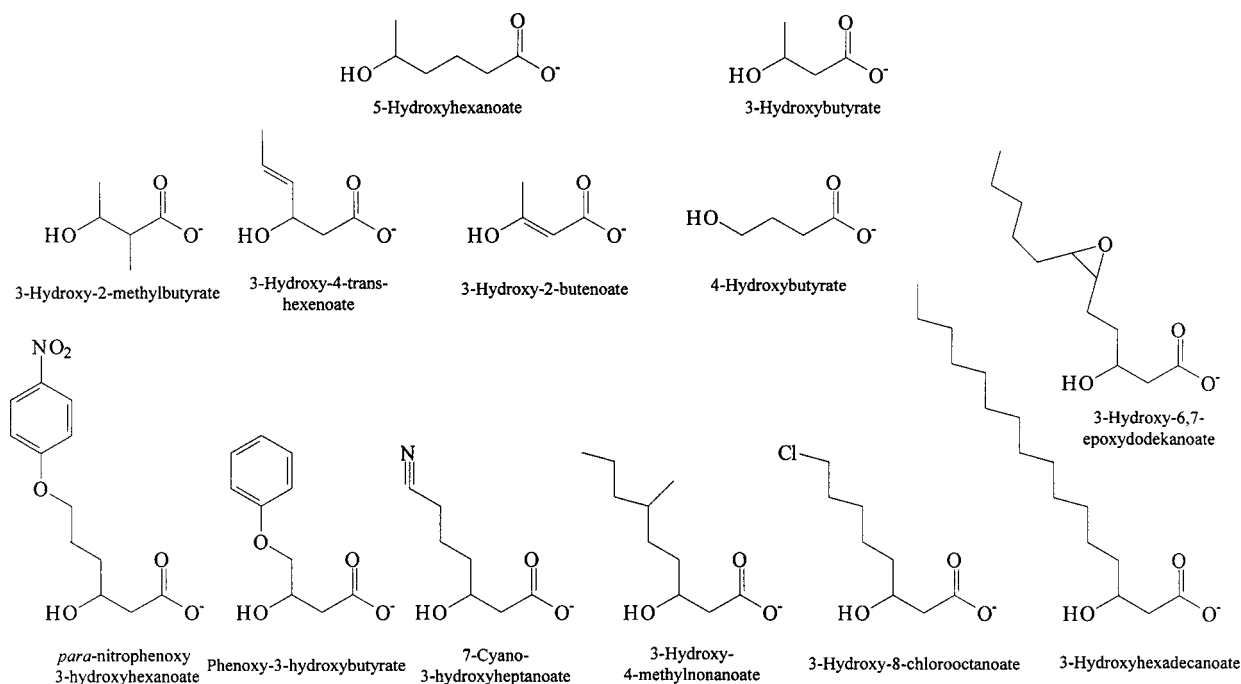






Figure 1 Representative constituents found in biopolyesters

The respective CoA thioesters of these constituents are considered as substrates for polyester synthases.

Table 2 Polyester synthases can be divided into four classes

Class	Subunits	Species	Substrate
I	 ~60–73 kDa	<i>Ralstonia eutropha</i>	3HA _n -CoA (-C3-C5) 4HA _n -CoA, 5HA _n -CoA, 3MA _n -CoA
II	 ~60–65 kDa	<i>Pseudomonas aeruginosa</i>	3HA _n -CoA (-C5)
III	 ~40 kDa ~40 kDa	<i>Allochroamatium vinosum</i>	3HA _n -CoA (3HA _n -CoA [-C6-C8], 4HA-CoA, 5HA-CoA)
IV	 ~40 kDa ~22 kDa	<i>Bacillus megaterium</i>	3HA _n -CoA

Exceptions to this classification are the synthases from *Thiocapsa pfennigii* (two different subunits with strong similarity to the PhaC subunit of approx. 85% identity to class III PHA synthases), from *Aeromonas punctata* (one type of subunit with strong similarity to class I PHA synthases of approx. 45%) and from *Pseudomonas* sp. 61-3 (PhaC1 and PhaC2 with strong similarity to class II PHA synthases of approx. 80% identity) with respect to the substrate specificity [28–30]. The *T. pfennigii* PHA synthase is characterized by broad substrate specificity comprising CoA thioesters of short-chain-length (3 to 5 carbon atoms) and medium-chain-length (6 to 14 carbon atoms) 3-hydroxy fatty acids. The *A. punctata* synthase catalyses synthesis of a copolyester of 3-hydroxybutyrate and 3-hydroxyhexanoate. Generation of hybrid class III PHA synthases by interchanging the PhaE and PhaC subunits from *Aeromonas vinosum* and *T. pfennigii* indicated that the PhaC subunit, respectively, mediates the substrate specificity [29]. Furthermore, the PHA synthases PhaC1 and PhaC2 from *Pseudomonas* sp. 61-3 catalyse the polymerization of a copolyester of 3-hydroxybutyrate and medium-chain-length 3-hydroxy fatty acids [30]. Accordingly, studies about the *in vivo* substrate specificity of the *R. eutropha* PHA synthase produced in recombinant *E. coli* showed in principle that this class I synthase accepts medium-chain-length 3-hydroxy fatty acid-CoA thioesters as substrate [31,32]. All these findings indicated that the PHA synthases generally show a rather broad substrate specificity.

Extensive comparison of the 59 PHA synthases from various bacteria revealed that these enzymes exhibit strong similarity (8–96% identical amino acids) (Figure 2). With respect to amino acid sequence regions with stronger similarity, six conserved blocks could be identified, whereas the N-terminal region (approx. 100 amino acids relative to class I PHA synthases) is highly variable (Figure 3). The N-terminal region is also dispensable for a functionally active enzyme as revealed by the analysis of truncated *R. eutropha* PHA synthases that lacked 36 or even 100 amino acids, whereas the more conserved C-terminal region is required for enzyme activity [4,33]. Overall, eight amino acid residues are identical in all the known 59 PHA synthases, suggesting an important role for these residues in enzyme function (Figure 2). A phylogenetic tree was constructed, based on the multiple alignment, which supports the classification of PHA synthases (Figure 4). However, among the class I PHA synthases a rather strong diversity exists, indicating that this class might exhibit more diverse enzymological properties. Comparative hydrophilicity-plot analysis, according to Kyte and

Doolittle [34], clearly revealed that the hydrophilicity profiles of all classes of PHA synthases showed a similar pattern, indicating a similar topology for the respective proteins. Comparison of the hydrophilicity profiles from class I and class II PHA synthases showed only one difference at positions 100–130 (*R. eutropha* PHA synthase) or 80–110 (*P. aeruginosa* PHA synthase), suggesting that this region might contribute to the substrate specificity (Figure 3). Interestingly the C-terminus (approx. 40 amino acid residues) appears to be conserved and hydrophobic among all class I and II PHA synthases, suggesting that this region might function as binding domain attaching the synthase to the hydrophobic polyester core. In the PhaC subunits of class III and class IV synthases no hydrophobic C-terminus is present. However, in class III and class IV synthases the second subunit, PhaE or PhaR respectively, possess a hydrophobic C-terminus, which might exert a similar function as proposed for the C-terminus of class I and class II synthases. Nevertheless, the hydrophilicity profile alignment of the PhaE/PhaR subunit of the class III and class IV synthases with class I PHA synthases suggests that PhaE/PhaR might also functionally replace the N-terminus of class I PHA synthases. Both are dispensable without completely abolishing PHA synthase activity. However, PhaC from *A. vinosum* showed only very weak activity (<1% of wild-type activity) in the absence of PhaE [35]. The same situation was found in class IV enzymes, with PhaR functionally related to PhaE and required for synthase activity [27,36]. Although both synthase subunits PhaE and PhaR show only 18% amino acid sequence identity, the hydrophilicity profiles show a significant overlap at the hydrophobic C-terminus. Thus, as indicated above, the hydrophobic C-terminus might be functionally important for synthase activity, perhaps by mediating contact with the hydrophobic polyester core.

Only recently the PHB synthase from an extremely halophilic archaeobacterium was identified and characterized, which might constitute a new class of synthases [37]. This enzyme was stable up to 60 °C and still exhibited approx. 90% of the maximum enzyme activity, which was obtained at 40 °C. The soluble archaeal PHB synthase was only active at high salt concentration, whereas the granule-bound PHB synthase was almost independent of the salt concentration.

GENETICS OF POLYESTER SYNTHASES

The PHA synthase genes and genes for other proteins related to the metabolism of PHA are often clustered in the bacterial genomes [1,3] (Figure 5). In *R. eutropha*, which has been studied in detail [38], the genes for class I PHA synthase (*phaC*), β -ketothiolase (*phaA*) and NADP-dependent acetoacetyl-CoA reductase (*phaB*) constitute the *phaCAB* operon [22–24]. Besides the frequently found genetic organisation of *R. eutropha* among PHB-accumulating bacteria, some bacteria show a different gene order but, at least, the synthase gene is colocalized with other PHB biosynthesis genes (see [3] for review). However, PHB-accumulating bacteria belonging to the α -proteobacteria, such as *Caulobacter crescentus*, *Azorhizobium caulinodans*, *Rhizobium etli*, *Sinorhizobium meliloti*, *Paracoccus denitrificans* and *Methylobacterium extorquens*, contain the class I PHA synthase gene not colocalized with other PHA biosynthesis genes [20, 39–43]. Only a few exceptions, such as *Zoogloea ramigera* (β -proteobacterium), *Aeromonas punctata* (γ -proteobacterium) and *Gordonia rubripertinctus* (a firmicute), not belonging to α -proteobacteria, have been described that do not contain colocalized PHA biosynthesis genes. Some species, such as

Table with 2 columns: Taxonomic classification and protein sequence. Rows include species like A. vinosum, T. violacea, P. pennigii, etc., and their corresponding amino acid sequences.

