

Citation for published version: Islam, MS, Dominko, R, Masquelier, C, Sirisopanaporn, C, Armstrong, AR & Bruce, PG 2011, 'Silicate cathodes for lithium batteries: alternatives to phosphates?', *Journal of Materials Chemistry*, vol. 21, no. 27, pp. 9811-9818. https://doi.org/10.1039/c1jm10312a

DOI: 10.1039/c1jm10312a

Publication date: 2011

Document Version Peer reviewed version

Link to publication

University of Bath

Alternative formats

If you require this document in an alternative format, please contact: openaccess@bath.ac.uk

General rights

Copyright and moral rights for the publications made accessible in the public portal are retained by the authors and/or other copyright owners and it is a condition of accessing publications that users recognise and abide by the legal requirements associated with these rights.

Take down policy If you believe that this document breaches copyright please contact us providing details, and we will remove access to the work immediately and investigate your claim.

Silicate cathodes for lithium batteries: alternatives to phosphates?

M. Saiful Islam,^a* Robert Dominko,^b Christian Masquelier,^c Chutchamon Sirisopanaporn,^{b,c} A. Robert Armstrong^d and Peter G. Bruce^d

s Received (in XXX, XXX) Xth XXXXXXXX 200X, Accepted Xth XXXXXXXX 200X First published on the web Xth XXXXXXXX 200X DOI: 10.1039/b000000x

Polyoxyanion compounds, particularly the olivine-phosphate LiFePO₄, are receiving considerable attention as alternative cathodes for rechargeable lithium batteries. More recently, an entirely new class of polyoxyanion cathodes based on the ¹⁰ orthosilicates, Li₂MSiO₄ (where M = Mn, Fe, Co), has been attracting growing interest. In the case of Li₂FeSiO₄, iron and silicon are among the most abundant and lowest cost elements, and hence offer the tantalising prospect of preparing cheap and safe cathodes from rust and sand! This Highlight presents an overview of recent developments and future challenges of silicate cathode materials focusing on their structural polymorphs, electrochemical behaviour and nanomaterials chemistry.

15 1. Introduction

For the next generation of rechargeable lithium batteries, there is intensive research activity targeted on developing new electrode materials, particularly for large-scale use in hybrid electric or pure electric vehicles and in stationary energy storage of 20 solar/wind power [1-3]. Polyoxyanion compounds are receiving

- ²⁰ solar/wind power [1-3]. Polyoxyanion compounds are receiving considerable interest as alternative cathodes to the conventional intercalation oxides, layered LiCoO₂ or spinel LiMn₂O₄. The strong binding of the oxygen within polyoxyanions enhances stability and thus safety, compared with transition metal oxides.
- ²⁵ The electronic inductive effect shifts the d-states of the transition metal ions and hence the redox potentials, providing a means of tuning the latter. Phosphate materials, particularly LiFePO₄, have been extensively studied and continue to be important [2,3].
- More recently, a new class of polyoxyanion cathodes ³⁰ based on the orthosilicates, Li_2MSiO_4 (where $M = Mn^{2+}$, Fe^{2+} , Co^{2+}), has been attracting significant attention [4-34]. The relatively strong Si-O bonds promote similar lattice stabilization effects to the phosphate bonds found in LiFePO₄. Of these silicates, the most studied is Li_2FeSiO_4 , with iron and silicon
- ³⁵ being among the most abundant and lowest cost elements. Indeed, developing cheap, sustainable and safe cathode materials is a prime target for large scale lithium batteries.

A key feature of the Li_2MSiO_4 system is that, in principle, extraction of two lithium ions is possible for a two 40 electron redox process (i.e., operating on both M^{2+}/M^{3+} and M^{3+}/M^{4+} redox couples) especially for the Mn system; this should produce a higher capacity (e.g. above 300 mAh/g for Li_2MnSiO_4) than the olivine phosphates in which one lithium at most can be extracted.

⁴⁵ Although numerous examples are cited, it is beyond the scope of this short review to give an exhaustive summary of all the studies in this highly active field. Rather, this article highlights recent developments of silicate-based cathodes with emphasis on their crystal structures, electrochemical behaviour ⁵⁰ and nanomaterials chemistry.

