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# Squeeze Film Lubrication Between Circular Stepped Plates of Couple Stress Fluids

In this paper, a theoretical analysis of the effects of couple stresses on the squeeze film lubrication between circular stepped plates is presented. Modified Reynolds type equation is derived for the couplestress fluids. Closed form solution is obtained. According to the results obtained, the influence of couple stresses enhances the squeeze film pressure, load carrying capacity, and decreases the response time as compared to classical Newtonianlubricant case. The load carrying capacity decreases as step height increases. **Keywords**: couple stresses, squeeze film, circular stepped plates

# Introduction

The squeeze film lubrication phenomenon is observed in several applications such as gears, bearings, machine tools, rolling elements and automotive engines. The squeeze film action is also seen during approach of faces of disc clutches under lubricated condition. The squeeze film phenomenon arises when the two lubricating surfaces move towards each other in the normal direction and generates a positive pressure, and hence supports a load. This is due to the fact that a viscous lubricant present between the two surfaces cannot be instantaneously squeezed out when the two surfaces move towards each other and this action provides a cushioning effect in bearings. The squeeze film lubrication between two infinitely long parallel plates is studied by Cameron (1981). The flow of an incompressible fluid between two parallel plates due to normal motion of the plates is investigated by Bujurke et al., (1995). The unsteady flow between two parallel discs with arbitrary varying gap width was studied by Ishizawa (1966). The squeeze film with Newtonian lubricants has been studied by several investigators (Jackson, 1963; Burbidge and Colin, 2004; Gupta and Gupta, 1977). The Rayleigh step-bearings with non-Newtonian fluids have been studied by many researchers (Hughes, 1963; Bujurke et al., 1987; Maiti, 1973; Elkouh and Der-Fa, 1991).

The use of different liquids as lubricants under different circumstances has gained importance with the development of modern machines. In most of these lubricating oils the additives of high molecular weight polymers are present as a kind of viscosity index improvers. During the last few decades, the trend has been towards increasing of the viscosity index to manifolds, which is due to the fact that base oils with high viscosity index exhibit improved response to additives of various chemical composition which upgrade their quality and results in reduced additives consumption in the production of additive blended oils. Main advantages of the base oils of high viscosity index are highly reliable components of machine parts within a wide range of working temperature, a longer life and a good response to additives, etc. (Kragelsky and Alisin, 1981). The classical continuum mechanics of fluids neglect the size of fluid particles in the flow of fluids, and hence several microcontinuum theories have been proposed to take into account the intrinsic motion of material constituents (Ariman et al., 1973, 1974). The Stokes (1966) microcontinuum theory of couplestress fluid accounts for the polar effects such as the couple stresses, body couples and asymmetric tensor. During the last few decades Stokes microcontinuum theory has been extensively used to study the effect of couple stresses on the performance of various bearing systems via: the slider bearings by Bujurke et al. (1990), Naduvinamani et al.

(2003); journal bearings by Mak and Conway (1978), Guha (2004); squeeze film bearings by Lin (1998), Naduvinamani et al. (2001) and thrust bearings by Ramanaiah and Dubey (1975). These studies predicted the advantages of couplestress fluid lubricants over the Newtonian lubricants such as the increased load carrying capacity, decreased coefficient of friction in the slider bearings and delayed time of approach in squeeze film bearings.

So far no attempt has been made to study the squeeze film characteristics with couplestress lubricants between the circular stepped bearings. Hence, in this paper, an attempt has been made to analyze the effect of couple stresses on these bearings.