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Figure 2 For legend see facing page

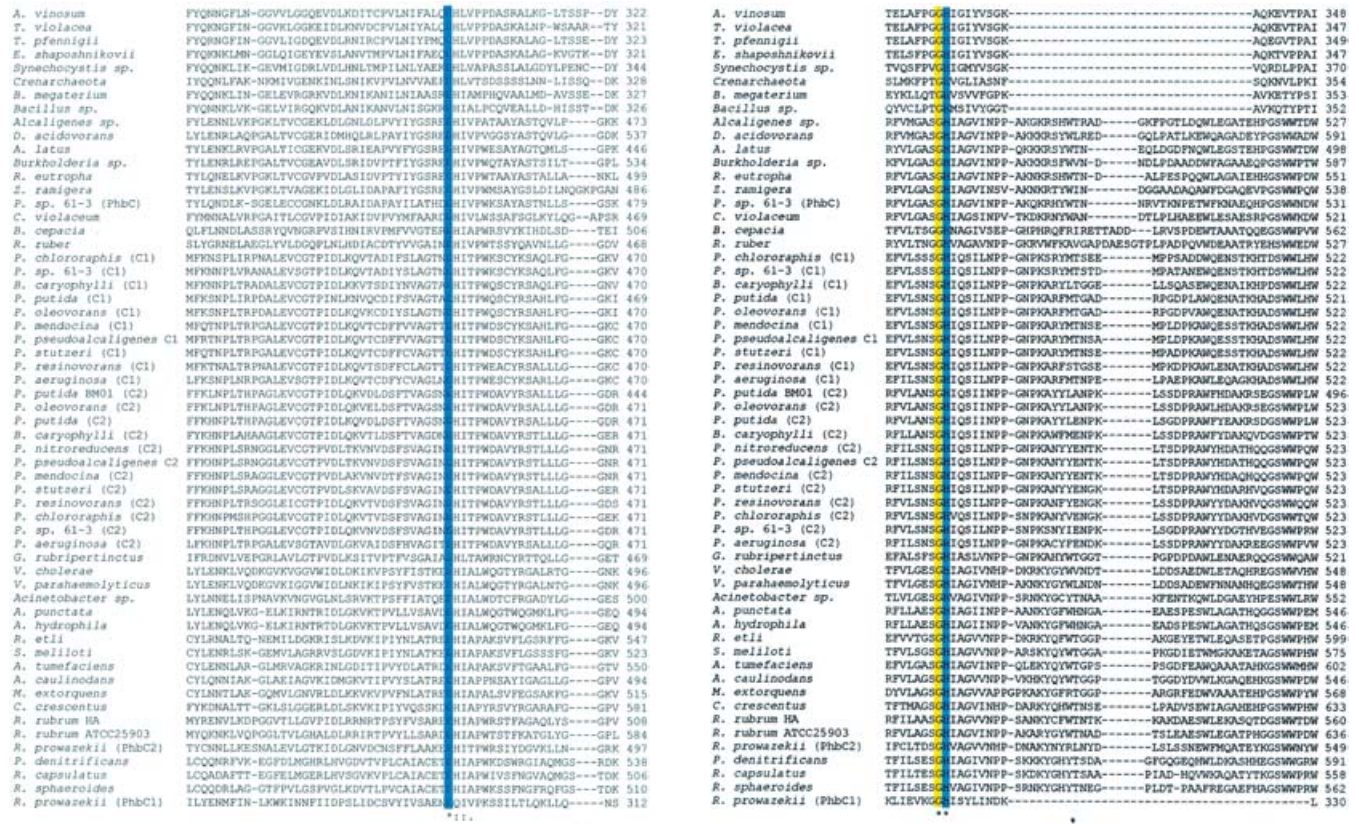


Figure 2 Multiple alignment of 59 polyester synthases

Only regions containing conserved residues are presented. Amino acid residues highlighted in yellow were found to be conserved among all synthases. The conserved tryptophan residue has been aspartate to be involved in protein-protein interaction. Conserved residues involved in catalysis are highlighted with a blue background. The conserved histidine located directly after the catalytic aspartate was found to be the major base catalyst in class II synthases. However, this histidine is not present in *Rickettsia prowazekii* PhbC1. The red bar indicates the position of the putative lipase box. Full species names are provided in Figure 4.

Paracoccus denitrificans, possess other genes adjacent to the PHA synthase like *phaP* (encoding phasin) and *phaR* (encoding regulator protein) related to PHA biosynthesis. Among the β -proteobacteria PHA-accumulating bacteria, such as *R. eutropha*, *Burkholderia sp.*, *Alcaligenes latus* and *Delftia acidovorans* [33,44–46], an operonic organization exists of PHA biosynthesis genes, which are related to the short-chain-length PHA biosynthesis (class I PHA synthase gene).

All pseudomonads, which accumulate medium-chain-length PHAs resembling elastomers, possess two different *phaC* genes encoding class II synthases which are separated by the structural gene *phaZ* encoding a intracellular PHA depolymerase. In addition, downstream of the synthase gene arrangement, the *phaD* gene (encoding a structural protein with unknown function) is colinearly located, followed by the genes *phal* and *phaf*, which are transcribed in the opposite direction (Figure 5). The latter genes encode structural and regulatory proteins.

In all bacteria possessing a class III PHA synthase, *phaC* and *phaE* are directly linked in their genomes and most probably constitute a single operon. In *A. vinosum*, *phaA* and *phaB* are located on the opposite strand in a gene cluster related to PHA metabolism. The organization of the genes is most probably similar, if not identical, in *Thiocystis violacea* and *T. pfennigii*, whereas in *Synechocystis* sp. PCC 6803, further *pha* genes definitely do not map close to the *phaEC* locus (Figure 5). The class IV synthase genes are found in bacteria belonging to

the genus *Bacillus* and comprise *phaR* and *phaC*, which are separated by *phaB* [27,36] (Figure 5).

STRUCTURAL FEATURES OF POLYESTER SYNTHASES

Unfortunately the tertiary structure of PHA synthases has not yet been resolved by X-ray diffraction analysis. Evidence for secondary structure composition has been obtained by predictions considering the multiple alignment of synthases. Accordingly, PHA synthases are mainly composed of variable-loop (49.7%) and α -helical (39.9%) secondary structures, whereas only 10.4% are predicted to be β -sheet secondary structures [47]. Experimental evidence that the synthase from *P. aeruginosa* shows the following secondary structure composition was obtained by CD spectroscopy: 10% α -helix, 50% β -sheet and 40% random coil [48]. Thus, PHA synthases correspond to the mixed class of proteins with respect to secondary structure prediction.

In vitro PHA synthases exist as an equilibrium of monomeric and dimeric forms, whereas dimerization is significantly induced in the presence of substrate or trimeric CoA analogues (3-hydroxybutyryl)₃-CoA, respectively [48,49]. In addition, a reduction in enzymic lag phase is observed, and the specific activity increased, in the presence of trimeric analogues [35,49]. This indicates that the dimeric form is substantially more active

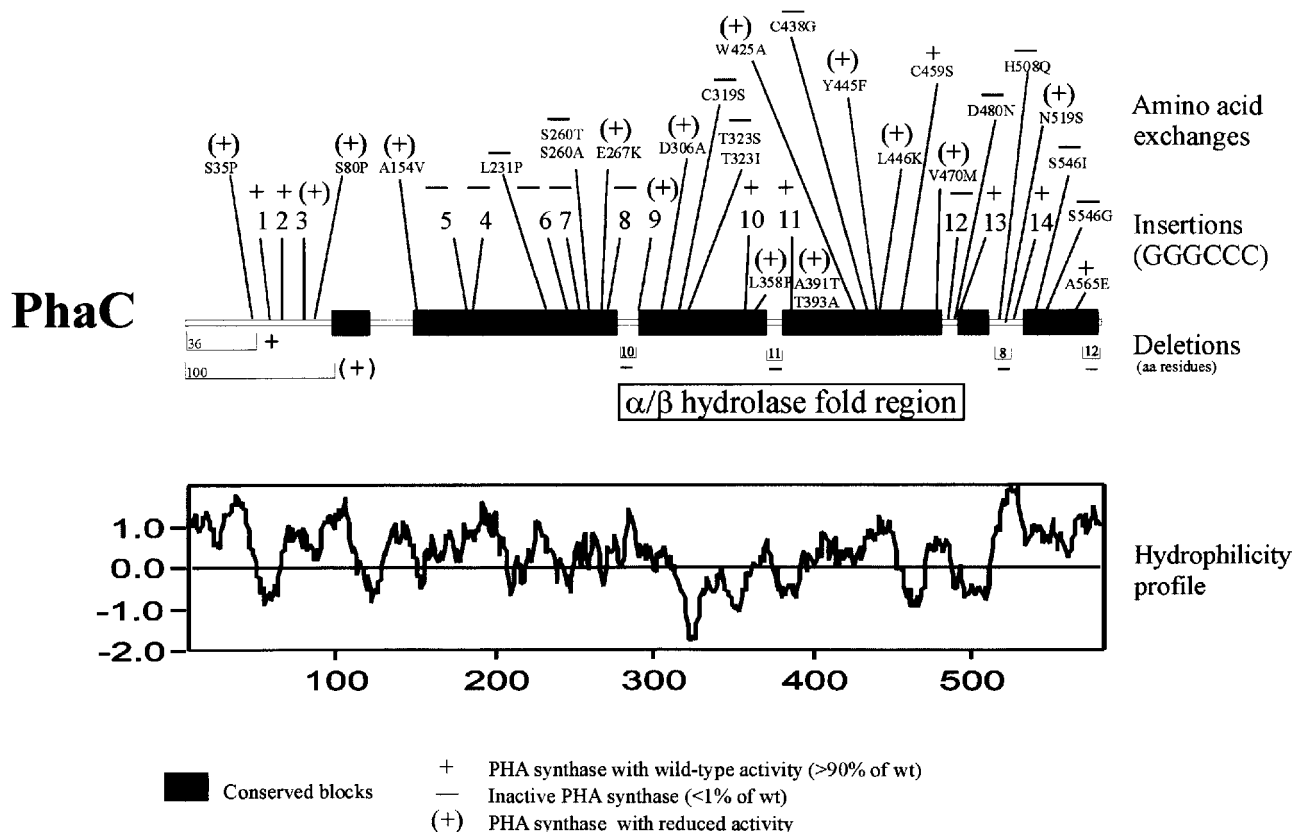


Figure 3 Primary structure analysis of the PHA synthase from *R. eutropha* and various site-specific mutants (modified according to [3])

