# Quality and Safety Characteristics of Minimally Processed Watermelon (*Citrullus lanatus*) Sold in Selected Locations in Port Harcourt

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Abstract—The physico-chemical, proximate, vitamin C, sensory and microbiological quality of minimally processed watermelon from selected locations in Port Harcourt was evaluated. The locations were Rumuokoro junction, Rumuokuta junction, Nwinpi junction and Mile 3 Bus stop, samples prepared in the Food preparation laboratory served as control. Standard analytical and microbiological methods were used. pH and titratable acidity varied respectively from 4.95 - 5.60 and 0.14 - 0.20 %Citric acid. Moisture, protein, fat, ash, crude fibre, and carbohydrate ranged from 94.54 - 96.14, 0.52 - 0.54, 0.54 -0.56, 0.25 -0.39, 0.32 - 0.57 and 1.99 - 3.56% respectively, while the energy content was 15.00 - 20.91 Kcal/g. Ascorbic acid content ranged from 2.77 - 4.73 mg/100g. The microbiological evaluation revealed Total aerobic, Coliform, Escherichia coli, Salmonella, Staphylococcus and fungi counts of 3.80 - 5.79, 3.74 -5.83, 5.10 - 5.84, 4.26 - 5. 00 and 3.89 - 4.45 Log<sub>10</sub>Cfu/g respectively. The sensory attributes: colour, sweetness, texture, aroma, juiceness and overall acceptability of the samples ranged from 5.80 - 7.85, 5.70 - 7.95, 6.10 - 7.45, 5.40 - 7.10, 6.15 - 7.55 and 6.00 – 7.45 respectively. Degree of likeness of the minimally processed watermelon by the assessors was that of slight to like very much. The study revealed that though the minimally processed watermelon were nutritious and acceptable to the consumers, the microbial counts were unsatisfactory and can be a risk factor to public health.

*Index Terms*—Ascorbic acid, minimally processed watermelon, proximate composition, sensory and microbiological qualities

# I. INTRODUCTION

Watermelon (*Citrullus lanatus*) is a vine-like flowering plant that belong to the family (*Cucurbitaceae*) originally from southern Africa [1] but now grown in almost all parts of Africa. *Citrullus* species, are native to Africa and have been cultivated since ancient times [2]. It is a large, sprawling annual plant with coarse, hairy pinnately, lobed leaves and white to yellow flowers. The fruits are large, oval, round or oblong in shape and has a smooth hard rind. The rind can be solid green or dark green with pale green stripes that turn yellowish green when ripe [3]. The pulp is a juicy sweet interior flesh, usually deep red, pink, yellow or orange in colour white with many flat, oval black seeds [4 - 5]. Watermelon are minimally processed by cutting into halves, quarters, sixths or eights and packaged in polyethylene bags or in plastic containers when the rids are removed and cut into

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small cubes. The minimally processed watermelon can be blended and consumed as juice [6-7].

The fruit has both nutritional and medicinal values. The red-fleshed species are rich source of lycopene which is responsible for the fruit flesh colour and other natural antioxidants [8]. The high level of antioxidant helps in decreasing the risk of kidney stone and bone loss due to old age. The lycopene content plays a role in the protection of prostrate and oral cancer [9]. Watermelon contains citrulline, an amino acid that may increase nitric oxide in the body and thus lower blood pressure as nitic oxide helps in the expansion of blood vessels. Watermelon among other fruits contains very high moisture content (>95%) and high in protein (7.7%). It also contains protein, ash, fibre and carbohydrate, and a good source of ascorbic, citric acid and minerals [10]. The high water content of watermelon makes it a refreshing fruit and perhaps a contributory factor to its name. Consumers are specially interested in food sources rich in antioxidant vitamins (vitamins C, A, and E), minerals (calcium, magnesium, and potassium) [11], hence the increased interest in the consumption of watermelon.