2. Polymorphism and Defects

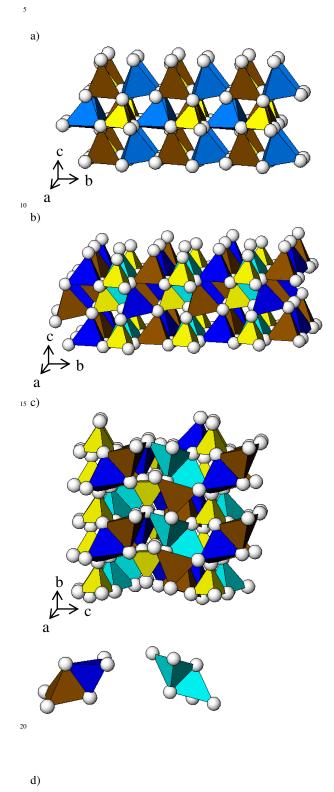
 Li_2MSiO_4 compounds (M = Fe, Mn, Co) belong to a large family of materials known as the tetrahedral structures [35,36]. These ⁵⁵ structures are composed of tetragonally packed oxide ions (a distorted form of hexagonal close packing) within which half the tetrahedral sites are occupied by cations, such that face sharing between the pairs of tetrahedral sites is avoided. The cations can order within the tetrahedral sites in different ways and various ⁶⁰ structural distortions are possible, leading to a rich and complex polymorphism, as summarised below.

The tetrahedral structures may be divided into two families, designated β and γ (related to the β - and γ polymorphs of Li₃PO₄). In the β structure all the tetrahedra point in the same 65 direction, perpendicular to the close-packed planes, and share only corners with each other, shown in Figs 1(a), (b). In the case of the γ polymorphs, the tetrahedra are arranged in groups of three with the central tetrahedron pointing in the opposite direction to the outer two, with which it shares edges (Figs ⁷⁰ 1(c),(d),(e)). Where both β and γ polymorphs exist for a given compound the latter is stable at higher temperatures, with the β to γ transformation involving inversion of half the tetrahedral sites [36]. Several variants of both β and γ exist, involving either ordering or distortions of the parent structures; they are 75 designated β_{I} , β_{II} , γ_{0} , γ_{II} , γ_{s} (Fig. 1). In many instances these phases may be quenched to room temperature, where they exhibit long-term stability.

 Li_2FeSiO_4 . Several structures have been proposed to describe Li₂FeSiO₄. The first was reported by Nyten et al [5] who suggested an orthorhombic structure (based on β -Li₃PO₄), with space group $Pmn2_1$ (Fig. 1a). In this structure chains of LiO₄ tetrahedra run along the *a* direction parallel to chains of alternating FeO₄ and SiO₄ tetrahedra. Later, Nishimura *et al.* [7] reported the structure of Li₂FeSiO₄ prepared at 800°C using a ⁸⁵ monoclinic space group $P2_1$. The structure has been designated by these authors as γ_s , Fig. 1(c). It differs from the other γ structures in that there are no edge sharing trimers of tetrahedra; instead one set of LiO₄ tetrahedra are arranged in edge sharing pairs with FeO₄ tetrahedra, whilst the other set of LiO₄ tetrahedra ⁹⁰ forms edge sharing pairs with itself, Fig. 1(c). More recently this description has been simplified using the higher symmetry space group $P2_1/n$ [7b,17].

Sirisopanaporn et al [16] have described the crystal structure of a new γ_{II} -polymorph of Li₂FeSiO₄, Fig 1(e), obtained ⁹⁵ by quenching from 900°C; the structure was established by electron microscopy, XRD, and neutron diffraction; it is

isostructural with Li₂CdSiO₄ (space group *Pmnb*), and differs from the γ_s structure obtained by quenching from 800°C [7]. A simple β_{II} polymorph (Fig. 1(a)), space group *Pmn2*₁, may be prepared by hydrothermal synthesis at low temperature [8].