The insertion of *Sma*I restriction sites was performed by Kalousek et al. [61]. The site-specific deletions were achieved by Rehm et al. [4]. The following site-specific mutations were done: C319S, C459S [62]; S260A, S260T, S546I [63]; E267K, T323S, T323I, C438G, Y445F, L446K [4]; W425A, D480N, H508Q [64]. The PCR-mediated random mutagenesis was performed by Taguchi et al. [65] resulting in: S35P, S80P, A154V, L231P, D306A, L358P, A391T/T393A, V470M, N519S, S546G, A565E. The hydrophobicity was calculated using an amino acid window size of 17 according to Kyte and Doolittle [34].

than the monomeric form in the absence of the putative primer. Since radiolabelled trimeric CoA analogues were found to be covalently bound to the PHA synthase of *R. eutropha*, the radiolabel must only reside in the dimeric form as indicated by size-exclusion chromatography [49].

Gold-labelled anti-PHA antibodies were used for immunoelectron microscopy studies of granules isolated from *A. vinosum*, which clearly indicated the presence of PHA-synthase complexes at the surface of the PHA granule [50,51]. This homogeneous population of particles measuring 11.2–12.8 nm in diameter, and data derived from gel filtration chromatography, indicated that this synthase might be composed of ten subunits [50,51]. These results suggest that the active synthase consists of two subunits (*in vitro*) and that the PHA synthase associated with the PHA-granule surface might be composed of ten subunits (*in vivo*) in *A. vinosum*. Size-exclusion chromatography indicates that the PHA-granule-associated PHA synthase of *A. vinosum* might form a dodecamer and, considering that the PHA synthase is composed of the two subunits PhaC and PhaE, the PHA synthase might form a hexameric protein complex [52].

THREADING OF POLYESTER SYNTHASES, TOPOLOGICAL MODELS

The multiple alignment of the primary structures of PHA synthases showed the presence of six conserved blocks and eight conserved amino acid residues [1]. Moreover, all PHA synthases

seem to contain a lipase box (GX[S/C]XG) in which the essential active site serine of lipase is replaced with a cysteine in the PHA synthase (Figure 2). The conserved-domain-homology search strongly suggested that PHA synthases contain the α/β -hydrolase domain at the C-terminal region (Figure 3).

A BLAST sequence-homology search with the class III *A. vinosum* PHA synthase (PhaC) showed identity with lipases, particularly to the lipase from *Burkholderia cepacia*, and the putative active site Cys-149 aligned with the active site serine of the lipase [52]. A ClustalW alignment of three lipases and the three class III PHA synthases from *A. vinosum*, *Thiocystis violacea* and *Synechocystis* sp. PCC6803 showed an overall significant homology implementing an alignment of the active site nucleophile Ser-87 within the lipase box of the lipase with the modified lipase box of the PHA synthase where the key serine is replaced by a cysteine (Cys-149 from *A. vinosum* PHA synthase). This ClustalW alignment provided an approx. 19% identity of the *A. vinosum* PHA synthase with the *B. cepacia* lipase using the insertion of several gaps. Since the protein structure of the *B. cepacia* lipase has been crystallographically resolved, the multiple alignment was used as input for the SWISS-MODEL protein threading algorithm [53]. An excellent structural model was obtained between residues 131–175 comprising the lipase box and the α/β -hydrolase domain [52] (Figure 6). The application of further threading algorithms such as SAM-T98 [54], 3D-PSSM [55] and the UCLA Foldserver [56], and using the entire PHA synthase sequence, resulted in a comparable structural model which

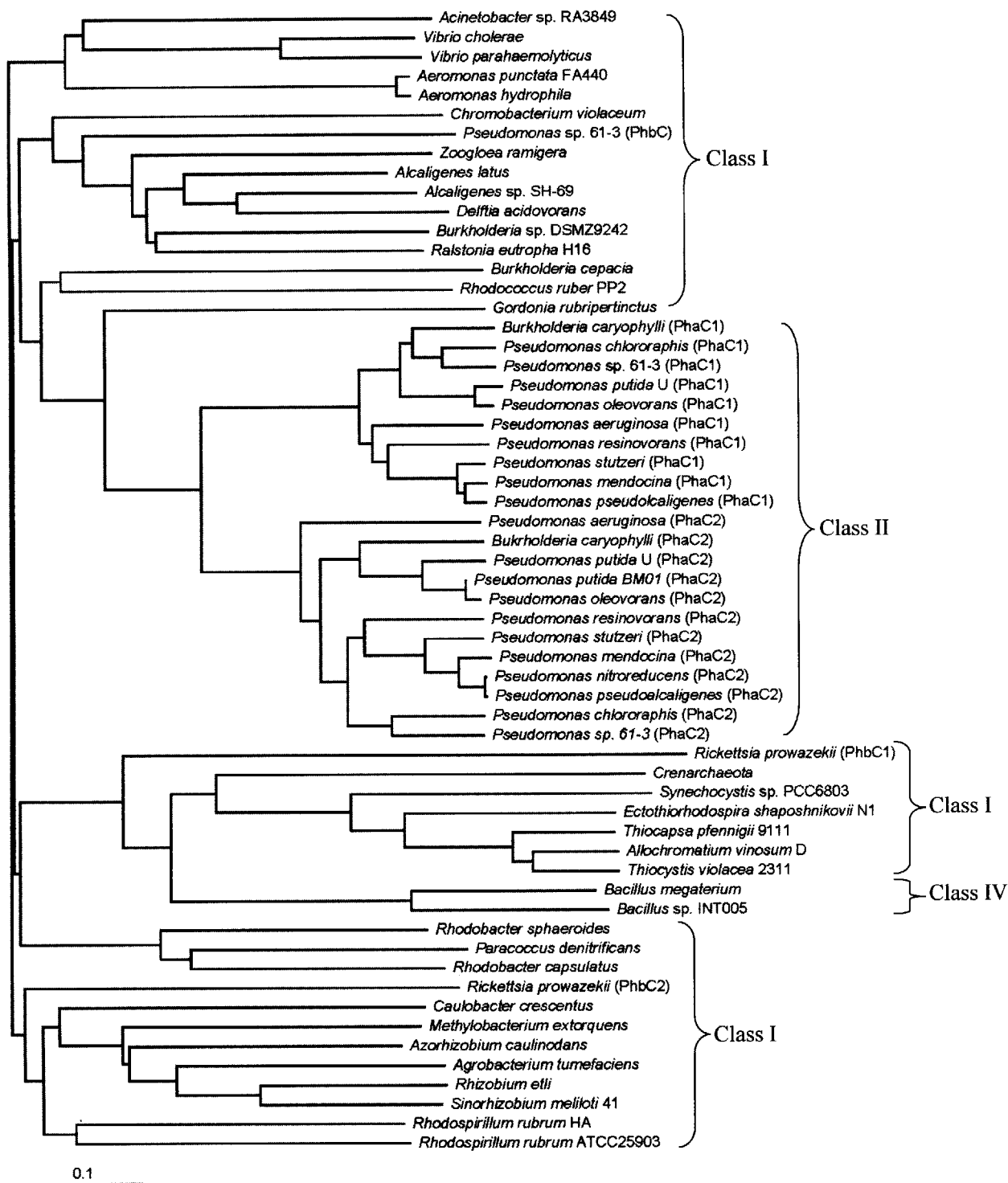


Figure 4 Phylogenetic tree of 59 PHA synthases

The branching order and distance scores were calculated by the program TREE as described by Feng and Doolittle [156]. The bar indicates the distance corresponding to 1 amino acid change per 10 amino acid positions.

revealed that the conserved residues His-331, Asp-302 and His-303 are adjacent to the core structure [52]. Interestingly the residue Cys-130, which has been previously identified as playing an important role in covalent catalysis [35], is not adjacent to the core structure and is, therefore, no longer considered to function in covalent catalysis. However, Cys-149 resides at the conserved

nucleophile elbow and replacement of this residue strongly impairs enzyme activity [52].