Minimally processed watermelon on display for sale may show some signs of deterioration such as loss of colour and texture, sweetness and juice leakage. Microbiological contamination may not be as visible as those of the sensory attributes except with some visible manifestation of microbial spoilage. Some studies have isolated both microbiological indicators of quality and safety and fungi from watermelon. Some of these microorganisms include Salmonella spp, Bacillus subtilis, Staphylococcus aureus, Proteus spp, Enterobacter spp, Saccharomyces cerevisiae, Mucor sp, *Penicillium* spp, *Aspergillus niger* [12 - 14]. The manner of processing involving little or no washing, cutting and packaging in polyethylene bags in the busy roadside or streets where the minimally processed fruits are displayed on trays for sale and the lack of proper personal hygiene practices of the vendor can lead to contamination of the minimally processed watermelon. This raises a concern for public health as potential pathogens can be transmitted via the consumption of such fruits. Consumption of fresh-cut watermelon has been associated with food-borne disease due to the presence of pathogens [15, 16]. Hence the objective of this study to evaluate the physicochemical, proximate, ascorbic acid, sensory and microbiological quality and safety of minimally

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processed watermelon sold in selected locations in Port Harcourt Metropolis.

# II. MATERIALS AND METHOD

#### A. Sample Collection and preparation

Samples of minimally processed watermelon (red-fleshed) packaged in transparent polyethylene bags were purchased from four different locations in Port Harcourt. Them samples were coded according to location as: A - Nwinpi junction; B - Rumuokuta junction; C - Rumuokoro junction and D - Mile 3 Bus stop. For the control, watermelon fruit was bought from fruit garden in Port Harcourt. The fruit was washed with distilled water, cut into 6 parts mimicking the sizes sold by street vendors. The fruits pulp was separated from the rind with a clean sharp kitchen knife, chopped into cubes and stored frozen for further analysis. Samples for sensory analysis were cut into smaller sections and served with the rinds which served as the hold.

#### B. Determination of pH and Titratable acidity (TTA)

pH and Titratable acidity (TTA) as % Citric acid was determined according to the standard AOAC [17] methods. Briefly, a digital pH meter (pHs-2f Harris, England) was used to determine the pH of 10 ml of the homogenized and filtered sample in a beaker. Thereafter, the sample was titrated with a solution of 0.1N sodium hydroxide using 0.3 ml phenolphthalein as indicator.

#### C. Proximate analysis

The proximate composition of the samples was analyzed according AOAC method [17]. Briefly, moisture was determined by drying the samples in a hot air oven (DHG 9140A) at 130°C until a constant weight was obtained. Kjeldahl method was used for crude protein determination and a nitrogen conversion factor of 6.25 was used. The lipid content was determined by soxhlet extraction method with ethyl ether. The ash content was determined gravimetrically after the incineration of the samples in a muffle Furnace (Model SXL) at 550°C for 2 hours. Crude fibre was determined using Chemical solubilisation and gravimetric method. The carbohydrate was calculated by difference {100 - (Crude protein + crude fibre + ash + fat)}. Energy values were obtained using Atwater factor of 4 Kcal/g for protein and carbohydrate and 9 Kcal/g for fat.

### D. Ascorbic acid determination

The 2,6-Dichlorophenolindophenol titrimetric method described by James, [18] with some modifications was used in the determination of ascorbic acid content of the samples. Briefly, 0.5g of the sample was mixed with 5 ml of metaphosphoric-acetic mixture, homogenized in a blender for 1 min and then centrifuged at 4000g for 10 min. This was repeated twice and the supernatant were mixed together. The metaphosphoric-acetic extract was titrated with 2,6-Dichlorophenolindophenol solution until a faint pink colour persists for 15 s.

# E. Sensory evaluation

Sensory analysis was carried out according to the method described by Iwe [19]. The aroma, appearance, colour, flavour, texture/smoothness and overall acceptability of the fruits were assessed by twenty (20) untrained panelist from the university community who often buy and consume

minimally processed watermelon. The rating of the attributes was based on a 9 – point hedonic scale with the degree of likeness expressed as: 1= disliked extremely, 2 - dislike very much, 3 - dislike moderately, 4 - dislike slightly, 5 - neither like nor dislike, 6 - like slightly, 7 - like moderately, 8 - like very much and 9 - like extremely.

