

ERDC



Engineer Research and Development Center

Stabilization of Silty-Sand with Nontraditional Additives

**Rosa L. Santoni
Jeb S. Tingle
Steve L. Webster**

Research Civil Engineers

Stabilization of SM Sands with Nontraditional Additives

Objectives

- ③ **Screen off-the-shelf nontraditional stabilizers**
- ③ **Determine the benefits for SM soils**

Approach

- ③ **Develop knowledge base on stabilizers**
- ③ **Laboratory investigation**
- ③ **Performance capabilities and guidance criteria**

Nontraditional Stabilizers

- ③ Acids
- ③ Enzymes
- ③ Lignosulfonates
- ③ Polymers
- ③ Petroleum Emulsions
- ③ Tree Resin

Traditional Stabilizers

- ③ Cement
- ③ Asphalt
- ③ Lime

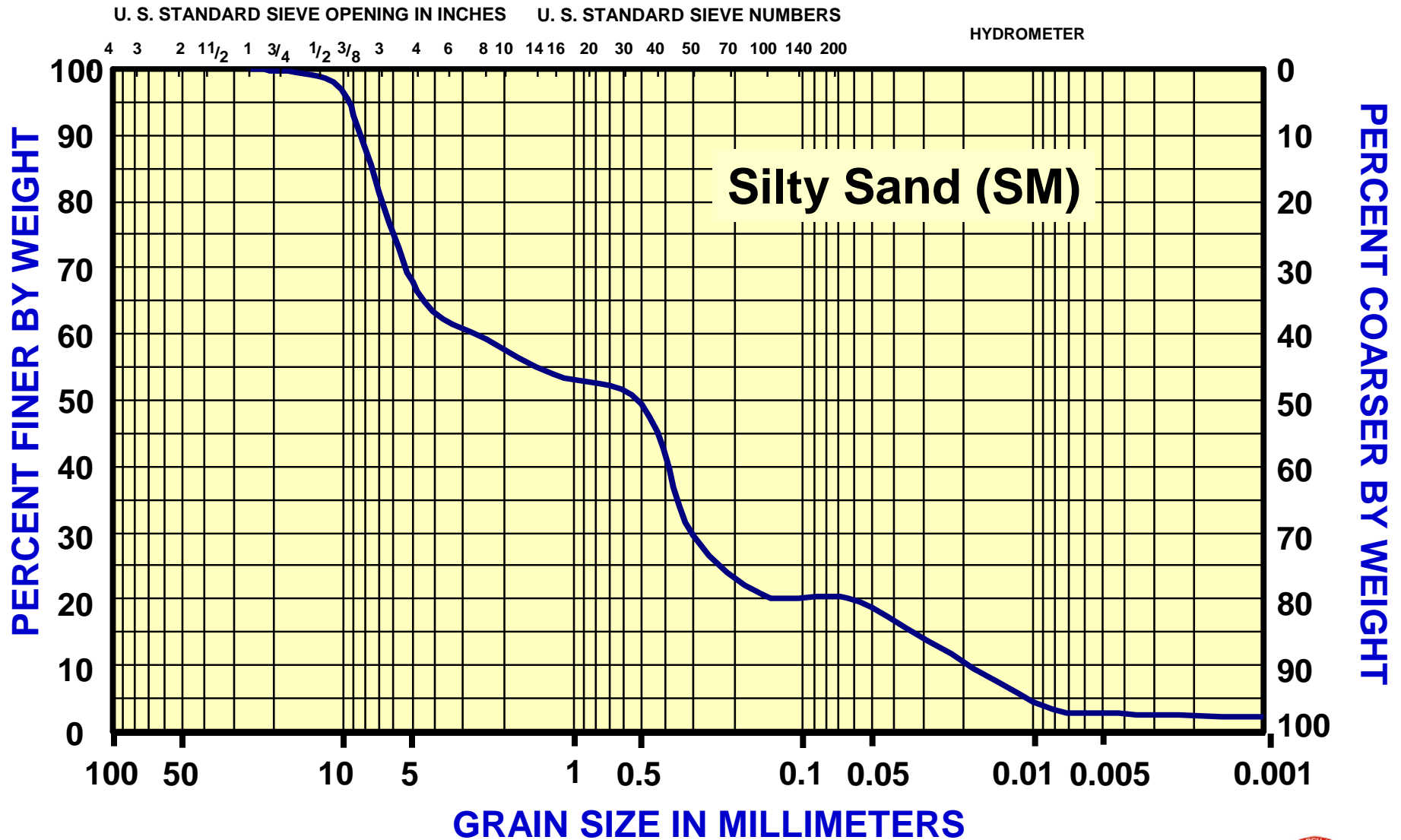
Stabilization of SM Sands with Nontraditional Additives