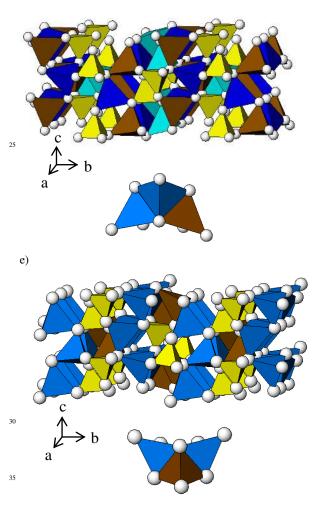


Fig 1. Structures of Li₂MSiO₄ polymorphs; (a) β_{II} structure in which all the tetrahedra point in the same direction, perpendicular to the closepacked planes, and share only corners with each other; chains of LiO₄ along the a-axis and parallel to chains of alternating MO₄ and SiO₄ (b) β_I ⁴⁵ structure, all tetrahedral point in same direction with chains of alternating LiO₄ and MO₄ tetrahedra along *a*, parallel to chains of alternating LiO₄ and SiO₄ tetrahedra, c) γ₅ structure, half tetrahedra pointing in opposite directions and contain pairs of LiO₄/MO₄ and LiO₄/LiO₄ edge-sharing tetrahedra (inset), d) γ₀ structure in which the tetrahedra are arranged in ⁵⁰ groups of three with the central tetrahedron pointing in the opposite direction to the outer two, with which it shares edges; the group of 3 edge-sharing tetrahedra consist of the sequence Li-Li-M (inset), e) γ_{II} structure in which the group of 3 edge-sharing tetrahedra consist of the sequence Li-M-Li (inset). SiO₄ (yellow); MO₄ (brown); LiO₄ (blue); light ⁵⁵ and dark blue tetrahedra represent crystallographically distinct Li sites.

It has been demonstrated that variations in the FeO₄ geometry (orientation, size, and distortion) influence the ⁶⁰ equilibrium potential measured during the first oxidation of Fe²⁺ to Fe³⁺ in all polymorphs. Shorter and hence stronger (more covalent) Fe-O bonds result in greater splitting in energy between bonding and anti-bonding states, lowering the Fe²⁺/Fe³⁺ redox potential vs. Li⁺/Li⁰ (Fig. 2) [18]. Magnetic susceptibility ⁶⁵ measurements [6] indicate that Li₂FeSiO₄ powders prepared at 800 °C possess an antiferromagnetic ordering below T_N = 25 K due to long range Fe-O-Li-O-Fe interactions.

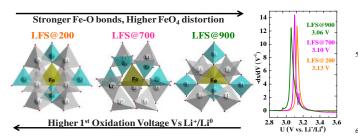
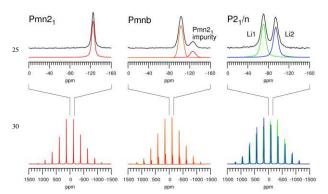


Fig 2. Local environments around FeO₄ tetrahedra (in green) in the three polymorphs of Li₂FeSiO₄: β_{II} (LFS@200); γ_s (LFS@700); γ_{II} (LFS@900). (LiO₄ in grey, SiO₄ in blue) and derivative plots obtained from PITT in ⁵ the first oxidation of these three polymorphs [18].

 Li_2MnSiO_4 . From powder X-ray diffraction (XRD), Dominko et al [8] proposed an orthorhombic β_{II} structure for Li_2MnSiO_4 (based on β -Li_3PO₄, space group $Pmn2_1$); they also pointed out the possibility of another γ_{II} -polymorph (Pmnb) detected by electron diffraction. XRD studies by Politaev et al [19] reported a γ_0 structure with monoclinic symmetry (space group $P2_1/n$) based on γ -Li_3PO₄, similar to that reported for monoclinic Li_2CoSiO₄ [32] (Fig. 1d); they also observed a small 15 amount of Li/Mn cation exchange in Li_2MnSiO₄. Atomistic defect modelling studies on Li_2MnSiO₄ [20] indicate that the most energetically favourable intrinsic disorder is the Li-Mn antisite or cation exchange defect, suggesting a small population of Li on Mn sites and Mn on Li sites, dependent on synthesis routes 20 and thermal history.



35 Fig 3. ⁶Li MAS NMR spectra of three Li₂MnSiO₄ polymorphs (after ref [15]). The upper part shows isotropic bands and lower part presents the entire manifolds of spinning sidebands.

- ⁴⁰ ⁶Li MAS NMR spectroscopy has proved to be a very useful tool to distinguish between different Li₂MnSiO₄ polymorphs [15]. Lithium nuclei occupying crystallographically inequivalent lithium sites within a single polymorph exhibited NMR signals at different and well resolved positions (Fig. 3).
- 45 Density functional theory (DFT) calculations [9] on orthorhombic Li₂MnSiO₄ predict that this phase is unstable on extraction of large amounts of lithium. Arroyo-de Dompablo et al [12] also reported DFT calculations on the thermodynamic stability of Li₂MnSiO₄ polymorphs predicting that the lowest ⁵⁰ energy is found for the β-Li₃PO₄-based derivatives. Atomistic defect modelling studies [20] predict favourable Al³⁺ dopant

incorporation on the Si site with Li interstitial compensation; this suggests a possible synthesis-doping strategy of introducing additional lithium into Li₂MnSiO₄ for higher capacities. Recent ⁵⁵ DFT-based studies have investigated the electronic structure, structural stability and ion substitution in the Li₂MSiO₄ materials [31].