### F. Microbiological analysis

The enumeration of the microbiological quality and safety of the minimally processed watermelon was carried out by conventional method [20]. A serial dilution of  $10^6$  was prepared from the stock made of 25 g of the fruit sample homogenized in 225ml of sterile peptone water. Aliquot (0.1 ml) of the dilutions were spread plated on appropriate media for each microorganism. Nutrient Agar (NA), Eosin Methylene Blue (EMB), Salmonella-Shegilla Agar (SSA) and Mannitol Salt Agar (MSA) incubated at  $37^{\circ}$ C for 24 - 48h, was respectively, used for the enumeration of Aerobic count, *Escherichia coli, Salmonella* and *Staphylococcus aureus*. Coliform was enumerated on MacConkey Agar (MCA) incubated at  $30^{\circ}$ C for 24-48 h. Potato Dextrose Agar (PDA) incubated at  $25^{\circ}$ C for 72 h was used for mould and yeast enumeration.

# III. RESULTS AND DISCUSSION

#### A. Physicochemical Properties of minimally processed watermelon from different location in Port Harcourt

The pH and total titratable acidity of minimally processed watermelon from different location in Port Harcourt are shown in Fig. 1.

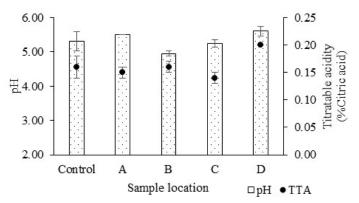


Fig. 1. pH and Titratble acidity (%Citric acid) of minimally processed watermelon from selected locations in Port Harcourt Metropolis A, B, C and D represent samples from Nwinpi, Rumuokuta, Rumuokoro, and Mile 3 Junctions respectively.

There was no significant (P $\leq 0.05$ ) difference among the watermelon samples from the different locations. The pH of the watermelon varied from 4.95 - 5.60 for location B and D respectively. The titrable acidity ranged from 0.14 - 0.20 %Citric acid for location C and D respectively. The pH of the watermelon is similar to other reports [8] even with the pomace of watermelon (pH of 5.09 - 5.20) reported by Arocho *et al.*, [21]. The acidity showed that watermelon contains citric acids in watermelon flesh [22]. Citric acid from fruits are important in the alkalization of the body as dietary citrate are absorbed in the intestine and nearly completely metabolized to bicarbonate, which in turn increases urinary pH [23].

TABLE 1. PROXIMATE COMPOSITION (%) AND ENERGY CONTENT OF MINIMALLY PROCESSED PINEAPPLE, PAWPAW AND	
WATERMELON FROM DIFFERENT LOCATIONS IN PORT HARCOURT METROPOLIS	

Location	Moisture	Total solid	Protein*	Fat	Ash	Fibre	Carbohydrate	Energy (KJ/g)
Control	95.39±0.44	4.61±0.44	0.52±0.01	0.54±0.00	0.39±0.04	$0.37{\pm}0.07^{a}$	2.97±0.02	18.77±3.29
A	96.14±0.06ª	3.86±0.06ª	0.52±0.00	0.55±0.02	0.33±0.01	$0.32{\pm}0.14^{b}$	1.99±0.02ª	15.00±012ª
В	94.72±0.17	5.28±0.17	$0.52 \pm 0.02$	0.54±0.01	0.25±001ª	0.57±0.26	3.48±0.00	20.91±0.11
С	94.54±0.11	5.46±0.11	0.52±0.01	0.55±0.01	0.39±0.01	0.54±0.05	3.56±0.32	21.91±1.17
D	94.98±0.04	5.02±0.04	0.52±0.01	0.56±0.03	0.31±0.05	$0.43{\pm}0.04^{a}$	3.20±0.10	19.89±0.65

Means without superscript in the same column for each sample do not differ significantly ( $P \le 0.05$ ). N=2±SD

A, B, C and D represented samples from Nwinpi, Rumuokuta, Rumuokoro, and Mile 3 Junctions respectively

# B. Proximate Composition of Minimally Processed watermelon from Different Location in Port Harcourt.

The proximate composition and energy content of the minimally processed watermelon are shown in Table 1. The moisture content of the minimally processed watermelon varied from 94.54 - 96.14% for samples from Location c and A respectively.