A similar approach was conducted to build a structural model of the class II PHA synthase, PhaC1, from *P. aeruginosa*, which also showed significant identity with enzymes related to the superfamily of α/β -hydrolases [5]. The conserved-domain-homology

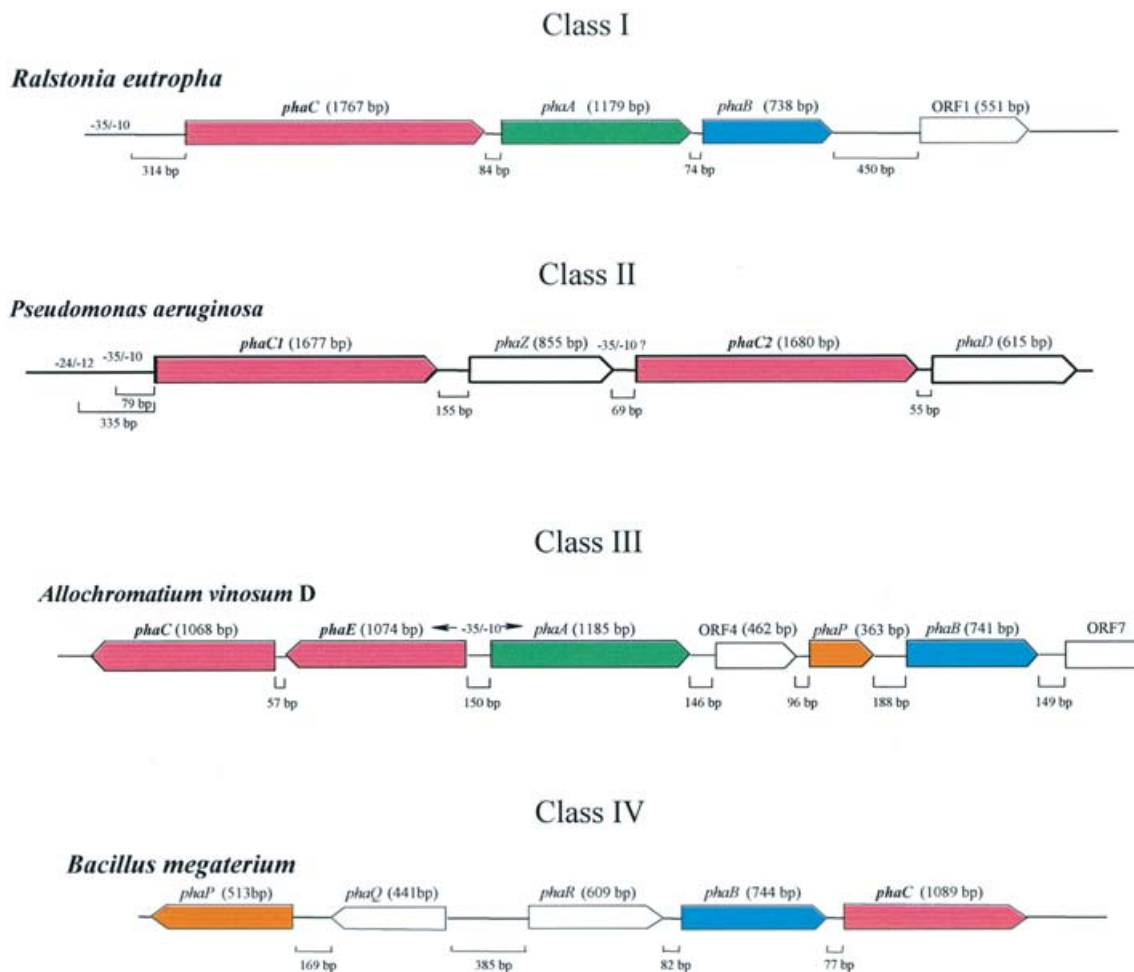


Figure 5 Genetic organization of representative polyester synthase genes encoding the various classes of enzymes (modified according to [1])

PhaC/C1/C2, gene encoding PHA synthase; *phaE*, gene encoding subunit of PHA synthase; *phaA*, gene encoding β -ketothiolase; *phaB*, gene encoding acetoacetyl-CoA reductase; *phaR*, gene encoding regulator protein; ORF, open reading frame with unknown function; *phaZ*, gene encoding PHA depolymerase; *phaD*, open reading frames with unknown function.

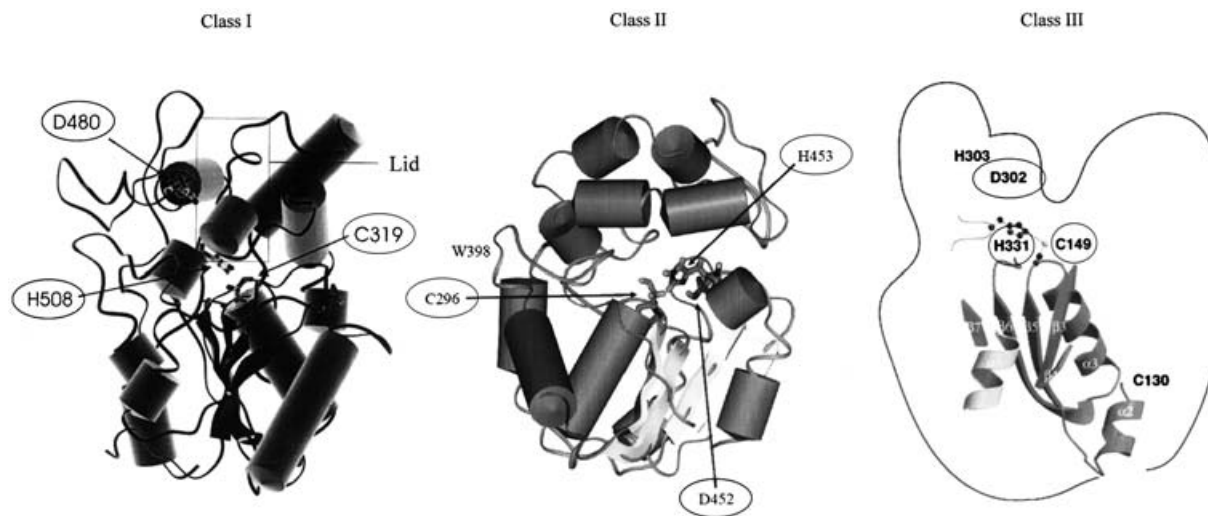


Figure 6 Threading models of class I [4], class II [5] and class III [52] PHA synthases

Catalytic triad residues (cysteine-aspartate-histidine) are circled.

search strongly suggested that PhaC1 contains the α/β -hydrolase domain. The conserved domain alignment revealed that the region of amino acid residues 249–492 exerted 30% similarity and 17% identity with the conserved α/β -hydrolase domain. The conserved and proposed catalytic residues of the PhaC1 aligned with amino acid residues constituting the catalytic triad in enzymes belonging to α/β -hydrolases (Figure 6). A 3D-PSSM similarity search [55] resulted in an alignment showing approx. 55% similarity of PhaC1 with Iek1, the epoxide hydrolase from mouse belonging to the α/β -hydrolase superfamily. This alignment, in combination with the conserved domain alignment, was used to generate a threading model of PhaC1 (Figure 6; [5]). The N-terminal region (1–184 amino acid residues) and a further five regions (234–239, 302–306, 402–407, 434–443, and 455–459) were deleted in PhaC1 used for the protein model. Deletions were introduced because no identity of these regions with structurally conserved regions was found and the loop search against a loop-fold library failed using HOMOLOGY (software package; Accelrys Inc., Cambridge, U.K.). Moreover, deletions were exclusively located in highly variable regions according to the multiple alignment of PHA synthases [1,4]. A threading model of PhaC1 was finally developed using software packages HOMOLOGY (Accelrys Inc.) and DISCOVER (Accelrys Inc.) (Figure 6). Energy minimization was performed employing the consistent-valence force field (CVFF) implemented in DISCOVER. The stereochemistry of the model structure was evaluated with the program PROCHECK [57] and the residue environment was analysed with the VERIFY_3D program that implements the algorithm of Lüthy et al. [58]. The resulting model suggests that PhaC1 is a member of the protein family possessing an α/β -hydrolase fold. Additional submission of the PhaC1 sequence to three other algorithms that search structural databases (SAM-T02 [54], 3D-PSSM [59], and the UCLA Foldserver [56]) also resulted in fits to other enzymes belonging to the α/β -hydrolase-fold family with high confidence levels (results not shown). Inspection of the protein model of PhaC1 showed that the active site Cys-296, the conserved His-480 and the Asp-452, presumably forming a catalytic triad, are adjacent to the core structure (Figure 6). These residues are conserved in all PHA synthases and are proposed to be required for catalytic activity [20]. The active site Cys-296 was located at the nucleophile elbow, a sharp γ -turn containing the nucleophilic residue, positioned between a β -strand and an α -helix, which is one of the most conserved features of the α/β -hydrolase enzymes.

Recently a model was also generated for the class I PHA synthase from *R. eutropha* [4]. A PSI-BLAST search, in combination with a conserved-domain alignment, showed approx. 18% similarity of this synthase with the lipase from *Burkholderia glumae* (Figure 2). This alignment was used to generate a threading model (residues 230–547) including three deletions (286–289, 354–371, and 435–436) (Figure 6). Moreover, the alignment was further improved by matching the catalytic His-508 of this synthase with catalytic His-285 of the *B. glumae* lipase [60]. Deletions were introduced because no identity of these regions with structurally conserved regions was found, and the loop search against a loop-fold library failed (HOMOLOGY Accelrys Inc.). However, deletions were exclusively located in highly variable regions according to the multiple alignment of PHA synthases [3]. A threading model of this class I synthase was finally developed (Figure 6) using software packages HOMOLOGY (Accelrys Inc.) and DISCOVER (Accelrys Inc.). Energy minimization was performed using the CVFF implemented in DISCOVER. The stereochemistry of the model structure was evaluated with the program PROCHECK [57] and the residue environment was analysed with the VERIFY_3D program that implements the algorithm of Lüthy

et al. [58]. The resulting model suggests that PhaC from *R. eutropha* is a member of the protein family possessing an α/β -hydrolase fold comparable with prokaryotic lipases. Inspection of the protein model of *R. eutropha* synthase showed that the active site Cys-319, the conserved His-508 and the Asp-480, presumably forming a catalytic triad, are adjacent to the core structure (Figure 6). These residues are conserved in all PHA synthases and are required for catalytic activity [20]. The active site Cys-319 was located at the nucleophile elbow, a sharp γ -turn containing the nucleophilic residue, positioned between a β -strand and an α -helix, which is one of the most conserved features of the α/β -hydrolase enzymes. This enzyme has been studied in detail and most of the mutagenesis approaches have been performed with this class I PHA synthase [4,33,61–65]. These mutations are summarized in Figure 3. These data indicated that the highly variable N-terminus (the first 100 amino acid residues), which could be mutated by insertion of *Sma*I restriction sites as well as by a deletion of the entire first 100 N-terminal amino acid residues, without inactivation of the enzyme, is not essential for the enzymic activity of the PHA synthase. In contrast, two deletions at the C-terminus (5 and 12 amino acid residues) did abolish the PHA-synthase activity, which suggested that the C-terminus, although not present in the class III PHA synthase but rather conserved among class I and II PHA synthases, is essential for enzymic activity [4]. As indicated above, the C-terminus of synthases appears to be hydrophobic, suggesting that this region interacts with the hydrophobic core of PHA granules. Further deletions between the conserved blocks 2 and 3 as well as blocks 3 and 4, respectively, were not tolerated by the PHA synthase, leading to an inactive enzyme [4] (Figure 3). However, *Sma*I restriction-site insertions between the conserved blocks 2/3, 3/4 and 5/6, respectively, were permissive mutations, suggesting that these regions are not adjacent to the core structure and thus surface-exposed [61]. Five *Sma*I restriction site insertions in the second conserved block were not tolerated by the PHA synthase and caused inactivation, indicating that this region might be structurally relevant and unlikely to be surface-exposed. Various site-specific mutations were introduced based on the multiple amino-acid-sequence alignment as well as with the aid of the topological models [4,62–64].

