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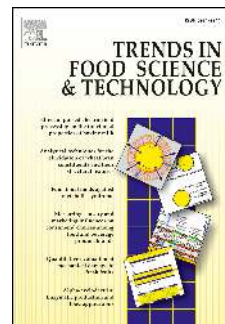
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1 **Recent Developments in Novel Shelf Life Extension Technologies of**
2 **Fresh-cut Fruits and Vegetables**

3

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21 **ABSTRACT**22 *Background*

23 **Fresh-cut fruits and vegetables** have gained much more attention worldwide in the
24 past decades. Due to the increased awareness of consumers in sensorial and
25 nutritional qualities of fresh-cut fruits and vegetables, as well as the serious concerns
26 towards public health caused by foodborne outbreaks owing to inappropriate handling
27 or preservation of fresh-cut fruits and vegetables, fresh-cut industry is in urgent need
28 of new and improved technologies for shelf life extension.

29 *Scope and Approach*

30 In this review the **recent development** in novel shelf life extension technology
31 applied to fresh-cut fruits and vegetables, including physical, chemical and
32 biopreservation methods are described. These novel technologies better maintain or
33 improve the quality and safety of fresh-cut fruits and vegetables. However, reduction
34 in microbial load without compromising in sensory and nutritional qualities could not
35 be easily achieved by one technique alone. Some combination application of these
36 techniques proved to be very effective in both shelf life extension and microbial
37 inhibition of fresh-cut fruits and vegetables.

38 *Key Findings and Conclusions*

39 Future research needs to consider **varieties of further combined applications** of
40 physical, chemical and biopreservation technologies, which may allow a better
41 maintenance of the fresh-like characteristics of the raw produce. Meanwhile,
42 consumer's acceptance, safety and legal aspects, and commercial availability, such as

43 the efficacy, cost-effectiveness ratio and convenient manipulation, should also be
44 taken into consideration in future studies.

45 **Keywords:** Fresh-cut, Fruits, Vegetables, Shelf life extension

46

ACCEPTED MANUSCRIPT

47 **1. Introduction**

48 Fresh-cut fruits and vegetables, with the advantages of health, convenience, high
49 nutrition and flavor while still maintaining freshness, have gained great popularity
50 among customers worldwide. This has led to a global trend of increased consumption
51 and research investment of fresh-cut fruits and vegetables in recent years (Oliveira, et
52 al., 2015a; Siddiq, Sogi, & Dolan, 2013). However, fresh-cut produce deteriorates
53 faster than the unprocessed raw materials, mainly due to the damages caused by
54 minimally processing methods (peeling, slicing, dicing, shredding, etc.). These
55 processing operations usually shorten the shelf life of fresh-cut fruits and vegetables
56 by a series of typical symptoms, such as tissue softening, cut surface browning,
57 decreased nutritional value, presence of off-flavor and microbiological spoilage
58 during storage (Curutchet, Dellacassa, Ringuet, Chaves, & Viña, 2014; Finnegan &
59 O'Beirne, 2015; Kim, Kim, Chung, & Moon, 2014; Mantilla, Castell-Perez, Gomes,
60 & Moreira, 2013). Moreover, the exposed surface after minimally processing also
61 benefits the growth of some pathogenic microorganisms. The dramatically increased
62 cases in recently reported foodborne disease outbreaks associated with fresh-cut
63 produces have caused serious concerns towards public health (Abadias, Alegre,
64 Oliveira, Altisent, & Viñas, 2012; Callejón, et al., 2015; Stephan, et al., 2015).

65 Preservation and shelf life extension have still been a major concern towards
66 fresh-cut produce since they were first available to consumers in the 1940s (Rico,
67 Martín-Diana, Frías, Henehan, & Barry-Ryan, 2006). Tremendous attempts and

68 progress have been made by producers and researchers since the 1980s, when the
69 supply expansion of fresh-cut fruits and vegetables occurred as a result of the
70 booming of fast food restaurants.

71 In general, traditional preservation methods of fresh-cut fruits and vegetables
72 could be broadly classified into three categories, namely physical-based preservation,
73 chemical-based preservation and biopreservation technology. Physical-based
74 preservation technology refers to the methods that adjust environmental temperature,
75 humidity, pressure and gas composition for shelf life extension (Krasaekoopt &
76 Bhandari, 2010). Cold storage is one of the most commonly used physical-based
77 methods to improve shelf-life of fresh-cut fruits and vegetables. It is highly efficient
78 but also high in energy demand. Furthermore, cold damage may be caused due to
79 different optimal storage temperature of different varieties of fresh-cut fruits and
80 vegetables when stored under the same condition. In terms of chemical-based
81 preservation technology, a number of natural or synthetic preservatives have been
82 used to prolong the shelf life of fresh-cut fruits and vegetables in the past decades
83 (Meireles, Giaouris, & Simões, 2016). However, consumers have also become more
84 critical of the use of synthetic additives as their awareness of health and food safety
85 has increased. This has called for the synthetic additive-free or natural additive-based
86 preservation techniques in recent years. As for traditional biopreservation, with a long
87 history of safe use, it refers to the rational utilization of the antimicrobial potential of
88 natural microorganisms and their antibacterial products to extend the shelf life and

89 enhance the safety of foods (Stiles, 1996). With the rapid development of
90 biotechnology in the past few decades, particular attention has been paid to novel
91 biopreservation techniques, including the uses of bacteriophages, bacteriocins and
92 bioprotective microorganisms.

93 In spite of the rapid growth in both marketing and scientific research in recent
94 years, limited shelf life is still the greatest hurdle to the further development of
95 fresh-cut fruits and vegetables industry. The objective of this article is to present an
96 overview of the recent developments in novel technologies used for shelf life
97 extension of fresh-cut fruits and vegetables. The disadvantages of these technologies
98 and the prospect of further researches are also briefly discussed.

99 **2. Quality of fresh-cut fruits and vegetables**

100 Generally, the quality of fresh-cut fruits and vegetables is primarily evaluated
101 from sensorial, nutritional and safety aspects. At retail stores, fast estimation for
102 sensory quality of fresh-cut fruits and vegetables, including appearance, color, flavor,
103 texture, is commonly performed subjectively by consumers. Deterioration of these
104 properties would influence the shelf life and acceptance of a product, particularly
105 when these attributes drop below the acceptable level. Moreover, these qualities are
106 usually taken into consideration as first priority in consumers' acceptance of a certain
107 fresh-cut produce. The major causes of quality loss of some fresh-cut vegetable are
108 presented in Table 1.

109 The appearance, including color, gloss, shape, size, and absence of defects and
110 decay, is the main factor affecting consumers' choice. One of the primary problems
111 with fresh-cut fruits and vegetables is the change of an undesired brown color, which
112 greatly limited their shelf life. Browning is caused by the interaction of polyphenol
113 oxidase (PPO) with the phenols released during minimally processing
114 (Zambrano-Zaragoza, et al., 2014). And this exists in a wide varieties of fresh-cut
115 fruits and vegetables.

116 Texture is a critical quality attribute that helps both the industry and consumer
117 determine the acceptability of food. Fresh-cut fruits and vegetables with better
118 maintenance in firmness, crispness and crunchy texture are highly desired by
119 consumers due to their close association with tissue deterioration. Loss of firmness is
120 primarily associated with enzymatic degradation of pectins catalyzed by pectin
121 methylesterase (PME) and polygalacturonase (PG) (Barbagallo, Chisari, & Caputa,
122 2012). It is well documented that consumers or panelists are usually more sensitive to
123 small differences in texture than flavor.

124 Flavor is another factor affecting the quality of fresh-cut produce. It involves
125 tastes like sweet, sour, astringent, bitter, aroma, and off-flavors. The specific flavor of
126 a fresh-cut produce depends on the product composition (sugar, organic acids,
127 phenolic compounds, volatile compounds, etc.), genetic factors, maturity, and
128 postharvest treatments. Fruit aroma is characterized by a high content of volatile oils
129 and aliphatic esters, which have a higher threshold of perception, compared to

130 volatiles responsible for vegetable aroma, which are mainly nitrogen and sulphur
131 compounds (Francis, et al., 2012).

132 From the point of view of nutritional and/or health aspect, fruits and vegetables
133 are a major source of essential dietary nutrients such as vitamins and minerals, as well
134 as a good source of fiber and carbohydrates (Sagar & Suresh Kumar, 2010). Moreover,
135 polyphenols, such as anthocyanins, flavonols and phenolic acids, constitute one of the
136 most numerous and ubiquitous groups of plant metabolites. They are an integral part
137 of both human and animal diets and are also assumed to be beneficial for human
138 health due to their biological activities, including antioxidant, anti-inflammatory,
139 antibacterial, and antiviral functions (Fang & Bhandari, 2010). These above
140 mentioned minor components in fruits and vegetables are reported to be highly
141 conducive to the prevention and control of a series of chronic diseases, such as
142 hypertension (Nunez-Cordoba, et al., 2009), coronary heart disease (Yong, et al.,
143 2015), stroke (Larsson, Virtamo, & Wolk, 2013), osteoporosis (Xie, et al., 2013).
144 Furthermore, there is some evidence that a decreased risk of certain cancers is
145 associated with the high consumption of fruits and vegetables (Freedman, et al., 2008;
146 Jansen, et al., 2013; Zhang, et al., 2009). A recommended minimum daily intake of
147 400 g of fruits and vegetables was proposed by the World Health Organization (WHO)
148 in 2003 (Who & Consultation, 2003).

149 In addition to the physicochemical, organoleptic and nutritional properties,
150 fresh-cut fruits and vegetables are particularly susceptible to microbial attack due to

151 the processes used for its preparations (e.g. peeling, cutting, and slicing). Microbial
152 contamination can occur in one or more procedures during harvesting, processing,
153 packaging, preservation, transportation and distribution. In view of the fact that all
154 fruits and vegetables must undergo a series of pretreatments before being processed,
155 most of the microorganisms may be present on the cut surface during processing
156 procedure. Abundant researches have been performed on spoilage induced by bacteria,
157 molds and yeasts in the past decades. However, some recently reported foodborne
158 disease outbreaks caused by pathogenic organisms are receiving most attention
159 worldwide. *Listeria monocytogenes*, *Salmonella* and *Escherichia coli* O157:H7, with
160 the potential to cause serious diseases, have been demonstrated to be the most
161 important pathogens implicated in numerous human illness associated with
162 consumption of fresh-cut produce, such as listeriosis, diarrhea and chill, and
163 hemolytic uremic syndrome (Griffin & Tauxe, 1991; Swaminathan & Gerner-Smidt,
164 2007; Vandamm, Li, Harris, Schaffner, & Danyluk, 2013). Therefore, these above
165 mentioned quality deteriorations and safety concerns have brought an urgent demand
166 for novel technologies for shelf life extension of fresh-cut fruits and vegetables.