# Nomenclature

- $D_{ii}$  deformation rate tensor
- $G_s$  the body couple
- $H^*$  non-dimensional mean film thickness  $\left(=\frac{h_1}{h_2}\right)$ .
- $h_1$  maximum film thickness
- $h_2$  minimum film thickness

$$h_s^*$$
 step height  $\left(=\frac{h_s}{h_0}\right)$ 

- *KR* the position of the step 0 < K < 1.
- *l* couplestress parameter  $\left(\frac{\eta}{\mu}\right)^{/2}$
- $l^*$  non-dimensional couple stress parameter  $\left(\frac{2l}{k}\right)$
- $M_{i\,i}$  couplestress tensor
- *p* pressure in the film region

$$\overline{p}$$
 non-dimensional pressure  $\left(=\frac{\varepsilon^2 R p}{\mu U}\right)$ 

- $p_1$  fluid film pressure in the region  $0 \le r \le KR$
- $p_2$  fluid film pressure in the region  $KR \le r \le R$
- Q volume flow rate.
- *R* radius of the circular plate
- r, z radial and axial coordinates
- $\overline{r}, \overline{z}$  non-dimensional radial and axial coordinates
- $T_{(i\,i)}$  symmetric part of  $T_{i\,i}$
- $T_{[i\,i]}$  antisymmetric part of  $T_{i\,i}$
- t time of approach

 $t^*$  non-dimensional time of approach  $\left(\frac{W h_0^2 t}{8 \mu b I^3}\right)$ 

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V velocity of approach

 $\boldsymbol{V}$ ,  $V_i$  velocity vector

- u, w velocity components in r and z directions
- $\overline{u}, \overline{w}$  non-dimensional form of u and w
- W load carrying capacity

$$W^*$$
 non-dimensional load carrying capacity  $\left(\frac{2Wh_2^3}{3\pi\mu R^3 V}\right)$ 

 $W_{i i}$  vorticity tensor

*w*, vorticity vector

#### **Greek Symbols**

- $\eta$  lubricant couplestress constant
- $\mu$  lubricant viscosity
- $\delta_{ij}$  Kronecker delta
- $\rho$  density

 $\varepsilon$  small parameter  $\left(=\frac{h_0}{R}\right)$ 

 $\varepsilon_{iis}$  alternating unit tensor

- $\lambda$  material constant having the dimension of viscosity
- $\eta'$  material constant having the dimension of momentum

# Superscripts

(<sup>-</sup>) relative to nondimensional quantity

() relative to nondimensional quantity

#### Subscripts

- 1 relative to maximum film thickness
- 2 relative to minimum film thickness
- *s* relative to film thickness

# **Mathematical Equations**

A number of theories of the microcontinuum has been developed to explain the peculiar behavior of fluids containing substructure such as additives, suspensions or granular matter (Ariman et al., 1973; 1974). One class of fluids which has gained considerable attention in recent years is the couplestress fluid. Couple stresses are a consequence of the assumption that, the numeric action of one part of a body on another, across a surface, is equivalent to a force and moment distribution. Couplestress fluids consist of rigid randomly oriented particles suspended in a viscous medium such as blood, electro-rheological fluids and synthetic fluids. An important feature of couplestress fluid is that, the stress tensor is antisymmetric. The simplest microcontinuum theory generalizes the classical theory to allow for polar effects such as the presence of couplestress, body couples and asymmetric stress tensors (Stokes, 1966). The constitutive equations for force and couple stresses proposed by Stokes (1966) are

$$T_{(ij)} = (-P + \lambda D_{kk}) \delta_{ij} + 2 \mu D_{ij}$$

$$\tag{1}$$

$$T_{[ij]} = -2 \eta \ W_{ij,kk} - \frac{\rho}{2} \ \varepsilon_{ijs} \ G_s \tag{2}$$

and

$$M_{ii} = 4 \eta W_{ii} + 4 \eta' W_{ii} , \qquad (3)$$

where

# $$\begin{split} D_{ij} &= \frac{1}{2} \left( V_{i,j} + V_{j,i} \right) \ , \\ W_{ij} &= -\frac{1}{2} \left( V_{i,j} - V_{j,i} \right) \end{split}$$