Fusion proteins composed of the N-terminal part of the class II PHA synthase from *P. aeruginosa* and the C-terminal part of the class I PHA synthase from *R. eutropha* indicated that fusion points located in the α/β -hydrolase fold region are not tolerated [4]. Furthermore these fusion points were located in predicted and structurally conserved α -helical regions. However, a fusion point at position 289, relative to the amino acid sequence of the *R. eutropha* PHA synthase and located at a variable surface-exposed loop in the protein model, resulted in a hybrid PHA synthase, which exhibited *in vitro* enzyme activity, but no detectable *in vivo* activity. These results suggest that the first 288 amino acid residues of *R. eutropha* PHA synthase can be replaced by the N-terminus of a class II PHA synthase and provide evidence for the importance of the α/β -hydrolase fold region. Since this fusion protein showed only 13% of wild-type *in vitro* activity, this enzyme activity might be insufficient to mediate detectable accumulation of PHA in recombinant *E. coli*.

CATALYTIC MECHANISM

Catalytic residues

Site-specific mutagenesis studies of the class I PHA synthase from *R. eutropha* provided evidence that the conserved residues

Cys-319, Asp-480 and His-508 are directly involved in covalent catalysis [62,64] (Figure 2). The highly conserved Trp-425 was replaced by alanine, which reduced *in vivo* activity to 19% and *in vitro* activity to 0.003% of wild-type activity. This Trp-425 has been postulated to play an important role in protein–protein interaction, i.e. in the dimerization of the PhaC subunit, by generating a hydrophobic surface [64].

Mutational analysis of residues Cys-130, Cys-149, His-303, His-331, Asp-302 of PhaC from *A. vinosum* clearly indicated that the residues Cys-149, His-331 and Asp-302 are involved in covalent catalysis. Replacement of these residues did almost abolish enzymic activity [52].

Accordingly, the conserved catalytic triad residues of class II PHA synthase from *P. aeruginosa* were replaced [5]. Interestingly, replacement of the putative general base catalyst His-480 did strongly impair enzyme activity whereas, as expected, replacement of conserved cysteine and aspartic acid did abolish enzyme activity. Consistent with the class II synthase threading model, a conserved and adjacent His-453 was identified residing in the core structure close to the catalytic nucleophile, and replacement of this histidine had strong impact on enzyme activity. Thus the two histidines might functionally replace each other. However, Asp-452 was found to be essential for PHA synthase activity. In contrast to class I and III PHA synthases, the replacement of the class II synthase catalytic Cys-296 by serine resulted in a still highly active enzyme [5]. The conserved Trp-398, which might constitute the hydrophobic surface for PHA synthase dimerization, was replaced by phenylalanine or alanine. These replacements caused inactivation of the enzyme, indicating an essential role of this residue, presumably in protein dimerization, as postulated for class I synthases [5,64]. Overall the class II enzymes from pseudomonads represent a rather distinct group with unique features not found in class I and class III enzymes.

Similar to the catalytic triad found in α/β -hydrolases, the highly conserved amino acid residues (three of the eight) of PHA synthases, such as Cys-149, Asp-302 and His-331 of the class III *A. vinosum* PHA synthase, were identified as being adjacent to the core structure of the threading model of the respective synthase, with the putative active-site nucleophile cysteine located at the elbow of the strand–elbow–helix motif (Figure 6). The catalytic triad was found to reside in the core structure of all hitherto generated threading models of class I–III PHA synthases [4,5,52]. An exception is the class II PHA synthase, where the conserved histidine residue, which functions as general base catalyst in α/β -hydrolases, was functionally replaced by an adjacent histidine residue.

Since PHA synthases utilize a cysteine as an active-site nucleophile, the general base catalyst histidine would be sufficient for nucleophilic activation, as has been shown for cysteine proteases [66]. However, in PHA synthases a second general base catalyst is required to activate the 3-hydroxyl of the 3-hydroxybutyryl-CoA or the bound 3-hydroxybutyryl to enable nucleophilic attack on the acylated enzyme (Figure 7). This function of the conserved aspartate, which has been proposed to constitute the catalytic triad (Figures 2 and 6), has been investigated by generation of a site-specific mutant where aspartate was replaced by asparagine. This mutation still allowed the covalent binding of the trimeric 3HB-CoA thioester in the *A. vinosum* synthase, but turnover of the substrate 3-hydroxybutyryl-CoA was strictly impaired, i.e. chain elongation was truncated [52]. The essential role of this residue in enzyme activity also was confirmed for class I and II synthases. These data strongly suggested an important role of this conserved aspartate in chain elongation (Figure 7). The α/β -hydrolase-based catalytic mechanism, particularly considering

lipases and cysteine proteases, provides a good model for classes I–III of PHA synthases as indicated by mutational analysis of the *R. eutropha* class I PHA synthase [4,62,64], the *A. vinosum* class III PHA synthase [52] and the *P. aeruginosa* class II PHA synthase [5].

Chain elongation

Griebel et al. [67,68] proposed a chain elongation mechanism that involved two thiol groups of the PHA synthases during the catalytic cycle, as was found in fatty acid synthases [69]. However, in the multiple alignment of PHA synthases, only one cysteine residue (e.g. Cys-319 from *R. eutropha* PHA synthase) is present in all PHA synthases (Figure 3). Efforts were made to identify the second thiol group [26,63]. The essential role of the conserved cysteine of PHA synthases for the reaction mechanism was obtained from site-specific mutagenesis and inhibitor analysis [5,52,62]. Firstly, the weakly conserved Cys-459 of the *R. eutropha* synthase was supposed to be involved in the catalytic cycle, providing the second thiol group. However, site-specific mutagenesis clearly suggested that this amino acid residue is not essential for catalytic activity, which was also consistent with the PHA synthase alignment [62]. The conserved Ser-260 (Figure 3) of the *R. eutropha* PHA synthase was identified to be a potential target for covalent post-translational modification by 4-phosphopantetheine. This modification would provide the second thiol group as found in fatty acid synthases. Radiolabelling experiments were conducted, expressing PHA synthase genes from *R. eutropha*, *A. vinosum* and *P. aeruginosa*, in *E. coli* SJ16 (*panD*) in order to analyse whether the PHA synthases are post-translationally modified by 4-phosphopantetheine. *E. coli* SJ16 is a β -alanine auxotroph, and specific radiolabelling of 4-phosphopantetheinylated proteins occurred when cells were fed with [2-¹⁴C] β -alanine. These experiments indicated that the PHA synthases from *R. eutropha* and *A. vinosum* belonging to class I and class III enzymes, respectively, were labelled by 4-phosphopantetheine, but not the class II PHA synthase from *P. aeruginosa* [5,26,62]. However, detailed analysis revealed that only a small portion of total PHA synthase was labelled [35]. Functional low level expression of PHA synthase genes from *R. eutropha* in *E. coli* SJ16 and also in β -alanine auxotrophic mutants of *R. eutropha*, with subsequent analysis of 4-phosphopantetheinylated proteins, gave no evidence for covalent post-translational modification by 4-phosphopantetheine [63]. Exchange of amino acid residue Ser-260 with alanine and threonine, respectively, by site-specific mutagenesis, abolished *in vivo* and *in vitro* activity of PHA synthase from *R. eutropha* [63]. In addition, no peptide derived from PHA synthase could be isolated that was covalently modified by 4-phosphopantetheine [26]. Since PHA synthase genes from bacteria have been functionally expressed in various organisms from different kingdoms, specific post-translational modification of PHA synthases seems to be rather unlikely [70–73]. The current model of active PHA synthase involves two subunits forming a homodimer in class I and II PHA synthases, and forming a multimeric heterodimer (PhaC and PhaE) in the case of class III PHA synthases. Accordingly, class I, II and III PHA synthases possess two thiol groups provided by the conserved cysteine residue of the PhaC subunit with at least two subunits of PhaC in the active PHA synthase [3,35,63].