Worldwide Soil Types

Soil Type	Percent
SM	44
CL	21
CH	10
SC	8

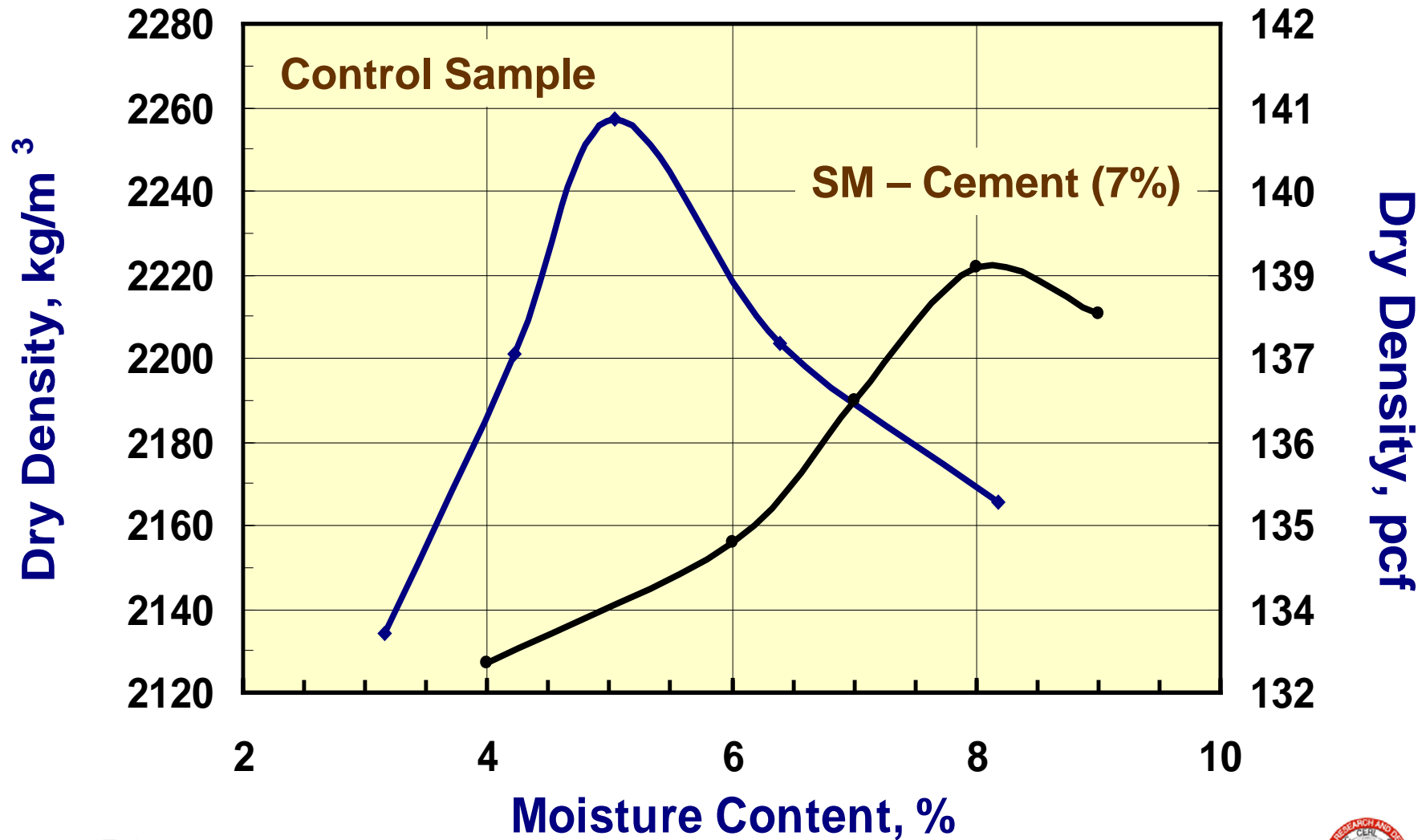
Stabilization of SM Sands with Nontraditional Additives

Particle Distribution



Stabilization of SM Sands with Nontraditional Additives

Compaction Curve



Stabilization of SM Sands with Nontraditional Additives

Experiment Design

STABILIZER	Reinforcement Mechanism	LOW	MEDIUM	HIGH
Control	None	X		
Cement	Mechanical/Chemical	X	X	X
Asphalt	Mechanical	X	X	X
Lime	Chemical	X	X	
Acid 1	Chemical	X		
Lignosulfonate 1	Mechanical	X	X	X
Lignosulfonate 2	Mechanical	X		
Enzyme 1	Chemical	X		
Enzyme 2	Chemical	X		
Enzyme 3	Chemical	X		
Enzyme 4	Chemical	X		
Polymer 1	Mechanical	X	X	X
Polymer 2	Mechanical	X	X	X
Polymer 3	Mechanical	X	X	X
Petroleum Emulsion 1	Mechanical	X	X	X
Tree Resin 1	Mechanical	X	X	X