Li₂CoSiO₄. The third member of the orthosilicate family of cathode materials, Li2CoSiO4, has received 60 comparatively less attention [32-34]. Three polymorphic forms $(\beta_{II}, \beta_{I}, \text{ and } \gamma_{0})$ have been prepared and investigated with powder diffraction and ⁷Li MAS NMR [32,33]. The β_{II} (*Pmn2*) polymorph was obtained by hydrothermal synthesis (150 °C), and subsequent heat treatments yielded the β_{I} (*Pbn2*₁) form (700°C) ₆₅ and the γ_0 (P2,/n) form (1100 °C then quenching from 850°C). Rietveld refinement of X-ray and neutron powder diffraction patterns reveal antisite disorder for β_{II} with Li on the Co site and Co sharing the Li site (essentially an inverse β_{II} structure analogous to inverse spinels), very moderate Li/Co mixing for β_I , ⁷⁰ and no mixing for γ_0 . ⁷Li MAS NMR spectra have been recorded for the three forms, and the nature and number of signals were analyzed in relation to the site occupancies for each compound [33].

75 3. Electrochemistry and nanomaterials

 Li_2FeSiO_4 . Li₂FeSiO₄ was shown to undergo an initial charge at voltages above 3V vs Li while subsequent charges were at 2.84V vs Li [5]. Such a shift in potential suggested a change of structure, which was confirmed by X-ray diffraction and ⁸⁰ Mossbauer spectroscopy during the first two cycles. Studies on the cycled material by neutron diffraction identified conversion from the γ_s structure to a structure corresponding to the inverse β_{II} (originally observed for Li₂CoSiO₄, described above) [5a,18]. Further studies to investigate such structural changes are ⁸⁵ warranted, and efforts will doubtless be directed towards the synthesis of polymorphs that are stable from the outset to ensure the electrochemistry does not change on cycling.

Most of the reported electrochemical studies were conducted at elevated temperatures (e.g 60 °C) to improve the 90 rate performance and increase capacity. Typical capacities are 120-140 mA h g⁻¹ in the voltage range below 4V vs. Li (Fig 4) [24, 28]. The cycling stability of the Li₂FeSiO₄ cathode after conversion to the β phase is good [14]. However, due to low intrinsic conductivity, the rate performance needs to be improved ⁹⁵ to a similar degree to LiFePO₄ in order to become competitive for commercial applications. By analogy with LiFePO₄, the strategy has been to reduce the particle size and to use carbon coatings (Fig. 5) [4,8,14,22]. In practice, this strategy usually involves the addition of a carbon precursor (citrate anion, ethylene glycol, 100 etc.) that also acts as a complexing agent promoting the formation of a homogeneous gel. The presence of carbon during heat treatment suppresses active particle growth and particle agglomeration [8,10].

Yang and co-workers have made a number of advances ¹⁰⁵ in synthetic methods; for example Gong et al [22] reported a carbon-coated Li₂FeSiO₄ material with uniform nanoparticles (~40-80nm) from a hydrothermal-assisted sol-gel process; this showed a discharge capacity of 160 mAh g⁻¹ at C/16 rate, and almost no capacity loss up to 50 cycles. Zhang et al [24] reported

a sol-gel method based on citric acid to prepare Li_2FeSiO_4 in which the citric acid acts as both a chelating agent and a carbon source in the synthetic process; they observed a maximum discharge capacity of 153.6 mAh g⁻¹ in the third cycle, with 598.3% of this capacity retained after 80 charge-discharge cycles.

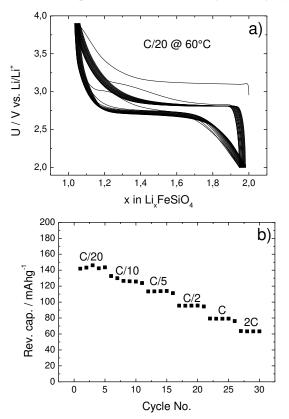
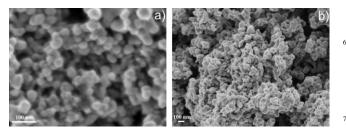


Fig 4. Electrochemical properties of Li₂FeSiO₄; (a) Discharge-charge curves for samples at C/20 rate. (b) Cycling performance at different ¹⁰ current densities (marked as C-rates). [10, 14]



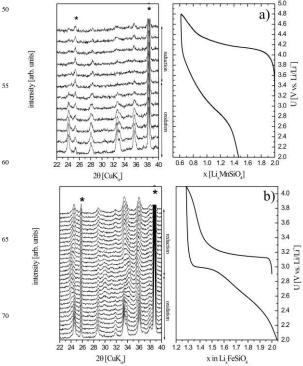
15 Fig. 5: SEM micrographs of Li₂FeSiO₄ obtained by a) modified Pechini synthesis method [10] and b) hydrothermal synthesis method [14].