The development of structural models for classes I–III PHA synthases based on identity with enzymes belonging to the α/β -hydrolase superfamily, and mutational analysis of various highly conserved residues in these PHA synthases, led to the proposal

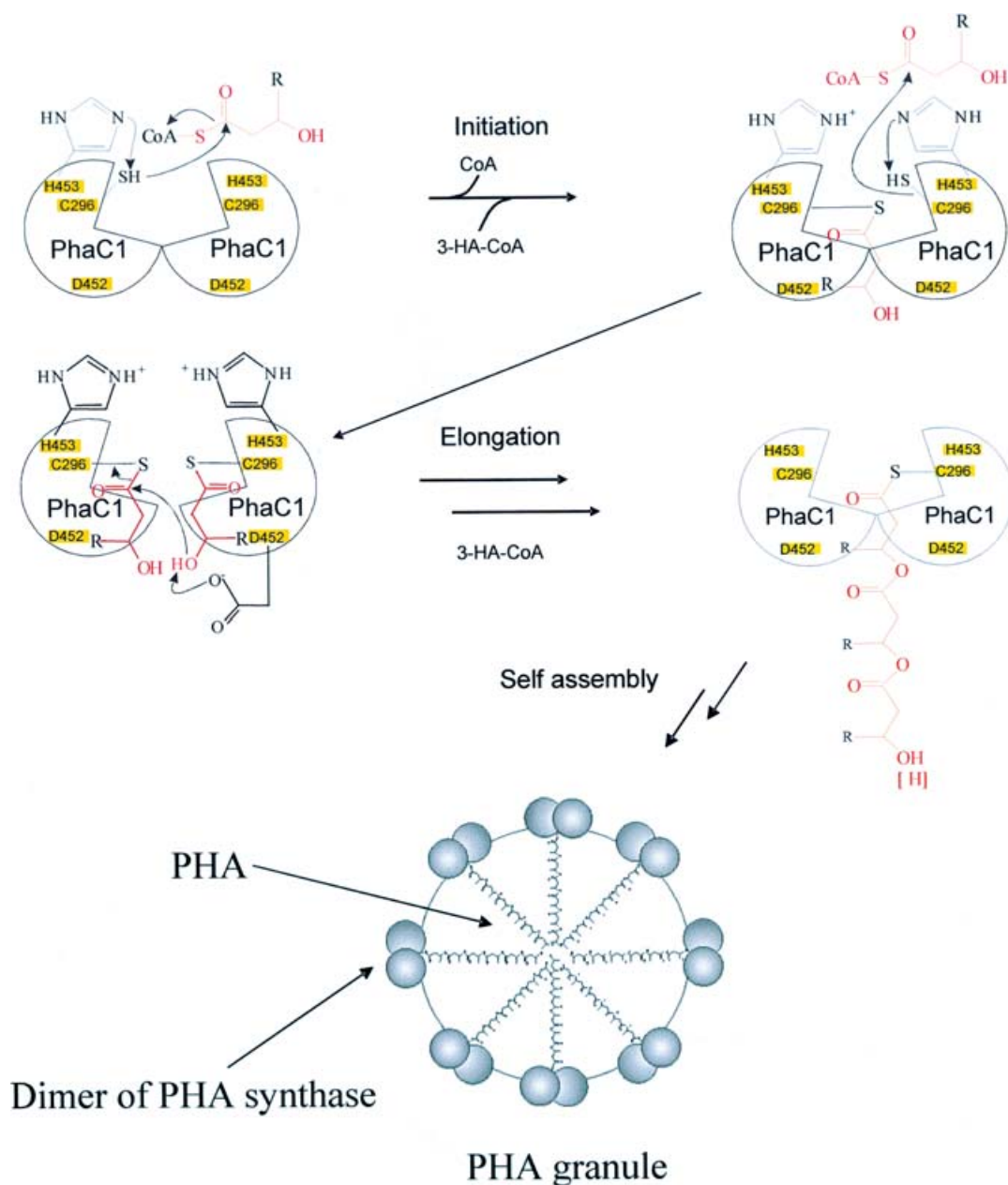


Figure 7 Proposed α/β -hydrolase-based catalytic mechanism of the *P. aeruginosa* class II PHA synthase [5]

of a new catalytic mechanism for PHA synthases [4,5,52]. The previously postulated catalytic mechanism, which was based on the reaction mechanism of fatty acid synthases (β -ketoacyl acyl-carrier protein synthases) [67], has now been replaced by a reaction mechanism employed by α/β -hydrolases. In this new model, two thiol groups are proposed to play key roles in covalent catalysis. One thiol group serves as the loading site for 3-hydroxybutyryl-CoA and the second thiol group serves as the priming and elongation site. The highly conserved cysteine residues have been demonstrated to be involved in covalent catalysis [5,35,49]. However, from the above-indicated experiments, it cannot be excluded that the conserved serine (Figure 3) acts as loading site. Some evidence for this alternative reaction mechanism has been provided: (i) replacement of conserved Ser-260 of the *R.*

eutropha PHA synthase abolished enzyme activity [63], (ii) use of the serine-specific inhibitor, PMSF, inhibited synthases [5,52], and (iii) the conserved serine residues reside close to the core structure of the respective synthase models.

Since no experimental evidence for covalent modification by 4-phosphopantetheinylation of PHA synthases and no sequence similarities of β -ketoacyl acyl-carrier protein synthases, or chalcone synthases, with PHA synthases were found, a new catalytic mechanism related to the catalytic mechanism of lipases was postulated. The lipases belong to the α/β -hydrolase superfamily of proteins [74,75] and this superfamily comprises enzymes with marked differences in substrate specificity, including: thioesterases [76], dienelactone hydrolases [77], and cholesterol esterases [78]. The hydrolases are all proposed to possess catalytic

triads composed of the active site nucleophile (serine, cysteine or aspartate), an acidic amino acid (aspartate or glutamate) and histidine, always being in this order with respect to the primary structure. The nucleophile has always been found located at the elbow of a strand–elbow–helix motif (see Figure 6). Moreover, lipases are characterized by interfacial activation acting at the lipid–water interface. This is comparable with PHA synthases which catalyse polymerization of a water-insoluble polyester and which are located at the polyester–water interface, i.e. attached to the surface of PHA granules. Additionally, the attached synthase showed a significantly increased enzymic activity. The respective water-soluble substrate is presumably bound to water-exposed regions of the PHA synthase, enabling the oriented synthesis of the growing polymer chain.

Interestingly the *B. glumae* lipase structure, which was used as template structure the *R. eutropha* class I PHA synthase, was obtained in the ‘closed’ conformation exhibiting the active site buried underneath a helical segment ($\alpha 5$), called a ‘lid’ or a ‘flap’ [60,79]. In the PHA synthase model the active site was also buried underneath this structurally conserved helical segment (Figure 6), which corresponds to helix $\alpha 5$ of the *B. glumae* lipase. However, during transition to the open conformation of the lipase, due to interfacial activation, the active site becomes accessible to the solvent and a hydrophobic surface is exposed by the movement of the lid. The conformational changes can range from a simple rigid-body hinge-type motion to complex reorganizations involving changes in the secondary structures. Generally speaking, various structural studies suggested that the hydrophobic lipid-binding site is opened up by the rolling back of the lid from the active site at an oil–water interface. However, even in the absence of an oil–water interface, there may be a subtle equilibrium between the two conformations of the enzyme. It is believed that the opening of the lid is essential, but not sufficient, to explain the interfacial activation. In addition to providing access to the active site, the structural rearrangements also change the surface properties of the enzymes and in some cases form the oxyanion hole. In each case described, the movement of the lid exposes a large hydrophobic surface area surrounding the active site. This movement results in an amphipathic molecule which could be properly oriented for interaction of the active site with a lipid interface [80,81].

Accordingly, the soluble PHA synthase turns into an amphipathic molecule upon availability of substrate and covalent synthesis of the hydrophobic polyester chain [1]. This leads to the formation of so-called PHA granules with the hydrophobic PHA in the core and the active PHA synthases at the surface, which represents the water–PHA interface [82]. Consistently the granule-associated PHA synthase from *R. eutropha* exerted an approx. 40× higher activity compared with the soluble enzyme [83]. This indicated that interfacial activation occurred and that a lid-like structure, as found in lipases and exhibited in the *R. eutropha* PHA synthase model, might also function in PHA synthases [4]. The permissive double mutant GS3 (R386C, K139R) of the *R. eutropha* synthase contained one mutation site, R386C, located in the lid region [4]. Two site-specific mutants (A391T, T393A) were generated by Taguchi et al. [65], which resided in the lid region and still exhibited PHA synthase activity. These data suggested that the proposed surface-exposed lid-like structure is not essential for enzyme function.

Modified polyester synthases obtained by random mutagenesis

For the production of tailor-made biopolyester and for enhancement of PHA production, the PHA synthases were considered as major targets for directed evolution experiments [4,65,84–86].

The *Aeromonas punctata* FA440 synthase was chosen as a target for PCR-based *in vitro* evolution, since it can catalyse formation of a PHA random copolyester of 3-HB and 3-hydroxyhexanoate that is a tough and flexible material compared with PHB homopolyester [85]. Two single mutations, N149S and D171G, which occurred at positions that are not highly conserved among the PHA synthase family, resulted in significantly increased *in vivo* and *in vitro* enzyme activity. Interestingly, increases in the 3-hydroxyhexanoate fraction (up to 16–18 mol %) were observed for both mutants compared with the wild-type (10 mol %).

In vitro evolution was also applied to obtain highly active mutants of *R. eutropha* polyester synthase. To search for mutations which enhance activity of the enzyme, multi-step mutations were conducted, including activity loss and intragenic-suppression-type activity reversion. This approach led to the identification of a modified PHA synthase with the F420S mutation, which was found to exhibit a 2.4-fold increase in specific activity towards 3HB–CoA, compared with the wild-type [86].

Rehm et al. [4] first employed single gene shuffling of a PHA synthase. However, only modified synthases with reduced activity were obtained. One of the most promising approaches was the *in vivo* random mutagenesis of the PHA synthase gene from *Aeromonas punctata*, which was performed employing the mutator strain *E. coli* XL1-Red [84]. Approx. 200000 mutants were screened on Nile Red-containing medium and five mutants with enhanced fluorescence were selected. Four of these mutants exhibited enhanced *in vivo* and *in vitro* PHA synthase activity. Mutant M1, which carried the single mutation F518I, showed a 5-fold increase in specific PHA synthase activity, whereas the corresponding mediated PHA accumulation increased by 20 %, as compared with the wild-type PHA synthase. Mutant M2, which carried the single mutation V214G, showed a 2-fold increase in specific PHA synthase activity and PHA accumulation only increased by 7 %. Overall, the *in vitro* activities of the over-producing mutants ranged from 1.1- to 5-fold more than the wild-type activity, whereas the amounts of accumulated PHA ranged over 107–126 % of that of the wild-type. Moreover, all mutants mediated synthesis of PHAs with an increased weight-average molar mass, but the molar fractions of 3-hydroxybutyrate and 3-hydroxyhexanoate remained almost constant. *In vivo* random mutagenesis proved to be a versatile tool to isolate mutants exerting improved properties with respect to PHA biosynthesis [84].