Stabilization of SM Sands with Nontraditional Additives

Specimen Preparation

SM Soil Preparation



Additive Preparation



Soil-Additive Mixing



Sample Molding



Sample Compaction



Sample Curing



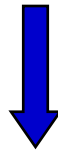
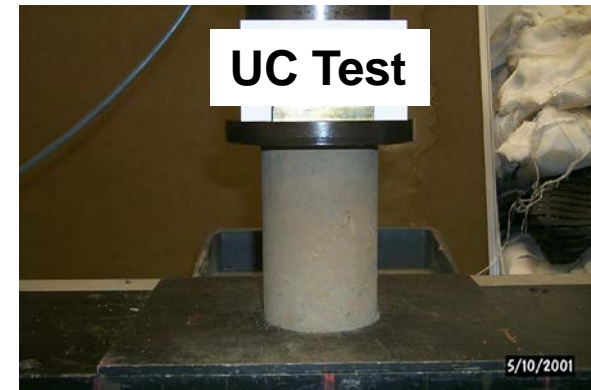
Stabilization of SM Sands with Nontraditional Additives

Laboratory Test

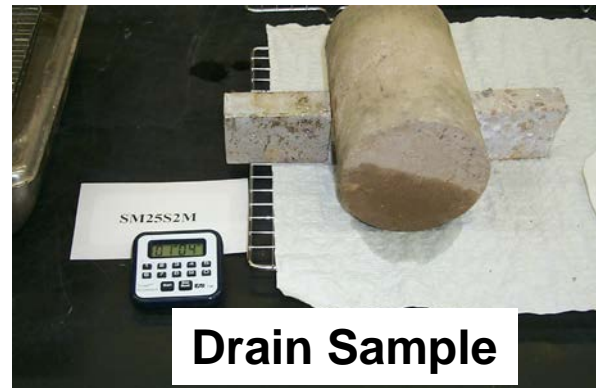
UC TEST



DRY TEST

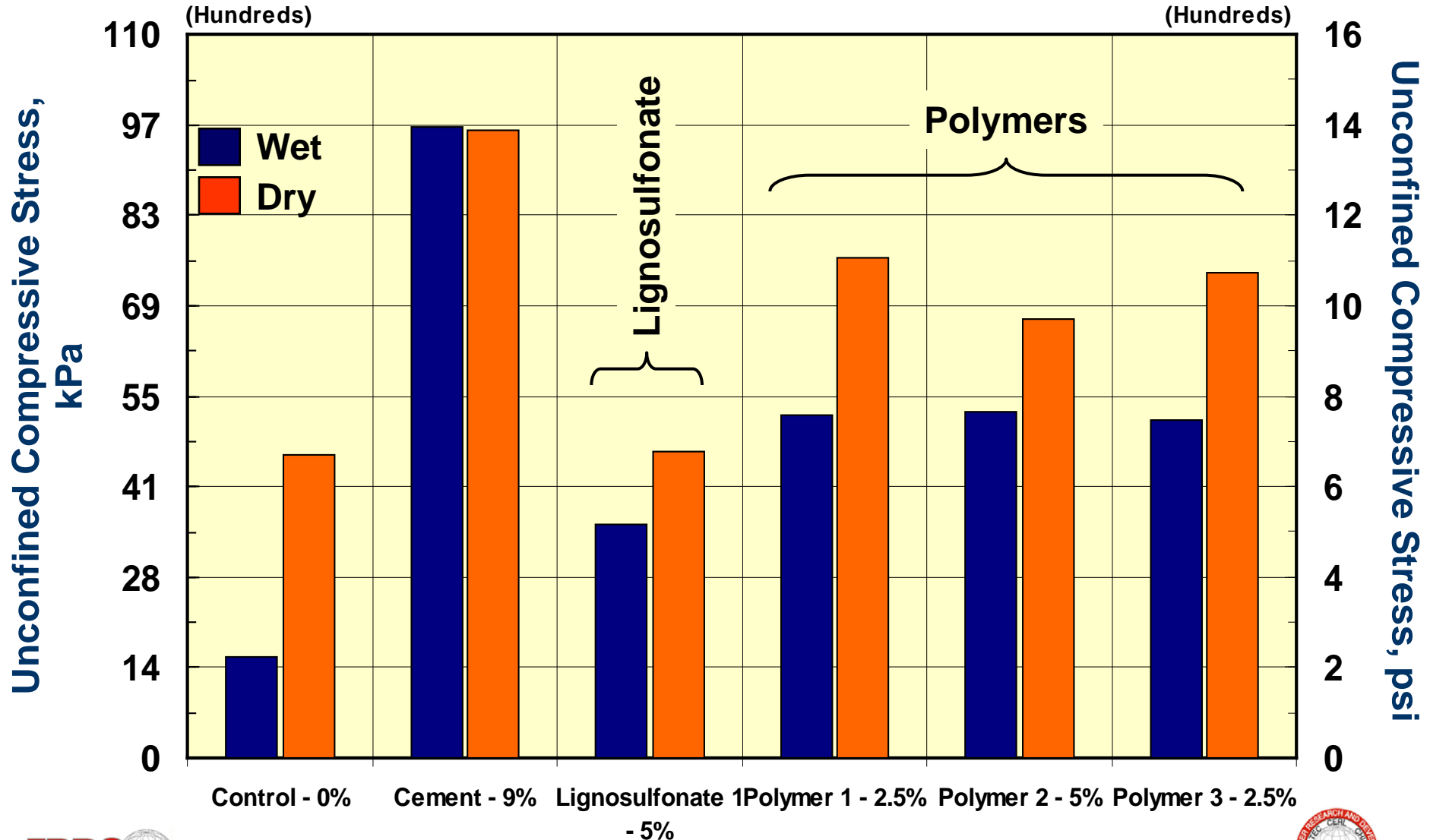


WET TEST



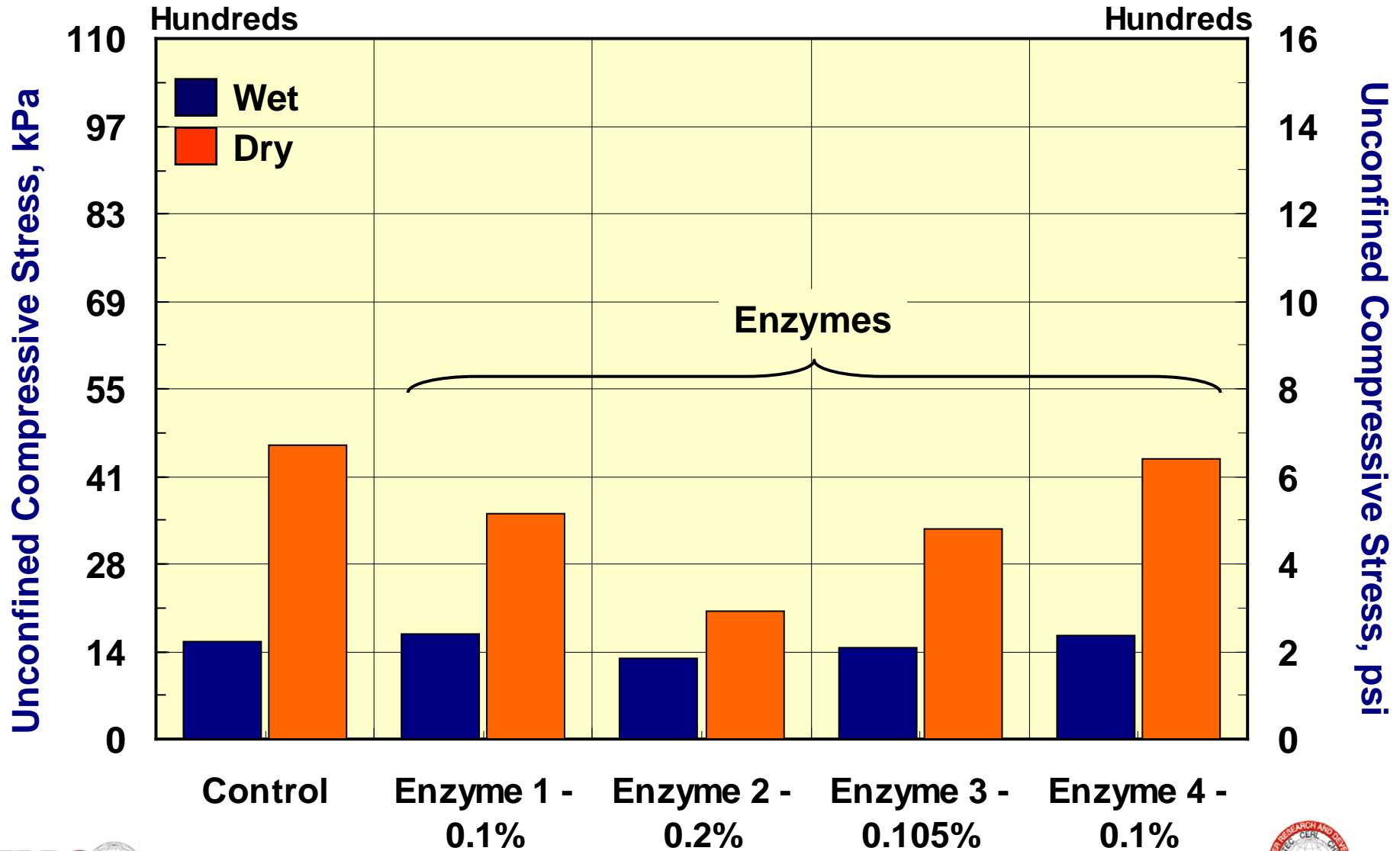
Stabilization of SM Sands with Nontraditional Additives