and

$$w_i = \frac{1}{2} \, \varepsilon_{ijk} \ V_{k,j} \; . \label{eq:wight}$$

Where  $T_{(ij)}$  is the symmetric part and  $T_{[ij]}$  is the antisymmetric part of  $T_{ij}$ ,  $M_{ij}$  the couplestress tensor,  $D_{ij}$  the deformation rate tensor,  $W_{ij}$  the vorticity tensor,  $V_i$  the velocity vector,  $w_i$  the vorticity vector,  $G_s$  the body couple,  $\delta_{ij}$  the Kronecker delta,  $\rho$ the density, p the pressure,  $\varepsilon_{ijs}$  the alternating unit tensor,  $\lambda$  and  $\mu$ are the material constants having the dimension of viscosity (namely, M/LT), whereas  $\eta$  and  $\eta'$  are the material constants having the dimension of momentum (namely, ML/T). The ratio  $\left(\frac{\eta}{\mu}\right)$  has a dimension of length square, and we denote this material

constant by 
$$l$$
, where  $l = \left(\frac{\eta}{\mu}\right)^{\frac{1}{2}}$ .

The scheme of experiments for determining the material constants  $\mu$ ,  $\eta$  and  $\eta'$  for incompressible fluids is given by Stokes (1966).

The basic equations governing the motion of incompressible steady couplestress fluids in the absence of body force and body moments are given by the following equations:

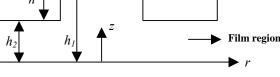
$$\rho(\boldsymbol{V}\cdot\nabla)\boldsymbol{V} = -\nabla\boldsymbol{P} + \mu\nabla^2\boldsymbol{V} - \eta\nabla^4\boldsymbol{V},\tag{4}$$

$$\nabla \cdot \boldsymbol{V} = \boldsymbol{0} \,, \tag{5}$$

where V is the velocity vector.

#### Analysis

The squeeze film lubrication between circular stepped plates approaching each other with a normal velocity  $V \left(=\frac{dh}{dt}\right)$  is shown in Fig. 1. The lubricant in the film region is considered to be an incompressible Stokes couplestress fluid, and the body forces and body couples are assumed to be absent.



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Figure 1. Squeeze film between circular stepped plates.

Squeeze Film Lubrication Between Circular Stepped Plates of ...

The two dimensional field equations governing the motion of steady laminar couplestress fluid flow in the film region (in polar coordinates) are obtained from equations (4) and (5) as:

- Equations of motion:

$$u\frac{\partial u}{\partial r} + w\frac{\partial u}{\partial z} = -\frac{1}{\rho}\frac{\partial p}{\partial r} + \frac{\mu}{\rho} \left[\frac{\partial^2}{\partial r^2} + \frac{1}{r}\frac{\partial}{\partial r} + \frac{\partial^2}{\partial z^2}\right] u -\frac{\eta}{\rho} \left[\frac{\partial^2}{\partial r^2} + \frac{1}{r}\frac{\partial}{\partial r} + \frac{\partial^2}{\partial z^2}\right]^2 u \quad (6)$$

$$u\frac{\partial w}{\partial r} + w\frac{\partial w}{\partial z} = -\frac{1}{\rho}\frac{\partial p}{\partial z} + \frac{\mu}{\rho} \left[\frac{\partial^2}{\partial r^2} + \frac{1}{r}\frac{\partial}{\partial r} + \frac{\partial^2}{\partial z^2}\right]w$$
$$-\frac{\eta}{\rho} \left[\frac{\partial^2}{\partial r^2} + \frac{1}{r}\frac{\partial}{\partial r} + \frac{\partial^2}{\partial z^2}\right]^2 w \quad (7)$$

- Equation of continuity:

$$\frac{1}{r}\frac{\partial}{\partial r}(ru) + \frac{\partial w}{\partial z} = 0$$
(8)

where u and w are the velocity components in the r and z direction respectively.

