

Sono-Photo Fenton Treatment of Liquid Waste Containing Ethylenediaminetetraacetic Acid (EDTA)

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Received November 30, 2012; revised December 31, 2012; accepted January 10, 2013

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ABSTRACT

Ethylenediaminetetraacetic acid (EDTA) is a chelating agent that has been used for decontamination purposes in nuclear industry. The presence of EDTA in decontamination wastes can cause complexation of the cations resulting into interferences in their removal by various treatment processes such as chemical precipitation, ion exchange etc. Further, it might also impart elevated leachability of cationic contaminants from the conditioned wastes immobilized in cement or other matrices and can negatively influence the quality of the final form of waste. In the present study, kinetics of degradation of EDTA (20,000 mg/l) by employing either Photo-Fenton process using UV (15 W $\lambda_{\max} = 253.7$ nm) or Sono-Fenton process using ultrasound at 130 KHz or simultaneous Sono-Photo Fenton process has been investigated. EDTA is effectively degraded by the synergistic effect of both Photo Fenton and Sono Fenton process. All the above mentioned processes were found to follow a first order kinetics reaction. From the observed pH changes during the oxidation processes, it can be concluded that there is a loss of chelating ability of EDTA. Formation of amides was confirmed during the degradation processes.

Keywords: Advanced Oxidation Process (AOP); EDTA; Fenton's Reagent; Sono-Photofenton

1. Introduction

Ethylenediaminetetraacetic acid (EDTA) has numerous applications, based on its ability to control the action of different metal ions through complexation. EDTA is one of the most important components found in bath used for electroless plating, metal etching, surface cleaning, selective removal of precious metals from waste water emerging from non ferrous metallurgical extraction processes [1-3]. The influence of EDTA as crystal habit modifier an important stage of the Bayer process for production of alumina from bauxite ore is worth mentioning [4]. EDTA is used as an important decontaminating agent in nuclear industry. The presence of EDTA in decontamination wastes can cause complexation of the cations resulting into interferences in their removal by various treatment processes such as chemical precipitation, ion exchange etc. [5]. Further, it might also impart elevated leachability and higher mobility of cationic contaminants from the conditioned wastes *i.e.* waste immobilized in cement or other matrices and can negatively influence the quality of the final form of waste [6]. EDTA is not

easily biodegradable [7], scarcely degradable by chlorine [8] and hardly retained by activated carbon filters [9].

As a consequence, techniques suitable for destruction of EDTA are needed to render the liquid waste amenable to treatment and thus protect the environment. In light of the increasing concern over the contamination of the environment by hazardous chemicals, there is a great need to develop innovative technologies for the safe destruction of toxic pollutants. The processes must be cost effective, easy to operate, and capable of achieving a total or near-total mineralization.

Advanced Oxidation Processes (AOP) involving hydroxyl radicals, which are one of the strongest inorganic oxidants next to elemental fluorine, have been extremely effective in the destruction of organic pollutants. These advanced chemical oxidation process (AOP) generally use a combination of oxidation agents (such as H₂O₂ or O₃), irradiation (such as UV or ultrasound), and catalysts (such as metal ions or photo catalysts), as a means to generate hydroxyl radicals [10]. The reason that H₂O₂ can be used for such diverse applications is the different ways in which its selectivity can function. H₂O₂ has none of the problems of gaseous release or chemical residues

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that are associated with other chemical oxidants. By simply adjusting the conditions of the reaction (e.g., pH, temperature, dose, reaction time, and/or catalyst addition), H_2O_2 can often be made to oxidize one pollutant over another, or even to favor different oxidation products from the same pollutant.

The degradation of EDTA has been attempted by ozonation [11], UV + H_2O_2 [12], photocatalysis [5], UV + oxidants [13], radiolysis [14], radio-photocatalysis [15] and combined techniques [16] with variable results. Degradation of EDTA using H_2O_2 alone at alkaline pH has also been reported [17].

The treatment of liquid waste generated during the chemical decontamination of heat exchangers of the boilers of the Pressurised Heavy Water Reactor (PHWR) was planned to be taken up at Centralised Waste Management Facility (CWMF), Kalpakkam, using Advanced Oxidation Processes. The decontamination wastes contain EDTA (2%), Ethylenediamine (EDA) (0.6%), Ammonia (0.6%) and hydrazine (0.1%).

For the optimization of the waste treatment conditions, information on the influence of the experimental conditions on the degradation is needed. Since the concentration of EDTA is the maximum (20,000 mg/L), a systematic study of the degradation of 20,000 mg/L of EDTA alone using advanced oxidation processes was attempted initially. In the present study, without taking into consideration the formation of degradation intermediates, a comparison of kinetics of degradation of 20,000 mg/L of EDTA was carried out using stoichiometric quantities of H_2O_2 (30% w/v) in all the experiments viz., using UV (15 W) + Fenton's reagent ($\text{FeII} + \text{H}_2\text{O}_2$), US (130 KHz) + $\text{FeII} + \text{H}_2\text{O}_2$, and UV (15 W) + US (130 KHz) + $\text{FeII} + \text{H}_2\text{O}_2$ was carried out at pH 3.0.