167 **3. Novel technologies for shelf life extension of fresh-cut fruits and vegetables**

168 3.1 Physical technologies

169 3.1.1 Modified atmosphere packaging (MAP)

170 Modified atmosphere packaging (MAP) is one of the most effective techniques
171 that has been widely and successfully used for extending the shelf-life of fresh and

172 fresh-cut produce (Sandhya, 2010). MAP refers to the modification of the gas
173 composition surrounding the product or the replacement with inactive gases before
174 sealing in containers or packages (Mangaraj, Goswami, & Mahajan, 2009). CO₂, O₂
175 and N₂ are the most frequently used gases in MAP. The application of MAP has a
176 history of nearly 90 years. In the 1920s, MAP was used to prolong the shelf life of
177 apples in an atmosphere with reduced O₂ and increased CO₂ concentrations (Phillips,
178 1996). Since the 1980s the effects of MAP on the qualities of various fresh-cut
179 produce have been extensively investigated. Up to date there is a wide variety of
180 fresh-cut fruits and vegetables available in retail market as MAP technology, chill
181 chain and food processing technology developed (Gorny, 1997).

182 High-oxygen MAP was firstly proposed as an alternative to low-oxygen MAP in
183 1996, as it can inhibit the enzymatic activity and the growth of certain
184 microorganisms, prevent moisture loss and the decay of fresh-cut fruits and
185 vegetables (Day, 1996).

186 Jacxsens et al.(2001) found that high O₂ concentrations (> 70%) was effective in
187 inhibiting enzymatic browning and yeast growth of grated celeriac, shredded chicory
188 endives and mushroom slices. The overall scores for color evaluation of the three
189 fresh-cut produce did not exceed the upper limits after 6 to 7 days under high O₂ MAP.
190 Whereas, control samples (5% O₂ compensated with N₂) were rejected after 3 to 4
191 days. The growth of yeast on grated celeriac and shredded chicory endives in control
192 samples exceeded the limit (10⁵ CFU/g) on day 3 and 4, respectively. While samples

193 under high O₂ MAP exceeded that limit on day 6 and 7, respectively. In general,
194 compared to the 3-day-shelf life of control samples, a doubled overall shelf life stored
195 at 4 °C could be reached to 6d, 7d, and 6d for each of these produce, respectively.
196 High O₂ (50 or 90% O₂ compensated with N₂) MAP is reported to have strong effect
197 of anti-browning, inhibition of microbial growth for fresh-cut lettuce stored at 7 °C
198 during 6 days storage (López-Gálvez, et al., 2015). Compared with low O₂ MAP (3%
199 of O₂ balanced by N₂) and control sample (air packaging), significantly lower
200 browning was observed in both high O₂ MAP at the end of the storage. However, the
201 accumulation of ethylene and development of russet spotting were also induced, and
202 the selection of less susceptible cultivars and the use of inhibitors of ethylene was
203 further suggested. Amaro et al.(2012) found that higher O₂ concentration is conducive
204 to the preservation of aroma volatile like acetate esters in fresh-cut cantaloupe and
205 honeydew melons stored at 5 °C for 12d. Furthermore, the effects of combining high
206 oxygen with ascorbic acid were reported to be highly conducive to the inhibition of
207 polyphenol oxidase (PPO) and peroxidase (POD) activities and the maintenance of
208 total phenolic and soluble solid content as well as the integrity of the cell membrane
209 of fresh-cut eggplant, resulting in a prolonged shelf life of 12 days at 4 °C (Li, Jiang,
210 Li, Tang, & Yun, 2014). Although control samples (water dip + air MAP) was
211 microbiologically accepted after 12 days of storage, its sensory score was
212 significantly lower than that of the sample under high O₂ MAP. In fact, sensory score

213 of sample under high O₂ MAP on day 12 was almost equal to that of control sample
214 on day 6, indicating that 6 more days of shelf life were obtained by high O₂ MAP.

215 High oxygen combined with high carbon dioxide was proposed to provide
216 further improvement of conventional MAP in fresh-cut vegetables. Shelf life of sliced
217 carrots stored under 50% O₂ and 30% CO₂ could be prolonged by 2 to 3 days in
218 contrast with the control (stored in air), representing similar or better quality than
219 those stored under 1% O₂ and 10% CO₂ at 8°C after 8 to 12 days (Amanatidou, Slump,
220 Gorris, & Smid, 2000). However, oxygen levels above 70% resulted in poor product
221 quality when combined with 10% to 30% CO₂. Zhang et al.(2013) reported that MAP
222 with 50% O₂ and 50% CO₂ showed strong inhibition effect on the growth of yeasts
223 and their production of volatile organic compounds in fresh-cut pineapple, and they
224 suggested high oxygen and high carbon dioxide MAP as an effective method for
225 extension of the shelf-life of fresh-cut pineapple. Similar results were followed by
226 their further studies on fresh-cut honeydew melon (Zhang, Samapundo, Pothakos,
227 Sürengil, & Devlieghere, 2013). Lower populations of yeasts and lactic acid bacteria
228 and lower quantities of volatile organic compounds were observed in fresh-cut
229 honeydew melon under high O₂ MAP (50% O₂ and 50% CO₂) after 5 days of storage
230 at 7 °C. Nevertheless, slightly stronger browning occurred in samples under high O₂
231 MAP compared to the control (air). In general, an extended shelf life from 3 to 5 days
232 of fresh-cut honeydew melon was achieved by high O₂ MAP compared to the control
233 (packaged in air).

234 Although with controversial use for two decades, low level use of carbon
235 monoxide (CO) was approved as generally recognized as safe (GRAS) as an MAP gas
236 for its reduction of metmyoglobin and maintenance in cherry-red color of meat in the
237 retail packaging in the USA in 2004 (Jeong & Claus, 2011; Lyte, et al., 2016). In
238 contrast with the CO use in meat industry, however, extremely limited data is
239 available in literature on its application and benefits in fresh-cut fruits and vegetables.
240 Zhang et al.(2013) proposed that a low level of CO (< 175 mL/L) treatment for 20
241 min could effectively inhibit browning of fresh-cut lotus root slice by reducing the
242 activities of PPO and POD. They also found that malonaldehyde (MDA) content and
243 phenylalanine ammonialyase (PAL) content of fumigated samples were 17% lower
244 and 40% higher than that of the non-fumigated samples after 8 days storage at 5 °C,
245 respectively. Thus, application of CO was suggested as a promising method for
246 preventing browning and maintaining quality of fresh-cut lotus root slices. Similarly
247 to the controversy over the application in meat, its toxicity continues to call into
248 questioning the use of CO in fresh-cut fruits and vegetables.

249 Recently, particular attention has been paid to the use of some inactive or noble
250 gases, such as argon (Ar), helium (He), and nitrous oxide (N₂O) (Char, et al., 2012;
251 González-Buesa, et al., 2014; Rocculi, Romani, & Rosa, 2004). These gases do not
252 directly affect the metabolism of plant tissues through modification of enzymes,
253 however, they may increase the diffusivity of O₂, C₂H₄ and CO₂ from plant tissues
254 because of their higher density than nitrogen, or inhibit respiration by affecting

255 cytochrome oxidase C activity in the mitochondria(Gorny & Agar, 1998; Sowa &
256 Towill, 1991). Rocculi et al.(2004) found that percentage of browning areas of sliced
257 apples under high N₂O and Ar (90% N₂O, 5% CO₂, 5% O₂, and 65% N₂O, 25% Ar,
258 5%CO₂, 5% O₂) MAP were about 15% and 25%, respectively, whereas that of the
259 control was more than 60% after 12 days storage at 5 °C. On the other hand, an
260 increase in initial firmness and total soluble solid content of sliced apples under high
261 N₂O and Ar MAP were also observed during storage. Furthermore, similar beneficial
262 effects were found in their further studies on firmness and color retention of fresh-cut
263 kiwifruits, using same mixture of N₂O (90% N₂O, 5% CO₂, 5% O₂) (Rocculi, Romani,
264 & Rosa, 2005). The firmness of kiwifruit slices decreased only by 10% after 8 days in
265 the sample packed in N₂O, while about 70% firmness loss was detected in the control
266 sample (air) after just 4 days of refrigerated storage. Although sample stored under
267 high Ar MAP (90% Ar, 5% CO₂, 5% O₂) represented a positive effect on firmness
268 maintenance, it was not so for color preservation. It was reported that Ar-enriched
269 MAP was the most suitable choice to preserve the overall postharvest quality of
270 fresh-cut watercress (Pinela, et al., 2016). Nevertheless, Silveira et al.(2014)
271 compared the effects of noble gas enriched (89.9% Ar, 90.1% He, 89.3% N₂O) MAP
272 and air packaging on quality of fresh-cut watercress. Results showed that respiration
273 rates and C₂H₄ emission of fresh-cut watercress in noble gas MAP were lower than
274 that of control (air-packaged), yet no clear effect on the growth of psychrotrophic and

275 *Enterobacteriaceae* was observed. Thus, they suggested a combination of noble gas
276 MAP with other technologies to ensure microbial safety of fresh-cut watercress.

277 3.1.2 Pressurized inert gases

278 Inert gases such as xenon (Xe), neon (Ne), krypton (Kr), argon (Ar) and nitrogen
279 (N₂) can form ice-like crystal called clathrate hydrate when dissolved in water under
280 higher pressure (Ando, et al., 2009; Purwanto, Oshita, Seo, & Kawagoe, 2001;
281 Tanaka, 1995). The gas molecules are trapped in a cage-like structure by water
282 molecules through physical bonding via van der Waals forces. Clathrate crystals can
283 easily developed into visible size, and they are stable at temperatures above 0°C under
284 certain pressure (Reid & Fennema, 2008).

285 Pressurized inert gases have been successfully used for the preservation of some
286 fresh and fresh-cut fruits and vegetables in recent years (Artés, Gómez, Aguayo,
287 Escalona, & Artés-Hernández, 2009; Zhang, Quantick, Grigor, Wiktorowicz, & Irven,
288 2001). Zhang et al.(2008) found that shelf life of fresh-cut green asparagus spears
289 could be extended from 3-5d to 12d at 4 °C by treatment of a mix of argon (Ar) and
290 xenon (Xe) gases under 1.1 MPa (Ar and Xe at 2:9 (v:v) in partial pressure) for 24h.
291 Meng et al.(2012) found that pressurized argon (4 MPa) treatments on fresh-cut green
292 peppers for 1h could reduce water mobility as well as loss of water, ascorbic acid and
293 chlorophyll, the growth of yeast and molds, and maintain the cell integrity by
294 inhibiting the production of MDA, as well as the activities of catalase (CAT) and
295 POD. This treatment resulted in an extended shelf life of 12d stored at 4 °C, which

296 was 4 days longer than that of the control (untreated). Further studies on the effect of
297 pressurized argon treatment on fresh-cut cucumber were reported then (Meng, Zhang,
298 Zhan, & Adhikari, 2014). Shelf life of fresh-cut cucumbers was prolonged by 3 to 4
299 days by pressurized Ar (1.0 MPa) treatment for 60 min at 20 °C, compared to that of
300 the control (untreated). Better maintenance in the quality characteristics (water loss,
301 firmness, soluble solids, chlorophyll contents, and ascorbic acid contents) and
302 inhibition of microbial growth were observed during 12d storage at 4 °C. Thus
303 pressurized Ar (1.0 MPa) treatment was proposed as an effective method for
304 preservation of fresh-cut cucumber. Moreover, Wu et al. (2012; 2012b) reported that
305 shelf life of fresh-cut pineapples and apples could be extended from 9d and 7d to 15d
306 and 12d, by high pressure Ar treatment at 1.8 MPa for 60 min and at 150 MPa for 10
307 min, respectively. However, samples treated by pressurized Ar presented lower scores
308 in firmness than that of the control. Their further studies on the application of mixed
309 argon and nitrogen, as well as argon and xenon also presented a promising method for
310 preserving fresh-cut pineapples and apples (Wu, Zhang, & Adhikari, 2013).
311 Significant lower growth of *Escherichia coli* and *S. cerevisiae* were observed in
312 fresh-cut apples and pineapples by treatment of a mix of argon (Ar) and xenon (Xe)
313 gases under 1.8 MPa (Ar and Xe at 2:9 (v:v) in partial pressure), compared to the
314 control samples. On the other hand, lower browning, loss of total phenols and
315 ascorbic acid, respiration rate and ethylene production were found in high-pressure
316 (10MPa) argon and nitrogen treated fresh-cut pineapples (Wu, Zhang, & Wang,

317 2012a). Besides, no significant reduction in tissue firmness or increase in juice
318 leakage were found during 20 days of storage at 4 °C compared to the control
319 samples.