Use of the following dimensionless scheme:

$$\overline{r} = \frac{r}{R}, \overline{z} = \frac{z}{\varepsilon R}, \varepsilon = \frac{h_0}{R}, \overline{u} = \frac{u}{U}, \overline{w} = \frac{w}{\varepsilon U}, \overline{p} = \frac{\varepsilon^2 R p}{\mu U}.$$

in the equations (6), (7) and (8) gives

$$\varepsilon^{2}\overline{u}\frac{\partial\overline{u}}{\partial\overline{r}} + \varepsilon^{3}\overline{w}\frac{\partial\overline{u}}{\partial\overline{z}} = -R_{e}\frac{\partial\overline{p}}{\partial\overline{r}} + R_{e}\left[\varepsilon^{2}\left(\frac{\partial^{2}}{\partial\overline{r}^{2}} + \frac{1}{\overline{r}}\frac{\partial}{\partial\overline{r}}\right) + \frac{\partial^{2}}{\partial\overline{z}^{2}}\right]\overline{u}$$

$$-R_{e}^{*}\left[\varepsilon^{2}\left(\frac{\partial^{2}}{\partial\overline{r}^{2}} + \frac{1}{\overline{r}}\frac{\partial}{\partial\overline{r}}\right) + \frac{\partial^{2}}{\partial\overline{z}^{2}}\right]^{2}\overline{u}$$
(9)

$$\varepsilon^{4}\overline{u}\frac{\partial\overline{w}}{\partial\overline{r}} + \varepsilon^{4}\overline{w}\frac{\partial\overline{w}}{\partial\overline{z}} = -R_{e}\frac{\partial\overline{p}}{\partial\overline{z}} + R_{e}\left[\varepsilon^{3}\left(\frac{\partial^{2}}{\partial\overline{r}^{2}} + \frac{1}{\overline{r}}\frac{\partial}{\partial\overline{r}}\right) + \varepsilon^{2}\frac{\partial^{2}}{\partial\overline{z}^{2}}\right]\overline{w}$$

$$-R_{e}^{*}\left[\varepsilon^{3}\left(\frac{\partial^{2}}{\partial\overline{r}^{2}} + \frac{1}{\overline{r}}\frac{\partial}{\partial\overline{r}}\right) + \varepsilon^{2}\frac{\partial^{2}}{\partial\overline{z}^{2}}\right]^{2}\overline{w}$$

$$(10)$$

$$\frac{1}{\overline{r}}\frac{\partial}{\partial \overline{r}}(\overline{ru}) + \frac{\partial \overline{w}}{\partial \overline{z}} = 0$$
(11)

where  $R_e = \frac{\mu}{U\rho}$  and  $R_e^* = \frac{\eta}{U\rho R}$ 

Neglecting terms of order  $\varepsilon$ ,  $\varepsilon^2$ ,  $\varepsilon^3$  and  $\varepsilon^4$  and retaining the terms independent of  $\varepsilon$  (dominating terms), one can obtain the following simplified equations of motion (in dimensional form):

$$\mu \frac{\partial^2 u}{\partial z^2} - \eta \frac{\partial^4 u}{\partial z^4} = \frac{\partial p}{\partial r}$$
(12)

$$\frac{\partial p}{\partial z} = 0 \tag{13}$$

 $\frac{1}{r}\frac{\partial}{\partial r}(ru) + \frac{\partial w}{\partial z} = 0 \tag{14}$ 

The relevant boundary conditions are:

i) At the upper surface z = h

$$u = 0 \quad \frac{\partial^2 u}{\partial y^2} = 0 \quad (15a)$$
$$w = -V \tag{15b}$$

ii) At the lower surface z = 0

$$u = 0 \quad \frac{\partial^2 u}{\partial y^2} = 0 \tag{16a}$$

$$w = 0 \tag{16b}$$

The solution of equation (12) subject to the boundary conditions (15a) and (16a) is

$$u = \frac{1}{2\mu} \frac{dp}{dr} \left\{ z^2 - zh + 2l^2 \left[ 1 - \frac{\cosh\left(\frac{2z - h}{2l}\right)}{\cosh\left(\frac{h}{2l}\right)} \right] \right\}$$
(17)

where  $l = \sqrt{\eta/\mu}$  is the couplestress parameter. The volume flux of the lubricant is given by