Manthiram and co-workers [28] have synthesized nanostructured Li₂FeSiO₄ and Li₂MnSiO₄ by a facile microwave-²⁰ solvothermal process; they report that the Li₂FeSiO₄/C nanocomposite exhibits good rate capability and stable cycle life, with discharge capacities of 148 mAh g⁻¹ at room temperature and 204 mAh g⁻¹ at 55°C, whereas Li₂MnSiO₄/C suffers from poor rate capability and drastic capacity fade. Capacities greater ²⁵ than 200 mAh g⁻¹, have been observed by several groups. Such capacities exceed the theoretical value for Fe^{2+/3+} redox couple (166 mAhg⁻¹); the results have been interpreted as implying either Fe⁴⁺ formation and/or electrolyte degradation.

Photoelectron spectroscopy (PES) has been used by ³⁰ Thomas and co-workers [5c] to examine the Li₂FeSiO₄ cathode surface extracted from lithium-ion batteries; a thin surface film is formed on electrochemical cycling of Li₂FeSiO₄ electrodes at 60°C using a LiN(SO₂CF₃)₂ salt based electrolyte, with high salt stability and only small amounts of solvent reaction products. It is ³⁵ suggested that the excellent capacity retention observed (<3% over 120 cycles) during the first cycle is probably a result of this thin surface film [5c].

*Li*₂*MnSiO*₄. Li₂MnSiO₄ could be viewed as an attractive cathode material, in terms of energy density and ⁴⁰ possibility of >1-electron redox process since the higher manganese oxidation state Mn⁴⁺ is more accessible than Fe⁴⁺. Li₂MnSiO₄ is found to have a redox potential near 4.1V vs Li, but initial studies show substantial irreversible capacity loss [8-11]. *in-situ* XRD studies indicate that for Li₂FeSiO₄ cycling proceeds ⁴⁵ through a plateau relating to a two-phase mechanism, whereas lithium exchange from Li₂MnSiO₄ involves the formation of an

lithium exchange from $L_{12}MnSiO_4$ involves the formation of an amorphous phase along the oxidation plateau at approximately 4.1V (Fig. 6) [10,23].



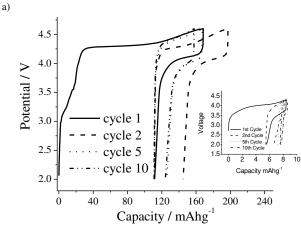
75

Fig 6. *in situ* X-ray diffraction patterns and voltage profiles for Li_2MSiO_4/C at C/50 rate [10] (a) Li_2MnSiO_4 (b) Li_2FeSiO_4 . Bragg reflections marked with asterisk denotes in situ cell reflections.

Li et al [23] have reported the synthesis of a high capacity Li₂MnSiO₄/C nanocomposite material with good rate performance and a reversible capacity of 209 mAh g⁻¹ in the first cycle; their XRD and IR results also indicate that the poor cycling behavior might be due to an amorphization of the silicate material. Aravindan et al [30] have recently employed an adipic acid assisted sol–gel route to prepare Li_2MnSiO_4 nanoparticles, with their Li/Li_2MnSiO_4 cell delivering a stable discharge capacity profile (~125 mAh g⁻¹) for up to 50 cycles.