320 3.1.3 Electron beam irradiation (EBI)

321 Food irradiation may be considered as a second big breakthrough after
322 pasteurization. Irradiation causes minimal modification in the flavor, color, nutrients,
323 taste and other quality attributes of foods. Conventional and the most frequently used
324 food irradiation mainly refers to the exposure of cobalt-60 (or much infrequently of
325 cesium-137) radioisotopes for the purpose of shelf life and safety enhancement
326 (Farkas & Mohácsi-Farkas, 2011). Extensive researches and applications of lower
327 doses of irradiation on food have been reported since it was considered as a safe
328 treatment for food (Roberts, 2014). However, the potential to cause cancers, as well as
329 public misunderstanding towards it, have called into questioning the use of
330 conventional irradiation in food (Kong, et al., 2014). Electron beam irradiation, as
331 opposed to gamma radiation, does not require radioactive isotopes to generate
332 ionizing radiation. Electron beams are generated from machines capable of
333 accelerating electrons very close to the speed of light at high energy levels in the
334 0.15-10 MeV range in a vacuum environment (Mami, Peyvast, Ziaie, Ghasemnezhad,
335 & Salmanpour, 2014). Commercial electricity is the energy source and the generator
336 can be easily switched on and off.

337 EBI helps to eliminate microbial contamination, and it has been demonstrated to
338 be effective in reducing pathogenic microorganisms. The mechanism of
339 microorganism inactivation by EBI is primarily attributed to the destruction of DNA
340 structure, as well as the denaturation of enzymes and membrane proteins, resulting in
341 the loss of the reproductive capabilities and other functions of the cell (Lung, et al.,
342 2015).

343 The effects of EBI depends primarily on food type and irradiation dosage.
344 Under-dosage probably would result in ineffectiveness, but over-dosage is costly and
345 sometimes may cause tissue damages. When blueberries suffered EBI at 2.3 kGy and
346 3.13 kGy, the population of surviving *Escherichia coli* decreased significantly from
347 8.9 log CFU/g to 28 CFU/g and 6 CFU/g, respectively (Kong, et al., 2014). Likewise,
348 fresh-cut cabbage treated with 2.3 kGy and 4.0 kGy exhibited greater than a 4.0 log
349 and 7.0 log reduction of *Escherichia coli*, respectively (Grasso, Uribe-Rendon, & Lee,
350 2011). Besides, EBI treatment at the exposure of 0.7 and 1.5 kGy resulted in
351 significant decrease in *Salmonella enterica* serotype Poona inoculated on fresh-cut
352 cantaloupe, compared with the control (non-irradiated). After 21 days of storage,
353 *Salmonella enterica* counts in the control samples was above 6.0 log CFU/g, while
354 those in irradiated samples at 0.7 kGy and 1.5 kGy were 3.4 and 2.2 log CFU/g,
355 respectively. However, yeasts grew slowly and steadily during 21 days storage at 5 °
356 C and no significant reduction was observed in all samples (Palekar, Taylor, Maxim,
357 & Castillo, 2015).

358 EBI also has the potential to increase the shelf life and maintain the overall
359 quality of food, as well as maintain their freshness. Kong et al.(2014) reported that 39%
360 decay of untreated blueberries was observed after 14 d storage at 4 °C, while only 8%
361 and 3% decay were found in blueberries treated with 2 kGy and 3 kGy, respectively,
362 concluding a positive correlation between the shelf life of blueberries and the
363 irradiation dosage. Mushrooms are highly perishable and have an extraordinary short
364 shelf life. This is mainly due to enzymatic browning, weight loss and texture changes.
365 Compared with untreated samples, EBI at 2 kGy presented a higher whiteness, the
366 highest total antioxidant capacity and the lowest electrolyte leakage of mushroom,
367 however significant decrease in vitamin C content was also observed (Mami, Peyvast,
368 Ziaie, Ghasemnezhad, & Salmanpour, 2014). Additionally, shelf life extension of
369 fresh-cut products without compromising in sensory and nutritional qualities,
370 sometimes may be achieved by combined use of several treatments. In an earlier study,
371 fresh-cut cantaloupe, which was treated at 1 kGy EBI and placed in modified
372 atmosphere packaging, presented lower and more stable respiration rates, the highest
373 sweetness and cantaloupe flavor intensity scores, as well as the lowest off-flavor
374 scores after 14-20 days of storage (Boynton, et al., 2006). Moreover, no clear trends
375 in color or texture changes was found in all samples. Yurttas et al. (2014) reported
376 that EBI at 1 kGy combined with vacuum impregnation with 2 g/100 g of ascorbic
377 acid and 1 g/100 g of calcium lactate could better maintain the whiteness and firmness
378 of sliced mushrooms. The impregnated-irradiated samples showed consistently higher

379 scores than the controls after 15 days of storage, however, controls exhibited
380 significant quality loss and became unacceptable on day 15.

381 Despite of these advantages and successful applications mentioned above, low
382 level of irradiation is required for preservation of fresh fruits and vegetables. Among
383 fruits and vegetables, the US Food and Drug Administration (FDA) currently restricts
384 the maximum irradiation level for fresh fruits and vegetables to 1.0 kGy, with only
385 two exceptions of fresh lettuce and spinach that can be irradiated up to 4.5 kGy
386 (Abolhassani, Caporaso, Rakovski, & Prakash, 2013; Shahbaz, Akram, Ahn, & Kwon,
387 2015). In spite of the current debate on the maximum dosage for fresh and fresh-cut
388 fruits and vegetables, the safety and feasibility of a higher level up to 4.5 kGy
389 irradiation for all fresh fruits and vegetables are under evaluation. Despite of the
390 limited literatures on the application and the strict restrictions of EBI on its
391 application on fresh-cut fruits and vegetables, the encouraging and promising results
392 can be the driving force for future research.

393 3.1.4 Pulsed light (PL)

394 Pulsed light (PL) has emerged as a non-thermal technique for the rapid surface
395 decontamination of food or packaging materials by the inactivation of
396 microorganisms through short-duration and high-power pulses (Barbosa-Canovas,
397 Schaffner, Pierson, & Zhang, 2000). These pulses are generated by an inert-gas
398 (mainly xenon) flash lamp and involve a broad-spectrum white light (from ultraviolet
399 to near infrared wavelength). The main mechanism of microbial inactivation by PL is

400 attributed to the photochemical effect on structural changes in cell and DNA of
401 bacteria, viruses, and other pathogens that prevent cells from replicating (Heinrich,
402 Zunabovic, Bergmair, Kneifel, & Jäger, 2015). The major advantages of this novel
403 technique are mainly concluded as the significant microbial reduction in very short
404 treatment times, the lower energy cost, the lack of residual compounds and its great
405 flexibility (Oms-Oliu, Martín-Belloso, & Soliva-Fortuny, 2010). It has been
406 successfully applied for the decontamination of meat, egg and some liquid foods, such
407 as milk and fruit juice (Ferrario, Alzamora, & Guerrero, 2015; Ganan, Hierro,
408 Hospital, Barroso, & Fernández, 2013; Innocente, et al., 2014; Lasagabaster,
409 Arboleya, & de Marañón, 2011).

410 In the past few years, applications of PL in fresh-cut fruits and vegetables have
411 gained much attention. It has been reported to be not only effective in inactivation of
412 microorganisms, but also in maintenance of the nutritional and sensory properties of
413 fresh-cut fruits and vegetables (as shown in Table 2).

414 Similar to electron beam irradiation, the efficiency of PL treatment also depends
415 primarily on the type of foods and microorganisms, as well as intensity and numbers
416 of pulses conducted. Under-intensity may result in ineffectiveness, but over-intensity
417 is likely to cause some undesirable damages. Charles et al.(2013) claimed that PL was
418 conducive to the preservation of firmness, color and carotenoid content of fresh-cut
419 mangoes after 7 days of storage at 6 °C, whereas high loss of firmness and color
420 change were observed in the control after 3 days of storage. Moreover, carotenoid

421 content was about 9 mg/g dry matter in PL treated fresh-cut mangoes, while that of
422 the control sample was only 2mg/g dry matter in control samples after 7 days. On the
423 other hand, compared to those of the control sample, an increase in PPO activity, the
424 maintenance of nutritional qualities, including PAL activity, phenol and total ascorbic
425 acid contents were also stated in their study. Likewise, reduction in yeasts and molds,
426 as well as maintenance of chlorophyll a and b in fresh-cut avocado were reported
427 when treated with 6 J/cm² PL dose (Aguiló-Aguayo, Oms-Oliu, Martín-Belloso, &
428 Soliva-Fortuny, 2014). On the other hand, significant reductions in *Escherichia coli*
429 and *Listeria innocua* were observed when fresh-cut mushroom were exposed to high
430 fluences (12 J/cm²) (Ramos-Villarroel, Aron-Maftei, Martín-Belloso, &
431 Soliva-Fortuny, 2012b). This could be explained by the significant damage in cell
432 cytoplasm and cytoplasmic membrane through the observation by transmission
433 electron microscopy (TEM). Nevertheless, cells treated with 6 J/cm² did not show
434 obvious changes in their cytoplasmic membrane. Worse still, high fluences (12 J/cm²)
435 resulted in significant lower L* and toughness values throughout storage. Similarly,
436 greater reduction in *Listeria innocua*, *Escherichia coli* and *Saccharomyces cerevisiae*
437 was reported in fresh-cut apple exposed to high PL fluencies (Gómez, Salvatori,
438 García-Loredo, & Alzamora, 2012). However, browning of cut surface was also
439 promoted. The browning of cut surface is probably due to the temperature increase or
440 thermal damage during the use of high fluences, which could cause enzymatic and
441 non-enzymatic browning. Moreover, some negative effect of PL on sensory qualities,

442 color and texture in some fresh and fresh-cut products were also reported.
443 Aguiló-Aguayo et al.(2013) observed severe weight loss and noticeable appearance of
444 wrinkles in PL treated tomatoes after 3 days, which severely reduced the acceptability
445 of product quality. However, these changes were not appreciable in untreated
446 tomatoes and no physical damages were observed throughout the 7 days of storage.
447 Likewise, negative effects on the color, texture and headspace gas composition
448 occurred in fresh-cut watermelon treated with higher pulses (6 J/cm^2)
449 (Ramos-Villarroel, Aron-Maftei, Martín-Belloso, & Soliva-Fortuny, 2012a). Values
450 of color parameters (L^* , a^* and b^*) of untreated fresh-cut watermelon were
451 significant higher than those of the PL treated samples after 15 days of storage. The
452 firmness of PL treated sample was even lower with a value of $1.95 \pm 0.11 \text{ N}$, while
453 that of the untreated sample was $3.06 \pm 0.10 \text{ N}$ at 15 d of storage. Besides, PL
454 treatments also stimulated the respiration of fresh-cut watermelon and led to
455 significant decrease in O_2 concentrations and greater CO_2 accumulation through
456 storage, compared to the untreated samples. Although current literature on negative
457 effects is scarce, these reported undesirable effects are worth of attention.