$$Q = 2\pi r \int_{0}^{n} u \, dz \tag{18}$$

where  $2\pi r$  is the circumference of the circle. On using equation (17) in (18), we have

$$Q = -\frac{\pi r}{6\mu} \frac{dp}{dr} s(h,l)$$
(19)

where 
$$s(h,l) = h^3 - 12 l^2 h + 24 l^3 \tanh\left(\frac{h}{2l}\right)$$

Integration of the continuity equation (14) over the film thickness and the use of boundary conditions (15b) and (16b) gives

$$\frac{\partial Q}{\partial r} = 2\pi r V \tag{20}$$

Integration of equation (20) with respect to r and using the condition Q = 0 at r = 0 gives

$$Q = \pi V r^2 \tag{21}$$

The modified Reynolds type equation for determining the pressure is obtained from equations (19) and (21) in the form

$$\frac{dp_i}{dr} = -\frac{6\,\mu\,V\,r}{s_i(h_i,l)}\tag{22}$$

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where  $p_i = p_1$ ,  $h_i = h_1$  for  $0 \le r \le KR$ ;  $p_i = p_2$ ,  $h_i = h_2$  for  $KR \le r \le R$ .

$$s_i(h_i, l) = h_i^3 - 12l^2 h_i + 24l^3 \tanh\left(\frac{h_i}{2l}\right),$$

 $p_1$  and  $p_2$  being the pressure in the region-I  $(0 \le r \le KR)$  and in the region-II  $(KR \le r \le R)$  respectively.

The relevant boundary conditions for the pressure are

$$p_1 = p_2 \quad \text{at} \quad r = KR \tag{23a}$$

$$p_2 = 0 \quad \text{at} \quad r = R \tag{23b}$$

The solution of equation (22) subject to the boundary conditions (23a) and (23b) is

$$p_1 = 3 \ \mu V \left( \frac{K^2 R^2 - r^2}{s_1(h_1, l)} + \frac{R^2 (1 - K^2)}{s_2(h_2, l)} \right)$$
(24)

$$p_2 = \frac{3 \,\mu V}{s_2(h_2, l)} \left(R^2 - r^2\right) \tag{25}$$

The load carrying capacity W is obtained in the form

$$W = 2 \pi \int_{0}^{KR} r p_1 dr + 2 \pi \int_{KR}^{R} r p_2 dr$$
 (26)

which in non-dimensional form is

$$W^* = \frac{2Wh_2^3}{3\pi\mu R^3 V} = \left[\frac{K^4}{s_1(H^*, l^*)} + \frac{1-K^4}{s_2(1, l^*)}\right]$$
(27)

where 
$$H^* = \frac{h_1}{h_2}$$
 and  $l^* = \frac{2l}{h_2}$   
 $s_1(H^*, l^*) = H^{*3} - 3l^{*2}H^* + 3l^{*3} \tanh\left(\frac{H^*}{l^*}\right)$   
 $s_2(1, l^*) = 1 - 3l^{*2} + 3l^{*3} \tanh\left(\frac{1}{l^*}\right)m$ 

Writing  $V = -\frac{dh_2}{dt}$  in equation (27), the squeezing time for reducing the film thickness from an initial value  $h_0$  of  $h_2$  to a final value  $h_f$  is given by

$$t = -\frac{3\mu \pi R^4}{2W} \int_{h_0}^{h_f} \left(\frac{K^4}{s_1(h_1, l)} + \frac{1 - K^4}{s_2(h_2, l)}\right) dh_2$$
(28)

which in non-dimensional form is

$$t^{*} = \frac{W h_{0}^{2} t}{8\mu b L^{3}} = \int_{h_{f}^{*}}^{1} \{K^{4} \Big[ f_{1}(h_{s}^{*}, h_{2}^{*}, l^{*}) \Big] + f_{2}(h_{2}^{*}, l^{*}) \} dh_{2}^{*}$$
(29)