Moisture content of any food represents the amount of water present in the food and an index of its water activity. It determines the stability and susceptibility of the food to deterioration as water is required for all biochemical reactions and microbial growth. The watermelon samples contained high moisture content (>94%) and it is in agreement with other reports [8, 10]. The high moisture content account for the thirst quenching and perishability of the fruits. The watermelon had a total solid content of 3.86 - 5.46%, this is a function of the water content of the fruits.

The watermelon samples from the different locations had a protein content of 0.52%. This is similar to the value reported by [8]. Proteins are essential component of diets needed for biological functions and cell structure, foods of animal origins and legumes are the known excellent sources of protein [24], hence the low protein content of the watermelon which is a fruit is not misnomer.

The fat content of 0.54 - 0.56 % was higher than values reported by Olayinka and Etejere [8] but lower than the report of Bala and Bashar [10]. Fruits generally are not rich sources of protein and fat except for the seed of some.

The carbohydrate content of the samples varied from 1.99 - 3.56% for location A and C respectively. This value was lower than the report by [25]. The low carbohydrate content is attributable to the high moisture content of the watermelon. The low carbohydrate content plays significant role in loss of weight and is ideal for weight watchers.

The ash (0.25 - 0.39 %) and fibre (0.32 - 0.57 %) content of the watermelon samples was comparable to the report of Olayinka and Etejere [8] but lower than those of Ekpete *et al.* [25]. Ash is the inorganic residue after the incineration or complete oxidation of organic matter in the food and a representation of the total mineral content in food [26]. Fibre is not absorbable by the body but aids in bowl movement. The watermelon is also a source of energy with contents ranging from 15.00 - 21.91 Kcal/g.

*C. Ascorbic acid content of minimally processed watermelon from selected Locations in Port-Harcourt* 

Presented in Fig. 2, is the ascorbic acid content of minimally processed watermelon from selected locations in Port Harcourt. It varied from 2.77mg/100g for the control to 4.73mg/100g for samples from location D. These values were lower than values of 5.5mg/100g reported by Tee [27] but similar to the report of 4.08mg/100g reported by Nweze *et al.*, [5] for watermelon juice. A serving of 100g of the minimally processed watermelon will meet 3.08 - 6.31 % of the Recommended Dietary Intakes of 75 - 90 mg/day for adult male and female between the ages of 19 - 50 years [28]. Ascorbic acid is a relevant antioxidant and immune booster against infections in the body even coronavirus along with medicines when indicated [29]. It also targets many mechanisms that cancer cell utilizes for growth and survival [30].

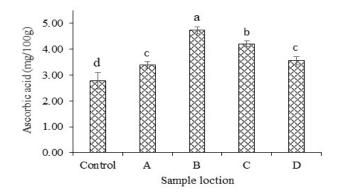


Fig. 2. Ascorbic acid content of minimally processed watermelon from selected Locations in Port-Harcourt

A, B, C and D represent samples from Nwinpi, Rumuokuta, Rumuokoro, and Mile 3 Junctions respectively.