458 In order to overcome the disadvantages mentioned above, combined method was
459 proposed to achieve better effects of PL treatment on fresh-cut fruits and vegetables.
460 To overcome the accelerated browning of fresh-cut apple, Gómez et al.(2012)
461 investigated the effect of PL treatment combined with anti-browning pretreatment.
462 Dipping into mixed solution of 1% (w/v) ascorbic acid plus 0.1% (w/v) calcium

463 chloride combined with an up to 71.6 J/cm^2 PL dose was demonstrated to be effective
464 in minimizing browning on fresh-cut apple. Ramos-Villarroel et al. (2011) achieved a
465 better maintenance in color and firmness of fresh-cut avocado by using PL combined
466 with L-cysteine (2%), citric acid (1%), and calcium lactate (1%). However, most of
467 the current combined methods focus on chemical solutions or edible coatings (Gómez,
468 et al., 2012; Moreira, Tomadoni, Martín-Belloso, & Soliva-Fortuny, 2015;
469 Ramos-Villarroel, Martín-Belloso, & Soliva-Fortuny, 2011; Ramos-Villarroel,
470 Martín-Belloso, & Soliva-Fortuny, 2015). Therefore, further works need to be done
471 for a better understanding and then more attention should be paid to an improved
472 application of pulsed light combined with other proper technologies.

473 3.1.5 Ultraviolet light (UV)

474 Ultraviolet light (UV) refers to a type of non-ionizing radiation with wavelength
475 ranging from 100 nm to 400 nm, which is usually classified into three types: UV-A
476 (315-400 nm), UV-B (280-315 nm), and UV-C (100-280 nm) (González-Aguilar,
477 Ayala-Zavala, Olivas, de la Rosa, & Álvarez-Parrilla, 2010). UV-C irradiation at 254
478 nm presents the maximum germicidal action. The generally recognized mechanism of
479 microbial inactivation of UV is mainly attributed to the direct DNA damage in living
480 organisms. UV induces the formation of DNA photoproducts, such as cyclobutane
481 pyrimidine dimers and pyrimidine 6-4 pyrimidone, which inhibit transcription and
482 replication and eventually lead to mutagenesis and cell death (Gayán, Condón, &
483 Álvarez, 2014).

484 The major advantages of UV are primarily summarized as the wide applicability
485 to most types of microorganism, the lower cost and the convenient manipulation.
486 Although the poor penetration limited its application in food field, UV-C is
487 particularly suitable for surface decontamination of fresh-cut fruits and vegetables as
488 microbial spoilage and enzymatic deteriorations mainly occur on the cut surface
489 (Manzocco, et al., 2011).

490 Many studies have revealed the appropriate results from the use of UV to reduce
491 microbial load in fresh-cut fruits and vegetables. Manzocco, et al. (2011) found that
492 total viable counts of fresh-cut apples treated with 1.2kJ/m^2 UV-C dose remained
493 about 2 log units lower than that of the untreated ones for up to 8 days of storage at
494 $6\text{ }^\circ\text{C}$. Martínez-Hernández, et al. (2015) also reported significant inhibition of *E. coli*,
495 *S. Enteritidis* and *L. monocytogenes* on the surface of fresh-cut kailan-hybrid broccoli
496 during shelf life. Apart from microorganisms, the oxidation of phenolic compounds
497 by PPO or POD is a major cause of enzymatic browning in fresh-cut fruits and
498 vegetables. UV-C has been verified to be conducive to the inhibition of PPO activity
499 and browning of fresh-cut carambola. After treatment with dose of 12.5 kJ/m^2 ,
500 fresh-cut carambola represented a fresh-like appearance even after 21 days of storage
501 (Moreno, et al., 2017). Similarly, significant reduction of browning reactions in UV
502 treated fresh-cut apples was also observed (Chen, Hu, He, Jiang, & Zhang, 2016). In
503 addition, maintenance in firmness and crunchy texture are highly desired because
504 texture is generally associated with freshness and wholesomeness. Rodoni, Zaro,

505 Hasperué, Concellón, and Vicente (2015) showed that firmness of UV-C treated
506 fresh-cut peppers was 50% higher than that of untreated samples after 12 d storage.
507 On the other hand, maintenance of antioxidant activity (DPPH activity), total phenolic
508 compound and vitamin C contents of fresh-cut paprika (Choi, Yoo, & Kang, 2015)
509 and mandarin (Shen, et al., 2013) by UV-C was also reported.

510 Unfortunately, the potential application of UV-C is limited due to the negative
511 effects on fresh-cut produce including sensory characteristic and nutritional
512 components. Pan and Zu (2012) showed that extended exposure time accelerated
513 browning in the fresh-cut pineapples. Meanwhile, significant decrease in content of
514 vitamin C was also observed. Likewise, high dose of UV-C is responsible for the
515 increases in electrolyte leakage and weight loss of fresh-cut green onion (Kasim,
516 Kasim, & Erkal, 2008). On the other hand, shelf life of fresh-cut watermelon treated
517 with low UV-C (1.6 and 2.8 kJ/m²) was extended to 11 days at 5 °C, whereas the
518 maximum shelf-life of high UV-C (4.8 and 7.2 kJ/m²) treated samples was 8 days
519 (Artés-Hernández, Robles, Gómez, Tomás-Callejas, & Artés, 2010). Therefore, the
520 combination use of UV-C with citric acid (Chen, Hu, He, Jiang, & Zhang, 2016),
521 malic acid (Raybaudi-Massilia, Calderón-Gabaldón, Mosqueda-Melgar, & Tapia,
522 2013), modified atmosphere packaging (Choi, Yoo, & Kang, 2015), gaseous ozone
523 (Gutiérrez, Chaves, & Rodríguez, 2016) and electrolyzed water (Santo, Graça, Nunes,
524 & Quintas, 2016) have been developed.

525 Currently, UV-C is not the only effective range applied to fresh-cut produce.
526 Sliced parsnip treated with UV-B at 1.3 kJ/m² showed 2.3 times increase in total
527 soluble phenolic due to the combination effect of wounding and UV-B light exposure
528 after 3 days incubation, while that of fresh-cut lettuce treated at 3.1 kJ/m² of UV was
529 2.5 times after 10 days of storage (Du, Avena-Bustillos, Breksa Iii, & McHugh, 2014).
530 Similarly, UV-B also contributed to the significant increases in total soluble phenolic,
531 total phenolic and total antioxidant capacity of fresh-cut carrot (Du, Avena-Bustillos,
532 Breksa Iii, & McHugh, 2012; Formica-Oliveira, Martínez-Hernández, Díaz-López,
533 Artés, & Artés-Hernández, 2017).

534 In recent years, UV-light emitting diodes (LEDs) have been developed due to
535 advantages such as low cost, energy-efficient, long life expectancy, no harm for
536 human eyes and skin, convenient manipulation and no production of mercury waste
537 (Li, et al., 2010; Mori, et al., 2007). UVA-LED has been demonstrated to contribute
538 to the increase in quercetin glycoside content of watercress (Kanazawa, Hashimoto,
539 Yoshida, Sungwon, & Fukuda, 2012) and in anthocyanin, vitamin C and total
540 phenolics of strawberry (Kim, et al., 2011). Although only a few studies of
541 UVA-LED on fresh-cut produce are currently available, UVA-LED showed great
542 potentiality as an effective food disinfection and process technology by contributing
543 to a significant reduction on *E. coli* of fresh-cut cabbage and lettuce while inducing no
544 loss of vitamin C (Aihara, et al., 2014). On the other hand, although anti-browning
545 effect is associated with irradiance, exposure time and the fruit cultivar, effective

546 inhibition of browning on fresh-cut apple and pear was achieved (Lante, Tinello, &
547 Nicoletto, 2016).

548 3.1.6 Cold plasma (CP)

549 Cold plasma (CP) is a novel non-thermal and green food process technology with
550 great potential applications for food preservation or decontamination. Plasma is
551 described as the fourth state of matter following solid, liquid and gas. It refers to a
552 quasi-neutral ionized gas which consists of particles including photons, free electrons,
553 positive or negative ions, excited or non-excited atoms and molecules (Fernández,
554 Shearer, Wilson, & Thompson, 2012). Currently, air, oxygen, nitrogen, or a mixture
555 of noble gases (helium, argon and neon) are the most frequently used gases in CP.
556 Plasma can be produced by the application of energy in several forms including
557 electricity, lasers, microwaves, radiofrequency, magnetic field, alternating current and
558 direct current (Niemira, 2012; Thirumdas, Sarangapani, & Annapure, 2015). When
559 those active particles recombined with each other, the energy is released as visible and
560 UV light in the process of recombination.

561 The active particles in the plasma can react with the food substrate, releasing the
562 stored energy into the bacteria or viruses to be targeted (Niemira, 2012). Although the
563 exact mechanism of microbial inactivation by CP is still not fully understood, the
564 primary mechanisms is currently attributed to 1) direct chemical interaction of cell
565 membranes with reactive species and charged particles, 2) damage of cellular
566 components and membranes by UV, and 3) DNA strands breakage by UV (Niemira,

567 2014). However, the specific energy source and proportion of the gas mixtures
568 applied to foods depend not only on chemical composition, density and temperature
569 of the plasma they generated, but also on the water activity, protein and fat content,
570 texture, pH and type of the foods being treated (Lacombe, et al., 2015; Lee, Kim,
571 Chung, & Min, 2015).