- ⁵ Due to problems with the pure Mn-based material, there have been recent studies on mixed-cation $Li_2(Fe,Mn)SiO_4$ solid solutions [13,21]. Preliminary studies on mixed-metal materials suggest the use of the $Li_2Fe_{0.5}Mn_{0.5}SiO_4$ composition. The basic concept was to stabilize the local environment of Mn^{3+}
- ¹⁰ in tetrahedral coordination by introducing Fe as a "stabilizer", in line with DFT-based calculations [9]. Gong et al [21] reported an optimal composition of $Li_2Fe_{0.5}Mn_{0.5}SiO_4$ that delivers high capacity (214 mAh.g⁻¹) within a wide voltage window, but with serious capacity fade during cycling.
- Studies on Li₂Fe_{0.8}Mn_{0.2}SiO₄ show good reversibility with a large voltage polarisation in the formation cycles [13]. Using *in-situ* Mössbauer spectroscopy and XANES it was shown that most of the iron was reversibly oxidised to Fe^{III}, while only a part of the manganese was reversibly oxidised to Mn^{III}.
- ²⁰ Importantly, neither iron nor manganese in the tetravalent state was detected [13]. Future studies are likely to explore whether the performance of other mixed-metal solid solutions proves superior to the pure compounds as found in the case of the layered LiMO₂ cathodes (*e.g.* Li(Co_{1/3}Mn_{1/3}Ni_{1/3})O₂) [2].
- ²⁵ Li_2CoSiO_4 . Lyness et al [32] show that the three polymorphs of Li₂CoSiO₄ exhibit electrochemical activity when ball-milled, although with severe capacity fading after a few cycles, which is also the case for the corresponding cobalt-based phosphate, LiCoPO₄. For the β_1 polymorph, coating the as-
- ³⁰ prepared material with carbon switches on electrochemistry without the need for ball-milling and gives superior charge capacity (170 mA h g⁻¹ \equiv 1.1 Li per formula unit) and cyclability, compared with the same phase when ball-milled with carbon (Fig. 7). Only one Li could be extracted up to 4.6 V in agreement ³⁵ with theoretical predictions.

Gong et al [34] have prepared Li_2CoSiO_4 by a solutionhydrothermal route, and find reversible lithium extraction/insertion at 4.1V vs Li, but limited to 0.46 lithium per formula unit for the Li_2CoSiO_4/C composite materials, with a ⁴⁰ reported charge capacity of 234 mAh g⁻¹.



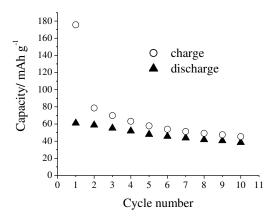


Fig.7. Electrochemical properties of Li₂CoSiO₄; a) Variation of voltage with state of charge (Li content) on cycling the β_I polymorph carbon ⁵⁰ coated by the xerogel process at a rate of 10 mAg⁻¹. Inset shows performance of uncoated material. b) Variation of discharge capacity with cycle number for the carbon-coated β_I polymorph cycled between 2.0 and 4.6 V at 10 mAg⁻¹ [32].

55 4. Conclusions and future outlook

This review has highlighted an important class of polyoxyanion compounds based on the orthosilicates, Li_2MSiO_4 (where M = Mn, Fe, Co), which are attracting growing interest as possible low-cost and safe cathodes for new generations of rechargeable ⁶⁰ lithium batteries. It serves to illustrate the value of fundamental studies of new materials, including the synthesis and characterisation of silicate polymorphs. However, there are a number of important challenges facing the silicates before they could be considered as viable cathodes and especially as ⁶⁵ alternatives to LiFePO₄. The challenges have been discussed above and are summarised here.

(i) For all $\rm Li_2MSiO_4$ compounds there are significant differences between the first charge and subsequent cycling, which is indicative of structural changes, possibly involving Li/M cation

- 70 exchange. Further fundamental studies to investigate these structural changes are warranted. In addition to crystallographic studies of the average structure, increasing use of local structure techniques and computer modelling to probe local defects, nanoscale structures, and Li-ion conduction pathways, will be
- ⁷⁵ important. Efforts will doubtless be directed to the preparation of polymorphs that are stable from the outset to ensure the electrochemistry does not change on cycling.

(ii) Although the components, Fe, Mn, Si, are low cost, so also must the synthesis methods and their precursors, if truly low cost80 electrodes are to be obtained. Furthermore the synthesis methods must be scalable.

(iii) The rate capability needs to be improved. This will necessitate a better understanding of the origins of the low rate; especially studies of ionic and electronic transport and the

85 kinetics of phase transitions. Optimising the rate performance will doubtless involve the synthesis of nanostructured materials, the control of particle size and morphology, and the use of chemical doping and surface coatings.

(iv) Higher capacities than are associated with one Li per formula $_{90}$ unit (170 mAh g⁻¹) are desirable, preferably with higher voltages

such as those associated with Li_2MnSiO_4 . Modifying the stoichiometric materials to enhance the Li composition range will be important.