#### D. Sensory evaluation on minimally processed watermelon from different location in Port Harcourt

The degree of assessor's likeness of the sensory attributes of the minimally processed watermelon from the selected locations is shown in Table 3. There were significant variations among samples. The colour, sweetness, texture, aroma, juiceness and overall acceptability of the samples ranged from 5.80 - 7.85, 5.70 - 7.95, 6.10 - 7.45, 5.40 - 7.10, 6.15 - 7.55 and 6.00 - 7.45 respectively. The colour of samples from location D was the significantly (P $\leq 0.05$ ) the least liked by the assessors while the significantly (P $\leq 0.05$ ) least liked of the other attributes was samples from location C. The assessors' liked the minimally processed watermelon

regardless of location and the degree of likeness was from slightly to like very much. was that of slight to very much liked.

TABLE 2. SENSORY EVALUATION ON MINIMALLY PROCESSED WATERMELON FROM SELECTED LOCATIONS IN PORT HARCOURT
TABLE 2. SENSORT EVALUATION ON MINIMALL TTROCESSED WATERWIELON FROM SELECTED LOCATIONS IN TORT HARCOURT

Location	Appearance/ Colour	Sweetness	Texture	Aroma	Juiciness	Overall Acceptability
Control	$7.85{\pm}0.99^{a}$	$7.60{\pm}1.05^{a}$	7.30±1.26ª	6.75±2.17 <sup>a</sup>	$7.45{\pm}1.40^{a}$	7.45±0.89ª
Α	$7.25 \pm 1.12^{b}$	$7.95{\pm}0.94^{\rm a}$	$7.45{\pm}1.40^{a}$	7.05±1.91ª	7.15±1.18ª	7.45±0.89ª
В	$7.45{\pm}0.95^{ab}$	7.80±1.06 <sup>a</sup>	$7.25{\pm}1.33^{a}$	$7.10{\pm}1.86^{a}$	$7.55{\pm}1.28^{a}$	7.50±0.95ª
С	$6.80{\pm}1.54^{\text{b}}$	$5.70^a\!{\pm}1.87^b$	$6.10{\pm}2.15^{b}$	$5.40{\pm}2.26^{\text{b}}$	$6.15{\pm}2.06^{b}$	$6.00^{a}\pm1.81^{b}$
D	5.80±1.67°	$6.15{\pm}1.57^{b}$	$6.25{\pm}1.65^{\text{b}}$	5.60±1.64 <sup>b</sup>	$6.45{\pm}1.99^{b}$	$6.25 \pm 14.81^{b}$

Means with the same superscript in the same column differ significantly (P≤0.05). N=20±SD

A, B, C and D represented samples from Nwinpi, Rumuokuta, Rumuokoro, and Mile 3 Junctions respectively

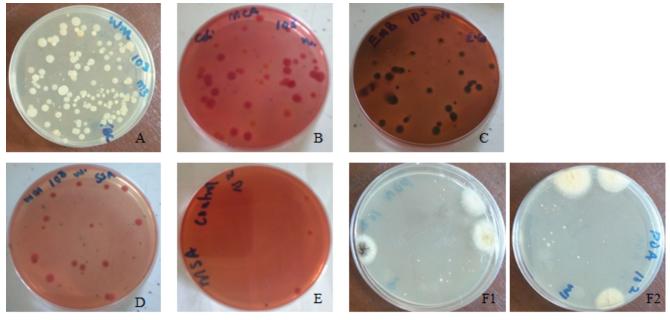


Fig. 3. Some images of plate cultures showing culture morphology of the enumerated microorganisms.

- A Total aerobic count on Nutrient Agar (NA). White circular colonies of different sizes
- B Coliform on MacConkey Agar (MCA) incubated at 30°C for 24-48 h
- C Eshcherishia coli on Eosin Methylene Blue (EMB), incubated at 37°C for 24-48
- D-Salmonella on Salmonella-Shegilla Agar (SSA) incubated at 37°C for 24-48
- E Staphylococcus on Mannitol Salt Agar (MSA) incubated at 37°C for 24 48
- F1 & F2 –Top and back of Fungi on Potato Dextrose Agar (PDA) incubated at 25°C for 72 h