572 Cold plasma can be generated at atmospheric pressure and room temperature, at
573 which food is treated at low temperatures and without a marked temperature increase
574 during the process. This mild operation condition contributed to the continuous food
575 processing, meanwhile no undesired phase transitions is caused compared to
576 applications at reduced pressure ($p < 1013$ mbar) or low pressure ($p < 10$ mbar)
577 (Schlüter, et al., 2013).

578 Cold plasma treatment has been successfully applied for microbial
579 decontamination on strawberry, lettuce, potato, cherry tomato, cabbage and milk,
580 representing great potential as a novel sterilization method. Lee, Kim, Chung, and
581 Min (2015) observed 0.3-2.1 log CFU/g reduction of *Listeria monocytogenes* on
582 cabbage and 1.5 log CFU/g reduction of *Salmonella Typhimurium* on cabbage and
583 lettuce, respectively. Similarly, 2.72, 1.76 and 0.94 log reductions of *Salmonella*
584 *Typhimurium* on lettuce, strawberry and potato were achieved by CP, respectively
585 (Fernández, Noriega, & Thompson, 2013). Misra, et al. (2014) claimed 12-85%
586 reduction of total mesophilic count and 44-95% reduction of yeast and mould count in
587 CP treated strawberries. Besides no significant changes in respiration rate, color and

588 firmness of CP treated samples were observed. Likewise, no significant changes in
589 weight loss, pH and firmness were generated in CP treated cherry tomato (Misra,
590 Keener, Bourke, Mosnier, & Cullen, 2014). Ziuzina, Patil, Cullen, Keener, and
591 Bourke (2014) found that atmospheric CP treatment for 10, 60 and 120 s resulted in
592 reduction of *Salmonella*, *E. coli* and *L. monocytogenes* populations on tomato to
593 undetectable levels from initial populations of 3.1, 6.3, and 6.7 log₁₀ CFU/sample,
594 respectively. However, an extended treatment time was needed to reduce bacterial
595 populations attached on the more complicated surface of strawberries. When
596 blueberries treated with atmospheric CP for 0, 15, 30, 45, 60, 90, or 120 s, significant
597 reductions of total aerobic plate count and yeast/molds ranging from 0.8 to 1.6 log
598 CFU/g and 1.5 to 2.0 log CFU/g were observed compared to the control after 1 and 7
599 days, respectively (Lacombe, et al., 2015). However, treatments longer than 60 s and
600 90 s resulted in significant reductions in firmness and anthocyanins, respectively.
601 Besides, surface color were significantly reduced after 120 s for the L* and a* values
602 and increased after 45 s for the b* values.

603 Previous studies have demonstrated the potential application of CP in some fresh
604 products, however this novel technology applied to the fresh-cut sector is still in an
605 early stage of development. Currently only a few literatures regarding its effects on
606 physicochemical and nutritional properties of fresh-cut fruits and vegetables are
607 available. Tappi, et al. (2014) reported a 65% decrease of browning area in fresh-cut
608 apples treated by CP for 30min compared to the control ones after 4h of storage.

609 Besides, reductions of PPO activity ranging from 12% to 58% were also observed. In
610 addition, about 17% of POD and 7% of PME activities inhibition of fresh-cut melon
611 were achieved by CP treatment (Tappi, et al., 2016). Ramazzina, et al. (2015) claimed
612 that CP treatments improved color retention and reduced the darkened area formation
613 of fresh-cut kiwifruit during storage without inducing any textural change compared
614 with the control samples. Although an immediate slight loss of pigments was caused,
615 a better pigments retention was observed during storage. In addition, no significant
616 changes in antioxidants content and antioxidant activity were observed among CP
617 treated samples and control ones. Similarly, only slight reductions (up to 10%) of
618 antioxidant content and antioxidant capacity were observed in CP treated fresh-cut
619 apples (Ramazzina, et al., 2016).

620 CP processing of foods has gained much attention during the last decade by
621 showing novel and promising applications in various areas of food industry. However,
622 information about its effects on food quality and exact mechanism is still largely
623 lacking. Hence further studies should continue to focus on the changes in
624 physicochemical, sensorial and nutritional properties of foods, physicochemical
625 reaction kinetics, and penetration depths of CP. In addition, limited investigations
626 have been performed so far on whether toxic compounds are formed during the CP
627 treatment process. The safety of CP treated food has not been widely verified.
628 Therefore, integrated risk assessment of CP must be conducted by authorities in future
629 works before it is commercially applied to food industry. On the other hand, as the

630 technology developed from lab scale to commercial scale, absolute capital costs will
631 naturally increase but may be offset by improvements in energy efficiency and overall
632 engineering scale efficiencies (Niemira, 2012).

633 3.2 Chemical technologies

634 3.2.1 Acidic electrolyzed water (AEW)

635 Acidic electrolyzed water (AEW) was initially developed in Japan and has also
636 been described as functional water (Huang, Hung, Hsu, Huang, & Hwang, 2008). It is
637 produced by passing a diluted salt solution (sodium chloride and potassium chloride
638 are most frequently used) through an electrolytic cell, within which the anode and
639 cathode are separated by a membrane. The anode side of the electrolytic cell, from
640 which AEW is obtained, produces various chlorine compounds and ions such as
641 HOCl, OCl⁻, and Cl₂ gas (Gil, Gómez-López, Hung, & Allende, 2015). Acidic
642 electrolyzed water offers the potential ability to inactivate microorganisms with
643 minimal negative effects on human and the organoleptic and nutritional quality of
644 food. For these reasons, acidic electrolyzed water (AEW) has been used as a new
645 disinfectant and an alternative to chlorine decontamination for the purpose of safety
646 ensurance and shelf life extension of fresh-cut fruits and vegetables in the past years
647 (Park, Alexander, Taylor, Costa, & Kang, 2009).

648 In contrast with the disadvantages in the use of NaClO, such as skin and
649 membrane irritation and toxicity, AEW is not corrosive to skin, mucous membranes,
650 or organic material (Huang, Hung, Hsu, Huang, & Hwang, 2008). Therefore, there is

651 currently an increasing interest in the use of AEW for its high efficacy in inactivation
652 of microorganisms and minimal effects on nutritional value at low available chlorine
653 concentrations. Acidic electrolyzed water is reported to provide effective inactivation
654 of microbials on fresh-cut apples (Graça, Abadias, Salazar, & Nunes, 2011). With a
655 lower concentration of free chlorine, AEW could achieve the same or better
656 disinfection results as sodium hypochlorite solutions does. Similarly, fresh-cut mizuna
657 baby leaves subjected to AEW (260 mg/L available chlorine, 2 min) showed a
658 noticeable inhibition of natural microbial growth, resulting in a significant lower
659 microbial counts than those of the control samples throughout 11 days at 5 °C
660 (Tomás-Callejas, Martínez-Hernández, Artés, & Artés-Hernández, 2011). Although
661 the total antioxidant activity showed an approximately 35% decrease after shelf life,
662 AEW treatment did not affect the surface structure of the leaves, compared to the
663 control (deionized water). Besides, the main sensory qualities (visual appearance,
664 browning, dehydration, off-odors and off-flavors) were well maintained throughout
665 11 days at 5 °C, whereas those of the control sample were not acceptable after 7 days.
666 AEW (70 and 100 mg/L available chlorine, 2 min) treated fresh-cut broccoli showed
667 higher total phenolic content than NaOCl-disinfected samples, while preserving the
668 same antioxidant enzyme activities as NaOCl-treated samples throughout 19 days of
669 storage at 5 °C (Navarro-Rico, et al., 2014).

670 Recently, slightly acidic electrolyzed water (SIAEW) has gained much more
671 attention because of its strong antimicrobial activity and much less adverse effect to

672 human health. It provides an even lower available chlorine concentration (10 <
673 available chlorine < 30 mg/L, 5.0 < pH < 6.5) than that of strong AEW (20 <
674 available chlorine < 60 mg/L, pH < 2.7). This low available chlorine concentration of
675 SIAEW could result in the maximized use of hypochlorous acid, reduction of the
676 corrosion on the surfaces, and reduction of the human health and safety issues from
677 Cl₂ gas. In the past few years, slightly acidic electrolyzed water has been described to
678 be effective as sanitizer in some fresh-cut vegetables. It presented a stronger
679 bactericidal efficacy than that of the strong acidic electrolyzed water in fresh-cut
680 oyster mushroom after 3 min treatment at room temperature (Ding, Rahman, & Oh,
681 2011). Likewise, higher reduction of microbial and pathogens (*E. coli* O157:H7 and *L.*
682 *monocytogenes*) was observed in fresh-cut spinach treated with slightly acidic
683 electrolyzed water compared to those treated with strong acid electrolyzed water,
684 deionized water, aqueous ozone, 1% citric acid and sodium hypochlorite (NaOCl)
685 (Rahman, Ding, & Oh, 2010). Some other application of SIAEW are shown in Table
686 3.

687 Another new application is neutral electrolyzed water (NEW). NEW is generated
688 like AEW, but part of the product formed at the anode is then redirected into the
689 cathode chamber, then resulted in a neutral solution (pH 8.0 ± 0.5) (Abadias, Usall,
690 Oliveira, Alegre, & Viñas, 2008). The bactericidal success of NEW is mainly due to
691 its high oxidation reduction potential along with the presence of free available
692 chlorine and a surfactant-type action caused by the presence of free OH⁻ groups

693 (Monnin, Lee, & Pascall, 2012). It is readily able to penetrate cell membranes but less
694 corrosive to equipment and less irritating to operator skin and mucous membranes.
695 Fresh-cut broccoli treated with NEW showed better bioactive compounds (antioxidant
696 capacity, phenolics, and antioxidant enzymes) retention than that of NaClO (Graça,
697 Abadias, Salazar, & Nunes, 2011).

698 Numerous studies have been reported concerning the application of electrolyzed
699 water on fresh-cut fruits and vegetables in the past decades, however, most of them
700 primarily used electrolyzed water as a sanitizer. On the other hand, only a few
701 researches were conducted on the efficacy of electrolyzed water on sensory and
702 nutritional characteristics of fresh-cut fruits and vegetables. But the results of the
703 current studies have shown a promising prospect of electrolyzed water in fresh-cut
704 industries.

705 3.2.2 Nanotechnology

706 Nanotechnology is an emerging field of study that could offer new materials and
707 new techniques to prolong food shelf life. It involves the research and development of
708 materials with one or more dimensions that are in the range of 1-100 nm in length
709 (Mihindukulasuriya & Lim, 2014). Nano-sized particles can significantly modify the
710 physical and chemical properties of the specific material, such as improvement in
711 mechanical strength, thermal stability, electrical conductivity, and so on (Kalia &
712 Parshad, 2013).