(v) Most studies have concentrated on pure Li_2MSiO_4

- ⁵ compositions, which are a necessary prelude to studying solid solutions of Li₂MSiO₄, with mixed M of Fe, Mn and Co. It will be interesting to see whether the performance of such mixedmetal solid solutions proves superior to the pure phases as observed in the case of the layered LiMO₂ cathodes (*e.g.*)
- 10 Li(Co_{1/3}Mn_{1/3}Ni_{1/3})O_2), and therefore of technological significance.

Acknowledgements. The authors are members of the ALISTORE-ERI. MSI and PGB thank the EPSRC Supergen ¹⁵ Energy Storage Consortium for funding. RD acknowledges funding from the Slovenian Research Agency. The Ministère de l'Enseignement Supérieur et de la Recherche, France, is acknowledged for the PhD studentship for CS. G. Mali is acknowledged for useful discussions.

20

Notes and references

^a Department of Chemistry, University of Bath, Bath, BA2 7AY, UK; Email: m.s.islam@bath.ac.uk

^bLaboratory for Materials Electrochemistry, National Institute of

25 Chemistry, Hajdrihova 19, SI-1000, Ljubljana, Slovenia

^c Laboratoire de Reactivite et Chimie des Solides, Universite de Picardie Jules Verne, 80039 Amiens, France

^d School of Chemistry, University of St. Andrews, St. Andrews, Fife KY16 9ST. UK

30

- (1) (a) M. Armand and J. M. Tarascon, *Nature* 2008, 451, 652; (b) P. G. Bruce, B. Scrosati, J. M. Tarascon, *Angew. Chem. Int. Ed.*, 2008, 47, 2930. (c) M. S. Whittingham, *Dalton Trans.*, 2008, 40, 5424 (d) M. R. Palacin, *Chem. Soc. Rev.*, 2009, 38, 2565.
- 35 (2) (a) B. L. Ellis, K. T. Lee and L. F. Nazar, *Chem. Mater.*, 2010, 22, 691; (b) J. B. Goodenough and Y. Kim, *Chem. Mater.*, 2010, 22, 587.
 - (3) A. K. Padhi, K. S. Nanjundaswamy, and J. B. Goodenough, J. Electrochem. Soc. 1997, 144, 1188.
- 40 (4) A. Nyten, A. Abouimrane, M. Armand, T. Gustafsson, J.O. Thomas, *Electrochem. Commun.*, 2005, 7, 156.
- (5) (a) A. Nyten, S. Kamali, L. Haggstrom, T. Gustafsson, J.O. Thomas, J. Mater. Chem., 2006, 16, 2266; (b) D. Ensling, M. Stjerndahl, A. Nyten, T. Gustafsson, J.O. Thomas, J. Mater. Chem., 2009, 19, 82;
- 45 (c) A. Nyten, M. Stjerndahl, H. Rensmo, H. Siegbahn, M. Armand, T. Gustafsson, K. Edstrom, J.O. Thomas, J. Mater. Chem., 2006, 16, 3483.
 - (6) K. Zaghib, A. A. Salah, N. Ravet, A. Mauger, F. Gendron, C. M. Julien, J. Power Sources 2006, 160, 1381.
- 50 (7) (a) S. I. Nishimura, S. Hayase, R. Kanno, M. Yashima, N. Nakayama, A. Yamada, J. Am. Chem. Soc., 2008, 130, 13212. (b) A. Yamada, Oral presentation and personal communication, LiBD meeting, Arcachon, France, 2009.
 - (8) R. Dominko, M. Bele, M. Gaberscek, A. Meden, M. Remskar, J.
- Jamnik, *Electrochem. Commun.*, 2006, 8, 217; R. Dominko, D.E. Conte, D. Hanzel, M. Gaberscek, J. Jamnik, *J. Power Sources*, 2007, 178, 842.
- (9) A. Kokalj, R. Dominko, G. Mali, A. Meden, M. Gaberscek, J. Jamnik, *Chem. Mater.* 2007, 19, 3633.
- 60 (10) R. Dominko, J. Power Sources 2008, 184, 462.
- (11) R. Dominko, I. Arcon, A. Kodre, D. Hanzel, M. Gaberscek, J. Power Sources 2009,189, 51.