# TABLE 3 MICROBIOLOGICAL QUALITY (LOG10 CFU/G) OF MINIMALLY PROCESSED WATERMELON FROM SELECTED LOCATIONS IN PORT HARCOURT

Location	Total aerobes	Total Coliform	E.coli	Salmonella	Staphylococcus aureus	Fungi
Control	4.30±0.99 <sup>ab</sup>	$2.48{\pm}0.16^{b}$	NG	NG	2.48±0.01 <sup>b</sup>	NG
Α	$5.41{\pm}0.47^{ab}$	5.41±0.32ª	5.10±0.54ª	$5.10{\pm}0.19^{b}$	4.26±0.31ª	4.09±0.55ª
В	5.79±0.51ª	5.83±0.49ª	5.48±026 <sup>a</sup>	5.84±0.01ª	4.39±0.55 <sup>a</sup>	3.89±0.16 <sup>a</sup>
С	3.80±0.71 <sup>b</sup>	$3.74{\pm}0.37^{b}$	$4.07 \pm 0.32^{b}$	NG	NG	4.45±0.23ª
D	5.72±0.56ª	5.62±0.37ª	5.61±0.36 <sup>a</sup>	$5.48{\pm}0.17^{\rm a}$	5.00±0.41ª	$4.00{\pm}0.00^{a}$

Means with the same superscript in the same column do not differ significantly (P $\leq$ 0.05). N=3±SD

NG - No growth

A, B, C and D represented samples from Nwinpi, Rumuokuta, Rumuokoro, and Mile 3 Junctions respectively

# E. Microbiological quality and safety of minimally processed watermelon from selected location in Port Harcourt

The microbiological quality of the minimally processed watermelon from selected locations in Port Harcourt are shown in Table 3. The enumerated microorganisms are: Total Escherishia Aerobes, Coliform, coli, Salmonella, Staphylococcus aureus and fungi. Some plate cultures of the enumerated microorganisms are shown in Fig. 3. The aerobic bacteria on the nutrient agar were of different sizes, shapes, and colour predominantly white to cream. Coliform can ferment lactose and appeared as pink cloudy colonies on MacConkey Agar. On Eosin Methylene Blue (EMB), Eshcherishia coli appeared as dark colonies with greenish colouration around the colony. Salmonella on Salmonella-Shegilla Agar (SSA) were seen as pink colonies, some with black center. Staphylococcus aureus ferments mannitol to produce a strong acid that changes phenol red to yellow [31]. This was not the case with the control sample hence it was concluded that there was no Staphylococcus aureus in the control sample. What was seen could be of other noncoagulase species that do not ferment mannitol [32]. The moulds on the Potato Dextrose Agar (PDA) were filamentous with black colour on the top but cream at the bottom, which is typical of Aspergilus [33, 34]. The presences of these microorganisms in watermelon have also been established by other authors [12, 13]. In the Control sample, Coliform was below detection limit and there was no growth of E. coli. Salmonella, Staphylococcus and fungi. Samples from location D had no growth of Salmonella and Staphylococcus. The total aerobic count varied from  $3.80 - 5.79 \text{ Log}_{10}\text{Cfu/g}$ with location D recording significantly (P≤0.05) the least count. Total aerobic count is an indicator of quality not safety and may not be a priority in risk assessment of fruits. There is no applicable level of total aerobes in the guideline for interpretation of result for fruits and vegetables, it can provide useful information about the general quality and shelf-life of the fruits [35].

Coliform was below detection limit in the control sample and varied from  $3.74 - 5.83 \text{ Log}_{10}\text{Cfu/g}$  in samples from the selected locations. This level of Total coliform in the minimally processed watermelon exceeded the maximum permitted levels of 2 Log<sub>10</sub>CFU/ml (100 CFU/ml) in fresh produce [35]. The presence of high coliform in food indicate inadequate processing, cross-contamination with raw materials and dirty utensils as well as improper storage temperature which can lead to the multiplication of pathogenic and toxigenic organism though coliforms are nonpathogenic [36].