713 Silver nanoparticles is well known as a promising antimicrobial material for its
714 antibacterial properties against a large amount of microorganisms (Duan, Zhang, Li,
715 & Mujumdar, 2008; Kuorwel, Cran, Orbell, Buddhadasa, & Bigger, 2015). They often
716 act as a source of silver ions inside the cell. In particular, silver ions can disrupt or kill
717 the microorganisms by a series of damages, including DNA damage, activation of
718 antioxidant enzymes, depletion of antioxidant molecules (e.g., glutathione), binding of
719 proteins, and structural changes in the cell wall and nuclear membrane (Mastromatteo,
720 et al., 2015; McShan, Ray, & Yu, 2014). An earlier study on quasi-nanoscale silver
721 particles (101-109 nm) showed effective result for the preservation of vegetable juice
722 (Zhang, Duan, Shan, & An, 2005). Then, application of silver nanoparticles-PVP
723 coating was reported beneficial to quality maintenance of green asparagus, leading to
724 an extended shelf life of 25 days at 2 °C and 20 days at 10 °C, respectively, whereas
725 those of the controls are 15 days at 2 °C and 10 days at 10 °C, respectively (An,
726 Zhang, Wang, & Tang, 2008). Fernández et al. (2010) developed a cellulose-silver
727 nanoparticle hybrid material combined with MAP for the preservation of fresh-cut
728 melon stored at 4°C for 10 days. It retarded the senescence of the fresh-cut melon,
729 presented remarkably lower yeast counts, while maintained a juicier appearance after
730 10 days of storage, prolonging the shelf life of fresh-cut melon by 5 days compared to
731 the controls.

732 As one of multifunctional inorganic nanoparticles, ZnO nanoparticles also have
733 the potential to inhibit microbial growth. Li et al.(2011) developed a novel polyvinyl

734 chloride film mixed with ZnO nanoparticles powders for preservation of fresh-cut
735 apples. The results showed that the ZnO nanopackaging significantly reduced the
736 decay rate by 21.9% and improved the shelf-life of fresh-cut “Fuji” apples by 6 days
737 compared to the control sample (PVC film packaging). Meng et al. (2014) reported
738 that ZnO nanoparticles coating combined with ultrasound could delay the ripening
739 process significantly by slowing down the mass loss and the softening of texture. The
740 combined application of ultrasound and ZnO nanoparticles coating was capable of
741 effectively delaying the senescence and significantly extending the storage life of
742 fresh-cut kiwifruit by 4 days.

743 Recently, along with silver nanoparticles and ZnO nanoparticles, some
744 application of other materials in nano-scale (nanoclays, chitosan nanoparticles,
745 packing materials containing metal oxide nanoparticles) or the use of them combined
746 with other techniques have captured attention in fresh-cut fruits and vegetables. For
747 example, Chawengkijwanich and Hayata (2008) developed a TiO₂
748 nanoparticle-coated oriented polypropylene (OPP) packaging film. After one day of
749 storage, a decrease of *E. coli* from 6.4 to 4.9 log CFU/g in fresh-cut lettuce packaged
750 in this bag irradiated with UVA light was observed, while that of samples stored in an
751 uncoated OPP film bag irradiated with UVA light decreased from 6.4 to 6.1 log
752 CFU/g. Other recent applications of nanotechnology in fresh-cut fruits and vegetables
753 are presented in Table 4.

754 Another new application is nanoemulsions, which is particularly suitable for the
755 fabrication of encapsulating systems for functional compounds as it prevents their
756 degradation and improves their bioavailability (Silva, Cerqueira, & Vicente, 2012).
757 Nanoemulsions can result in higher stability in terms of gravitational separation,
758 flocculation, and coalescence of oil droplets and enhanced bioactivity of emulsified
759 oils due to the smaller droplet size and a higher surface area to droplet volume ratio
760 (Kim, Oh, Lee, Song, & Min, 2014). Recently due to the formation of a protective
761 atmosphere around fresh produce, there has been increasing interest in the utilization
762 of nanoemulsions and nanoemulsion-based coatings. Kim, Oh, Lee, Song, and Min
763 (2014) inoculated grape berry with *Salmonella* and *Escherichia coli* and then
764 subjected it to lemongrass oil nanoemulsion. This treatment reduced *Salmonella* and
765 *Escherichia coli* by more than 3.2 and 2.6 log CFU/g, respectively, without significant
766 changes in its flavor and glossiness. Moreover, this treatment was also responsible for
767 the maintenance of firmness, phenolic compound concentration and antioxidant
768 activity of grape berry. Bhargava, Conti, da Rocha, and Zhang (2015) achieved an up
769 to 3.44, 2.31, and 3.05 log CFU/g reductions in *Listeria monocytogenes*, *Salmonella*
770 *Typhimurium* and *Escherichia coli* of fresh-cut lettuce by 0.05% oregano oil
771 nanoemulsions, respectively. Likewise, nanoemulsion-based edible coatings with
772 lemongrass essential oil (LEO) contributed to a faster and greater inactivation of
773 *Escherichia coli* of fresh-cut apple during storage time compared with conventional
774 emulsions (Salvia-Trujillo, Rojas-Graü, Soliva-Fortuny, & Martín-Belloso, 2015).

775 Unfortunately, although firmness was maintained, significant browning was observed
776 during storage on fresh-cut apples coated with high concentration LEO
777 nanoemulsions.

778 In the past few years, the food industry has benefited a lot from antimicrobial
779 nanomaterials. However, safety concerns should be taken into consideration before
780 they are applied commercially. The much larger surface area of nanoparticles
781 promotes a greater contact with cell membranes, as well as greater capacity for
782 absorption and migration. Hence, nano-sized materials frequently present different
783 properties than that of the normal sized materials. Once migrating into food, they may
784 cause sensory changes of foods. The potential toxicity issue of nanotechnology can be
785 even more critical than its advantages brought to preservation and protection of food.
786 Therefore, applications of nanotechnology in food preservation and packaging require
787 further studies focusing on the potential toxicity of nano-sized materials.

788 3.2.3 Ozone

789 Due to the possible formation of carcinogenic chlorinated compounds in water
790 by chlorination, ozone is attracting more interest as an alternative sanitizer to chlorine
791 (Akbas & Ölmez, 2007). In 1997, ozone was granted Generally Recognized as Safe
792 (GRAS) status and has since been fully approved by the US FDA as a direct contact
793 food sanitizing agent (Tzortzakis, Singleton, & Barnes, 2007).

794 Ozone rapidly reacts with intracellular enzymes, nucleic material, and
795 components of envelope, spore coats, or viral capsids of microorganisms. It also

796 decomposes rapidly without traces from oxidation and does not produce any toxic
797 halogenated compounds. Ozone decomposes impulsively during water treatment
798 through mechanisms involving the generation of hydroxyl free radicals ($\bullet\text{OH}$). The
799 $\bullet\text{OH}$ radicals are the principal reactive oxidizing agents and are highly effective for
800 inhibition of bacteria and virus. Ozone will oxidize organic chemicals into safer
801 elements, e.g., breaking down ammonia and cyanide into nitrogen and water. In all
802 reactions, the main byproduct after oxidation is oxygen (Krasaekoopt & Bhandari,
803 2010).

804 A number of studies have been performed on the microbial reduction by
805 applying ozone to fresh-cut produce in either aqueous or gaseous form. Karaca and
806 Velioglu (2014) demonstrated that gaseous ozone treatment ($950\mu\text{L/L}$, 20 min)
807 contributed to 1.0-1.5 log reductions in *Escherichia coli* and *Listeria innocua*
808 inoculated on sliced lettuce and spinach. When exposed to 9 ppm gaseous ozone for 6
809 h, reductions of 2.89, 2.56 and 3.06 log in *E. coli* O157, *Salmonella Typhimurium* and
810 *L. monocytogenes* populations were achieved in fresh-cut bell pepper, respectively
811 (Alwi & Ali, 2014). Likewise, significant reduction in total bacteria counts of
812 fresh-cut apple was also reported by aqueous ozone (1.4 mg/L , 5-10 min) treatments,
813 while ethylene production, PPO and POD activities, total phenol and MDA content
814 were reduced (Liu, Ma, Hu, Tian, & Sun, 2016). Moreover, the similar effects of
815 ozone have been demonstrated on fresh-cut melon (Botondi, Moschetti, & Massantini,
816 2016) and papaya (Yeoh, Ali, & Forney, 2014).

817 Despite above mentioned advantages, ozone can cause significant negative
818 effects on samples treated with ozone. Ascorbic acid, total phenolic contents and
819 antioxidant activity in ozone-treated (950 μ L/L, 20 min) sliced parsley were 40.1%,
820 14.4%, and 41.0%, respectively, less than the control samples (Karaca & Velioglu,
821 2014). Besides, enhanced antioxidant capacity of ozone treated fresh-cut guava,
822 pineapple and banana was achieved by a compromised reduction in vitamin C content
823 (Alothman, Kaur, Fazilah, Bhat, & Karim, 2010). Moreover, Kim, et al. (2006)
824 reported that the surface texture of the fresh-cut lettuce was damaged by ozonated
825 water above 5 ppm.

826 Although ozone has been applied to fresh and fresh-cut produce for quite a long
827 period, special attention must be paid to the detrimental health effects induced by the
828 exposure to high concentration and extended time of ozone. It is reported that
829 increasing exposure and concentration of ozone is associated with headache, eye, nose,
830 throat and respiratory irritation, lung damage with chronic respiratory disease, edema,
831 and hemorrhage (de Candia, Morea, & Baruzzi, 2015). In this regard, the Federal
832 Occupational Safety and Health Administration (OSHA) in the United States
833 specified the threshold limit value of 0.1 ppm for long-term (8 hours) and 0.3 ppm for
834 short-term (15 minutes) continuous exposure to ozone in the working environment
835 (Horvitz & Cantalejo, 2014).

836 3.3 Biopreservation technologies

837 3.3.1 Bacteriophages

838 Bacteriophages are used as a novel, environmentally-friendly and effective
839 biopreservation method for the control of food quality. They could specifically and
840 effectively infect and multiply in their respective host bacterial cells (Meireles,
841 Giaouris, & Simões, 2016). Thus, they are harmless to humans, animals, and plants.

842 Promising results using bacteriophage have been reported for the three dominant
843 foodborne pathogens, namely *Salmonella spp.*, *L. monocytogenes* and *E. coli*
844 O157:H7 (Hudson, et al., 2013; Spricigo, Bardina, Cortés, & Llagostera, 2013). The
845 first reported application of the bacteriophage mixture for decontamination of
846 fresh-cut fruits (fresh-cut honeydew melon and apple slice) was proposed by
847 Leverentz et al (2001). A significant reduction of *Salmonella* was observed on
848 fresh-cut honeydew melon stored at 5, 10 and 20 °C. However, similar results were
849 not found on fresh-cut apples at any of the three temperatures. This corresponded to
850 the number of viable phages on the two foodstuffs. Later they observed a significant
851 reduction of *L. monocytogenes* on fresh-cut melon, but not on fresh-cut apple again
852 (Leverentz, et al., 2003). Although bacteriophages could not completely eliminate
853 foodborne pathogens, they are suggested as a novel and environmentally-safe
854 alternative to chemical sanitizers for decontamination of some fresh-cut fruits and
855 vegetables.