Effect of Stabilizer Type



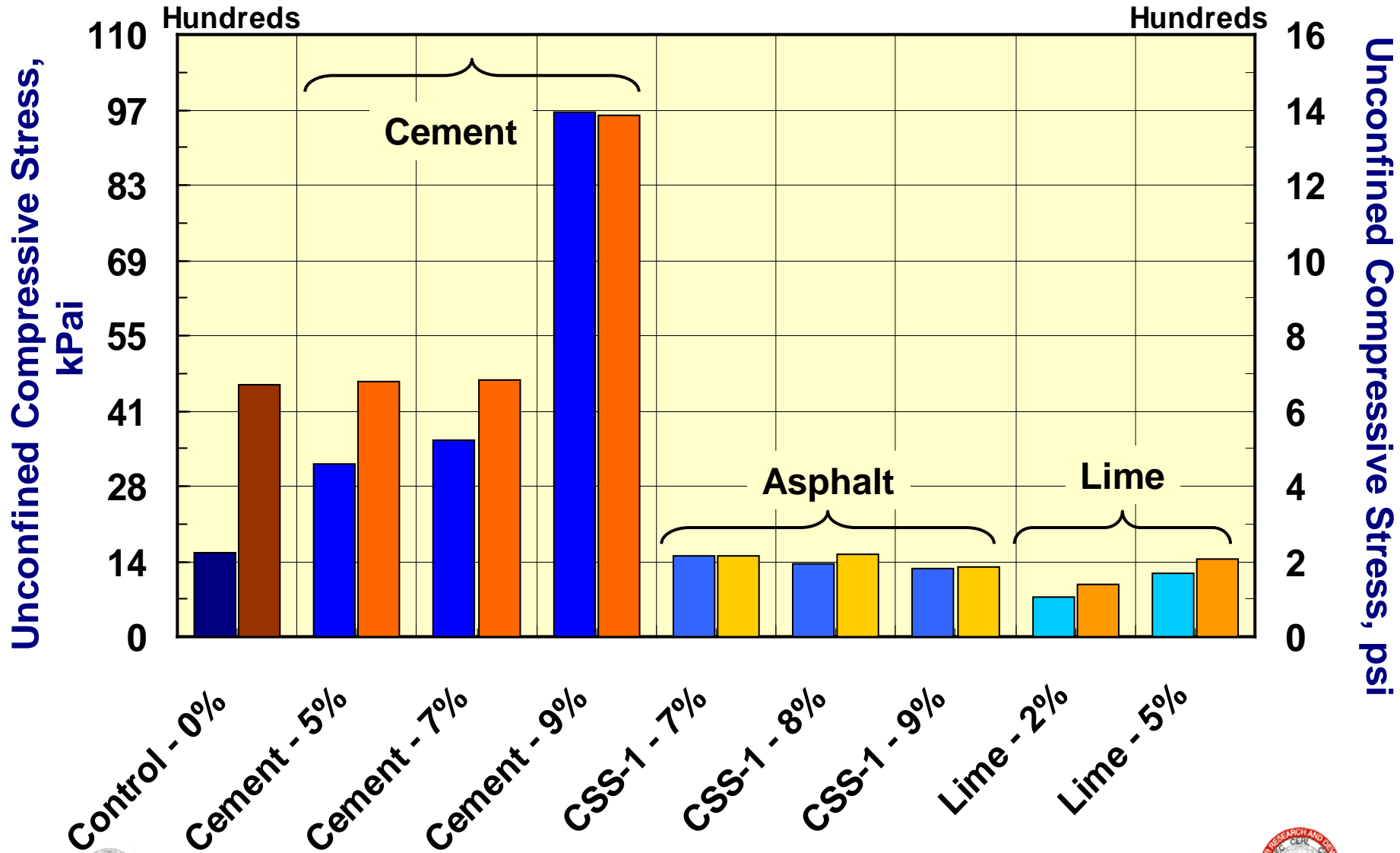
Stabilization of SM Sands with Nontraditional Additives