2. Experimental

2.1. Experimental Setup and Materials

The photoreactor was a glass trough (Borosil) with inside dimensions of $210 \times 210 \times 50$ mm deep. A UV lamp (8 W with $\lambda_{\text{max}} = 253.7$ nm) was positioned horizontally over the reactor. The distance of the UV lamp from the surface of the sample was maintained at 70 mm. The set-up was housed inside a fume hood. For the experiments carried out using UV lamp (8 W), an aluminum cover was used to house the glass trough to control the UV radiation. The light intensity inside the reacting medium as determined by potassium ferrioxalate actinometry was $3.5\text{E}-3$ einsteins/ cm^2 . The schematic diagram of the experimental set-up used in the study is shown in Figure 1.

Sonication experiments were performed in an ultrasonic cleaning bath of frequency 130 KHz ELMA Transonic industrial table top model T1-H-20-MF of power

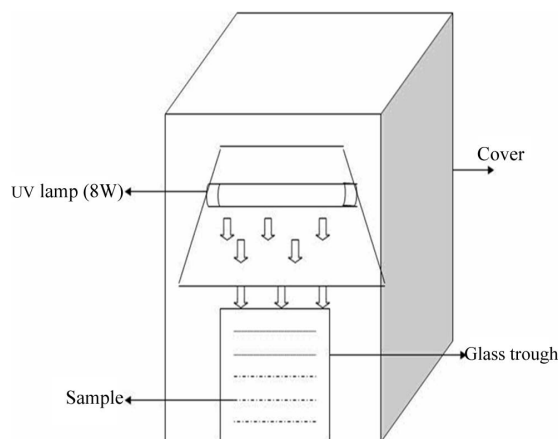


Figure 1. Experimental setup.

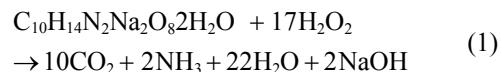
300 W. The reactions were carried out using a similar glass trough (Borosil) as used for Photo Fenton experiment with inside dimensions of $210 \times 210 \times 50$ mm deep which was closed during ultrasonic irradiation. The glass trough was placed inside the ultrasonic bath. In addition to the above-mentioned instrumentation, a standard pH meter was used. The pH value of the solution was adjusted using H_2SO_4 solution.

For Sono-Photo Fenton experiments the photoreactor was placed inside the ultrasonic cleaning bath of frequency 130 KHz ELMA Transonic industrial table top model T1-H-20-MF of power 300 W.

All the chemicals EDTA disodium salt, hydrogen peroxide (30%), FeSO_4 , $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ was of analytical grade, 99.9% purity.

2.2. Degradation Procedures

By stoichiometric calculations, 17 moles of H_2O_2 are required to completely oxidize 1 mol of EDTA to CO_2 , NH_3 and H_2O . The balanced stoichiometric Equation (1) is as follows:



To 898 ml of 22,500 mg/L EDTA solution taken in the photoreactor, 0.002% (w/v) of Fe^{2+} was added and mixed thoroughly before the addition of 102 ml H_2O_2 (30% w/v). The amount of Fe^{2+} added was arrived at by considering the maximum concentration of interference of Fe^{2+} that may be present in the sample and still permit the titration with EDTA [18]. The time at which the UV lamp/US system was turned on was considered time zero or the beginning of the experiment.

2.3. Analytical Methods

The pH of the solution was measured using a calibrated pocket pH meter (HACH) at appropriate time intervals

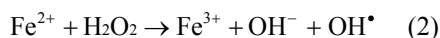
and during those time intervals 5 ml of the sample was pipetted into a conical flask. One drop of hydrazine was also added to prevent H_2O_2 from reacting with organic substrates during the analysis. The residual EDTA present in the samples was analysed titrimetrically against standard Mg^{2+} using Eriochrome Black T as indicator [19]. The hydrogen peroxide was measured by the standard iodometric titration [20]. At least triplicate runs were carried out for each condition averaging the results.

3. Results and Discussion

3.1. Comparison of UV/Fenton, US/Fenton and US-UV/Fenton

Figure 2 illustrates the comparison of percent degradation of EDTA (20,000 mg/L) as a function of time using UV + Fe(II) + H_2O_2 , US + Fe(II) + H_2O_2 and US + UV + Fe(II) + H_2O_2 . From **Figure 2** it can be observed that there was complete degradation of EDTA at 20 hours, 10 hours and 5 hours for samples treated with US (130 KHz) + Fe(II) + H_2O_2 , UV (15 W) + Fe(II) + H_2O_2 , US + UV + Fe(II) + H_2O_2 respectively.