856 Although bacteriophages have been used in some fresh-cut fruits and vegetables,
857 most of the literatures are focused on the antimicrobial effects. Little has been done
858 on their effect on physicochemical and sensory properties of treated foods. Despite

859 the fact that literatures on the application of antimicrobial activity of bacteriophages
860 for fresh-cut fruits and vegetables are still limited, these current results are
861 encouraging and have attracted extensive research interest for the decontaminating of
862 fresh-cut fruits and vegetables in recent years (as presented in Table 5). However,
863 under certain circumstances, it took a long time for specific bacteriophage to contact
864 with corresponding microorganism (Spricigo, Bardina, Cortés, & Llagostera, 2013).
865 Thus further research is required to reduce the contact time.

866 3.3.2 Bacteriocins

867 Bacteriocins can be generally defined as antimicrobial peptides or proteins
868 capable of inhibiting some spoilage and disease-causing microorganism (Balciunas, et
869 al., 2013). They are produced by a large number of bacteria and have been used for
870 biopreservation, shelf-life extension, clinical antimicrobial action and control of
871 fermentation microflora. They cover a very broad field of application, including both
872 the food industry and the medical sector. Bacteriocins produced by lactic acid bacteria
873 (LAB) are receiving great attention because they are produced by bacteria that are
874 generally considered beneficial to human health and food production (Oliveira, et al.,
875 2014). Currently only two bacteriocins are being used commercially as food
876 preservatives. One is nisin produced by *Lactococcus lactis* and the other one is
877 carnocyclin A produced by *Carnobacterium maltaromaticum* UAL307 used in
878 ready-to-eat meat products (O'Connor, Ross, Hill, & Cotter, 2015). They are

879 approved as GRAS by the U.S. Food and Drug Administration, in particular when
880 they are applied to the specific food product.

881 Leverentz et al. (2003) reported a significant reduction of *L. monocytogenes* up
882 to 3.2 log units and 2.0 log units on fresh-cut melon and apple treated with
883 bacteriocins stored at 10 °C after 7 days of storage, respectively. Moreover, higher
884 reductions (up to 5.7 log units on fresh-cut melon and up to 2.3 log units on fresh-cut
885 apple) were achieved when nisin was used in combination with bacteriophage.

886 Randazzo et al. (2009) also observed an up to 2.7 log units reduction of *L.*
887 *monocytogenes* on fresh-cut lettuce sprayed with bacteriocin compared with the
888 sample without bacteriocin after 7 days of storage at 4 °C. Although *L.*
889 *monocytogenes* was not completely eliminated on the fresh-cut lettuce, the results
890 proposed the potential use of bacteriocins as a novel and safe sanitizer to improve
891 microbial safety of fresh-cut fruits and vegetables.

892 Barbosa et al. (2013) developed a antimicrobial cellulose film containing 25%
893 nisin to extend the shelf life of minimally processed mangoes for 12d storage at 5 °C.
894 They found the maintenance of physicochemical characteristics (pH, total titratable
895 acidity, vitamin C content, browning index and soluble solids) of minimally processed
896 mangoes packed with antimicrobial films for 9 days during storage. Moreover, a
897 significant reduction of *L. monocytogenes* was observed. Fresh-cut mangoes packed
898 with antimicrobial films showed a 1000-fold reduction in the number of viable cells
899 after two days of storage, and no viable cells were detected after 4 days even after an

900 initial contamination of 10^7 CFU/mL. However, *L. monocytogenes* remained at high
901 level (10^6 to 10^7 CFU/mL) in control samples (packed without nisin) throughout 12
902 days of storage. Hence, they suggested a promising use of nisin in packaging to
903 improve the safety of minimally processed mangoes.

904 Later, Narsaiah et al. (2015) reported the application of bacteriocin-incorporated
905 alginate coating on the preservation of minimally processed papaya, which extending
906 its shelf life to 21 days compared to 15 days for the control. Significant inhibition of
907 microbial growth, as well as maintenance or slight changes in physical and chemical
908 properties were observed in samples treated with the bacteriocin-incorporated alginate
909 coating. The total plate count was only at 10^3 CFU/g as compared to 10^7 CFU/g in the
910 control after 21 days of storage. Besides, firmness and weight loss in coated samples
911 were 8.7 and 7.4 times less than those of the control, respectively.

912 Bacteriocins are expected to behave differently on different target bacteria and
913 under different environmental conditions. Since the efficacy of bacteriocins depends
914 on environmental factors, it is necessary to determine more precisely the most
915 effective conditions for application of each particular bacteriocin. Similar to the
916 application of bacteriophage, only a few literature applied bacteriocins to fresh-cut
917 fruits and vegetables are available. The effective antimicrobial effects of bacteriocins
918 on fresh-cut melon, apple, mango, lettuce and papaya are supported by the currently
919 limited studies. As consumers are increasingly demanding for the natural foods, food
920 processed without any addition of chemical preservatives are becoming more

921 attractive. Therefore, promising findings currently available on fresh-cut fruits and
922 vegetables will be the driving force for its future development if well combined with
923 other proper techniques.

924 3.3.3 Bioprotective microorganism

925 Due to the inability to completely inactivate microorganisms, the potential
926 toxicity to human, the residues on food and the negative effects of chemical
927 preservatives on the sensorial properties of fresh and fresh-cut fruits and vegetables,
928 some bioprotective microorganisms have been proposed as alternatives to them
929 (Leverentz, et al., 2006; Oliveira, et al., 2015b; Trias, Bañeras, Badosa, & Montesinos,
930 2008). It is feasible to prevent microbial growth by introducing other competitive
931 microorganisms that are beneficial to human (Meireles, Giaouris, & Simões, 2016).
932 Lactic acid bacteria (LAB) are generally recognized as GRAS by the US FDA. They
933 have a long history of safe use in foods as natural microflora of meat, milk, vegetables
934 and fish, both as protective cultures and bacteriocin producers.

935 Some bioprotective microorganisms isolated from LAB have already shown its
936 potential for application in fresh-cut fruits and vegetables. For example, the strains B2
937 of *Lactobacillus plantarum* and PBCC11.5 of *Lactobacillus fermentum* inhibited the
938 growth of *L. monocytogenes* on fresh-cut cantaloupe (Russo, et al., 2015). The main
939 physicochemical and nutritional qualities of the fresh-cut cantaloupe were unaffected
940 by the bioprotective microorganisms, except for some nutritional or sensorial quality
941 attributes (ascorbic acid content, sucrose content, off odor and off flavor) when

942 fresh-cut cantaloupe were inoculated with *Lactobacillus plantarum* B2. This was
943 probably due to a more intense metabolic activity as supported by the higher O₂ and
944 sucrose consumption rates of *Lactobacillus plantarum* B2. Their findings indicated
945 that careful selection of bioprotective strains should be taken into consideration before
946 its commercial application in fresh-cut fruits in order to avoid quality changes. Luo et
947 al. (2015) isolated a strain of LAB RD1 from traditional Chinese fermented radish and
948 investigated its efficacy on inhibition of *Salmonella* on fresh-cut apples. Significant
949 inhibitory efficiency against the growth of *Salmonella* on fresh-cut apple pieces was
950 observed, without any discriminable odor or visible appearance changes after 7 days
951 of storage at 10 °C. However, *Salmonella* counts in the control samples was above 5.0
952 log CFU/g on day 4, while those in LAB treated samples ranged from 3.5 to 4.8 log
953 CFU/g throughout the 7 days of storage. Siroli et al. (2015) applied the strains CIT3
954 and V7B3 of *Lactobacillus plantarum* in combination with natural antimicrobials
955 (2-(E)-hexenal/hexanal, 2-(E)-hexenal/citral for apples and thyme for lamb's lettuce)
956 to fresh-cut apples and lettuce, extending the shelf life by 8 to 10 days compared to
957 the control.

958 The scientific community has never stop continuing search for novel use of
959 bioprotective microorganisms for the purpose of food preservation. Recently, the
960 application of a novel strain of *Pseudomonas graminis* CPA-7 has been reported to
961 prevent the growth of foodborne pathogens in some fresh-cut produce (Alegre, et al.,
962 2013a; Alegre, et al., 2013b). The results showed an effective reduction in foodborne

963 pathogens (*E. coli* O157:H7, *Salmonella*, *L. monocytogenes* and *Listeria innocua*) on
964 minimally processed apples and peaches under both laboratory and simulated
965 commercial conditions. Moreover, no significant changes was found on color, while
966 an increase in firmness was observed. Thus, a combined use of *Pseudomonas*
967 *graminis* CPA-7 with other disinfection techniques, such as low temperature storage
968 and MAP was proposed.

969 Then studies on fresh-cut melon using *Pseudomonas graminis* CPA-7 combined
970 with MAP were investigated (Abadias, et al., 2014). Significant reduction of
971 *Salmonella* and *L. monocytogenes* was observed on fresh-cut melon after 2 days of
972 storage at 10 °C and 5 days of storage at 20 °C, respectively. Moreover, no significant
973 differences were found in soluble solids content, titratable acidity, pH and firmness of
974 fresh-cut melon in CPA-7 treated and untreated samples. With regard to color
975 parameter, it decreased significantly both in samples stored at 5 and 10 °C. Although
976 lower scores of visual appearance were found in CPA-7 treated samples stored at 5 °C,
977 all treatments under air or MAP packaging represented good visual quality scores
978 after 8 days of storage. However, visual appearance of sample stored at 10 °C showed
979 a drastic decrease after 5 days of storage. Further study showed that by the treatment
980 of CPA-7, antioxidant properties and vitamin C content of fresh-cut melon were
981 retained. Although PPO activity increased during storage regardless of the addition of
982 CPA-7, POD activity was higher than that of the untreated samples during 8 days of
983 storage at 5 °C (Plaza, Altisent, Alegre, Viñas, & Abadias, 2016).

984 These researches proposed a promising alternative, if well combined with other
985 proper techniques, to chemical preservation of fresh-cut fruit and vegetables.
986 Although, at laboratory scale, applications of these novel bioprotective
987 microorganisms reached successful achievement in preservation of fresh-cut fruits
988 and vegetables, it should be pointed out that particular attention should be paid to
989 further studies concerning safety aspect and careful selection of targeted bioprotective
990 microorganisms before commercial applications are officially approved.

991 **4. Future outlook and challenges in fresh-cut fruits and vegetables**

992 This paper reviewed recent developments in shelf life extension technologies
993 which have been applied to fresh-cut fruits and vegetables. These novel technologies
994 include physical, chemical and biopreservation technologies, such as modified
995 atmosphere packaging, pressurized inert gases, electron beam irradiation, pulsed light,
996 ultraviolet light, cold plasma, acidic electrolyzed water, nanotechnology, ozone,
997 bacteriophage, bacteriocins and bioprotective microorganisms. Each emerging
998 technique has its advantages and limitations and can be applied to different fresh-cut
999 fruits and vegetables.

1000 The fresh-cut industry is expected to continue expanding rapidly in the
1001 forthcoming year, to which novel technologies for longer shelf life of fresh-cut
1002 produce have been applied. However, extended shelf life of fresh-cut products
1003 without compromising in sensory and nutritional qualities, sometimes may be
1004 achieved by well combination of several proper techniques. Future studies should aim

1005 at improving organoleptic quality and nutritional value of fresh-cut produce by
1006 reasonable combinations of these novel technologies.