Effect of Stabilizer Type



Stabilization of SM Sands with Nontraditional Additives

Effect of Stabilizer Type



Stabilization of SM Sands with Nontraditional Additives

Effect of Wet and Dry Conditions



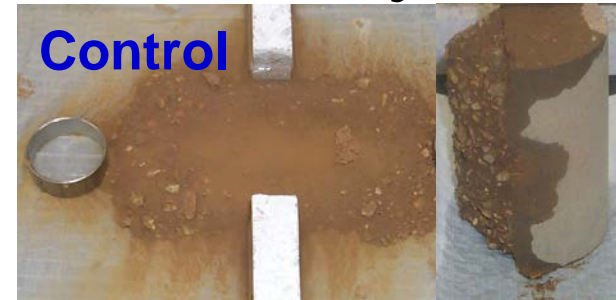
Disintegration

- ③ Loss UC strength
- ③ Alter cross section area

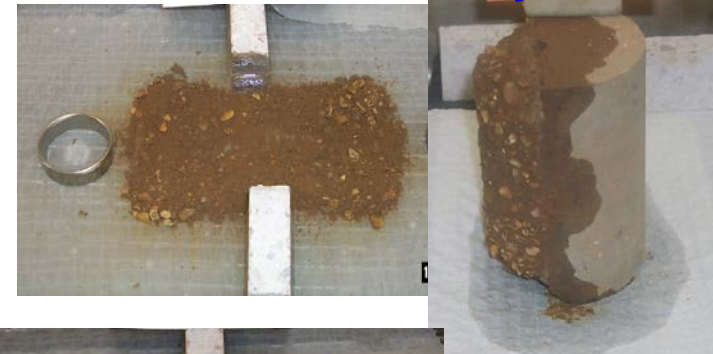


Waterproofing

- ③ Prevent loss of fines
- ③ Potential for dust control