where

--1

$$f_{1}(h_{s}^{*},h_{2}^{*},l^{*}) = \begin{bmatrix} h_{2}^{*3} + h_{s}^{*3} + 3h_{2}^{*2}h_{s}^{*} + 3h_{2}^{*}h_{s}^{*2} - 3l^{*2}h_{2}^{*}\left(1 + \frac{h_{s}^{*}}{h_{2}^{*}}\right) \\ + 3l^{*3} \tanh\left(\frac{h_{2}^{*}\left(1 + \frac{h_{s}^{*}}{h_{2}^{*}}\right)}{l^{*}}\right) \end{bmatrix} \end{bmatrix}$$

$$f_{2}(h_{2}^{*},l^{*}) = \frac{1 - K^{4}}{h_{2}^{*3} - 3l^{*2}h_{2}^{*} + 3l^{*3} \tanh\left(\frac{h_{2}^{*}}{l^{*}}\right), \\ h_{f}^{*} = \frac{h_{f}}{h_{0}}, \quad h_{2}^{*} = \frac{h_{2}}{h_{0}}, \quad h_{s}^{*} = \frac{h_{s}}{h_{0}}, \quad l^{*} = \frac{2l}{h_{0}}.$$

#### **Results and Discussion**

This paper predicts the influence of couple stresses on the squeeze film characteristics of step bearings on the basis of Stokes couplestress fluid theory. The effect of couple stresses can be observed with the aid of nondimensional couplestress parameter  $l^* = \left(\frac{2l}{h_2}\right)$ , where  $l = \sqrt{\frac{3}{\mu}}$ , which has the dimension of length and this length can be identified as the chain length of the polar additives in a non-polar lubricant. Hence, the parameter  $l^*$  provides the mechanism of the interaction of the lubricant with the bearing geometry.

# Load Carrying Capacity

The variation of nondimensional load carrying capacity  $W^*$  as a function of  $H^*$  for different values of couple stress parameter  $l^*$  with K = 0.7 for circular stepped plates is as shown in Fig. 2. The dashed curve in the graph corresponds to the Newtonian case. Compared with the Newtonian lubricant case, the effect of couple stresses increase the load carrying capacity, and this increase in  $W^*$  is more accentuated for larger values of  $l^*$ . An increase of nearly 41% in  $W^*$  for circular stepped plates is observed in the present study when  $l^* = 0.3$  and K = 0.7.

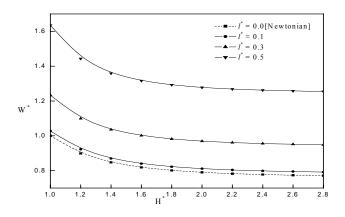


Figure 2. Variation of nondimensional load carrying capacity  $W^*$  with  $H^*$  for different values of I\* with K=0.7.

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Figure 3 depicts the variation of nondimensional load carrying capacity  $W^*$  as a function of  $H^*$  for different values of K for both Newtonian lubricants  $(l^* = 0)$  and couplestress lubricants  $(l^* = 0.2)$ . It is observed that  $W^*$  increases for decreasing value of K and this increase in  $W^*$  is more pronounced for larger values of  $H^*$ .

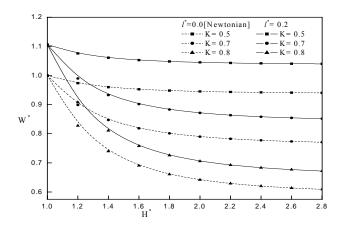


Figure 3. Variation of nondimensional load carrying capacity  $W^*$  with  $H^*$  for different values of K.

The relative percentage increase in 
$$W^*$$
,  
 $R_{W^*} \left( = \left( \frac{\left( W_{couplestress}^* - W_{Newtonian}^* \right)}{W_{Newtonian}^*} \right) X \, 100 \right)$  for different values of  $K$ ,

is given in Tab. 1.

Table 1. Variation of RW\* and Rt\* for different values of I\* and K with H\*=1.6 and  $h_f^*$ .