1007 On the other hand, application of some novel technologies is still in an early
1008 stage of development and only exists at the laboratory level. This requires extensive
1009 trials at pilot scale and industrial scale in the future work. Moreover, food safety
1010 oriented techniques are perceived better than convenience oriented ones. Therefore,
1011 the potential toxicity and integrated risk assessment of some novel technologies, such
1012 as cold plasma and nanotechnology, must be conducted by authorities in the future.
1013 Last but not least, further progress in terms of the efficacy, legislation,
1014 cost-effectiveness ratio and convenient manipulation of these novel technologies
1015 should also be highlighted in the future works.

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1023

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Table 1 Main causes of quality loss of some fresh-cut fruits and vegetables

Fresh-cut Products	Main causes of degradation
apple	browning
pear	browning
mango	browning, decaying
watermelon	juice leakage, softening
lettuce	browning
potato	browning
carrot	browning, loss of moisture, lignin formation
eggplant	browning, softening
broccoli	chlorophyll degradation
cucumber	softening, fermentation
onion	softening, browning

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Table 2 Application of pulsed light in fresh-cut fruits and vegetables

Products	Treatment	Effects	References
fresh-cut mushroom	4.8 Jcm ⁻²	Effective inhibition of aerobic mesophilic and psychrophilic microorganisms, yeasts and moulds; no significant changes in sensory and antioxidant properties.	(Oms-Oliu, Aguiló-Aguayo, Martín-Belloso, & Soliva-Fortuny, 2010)
fresh-cut apple	11.9 Jcm ⁻²	higher microbial reduction of <i>Listeria innocua</i> , <i>Escherichia coli</i> , and <i>Saccharomyces cerevisiae</i> , while maintenance in color	(Gómez, Salvatori, García-Loredo, & Alzamora, 2012)
fresh-cut apple	23.9 Jcm ⁻² , combined with pretreatment of ascorbic acid(1%) and calcium chloride(0.1%) dipping	effective in inhibition of browning and microbial growth	(Gómez, et al., 2012)
fresh-cut mushroom	12 Jcm ⁻² PL treatments of full wavelength spectrum (180-1100 nm)	3 and 2 log reductions in <i>Escherichia coli</i> and <i>Listeria innocua</i> , while significant lower firmness and lightness	(Ramos-Villarroel, Aron-Maftei, Martín-Belloso, & Soliva-Fortuny, 2012b)
fresh-cut watermelon	12 Jcm ⁻² PL treatments of full wavelength spectrum (180-1100 nm)	effective inactivation of <i>Escherichia coli</i> and <i>Listeria innocua</i> ; significant decrease in ethylene production; higher negative effect on the color and texture	(Ramos-Villarroel, Aron-Maftei, Martín-Belloso, & Soliva-Fortuny, 2012a)
fresh-cut mangoes	8 Jcm ⁻²	maintenance of the firmness, color and nutritional quality (carotenoid content, phenol and total ascorbic acid)	(Charles, Vidal, Olive, Filgueiras, & Sallanon, 2013)
fresh-cut avocado	3.6, 6.0 and 14 Jcm ⁻²	3.6 Jcm ⁻² of PL led to the lowest growth of yeasts and molds; 6.0 Jcm ⁻² of PL led to the best maintenance of chlorophyll a and b ; 14 Jcm ⁻² of PL led to the highest relative hue values	(Aguiló-Aguayo, Oms-Oliu, Martín-Belloso, & Soliva-Fortuny, 2014)
fresh-cut apple	17.5 Jcm ⁻²	effective maintenance in color; no significant changes in firmness	(Ignat, Manzocco, Maifreni, Bartolomeoli, & Nicoli, 2014)
fresh-cut apple	14 Jcm ⁻² of PL combined with gellan-gum based (0.5% w/v) edible coatings	effective retardation of microbiological deterioration and maintenance in sensory quality	(Moreira, Tomadoni, Martín-Belloso, & Soliva-Fortuny, 2015)
fresh-cut avocado, watermelon and mushroom	12 Jcm ⁻² of PL combined with malic acid (2% w/v) dips	more than 5 log reductions of <i>Listeria innocua</i> and <i>Escherichia coli</i> throughout storage	(Ramos-Villarroel, Martín-Belloso, & Soliva-Fortuny, 2015)

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Table 3 Application of slightly acidic electrolyzed water in fresh-cut fruits and vegetables

Products	Treatment	Effects	References
fresh-cut cabbage	SIAEW (pH 6.1±0.0, 20±1.2 mg/L available chlorine), 10 min	efficacy of SIAEW was equivalent to or higher than that of NaOCl solution.	(Koide, Takeda, Shi, Shono, & Atungulu, 2009)
fresh-cut daikon sprout, lettuce, and Chinese celery	SIAEW (pH 5.8±0.5, 21.4±0.9 mg/L available chlorine), 5 min	significant reduction of the total aerobic mesophilic bacteria of Chinese celery, lettuce and daikon sprouts by 2.7, 2.5 and 2.45 log CFU/g, respectively; significant reduction of <i>E. coli</i> by 2.7, 2.8 and 2.8 log CFU/g, and of <i>Salmonella spp.</i> by 2.87, 2.91 and 2.91 log CFU/g of Chinese celery, lettuce and daikon sprouts, respectively	(Issa-Zacharia, Kamitani, Miwa, Muhimbula, & Iwasaki, 2011)
fresh-cut carrot slices	SIAEW (pH 5.5±0.1, 23.0±1.2 mg/L available chlorine), 10 min, combined with mild heat	no significant differences in color and hardness; higher reduction of the total aerobic bacteria, as well as molds and yeasts than that of SIAEW under room temperature and tap water	(Koide, Shitanda, Note, & Cao, 2011)
fresh-cut cucumber	SIAEW (pH 6.28±0.03, 19.8±1.2 mg/L available chlorine), 5 min	higher reduction of aerobic bacteria counts and mold and yeast counts than that of NaClO treatment	(Liu, Dong, & Jiang, 2011)
fresh-cut cilantro	SIAEW (pH 5.85±0.05, 19.46±0.32 mg/L available chlorine), 5 min, combined with mild heat	maintenance in flavor, firmness and level of electrolyte leakage; no significant changes in color	(Hao, Li, Wan, & Liu, 2014)
fresh-cut bell pepper	SIAEW (pH 5.0-5.2, 28-30 mg/L available chlorine) combined with ultrasound and mild heat, at 60 °C for 1 min	effective in reduction of <i>L. monocytogenes</i> and <i>S. Typhimurium</i> ; no significant changes in color and hardness	(Luo & Oh, 2016)

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Table 4 Application of nanotechnology in fresh-cut fruits and vegetables

Products	Type of nanoparticles	Effects	Shelf life	Ref.
fresh-cut kiwifruit and pineapple	silver-montmorillonite nanoparticles (Ag-MMT) 20 mg of Ag-MMT	effective in inhibiting microbial growth, while maintaining sensorial quality	14-16 days	(Costa, Conte, Buonocore, & Del Nobile, 2011)
fresh-cut carrot	calcium-alginate coating loaded with silver-montmorillonite nanoparticles film thickness of 20 μm	effective in control of microbial growth and maintenance of color, odor, firmness and overall quality	62-70 days	(Costa, Conte, Buonocore, Lavorgna, & Del Nobile, 2012)
fresh-cut apple	polyvinyl chloride (PVC) film loaded with ZnO nanoparticles	significant reduction in the decay rate, MDA, PPO, POD, inhibition of browning	12 day	(Li, et al., 2011)
fresh-cut kiwifruit	ZnO nanoparticles combined with ultrasound treatment (40 KHz, 350 W, 10 min),	significantly slowed down ethylene and CO ₂ production, loss of water and firmness	10 days	(Meng, Zhang, & Adhikari, 2014)
fresh-cut <i>Zizania latifolia</i>	chitosan/nano-chitosan composite coating	effective in prevention of browning and lignification, inhibition of PAL and POD, improvement of SOD and CAT	12 days	(Luo, Jiang, Bao, Wang, & Yu, 2013)
fresh-cut sugarcane	nano-CaCO ₃ -based low density polyethylene	efficient retardation for growth of microorganisms, inhibition of respiration and ethylene production, prevention of increases in NI, AI, PAL, PPO and POD activities, delaying browning	5 days	(Luo, Wang, Wang, & Feng, 2014)
fresh-cut Chinese yam	nano-CaCO ₃ -based low density polyethylene	efficient for retarding growth of microorganisms, inhibiting respiration and ethylene production, preventing increases in PAL, PPO and POD activities, delaying browning	5 days	(Luo, Wang, Jiang, & Xu, 2015)
fresh-cut apple	chitosan-ribosephosphate nanoparticles	effective for antimicrobial activity against moulds and yeasts, and mesophilic and psychrotrophic bacteria, no influence on color and firmness	8 days	(Pilon, et al., 2015)

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Table 5 Application of bacteriophage in fresh-cut fruits and vegetables

Products	Type of bacteriophage	Targeted pathogen	References
fresh-cut honeydew melon and apple	bacteriophage mixture (SCPLX-1)	<i>Salmonella spp.</i>	(Leverentz, et al., 2001)
fresh-cut cantaloupes and lettuce	bacteriophage mixture (LM-103 and LMP-102)	<i>L. monocytogenes</i>	(Leverentz, et al., 2003)
organic baby spinach and baby romaine lettuce	ECP-100	<i>E. coli 0157:H7</i>	(Sharma, Patel, Conway, Ferguson, & Sulakvelidze, 2009)
fresh-cut lettuce and spinach	bacteriophage mixture (family Caudovirales)	<i>E. coli 0157:H7</i>	(Viazis, Akhtar, Feirtag, & Diez-Gonzalez, 2011)
fresh-cut lettuce	phage cocktail	<i>E. coli 0157:H7</i>	(Boyacioglu, Sharma, Sulakvelidze, & Goktepe, 2013)
fresh-cut melon, apple and pear	EcoShield (Lytic bacteriophages)	<i>E. coli 0157:H7</i>	(Ferguson, Roberts, Handy, & Sharma, 2013)
fresh-cut lettuce	Listex P100	<i>L. monocytogenes</i>	(Oliveira, et al., 2014)
	Listex P100	<i>L. monocytogenes</i>	(Oliveira, Abadías, Colás-Medà, Usall, & Viñas, 2015)
	Salmonalex	<i>Salmonella spp.</i>	

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Recent Developments in Shelf Life Extension Technologies of Fresh-cut Fruits and Vegetables

Highlights

Bullet point 1: Recent developments in novel shelf life extension technologies applied for fresh-cut fruits and vegetables are reviewed.

Bullet point 2: Characteristics of novel shelf life extension technologies methods are discussed briefly.

Bullet point 3: Novel methods are presented in the following order: Physical technologies, chemical technologies and biopreservation technologies.

Bullet point 4: Non-thermal preservation technologies, synthetic additive-free or natural additive-based preservation techniques are presented.