The rate of degradation by UV (8 W) + Fe(II) + H_2O_2 was 2.3 times faster than that in the system using US (130 KHz) + Fe(II) + H_2O_2 . The formation of hydroxyl radicals by using the photo-Fenton process occurs according to the following Equation (2) [10]



Equation (2), known as the Fenton reaction, possesses a high oxidation potential, but its application to wastewater treatment began only recently [21].

In combination of thermal process and UV irradiation, the oxidation power of Fenton's reagent was significantly increased mainly due to photo-reduction of Fe^{3+} to Fe^{2+} , which could react with H_2O_2 establishing a cycle mechanism of generating additional hydroxyl radicals which is

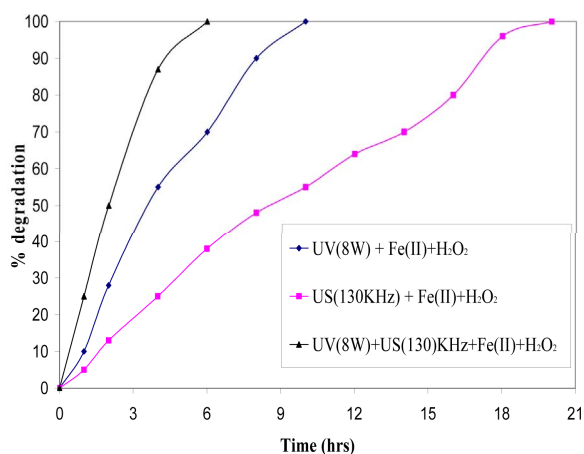
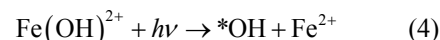


Figure 2. Comparison of advanced oxidation processes for degradation of EDTA (2%).

shown by Equation (3) [22].



The temperature of the reaction process was found to vary from 28°C - 32°C . Furthermore, the effect of UV light also attributed to the direct hydroxyl radical formation and regeneration of Fe^{2+} from the photolysis of the complex $\text{Fe}(\text{OH})^{2+}$ in solution Equation (4).



From the simultaneous application of UV and Fenton's reagent there is considerable synergistic effect on the rate of degradation of EDTA.

Irradiation by high power ultrasound in a liquid leads to the acoustic cavitations phenomenon, such as the formation, growth and collapse of bubbles, accompanied by the generation of local high temperature, pressure and reactive radical species. This conditions lead to some chemical reactions in three phases: internal cavity, interface boundary layer and the bulk liquid Thermal decomposition may take place in the internal parts of the cavities. The reactions with radicals occur in the interface boundary layer. In wastewater treatment a bubble of cavitation may function as a micro-reactor inside which, the volatile compounds are destroyed. During sonolysis of water and in the presence of oxygen, the cavity may also be considered as source of H^\bullet , *OH , HOO^\bullet radicals, which have been extremely effective in the destruction of organic pollutants [22].

To enhance the efficiency of degradation, a more effective utilization of OH radicals is desirable. It is expected that addition of $\text{Fe}(\text{II}) + \text{H}_2\text{O}_2$ will regenerate *OH , thus accelerating the rate of degradation and thereby increasing the efficiency of ultrasonic degradation [23].

In spite of the fact that irradiation of a treatment medium using ultrasound in combination with Fenton's reagent also lead to formation of free radicals similar to a Photo Fenton process the kinetics of degradation of EDTA in the Sono Fenton process is slow compared to Photo Fenton process. In the case of photochemical degradation there was direct exposure of UV radiation onto the reaction medium whereas in the case of sonodegradation there could have been attenuation of the sound wave by the glass medium due to the placement of the glass trough inside the ultrasonic bath. Due to the above, the number of cavitation bubbles produced in the reaction vessel may be less. The decomposition rate is dependent on the rate of formation of *OH that is the rate of cavitation occurrence, which is a function of cavitation period and number of transient cavitation bubbles and also on the concentration of the pollutant [24]. The factors viz., the operating conditions (frequency and power dissipation per unit volume) and the equipment configuration decide the rate of generation of free radicals due to the ultrasonic action. Sono-Fenton degradation process is

very much dependent on the utilization of free radicals by the pollutant molecules, which in turn is dependent on the efficiency of contact of the generated free radicals with the pollutant over a specified time period [25]. The kinetics of the Sono-Fenton process for degradation of EDTA (20,000 mg/l) can be accelerated by the use of a higher frequency and higher power of ultrasound or by usage of a horn type sonicator for direct production and interaction of hydroxyl free radicals with the pollutant. The above observation is also in conformity with literature where it has been cited that multiple frequency reactors have been found to generate more intense and spatially uniform cavitation as compared to reactors with single frequency and/or single transducer operation [26] and hence these give better destruction efficiency [27].