Enzyme 2



Tree Resin 1

Stabilization of SM Sands with Nontraditional Additives

Effect of Wet and Dry Conditions



Poor Performers

- ③ Enzymes
- ③ Acid 1
- ③ Lignosulfonate 2



Enzyme 1



Acid 1



Excellent Performers

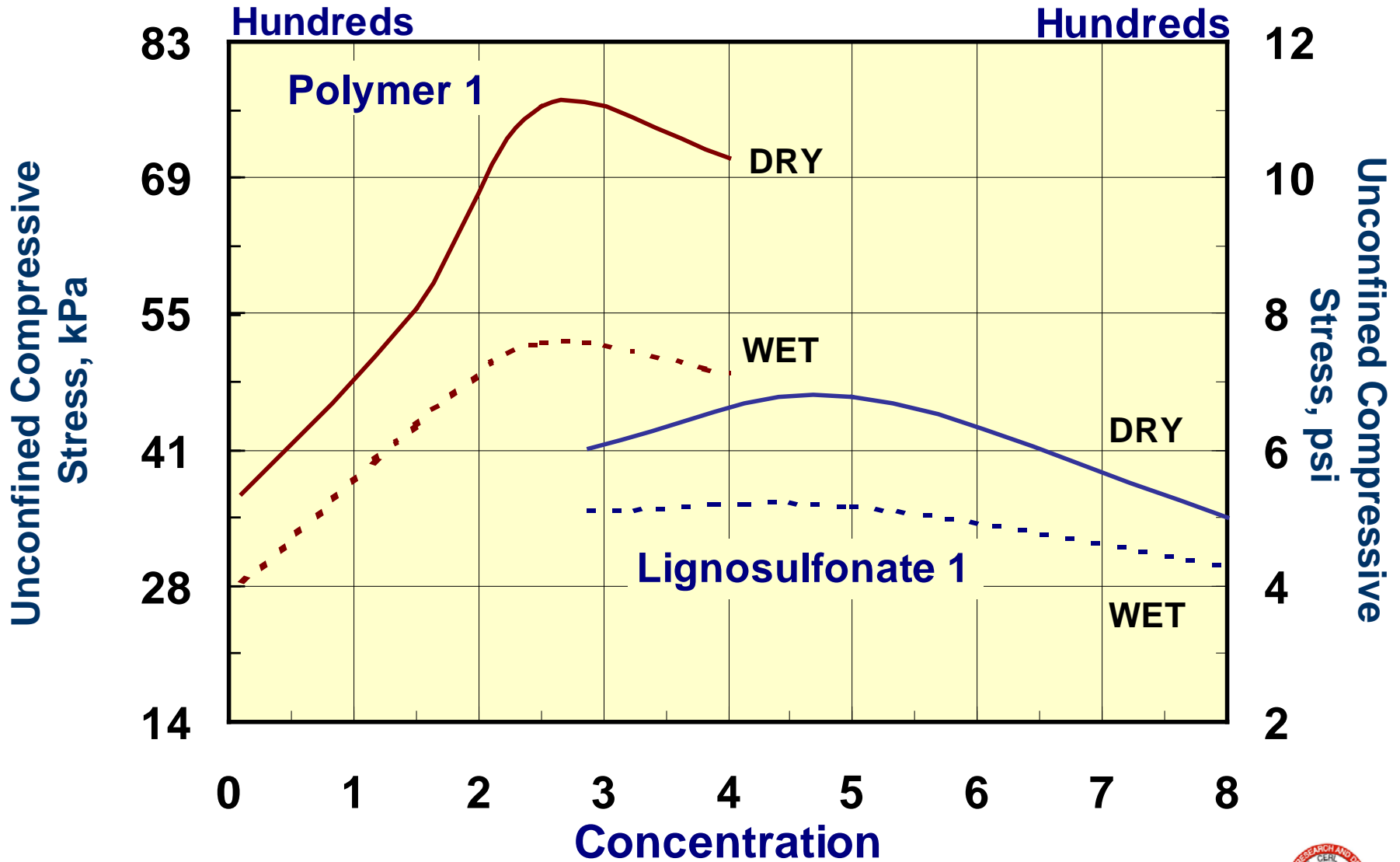
- ③ Polymers
- ③ Cement

Lignosulfonate 2



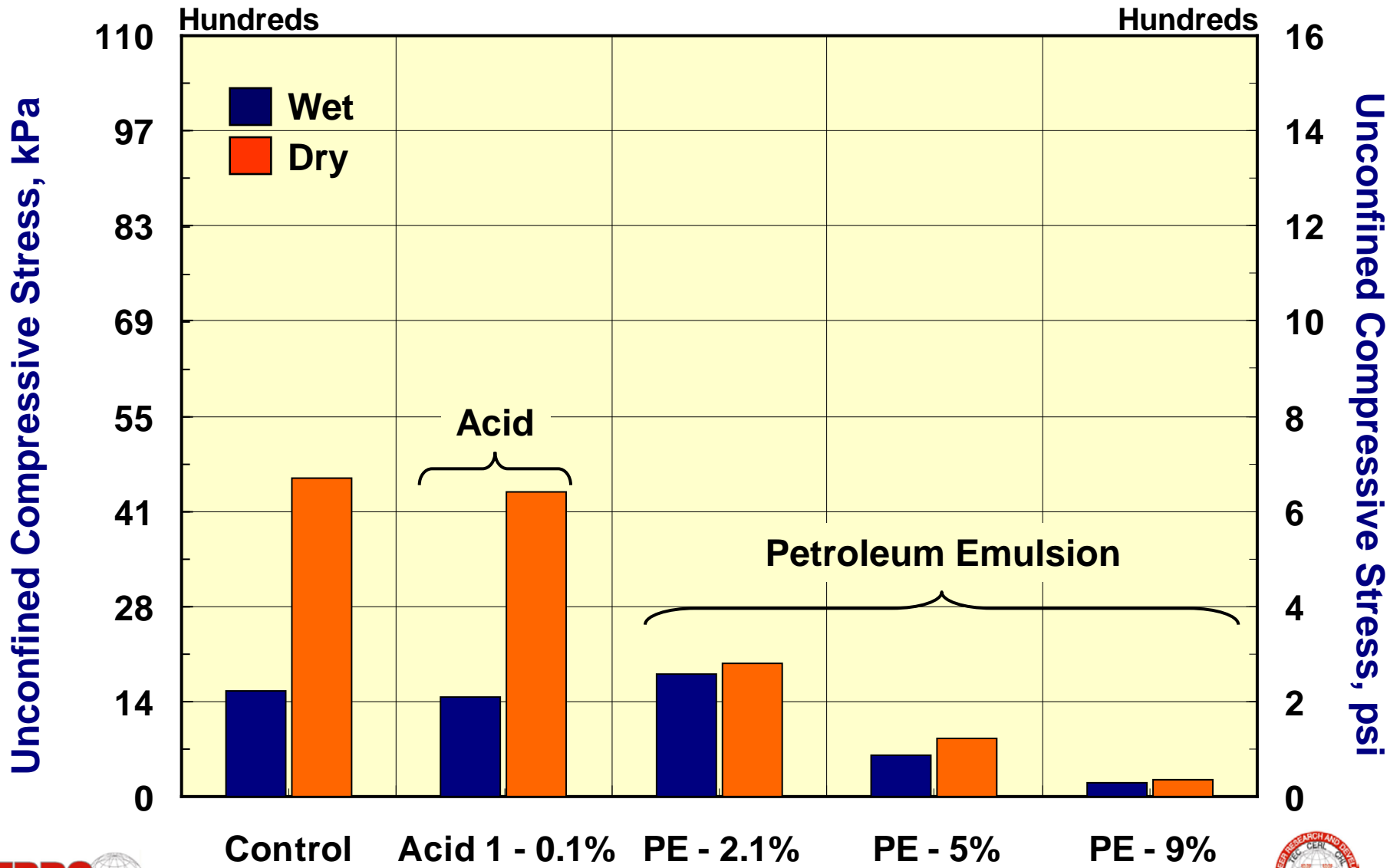
Stabilization of SM Sands with Nontraditional Additives