K	l*	$R_{W^*}$	$R_{t^*}$
	0.1	2.748	5.072
	0.3	23.112	42.941
0.5	0.5	62.916	117.721
	0.1	2.655	4.879
	0.3	22.335	41.298
0.7	0.5	60.789	113.177
	0.1	2.533	4.663
	0.3	21.313	39.450
0.8	0.5	57.987	108.064

# **Time-Height Relationship**

The most important characteristics of the squeeze film bearings is the squeeze film time, i.e., the time required for reducing the initial film thickness  $h_0$  of  $h_2$  to a final value  $h_f$ . Figure 4 shows the variation of the nondimensional time of approach  $t^*$  as a function of  $h_f^*$  for different values of  $l^*$ with K = 0.5,  $h_s^* = 0.15$ . It is observed that the presence of couple stresses provides an increase in the response time compared to the Newtonian lubricant case. The relative increase

in 
$$t^*$$
,  $R_{t^*} = \left( = \left( \frac{\left( t^*_{couplestress} - t^*_{Newtonian} \right)}{t^*_{Newtonian}} \right) X \ 100 \right)$  is given in Table 1

for various values of  $l^*$  and K. It is found an increase of nearly 20% in  $t^*$  for  $l^* = 0.3$  and K = 0.7. The variation of  $t^*$  with  $h_f^*$  for different values of K for both Newtonian  $(l^* = 0)$  and couplestress lubricants  $(l^* = 0.2)$  is depicted in the Fig. 5. It is observed that  $t^*$  increases for decreasing values of K. The variation of  $t^*$  with  $h_f^*$  for different values of step height  $h_s^*$  with K = 0.6 is shown in Fig. 6. It is observed that  $t^*$  decreases for increasing values of non-dimensional step height  $h_s^*$ .

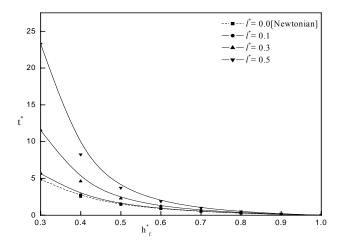


Figure 4. Variation of non-dimensional time of approach t\* with  $h_{f}^{*}$  for different values of I\* with K=0.5,  $h_{S}^{*} = 0.15$ .

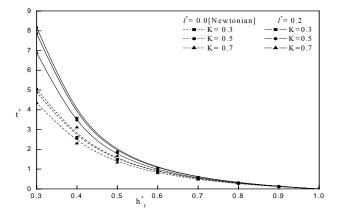


Figure 5. Variation of non-dimensional time of approach t\* with  $h_{f}^{*}$  for different values of K with  $h_{S}^{*} = 0.15$ .

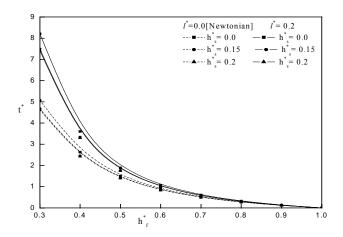


Figure 6. Variation of non-dimensional time of approach t\* with hf for different values of  $h_{S}$  with K = 0.5.

#### Conclusions

The squeeze film lubrication between circular stepped bearings with couplestress fluid as lubricant is studied on the basis of Stokes microcontinuum theory for couplestress fluids. On the basis of the theoretical results presented, the following conclusions are drawn:

- 1. The effect of couple stresses enhances the load carrying capacity significantly. This increase in load is 62% higher in comparison with the corresponding Newtonian case.
- 2. The relative increase in the load carrying capacity  $R_{w^*}$  is

found to be a function of K and  $l^*$ .

3. The relative squeeze film time  $R_{t^*}$  is found to be a function

of  $l^*$  and K and  $R_{t^*}$  increases for increasing values of  $l^*$  (as

high as 117%) and decreases for increasing values of K.

As it can be seen above, the theoretical results presented here suggest that the squeeze film characteristics between circular stepped plates can be improved by the use of lubricants with microstructure additives, which is in agreement with the experimental observations by Oliver (1988).

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