The time taken for EDTA degradation due to the integral effect of both US (130 KHz) + UV (8 W) + Fe(II) + H₂O₂ was found to be at 5 hours which is twice and four times lesser than application of UV/Fenton and US/Fenton respectively. The expected synergism between different hybrid methods discussed in the present work is mainly due to an identical controlling reaction mechanism, *i.e.* the free radical attack. Generally, combination of two or more advanced oxidation processes, sono-photochemical/sono-photocatalytic oxidation etc. leads to an enhanced generation of the hydroxyl radicals, which eventually results in higher oxidation rates. The efficacy of the process and the extent of synergism depend not only on the enhancement in the number of free radicals but also on the alteration of the reactor conditions or configuration leading to a better contact of the generated free radicals with the pollutant molecules and also better utilization of the oxidants and catalytic activity [26]. The synergistic process may lead to complete mineralization by oxidizing the organic intermediates.

In all the UV/US/US + UV Fenton processes there was a change in pH from 3.0 to 8.5 as the reaction proceeded. From the above, it can be inferred that there was loss of acidity and hence the loss of chelating ability of EDTA [13]. This was confirmed titrimetrically. Since there was a change in pH from acidic range to alkaline range as the reaction proceeded, formation of acidic intermediates is ruled out and formation of either amines or amides was suspected. The qualitative hydroxamic acid test was positive wherein a deep red colored solution was obtained on treatment with hydroxylamine and ferric chloride and thus formation of amides was confirmed. The above observation is in agreement with the results obtained for the mechanistic formation of intermediates in UV/US + Fenton processes [21].

3.2. Kinetics of Degradation of EDTA by UV/US/UV + US-Fenton Processes

The rate of degradation of EDTA was investigated for the systems UV + US+ FeII + H₂O₂, US (130 KHz) +

FeII + H₂O₂ and UV (8 W) + FeII + H₂O₂. The degradation of EDTA was observed as a function of time and the data were fitted to a first-order rate model as shown in Equation (5)

$$\ln C_1/C_0 = -k_0t \quad (5)$$

where C₀ and C_t are the concentration of EDTA at times 0, and t, k₀ is a first order rate constant (hr⁻¹) and t is the time (hrs). The rate constants were determined using a first order rate model [Equation (5)]. The results are listed in **Table 1**. From the data in **Table 1**, it can be observed that the rate of EDTA degradation due to the integral effect of both US (130 KHz) + UV (8 W) + Fe(II) + H₂O₂ is found to be 1.7 and 3.8 times greater than application of UV/Fenton and US/Fenton respectively. Hence, rate of degradation follows the order UV + US + FeII + H₂O₂ > UV (8 W) + FeII + H₂O₂ > US (130 KHz) + FeII + H₂O₂.

The ratio of the Sono-Photo-Fenton rate constant to the sum of the rate constants of the individual processes was used to evaluate the synergistic effect of the combined system as shown in Equation (6)

$$\text{Synergistic Index} = k_{\text{sonophoto}} / [k_{\text{sono}} + k_{\text{photo}}] \quad (6)$$

where k_{sonophoto}, k_{sono} and k_{photo} are the rate constants for Sono-Photo Fenton, Sono-Fenton and Photo-Fenton process respectively [28]. The synergistic index was found to be 1.16 for the Sono-Photo-Fenton degradation of EDTA (20,000 mg/l). The rate constant for the Sono-Photo Fenton process was found to be additive of the rate constants of the Sono-Fenton and photo-Fenton process as shown in **Table 1**.

4. Conclusion

The results from the comparative study on the kinetics of EDTA degradation revealed that the reaction using UV + US + FeII + H₂O₂ was faster than that obtained in any of the other processes *viz.*, UV (8 W) + FeII + H₂O₂, US (130 KHz) + FeII + H₂O₂ respectively. Sono-Photo Fenton process effectively degrades the EDTA. The synergistic effect is attributable to effective enhancement of Photo-Fenton oxidation by Sono-Fenton oxidation. From the observed pH changes during either Photo-Fenton or

Table 1. Reaction rate constants for the degradation of EDTA (2%) using.

Types of oxidation process	K ₀ (hr ⁻¹)	R ²
UV (8 W) + US (130 kHz) + Fe(II) + H ₂ O ₂	0.5 ± 0.02	0.97
UV (8 W) + Fe(II) + H ₂ O ₂	0.3 ± 0.01	0.96
US (130 kHz) + Fe(II) + H ₂ O ₂	0.13 ± 0.03	0.99

Sono-Fenton or Sono-Photo Fenton processes, it can be concluded that there is a loss of chelating ability of EDTA and formation of amides was confirmed.

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