Although it was possible to isolate modified PHA synthases with enhanced activity and changed substrate specificity, the functional role of the affected amino acid residues contributing to modified enzyme properties remains unclear.

Overall biochemical and enzymological studies of wild-type PHA synthase, as well as modified PHA synthases, will further illuminate structure–function relationships and the catalytic mechanism of the PHA synthases. Moreover, resolution of the three-dimensional structure of the PHA synthase by X-ray analysis will be a breakthrough for the mechanistic understanding of this interesting class of enzymes.

SUBSTRATE SPECIFICITY OF POLYESTER SYNTHASES

Only the *in vitro* substrate specificities of *R. eutropha* and *A. vinosum* PHA synthases have been partially analysed [26,87]. The substrate specificities of these enzymes have been determined with analogues of varied chain length and branching, OH group position within the chain, and thioesters. The results suggested that, *in vitro*, both PHA synthases are very specific and provide further support for their active-site structural similarities. However, it is not clear why the *in vitro* results differed from studies *in vivo*.

Since only a few PHA synthases have been purified to homogeneity, the substrate specificity of almost any PHA synthase can only be estimated *in vivo* from cultivation experiments with precursor substrates provided as carbon source. The subsequent analysis of the chemical composition of the accumulated PHAs was used as a measure of the *in vivo* substrate specificity [1]. The value of these studies is limited for three reasons: (i) several bacteria, such as pseudomonads, harbour more than one PHA synthase gene, (ii) the physiological background in which PHA synthases are produced, and particularly the capability to provide hydroxy fatty acid CoA thioesters derived from the carbon source as substrate for the enzyme, may vary considerably, and (iii) synthetic CoA thioesters of hydroxy fatty acids cannot be analysed by this approach. Recently the substrate range of PHA synthases was studied in recombinant *E. coli* and various 3-hydroxy fatty acid CoA thioesters were provided *in vivo* by metabolic engineering [31,32,88–90]. In these studies a rather broad substrate specificity was observed, which was indicated by, for example, the ability of the class I PHA synthase from *R. eutropha* to accept also medium-chain-length 3-hydroxy fatty acid CoA thioesters as substrate [31,32]. For the first time, these studies allowed the independent analysis of the substrate range of the two class II PHA synthases PhaC1 and PhaC2 from *P. aeruginosa*, showing that these PHA synthases exert a similar substrate specificity and that 3-hydroxydecanoyl-CoA is the main substrate. Considering the growing number of natural and synthetic constituents found in PHAs accumulated by bacteria, it is evident that these synthases show an extremely broad substrate specificity [91,92]. Accordingly, the use of 3-mercaptopropionic acid as carbon source for *R. eutropha* resulted in the formation of a novel polyester, which is composed of 3-hydroxybutyric acid and 3-mercaptopropionic acid linked via thioester bonds [10]. Although it has not been confirmed by *in vitro* experiments with purified synthase and 3-mercaptopropionyl-CoA, this provides evidence that PHA synthases catalyse formation of polythioester.

BIOGENESIS AND STRUCTURE OF POLYESTER INCLUSIONS

In vivo PHA biosynthesis starts as soon as substrate, (*R*)-3-hydroxyacyl-CoA thioesters, are provided intracellularly. PHA synthase is constitutively produced, although at a rather low level, and upon availability of substrate these enzymes start to catalyse the formation of a high molecular mass polyester ($n > 1000$). The growing polyester chain, which remains covalently attached to the enzyme [6], converts the initially soluble enzyme into an amphipathic molecule. The amphipathic molecules undergo a self-assembly process, which is supposed to be similar to micelle formation. Small water-insoluble inclusions are formed with an amorphous polyester core and PHA synthase covalently attached to the surface [93,94] (Figure 8). These PHA granules increase in size while the attached PHA synthases continuously incorporate precursor from the cytosol into the growing polyester chain. It remains to be determined whether larger granules occur due to fusion events or whether simple increase in size due to ongoing polymerization takes place. Usually from 5 to 8 PHA granules are deposited intracellularly, constituting the entire cell volume, when maximum PHA accumulation is achieved [82]. PHA granules are surrounded by a phospholipid membrane [67] with embedded or attached proteins [95] consisting of the PHA synthase [50,51,94,96], the intracellular PHA depolymerase [2,97–99], amphiphilic phasin proteins [100–104], PHA-specific regulator proteins [105–108] and additional proteins with as yet unknown functions [109]. The intracellular depolymerase is

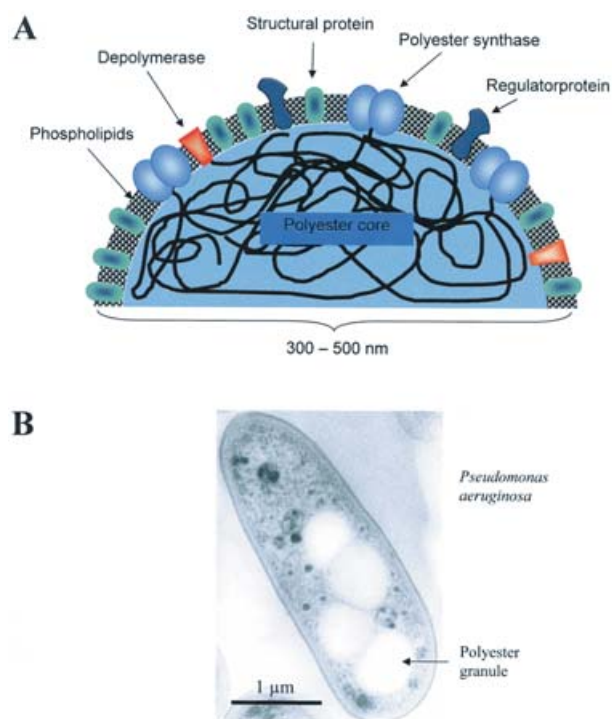


Figure 8 (A) Schematic presentation of a polyester granule, and (B) electron microscopy image of *Pseudomonas aeruginosa* harbouring polyester granules

required for mobilization of the reserve polyester. The phasin proteins function as structural proteins that promote PHA biosynthesis and their copy number has an impact on PHA granule size [103,110]. Kinetic simulation of the self-assembly process revealed that phasins have an impact on the kinetics of granule formation by reducing the lag phase [100]. There are PHA-specific regulators such as PhbR from *R. eutropha* [105,106], PhaF from pseudomonads [108,111] and PhaR from *Paracoccus denitrificans* [40,107]. Additional granule-associated proteins were found in pseudomonads, the functions of which have not yet been clarified [108,109,112]. However, these proteins (PhaI, PhaD, PhaS) are considered as structural proteins also involved in biosynthesis and mobilization. According to one model these proteins are embedded in, or associated with, a phospholipid monolayer, whereas other models propose a much more complex membrane structure with two phospholipid membranes [51,82,93,113]. Evidence was provided by NMR analysis that water molecules are present in the core structure of the granules and that these compounds function as a plasticizer [114]. These observations strongly suggest that the enzyme(s) responsible for PHA biosynthesis and consumption operate only on mobile hydrated material and that the solid granules characteristic of dried cells are partially artifactual.

IN VITRO SYNTHESIS OF BIOPOLYESTER

Analysis of *in vitro* PHA synthesis and the formation of macroscopic PHA granules has been made easier as more purified PHA synthases, from various micro-organisms, have been made available; sources include: *R. eutropha*, *A. vinosum*,

P. aeruginosa (PhaC1 and PhaC2) and *P. oleovorans* (PhaC1) [48,50,62,115,116]. *In vitro* PHB synthesis was first obtained by applying recombinantly produced and purified *R. eutropha* PHA synthase [83]. The granules formed in a matter of minutes when the purified synthase was exposed to synthetically prepared (*R*)-3-hydroxybutyryl-CoA, thereby establishing the minimal requirements for PHB granule formation. The artificial granules are spherical with diameters of up to 3 μm and significantly larger than their native counterparts (0.5 μm). The isolated PHB was characterized by ^1H - and ^{13}C -NMR, gel-permeation chromatography, and chemical analysis. The *in vitro* polymerization system yields PHB with a molecular mass $>10 \times 10^6$ Da, exceeding by an order of magnitude the mass of PHAs typically extracted from microorganisms.