- (12) (a) M. E. Arroyo-de Dompablo, M. Armand, J. M. Tarascon, U. Amador, *Electrochem. Commun.*, 2006, 8, 1292.; (b) M. E. Arroyo-
- 65 DeDompablo, R. Dominko, J. M. Gallardo-Amores, L. Dupont, G. Mali, H. Ehrenberg, J. Jamnik, E. Moran, *Chem. Mater.* 2008, 20, 5574.
 - (13) R. Dominko R., C. Sirisopanaporn, C. Masquelier, D. Hanzel, I. Arcon, M. Gaberscek, *J. Electrochemical Soc*, 2010, 157, A1309.
- 70 (14) M. Nadherna, R. Dominko, D. Hanzel, J. Reiter, M. Gaberscek, J. Electrochem. Soc. 2009, 156, A619.
- (15) G. Mali, A. Meden, R. Dominko, Chem. Comm., 2010, 46, 3306.
- (16) C. Sirisopanaporn, A. Boulineau, D. Hanzel, R. Dominko, B. Budic, A. R. Armstrong, P. G. Bruce, C. Masquelier, *Inorg. Chem.*, 2010, 49, 7446.
- (17) A. Boulineau, C. Sirisopanaporn, R. Dominko, A. R. Armstrong, P. G. Bruce, C. Masquelier, *Dalton Trans.* 2010, 39, 6310;
- (18) C. Sirisopanaporn, C. Masquelier, P. G. Bruce, A. R. Armstrong and R.Dominko, J. Am. Chem. Soc, 2011, 133, 1263.
- 80 (19) V. V. Politaev, A. A. Petrenko, V. B. Nalbandyan, B. S. Medvedev, E. S. Shvetsova, J. Solid State Chem., 2007, 180, 1045.
 - (20) (a) N. Kuganathan and M.S. Islam, *Chem. Mater.*, 2009, 21, 5196;
 (b) M.S. Islam, *Phil. Trans. R. Soc. A*, 2010, 386, 3255.
- (21) Z. L. Gong, Y. X. Li, and Y. Yang, *Electrochem. Solid State Lett.*, 2006, 9, A542;
- (22) Z. L. Gong, Y. X. Li, G. N. He, J. Li, and Y.Yang, *Electrochem. Solid-State Lett.*, 2008, 11, A60;
- (23) Y. X. Li, Z.L. Gong and Y. Yang, J. Power Sources, 2007, 174, 528.
- (24) S. Zhang, C. Deng and S. Y. Yang, *Electrochem. Solid State Lett.*, 2009, 12, A136;
- (25) I. Belharouak, A. Abouimrane, and K. Amine, J. Phys. Chem. C, 2009, 113, 20733.
- (26) P. Ghosh, S. Mahanty, R. N. Basu, J. Electrochem. Soc. 2009, 156, A677.
- 95 (27) X. B. Huang, X. Li, H. Y. Wang, Z. L. Pan, M. Z. Qu, Z. L. Yu, Solid State Ionics, 2010, 181, 1451.
- (28) T. Muraliganth, K. R. Stroukoff and A. Manthiram, *Chem. Mater.*, 2010, 22, 5754.
- (29) C. Deng, S. Zhang, S. Y. Yang, B. L. Fu, L. Ma, *J. Power Sources*, 2011, 196, 386.
 - (30) V. Aravindan, K. Karthikeyan, S. Ravi, S. Amaresh, W. S. Kim, and Y. S. Lee, *J. Mater. Chem.*, 2010, 20, 7340.
 - (31) (a) G. H. Zhong, Y. L. Li, P. Yan, Z. Liu, M. H. Xie, H. Q. Lin, J. Phys. Chem. C, 2010, 114, 3693; (b) P. Larsson, R. Ahuja, A.
- Liivat and J. O. Thomas, *Comput. Mater. Science*, 2010, 47, 678;
 (c) S.Q. Wu, Z.Z. Zhu, Y. Yang, Z.F. Hou, *Comput. Mater. Science*, 2009, 44, 1243.
 - (32) C. Lyness, B. Delobel, A. R. Armstrong and P. G. Bruce., *Chem. Commun.*, 2007, 4890.
- 110 (33) A. R. Armstrong, C. Lyness, M. Ménétrier, P. G. Bruce, *Chem. Mater.* 2010, 22, 1892,
 - (34) Z. L. Gong, Y. X. Li, Y.Yang, J. Power Sources, 2007, 174, 524;
 - (35) P. Tarte, R. Cahay, C.R. Acad. Sci. Paris C, 1970, 271, 777.

120

(36) (a) A. R. West, F.P. Glasser, J. Solid State Chem., 1972, 4, 20; (b)
 A.R. West and F.P Glasser, J. Mater. Sci., 1970, 5, 557; (c) P. G. Bruce and A.R. West, Mater. Res. Bull., 1980, 15, 379.