The presence of *E. coli* in the minimally processed watermelon indicates direct or indirect feacel contamination and poor hygiene practice by vendors as *E. coli* is a natural component of human gut flora. There was no growth of *E. coli* in the control sample. The levels of 4.07 - 5.61 Log<sub>10</sub>Cfu/g in the watermelon samples from the different locations were unsatisfactory, exceeding the guideline of <2 Log<sub>10</sub>CFU/g [35]. Though it is generally an indicator of hygiene, it can pose food safety problems as some are enterotoxigenic [37].

*Salmonella* is an indicator of safety, its presence in readyto-eat food is a risk factor as the guideline states that there should be absence of it in 25g of sample. The minimally processed watermelon from the different locations had counts of  $5.10 - 5.84 \text{ Log}_{10}\text{Cfu/g}$  and by the guideline, they are unsafe for human consumption except for the control and samples from location D. Eni [12] also established the presence of *Salmonella* in watermelon from Sango, Ota, Nigeria. Presence of salmonella is an indication of cross contamination associated with poor hygiene especially dirty roadside locations [38].

The level of *Staphylococcus aureus*  $(4.26 - 5.00 \text{ Log}_{10}\text{Cfu/g})$  in the minimally processed watermelon are unsatisfactory as levels  $\geq 4 \text{ Log}_{10}\text{CFU/g}$   $(10^4 \text{ CFU/g})$  are considered potentially hazardous. Foods with this level of contamination may cause food poisoning if consumed. The presence of *Staphylococcus aureus* in the minimally processed watermelon indicates excessive handling and time/temperature abuse [39].

In the minimally processed watermelon, the level of yeast and moulds varied from 3.89 - 4.45 Log<sub>10</sub>CFU/g. Some yeast and moulds are significant spoilage microorganisms and the high moisture content and low pH of fruits gives yeasts and moulds advantage over many bacteria [40]. The levels of yeast in the watermelon from the four selected locations were higher than  $2.48 - 2.86 \text{ Log}_{10}\text{CFU/g} (3.0 \text{x} 10^2 - 7.0 \text{x} 10^2)$ CFU/g) reported in ready-to-eat watermelon from Ogun State by [13] but lower than those of 5.28 - 5.74 Log<sub>10</sub>CFU/g  $(1.9x10^5 - 5.5x10^5 \text{ CFU/g})$  reported in sliced watermelon in Umuahia [14]. The contamination with fungi could be attributed to personal hygiene and the environment as most fungi are airborne. Important fungi isolated from watermelon include Rhizopus sp, Mucor sp, Saccharomyces cerevisiae, Penicillium spp, Aspergillus niger [14]. Saccharomyces cerevisiae is fermentative, Rhizopus, Mucor and Penicillium are associated with spoilage while the presence of Aspergallus may be hazardous to public health as they are known producers of aflatoxins [13, 38].

The microbial load of the minimally processed watermelon from the selected locations were high and exceeded the recommended satisfactory levels. The high microbial load in addition to the natural microflora can be attributed to factors such as contaminated soil, irrigation water, environment during storage and transportation, poor hygiene, use of contaminated washing/rinsing water during processing, the use of dirty processing utensils, the environment of display at point of sales [41]. The manner of preparation of the minimally processed watermelon can encourage contamination especially the long period of exposure before packaging. The watermelon is usually cut using sharp kitchen knives with bare hands. They are left uncovered in the open environment during packaging, after which they are displayed on tables in the harsh weather conditions. Amusan et al. [42] recommended the use of latex gloves to minimize excessive human hand contact. Minimally processed fruits are not heat processed, they are to be handled and stored at refrigeration temperature (<5°C) in order to achieve microbiological safety and shelf life [43]. Temperature can be check according to Eni [12], by the use of cool temperature controlled carts similar to those used by vendors of yoghurts and ice creams. It will also be helpful for the vendors to be sensitized on the importance of personal hygiene and proper sanitary ways of processing fruits to reduce contamination.

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