Preliminary kinetic analysis of *de novo* granule formation confirms earlier findings of a lag time for the enzyme but suggests the involvement of an additional granule assembly step. Since substrate analogues lacking the adenosine 3',5'-bisphosphate moiety of (*R*)-3-hydroxybutyryl-CoA were not accepted by the PHA synthase, evidence was provided that this structural element of the substrate is essential for catalysis [83]. That study also demonstrated that the molar mass of the polymer can be controlled by the initial PHA synthase concentration. Increasing PHA synthase concentration resulted in decrease of the weight-average molar mass of the *in vitro* synthesized PHB [83]. These observations were recently transferred to *in vivo* studies, which confirmed the dependency of the weight-average molar mass on the amount of PHA synthase and which demonstrated that the *in vitro* synthesis studies are useful tools to mimic the *in vivo* situation [117]. *In vitro* PHB synthesis was also obtained by applying only the purified class III PHA synthase from *A. vinosum* with 3-hydroxybutyryl-CoA as substrate [118]. Macroscopic PHB granules were obtained when MgCl_2 was also added. Interestingly the rate of PHA synthesis *in vitro* appeared to be 200-fold higher than *in vivo*. Doi [119] calculated that only approx. two 3-hydroxybutyryl-CoA units were added to a propagating PHB chain(s) *in vivo* in *R. eutropha*. Various components were investigated for their effect on *in vitro* PHB synthesis, and the most striking observation was that CoA acts as a competitive inhibitor of the PHA synthase [35,120]. Therefore, *in vitro* coupled enzyme systems were developed which recycle CoA due to synthesis of the respective CoA thioester, in order to reduce the free CoA level and to reduce costs [120]. Since synthesis of CoA thioester required hydrolysis of ATP, regeneration of the expensive ATP was investigated. Moreover, ATP regeneration using the cheaper poly(P) was successfully achieved by employing adenylate kinase and polyphosphate kinase [121]. Another coupled enzyme system for *in vitro* PHB synthesis was established starting from 3-hydroxybutyrate and employing the butyrate kinase, the phosphotransbutyrylase as well as the class III PHA synthase from *A. vinosum* [122]. Again this *in vitro* system could be successfully transferred as a new PHB biosynthesis pathway in recombinant *E. coli* producing the respective enzymes [123]. These results suggested that pathway modelling can be, to some extent, simulated by *in vitro* synthesis experiments.

It was only recently possible to purify the class II PHA synthase from *P. aeruginosa* and to apply this PHA synthase for *in vitro* PHA synthesis [48,115]. The purified soluble class II PHA synthase, PhaC1, and the enzymatically synthesized 3-hydroxydecanoyl-CoA [124] as substrate were sufficient for the *in vitro* synthesis of poly(3-hydroxydecanoate) [115]. The purified enzyme showed a specific activity of only approx. 37 $\text{mU} \cdot \text{mg}^{-1}$, which might be one of the reasons why soluble class II PHA synthases have not been characterized previously with respect to enzymic and catalytic properties. This specific activity

was approx. 3000-fold lower than the specific activity from the previously characterized class I and class III PHA synthases [35,83]. However, the specific activity of the purified class II PHA synthase was approx. 20-fold lower than the estimated specific activity of granule-bound PHA synthase [125]. Therefore, various components were tested with respect to their effect on PHA synthase activity. The phasin GA24 from *R. eutropha* showed an enhancing effect on the PHA synthase, whereas CoA was also a competitive inhibitor of the class II PHA synthase. A coupled enzyme system was developed employing the acyl-CoA synthetase and the class II PHA synthase from *P. aeruginosa*, in order to recycle CoA and to achieve a quantitative amount of poly(3-hydroxydecanoate). Quantification of the produced polymer and determination of the weight-average molar mass, which was in a typical range of approx. 100000 $\text{g} \cdot \text{mol}^{-1}$, as well as knowledge about the amount of enzyme in the reaction mixture allowed calculation of the number of polymer chains synthesized by one PHA synthase molecule. Calculations revealed that one PHA synthase molecule synthesized 0.6 polymer chains, which indicated that no chain transfer reaction occurred [115]. Interestingly similar results were obtained from experiments with class I PHA synthase from *R. eutropha* [83], whereas class III PHA synthases showed chain transfer (25 chains per PhaC/E complex) during *in vitro* synthesis based on the calculation mentioned above [118].

FACTORS DETERMINING THE MOLECULAR MASS AND COMPOSITION OF BIOPOLYESTER

Obviously, PHAs synthesized in biological systems by class I PHA synthases exhibit a higher molecular mass than PHAs synthesized by class II PHA synthases with molecular masses ranging from approximately 500000 to several millions or from only approx. 50000 to 500000, respectively. Class III PHA synthases seem to synthesize PHAs with molecular masses that are in between. The molecular mass of PHAs depends on several factors.

(i) The metabolic background is important with respect to the provision of 3-hydroxyacyl-CoA thioesters, i.e. the concentration of substrate for PHA synthases, and also with respect to the availability of enzymes that hydrolyse PHAs, such as intracellular PHA depolymerases [8] or unspecific esterases and lipases [126,127]. If the physiological background does not provide such enzymes then PHAs of higher molecular mass might be produced. This may be one of the reasons why recombinant *E. coli* expressing the *R. eutropha* PHA synthase produce PHB with much higher molecular mass than PHB accumulated by *R. eutropha* [128].

(ii) The level of expression of active PHA synthase protein in the cells is also very important. The higher the concentration of active PHA synthase protein in the cells, the lower is the molecular mass of the accumulated polyester [117,125]. Since the molecular mass of technical polymers is important with respect to their technical properties and processibility, it will be very important to engineer biological production systems which provide PHAs with the appropriate molecular masses. The composition of the PHA depends strictly on the substrate specificity of the PHA synthase and the metabolic potential of the respective organism to provide (*R*)-3-hydroxyacyl-CoA thioester from the provided carbon source [1]. Metabolic engineering is a powerful tool to vary the pool of certain thioesters and thereby change the composition of PHA. Constraints for the design of PHAs are the substrate specificity of the PHA synthase and the metabolism of the respective organism to provide precursor for PHA biosynthesis.

HOW ARE SUBSTRATES PROVIDED INTRACELLULARLY FOR POLYESTER SYNTHASES?

The number of different PHAs with new constituents, varying composition and molecular mass, which exert a broad range of material properties, has tremendously increased over the last decade. An increasing number of patents for various applications, particularly in the medical field, have been approved, which clearly supports the relevance of these biopolymers [129]. However, for an economically feasible and biotechnological production process it is important to obtain these polyesters from simple and cheap carbon sources [130]. Preferentially the carbon source should be renewable, such as carbohydrates and lipids that are produced by agriculture. In the ideal case the carbon source should be CO₂. Alternatively, and as a second preference, the carbon source may be derived from waste or residual materials such as lactose in whey. In order to produce PHAs other than PHB from CO₂ or renewable resources it will be necessary to link central metabolic pathways with PHA synthases, i.e. to utilize central anabolic or catabolic pathways for the synthesis of 3-hydroxyacyl-CoA thioesters and to channel metabolic flux towards a synthesis of the respective 3-hydroxyacyl-CoA thioesters. In recent reviews it has been outlined that amino acid metabolism, citric acid cycle, fatty acid *de novo* synthesis pathway and fatty acid β -oxidation pathways are the most promising candidates for this purpose [1,131,132]. A 3-hydroxyacyl-acyl carrier protein-CoA transacylase and an *R*-specific enoyl-CoA hydratase linking the fatty acid *de novo* synthesis or fatty acid β -oxidation to PHA synthesis have been identified in various bacteria and characterized at the biochemical and molecular level [124,133–139]. These enzymes were successfully applied to establish the respective metabolic route in various bacteria [140–144]. Knowledge about these two enzymes and availability of the genes will have significant impacts on metabolic engineering of PHA biosynthesis pathways from CO₂, or simple carbon sources, to PHAs in other organisms. Recently it has been shown that engineering of the precursor-providing transacylase enabled production of a new polyester [133]. Metabolic engineering of the β -oxidation pathway in *E. coli* employing *fad* mutants harbouring class II PHA synthase genes and/or the use of inhibitors for β -oxidation in various micro-organisms led to efficient recombinant medium-chain-length PHA accumulation [89,90,143,145]. The provision of defined substrates by metabolic routing in *E. coli* represents a valuable tool to determine the *in vivo* substrate specificity of PHA synthases [32]. Beside the use of the respective biopolyesters, more and more interest has been attracted by the enantioselectivity of PHA biosynthesis enzymes. Since only the *R*-enantiomer of 3-hydroxy fatty acids, which appears to be an interesting compound for medical drug biosynthesis, was found as a constituent, efforts were undertaken to either overproduce these chiral compounds by metabolic engineering [146] or to obtain these compounds by hydrolysis of the respective polyester [147,148]. Details about metabolic pathways of PHA biosynthesis were recently summarized [149–151].

CONCLUSIONS AND OUTLOOK

Although the biochemical and molecular analysis of PHA synthases has revealed a tremendous amount of knowledge about the catalytic mechanism and quaternary structure, several open questions remain to be addressed. Much research still has to be undertaken to understand the PHA synthase reaction mechanism more completely and to utilize this knowledge for the production of tailor-made biopolyesters. The more data are available about

structure–function relationships the more effort will be undertaken for rational design of synthases. The defined engineering of polyester synthases with certain substrate specificity would enable the production of new and designed polyesters with interesting material properties. Random mutagenesis approaches, employing a recently developed viable-colony staining method for simple screening of modified PHA synthases [152], have been proven to be successful. Several different biopolyesters, particularly as biomaterials, are most probably in the pipe-line and will be commercialized in the future. An emerging field is the recently achieved *in vitro* synthesis of biopolyesters consisting of 3-hydroxybutyrate and/or 3-hydroxyvalerate as well as novel medium-chain-length biopolyesters recently achieved by employing the purified enzymes from *R. eutropha* [83], *A. vinosum* [118,120] and *P. aeruginosa* [115]. One promising approach is the molecular breeding of transgenic plants expressing functionally active biopolyester biosynthesis pathways and to produce biopolyester directly by agriculture [132,153–155]. However, besides the engineering of biological systems, many other studies and research activities must be performed by technical engineers and polymer chemists to achieve a feasible production process resulting in commercialization of biopolyesters.

The author thanks past and present members of his research group at the Institute of Molecular Microbiology and Biotechnology for contributions to our work on biopolyester synthesis. I am also grateful to Dr. A. Steinbüchel, one of the pioneers in biopolyester research and Head of the Institute, for generating a stimulating environment for our studies. Work on the polyester synthases in my laboratory has been supported mainly by grants from the Deutsche Forschungsgemeinschaft and by fellowships from the Deutsche Akademische Austauschdienst.

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Received 15 August 2003; accepted 4 September 2003

Published as BJ Immediate Publication 4 September 2003, DOI 10.1042/BJ20031254