Effect of Additive Quantities



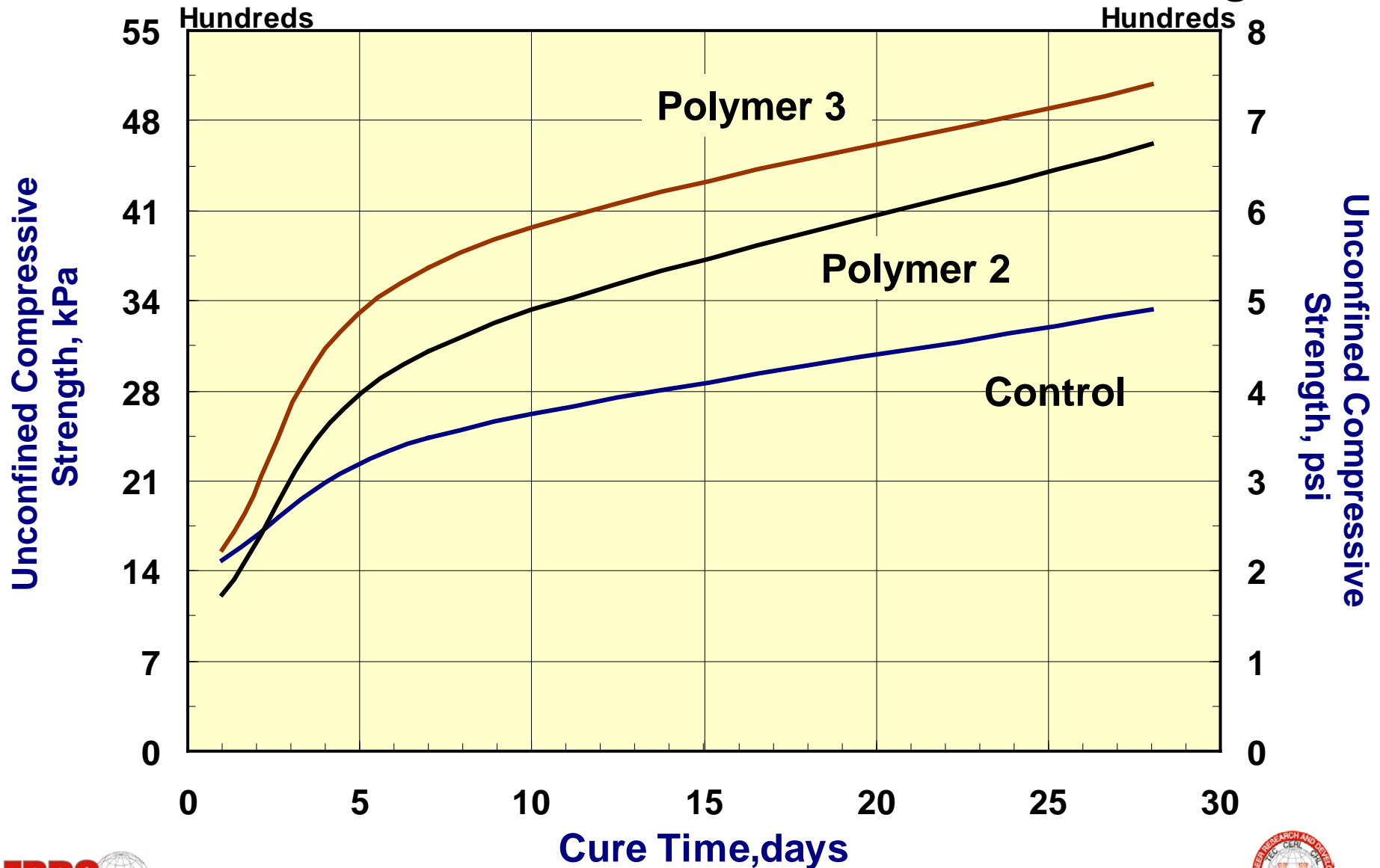
Stabilization of SM Sands with Nontraditional Additives

Effect of Additive Quantities



Stabilization of SM Sands with Nontraditional Additives

Effect of Curing Time



Samples

- ③ **Wet Condition – 3 samples**
- ③ **Dry Condition – 3 samples**

Variability

- ③ **Height – 2.54 to 5.08 mm**
- ③ **Water Content – 0 to 0.5 %**
- ③ **Dry Density – 0-19 kg/m³**
- ③ **UC Strength – 0-110.3 kPa**



Conclusions

- ③ **Polymers and cement excellent stabilizers**
- ③ **Waterproofing potential**
 - **Petroleum Emulsion 1**
 - **Tree Resin 1**
 - **Lignosulfonate 1**
- ③ **Optimum additive quantity**
 - **Enzymes < 1**
 - **Lignosulfonates – 5%**
 - **Petroleum Emulsion – 2%**
 - **Polymers – 2.5 to 5%**
 - **Tree Resin – 9%**
- ③ **Nontraditional stabilizers gain strength quicker**

Recommendations

- ③ Evaluate long-term performance
- ③ Conduct field condition and traffic loading
- ③ Establish stabilization mechanisms